

G6845322

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

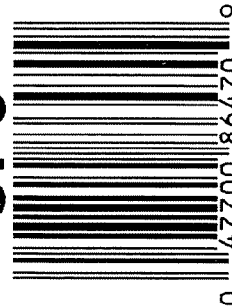
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845322

UPC



GUN SERIAL #

G 6845322

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RJZ
480	MAGNAFLUX BBL ACTION		5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	2.71.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

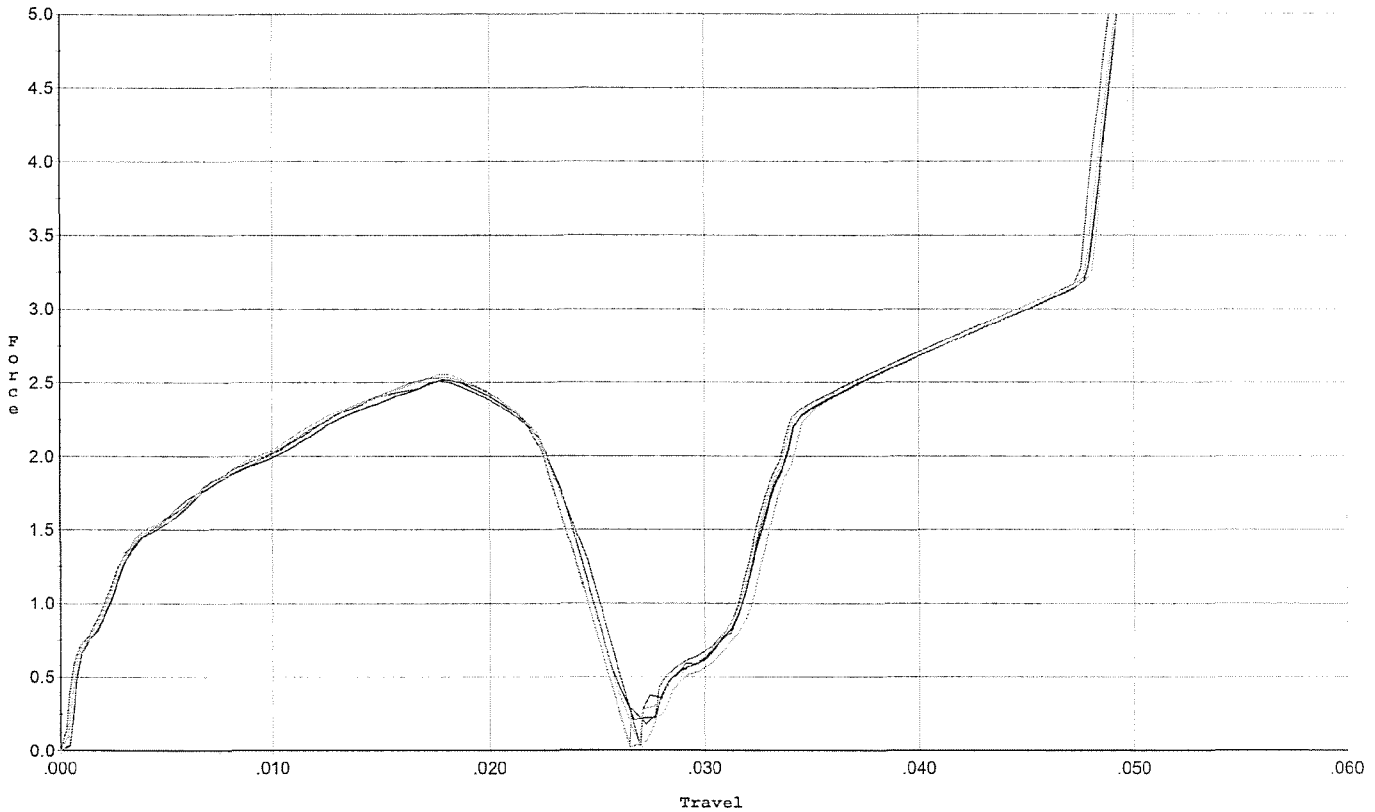
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-1-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-1-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.002</u> <u>.002</u> <u>.002</u>	6-1-09	LN
	J) ASSEMBLE STOCK			5-15-09	LN
	K) ASSEMBLE SWIVEL STUDS			6-1-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 &	FUNCTION TEST AND		(PASS) FAIL		
650	TARGET		(PASS) FAIL	5/19/09	LN
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			5-19-09	LN
670	FINAL INSPECTION A) HEADSPACE			6-1-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.71</u> <u>2.60</u> <u>2.48</u> <u>2.56</u>	5/26/09	RP
	C) FUNCTION			6-1-09	LN
690	PACK			6/17/09	Fen

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



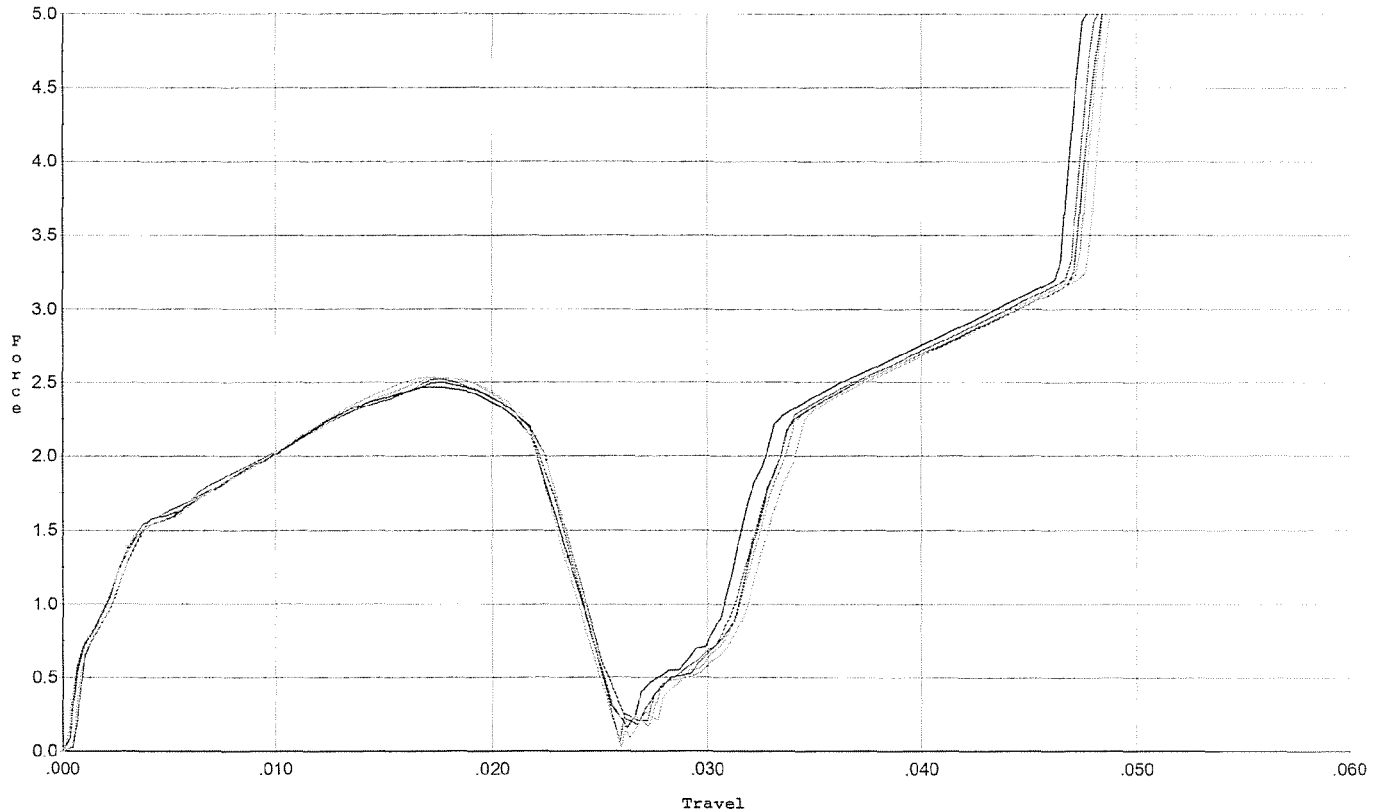
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.025	0.00	0.031	0.045		Set Trigger
2	2.519	0.023	0.00	0.032	0.042		Set Trigger
3	2.529	0.024	0.00	0.031	0.045		Set Trigger
4	2.557	0.023	0.00	0.032	0.043		Set Trigger
5	2.536	0.024	0.00	0.032	0.044		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



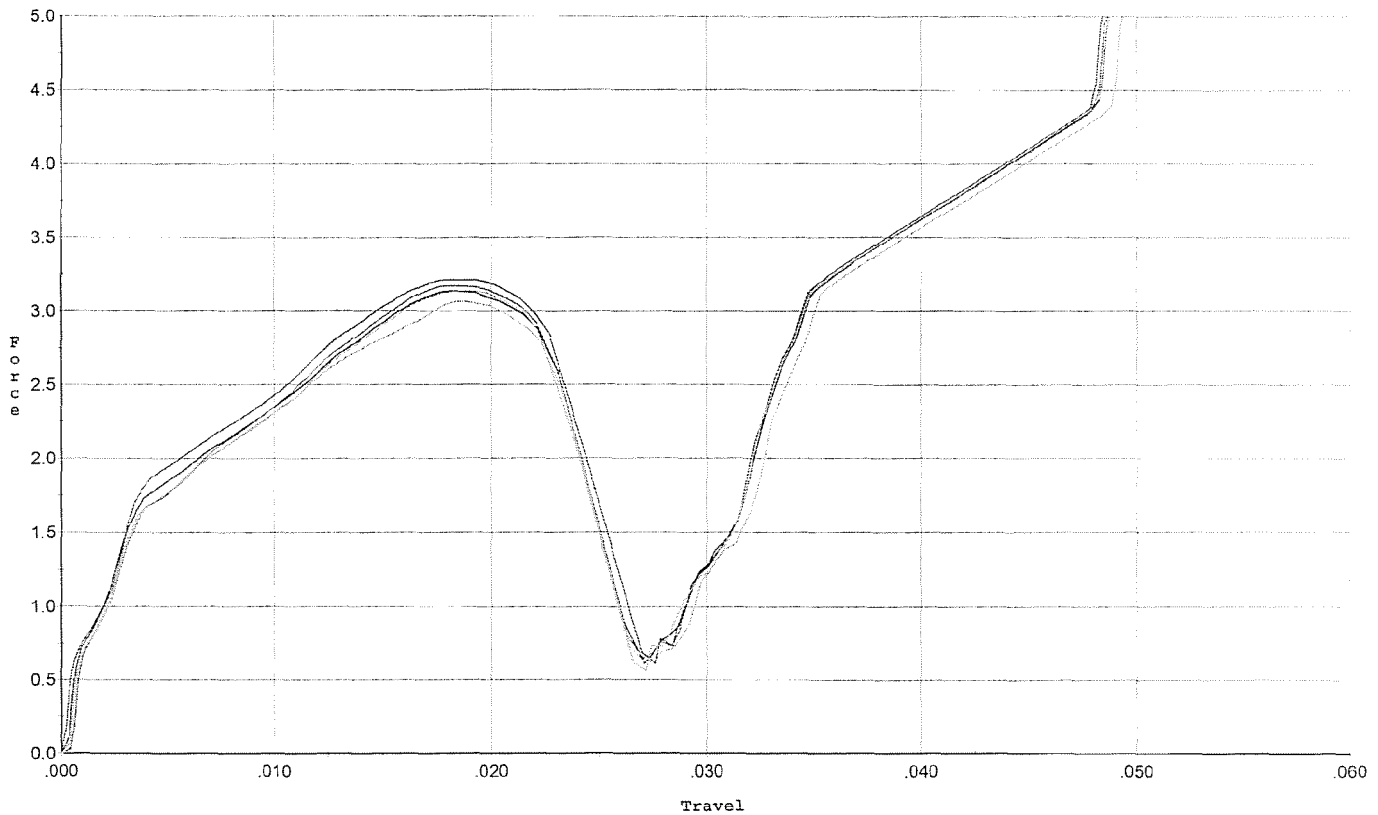
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.023	0.00	0.031	0.041		Set Trigger
2	2.469	0.023	0.00	0.031	0.043		Set Trigger
3	2.520	0.023	0.00	0.031	0.042		Set Trigger
4	2.528	0.022	0.00	0.032	0.041		Set Trigger
5	2.538	0.022	0.00	0.032	0.040		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



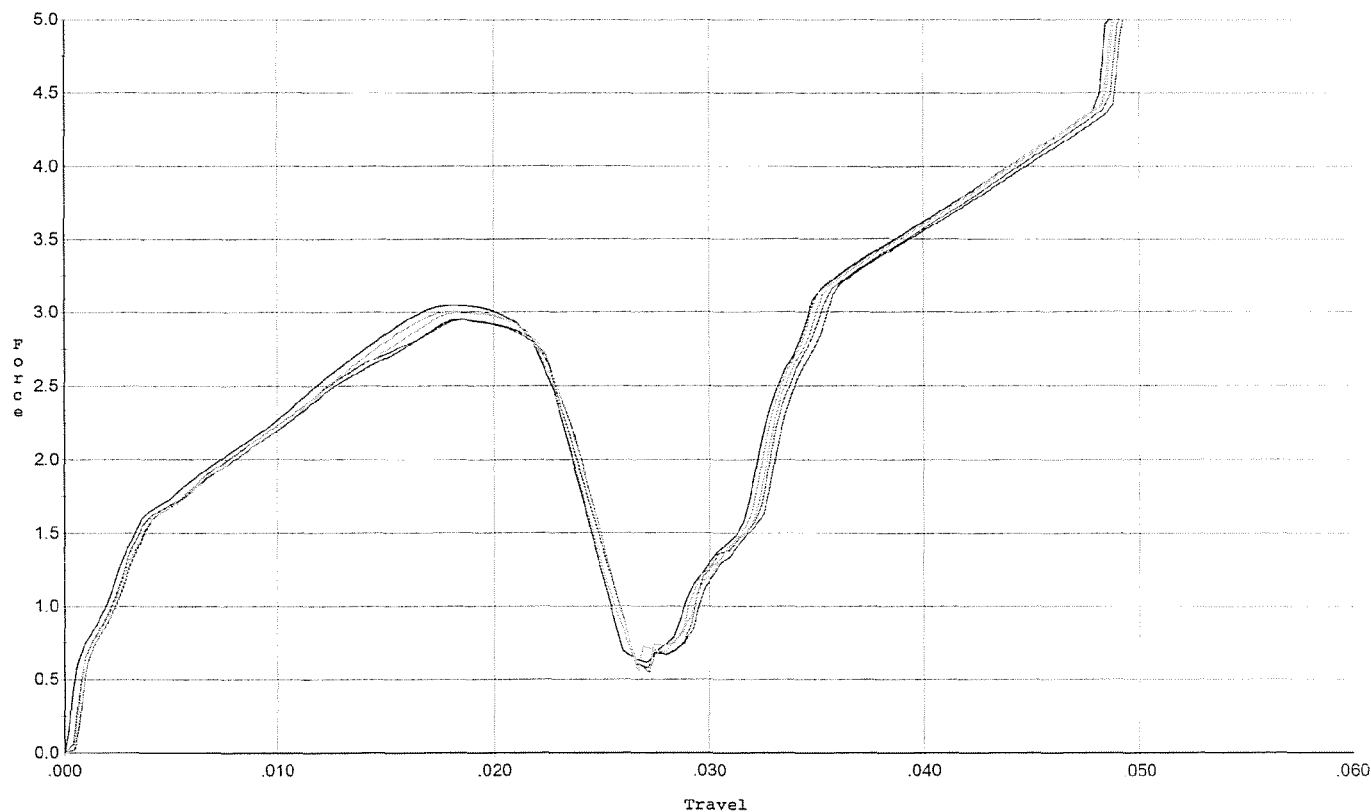
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.025	0.00	0.029	0.056		Set Trigger
2	3.134	0.023	0.00	0.030	0.051		Set Trigger
3	3.172	0.023	0.00	0.030	0.051		Set Trigger
4	3.134	0.024	0.00	0.030	0.052		Set Trigger
5	3.063	0.023	0.00	0.030	0.050		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



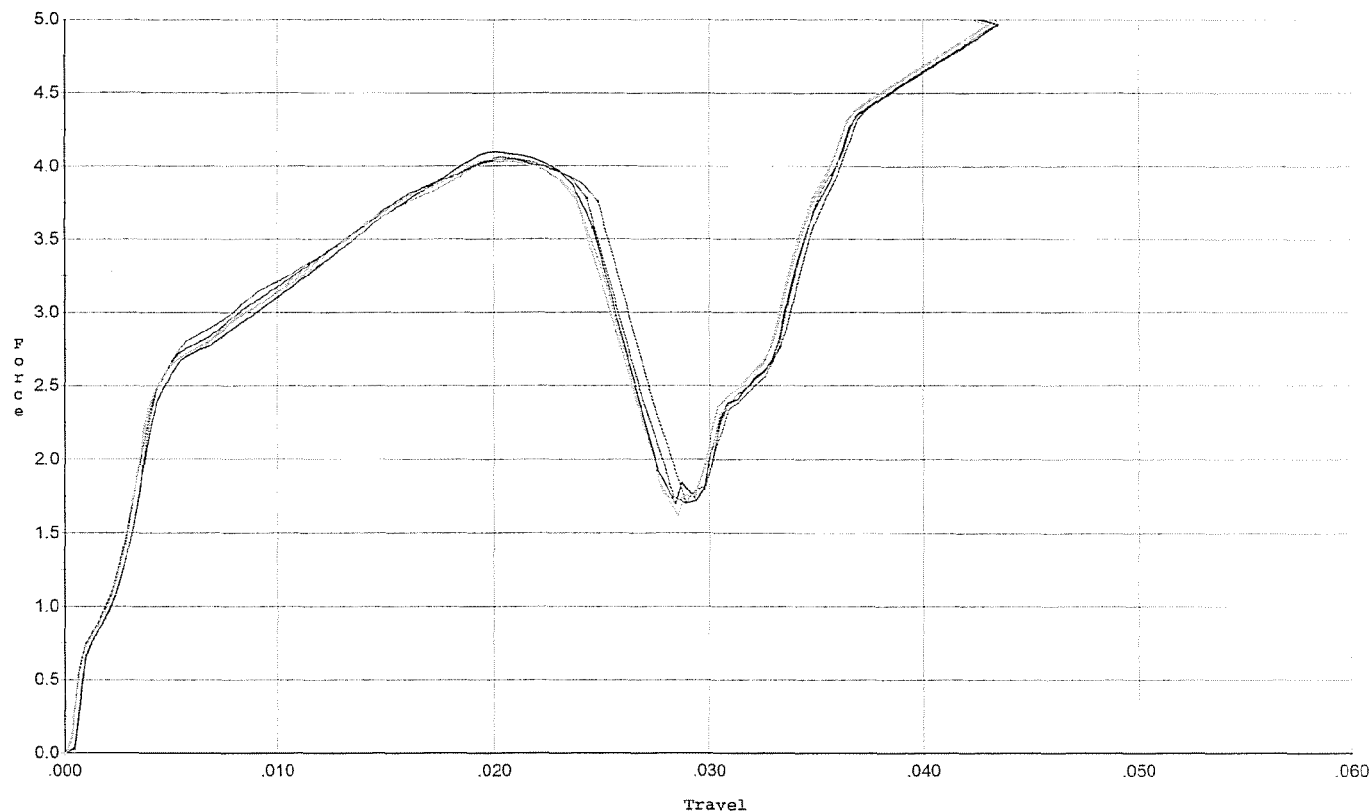
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.954	0.024	0.00	0.030	0.049		Set Trigger
2	3.045	0.023	0.00	0.030	0.049		Set Trigger
3	2.947	0.022	0.00	0.030	0.047		Set Trigger
4	2.996	0.024	0.00	0.030	0.049		Set Trigger
5	3.006	0.023	0.00	0.030	0.047		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



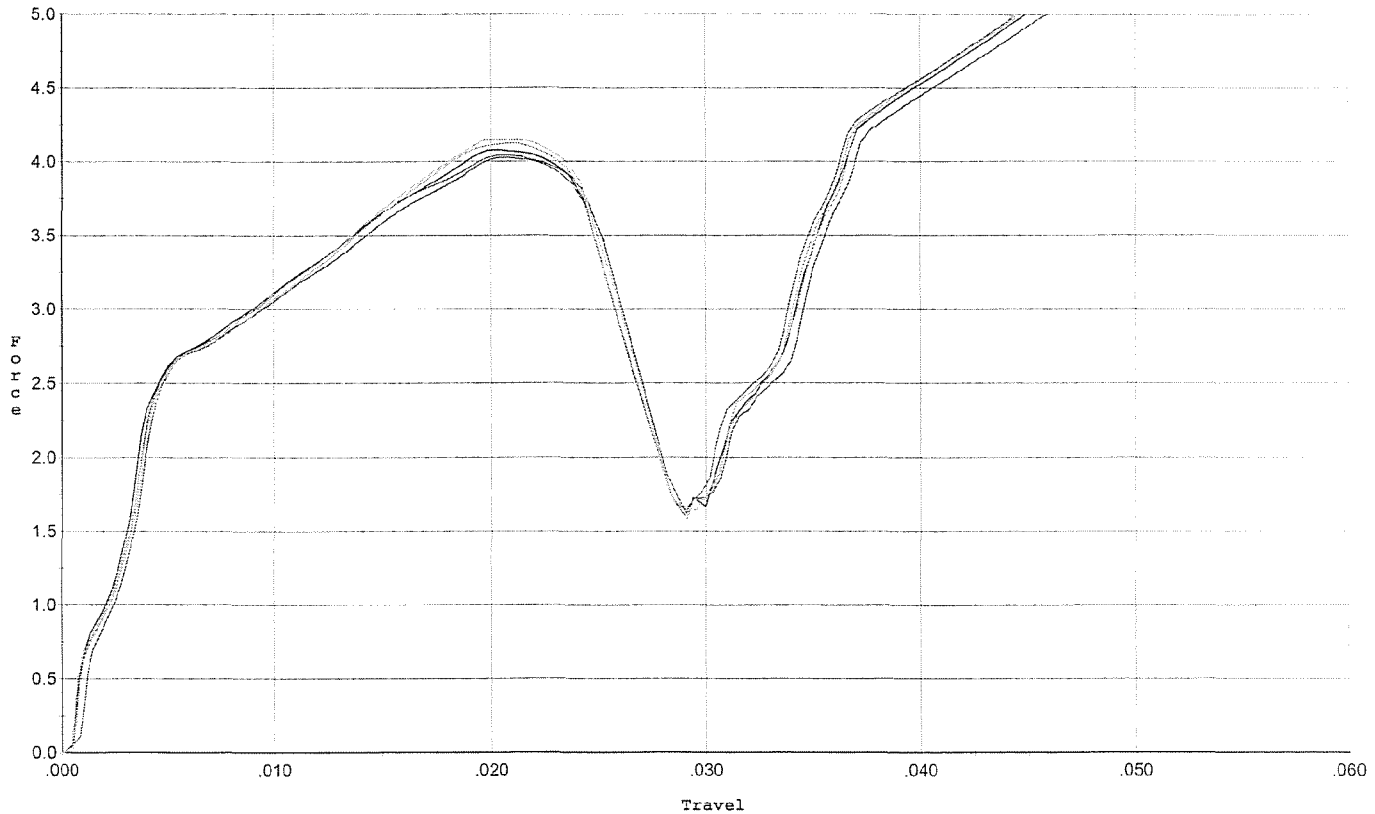
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.024	0.00	0.024	0.070		Set Trigger
2	4.095	0.025	0.00	0.024	0.070		Set Trigger
3	4.063	0.025	0.00	0.023	0.072		Set Trigger
4	4.048	0.026	0.00	0.023	0.074		Set Trigger
5	4.035	0.025	0.00	0.023	0.072		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



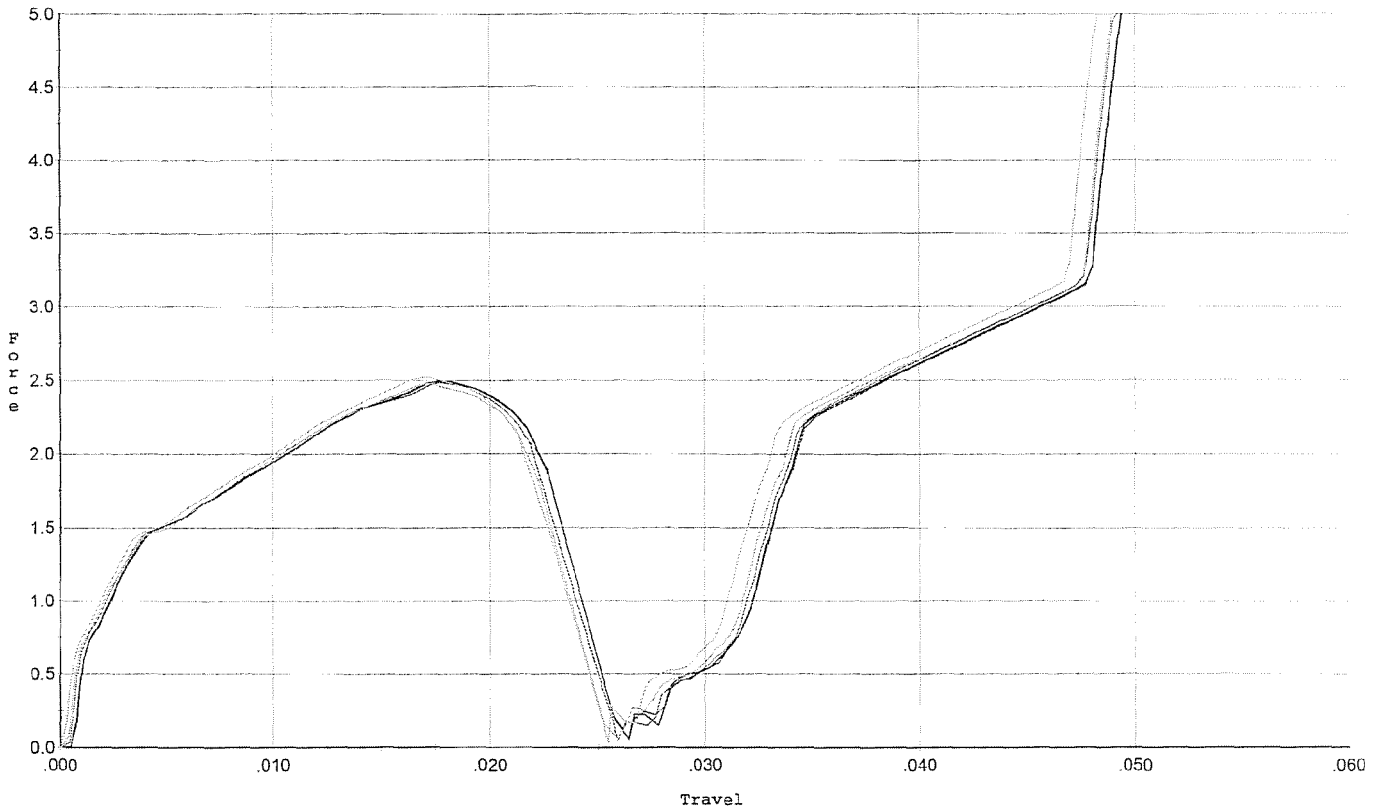
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.025	0.00	0.024	0.071		Set Trigger
2	4.079	0.024	0.00	0.024	0.070		Set Trigger
3	4.041	0.024	0.00	0.024	0.069		Set Trigger
4	4.151	0.026	0.00	0.023	0.074		Set Trigger
5	4.121	0.024	0.00	0.023	0.069		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



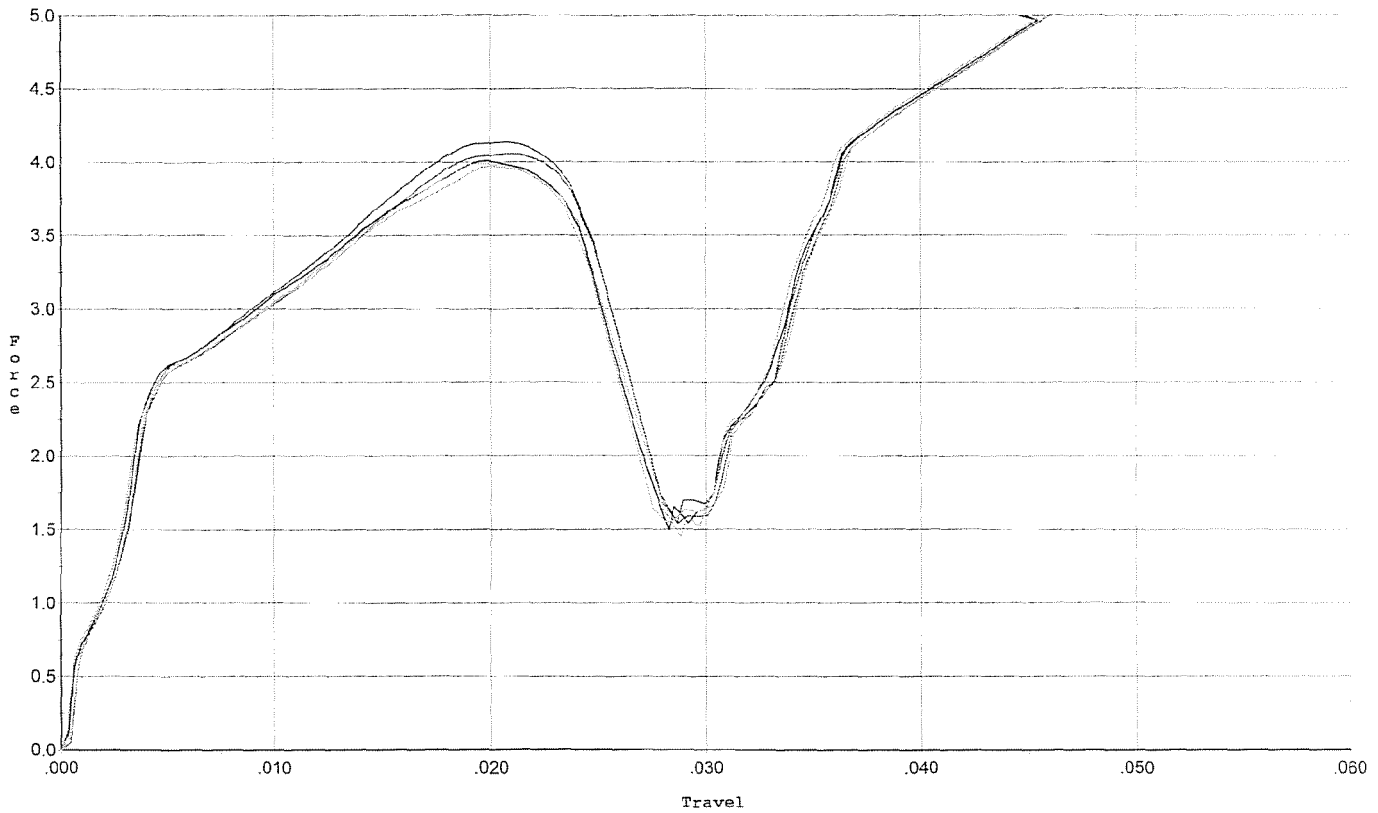
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.023	0.00	0.032	0.040		Set Trigger
2	2.493	0.023	0.00	0.032	0.040		Set Trigger
3	2.485	0.022	0.00	0.032	0.039		Set Trigger
4	2.524	0.023	0.00	0.032	0.041		Set Trigger
5	2.474	0.022	0.00	0.032	0.040		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.025	0.00	0.024	0.071		Set Trigger
2	4.010	0.024	0.00	0.027	0.068		Set Trigger
3	4.058	0.025	0.00	0.024	0.070		Set Trigger
4	3.971	0.024	0.00	0.026	0.067		Set Trigger
5	3.992	0.024	0.00	0.024	0.069		Set Trigger

Avg 4.03