

G6845302

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

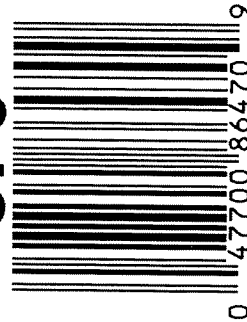


BM FORM

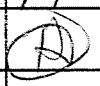
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845302**UPC**

GUN SERIAL # G 6845302

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	RCM
540	APPLY COATINGS (BARREL ACTION)		8/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	LN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

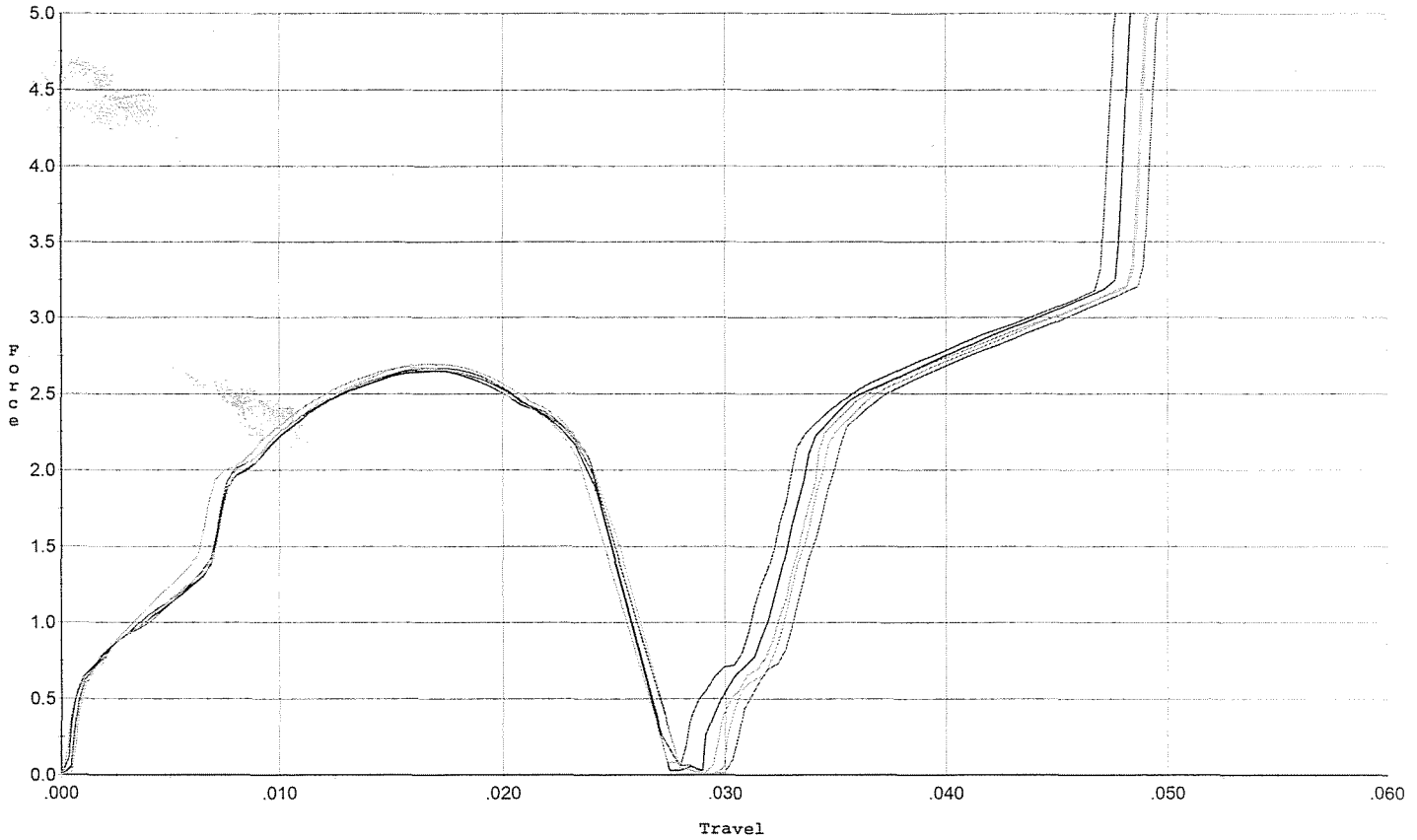
F004 REV 5/2006

BARBER - M24 0053186									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>30</u>	<u>30</u>	<u>30</u>	6-1-09	L.H.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>	6-1-09	L.H.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.002</u>	<u>.004</u>	<u>.004</u>	6-1-09	L.H.		
	J) ASSEMBLE STOCK					5-15-09	L.H.		
	K) ASSEMBLE SWIVEL STUDS					6-1-09	L.H.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	5/19/09	RP		
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-19-09	N/A		
670	FINAL INSPECTION A) HEADSPACE					6-1-09	L.H.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u>	<u>248</u>	<u>259</u>	<u>267</u>	<u>248</u>	5-26-09	RP
	C) FUNCTION					6-1-09	L.H.		
690	PACK					6/17/09	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



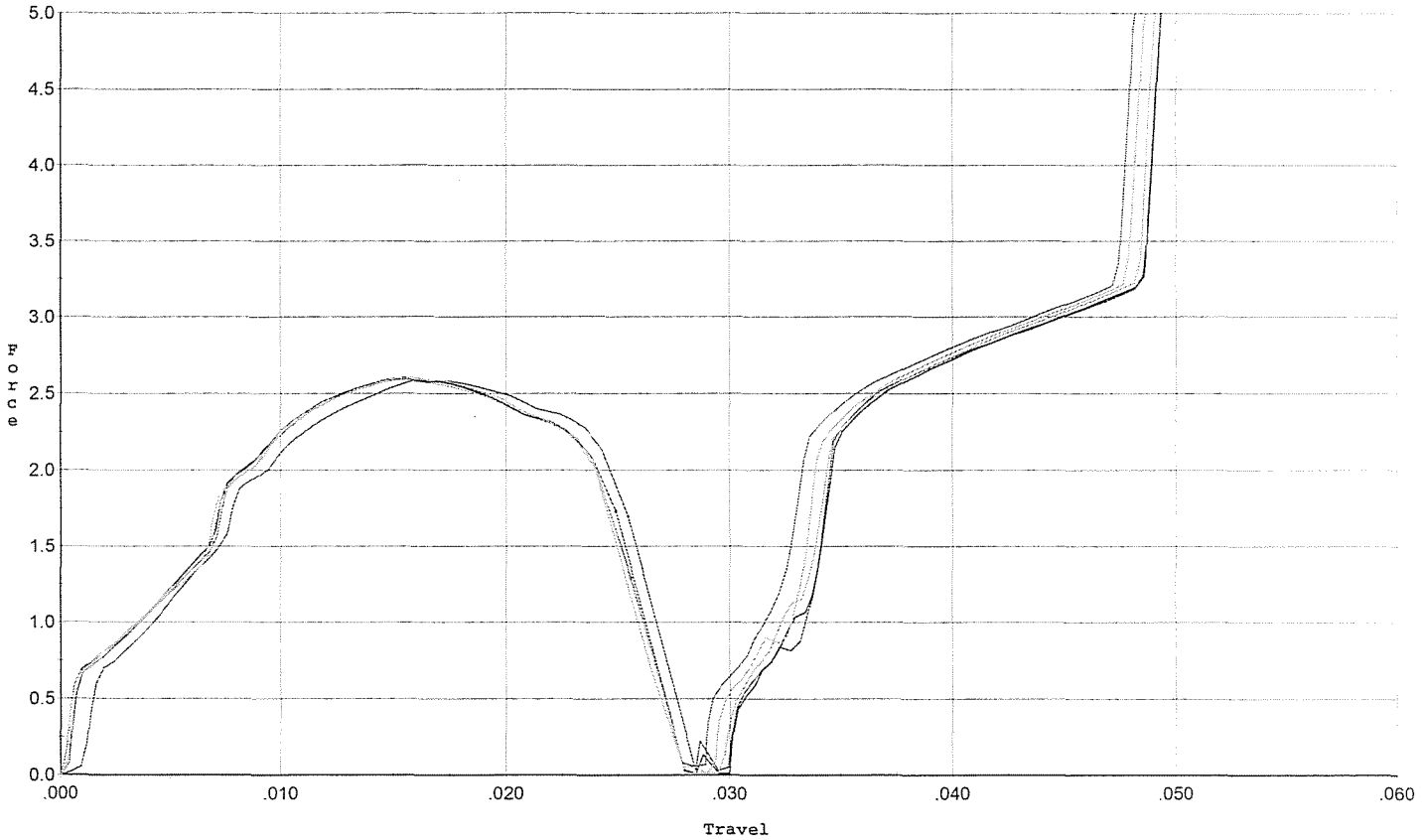
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.024	0.00	0.030	0.045		Set Trigger
2	2.650	0.024	0.00	0.030	0.045		Set Trigger
3	2.666	0.024	0.00	0.032	0.045		Set Trigger
4	2.694	0.025	0.00	0.031	0.047		Set Trigger
5	2.674	0.025	0.00	0.031	0.048		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



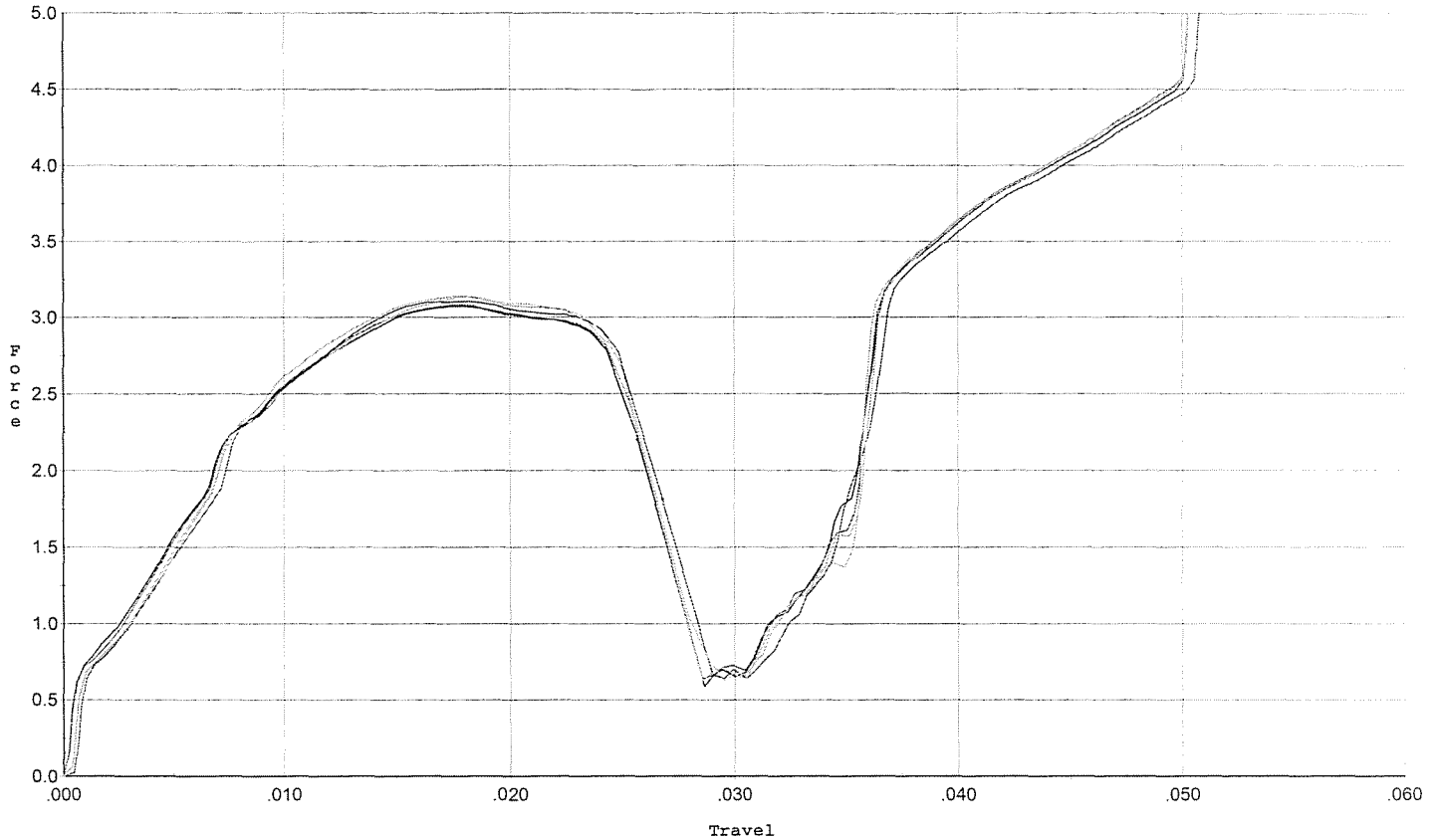
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.025	0.00	0.030	0.046		Set Trigger
2	2.592	0.026	0.00	0.031	0.048		Set Trigger
3	2.605	0.025	0.00	0.030	0.046		Set Trigger
4	2.590	0.024	0.00	0.031	0.045		Set Trigger
5	2.609	0.026	0.00	0.031	0.047		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



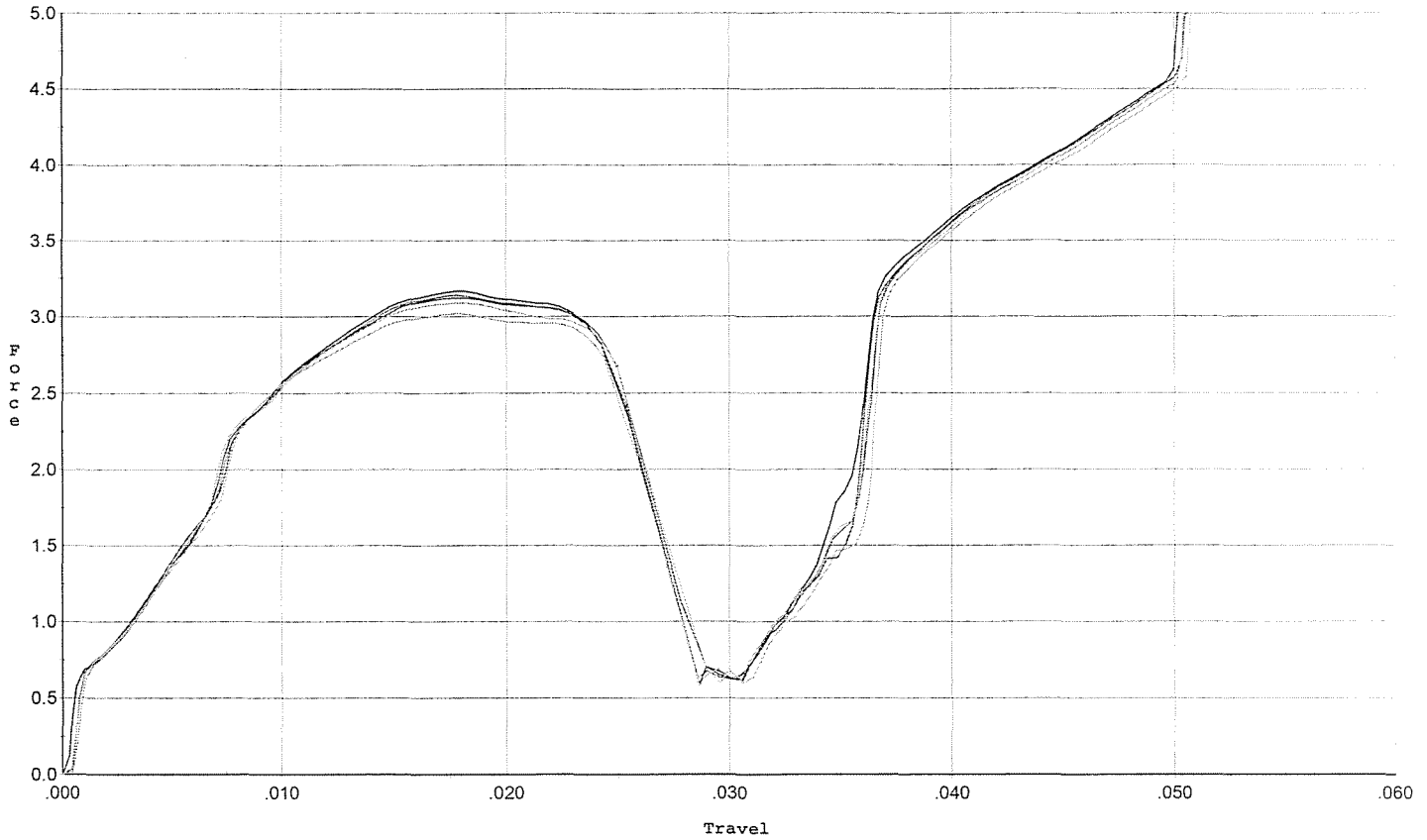
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.027	0.00	0.030	0.060		Set Trigger
2	3.073	0.026	0.00	0.030	0.057		Set Trigger
3	3.084	0.025	0.00	0.030	0.057		Set Trigger
4	3.135	0.025	0.00	0.030	0.056		Set Trigger
5	3.141	0.025	0.00	0.030	0.057		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



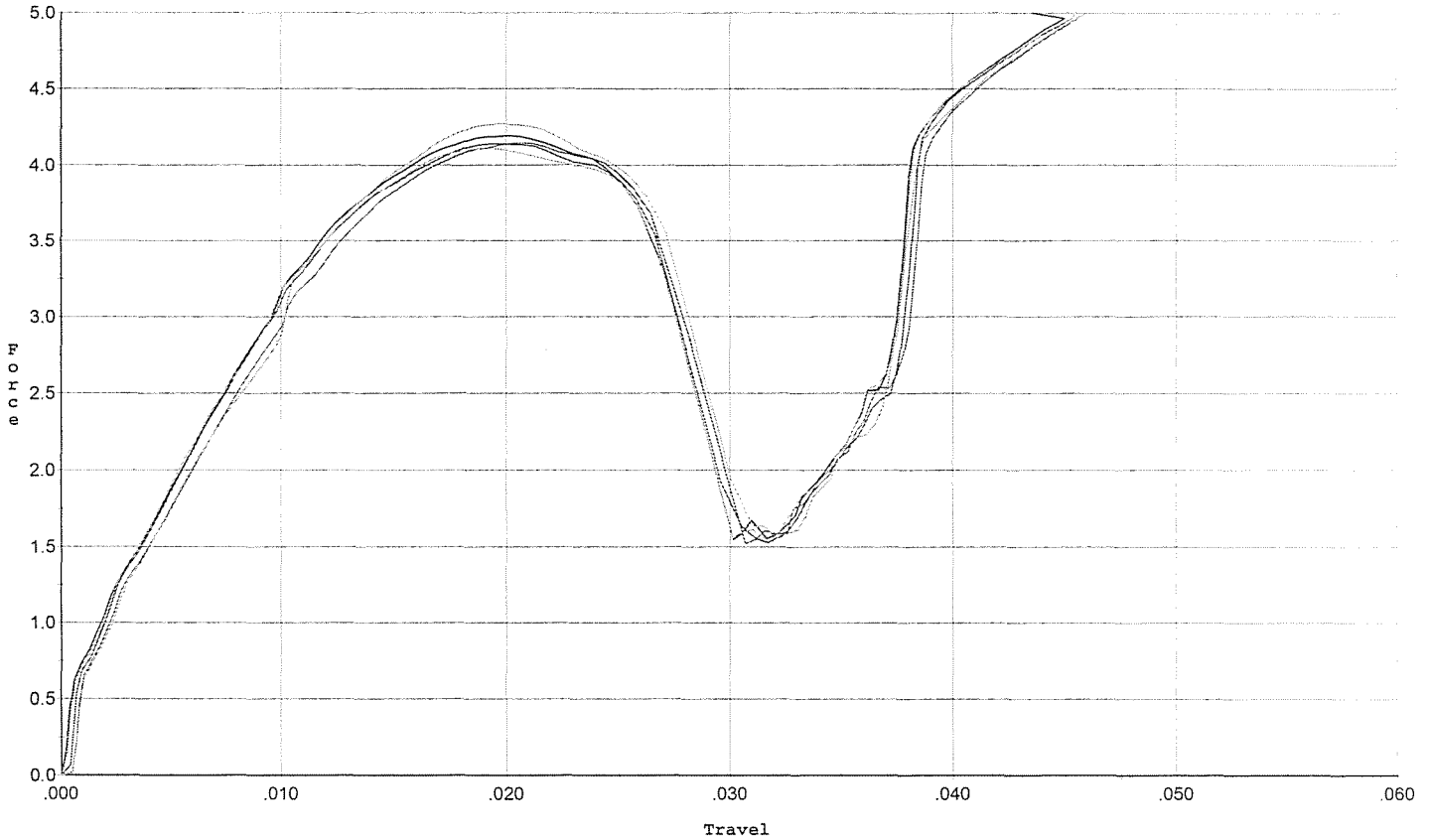
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.025	0.00	0.031	0.056		Set Trigger
2	3.164	0.025	0.00	0.030	0.057		Set Trigger
3	3.139	0.025	0.00	0.030	0.056		Set Trigger
4	3.088	0.025	0.00	0.031	0.055		Set Trigger
5	3.020	0.026	0.00	0.030	0.056		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/-1.0 lbs.



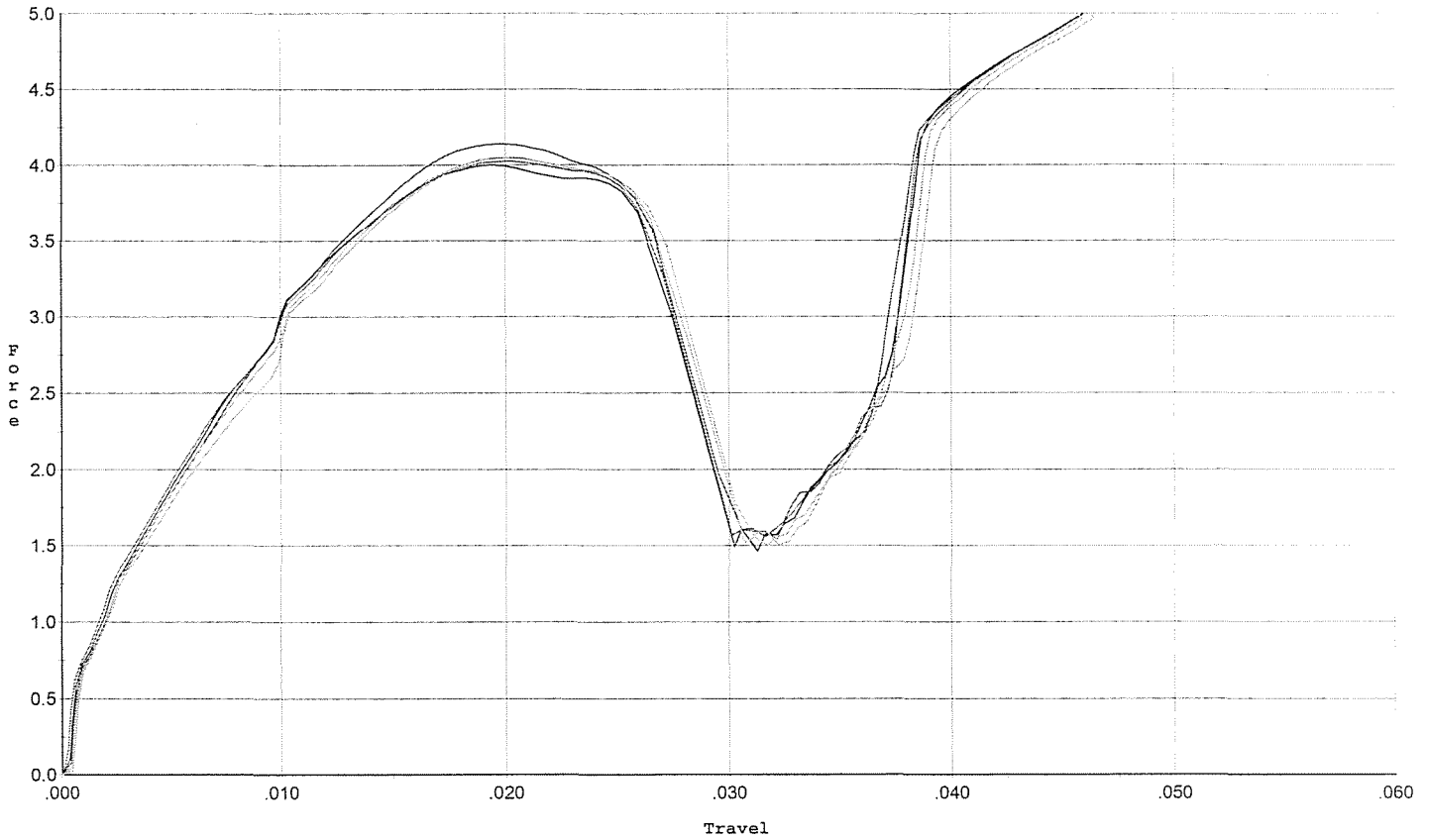
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.027	0.00	0.023	0.077		Set Trigger
2	4.193	0.027	0.00	0.023	0.079		Set Trigger
3	4.145	0.028	0.00	0.023	0.080		Set Trigger
4	4.111	0.027	0.00	0.023	0.078		Set Trigger
5	4.269	0.027	0.00	0.023	0.079		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/-1.0 lbs.



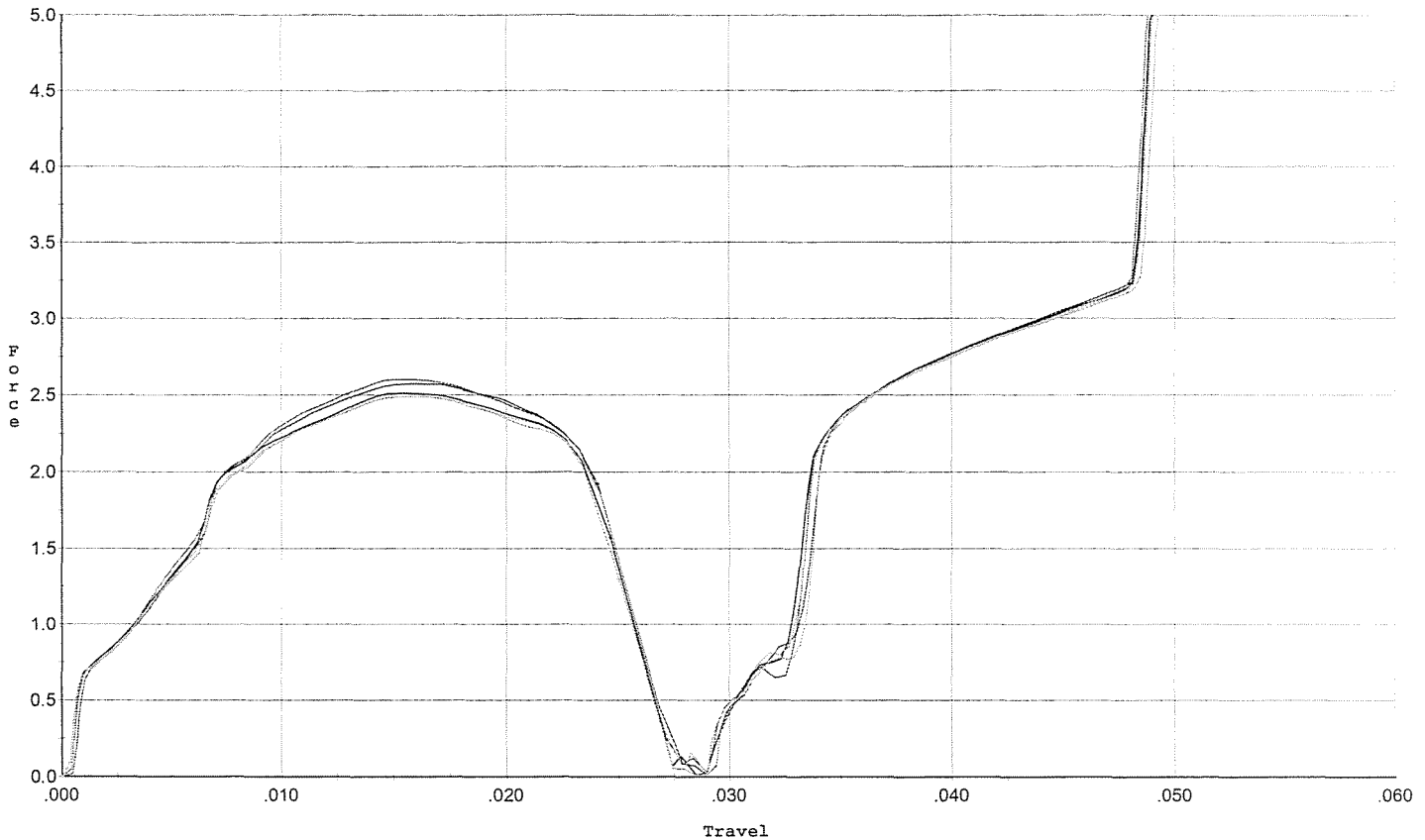
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.027	0.00	0.023	0.076		Set Trigger
2	3.999	0.027	0.00	0.024	0.077		Set Trigger
3	4.023	0.027	0.00	0.023	0.077		Set Trigger
4	4.044	0.028	0.00	0.023	0.080		Set Trigger
5	4.050	0.027	0.00	0.023	0.076		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



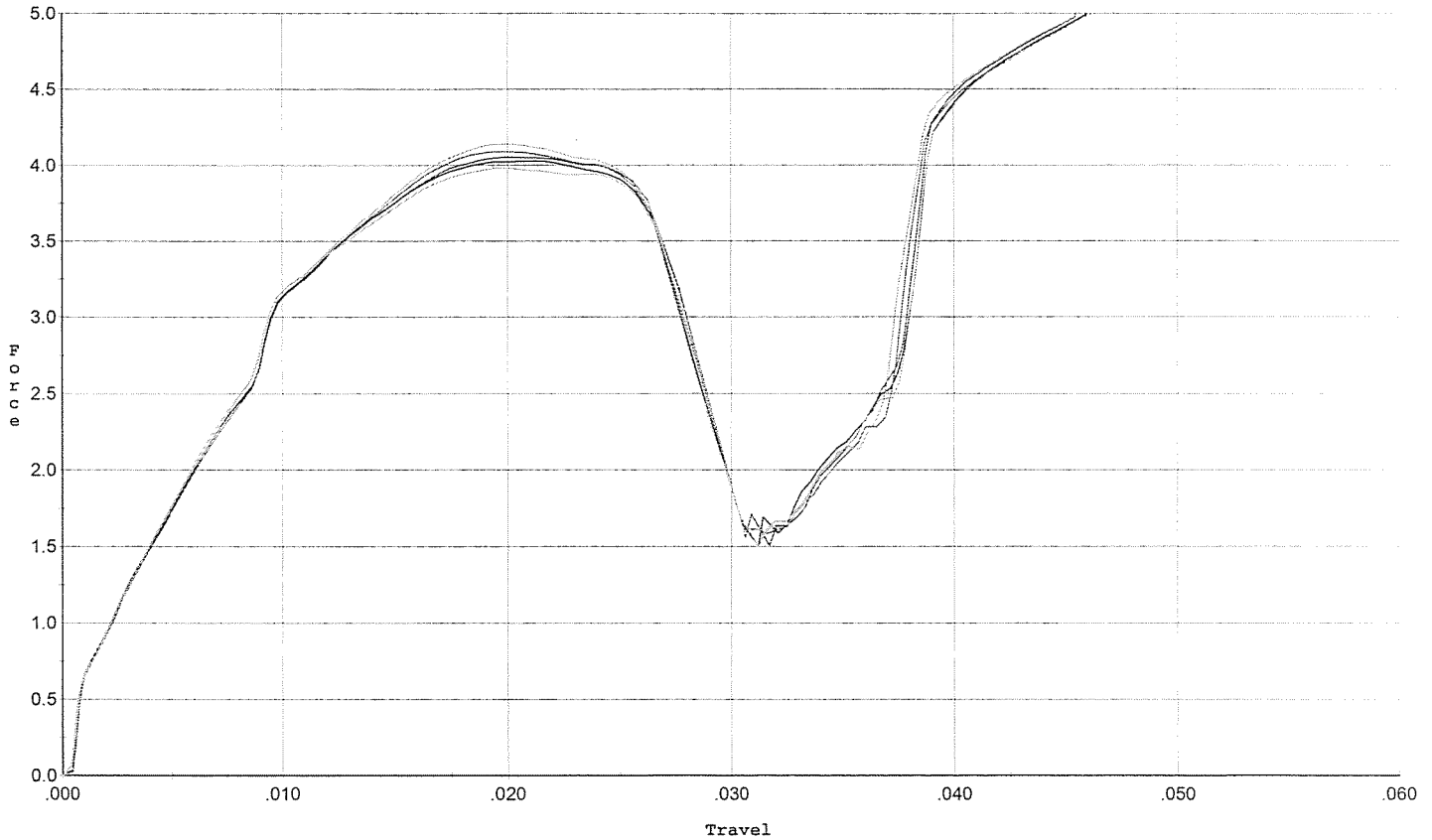
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.024	0.00	0.031	0.045		Set Trigger
2	2.512	0.025	0.00	0.031	0.046		Set Trigger
3	2.601	0.024	0.00	0.031	0.046		Set Trigger
4	2.488	0.024	0.00	0.031	0.044		Set Trigger
5	2.487	0.025	0.00	0.031	0.046		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.028	0.00	0.023	0.079		Set Trigger
2	4.029	0.026	0.00	0.024	0.075		Set Trigger
3	4.088	0.028	0.00	0.023	0.080		Set Trigger
4	3.981	0.026	0.00	0.024	0.075		Set Trigger
5	4.142	0.028	0.00	0.023	0.080		Set Trigger

Avg 4.05