

G6845304

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



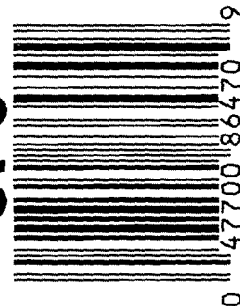
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845304

UPC



BM FORM

GUN SERIAL #

G 684 5304

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	KK
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	RS m
540	APPLY COATINGS (BARREL ACTION)		5/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

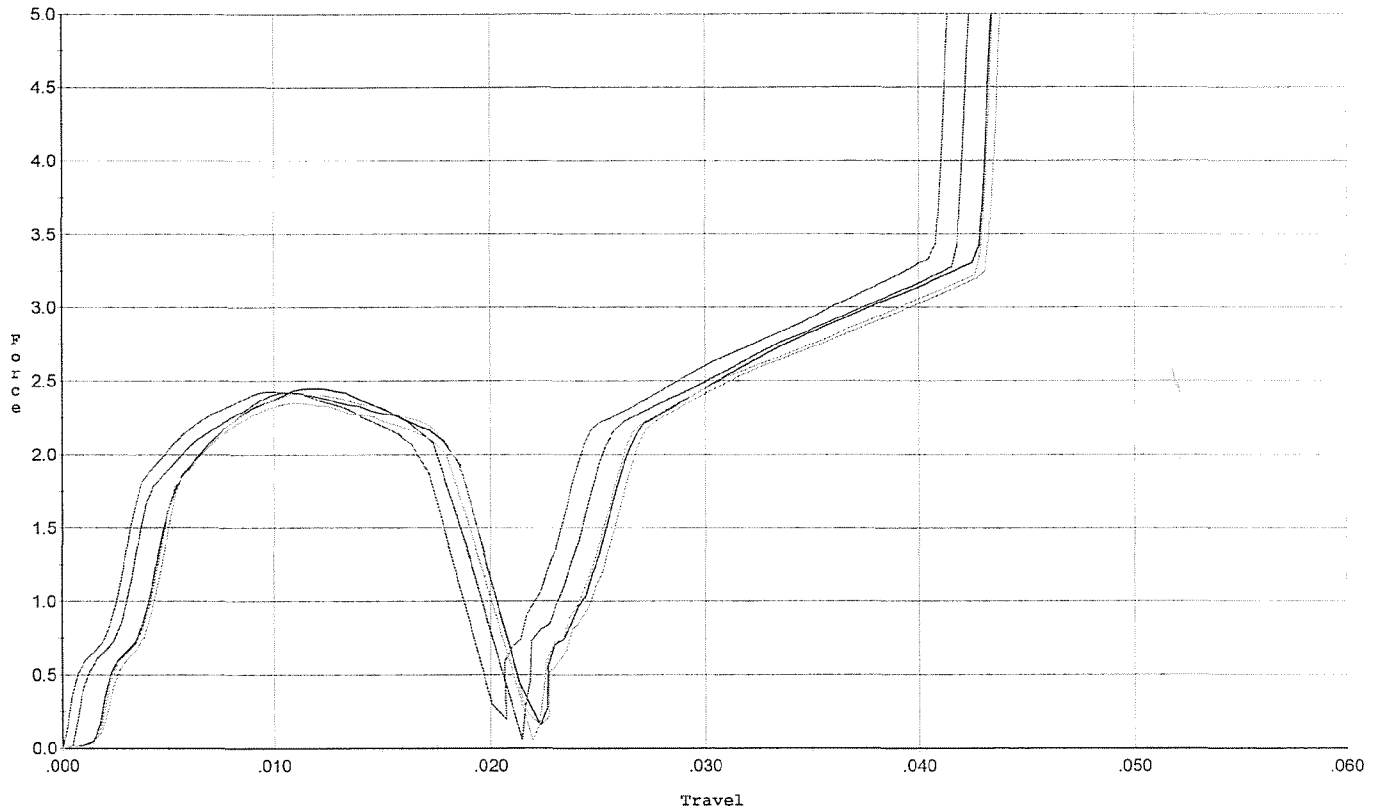
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	3.0	6-1-09	RP
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	5.0	5.0	5.0	6-1-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.032	.032	.031	6-1-09	RP
	J) ASSEMBLE STOCK					5-18-09	RP
	K) ASSEMBLE SWIVEL STUDS					6-1-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/19/09	RP
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					5-19-09	RP
670	FINAL INSPECTION A) HEADSPACE					6-1-09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.65	2.69	2.71 2.65 2.66	5-26-09	RP
	C) FUNCTION					6-1-09	RP
690	PACK					6/17/09	Fm

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



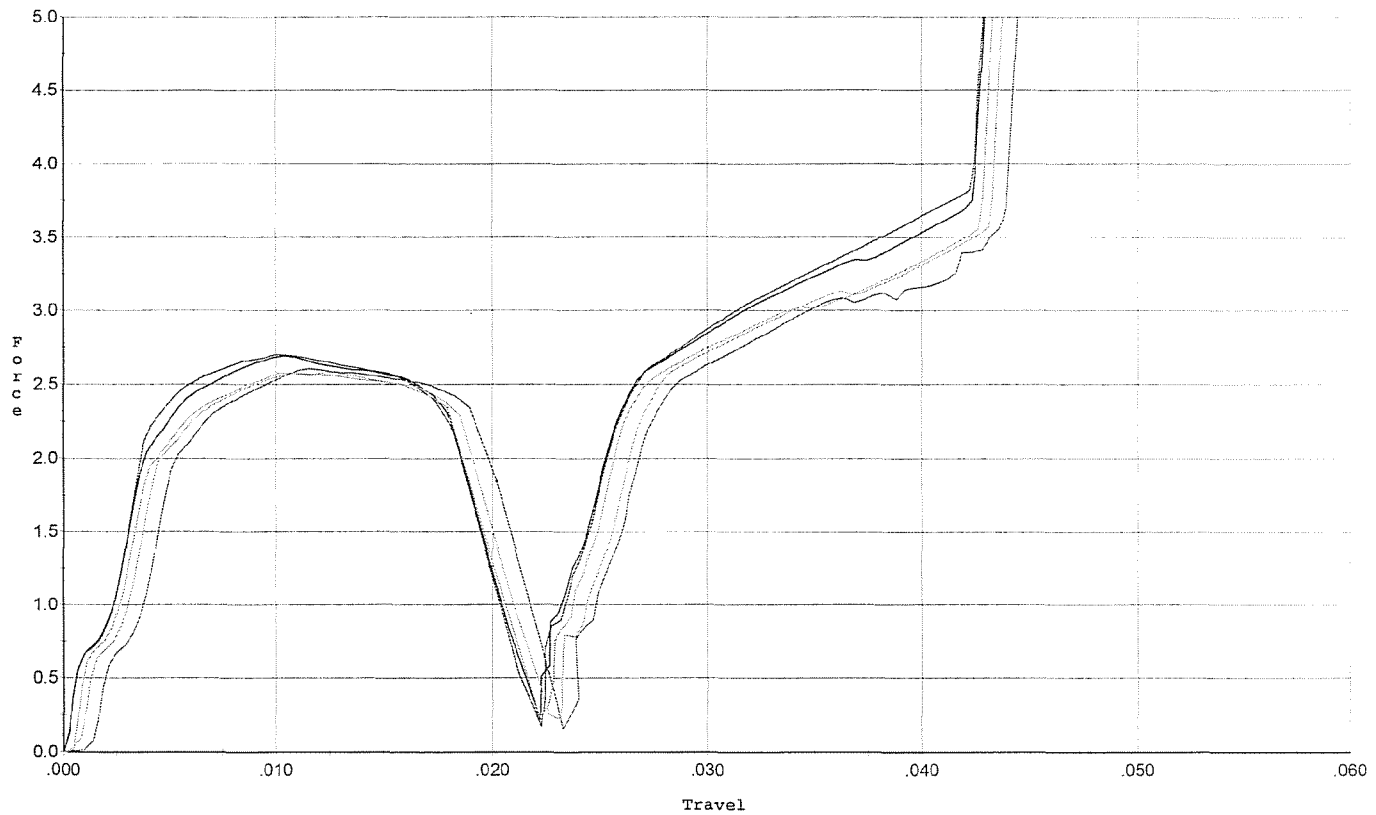
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.019	0.00	0.027	0.034		Set Trigger
2	2.447	0.019	0.00	0.028	0.031		Set Trigger
3	2.427	0.017	0.00	0.027	0.031		Set Trigger
4	2.353	0.020	0.00	0.028	0.032		Set Trigger
5	2.412	0.019	0.00	0.029	0.031		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



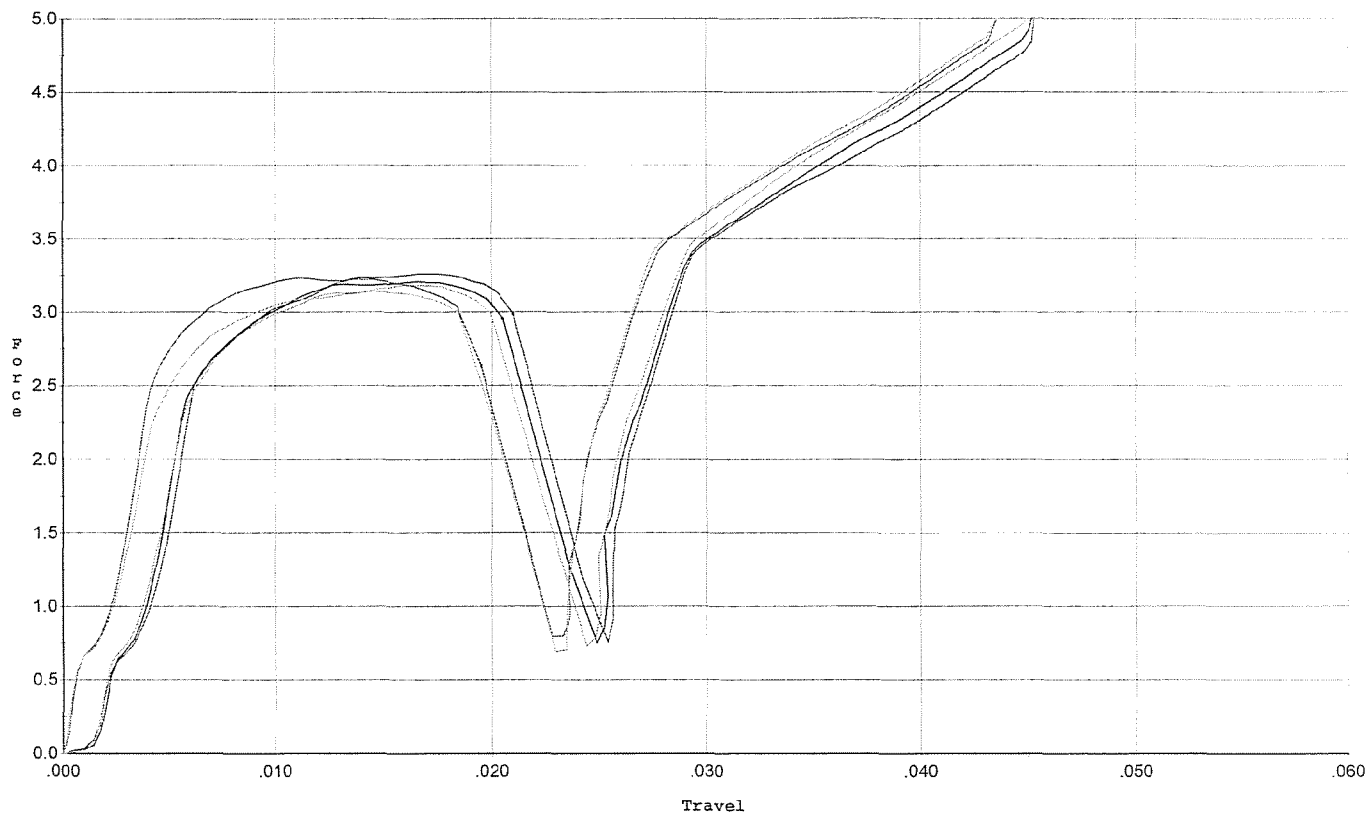
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.699	0.018	0.00	0.027	0.038		Set Trigger
2	2.692	0.018	0.00	0.027	0.037		Set Trigger
3	2.606	0.020	0.00	0.028	0.038		Set Trigger
4	2.578	0.019	0.00	0.028	0.036		Set Trigger
5	2.583	0.018	0.00	0.028	0.035		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



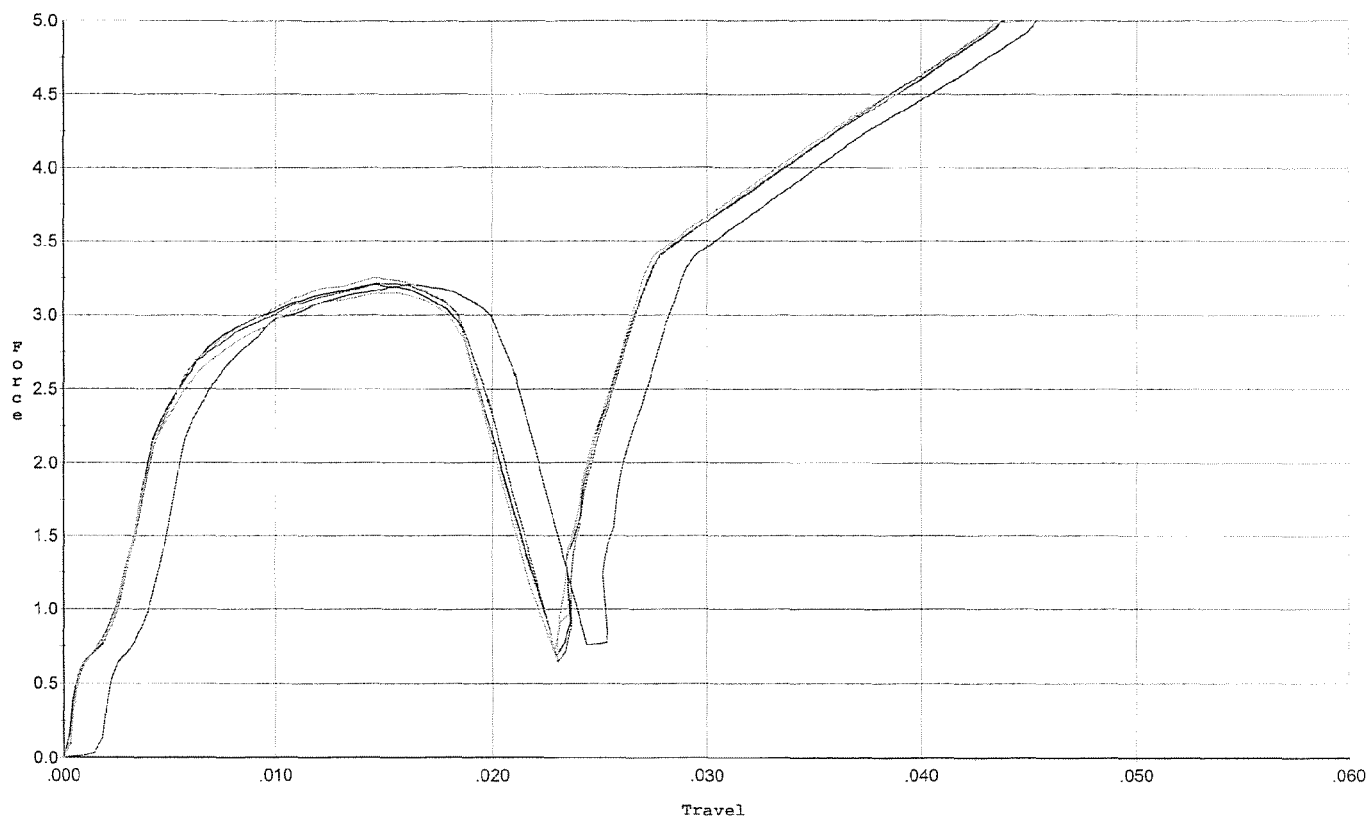
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.021	0.00	0.026	0.048		Set Trigger
2	3.208	0.021	0.00	0.027	0.047		Set Trigger
3	3.234	0.019	0.00	0.026	0.048		Set Trigger
4	3.139	0.020	0.00	0.026	0.047		Set Trigger
5	3.182	0.020	0.00	0.026	0.045		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



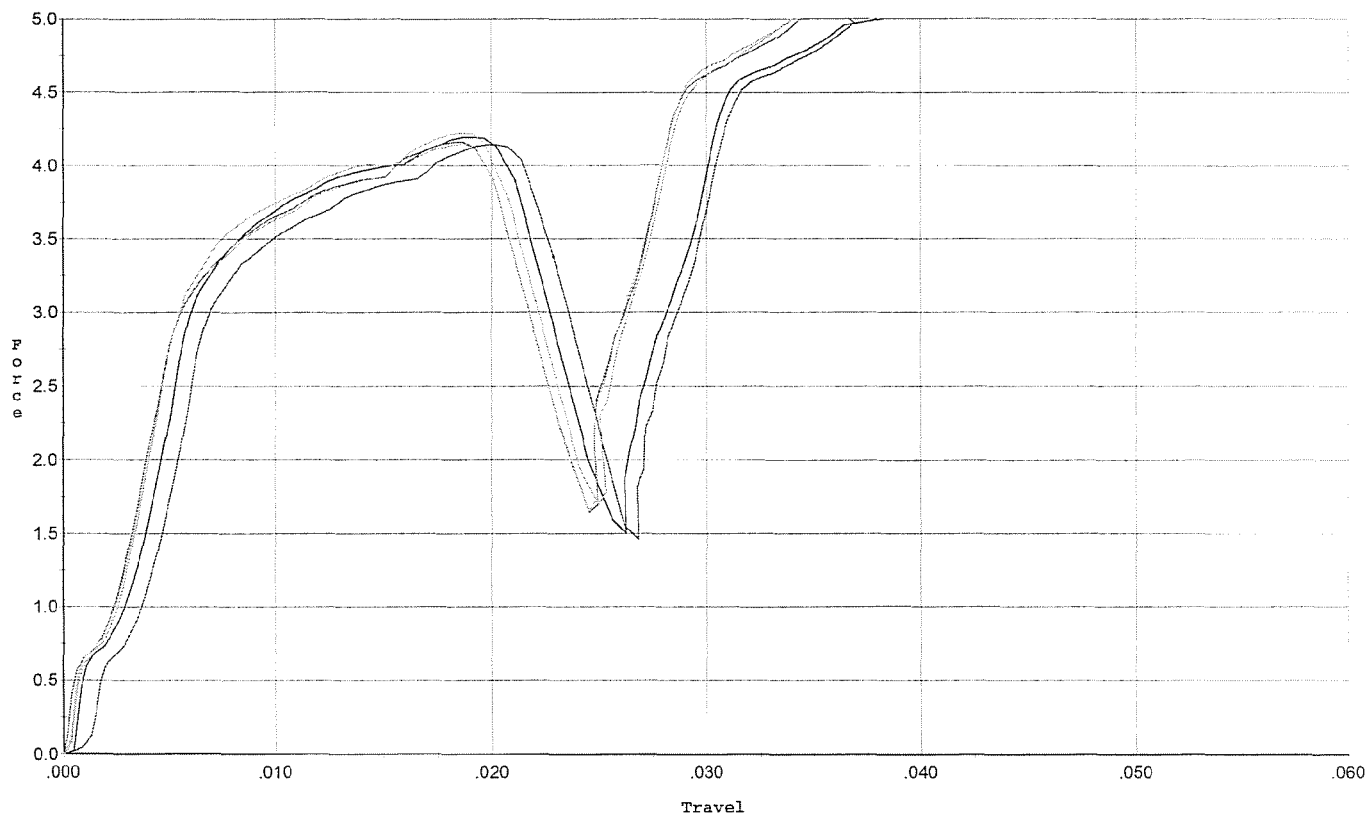
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.021	0.00	0.027	0.047		Set Trigger
2	3.207	0.019	0.00	0.026	0.044		Set Trigger
3	3.212	0.020	0.00	0.026	0.046		Set Trigger
4	3.149	0.019	0.00	0.026	0.043		Set Trigger
5	3.250	0.018	0.00	0.026	0.044		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



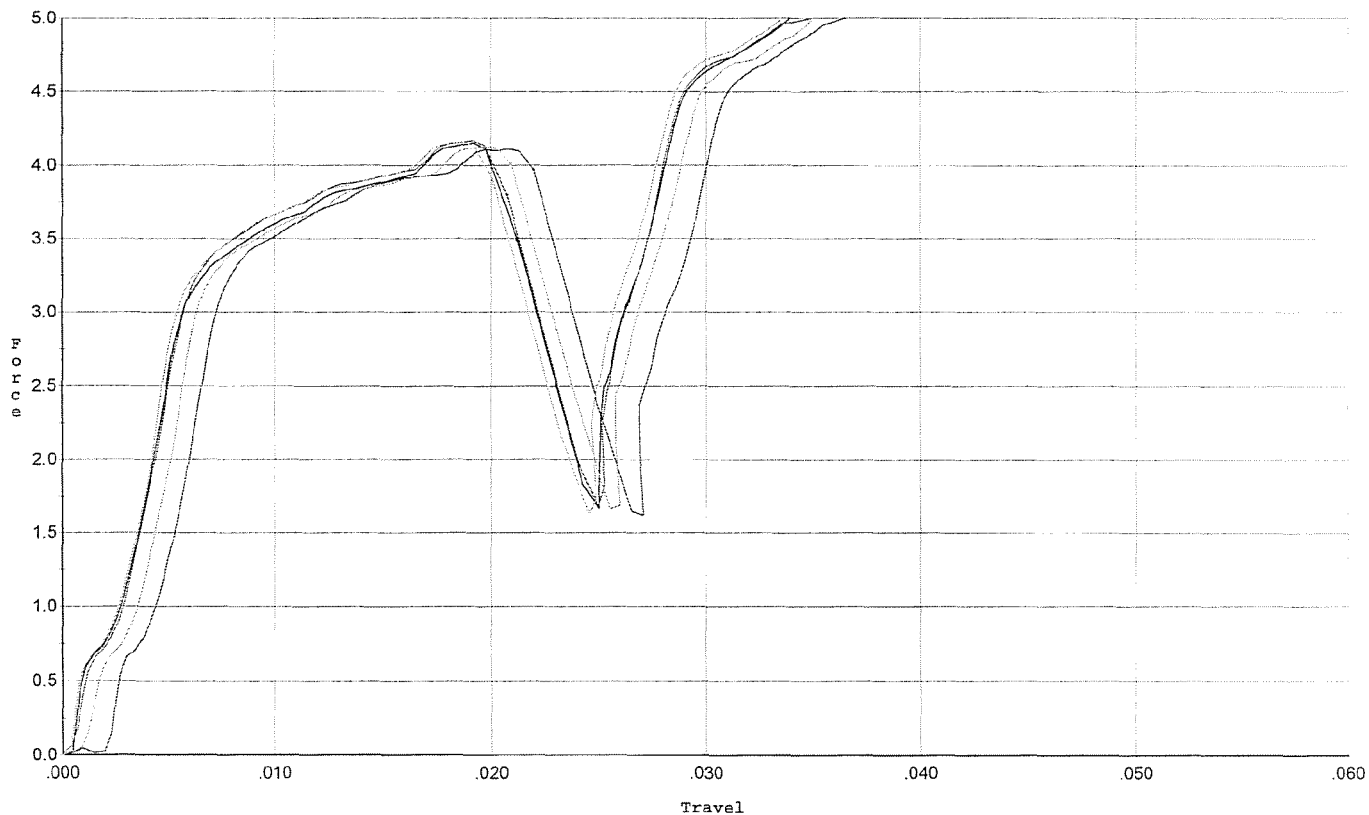
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.023	0.00	0.026	0.063		Set Trigger
2	4.192	0.021	0.00	0.026	0.061		Set Trigger
3	4.160	0.020	0.00	0.025	0.058		Set Trigger
4	4.147	0.020	0.00	0.023	0.058		Set Trigger
5	4.224	0.021	0.00	0.020	0.061		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



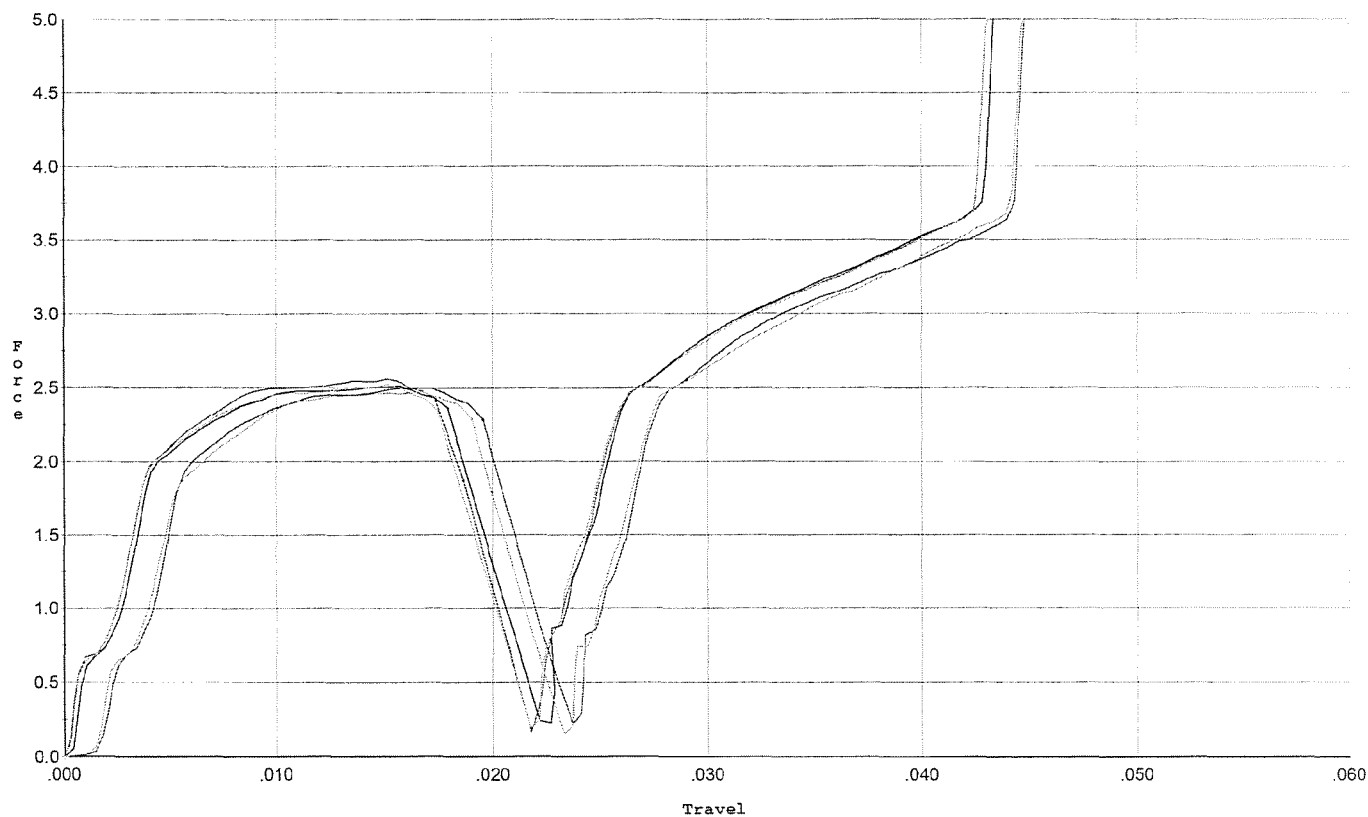
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.022	0.00	0.020	0.059		Set Trigger
2	4.152	0.021	0.00	0.019	0.060		Set Trigger
3	4.168	0.021	0.00	0.019	0.059		Set Trigger
4	4.158	0.020	0.00	0.020	0.058		Set Trigger
5	4.128	0.021	0.00	0.020	0.058		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



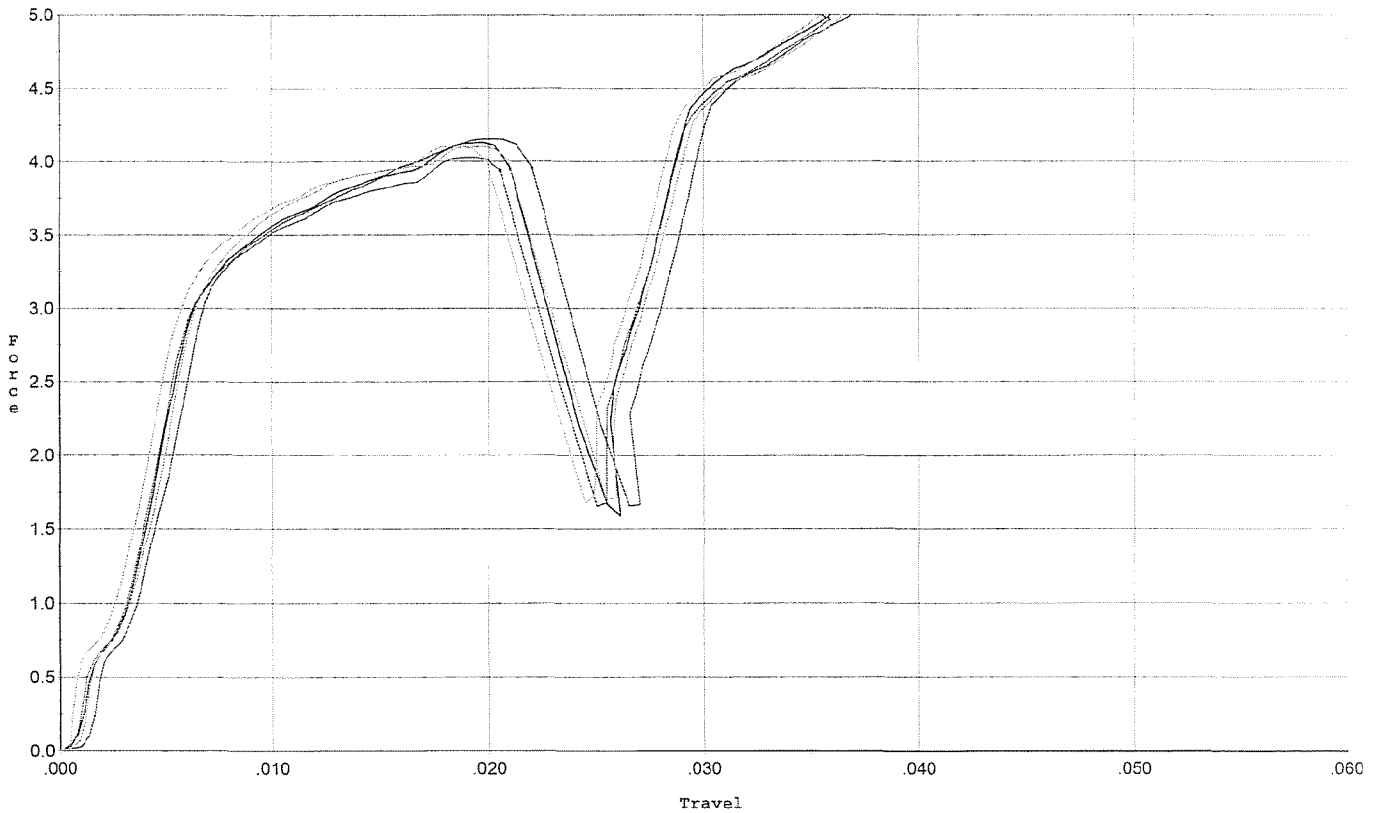
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.020	0.00	0.028	0.035		Set Trigger
2	2.512	0.018	0.00	0.028	0.034		Set Trigger
3	2.559	0.019	0.00	0.028	0.036		Set Trigger
4	2.520	0.019	0.00	0.028	0.037		Set Trigger
5	2.472	0.019	0.00	0.028	0.034		Set Trigger

A-2-SI

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.022	0.00	0.021	0.061		Set Trigger
2	4.131	0.021	0.00	0.024	0.059		Set Trigger
3	4.027	0.021	0.00	0.025	0.057		Set Trigger
4	4.101	0.020	0.00	0.025	0.057		Set Trigger
5	4.102	0.021	0.00	0.023	0.059		Set Trigger

A. 4.10