

G 6845828

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



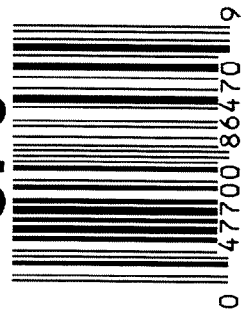
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845828

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845828

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4-18-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-26-09	RP
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	L.M.
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-11-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-11-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	5-11-09	L.N.
	J) ASSEMBLE STOCK		4-28-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-11-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	W.W.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TQR
670	FINAL INSPECTION A) HEADSPACE		5-11-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.28</u> <u>2.29</u> <u>2.24</u> <u>2.37</u>	5-7-09	RP
	C) FUNCTION		5-11-09	L.N.
690	PACK		7/8/09	Fm

F004 REV 5/2006

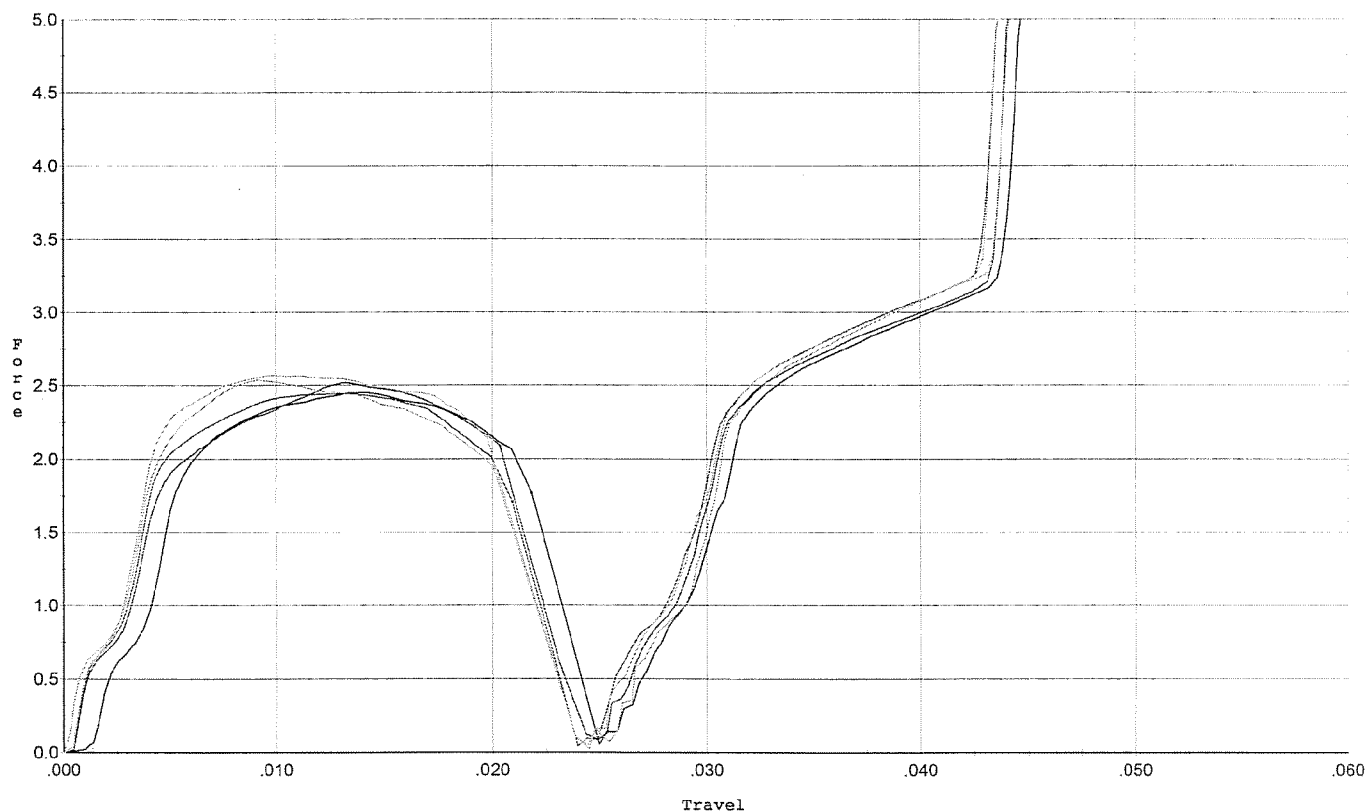
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0053736

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



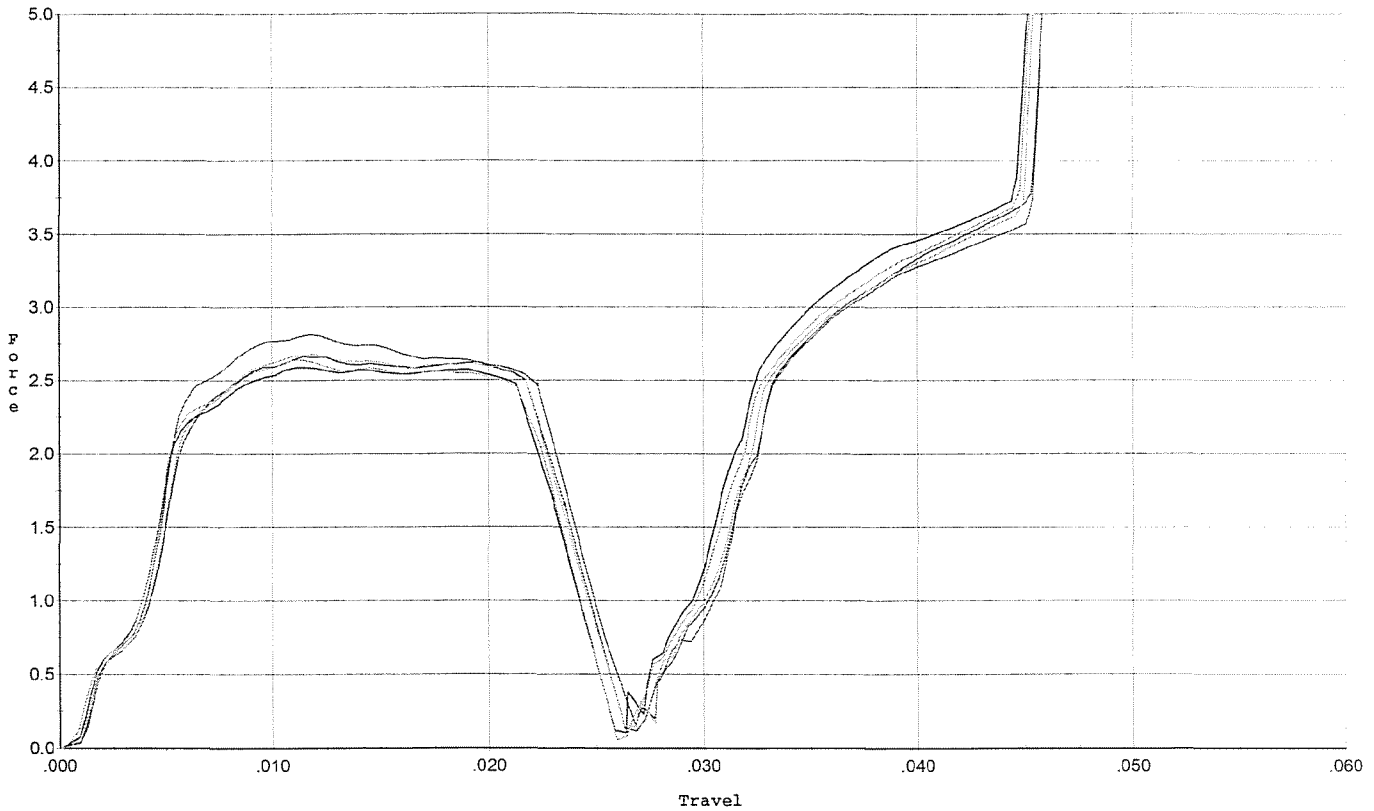
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.020	0.00	0.029	0.038		Set Trigger
2	2.449	0.022	0.00	0.029	0.039		Set Trigger
3	2.442	0.021	0.00	0.028	0.039		Set Trigger
4	2.566	0.022	0.00	0.028	0.043		Set Trigger
5	2.538	0.020	0.00	0.029	0.038		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



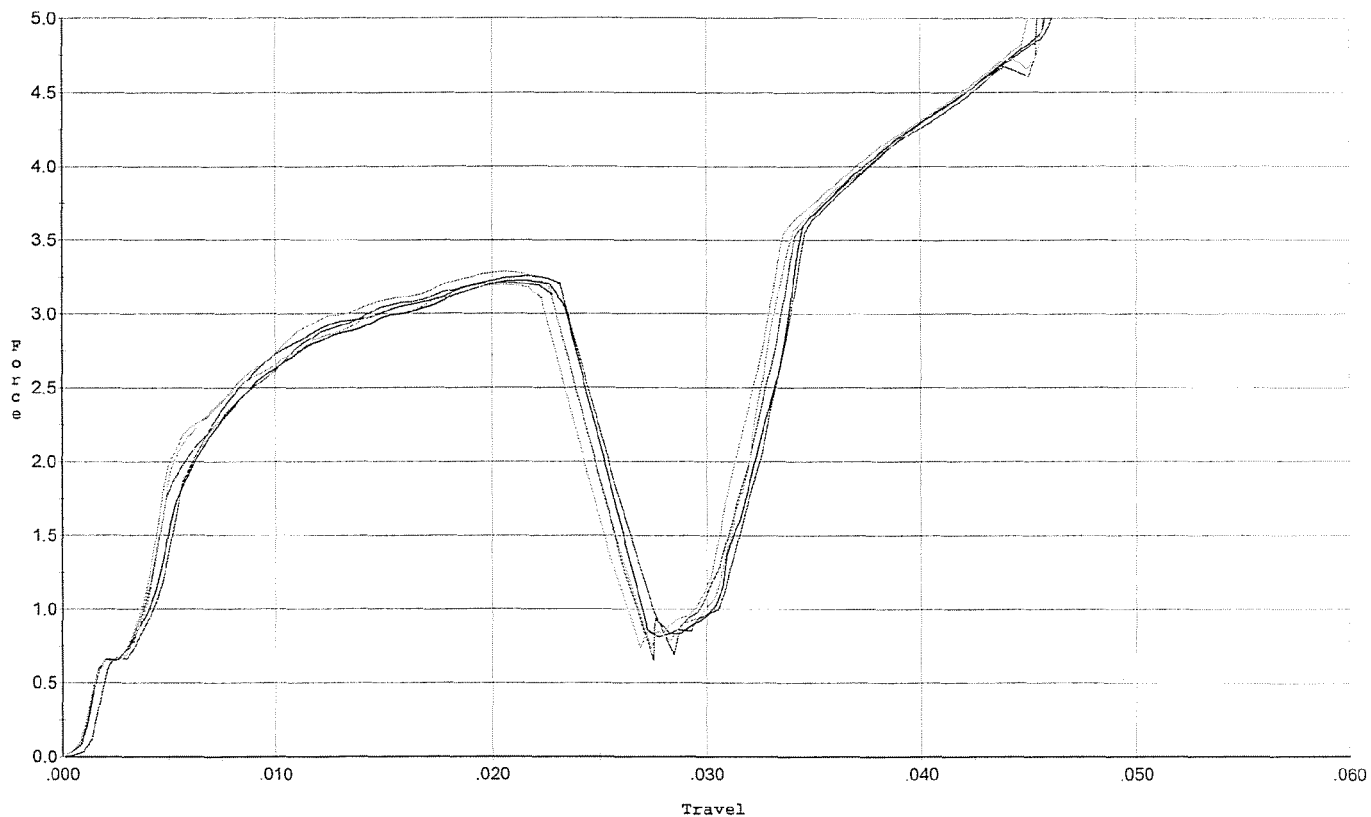
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.022	0.00	0.029	0.044		Set Trigger
2	2.588	0.023	0.00	0.028	0.045		Set Trigger
3	2.815	0.023	0.00	0.028	0.048		Set Trigger
4	2.679	0.022	0.00	0.029	0.043		Set Trigger
5	2.640	0.022	0.00	0.028	0.044		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



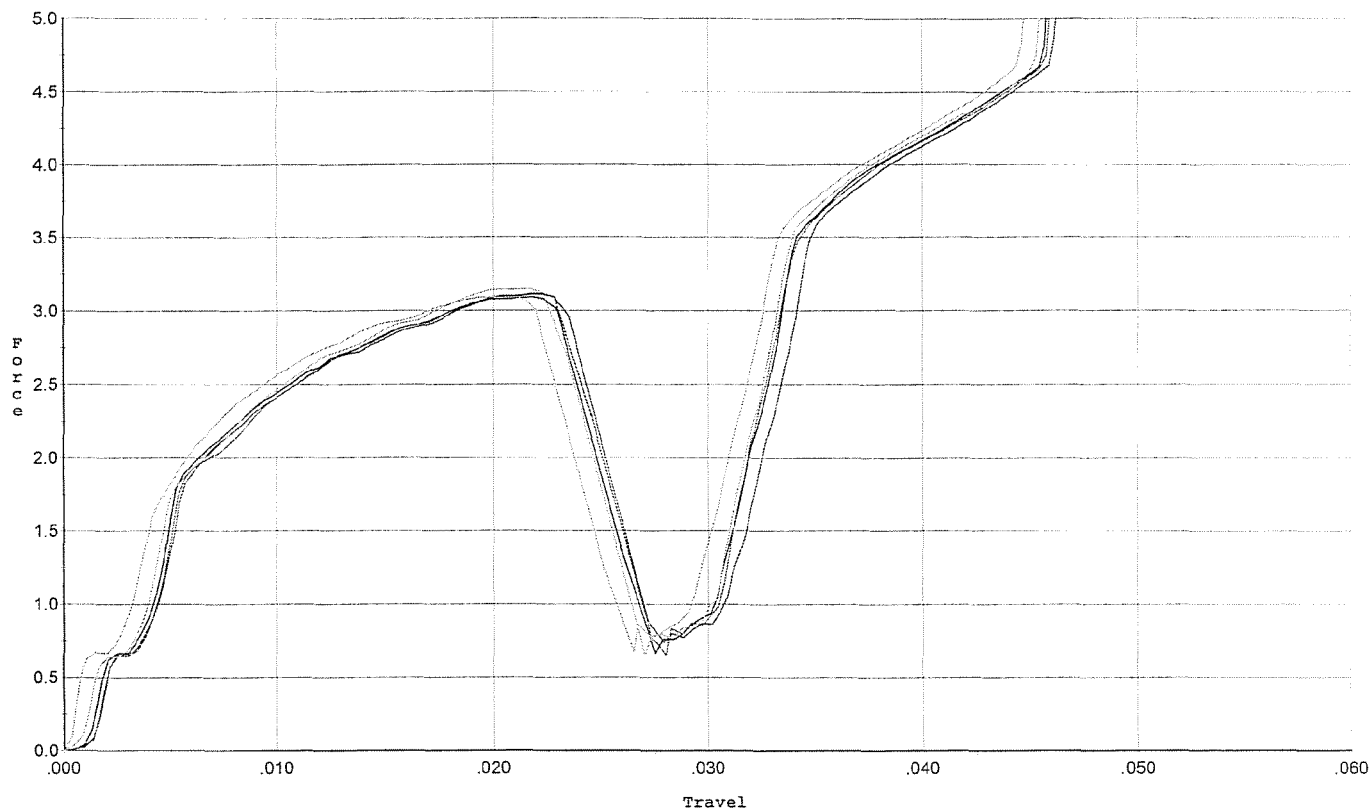
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.256	0.023	0.00	0.023	0.052		Set Trigger
2	3.224	0.023	0.00	0.023	0.052		Set Trigger
3	3.210	0.023	0.00	0.023	0.051		Set Trigger
4	3.286	0.023	0.00	0.026	0.052		Set Trigger
5	3.196	0.022	0.00	0.025	0.050		Set Trigger

12.3.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



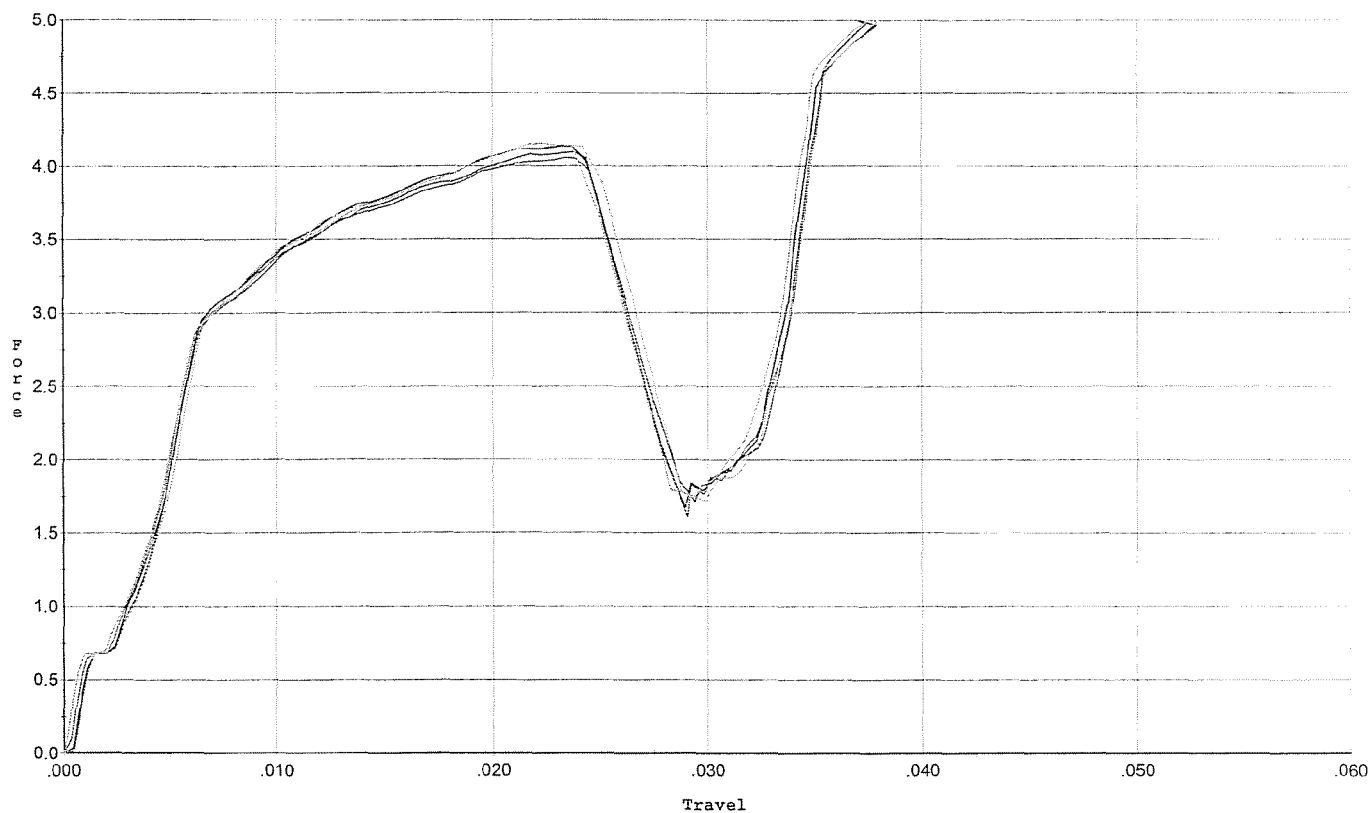
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.024	0.00	0.024	0.050		Set Trigger
2	3.095	0.023	0.00	0.026	0.049		Set Trigger
3	3.120	0.025	0.00	0.023	0.052		Set Trigger
4	3.145	0.023	0.00	0.023	0.050		Set Trigger
5	3.099	0.022	0.00	0.027	0.048		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



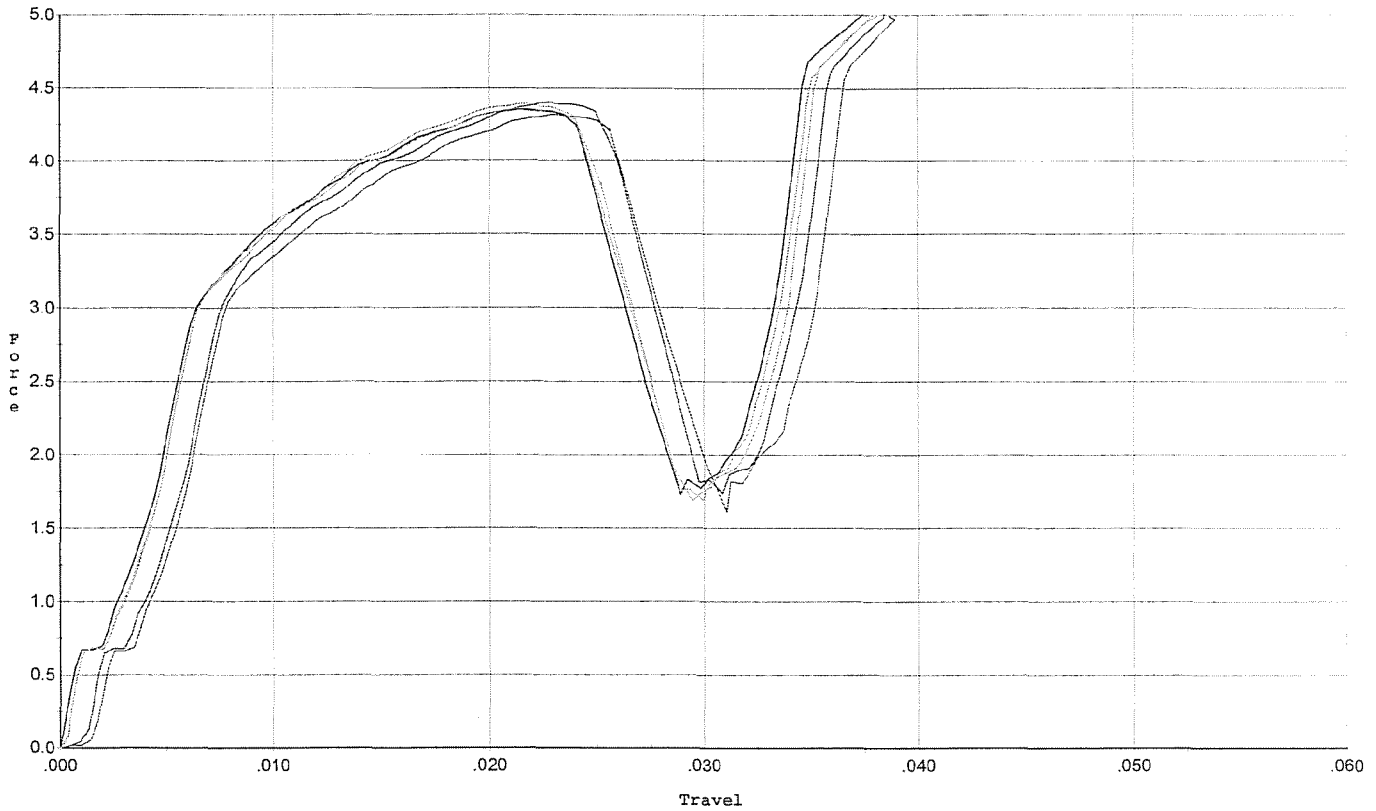
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.024	0.00	0.019	0.070		Set Trigger
2	4.134	0.024	0.00	0.019	0.071		Set Trigger
3	4.055	0.024	0.00	0.019	0.070		Set Trigger
4	4.155	0.025	0.00	0.019	0.073		Set Trigger
5	4.143	0.025	0.00	0.019	0.073		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



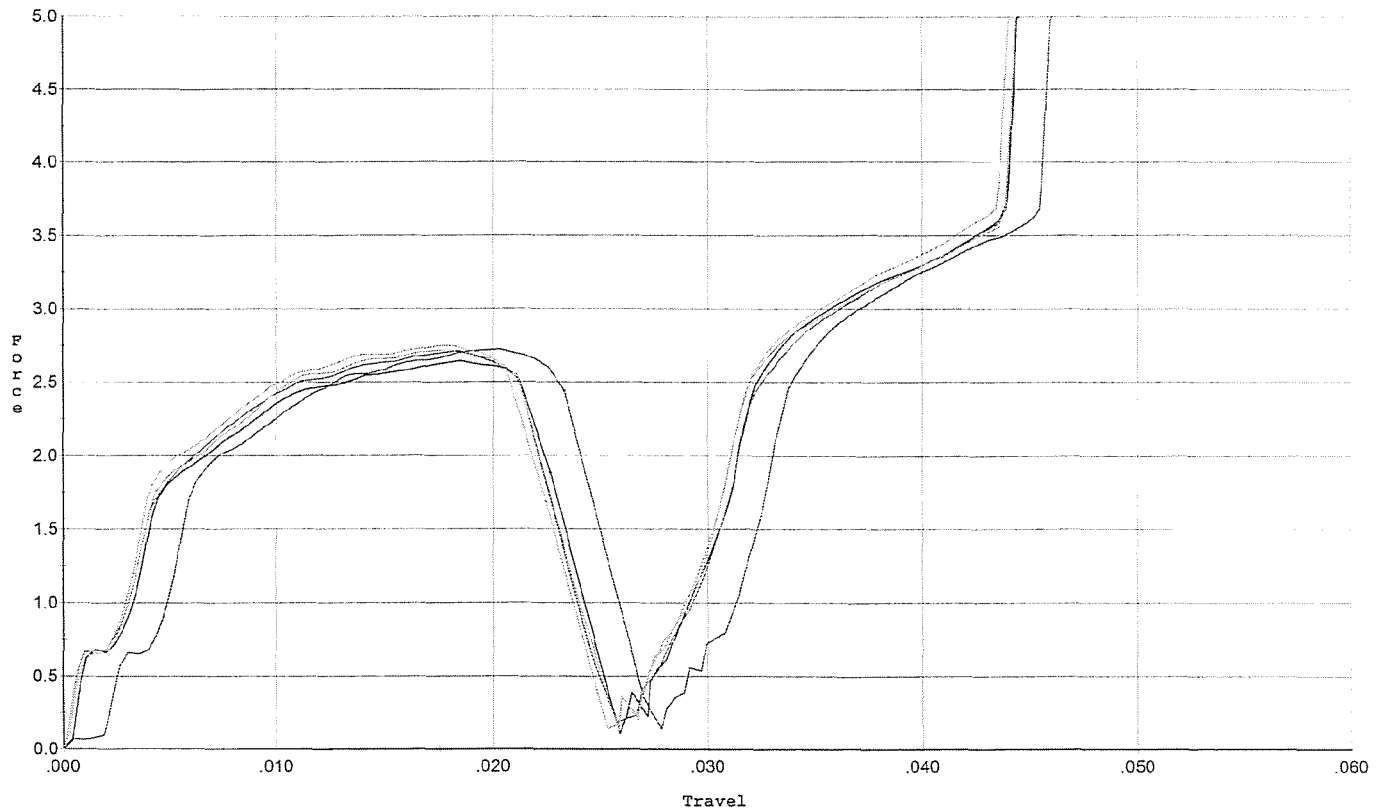
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.398	0.026	0.00	0.018	0.077		Set Trigger
2	4.353	0.024	0.00	0.018	0.073		Set Trigger
3	4.320	0.026	0.00	0.019	0.074		Set Trigger
4	4.358	0.026	0.00	0.018	0.079		Set Trigger
5	4.390	0.025	0.00	0.018	0.077		Set Trigger

A-4.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



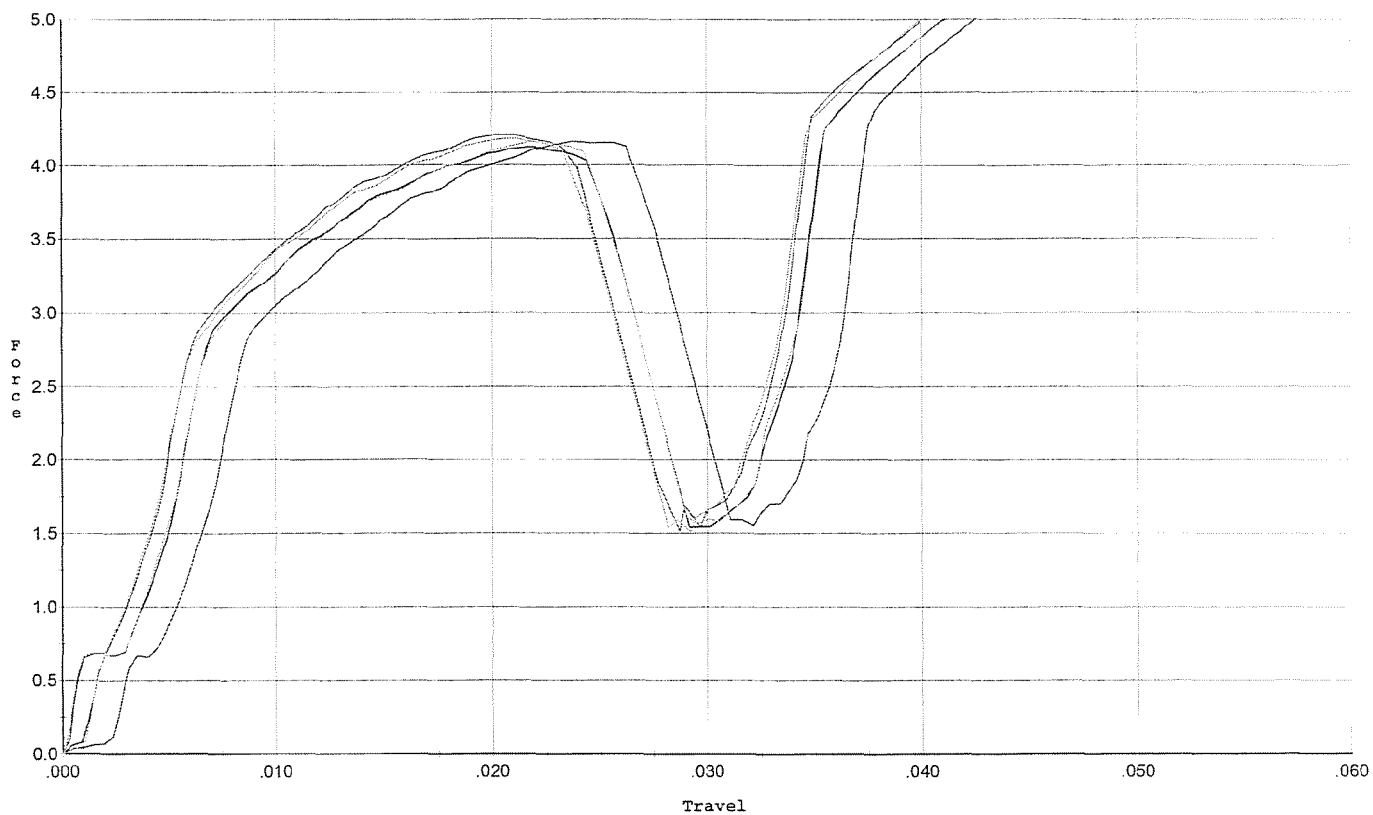
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.722	0.023	0.00	0.028	0.044		Set Trigger
2	2.645	0.023	0.00	0.028	0.044		Set Trigger
3	2.708	0.021	0.00	0.028	0.043		Set Trigger
4	2.750	0.022	0.00	0.028	0.046		Set Trigger
5	2.718	0.021	0.00	0.028	0.043		Set Trigger

A.2-70

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.028	0.00	0.019	0.075		Set Trigger
2	4.123	0.026	0.00	0.019	0.073		Set Trigger
3	4.207	0.024	0.00	0.019	0.070		Set Trigger
4	4.156	0.026	0.00	0.019	0.073		Set Trigger
5	4.184	0.024	0.00	0.019	0.071		Set Trigger

A.4.16