

BARBER - M24 0053709

G6845826

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 ~~0053709~~ M2400053748

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

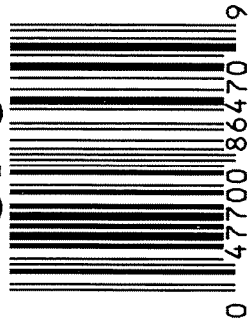


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845826

UPC



BARBER - M24 0053711 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845826

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-24-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	
540	APPLY COATINGS (BARREL ACTION)		8/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-7-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

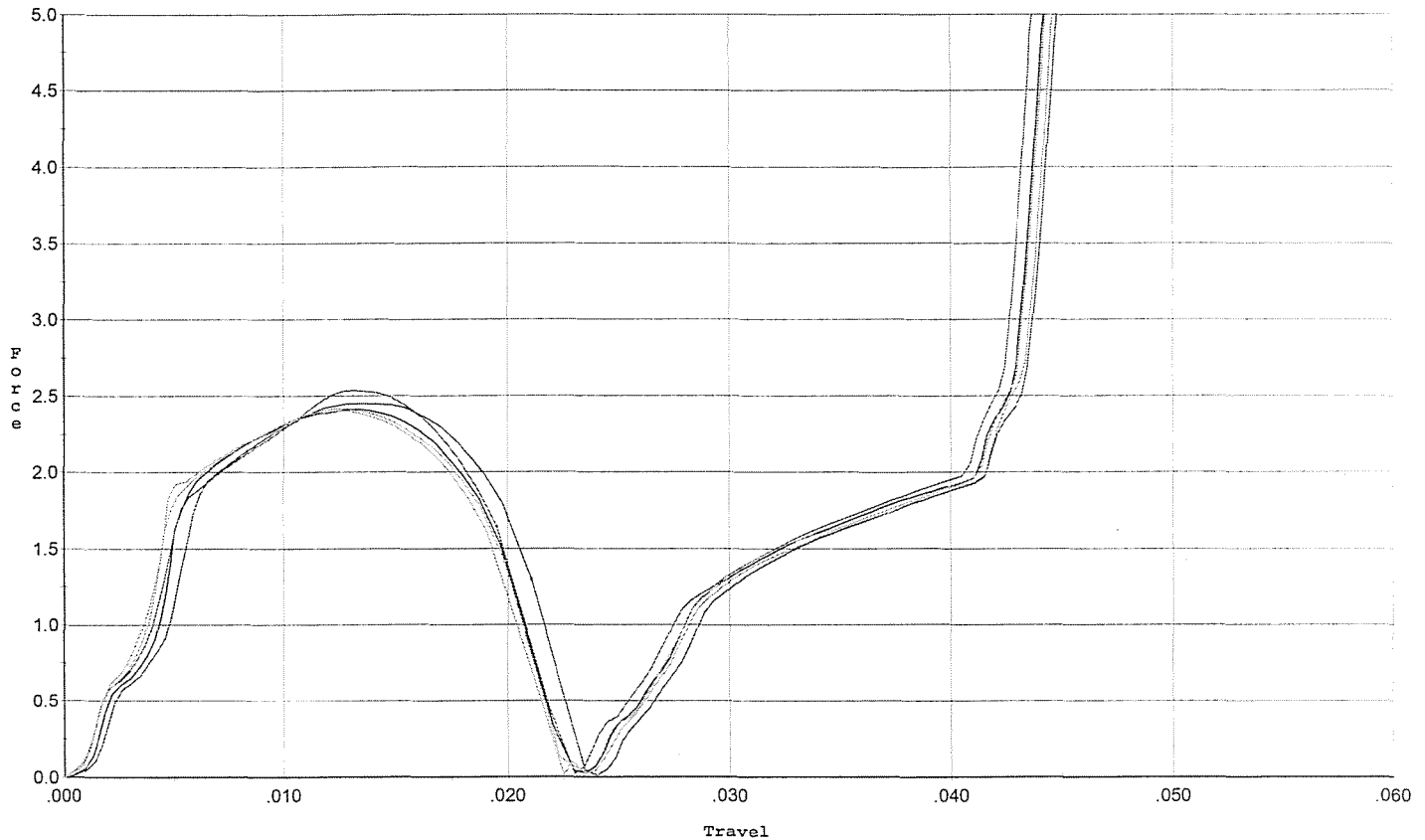
OP #	OPERATION NAME	READINGS	DATE	INITIAL
BARBER - M24 0053712				
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-14-09	SPD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-14-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0023</u> <u>.023</u> <u>.023</u>	5-14-09	SPD
	J) ASSEMBLE STOCK		5-7-09	SPD
	K) ASSEMBLE SWIVEL STUDS		5-14-09	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/11/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-11-09	WN
670	FINAL INSPECTION A) HEADSPACE		5-14-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.44</u> <u>2.44</u> <u>2.40</u> <u>2.37</u>	5-13-09	WN
	C) FUNCTION		5-14-09	SPD
690	PACK		7/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



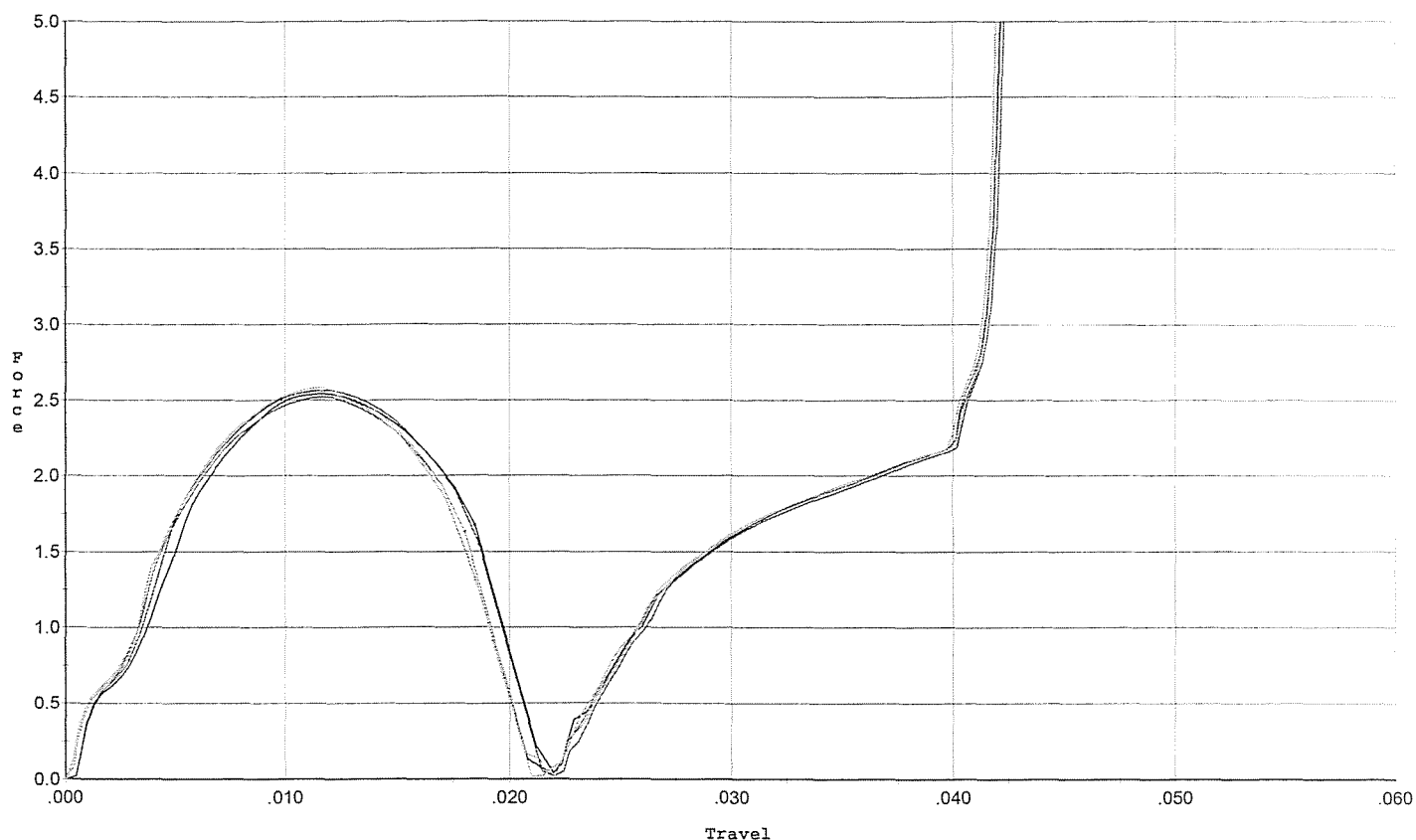
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.021	0.00	0.030	0.035		Set Trigger
2	2.416	0.020	0.00	0.030	0.033		Set Trigger
3	2.535	0.019	0.00	0.030	0.033		Set Trigger
4	2.401	0.021	0.00	0.030	0.035		Set Trigger
5	2.418	0.020	0.00	0.030	0.034		Set Trigger

Aug 244

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



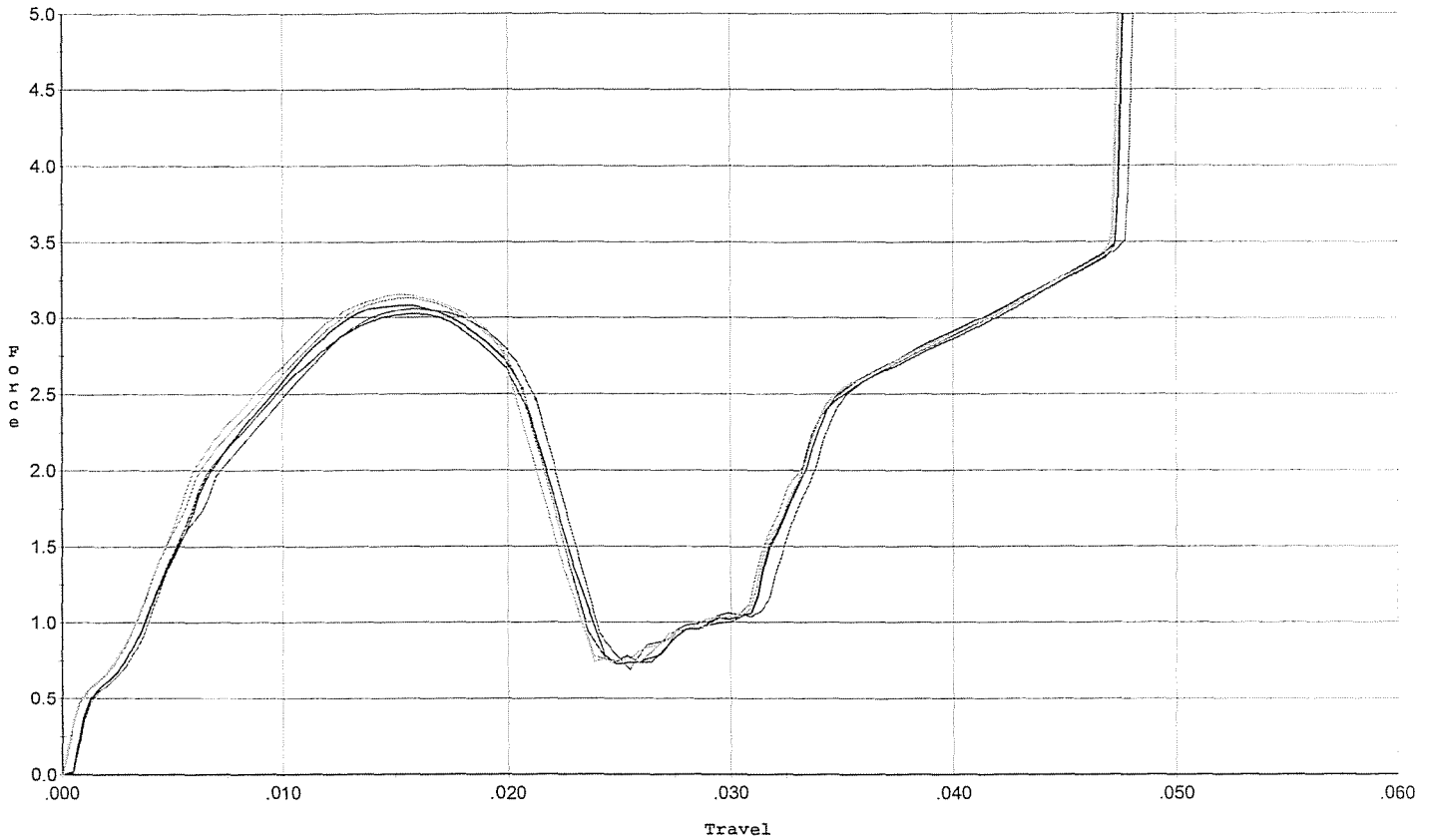
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.019	0.00	0.029	0.033		Set Trigger
2	2.542	0.018	0.00	0.029	0.032		Set Trigger
3	2.522	0.018	0.00	0.029	0.031		Set Trigger
4	2.582	0.018	0.00	0.029	0.032		Set Trigger
5	2.566	0.019	0.00	0.029	0.033		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



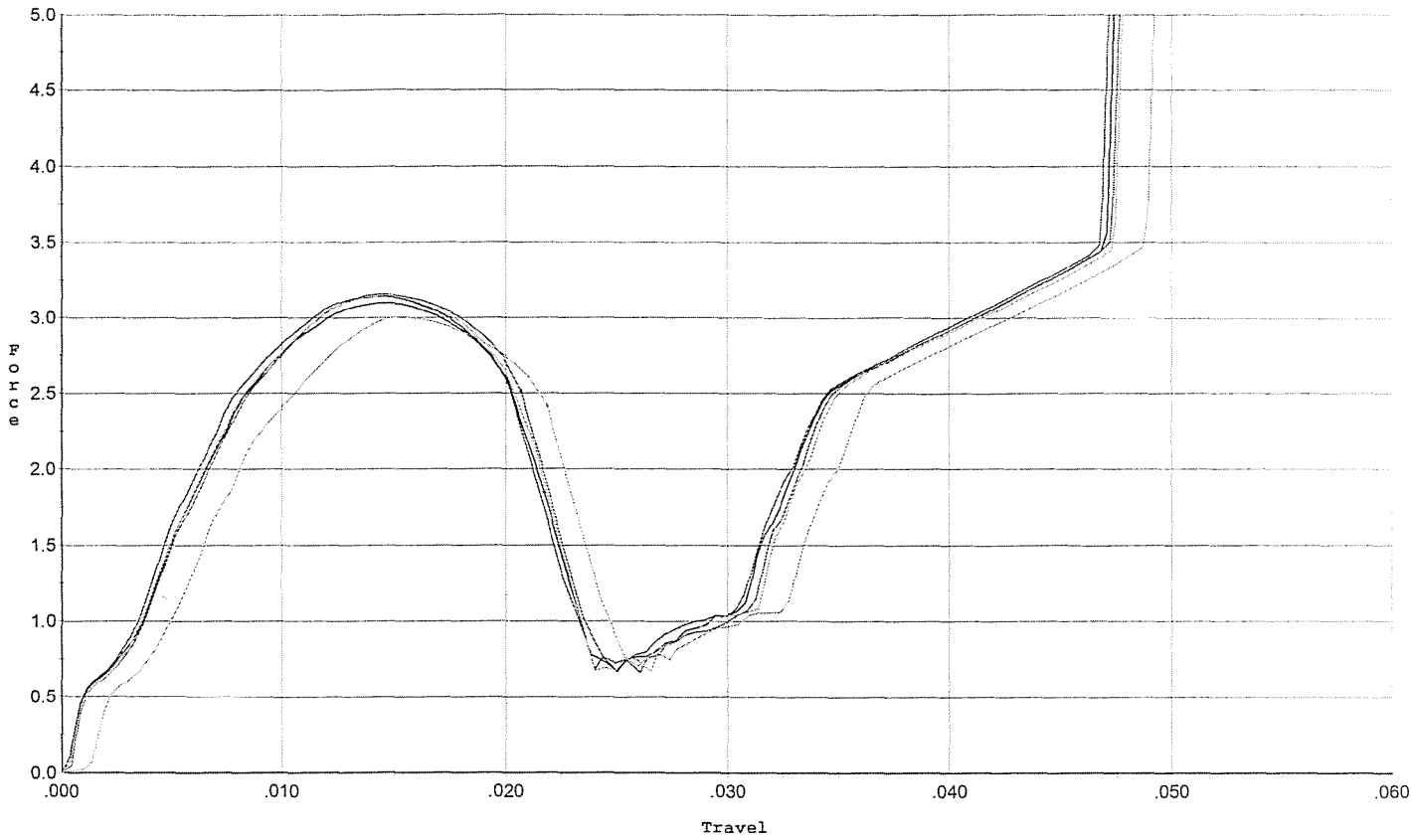
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.025	0.021	0.00	0.031	0.042		Set Trigger
2	3.083	0.021	0.00	0.031	0.043		Set Trigger
3	3.060	0.021	0.00	0.031	0.043		Set Trigger
4	3.154	0.020	0.00	0.031	0.042		Set Trigger
5	3.132	0.021	0.00	0.031	0.044		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



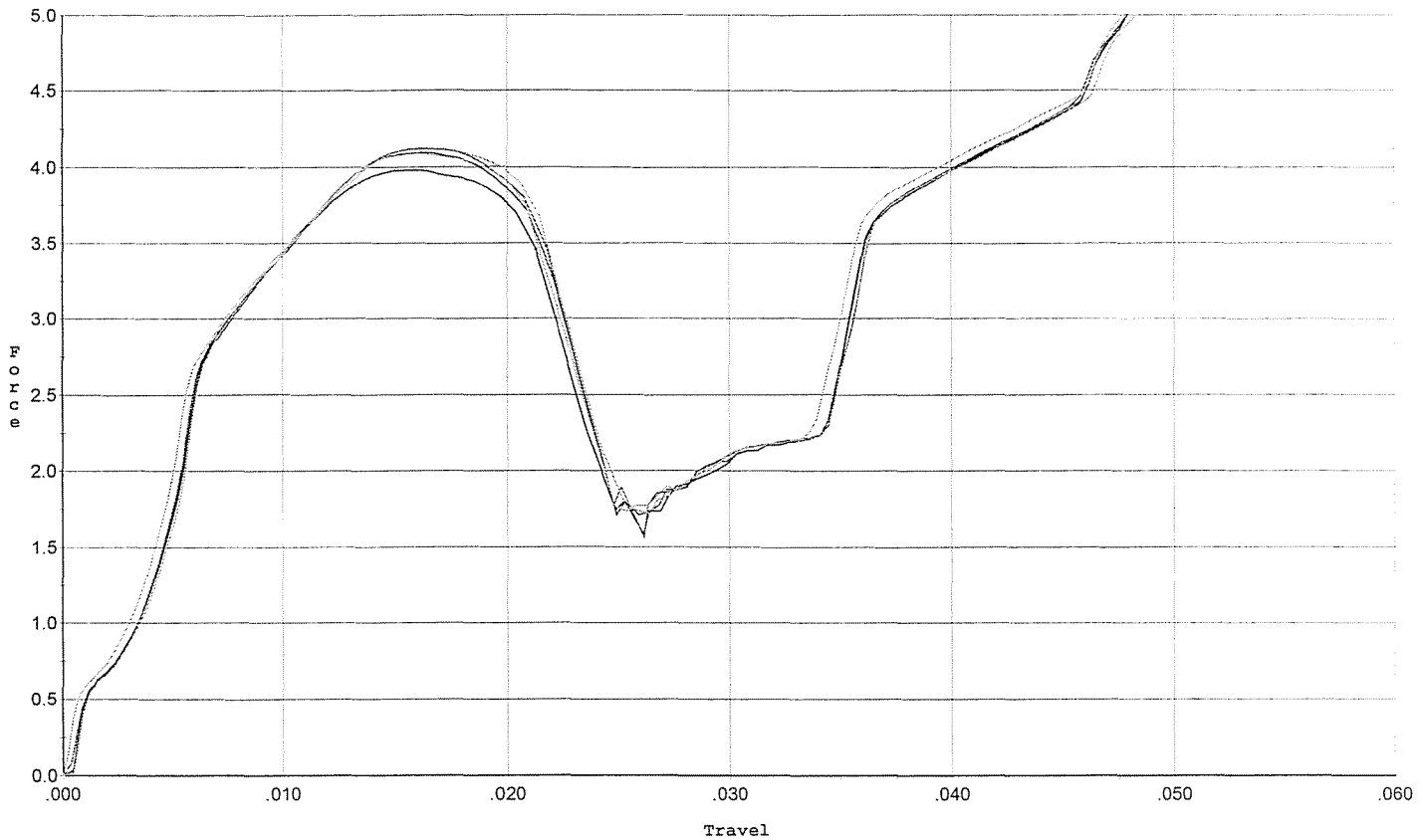
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.020	0.00	0.031	0.043		Set Trigger
2	3.101	0.022	0.00	0.031	0.046		Set Trigger
3	3.156	0.021	0.00	0.031	0.044		Set Trigger
4	3.153	0.021	0.00	0.031	0.045		Set Trigger
5	3.007	0.022	0.00	0.032	0.042		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



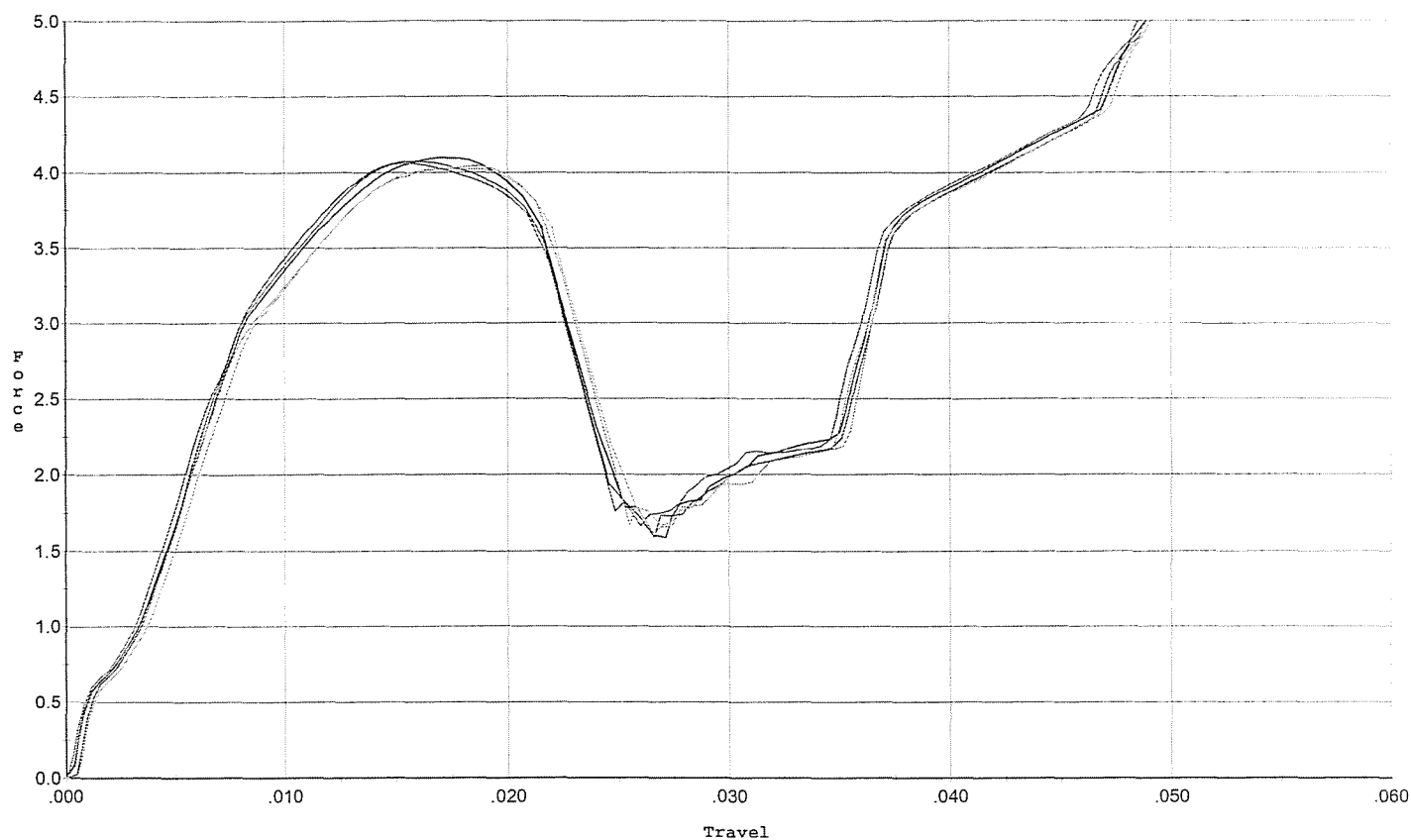
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.022	0.00	0.028	0.060		Set Trigger
2	3.982	0.021	0.00	0.028	0.057		Set Trigger
3	4.123	0.022	0.00	0.028	0.060		Set Trigger
4	4.093	0.023	0.00	0.027	0.063		Set Trigger
5	4.120	0.021	0.00	0.028	0.059		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



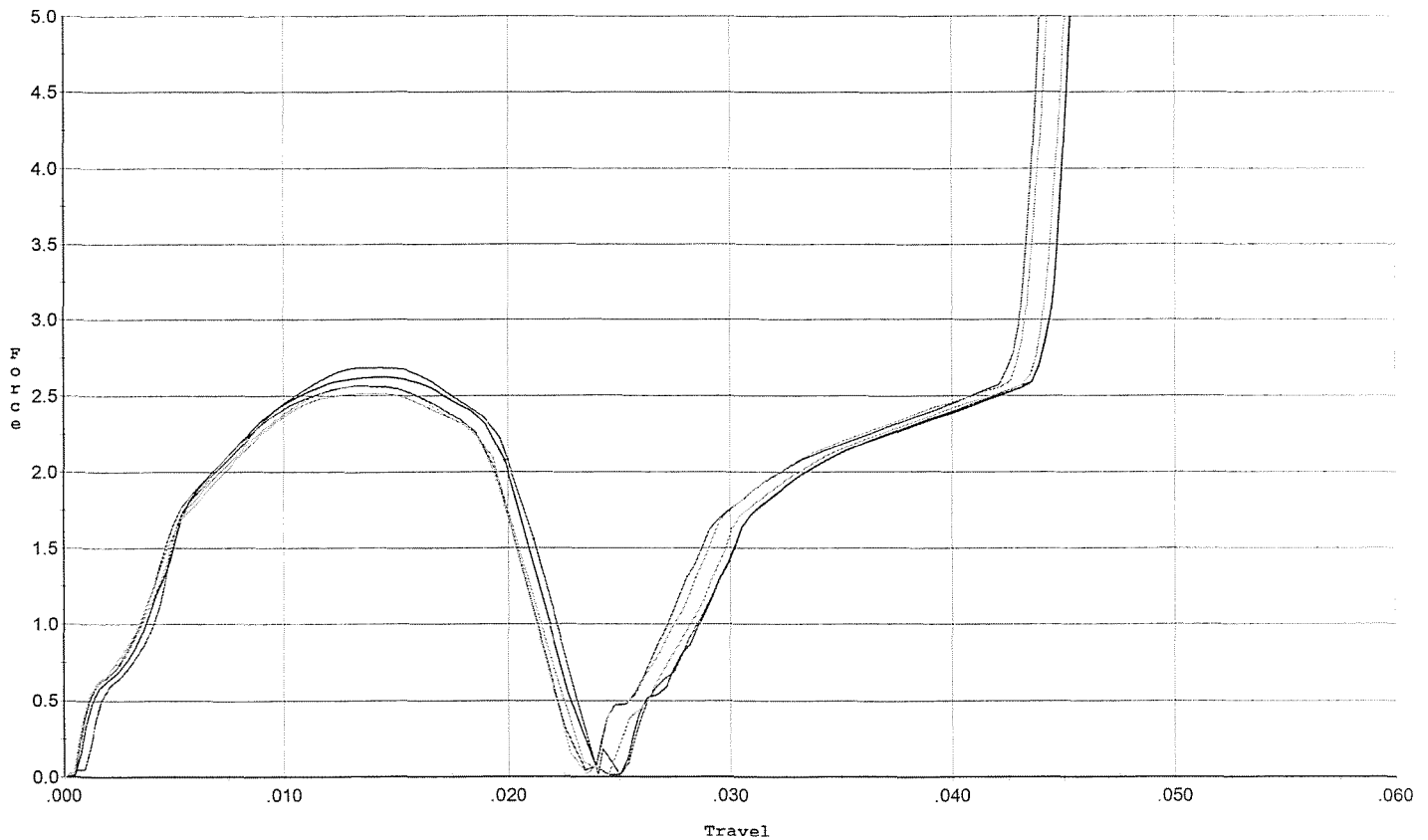
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.022	0.00	0.029	0.059		Set Trigger
2	4.096	0.021	0.00	0.029	0.058		Set Trigger
3	4.064	0.022	0.00	0.028	0.059		Set Trigger
4	4.025	0.022	0.00	0.028	0.058		Set Trigger
5	4.042	0.022	0.00	0.028	0.060		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



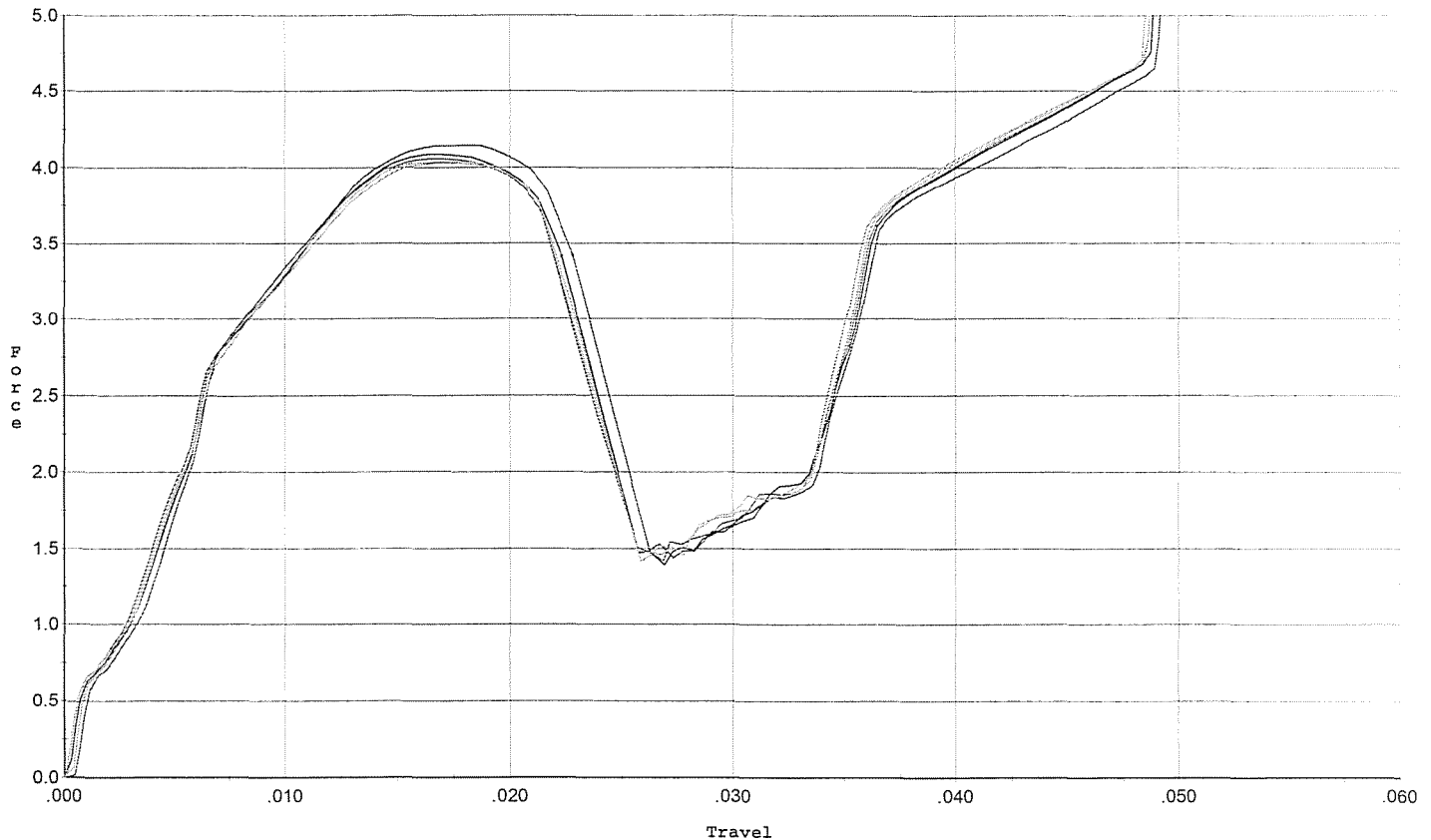
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.684	0.021	0.00	0.030	0.039		Set Trigger
2	2.623	0.020	0.00	0.030	0.037		Set Trigger
3	2.564	0.019	0.00	0.029	0.036		Set Trigger
4	2.512	0.020	0.00	0.030	0.035		Set Trigger
5	2.561	0.019	0.00	0.029	0.035		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.023	0.00	0.029	0.063		Set Trigger
2	4.088	0.022	0.00	0.029	0.061		Set Trigger
3	4.059	0.021	0.00	0.029	0.059		Set Trigger
4	4.038	0.023	0.00	0.029	0.064		Set Trigger
5	4.033	0.023	0.00	0.028	0.062		Set Trigger

Avg 4.07