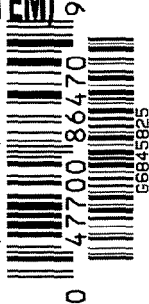


G 684 5825

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



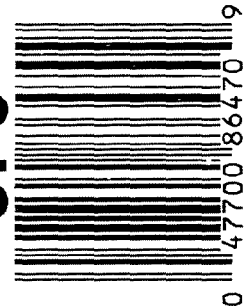
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845825

UPC



BM FORM

GUN SERIAL # G 684 5825

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	L.P.D.
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	L.P.D.
460	CHECK HEADSPACE	MAGNA FLUX	4-16-09	L.P.D.
470	DIS-ASSEMBLE ACTION		4-16-09	L.P.D.
472	SERIALIZE BOLT HANDLE		4-17-09	KJC
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4/21/09	L.M.
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

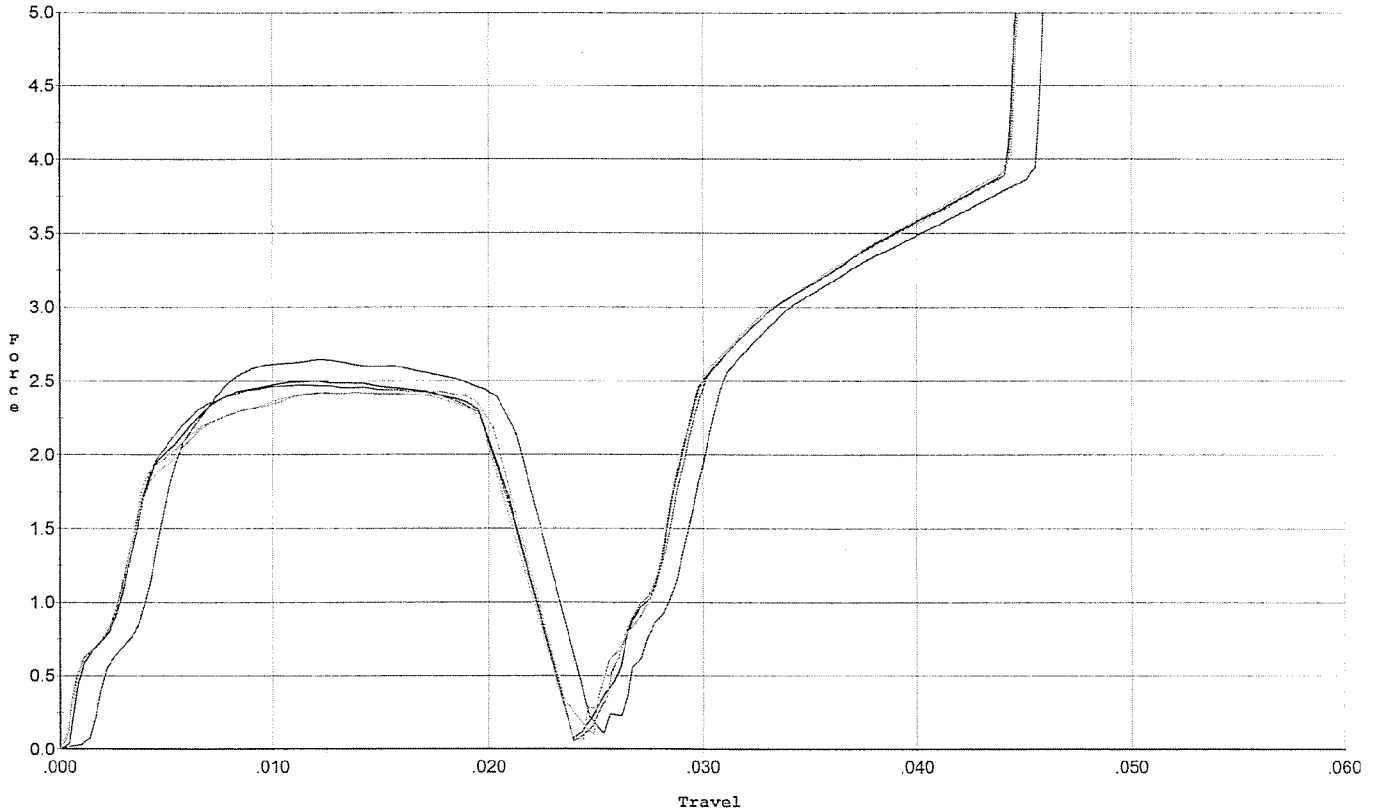
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-7-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-7-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.031</u>	5-7-09	LD
	J) ASSEMBLE STOCK		4-28-09	LD
	K) ASSEMBLE SWIVEL STUDS		5-7-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-30-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-7-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.66</u> <u>2.64</u> <u>2.64</u> <u>2.49</u>	5-5-09	WN
	C) FUNCTION		5-7-09	LD
690	PACK		6/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



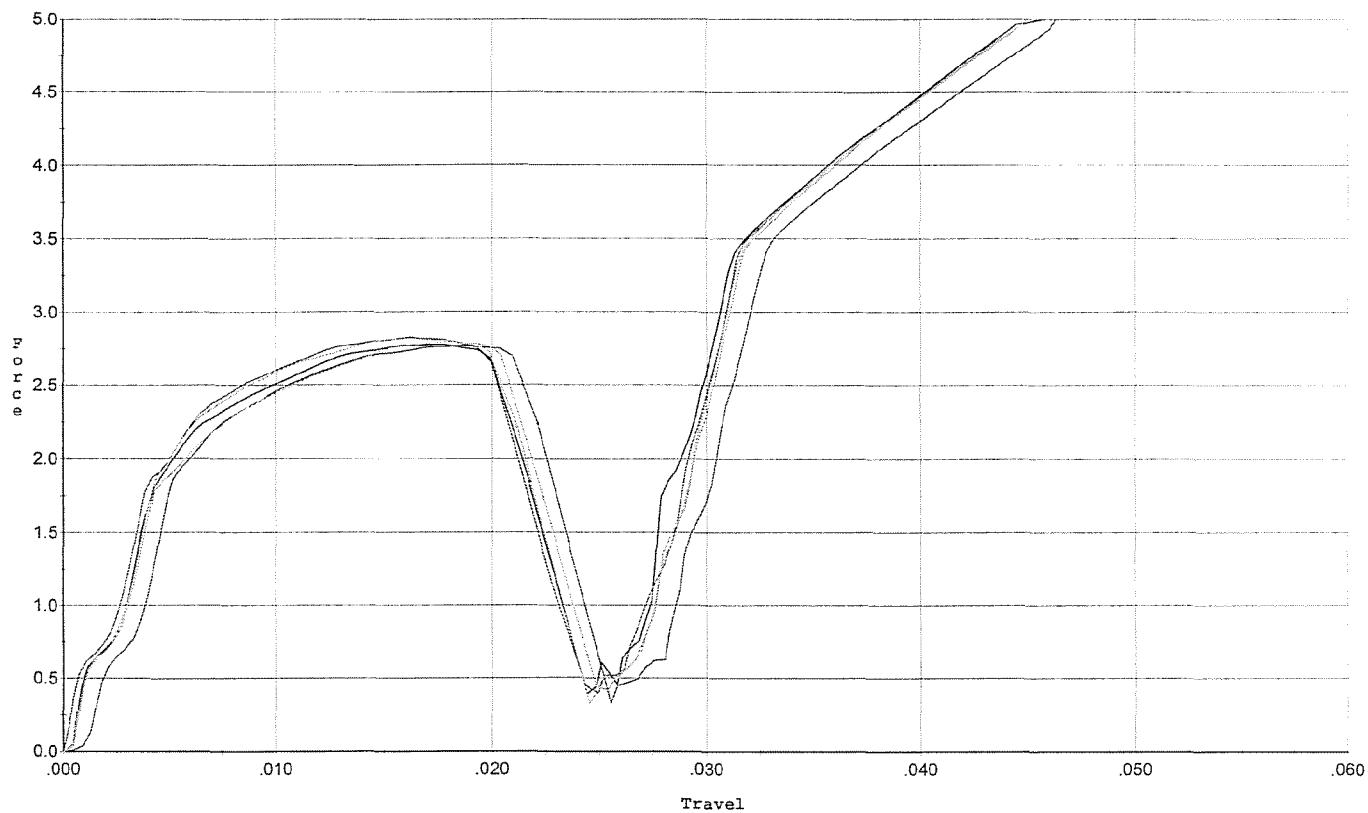
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.021	0.00	0.029	0.041		Set Trigger
2	2.498	0.021	0.00	0.028	0.040		Set Trigger
3	2.474	0.021	0.00	0.029	0.041		Set Trigger
4	2.420	0.022	0.00	0.028	0.041		Set Trigger
5	2.426	0.020	0.00	0.028	0.039		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



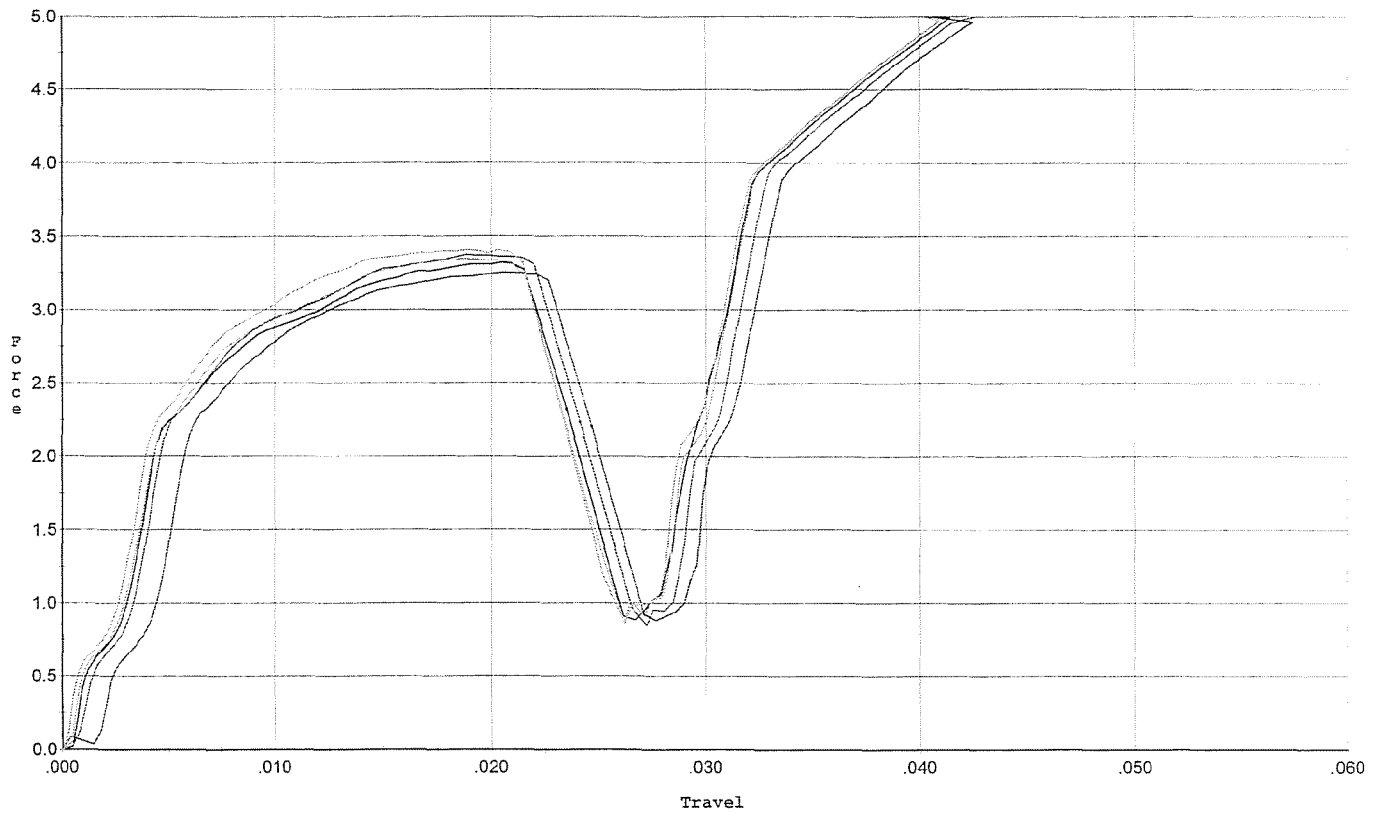
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.770	0.022	0.00	0.029	0.044		Set Trigger
2	2.775	0.022	0.00	0.028	0.045		Set Trigger
3	2.826	0.020	0.00	0.028	0.042		Set Trigger
4	2.818	0.021	0.00	0.028	0.044		Set Trigger
5	2.795	0.022	0.00	0.028	0.045		Set Trigger

A-2-79

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



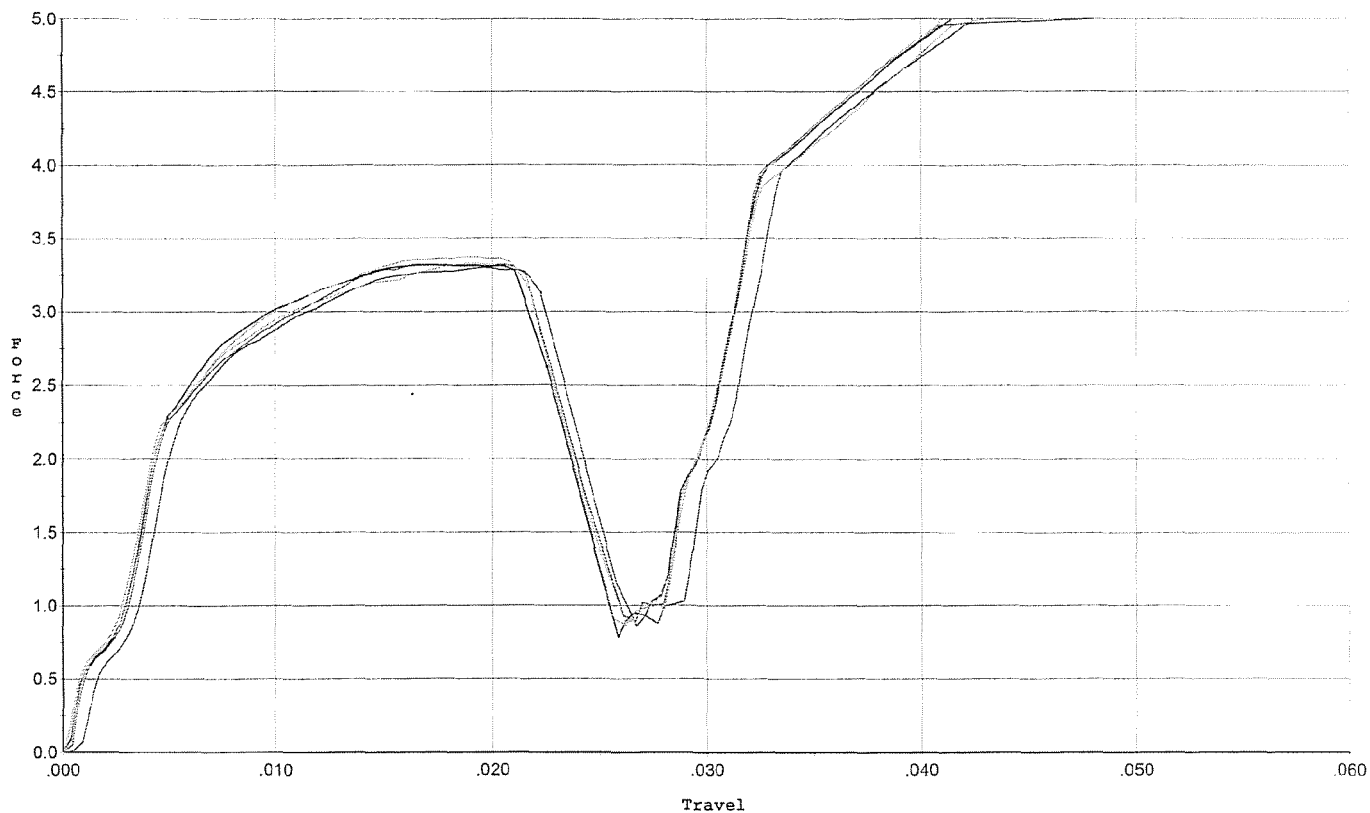
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.025	0.002	0.027	0.056		Set Trigger
2	3.323	0.023	0.00	0.027	0.056		Set Trigger
3	3.374	0.024	0.00	0.027	0.058		Set Trigger
4	3.407	0.021	0.00	0.027	0.054		Set Trigger
5	3.345	0.022	0.00	0.027	0.053		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



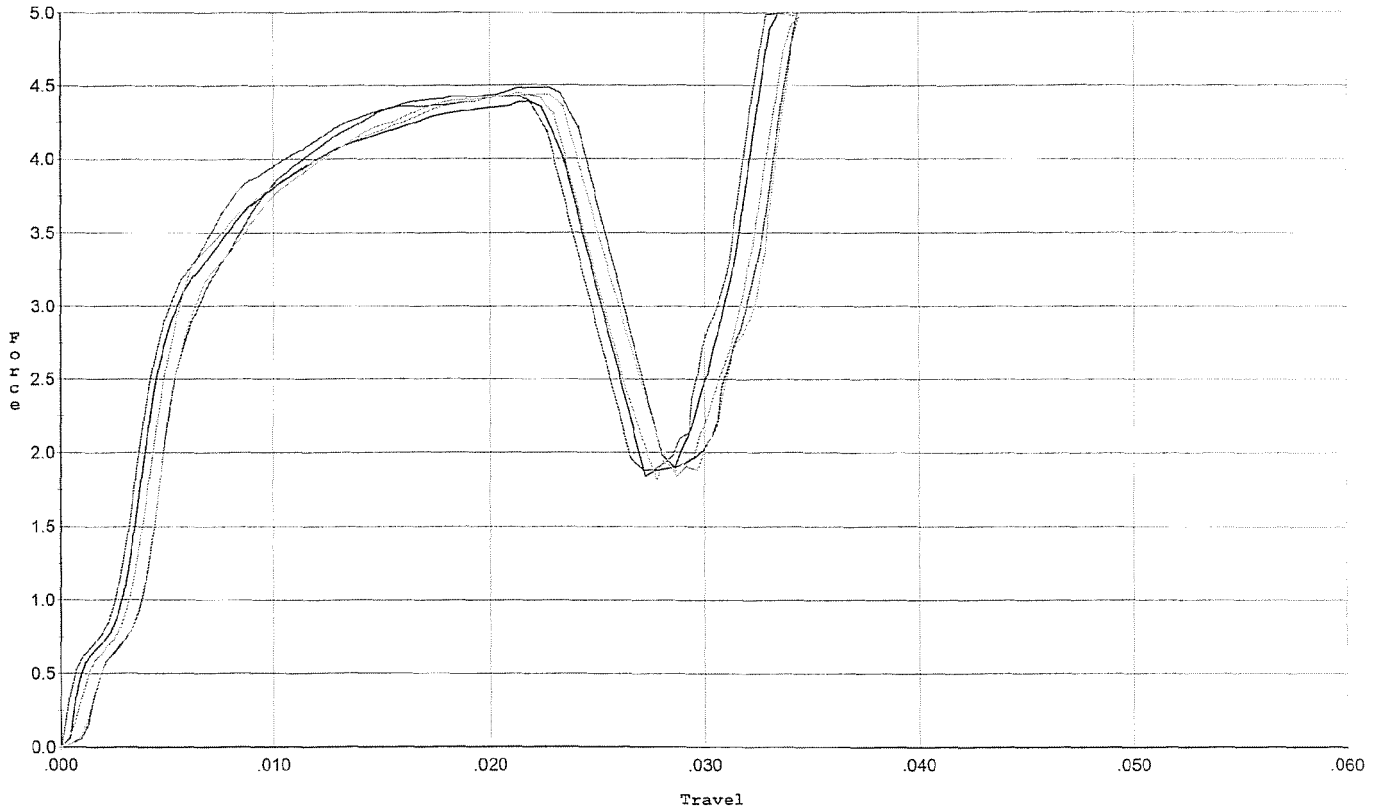
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.300	0.022	0.00	0.028	0.053		Set Trigger
2	3.318	0.023	0.00	0.027	0.055		Set Trigger
3	3.323	0.022	0.00	0.027	0.052		Set Trigger
4	3.330	0.022	0.00	0.027	0.052		Set Trigger
5	3.374	0.022	0.00	0.027	0.054		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



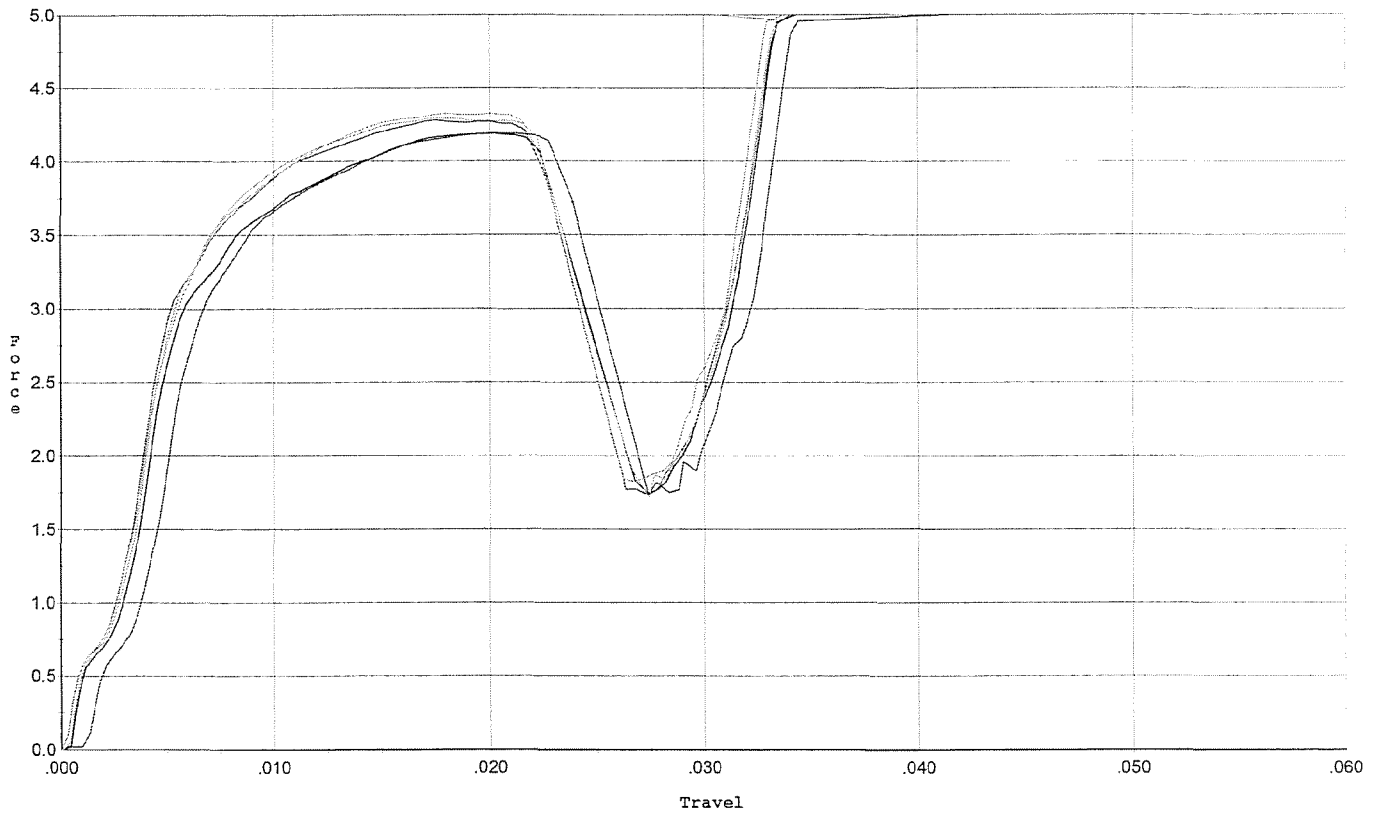
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.486	0.024	0.00	0.015	0.075		Set Trigger
2	4.394	0.023	0.00	0.016	0.073		Set Trigger
3	4.427	0.023	0.00	0.015	0.073		Set Trigger
4	4.447	0.023	0.00	0.016	0.072		Set Trigger
5	4.436	0.023	0.00	0.016	0.072		Set Trigger

A.4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



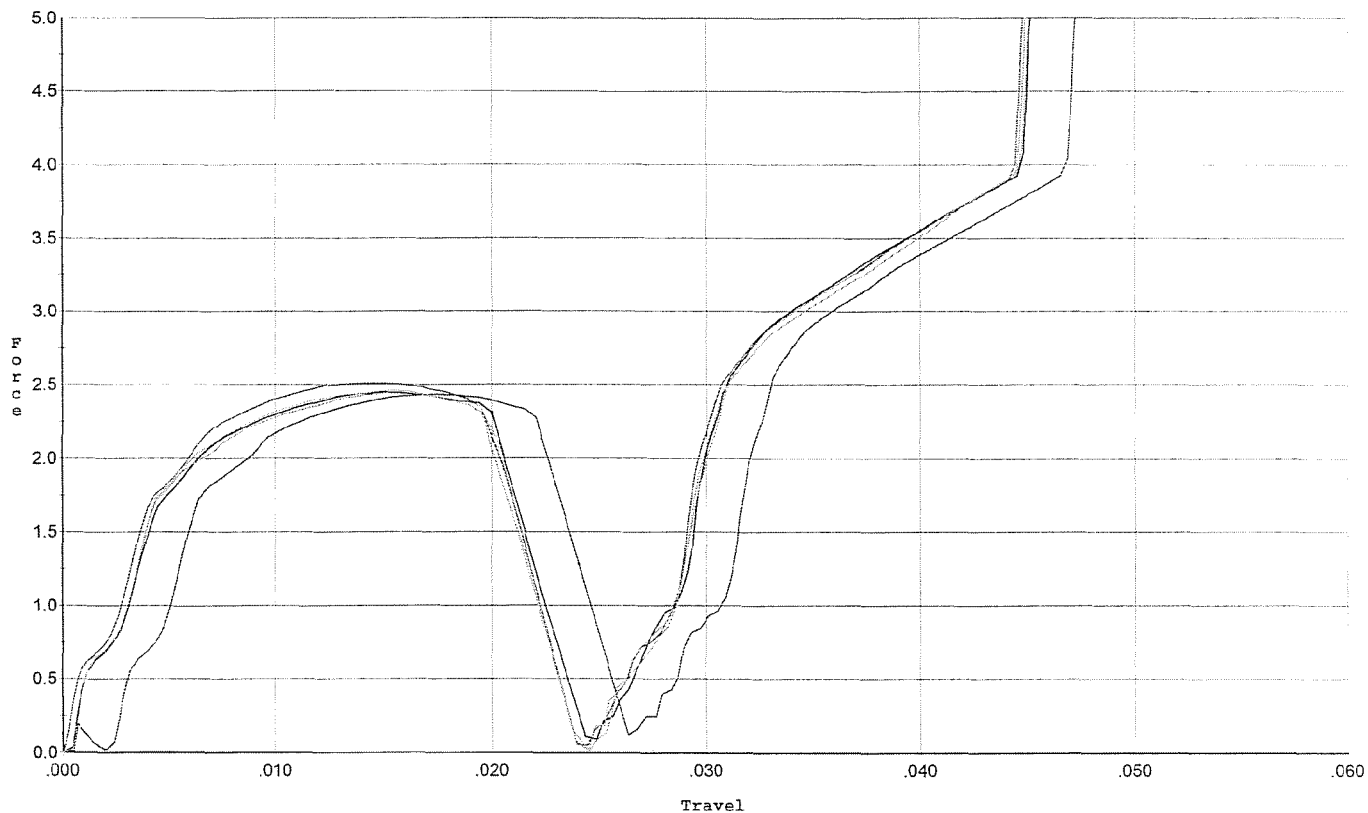
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.190	0.024	0.00	0.018	0.070		Set Trigger
2	4.190	0.024	0.00	0.017	0.073		Set Trigger
3	4.281	0.023	0.00	0.017	0.070		Set Trigger
4	4.296	0.022	0.00	0.017	0.069		Set Trigger
5	4.325	0.022	0.00	0.016	0.070		Set Trigger

A - 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



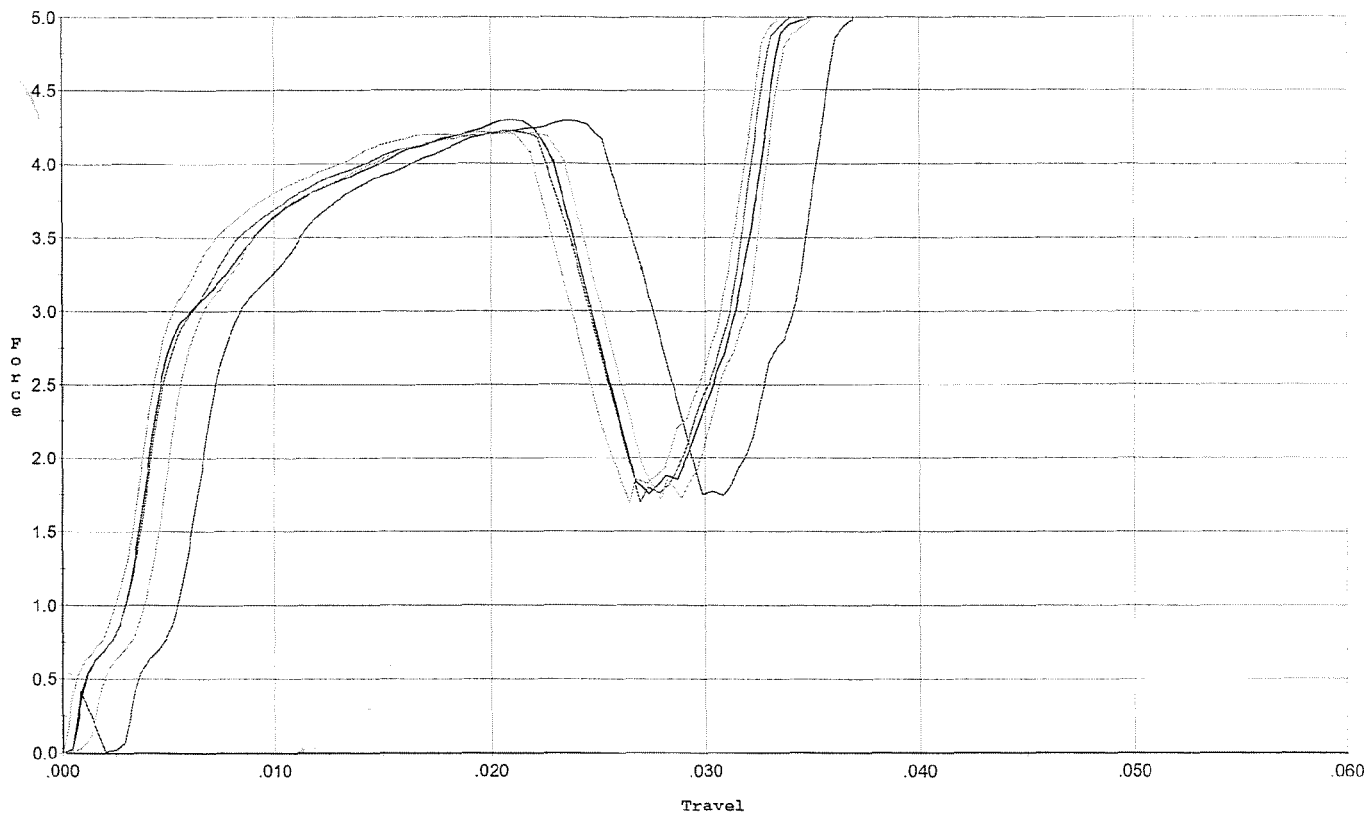
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.024	0.003	0.030	0.041		Set Trigger
2	2.446	0.020	0.00	0.029	0.037		Set Trigger
3	2.508	0.021	0.00	0.029	0.039		Set Trigger
4	2.461	0.021	0.00	0.029	0.039		Set Trigger
5	2.447	0.020	0.00	0.029	0.037		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.027	0.00	0.015	0.076		Set Trigger
2	4.299	0.023	0.00	0.015	0.069		Set Trigger
3	4.223	0.024	0.00	0.015	0.071		Set Trigger
4	4.213	0.023	0.00	0.016	0.068		Set Trigger
5	4.219	0.022	0.00	0.015	0.067		Set Trigger

A. 4.24