

G684-5303

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



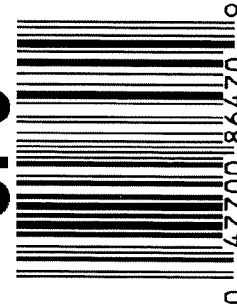
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845303

UPC



BM FORM

GUN SERIAL #

G 6845303

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/7/09	RTM
540	APPLY COATINGS (BARREL ACTION)		5/11/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5/14/09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-21-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	BARBER - M24 0053198	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>42</u> <u>42</u> <u>42</u>	6-24-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>52</u> <u>52</u> <u>52</u>	6-24-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	6-24-09	LN
	J) ASSEMBLE STOCK			5-21-09	LN
	K) ASSEMBLE SWIVEL STUDS			6-24-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	6/10/09	LB
			<u>PASS</u> FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			6/10/09	TAR
670	FINAL INSPECTION A) HEADSPACE			6-24-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>229</u> <u>220</u> <u>239</u> <u>227</u> <u>230</u>	6-24-09	LN
	C) FUNCTION			6-24-09	LN
690	PACK			7/22/09	Fay

F004 REV 5/2006

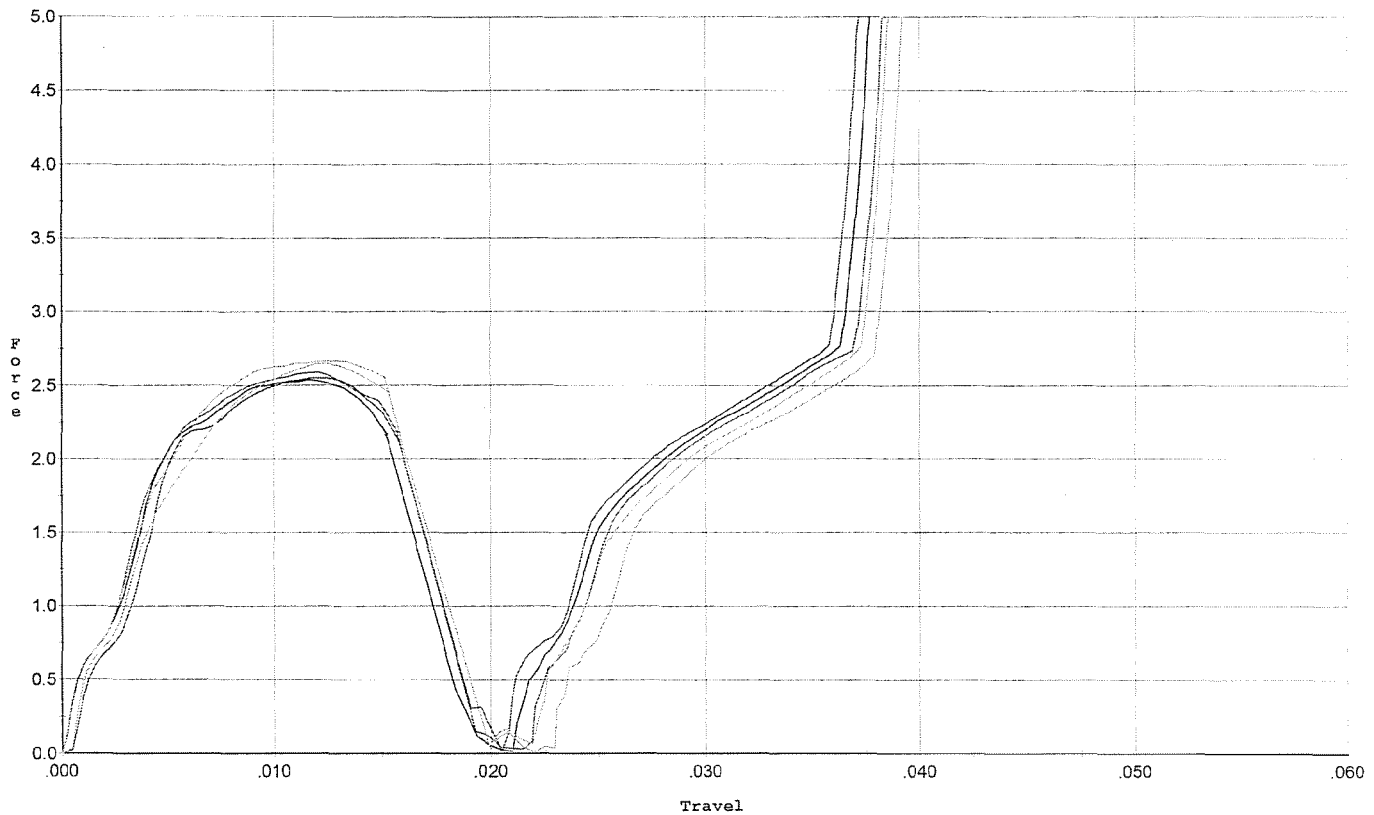
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0053198 53237

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



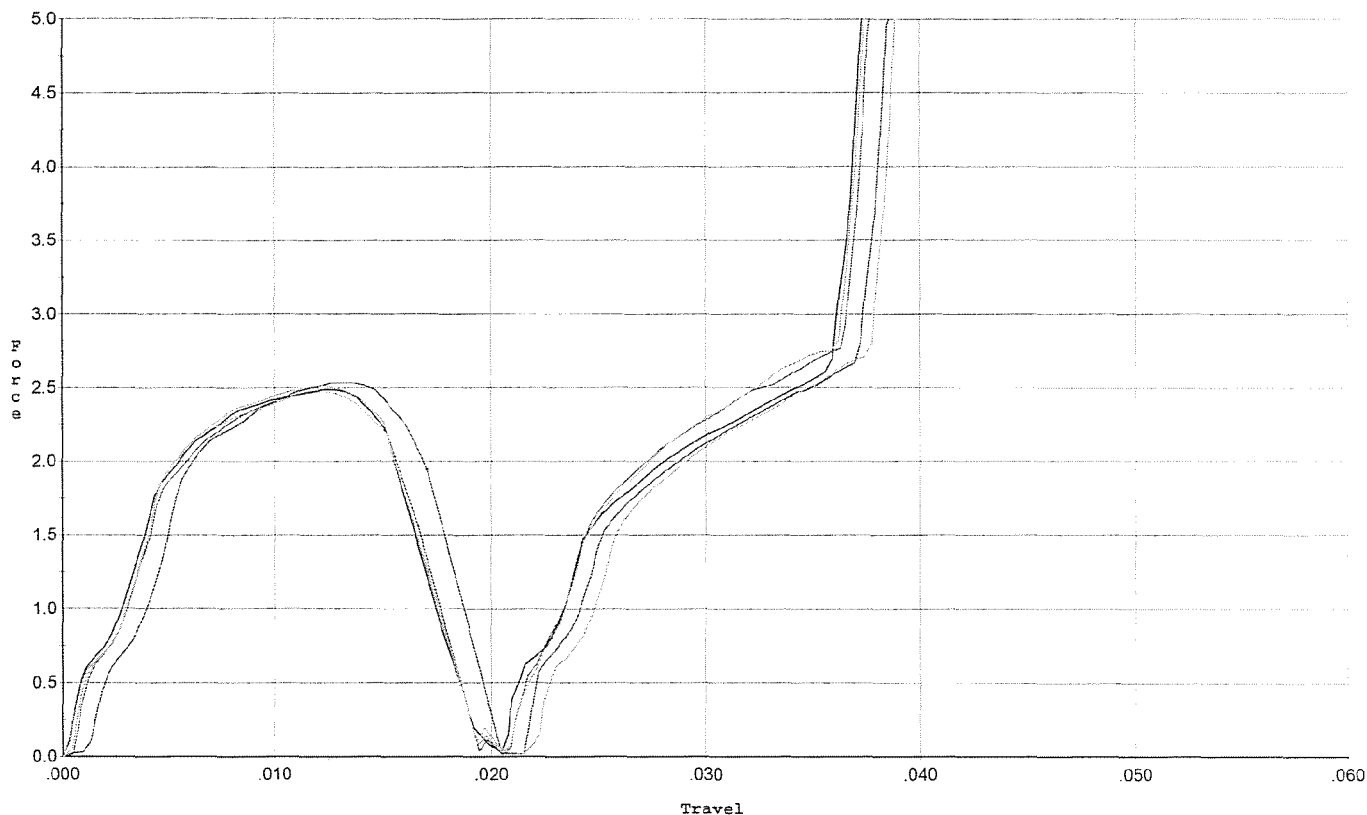
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.016	0.00	0.025	0.028		Set Trigger
2	2.539	0.015	0.00	0.026	0.028		Set Trigger
3	2.591	0.016	0.00	0.026	0.029		Set Trigger
4	2.650	0.015	0.00	0.027	0.028		Set Trigger
5	2.669	0.015	0.00	0.027	0.029		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



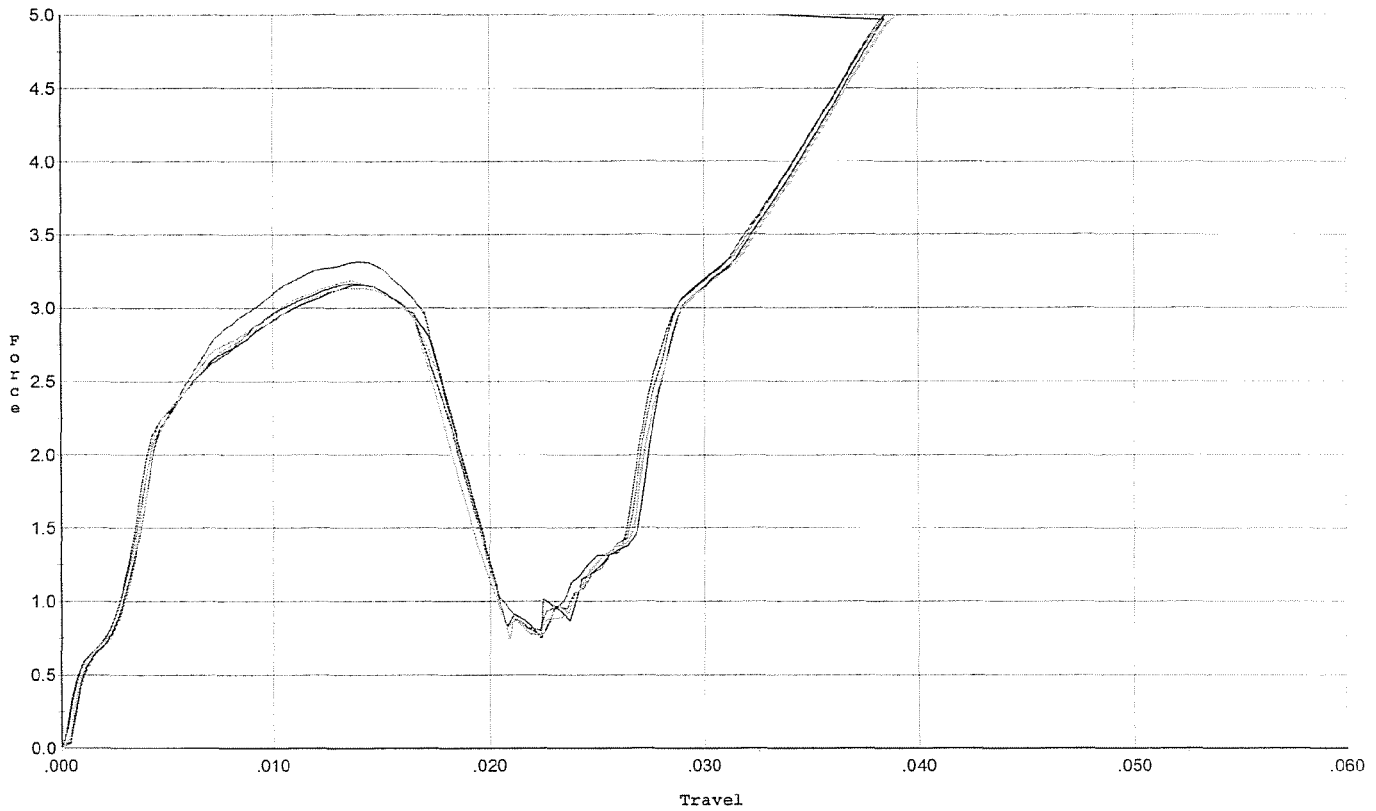
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.017	0.00	0.026	0.029		Set Trigger
2	2.488	0.015	0.00	0.026	0.027		Set Trigger
3	2.486	0.017	0.00	0.026	0.029		Set Trigger
4	2.515	0.015	0.00	0.026	0.027		Set Trigger
5	2.474	0.017	0.00	0.027	0.030		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



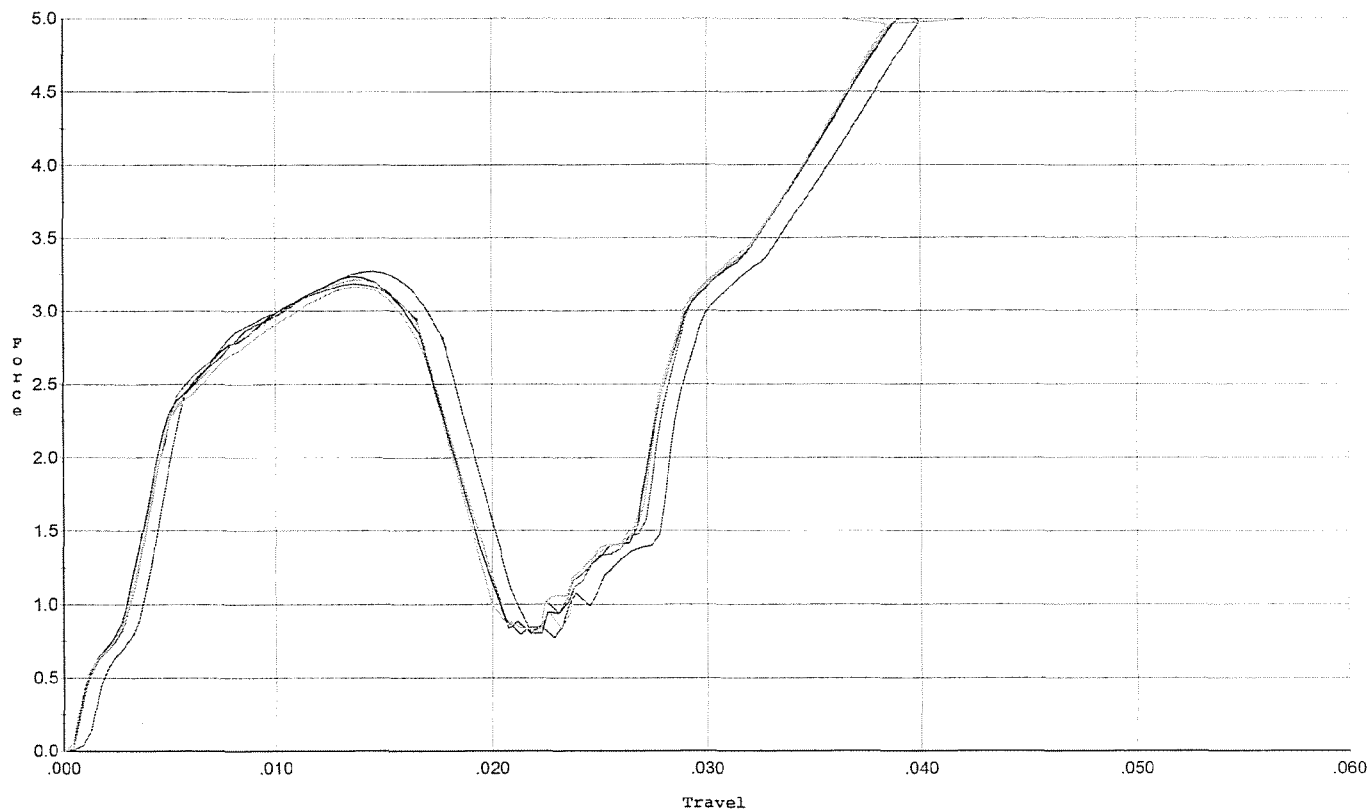
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.018	0.00	0.026	0.040		Set Trigger
2	3.155	0.017	0.00	0.026	0.038		Set Trigger
3	3.316	0.017	0.00	0.026	0.039		Set Trigger
4	3.134	0.017	0.00	0.027	0.036		Set Trigger
5	3.187	0.018	0.00	0.026	0.039		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



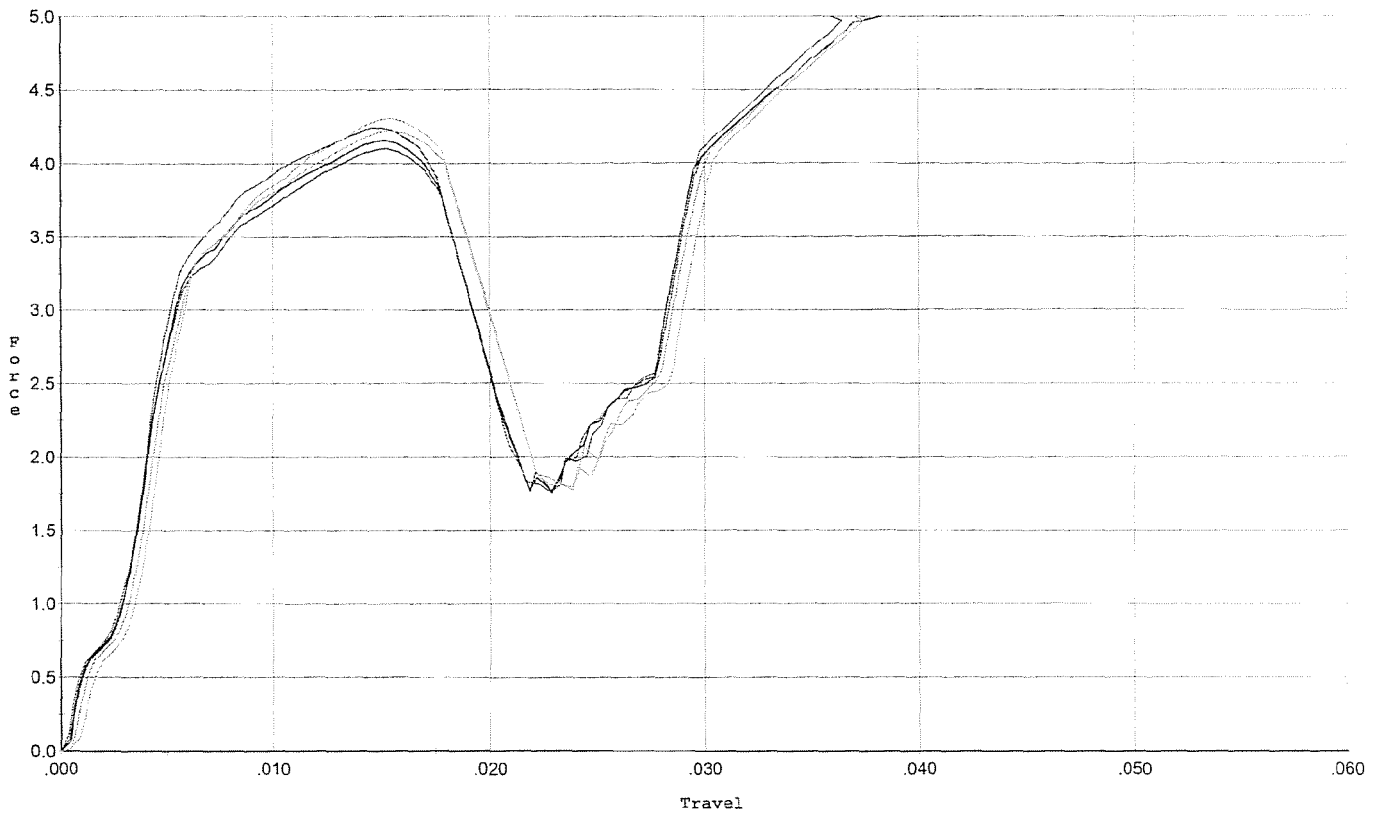
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.273	0.018	0.00	0.027	0.038		Set Trigger
2	3.236	0.017	0.00	0.027	0.037		Set Trigger
3	3.185	0.017	0.00	0.027	0.036		Set Trigger
4	3.168	0.017	0.00	0.027	0.036		Set Trigger
5	3.211	0.017	0.00	0.027	0.036		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



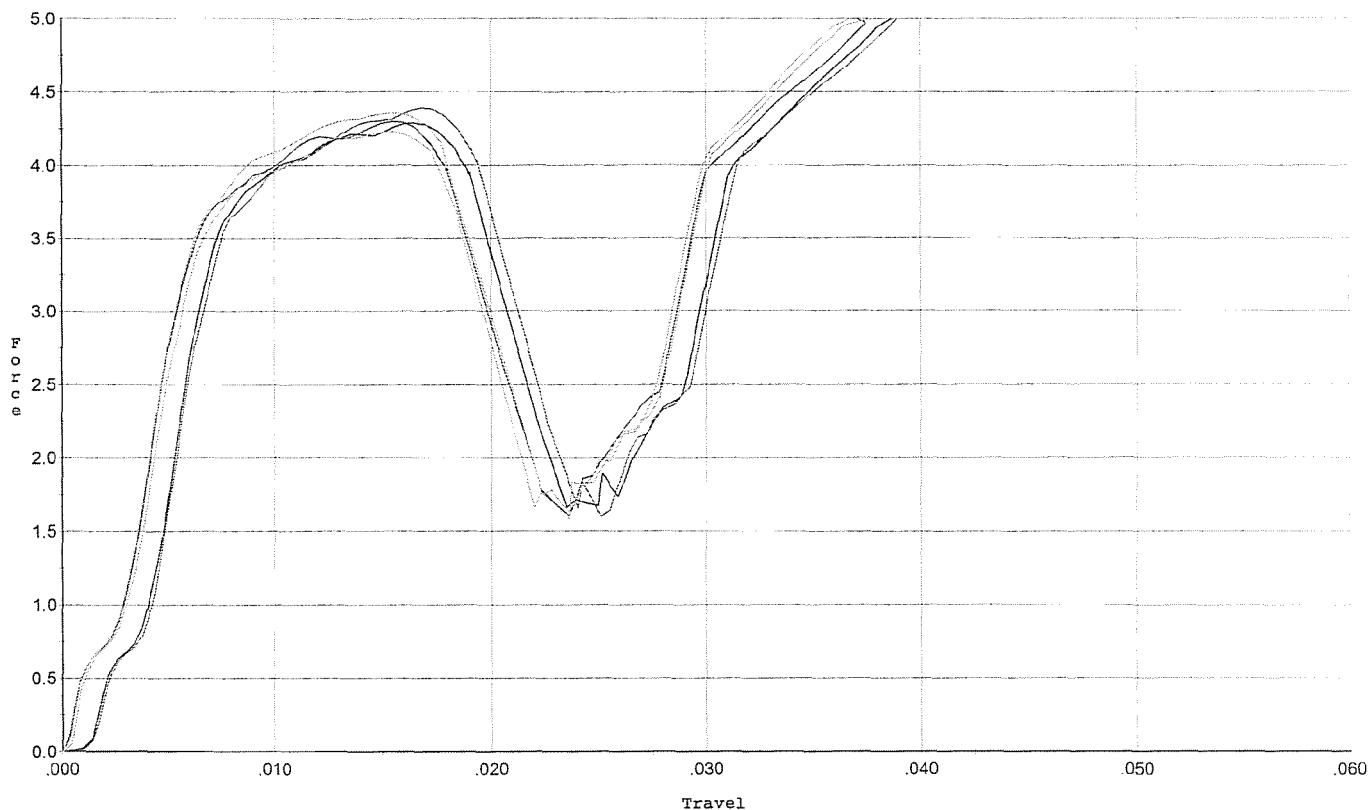
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.018	0.00	0.023	0.049		Set Trigger
2	4.158	0.018	0.00	0.024	0.049		Set Trigger
3	4.239	0.018	0.00	0.024	0.050		Set Trigger
4	4.219	0.020	0.00	0.024	0.056		Set Trigger
5	4.307	0.020	0.00	0.023	0.056		Set Trigger

A. 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



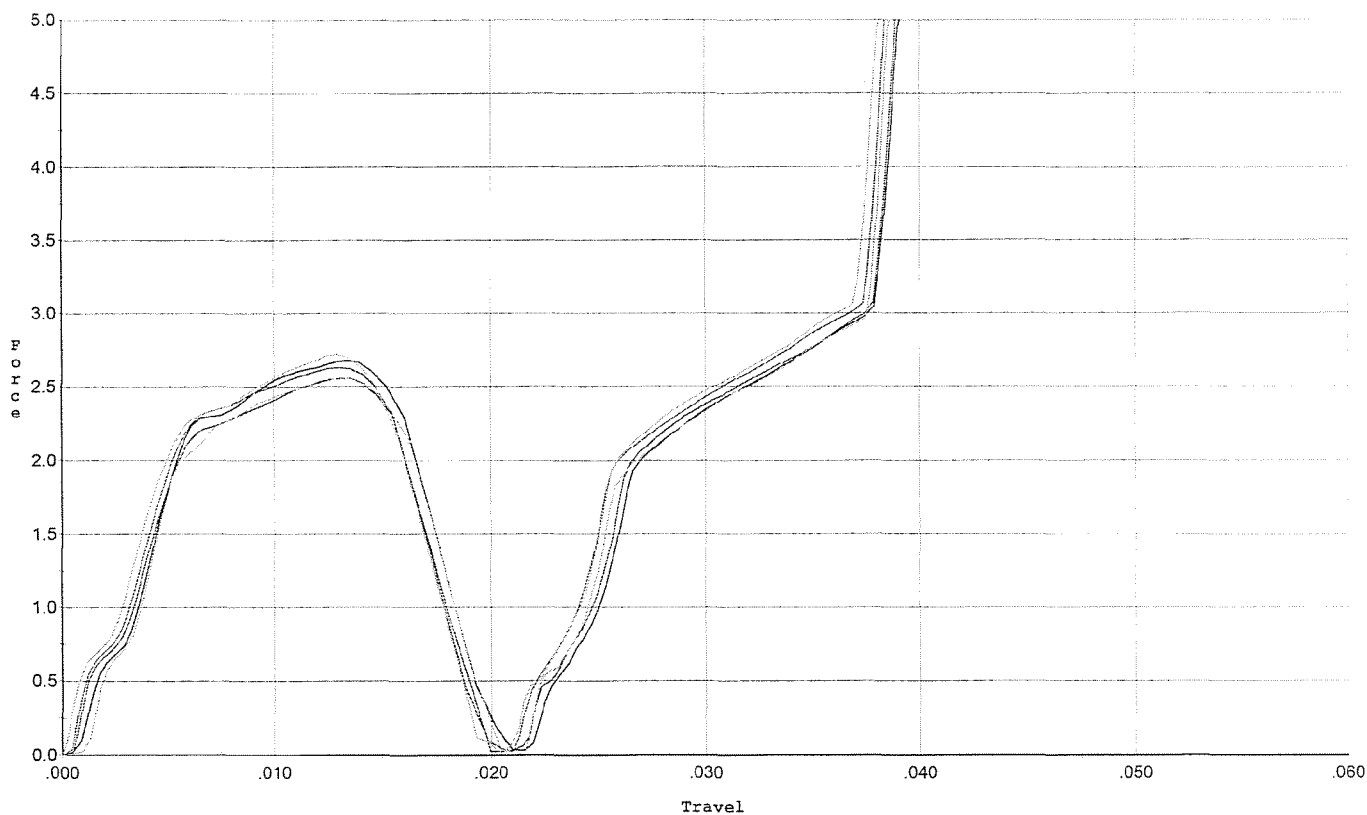
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.018	0.00	0.024	0.052		Set Trigger
2	4.287	0.019	0.00	0.024	0.053		Set Trigger
3	4.389	0.019	0.00	0.024	0.054		Set Trigger
4	4.226	0.018	0.00	0.024	0.053		Set Trigger
5	4.356	0.020	0.00	0.024	0.059		Set Trigger

A.431

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



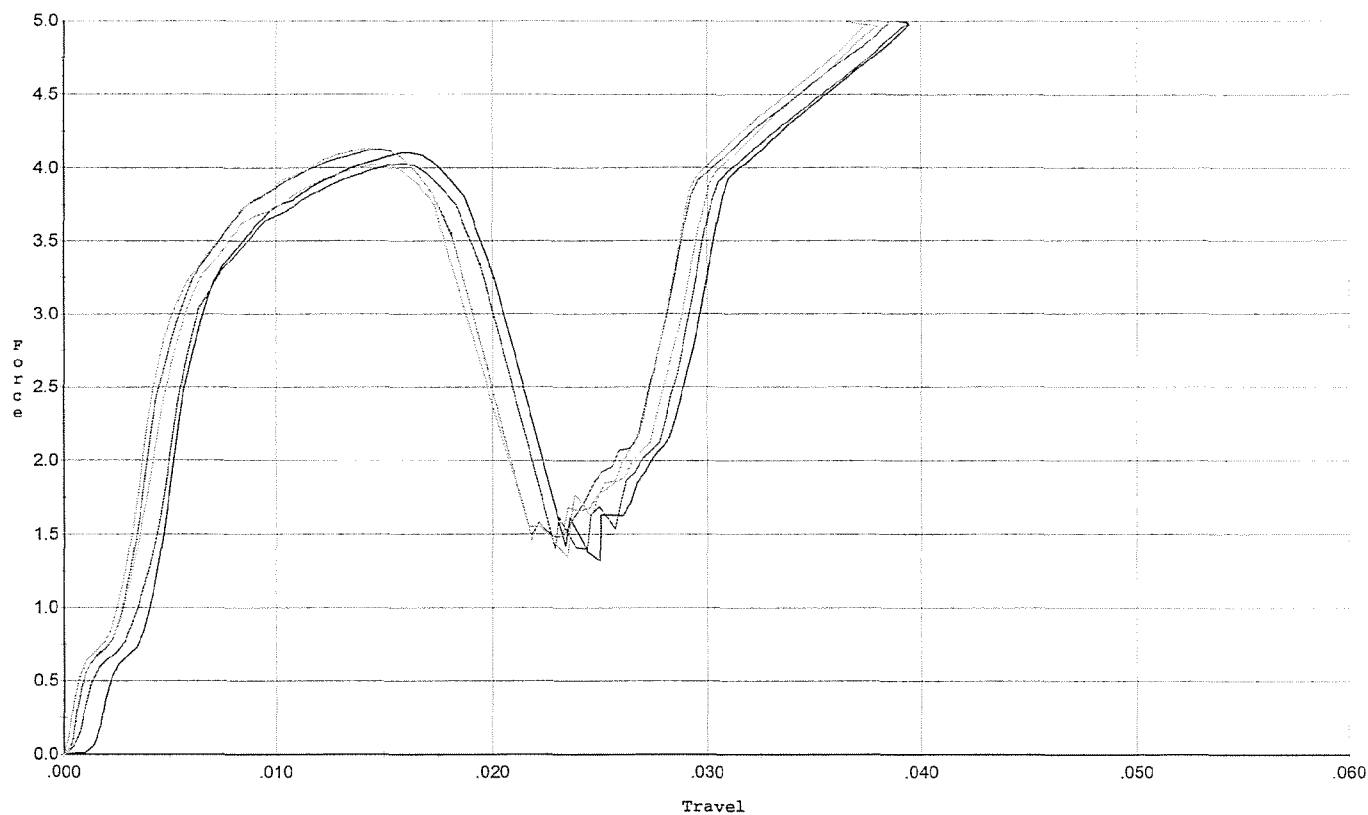
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.016	0.00	0.027	0.027		Set Trigger
2	2.679	0.016	0.00	0.027	0.029		Set Trigger
3	2.632	0.015	0.00	0.026	0.028		Set Trigger
4	2.720	0.016	0.00	0.026	0.030		Set Trigger
5	2.562	0.016	0.00	0.026	0.028		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.019	0.00	0.025	0.052		Set Trigger
2	4.102	0.020	0.00	0.025	0.054		Set Trigger
3	4.124	0.018	0.00	0.024	0.051		Set Trigger
4	4.026	0.017	0.00	0.025	0.047		Set Trigger
5	4.137	0.018	0.00	0.024	0.052		Set Trigger

A. 4.08