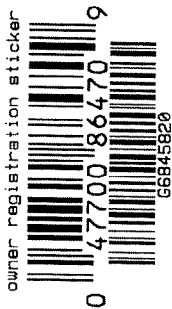
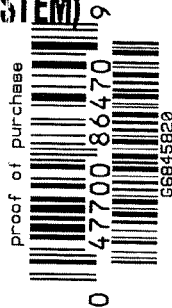


G6845820

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



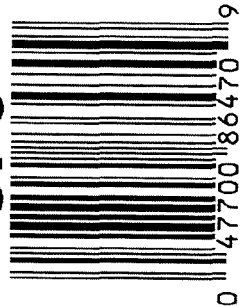
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845820

UPC



BM FORM

GUN SERIAL # G684 5820

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4/24/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	
540	APPLY COATINGS (BARREL ACTION)		5/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-7-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-14-09	SPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-14-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	5-14-09	SPD
	J) ASSEMBLE STOCK		5-7-09	SPD
	K) ASSEMBLE SWIVEL STUDS		5-14-09	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/11/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-11-09	RV
670	FINAL INSPECTION A) HEADSPACE		5-14-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.51</u> <u>2.55</u> <u>2.55</u> <u>2.40</u>	5-13-09	RV
	C) FUNCTION		5-14-09	SPD
690	PACK		7/17/09	Fm

F004 REV 5/2006

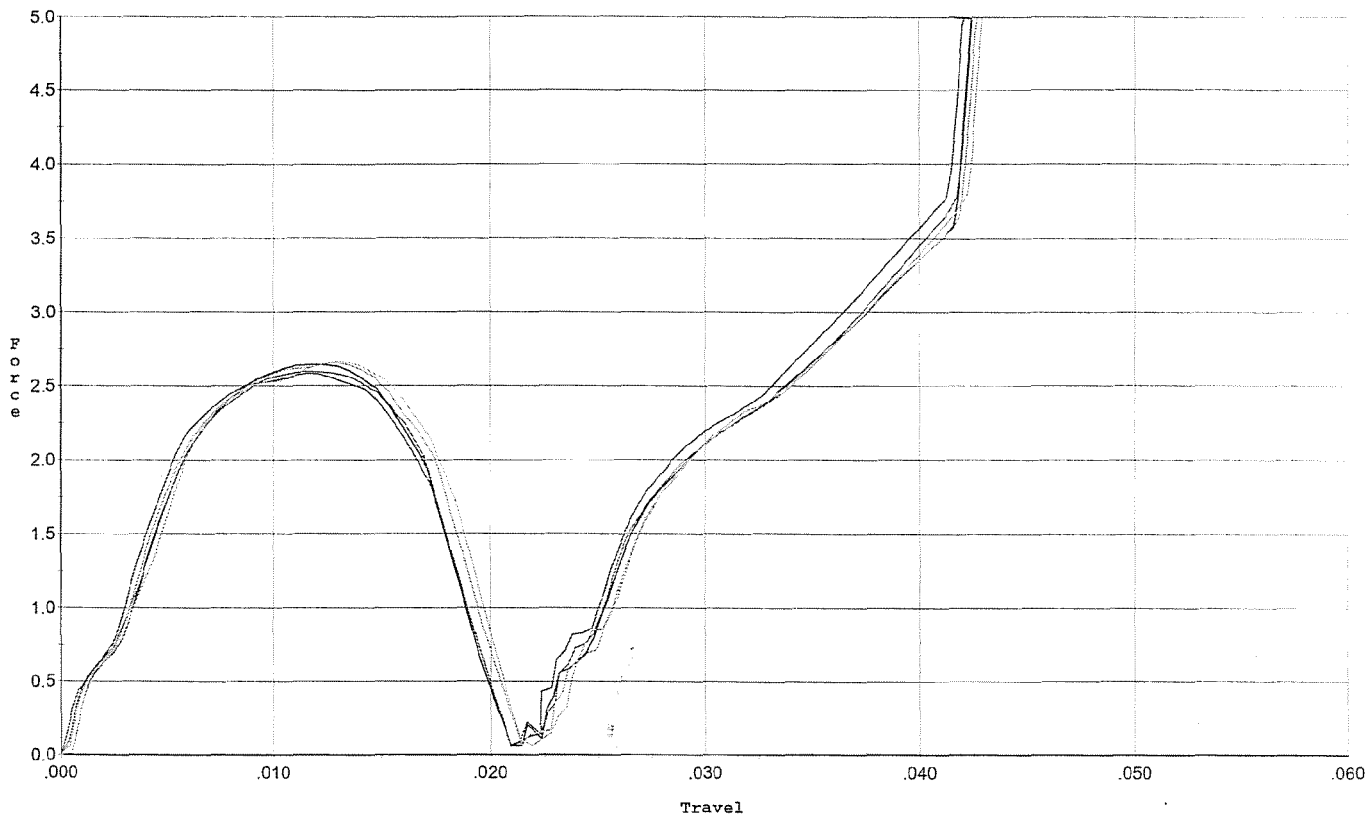
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0053640~~ 0053679

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



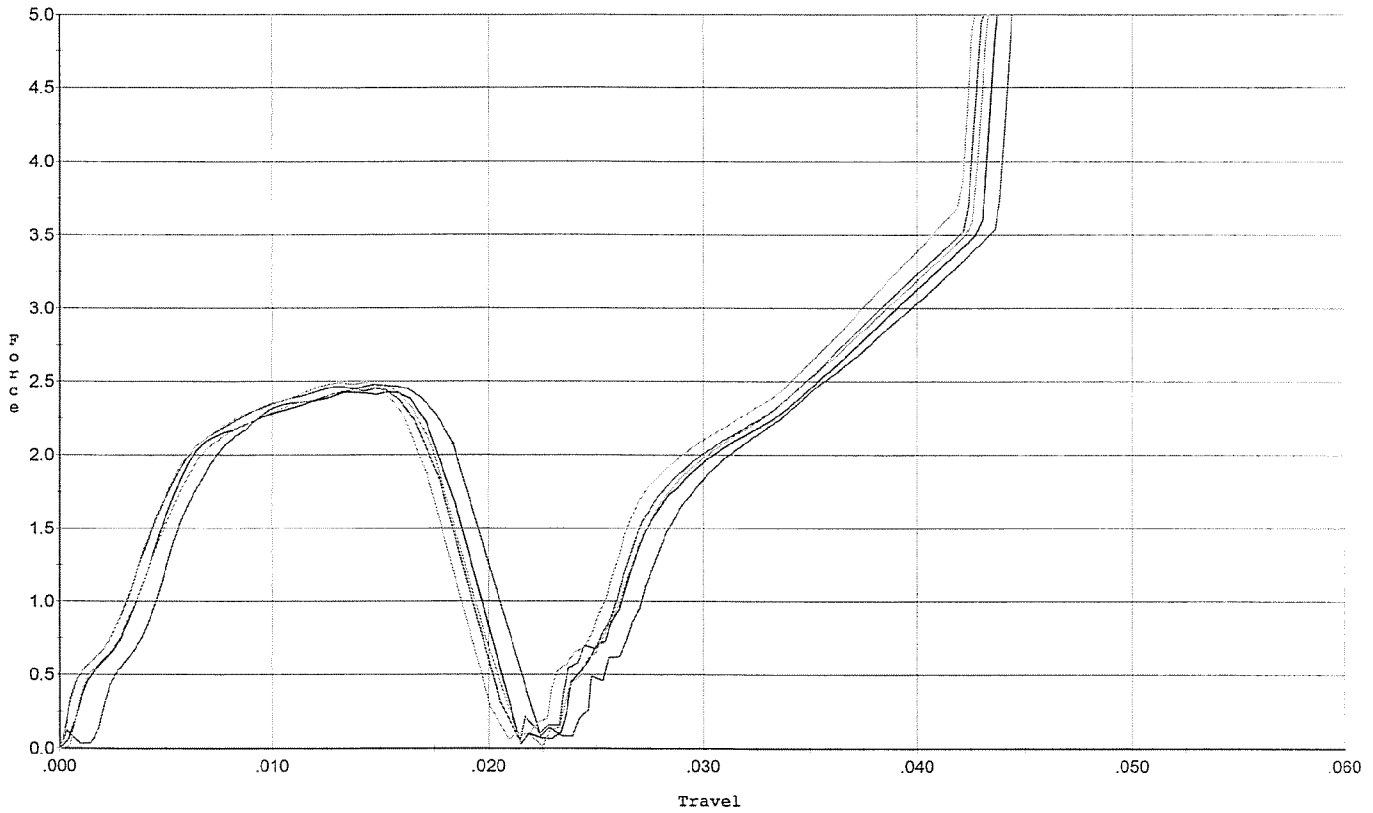
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.017	0.00	0.029	0.032		Set Trigger
2	2.644	0.017	0.00	0.029	0.031		Set Trigger
3	2.596	0.017	0.00	0.029	0.031		Set Trigger
4	2.668	0.018	0.00	0.029	0.034		Set Trigger
5	2.653	0.017	0.00	0.029	0.032		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



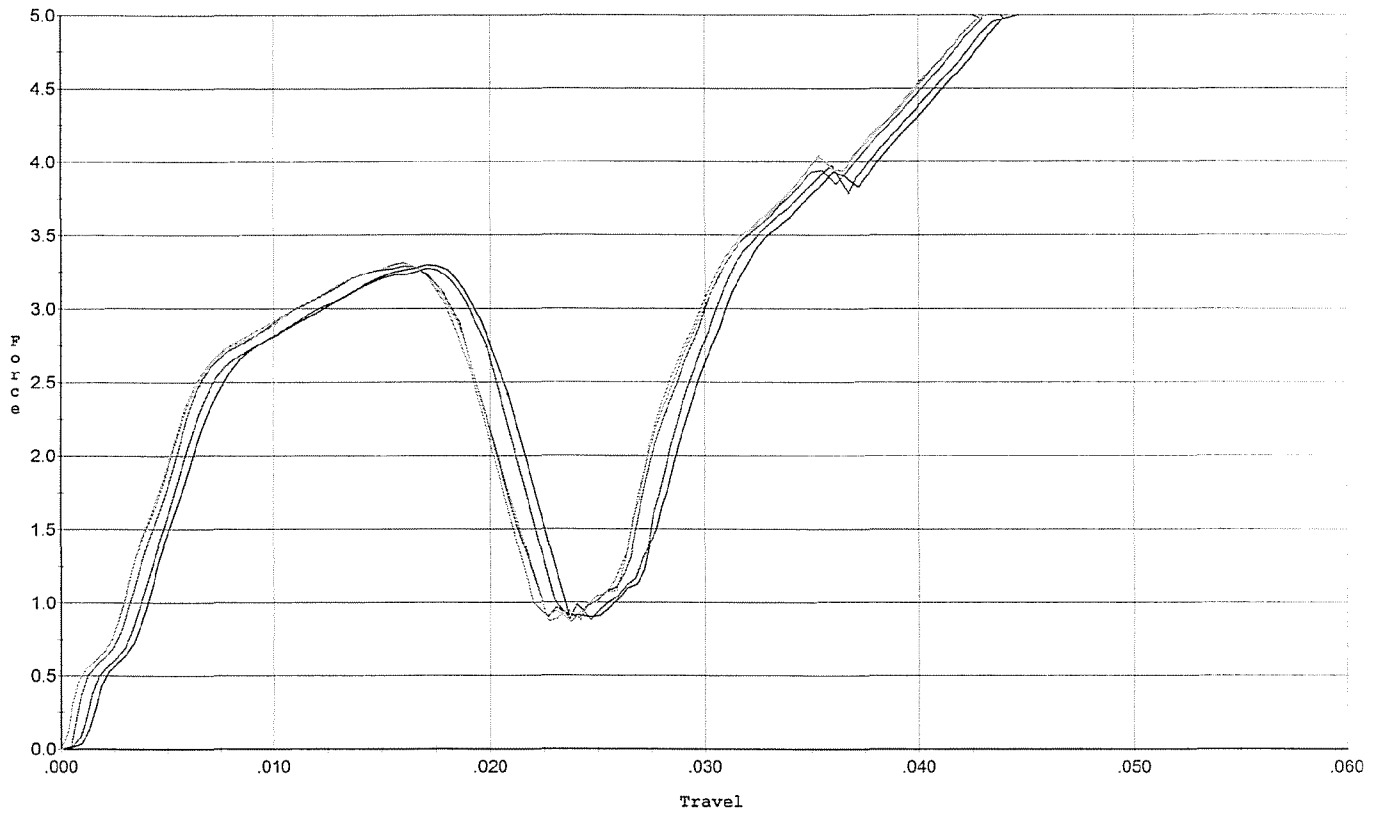
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.018	0.002	0.030	0.030		Set Trigger
2	2.428	0.019	0.00	0.030	0.032		Set Trigger
3	2.463	0.018	0.00	0.030	0.031		Set Trigger
4	2.491	0.017	0.00	0.029	0.030		Set Trigger
5	2.477	0.017	0.00	0.030	0.030		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



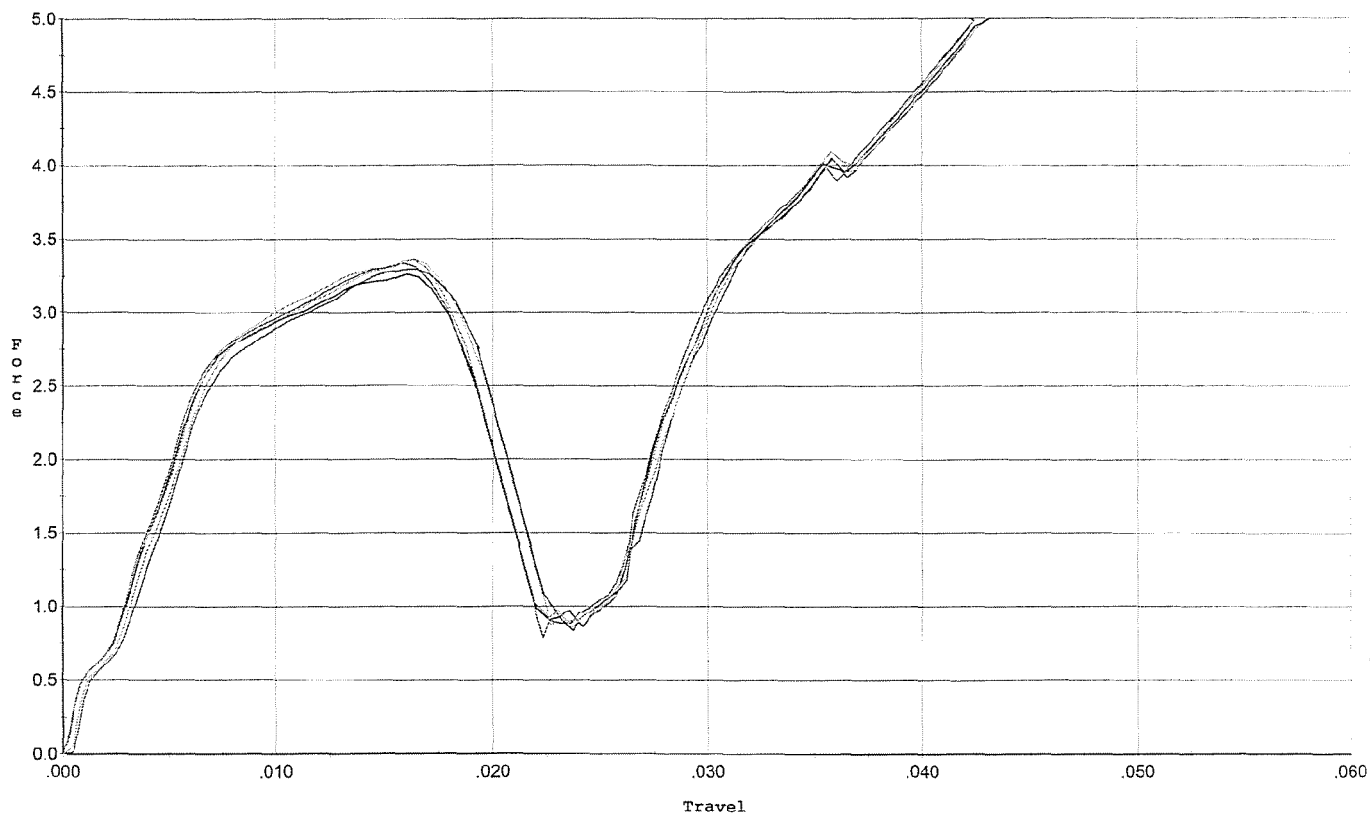
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.270	0.020	0.00	0.028	0.043		Set Trigger
2	3.293	0.021	0.00	0.028	0.045		Set Trigger
3	3.288	0.019	0.00	0.027	0.041		Set Trigger
4	3.312	0.019	0.00	0.027	0.042		Set Trigger
5	3.310	0.019	0.00	0.027	0.043		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



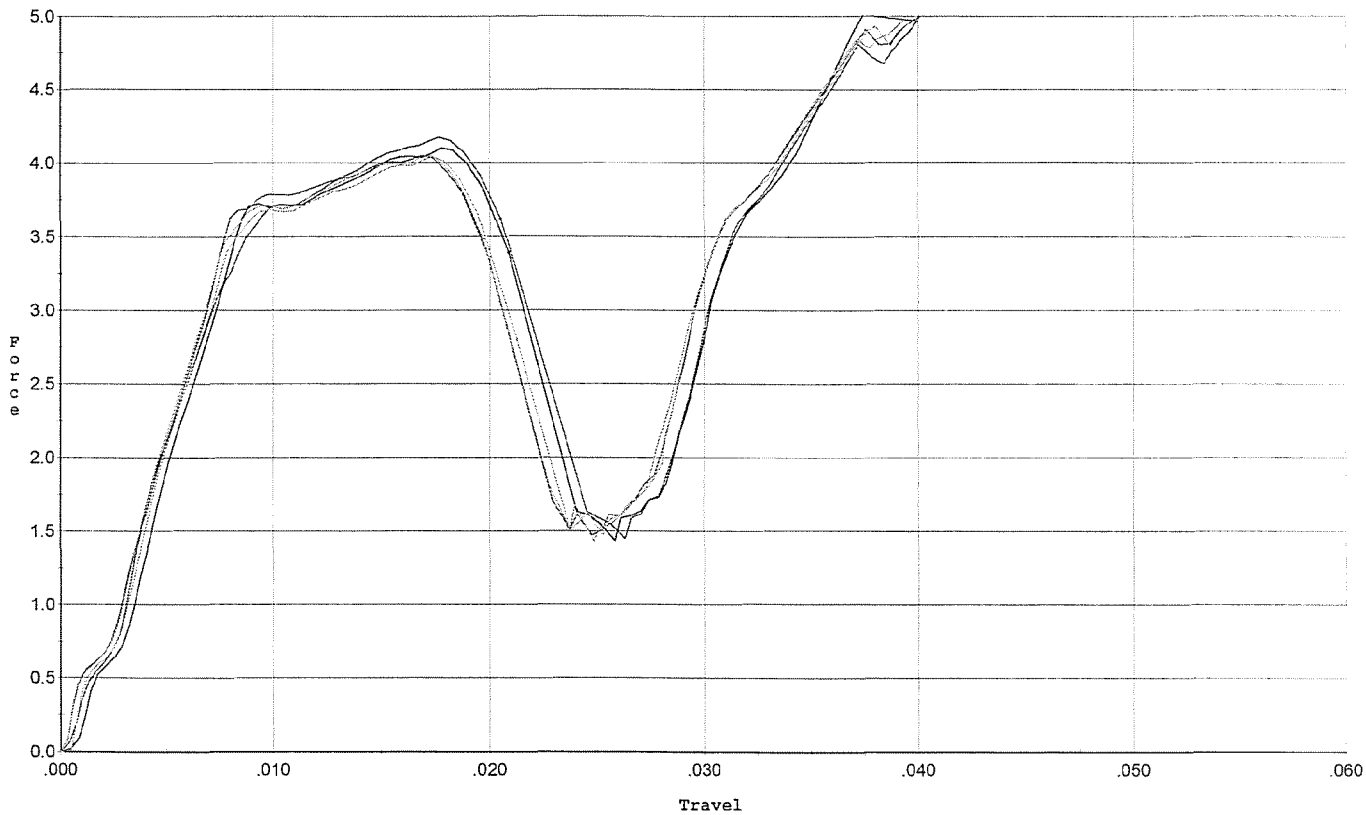
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.297	0.019	0.00	0.027	0.043		Set Trigger
2	3.262	0.019	0.00	0.027	0.043		Set Trigger
3	3.339	0.019	0.00	0.027	0.044		Set Trigger
4	3.362	0.020	0.00	0.027	0.044		Set Trigger
5	3.361	0.019	0.00	0.027	0.043		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



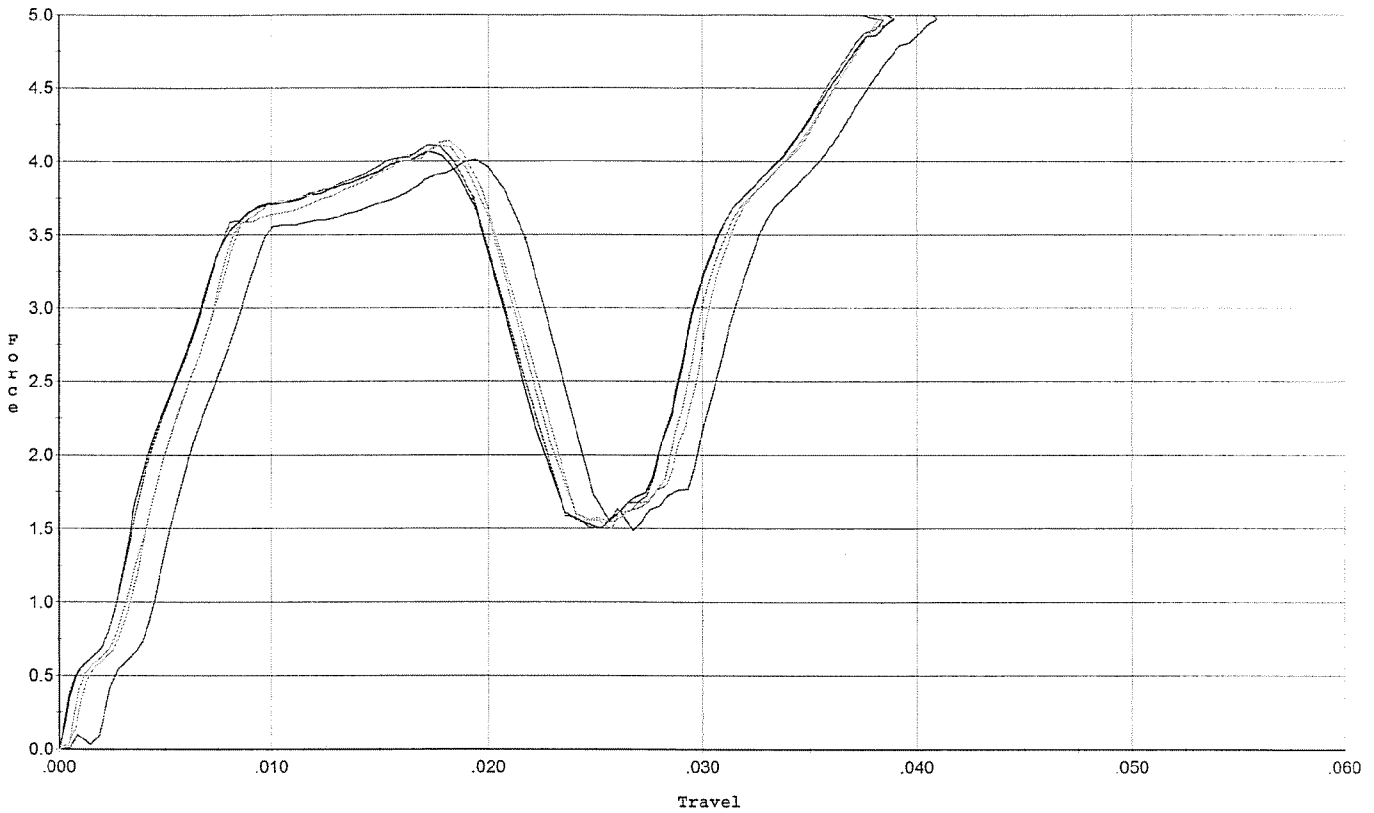
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.173	0.020	0.00	0.026	0.057		Set Trigger
2	4.100	0.021	0.00	0.026	0.057		Set Trigger
3	4.048	0.020	0.00	0.027	0.054		Set Trigger
4	4.045	0.021	0.00	0.026	0.057		Set Trigger
5	4.050	0.020	0.00	0.026	0.054		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



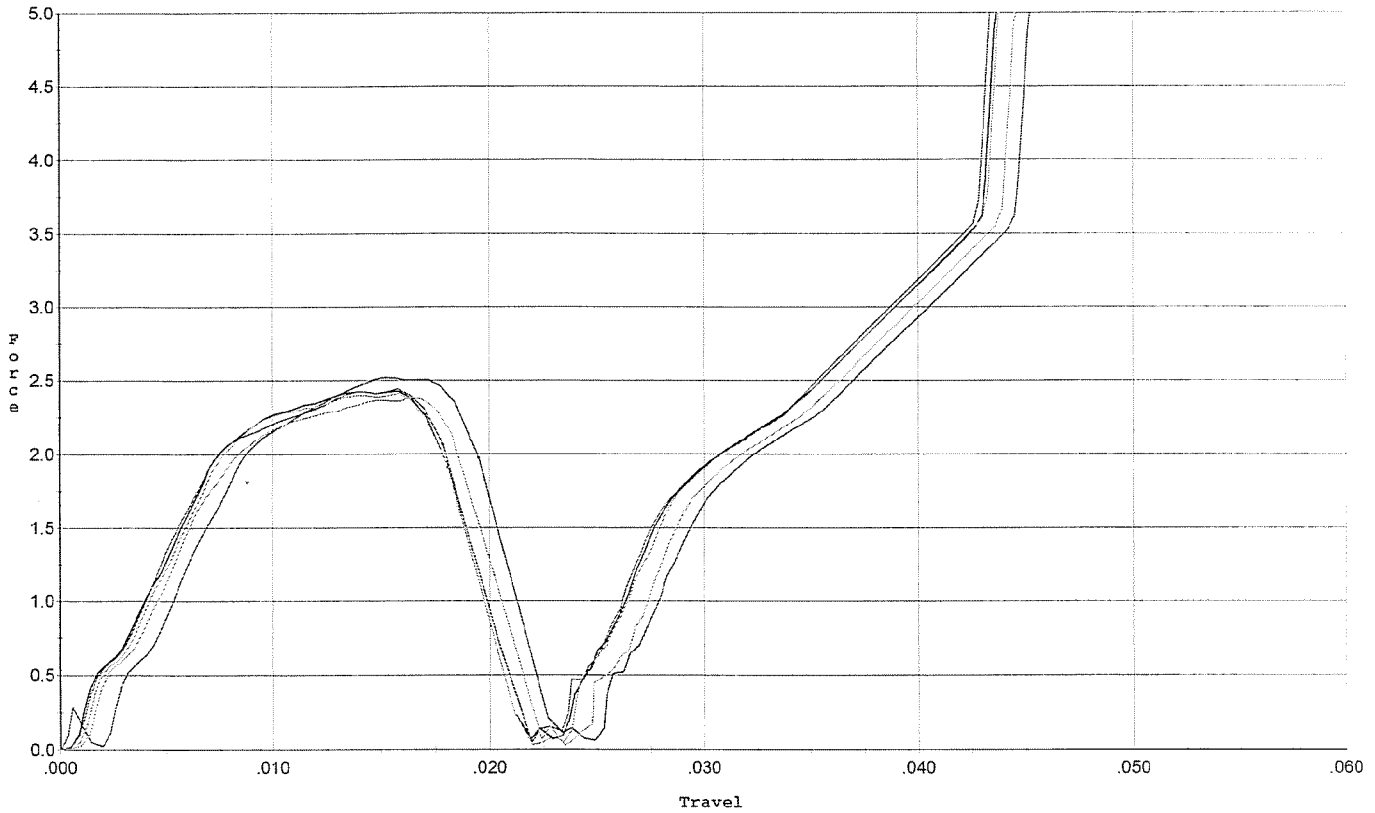
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.016	0.022	0.00	0.027	0.055		Set Trigger
2	4.067	0.019	0.00	0.026	0.054		Set Trigger
3	4.114	0.019	0.00	0.026	0.054		Set Trigger
4	4.115	0.020	0.00	0.027	0.054		Set Trigger
5	4.142	0.022	0.00	0.026	0.059		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



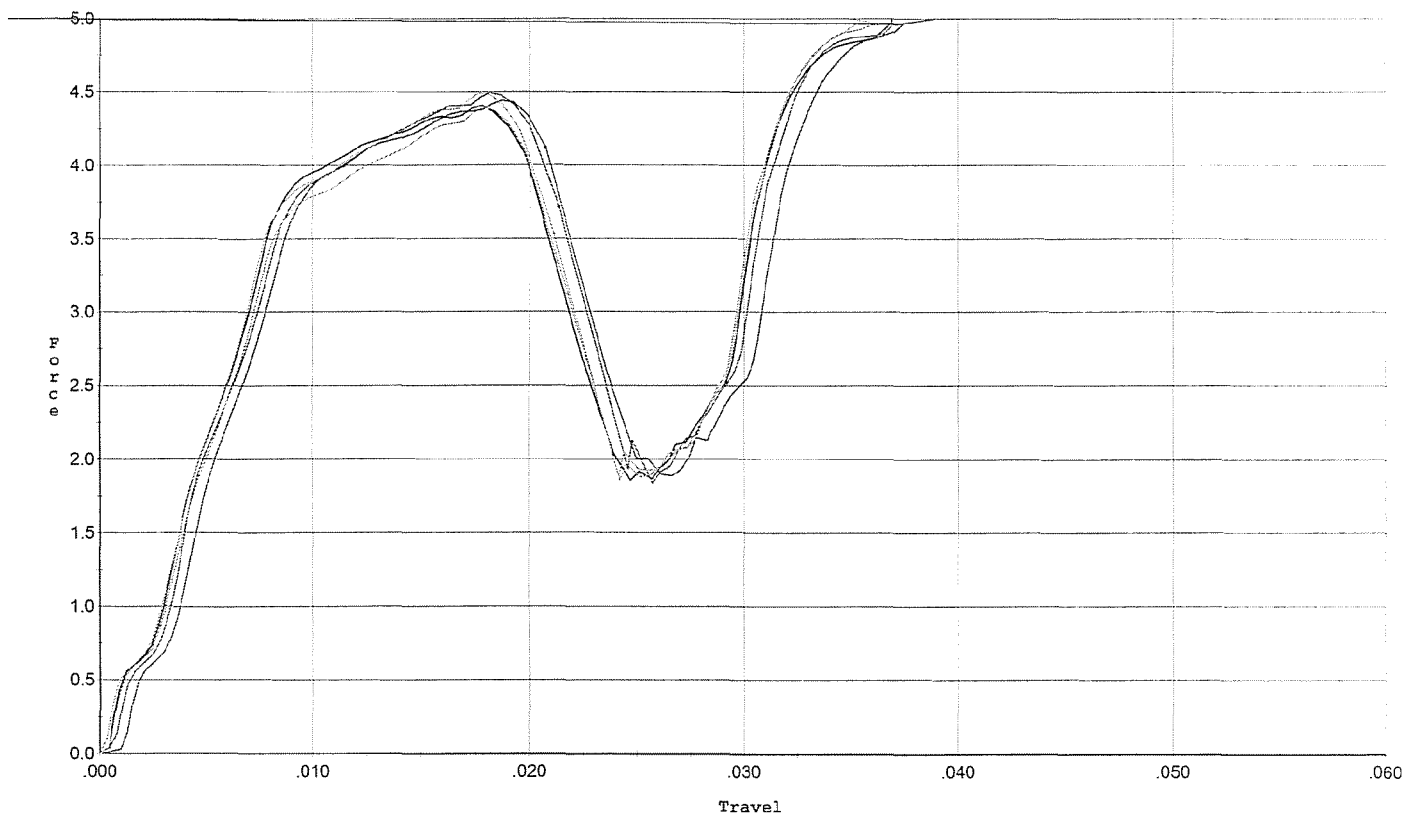
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.019	0.002	0.030	0.031		Set Trigger
2	2.428	0.018	0.00	0.030	0.030		Set Trigger
3	2.441	0.018	0.00	0.029	0.029		Set Trigger
4	2.412	0.018	0.00	0.030	0.029		Set Trigger
5	2.388	0.020	0.00	0.030	0.032		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.443	0.021	0.00	0.021	0.059		Set Trigger
2	4.407	0.020	0.00	0.025	0.058		Set Trigger
3	4.491	0.021	0.00	0.020	0.062		Set Trigger
4	4.491	0.021	0.00	0.021	0.062		Set Trigger
5	4.394	0.022	0.00	0.022	0.062		Set Trigger

A-4.4/4