

66845317

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



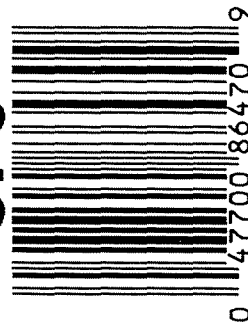
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845317

UPC



BM FORM

GUN SERIAL # G 6845317

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	SP
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	SP
460	CHECK HEADSPACE		3-17-09	SP
470	DIS-ASSEMBLE ACTION		3-17-09	SP
472	SERIALIZE BOLT HANDLE		3-18-09	K/C
475	DRILL AND TAP SIGHT HOLES		3-18-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	3/20/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	BT
542	APPLY COATINGS (BARREL ACTION)		3-27	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-1-09	L.H
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

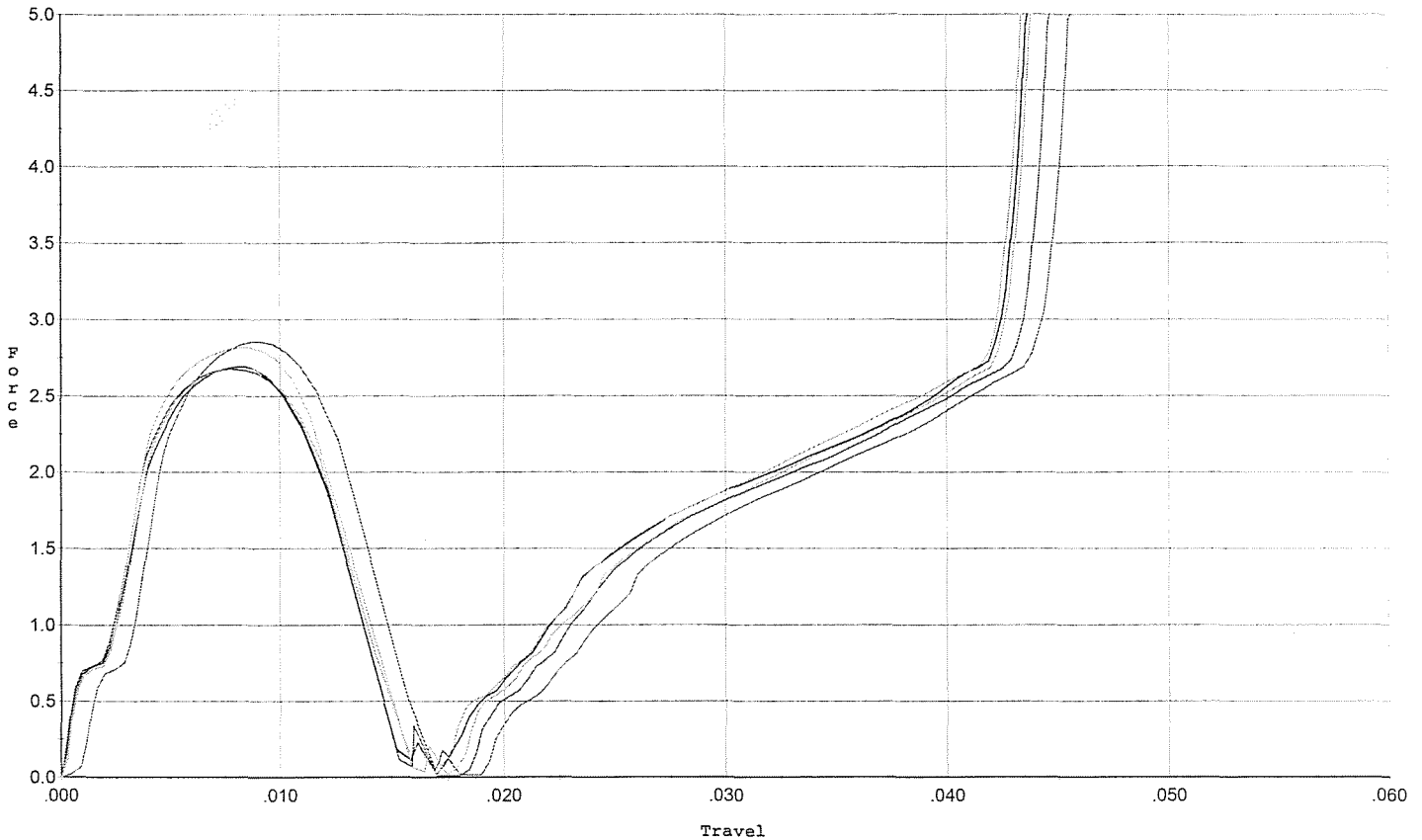
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>4</u> <u>6</u>	4-13-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-13-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-13-09	WV
	J) ASSEMBLE STOCK			4-1-09	L. H
	K) ASSEMBLE SWIVEL STUDS			4-13-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	4-2-09	TL
	MALFUNCTION	CORRECTION	n/a		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			4-2-09	WV
670	FINAL INSPECTION A) HEADSPACE			4-13-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.25</u> <u>2.13</u> <u>2.13</u> <u>2.17</u>	4-13-09	WV
	C) FUNCTION			4-13-09	WV
690	PACK			8/12/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



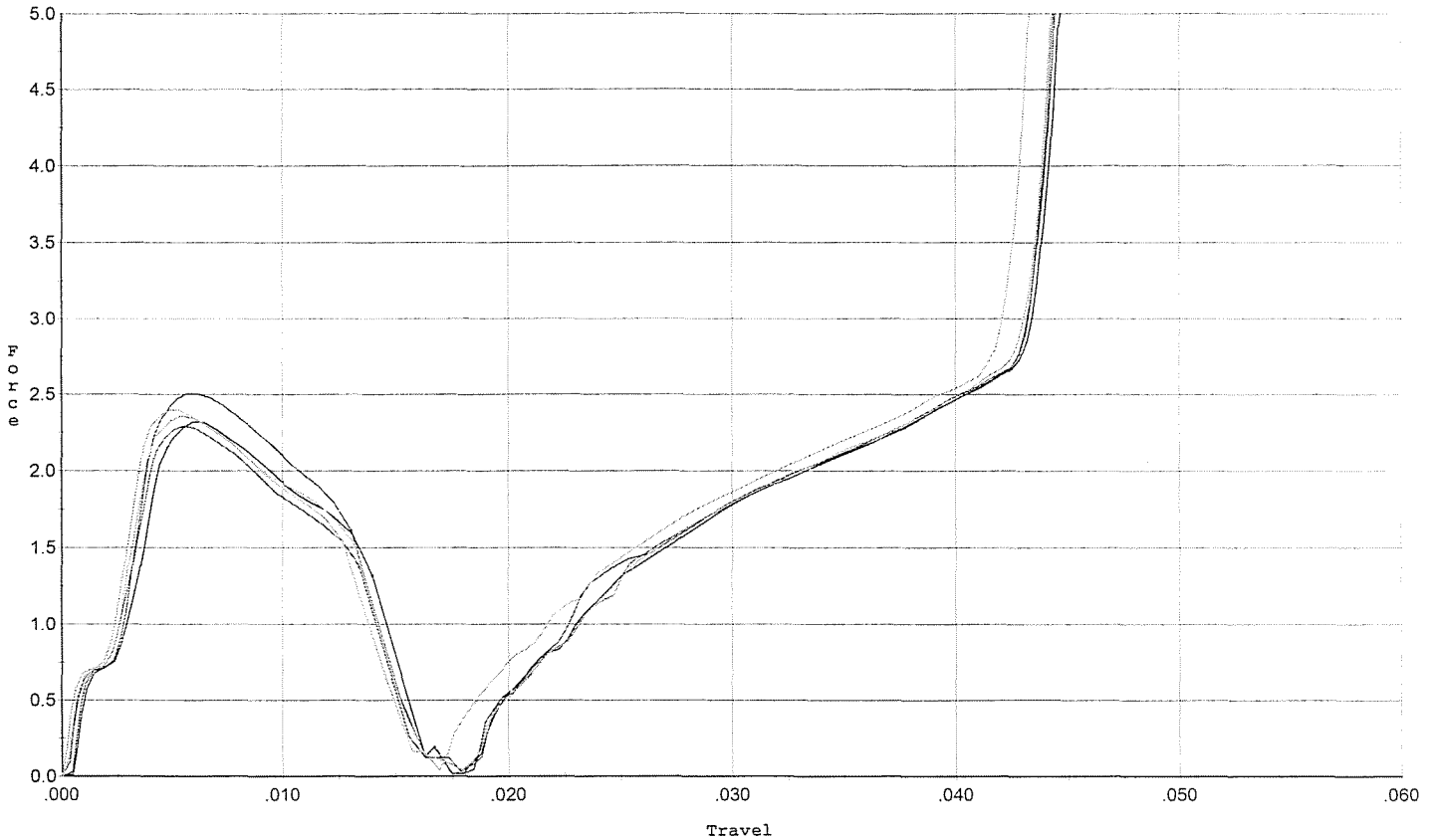
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.675	0.012	0.00	0.036	0.022		Set Trigger
2	2.693	0.012	0.00	0.035	0.022		Set Trigger
3	2.855	0.013	0.00	0.036	0.023		Set Trigger
4	2.820	0.014	0.00	0.035	0.026		Set Trigger
5	2.685	0.012	0.00	0.035	0.021		Set Trigger

A-2.74

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



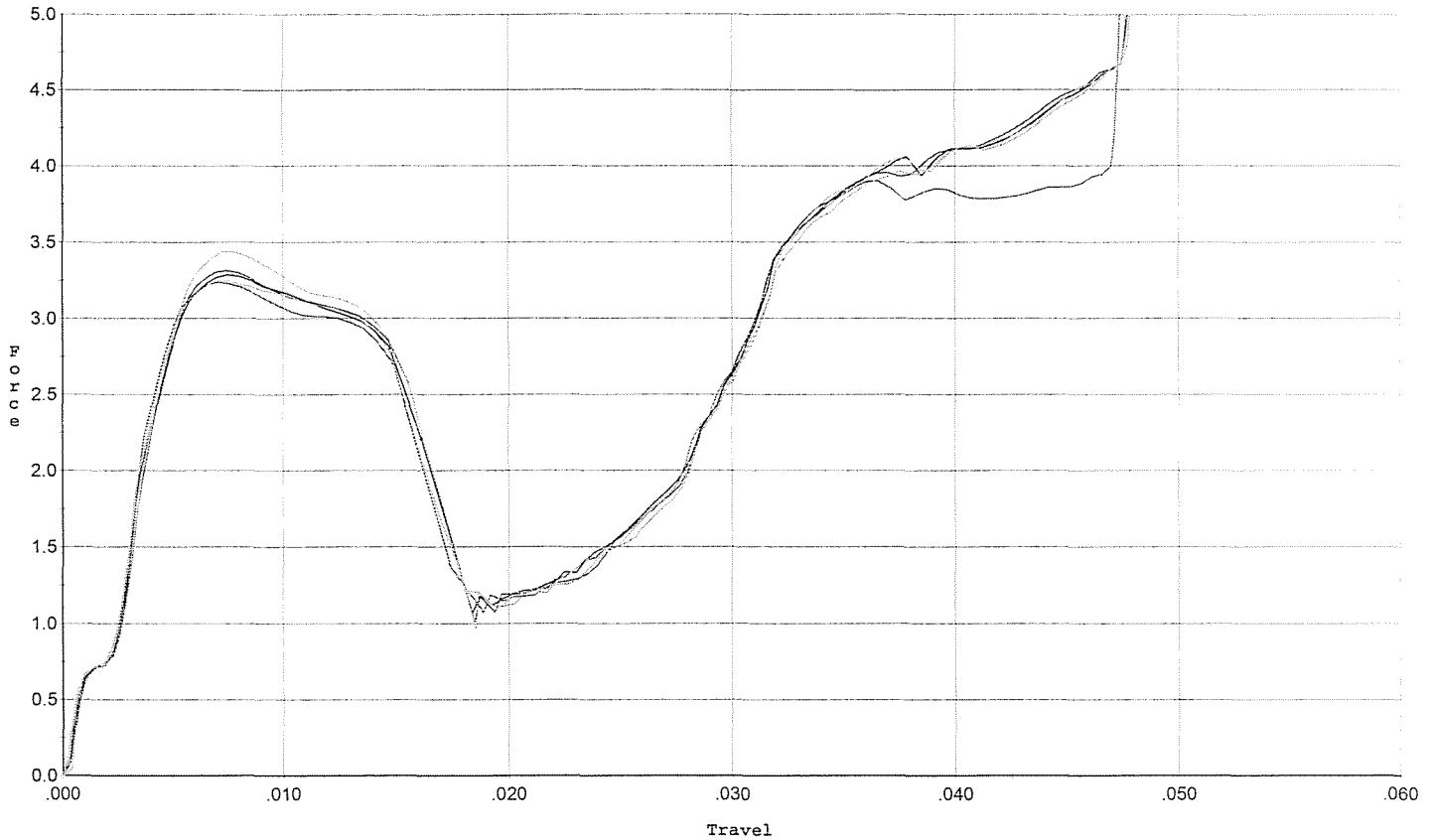
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.013	0.00	0.035	0.022		Set Trigger
2	2.319	0.014	0.00	0.035	0.021		Set Trigger
3	2.291	0.013	0.00	0.035	0.020		Set Trigger
4	2.396	0.013	0.00	0.035	0.021		Set Trigger
5	2.359	0.013	0.00	0.035	0.021		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



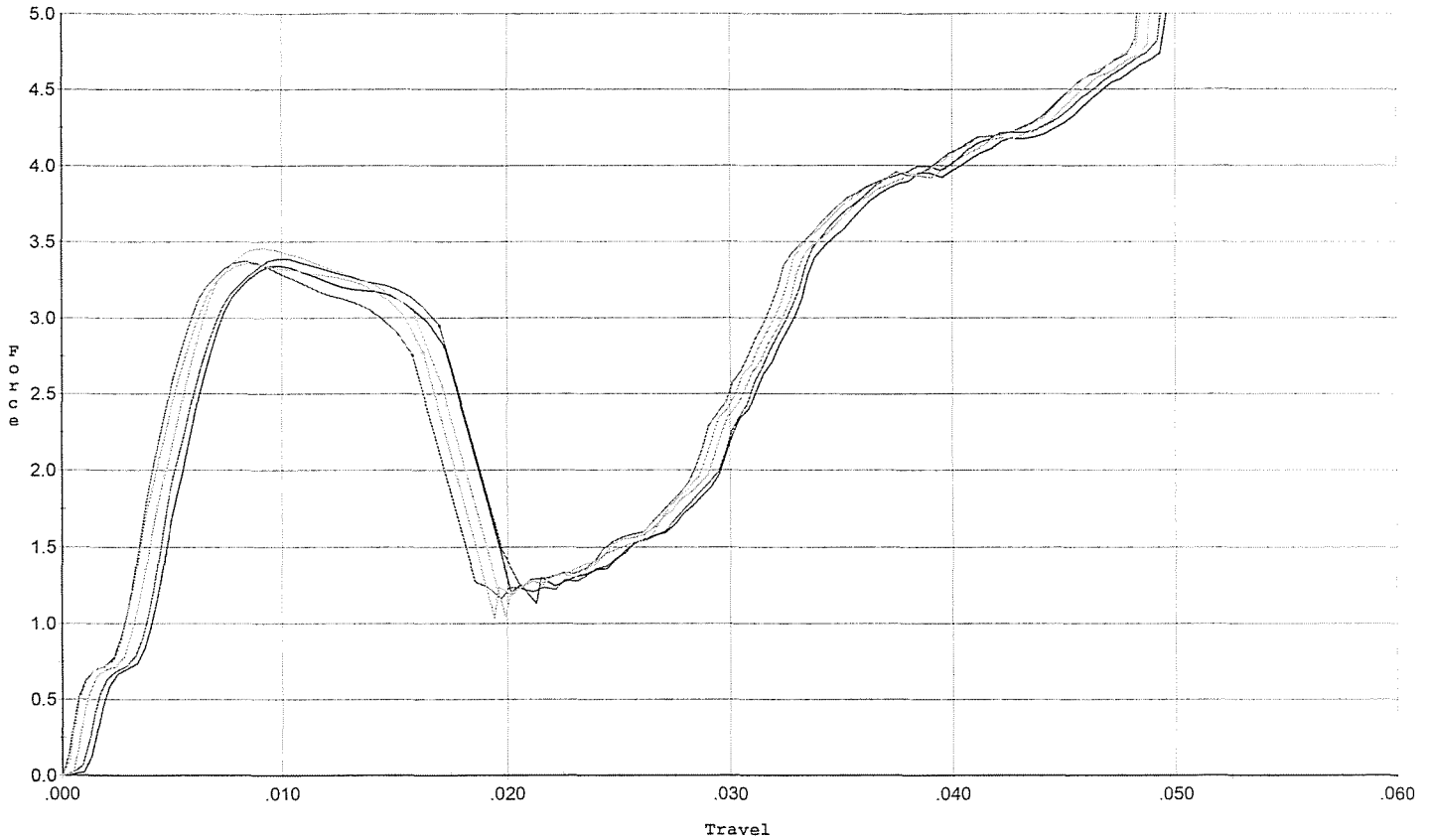
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.315	0.016	0.00	0.033	0.036		Set Trigger
2	3.285	0.016	0.00	0.033	0.037		Set Trigger
3	3.237	0.015	0.00	0.033	0.034		Set Trigger
4	3.246	0.015	0.00	0.033	0.034		Set Trigger
5	3.438	0.016	0.00	0.033	0.036		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



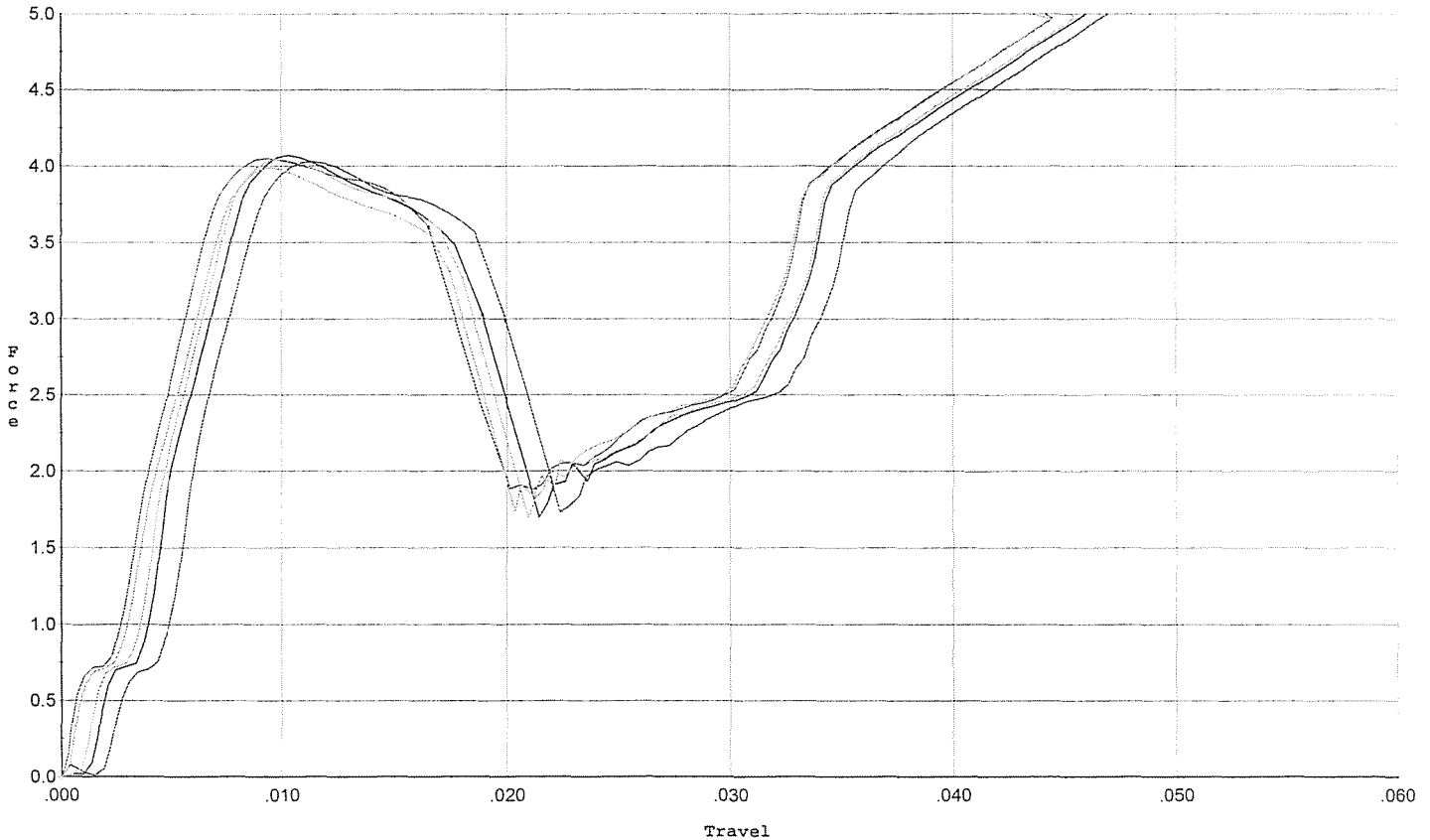
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.388	0.017	0.00	0.033	0.038		Set Trigger
2	3.341	0.017	0.00	0.033	0.038		Set Trigger
3	3.372	0.016	0.00	0.033	0.036		Set Trigger
4	3.358	0.016	0.00	0.033	0.038		Set Trigger
5	3.455	0.017	0.00	0.033	0.039		Set Trigger

A-3.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



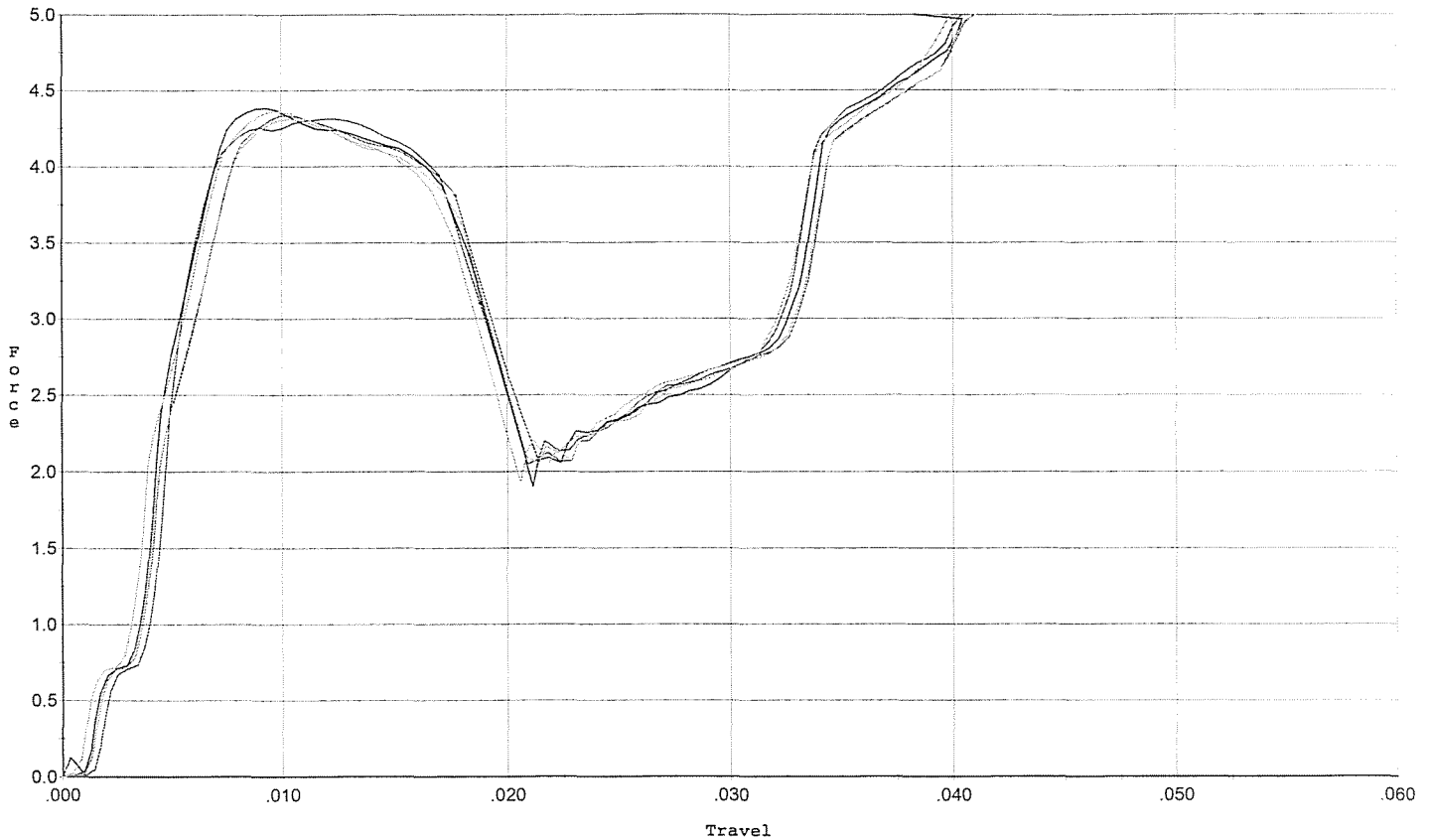
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.020	0.002	0.032	0.050		Set Trigger
2	4.070	0.019	0.00	0.032	0.049		Set Trigger
3	4.050	0.017	0.00	0.032	0.045		Set Trigger
4	4.048	0.018	0.00	0.032	0.047		Set Trigger
5	3.990	0.017	0.00	0.031	0.046		Set Trigger

A 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



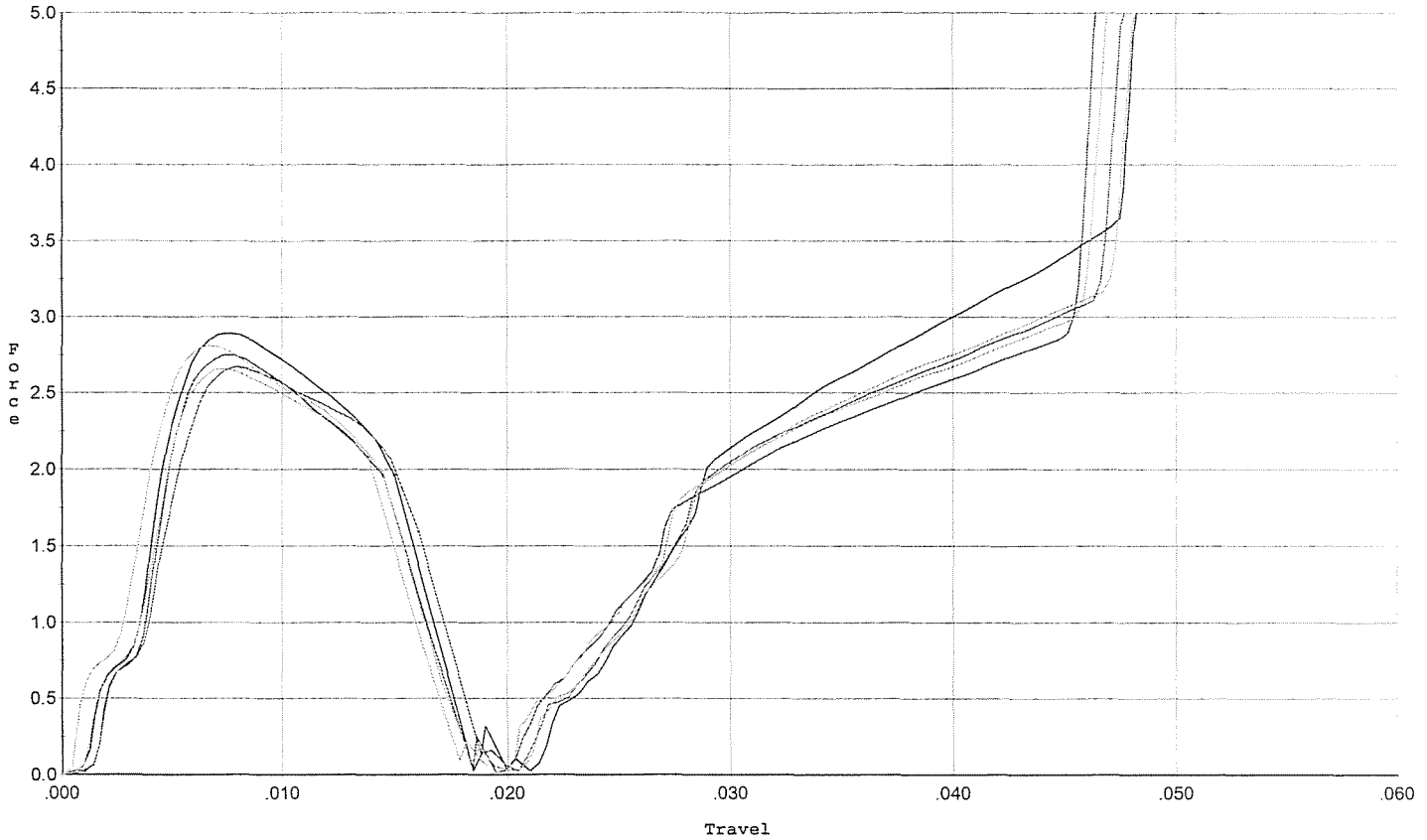
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.019	0.00	0.031	0.053		Set Trigger
2	4.380	0.018	0.00	0.031	0.053		Set Trigger
3	4.334	0.018	0.00	0.032	0.050		Set Trigger
4	4.309	0.018	0.00	0.031	0.050		Set Trigger
5	4.359	0.018	0.00	0.031	0.051		Set Trigger

A 4.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



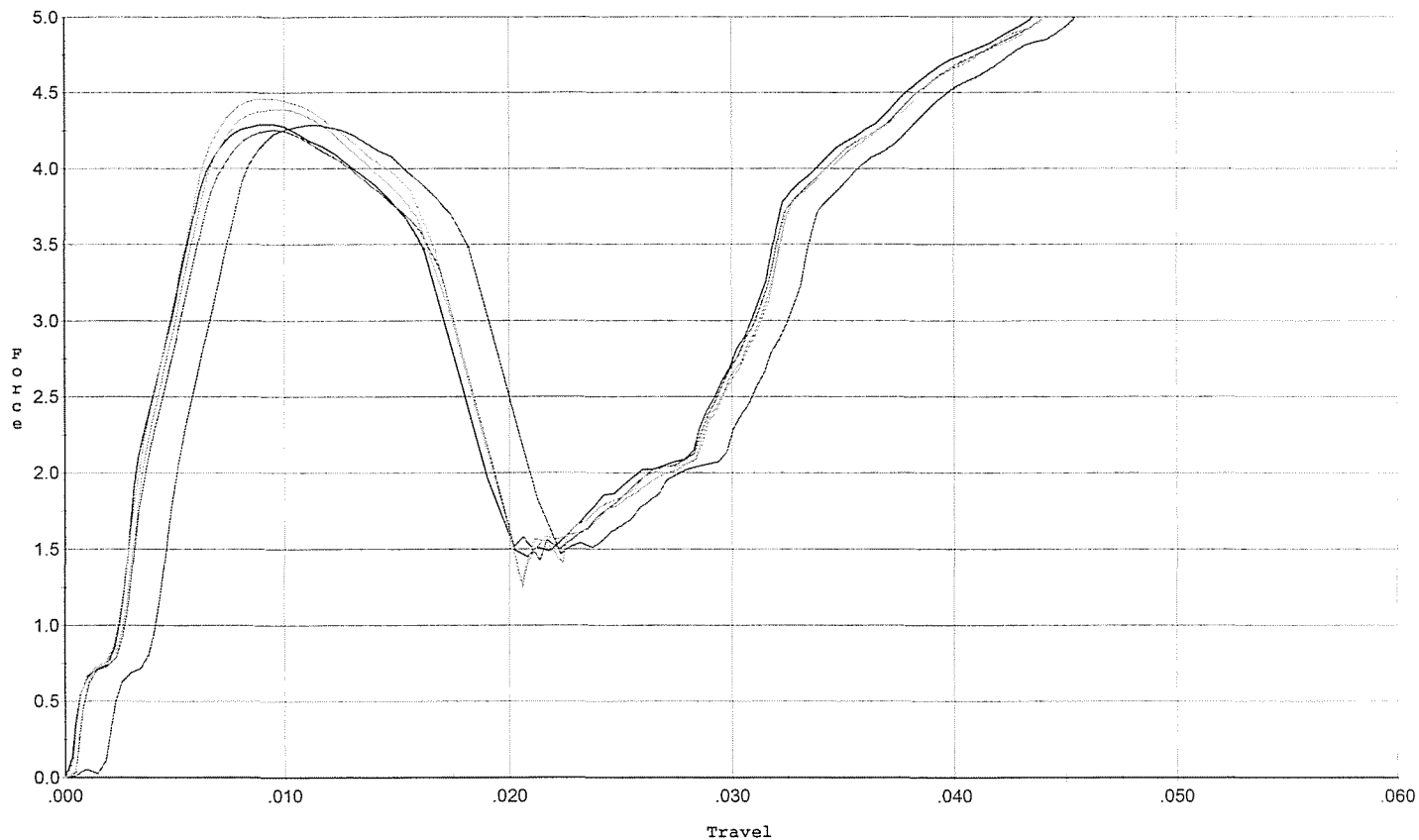
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.749	0.015	0.00	0.035	0.025		Set Trigger
2	2.894	0.015	0.00	0.036	0.028		Set Trigger
3	2.674	0.016	0.00	0.035	0.027		Set Trigger
4	2.812	0.014	0.00	0.036	0.026		Set Trigger
5	2.661	0.014	0.00	0.037	0.025		Set Trigger

A-2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.018	0.00	0.032	0.049		Set Trigger
2	4.291	0.016	0.00	0.031	0.047		Set Trigger
3	4.255	0.017	0.00	0.031	0.048		Set Trigger
4	4.391	0.017	0.00	0.031	0.050		Set Trigger
5	4.461	0.017	0.00	0.031	0.050		Set Trigger

A 4.33