

G6845325

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

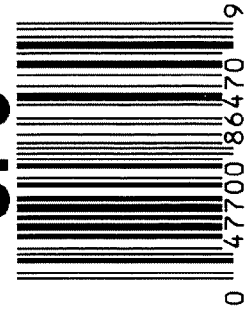
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845325

UPC



GUN SERIAL # 6684 5325

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	SPD
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	SPD
460	CHECK HEADSPACE		3-17-09	SPD
470	DIS-ASSEMBLE ACTION		3-17-09	SPD
472	SERIALIZE BOLT HANDLE		3-18-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-18-09	SP
480	MAGNAFLUX BBL ACTION		3/20/09	Ⓟ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	BT
542	APPLY COATINGS (BARREL ACTION)		3-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-31-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-31-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-20-09	X N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>29</u> <u>2.9</u> <u>30</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.8</u> <u>4.6</u> <u>4.6</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-20-09	RP
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-21-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-21-09	BAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.31</u> <u>2.33</u> <u>2.35</u> <u>2.31</u>	4-22-09	WV
	C) FUNCTION		4/28/09	RP
690	PACK		8/12/09	Fm

F004 REV 5/2006

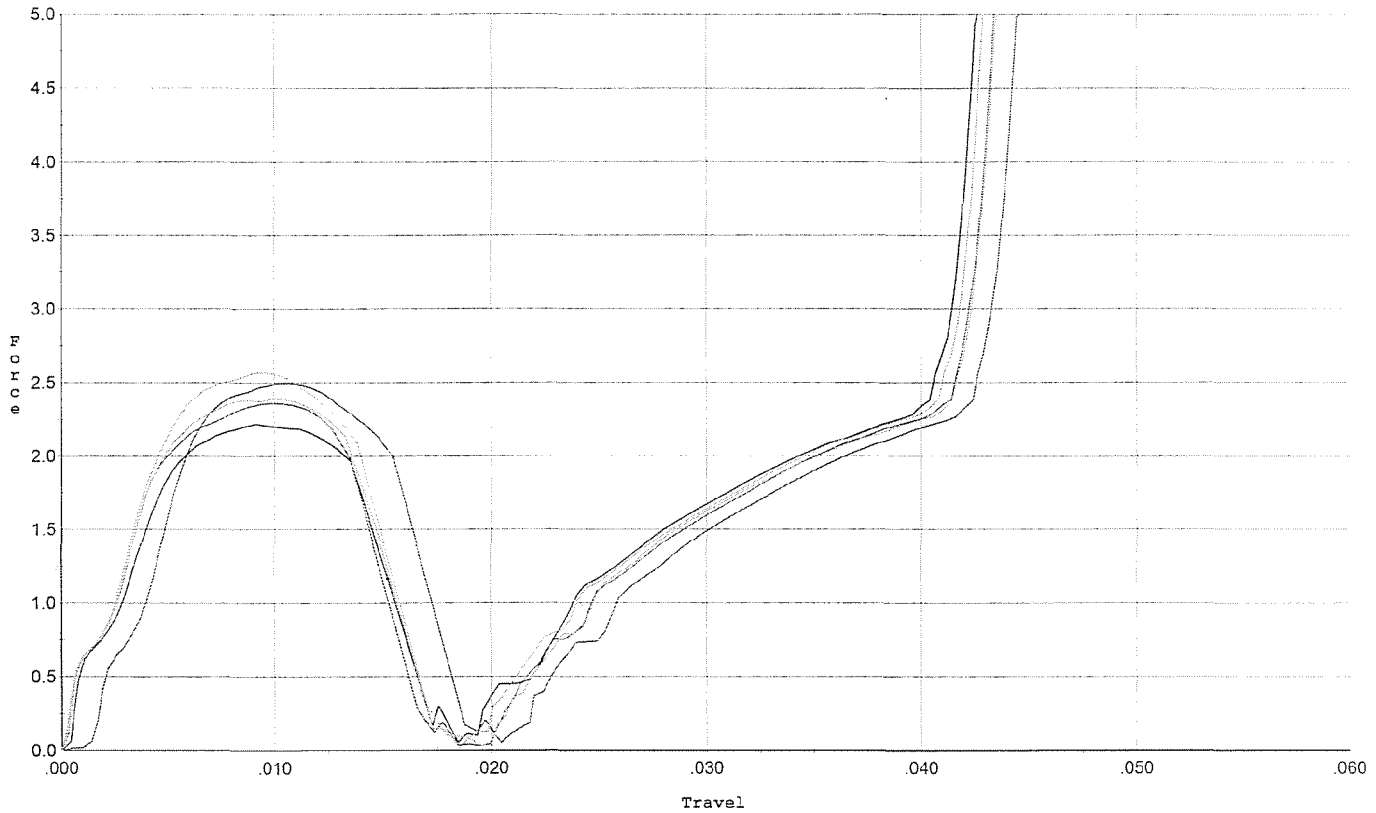
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0053461

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



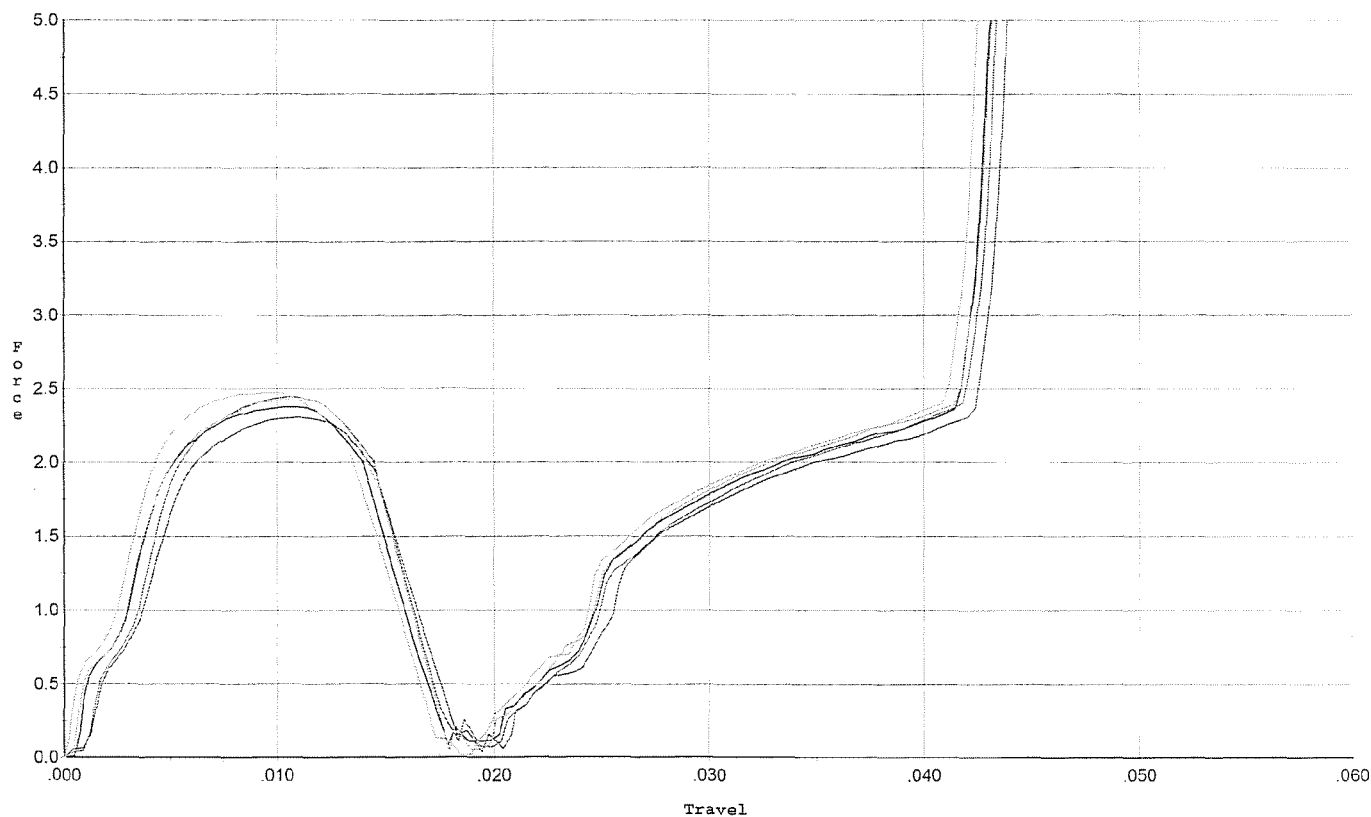
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.015	0.00	0.033	0.026		Set Trigger
2	2.218	0.015	0.00	0.033	0.024		Set Trigger
3	2.362	0.013	0.00	0.034	0.023		Set Trigger
4	2.393	0.015	0.00	0.033	0.025		Set Trigger
5	2.569	0.014	0.00	0.034	0.025		Set Trigger

A 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



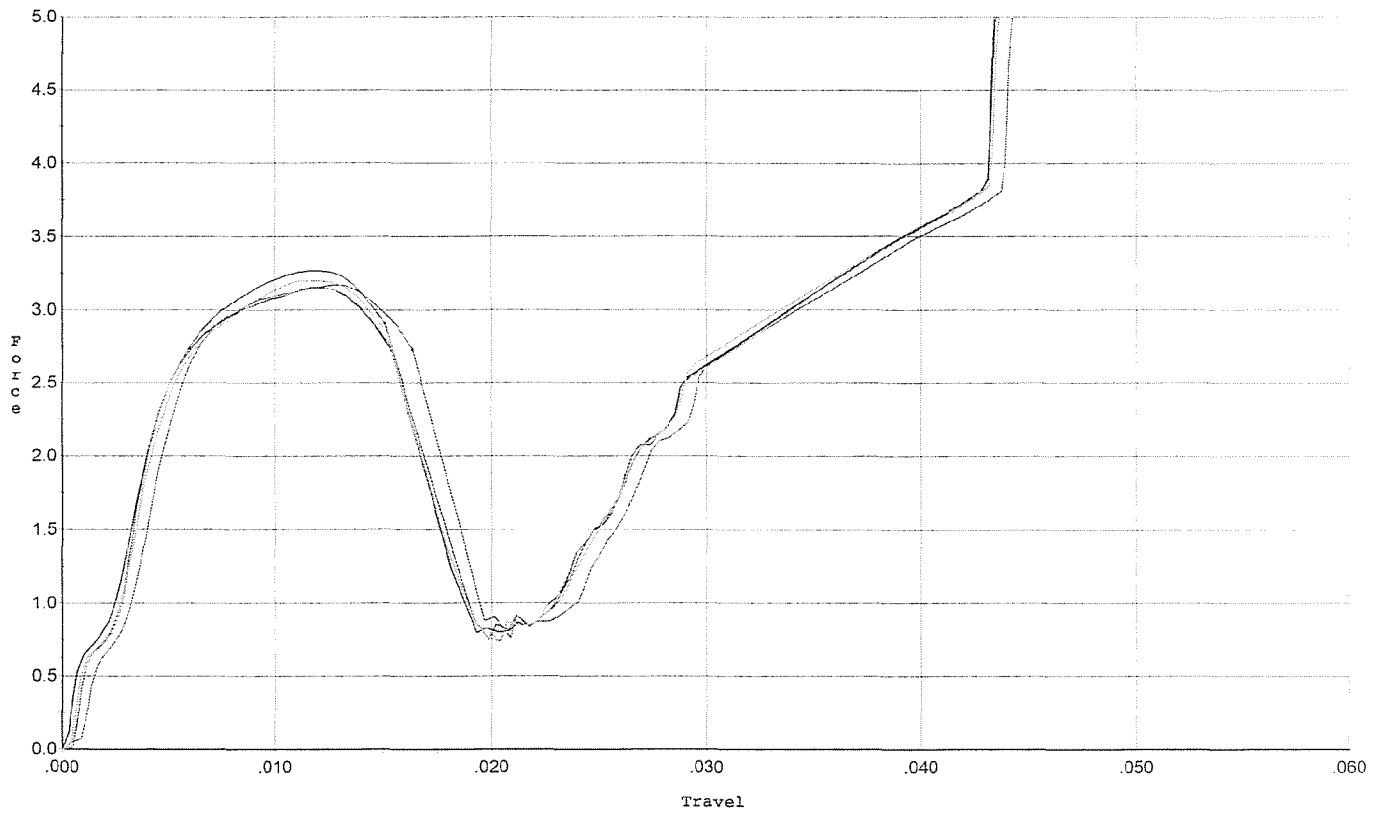
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.307	0.015	0.00	0.033	0.023		Set Trigger
2	2.377	0.014	0.00	0.033	0.023		Set Trigger
3	2.449	0.014	0.00	0.033	0.024		Set Trigger
4	2.474	0.015	0.00	0.032	0.027		Set Trigger
5	2.437	0.015	0.00	0.032	0.025		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



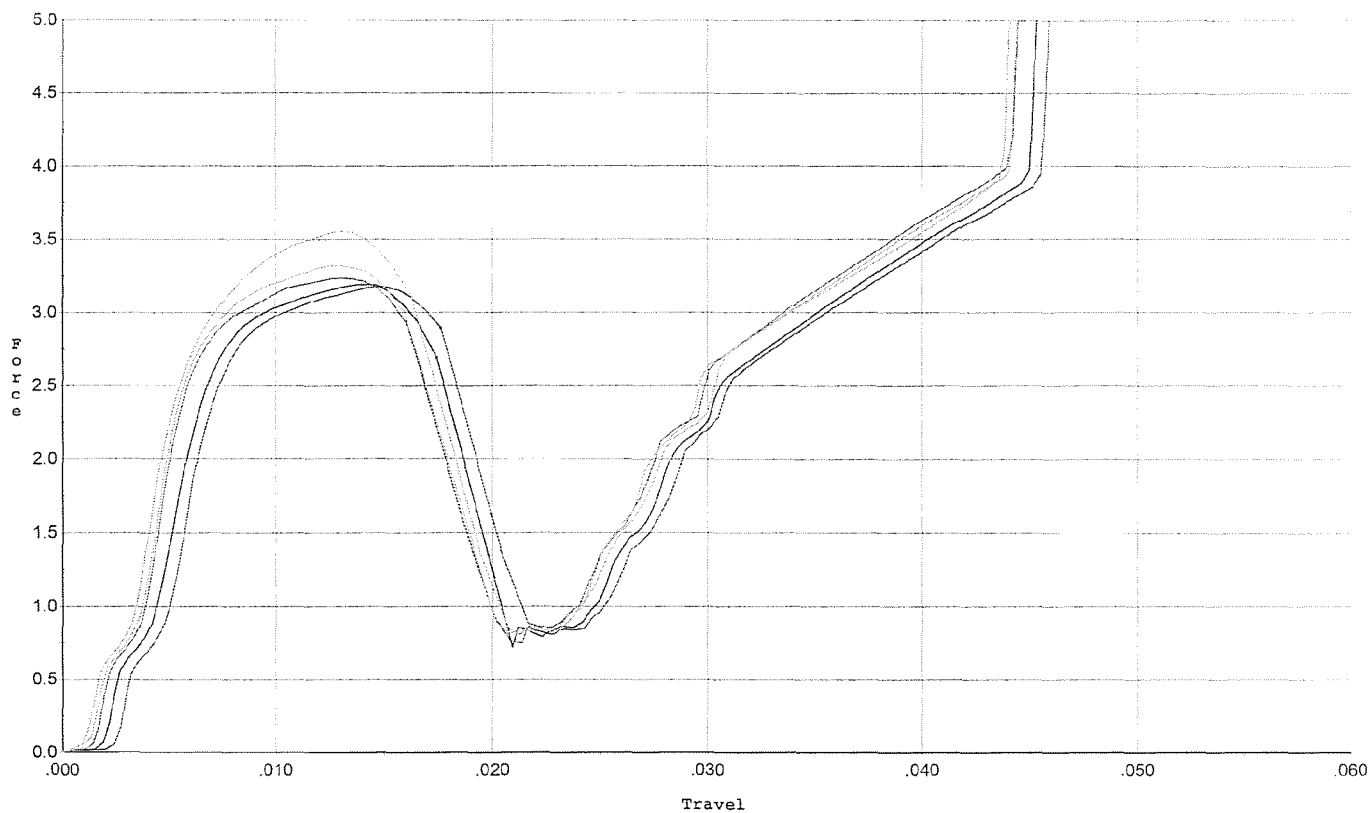
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.267	0.015	0.00	0.030	0.034		Set Trigger
2	3.151	0.015	0.00	0.030	0.034		Set Trigger
3	3.169	0.016	0.00	0.030	0.035		Set Trigger
4	3.147	0.015	0.00	0.030	0.033		Set Trigger
5	3.201	0.015	0.00	0.030	0.033		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



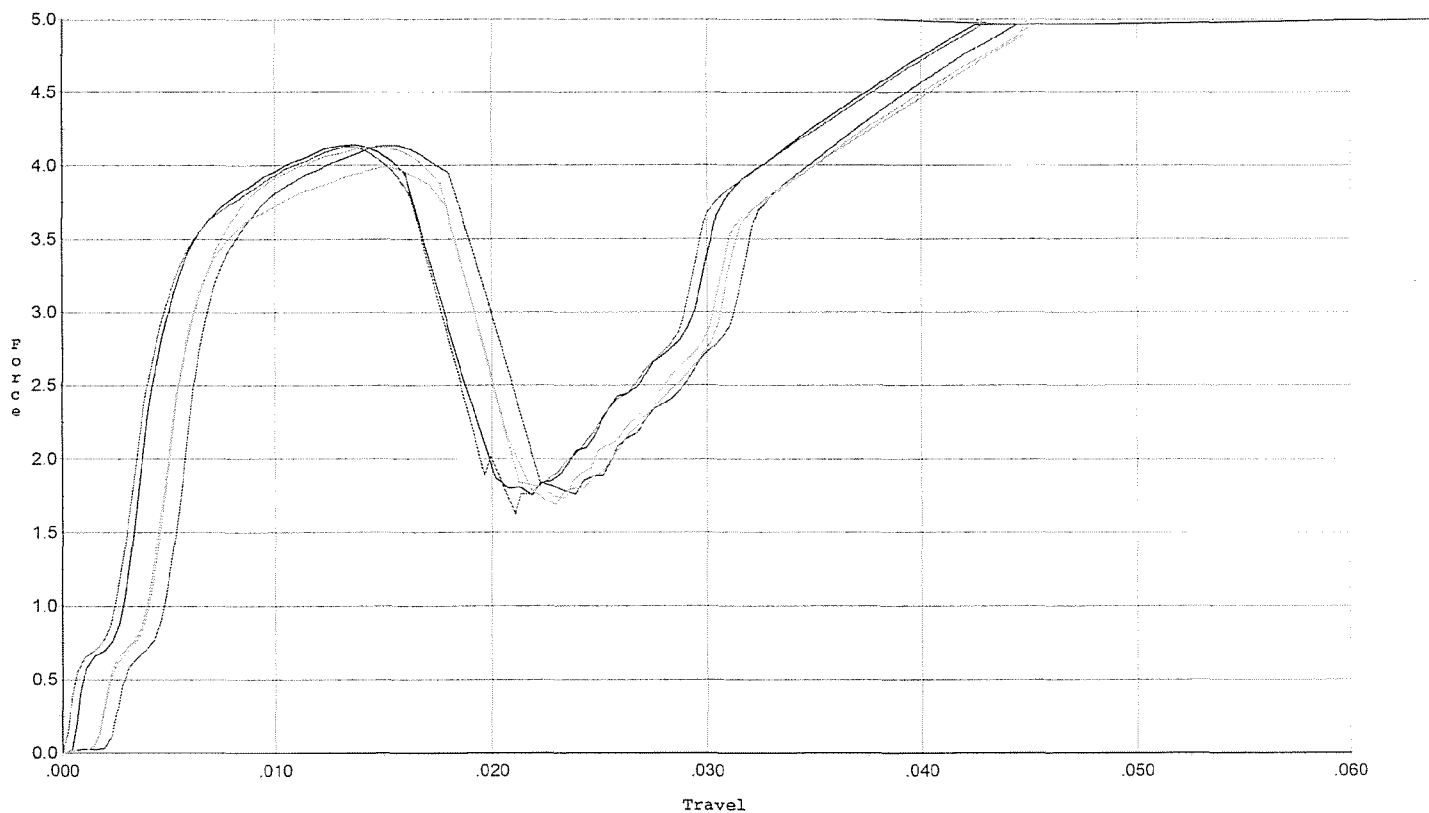
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.175	0.018	0.003	0.030	0.035		Set Trigger
2	3.192	0.017	0.002	0.030	0.036		Set Trigger
3	3.238	0.016	0.00	0.030	0.034		Set Trigger
4	3.322	0.016	0.00	0.030	0.035		Set Trigger
5	3.560	0.016	0.00	0.029	0.038		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



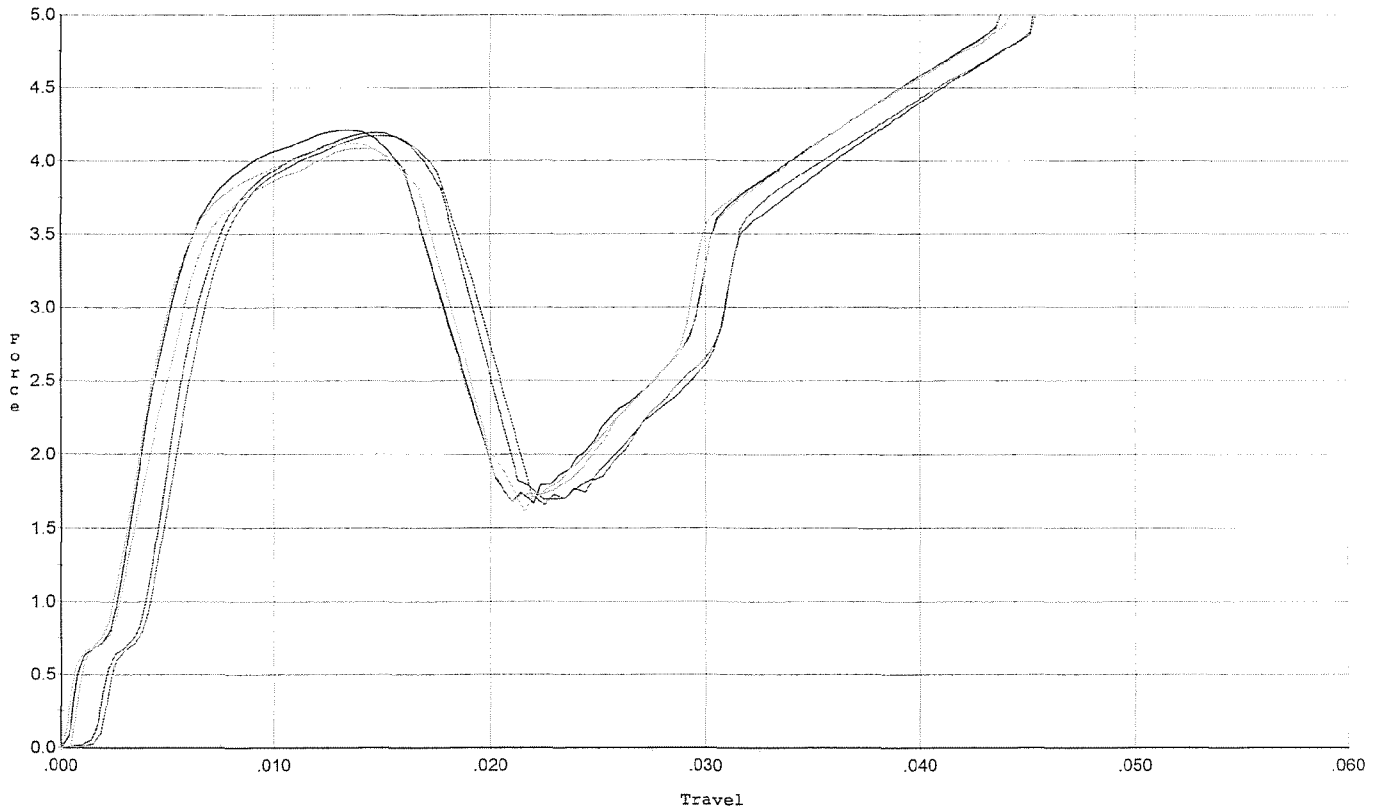
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.020	0.00	0.027	0.051		Set Trigger
2	4.139	0.016	0.00	0.027	0.045		Set Trigger
3	4.126	0.016	0.00	0.027	0.046		Set Trigger
4	3.987	0.018	0.00	0.027	0.047		Set Trigger
5	4.126	0.018	0.00	0.028	0.047		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



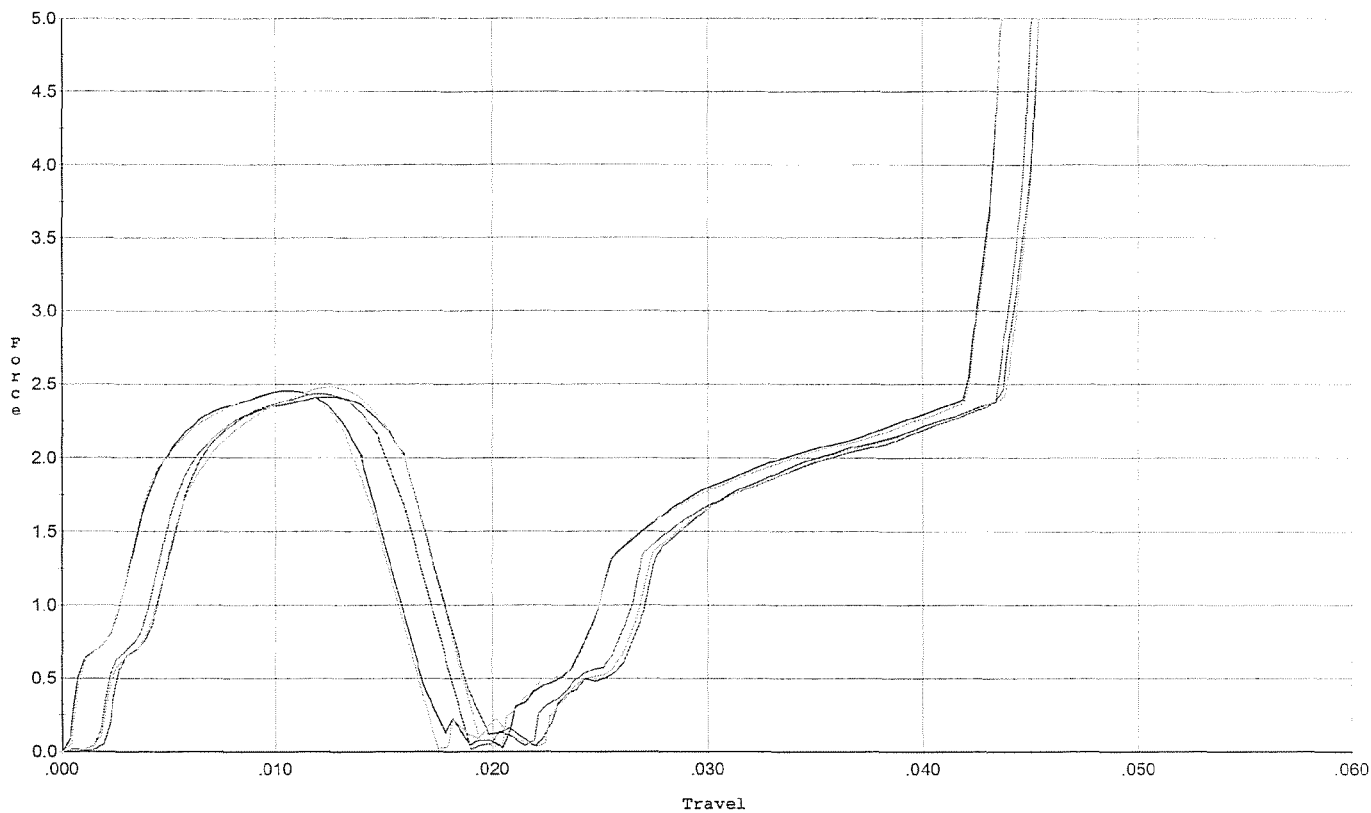
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.018	0.00	0.028	0.047		Set Trigger
2	4.209	0.016	0.00	0.028	0.045		Set Trigger
3	4.172	0.019	0.00	0.028	0.051		Set Trigger
4	4.086	0.017	0.00	0.028	0.046		Set Trigger
5	4.120	0.016	0.00	0.028	0.045		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



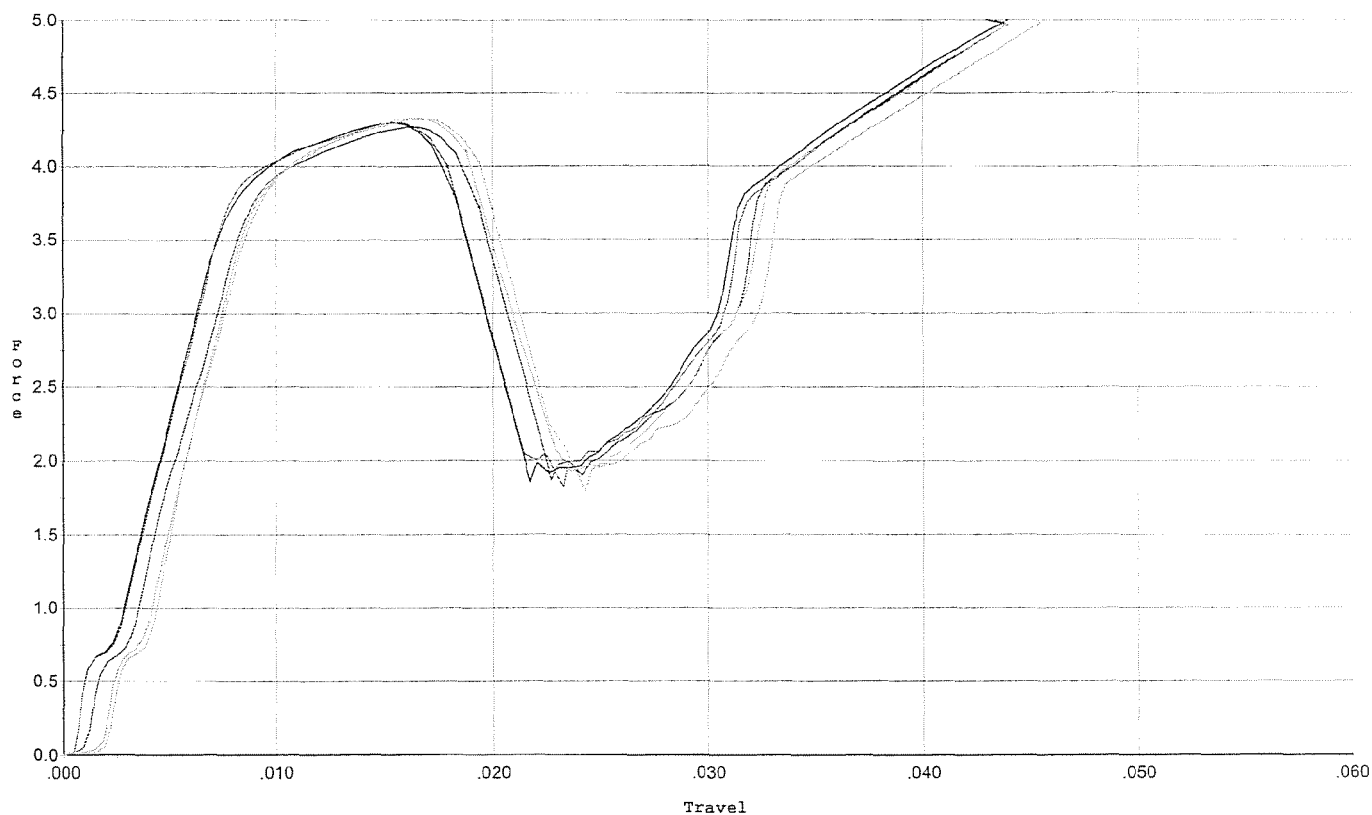
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.016	0.002	0.033	0.025		Set Trigger
2	2.453	0.014	0.00	0.033	0.024		Set Trigger
3	2.434	0.016	0.00	0.033	0.026		Set Trigger
4	2.459	0.015	0.00	0.033	0.025		Set Trigger
5	2.480	0.016	0.00	0.033	0.025		Set Trigger

A-244

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.019	0.00	0.027	0.053		Set Trigger
2	4.301	0.018	0.00	0.027	0.052		Set Trigger
3	4.301	0.018	0.00	0.027	0.051		Set Trigger
4	4.332	0.019	0.00	0.027	0.051		Set Trigger
5	4.325	0.019	0.002	0.028	0.053		Set Trigger

A-4.30