

G684-5821

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



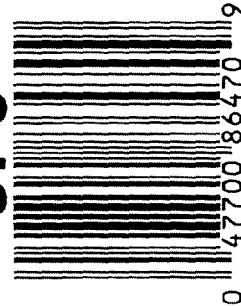
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845821

UPC



BM FORM

GUN SERIAL # G684 5821

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	LTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4-24-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	row
540	APPLY COATINGS (BARREL ACTION)		5/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.4</u> <u>2.5</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.6</u> <u>3.8</u> <u>3.8</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-8-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/14/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	RP
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.32</u> <u>2.36</u> <u>2.35</u> <u>2.33</u>	5-21-09	RP
	C) FUNCTION		5/22/09	RP
690	PACK		7/24/09	FM

F004 REV 5/2006

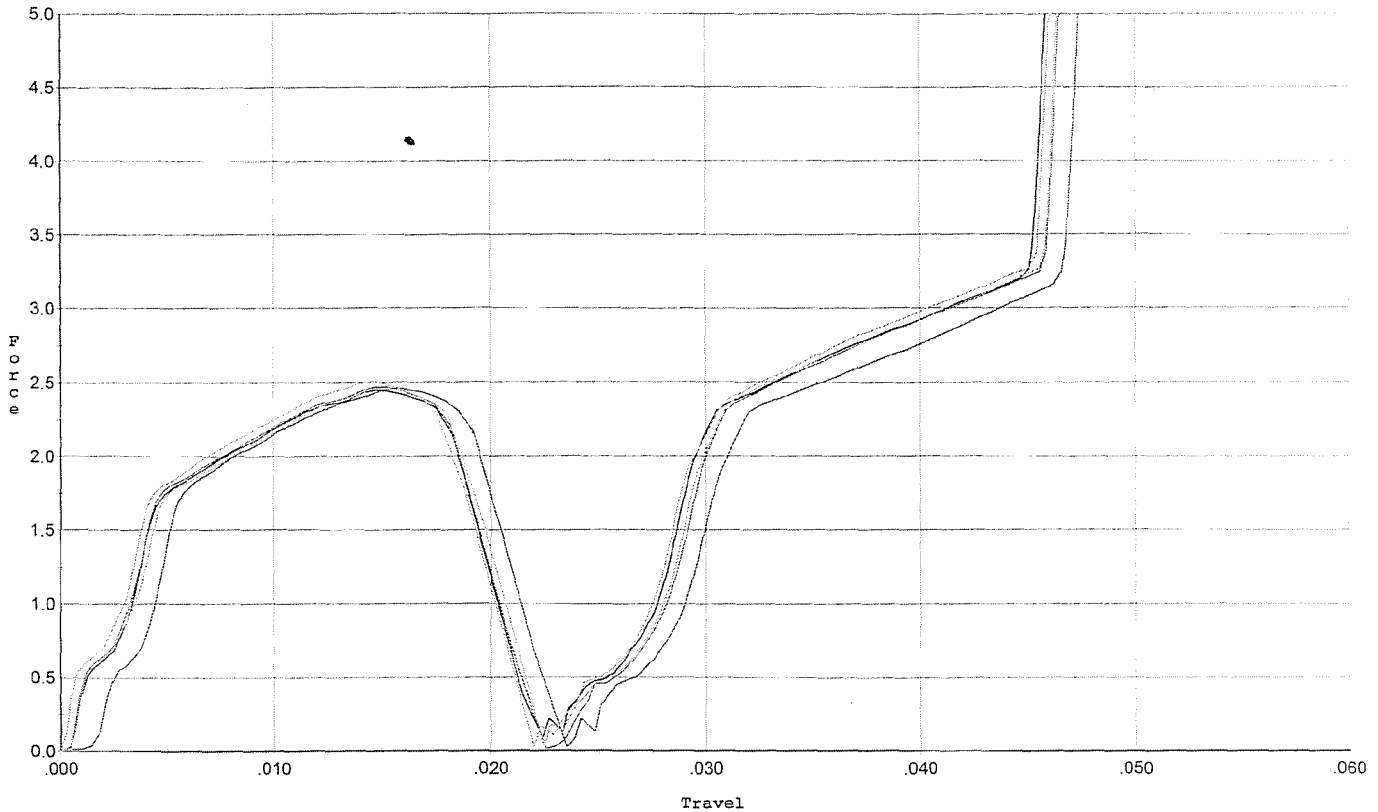
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0053652

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



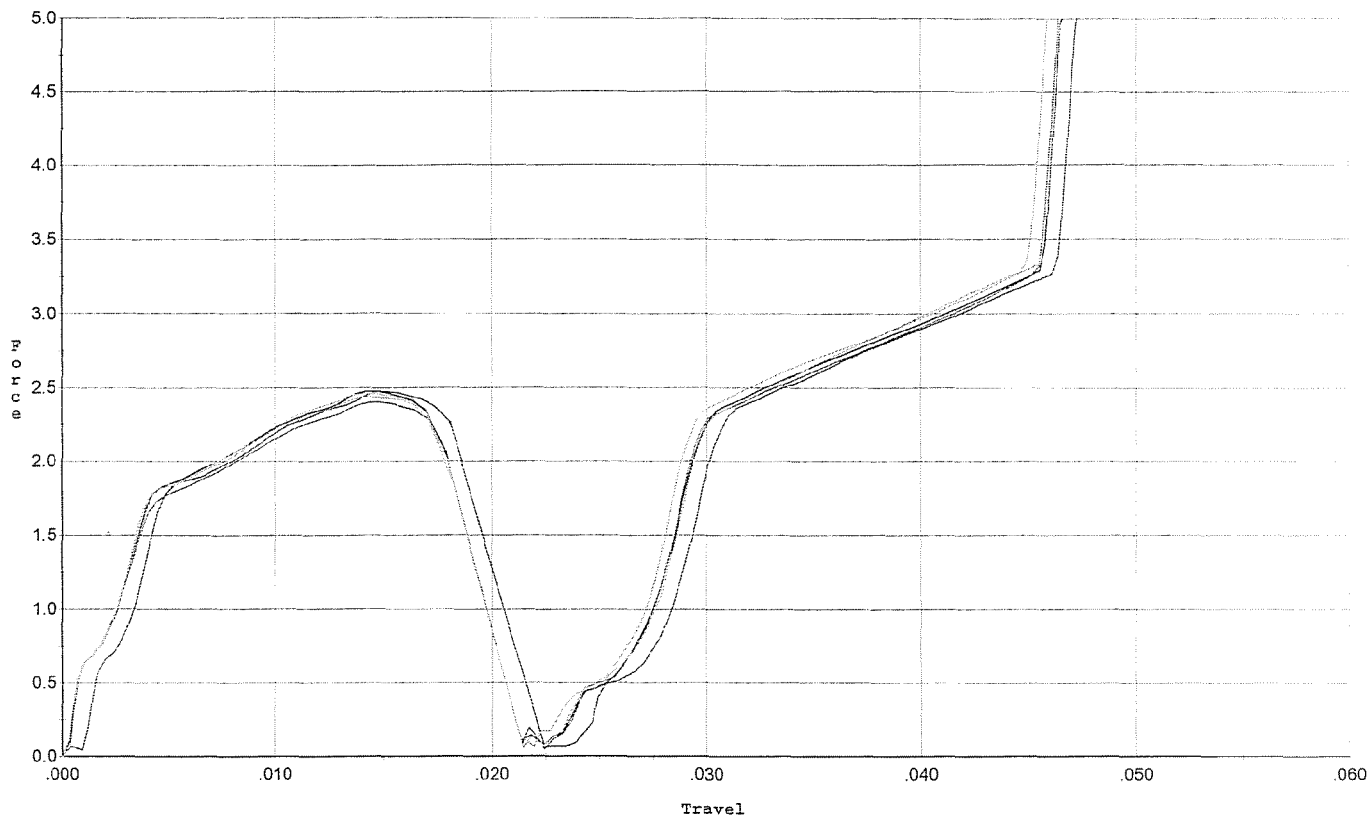
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.019	0.00	0.031	0.032		Set Trigger
2	2.447	0.018	0.00	0.030	0.032		Set Trigger
3	2.471	0.018	0.00	0.031	0.032		Set Trigger
4	2.461	0.020	0.00	0.031	0.034		Set Trigger
5	2.505	0.019	0.00	0.031	0.034		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



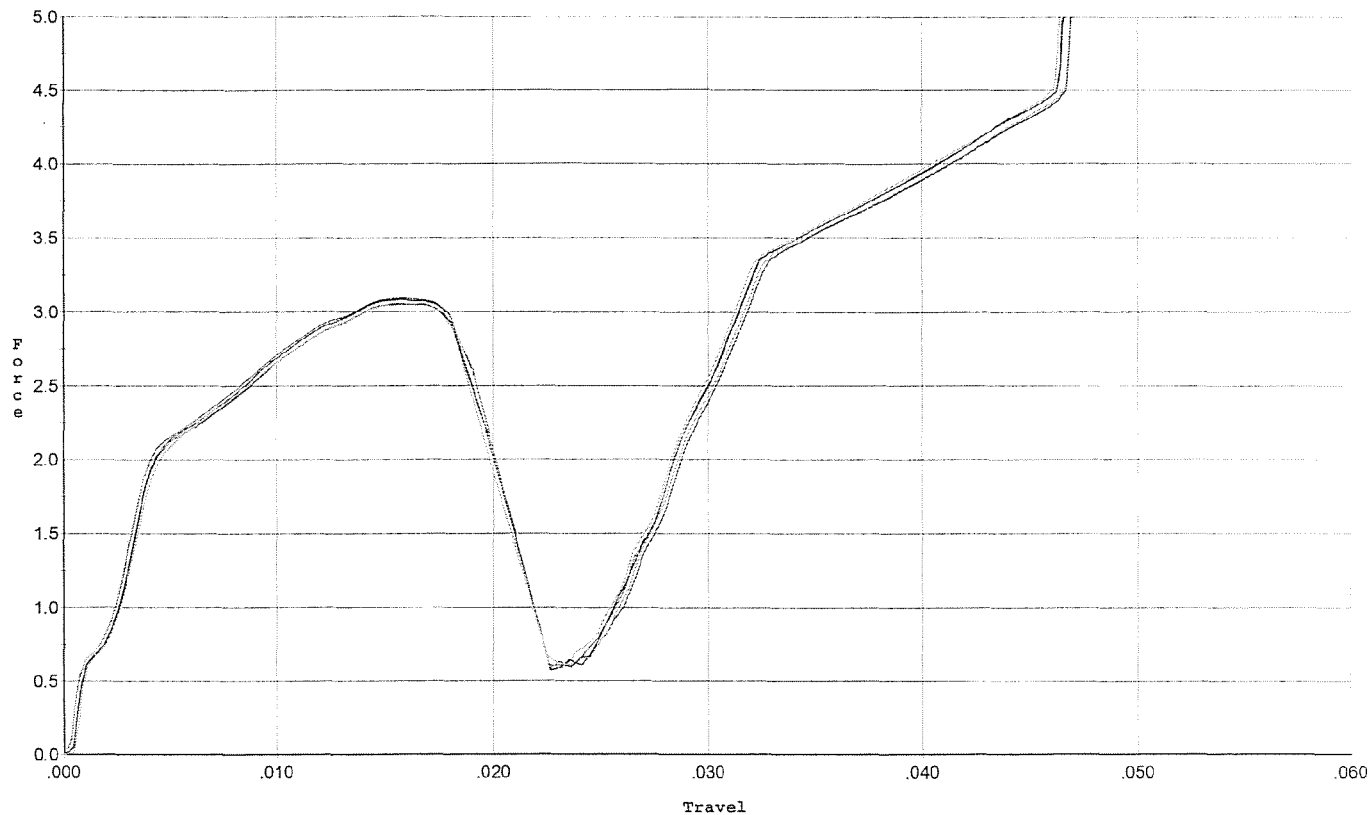
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.018	0.00	0.032	0.031		Set Trigger
2	2.476	0.018	0.00	0.032	0.032		Set Trigger
3	2.400	0.018	0.00	0.031	0.031		Set Trigger
4	2.439	0.018	0.00	0.031	0.032		Set Trigger
5	2.461	0.018	0.00	0.032	0.032		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



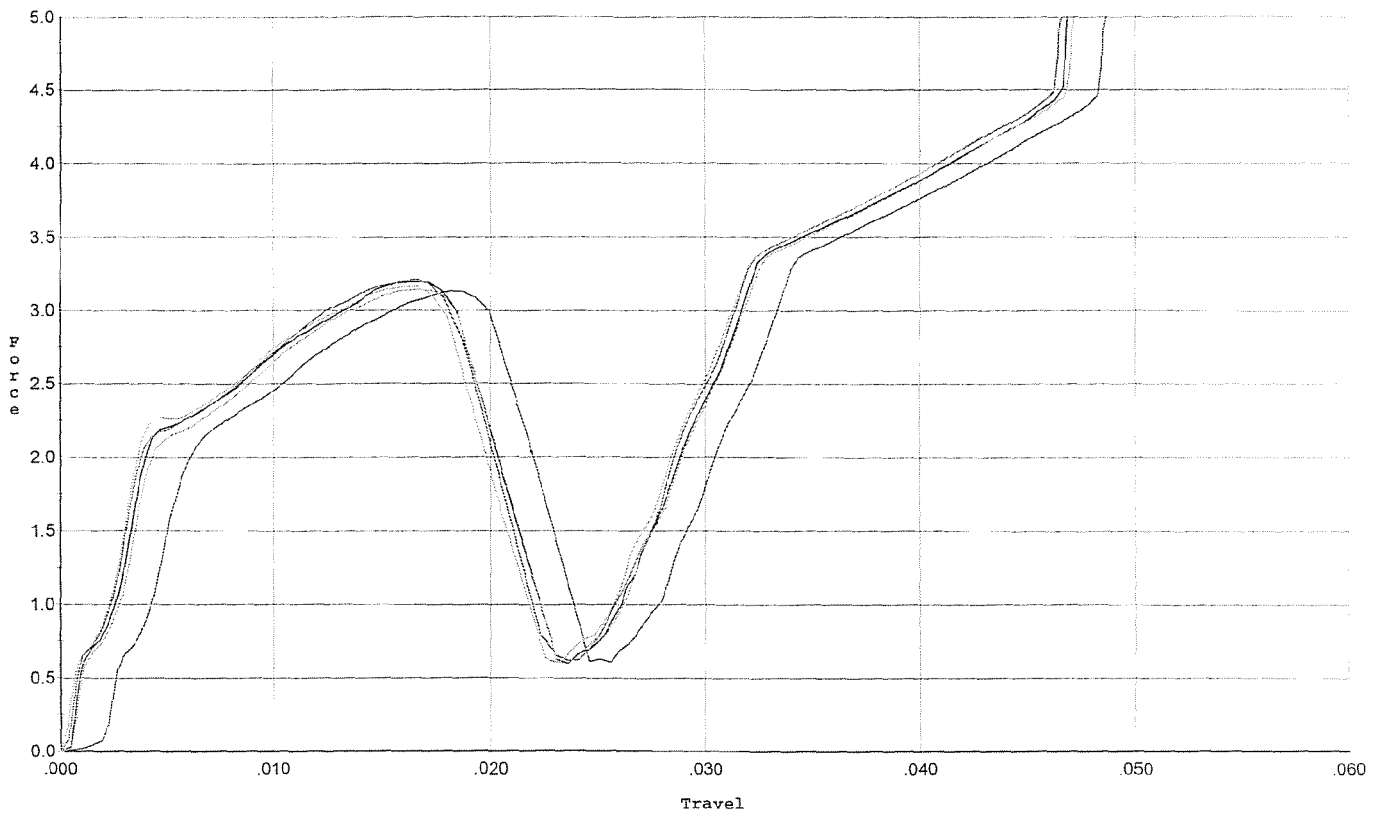
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.019	0.00	0.030	0.041		Set Trigger
2	3.055	0.020	0.00	0.030	0.042		Set Trigger
3	3.095	0.020	0.00	0.030	0.043		Set Trigger
4	3.058	0.018	0.00	0.030	0.039		Set Trigger
5	3.049	0.019	0.00	0.030	0.041		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



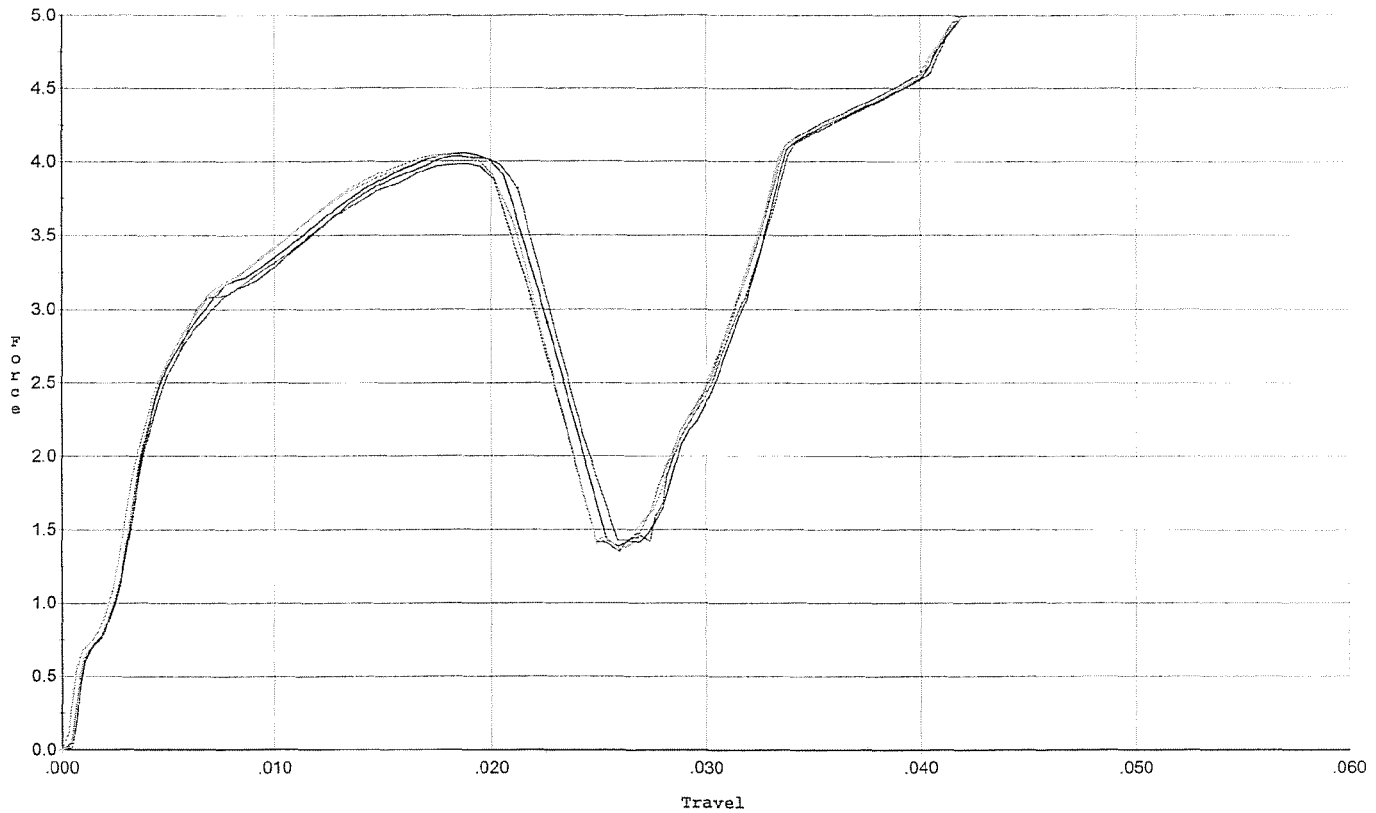
#	Peak Force	Travel To Actuate	Initial Take-up	Overtavel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.022	0.00	0.030	0.044		Set Trigger
2	3.195	0.018	0.00	0.030	0.041		Set Trigger
3	3.214	0.019	0.00	0.030	0.042		Set Trigger
4	3.164	0.018	0.00	0.030	0.040		Set Trigger
5	3.143	0.021	0.00	0.030	0.045		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



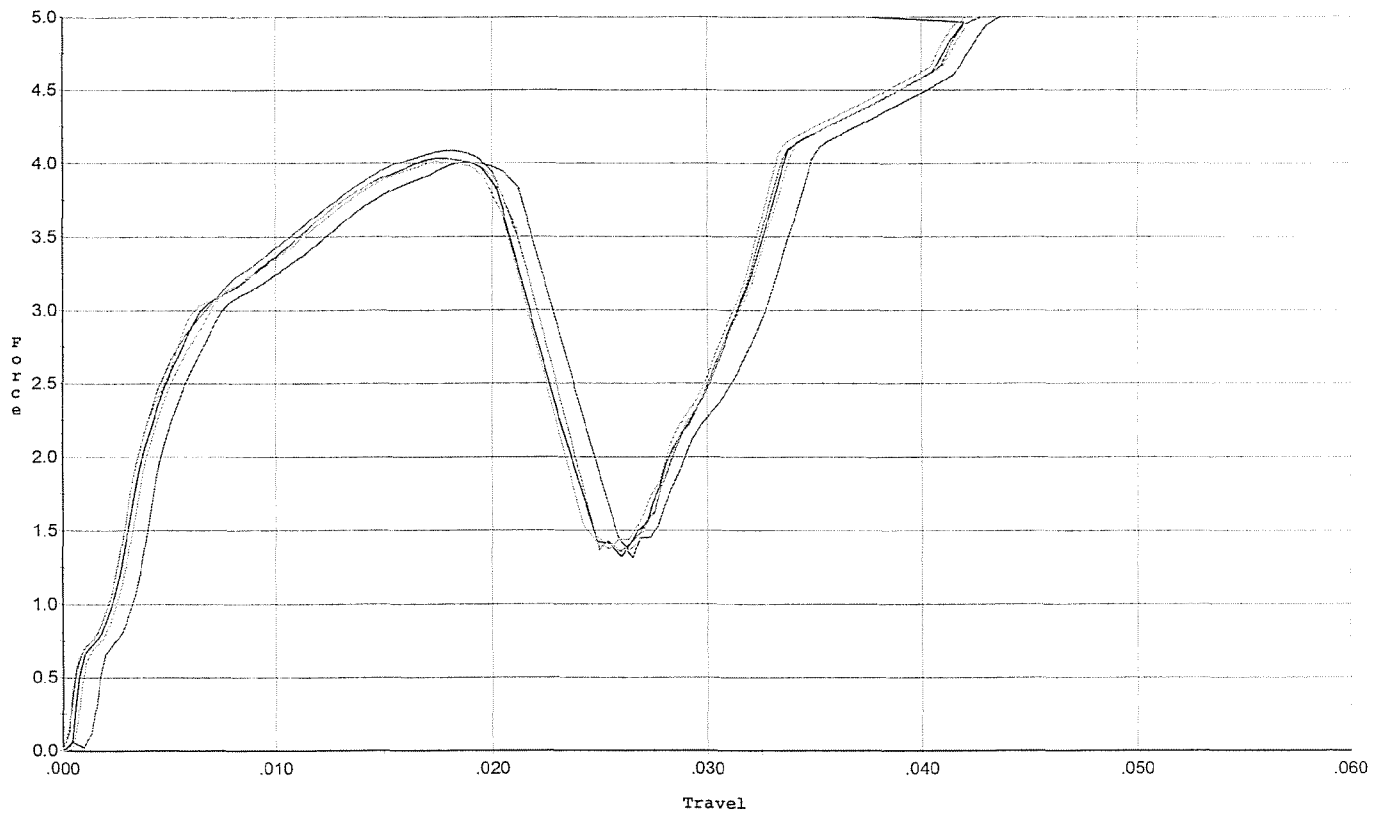
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.021	0.00	0.028	0.059		Set Trigger
2	4.058	0.023	0.00	0.028	0.063		Set Trigger
3	3.980	0.022	0.00	0.028	0.060		Set Trigger
4	4.053	0.021	0.00	0.028	0.060		Set Trigger
5	4.049	0.021	0.00	0.028	0.060		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



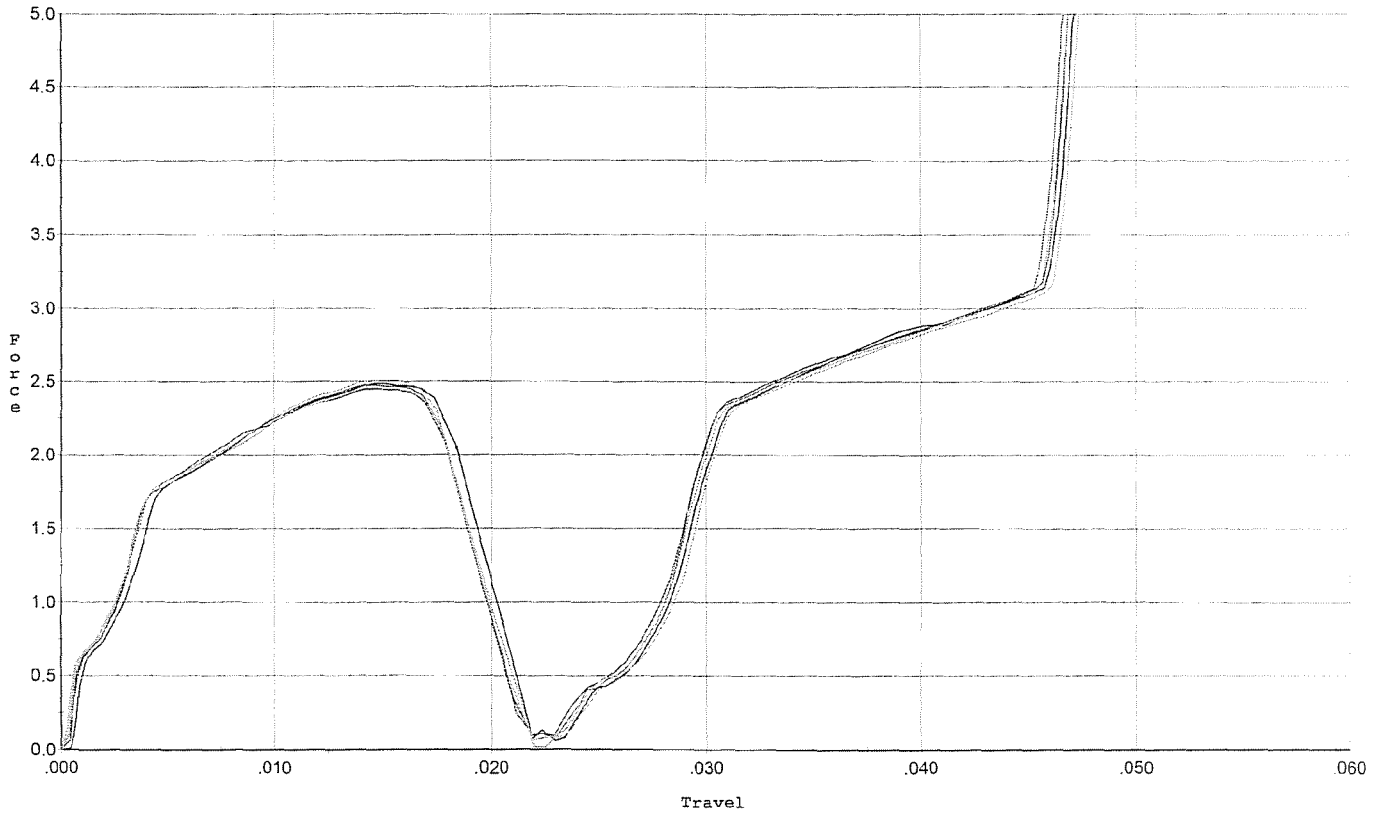
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.021	0.00	0.029	0.057		Set Trigger
2	4.034	0.020	0.00	0.028	0.056		Set Trigger
3	4.084	0.021	0.00	0.028	0.061		Set Trigger
4	4.028	0.021	0.00	0.028	0.059		Set Trigger
5	4.012	0.020	0.00	0.028	0.058		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.018	0.00	0.032	0.032		Set Trigger
2	2.488	0.018	0.00	0.032	0.033		Set Trigger
3	2.450	0.018	0.00	0.032	0.032		Set Trigger
4	2.457	0.018	0.00	0.032	0.032		Set Trigger
5	2.512	0.018	0.00	0.032	0.032		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R.P. 4/30/09

Model:

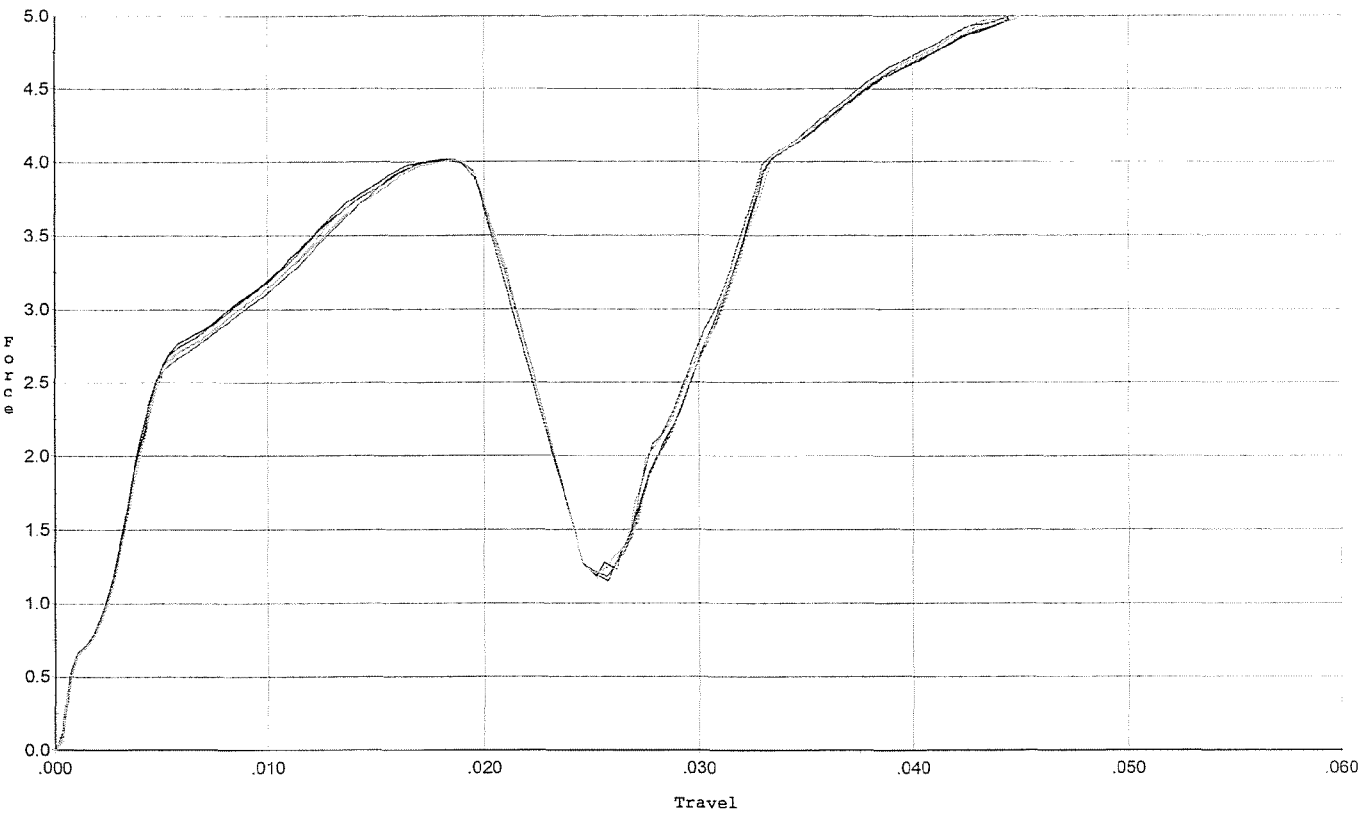
Serial No:

Trigger:

M/24

Form #F005

set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.020	0.00	0.028	0.053		Set Trigger
2	4.017	0.021	0.00	0.028	0.058		Set Trigger
3	4.023	0.021	0.00	0.028	0.057		Set Trigger
4	4.009	0.021	0.00	0.028	0.057		Set Trigger
5	4.010	0.021	0.00	0.028	0.057		Set Trigger

Avg 4.01