

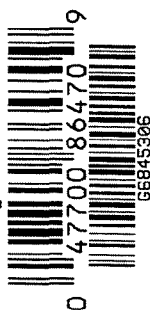
66845306

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



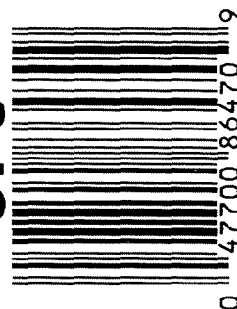
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845306

UPC



BM FORM

GUN SERIAL # 66845306

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	RP
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	RP
460	CHECK HEADSPACE		3-17-09	RP
470	DIS-ASSEMBLE ACTION		3-17-09	RP
472	SERIALIZE BOLT HANDLE		3-18-09	RT
475	DRILL AND TAP SIGHT HOLES		3-18-09	JP
480	MAGNAFLUX BBL ACTION		3/20/09	JP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-31-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-31-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-31-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-20-09	J.W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

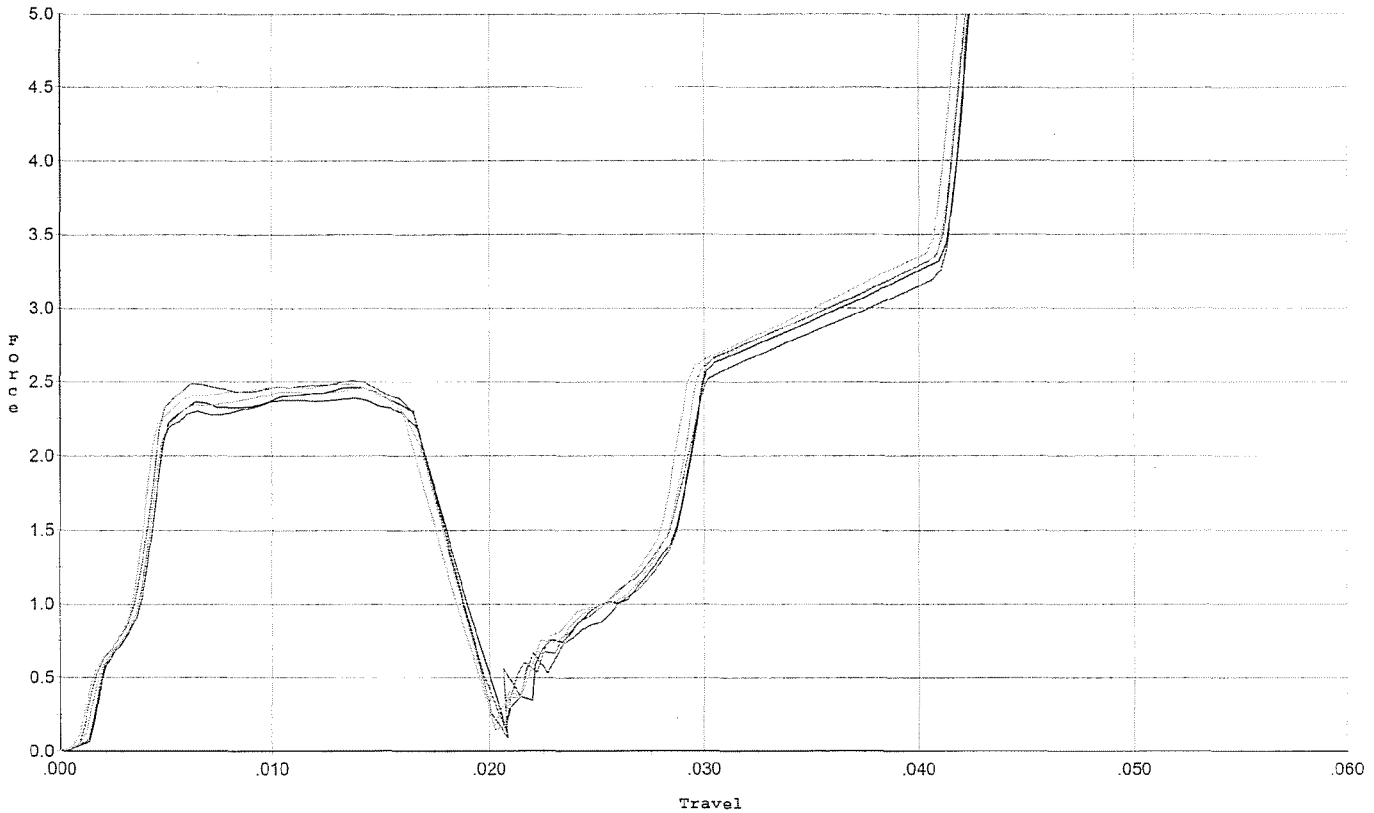
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.8</u> <u>2.8</u> <u>2.8</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.2</u> <u>4.2</u> <u>4.1</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-20-09	LJ
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	4-27-09	W/W
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-21-09	TJR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.61</u> <u>2.53</u> <u>2.56</u> <u>2.53</u>	4-22-09	W/W
	C) FUNCTION		4/28/09	RP
690	PACK		8/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



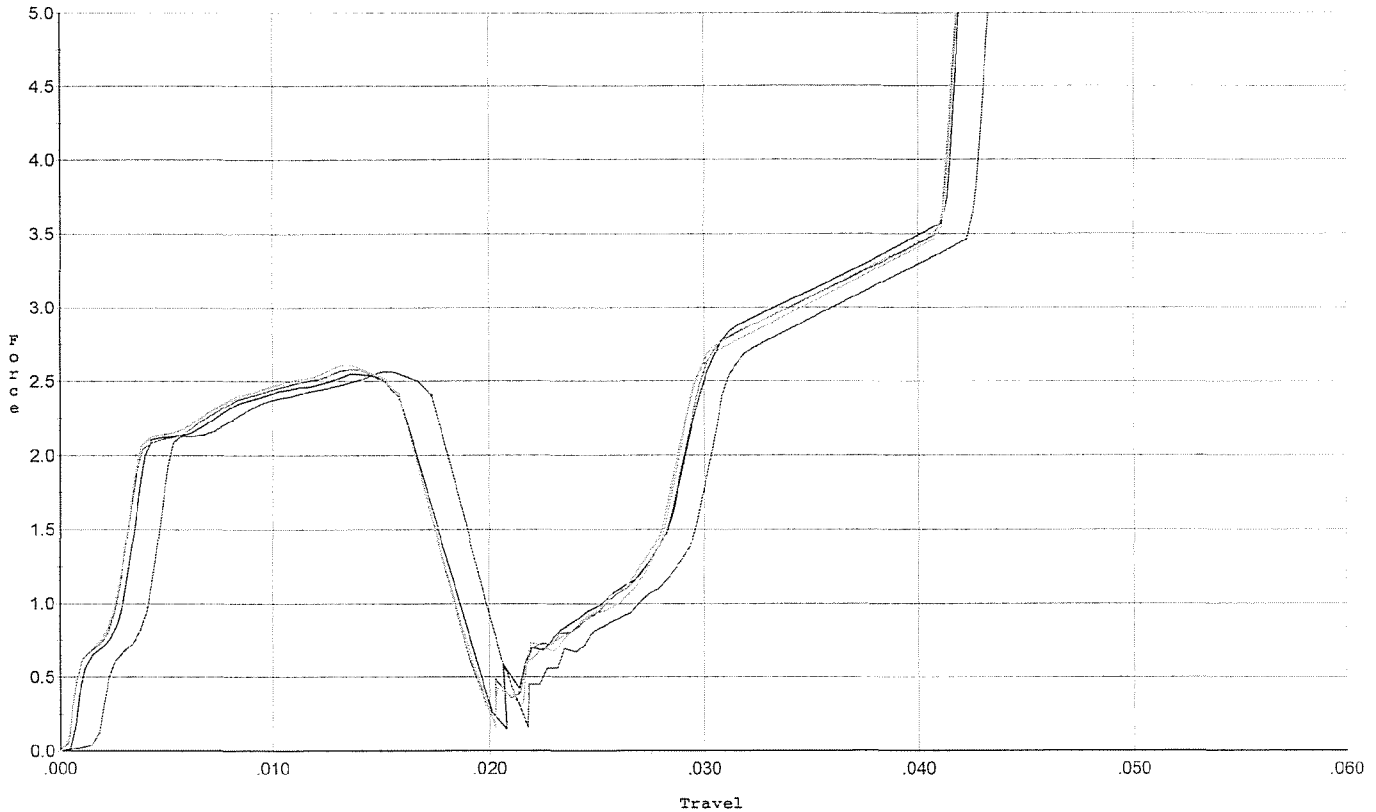
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.017	0.00	0.029	0.029		Set Trigger
2	2.463	0.017	0.00	0.029	0.029		Set Trigger
3	2.509	0.017	0.00	0.029	0.030		Set Trigger
4	2.484	0.016	0.00	0.029	0.029		Set Trigger
5	2.458	0.017	0.00	0.029	0.030		Set Trigger

A.2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



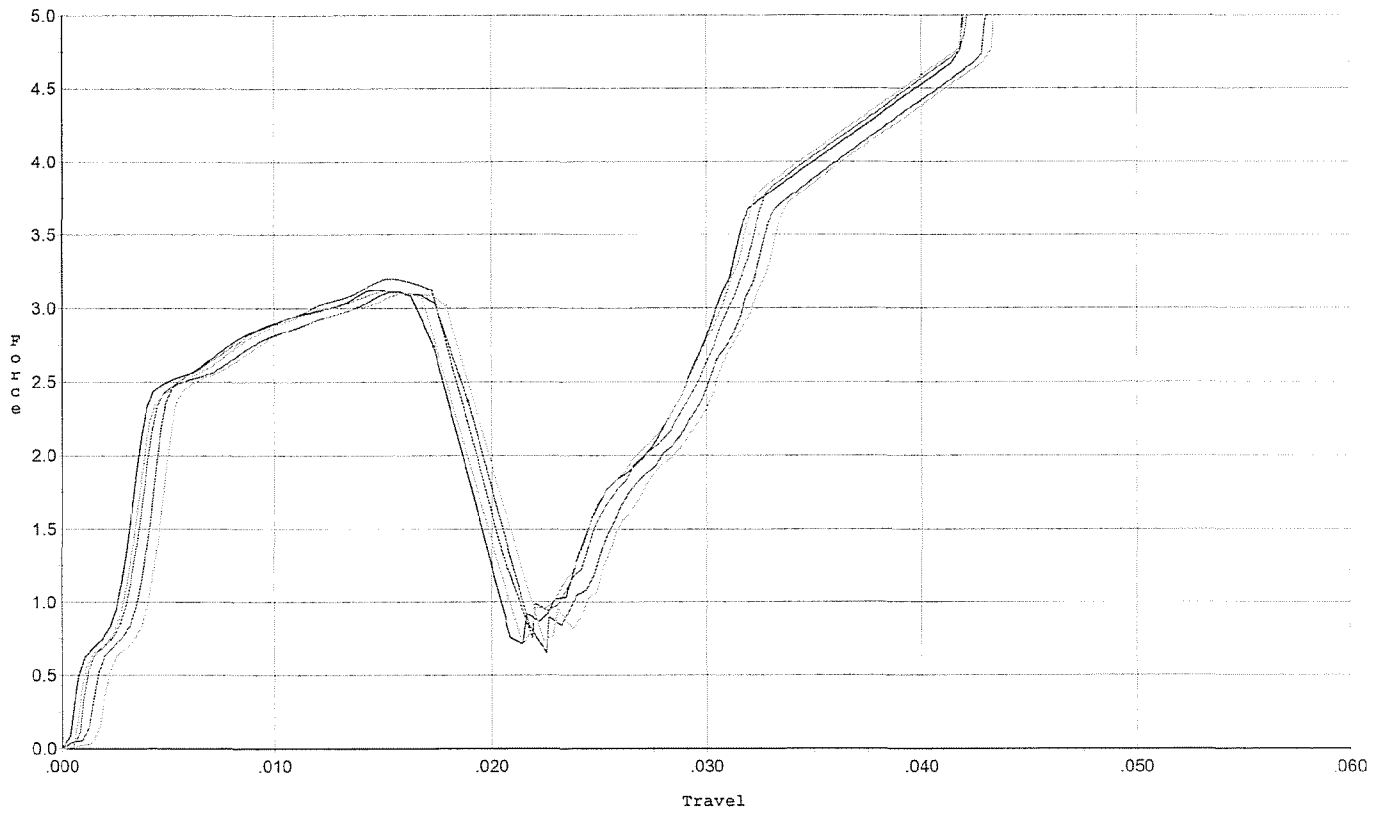
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.017	0.00	0.030	0.031		Set Trigger
2	2.550	0.016	0.00	0.029	0.029		Set Trigger
3	2.580	0.016	0.00	0.029	0.030		Set Trigger
4	2.580	0.016	0.00	0.029	0.030		Set Trigger
5	2.610	0.016	0.00	0.029	0.030		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



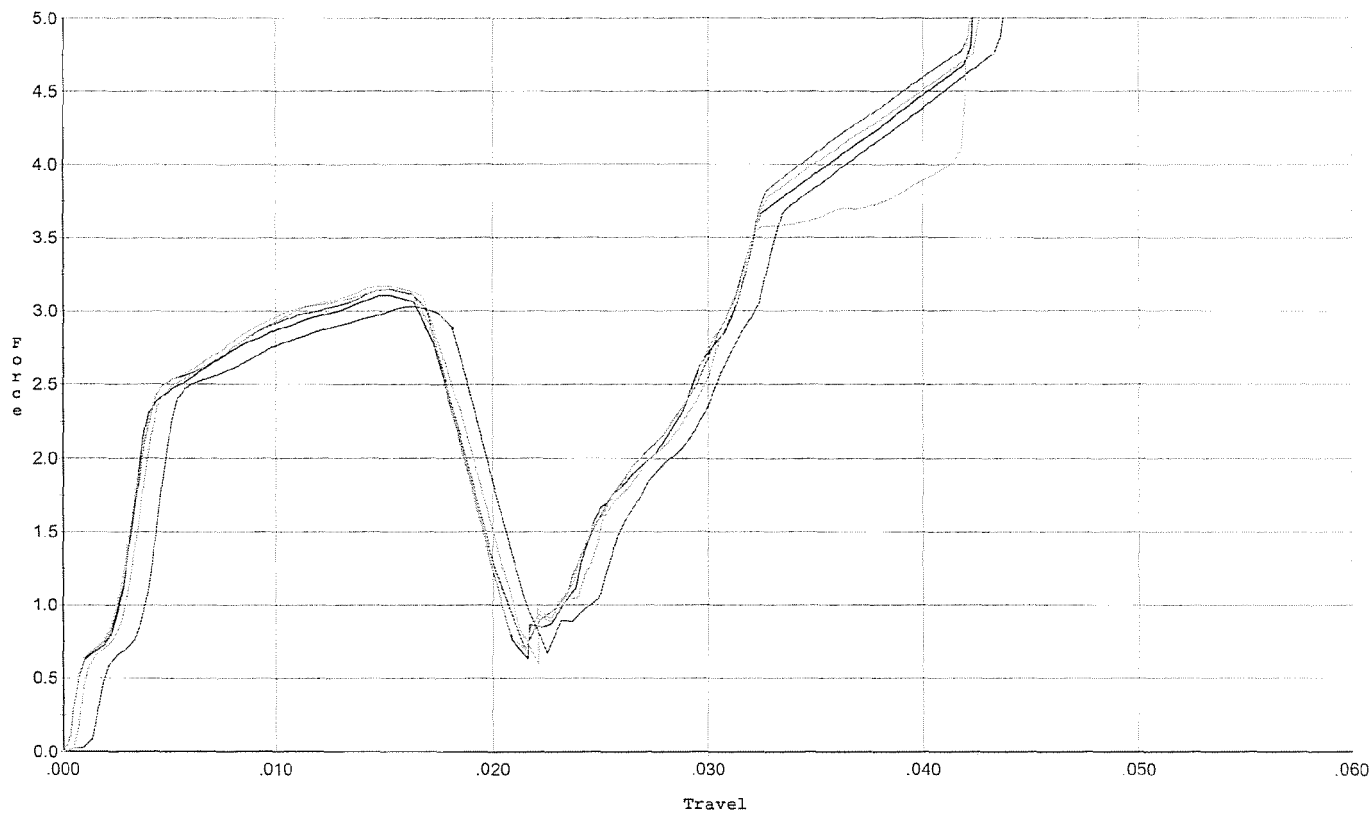
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.019	0.00	0.028	0.040		Set Trigger
2	3.126	0.017	0.00	0.027	0.039		Set Trigger
3	3.197	0.017	0.00	0.027	0.039		Set Trigger
4	3.104	0.018	0.00	0.028	0.038		Set Trigger
5	3.118	0.017	0.00	0.027	0.037		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



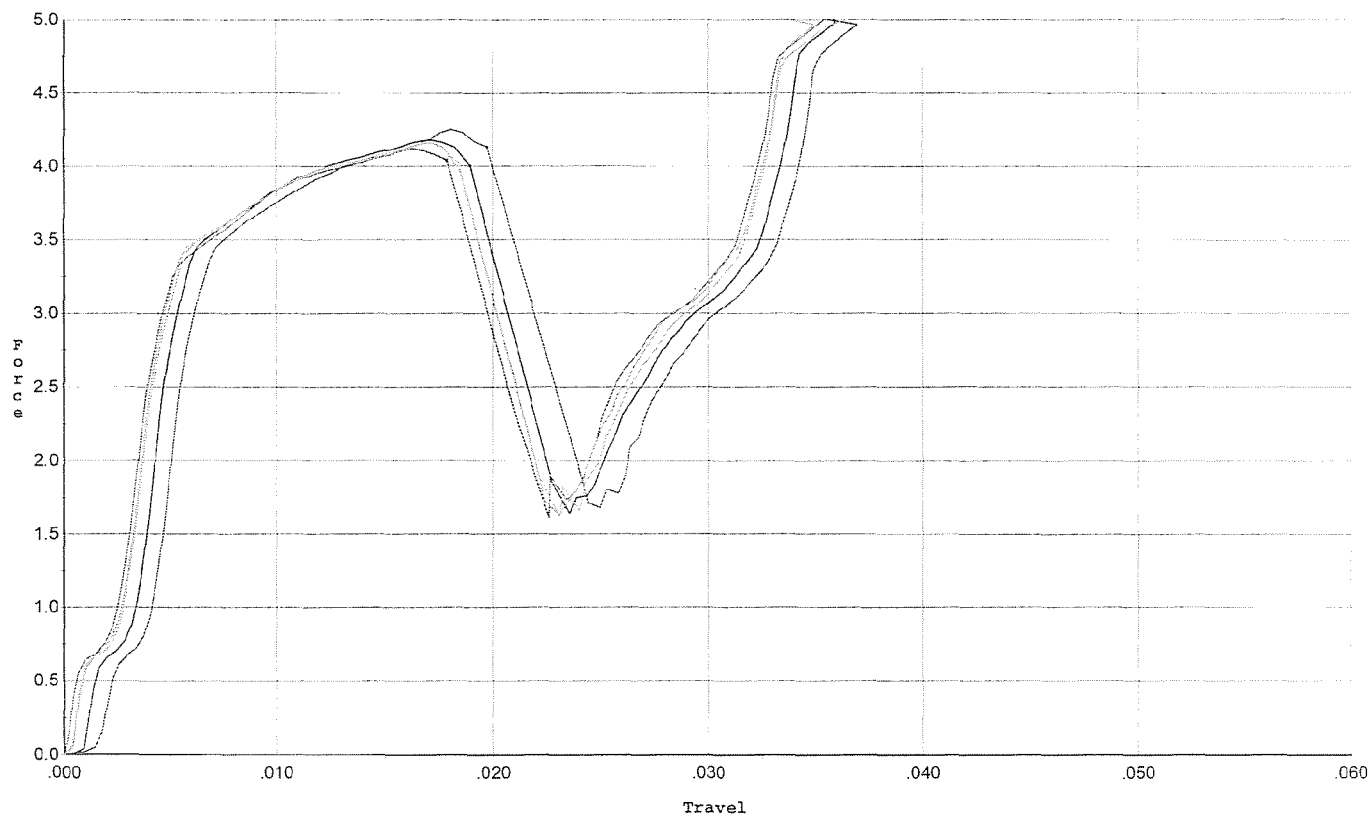
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.018	0.00	0.028	0.038		Set Trigger
2	3.104	0.017	0.00	0.027	0.039		Set Trigger
3	3.146	0.017	0.00	0.027	0.038		Set Trigger
4	3.174	0.017	0.00	0.027	0.039		Set Trigger
5	3.147	0.018	0.00	0.027	0.041		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



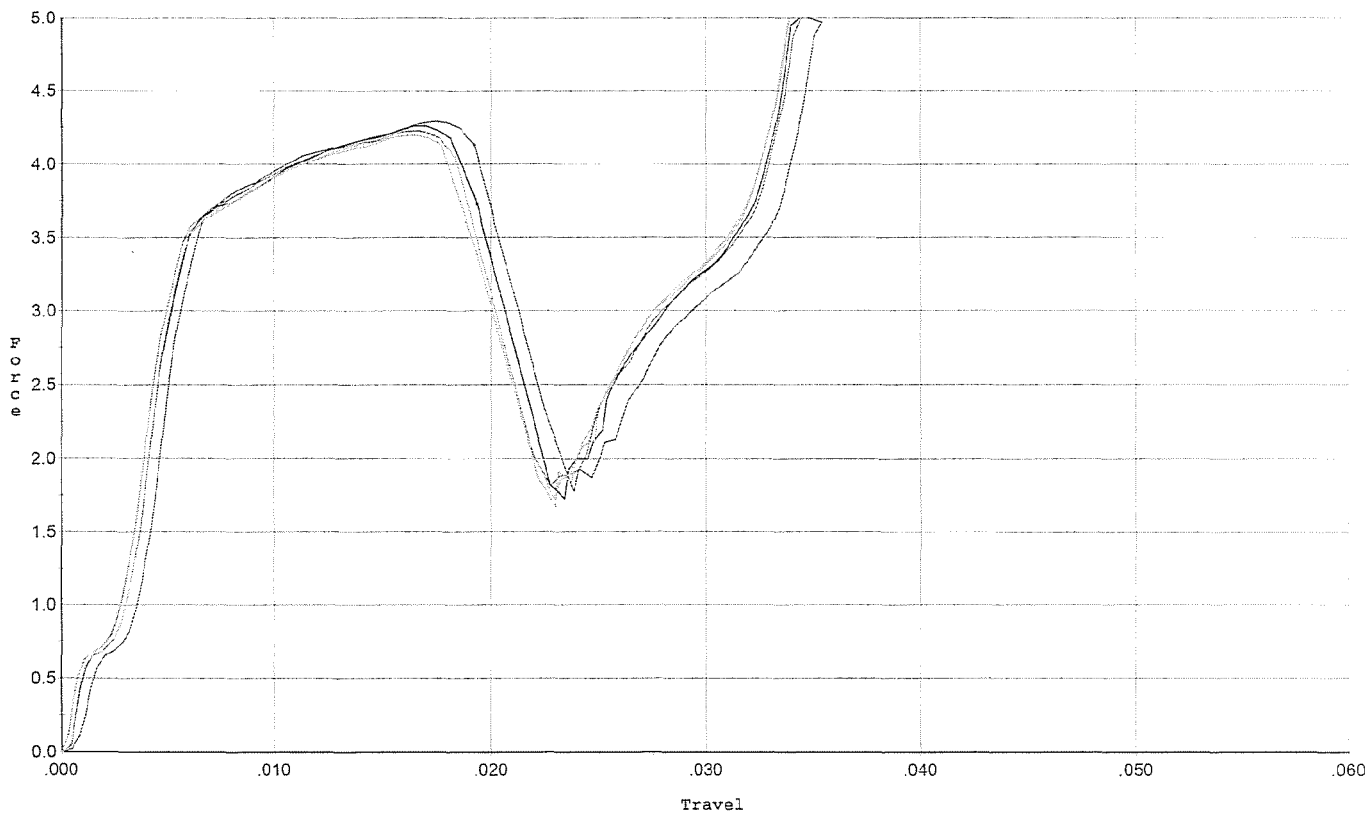
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.020	0.00	0.025	0.055		Set Trigger
2	4.179	0.019	0.00	0.025	0.054		Set Trigger
3	4.123	0.018	0.00	0.025	0.052		Set Trigger
4	4.158	0.018	0.00	0.025	0.053		Set Trigger
5	4.160	0.018	0.00	0.024	0.054		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



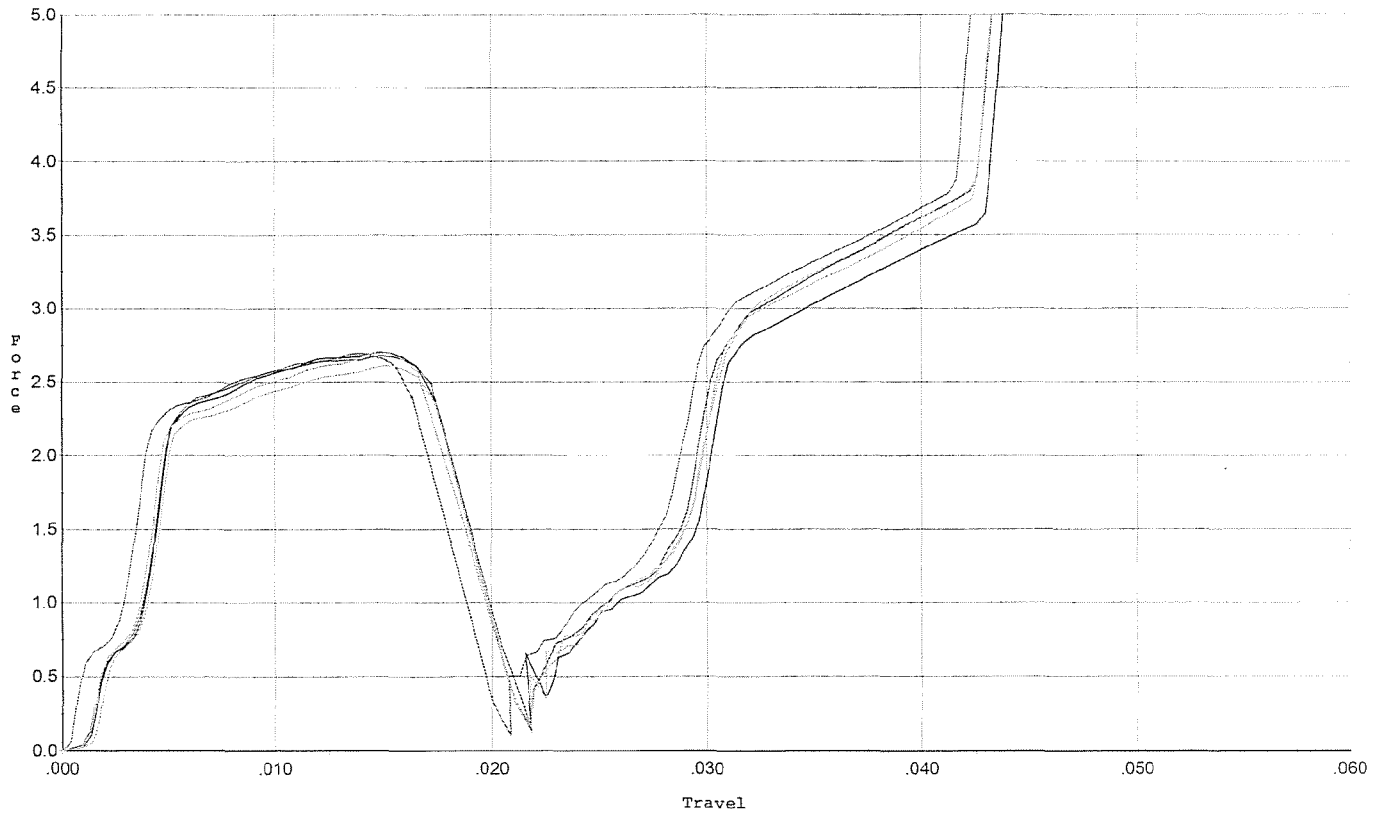
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.019	0.00	0.025	0.056		Set Trigger
2	4.261	0.019	0.00	0.025	0.057		Set Trigger
3	4.228	0.018	0.00	0.025	0.054		Set Trigger
4	4.196	0.019	0.00	0.025	0.057		Set Trigger
5	4.241	0.018	0.00	0.025	0.054		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



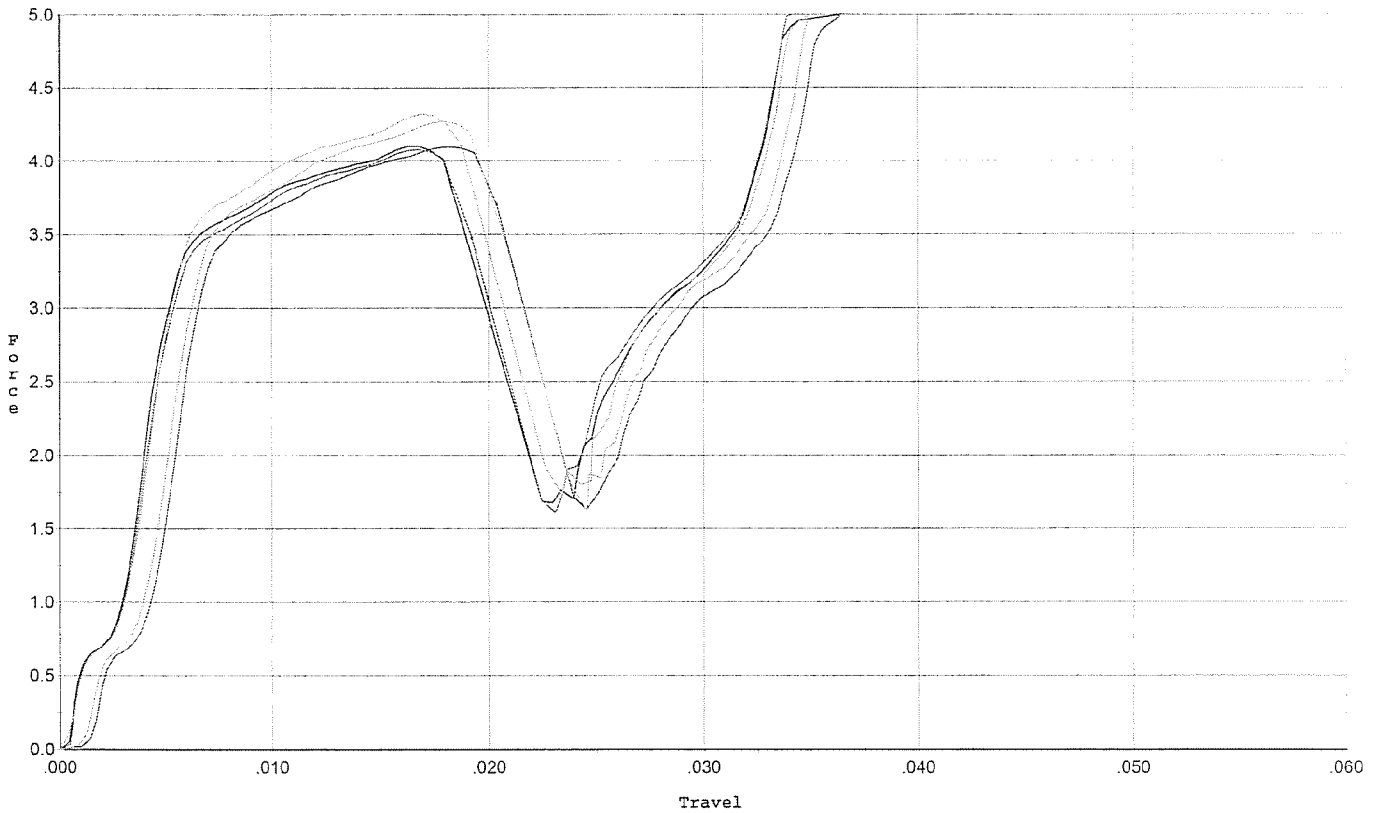
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.017	0.00	0.029	0.033		Set Trigger
2	2.702	0.017	0.00	0.030	0.033		Set Trigger
3	2.696	0.016	0.00	0.029	0.032		Set Trigger
4	2.610	0.017	0.00	0.029	0.032		Set Trigger
5	2.709	0.019	0.00	0.029	0.035		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.020	0.00	0.026	0.055		Set Trigger
2	4.102	0.020	0.00	0.025	0.057		Set Trigger
3	4.080	0.019	0.00	0.025	0.054		Set Trigger
4	4.276	0.021	0.00	0.025	0.058		Set Trigger
5	4.323	0.019	0.00	0.025	0.055		Set Trigger

A-4.17