

G6845831

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

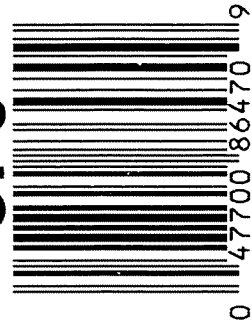
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845831

UPC



GUN SERIAL # G684 5831

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SP
470	DIS-ASSEMBLE ACTION		4-16-09	SP
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	AS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-22-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

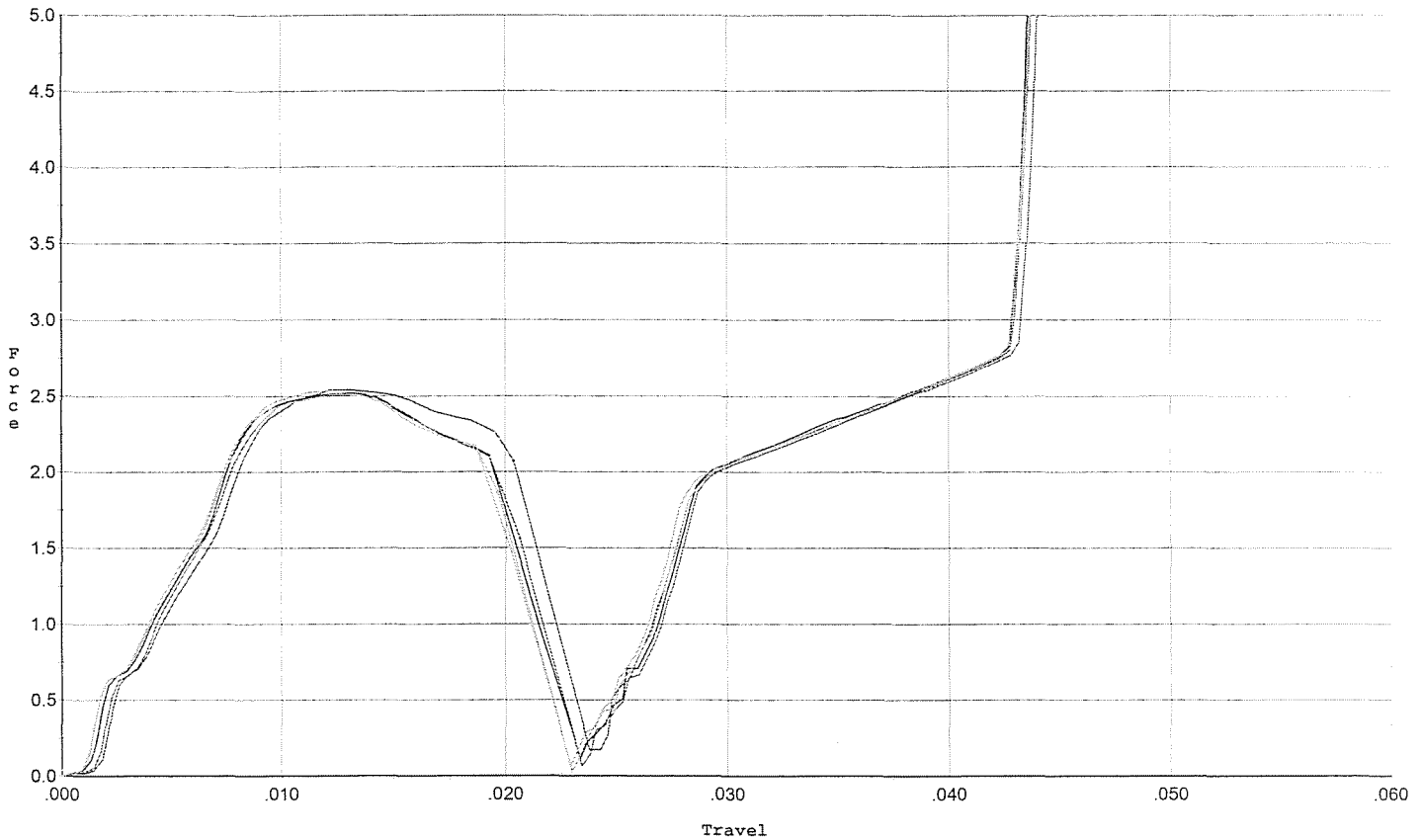
OP #	OP DESCRIPTION	BARBER - M24 0053772	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-12-09	LJ
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-12-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.033</u> <u>.033</u> <u>.033</u>	5-12-09	LJ
	J) ASSEMBLE STOCK			4-30-09	LJ
	K) ASSEMBLE SWIVEL STUDS			5-12-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	5-8-09	WN
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			5-8-09	TAR
670	FINAL INSPECTION A) HEADSPACE			5-12-09	LJ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.45</u> <u>2.34</u> <u>2.33</u> <u>2.25</u>	5-8-09	RTZ
	C) FUNCTION			5-12-09	LJ
690	PACK				Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile	SWS
GunType:	Rifle
Make:	Remington
Note:	C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



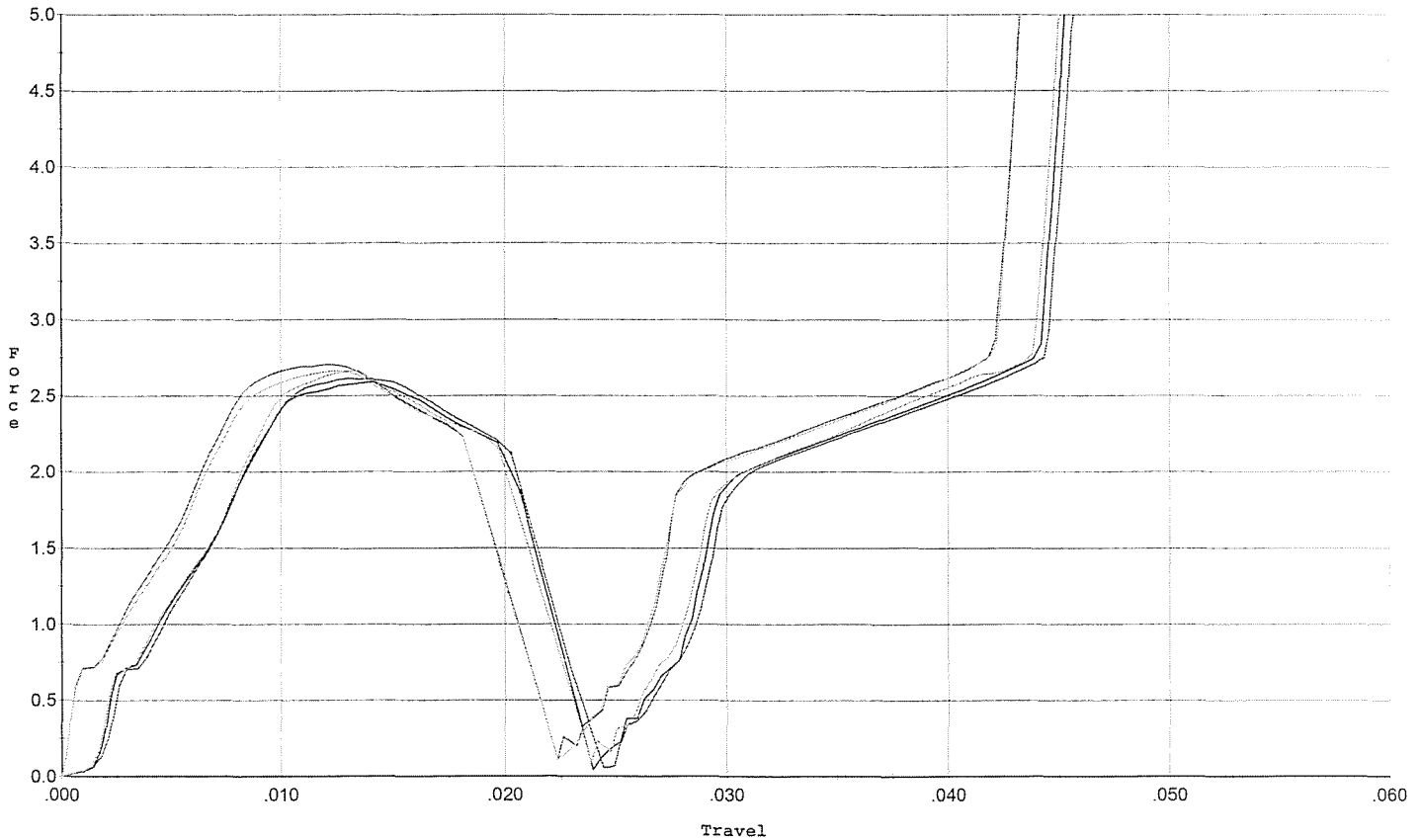
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.020	0.00	0.028	0.035		Set Trigger
2	2.520	0.019	0.00	0.028	0.033		Set Trigger
3	2.508	0.021	0.00	0.028	0.035		Set Trigger
4	2.514	0.020	0.00	0.028	0.035		Set Trigger
5	2.540	0.020	0.00	0.028	0.034		Set Trigger

A-252

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



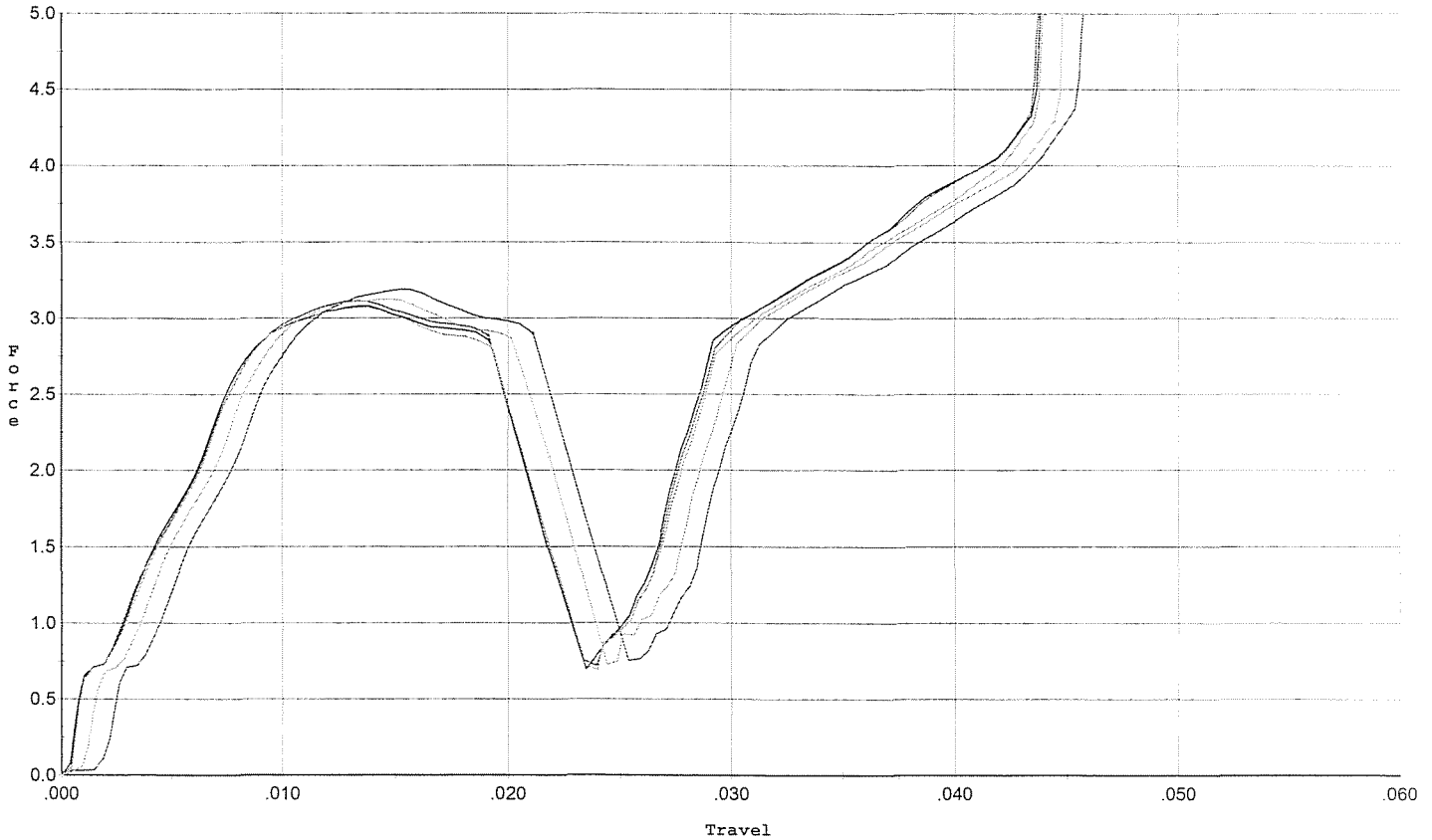
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.020	0.00	0.030	0.035		Set Trigger
2	2.592	0.021	0.00	0.029	0.035		Set Trigger
3	2.705	0.020	0.00	0.028	0.038		Set Trigger
4	2.665	0.020	0.00	0.028	0.037		Set Trigger
5	2.667	0.020	0.00	0.029	0.034		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



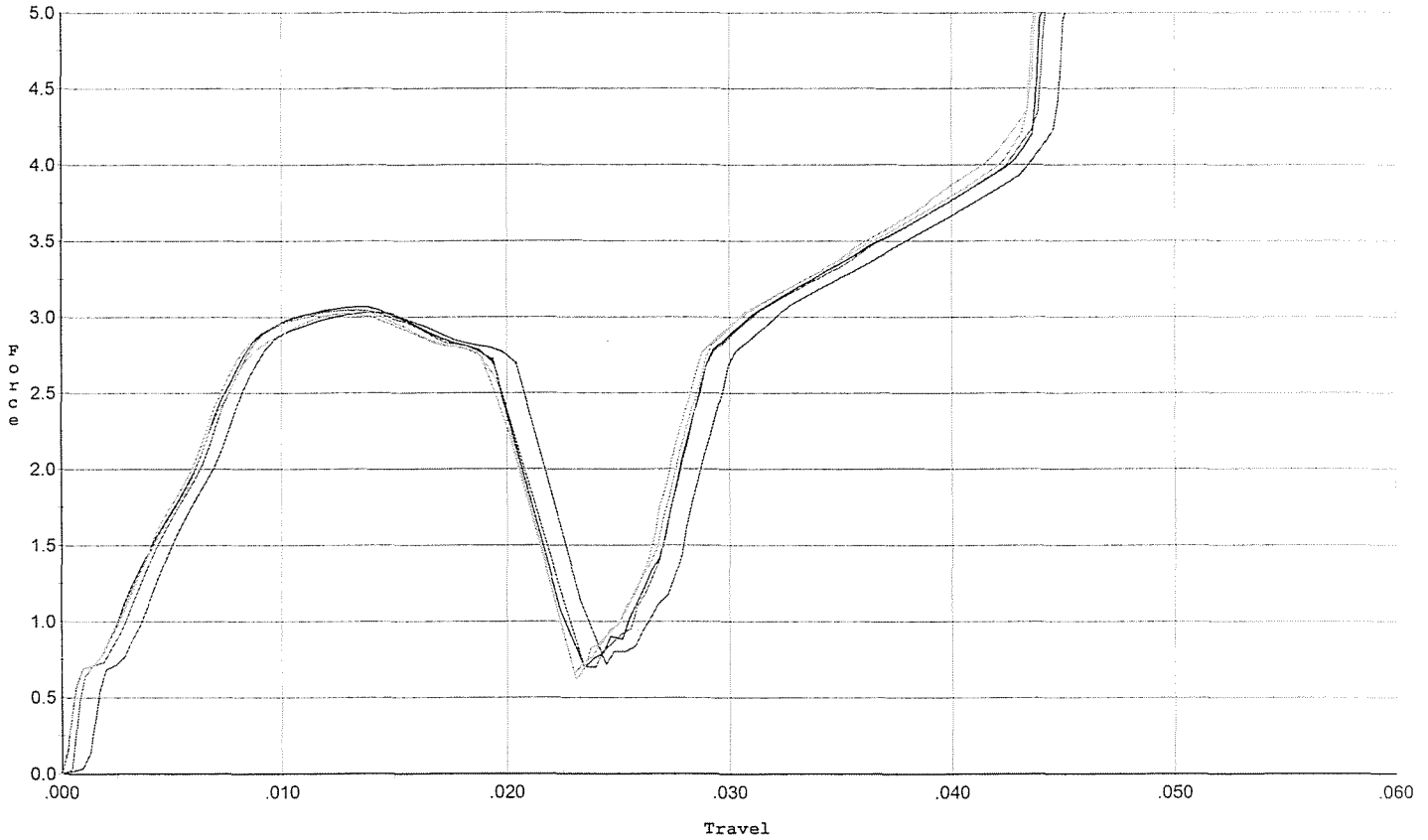
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.021	0.002	0.028	0.044		Set Trigger
2	3.079	0.019	0.00	0.027	0.042		Set Trigger
3	3.114	0.019	0.00	0.027	0.042		Set Trigger
4	3.123	0.022	0.00	0.027	0.047		Set Trigger
5	3.069	0.019	0.00	0.027	0.041		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



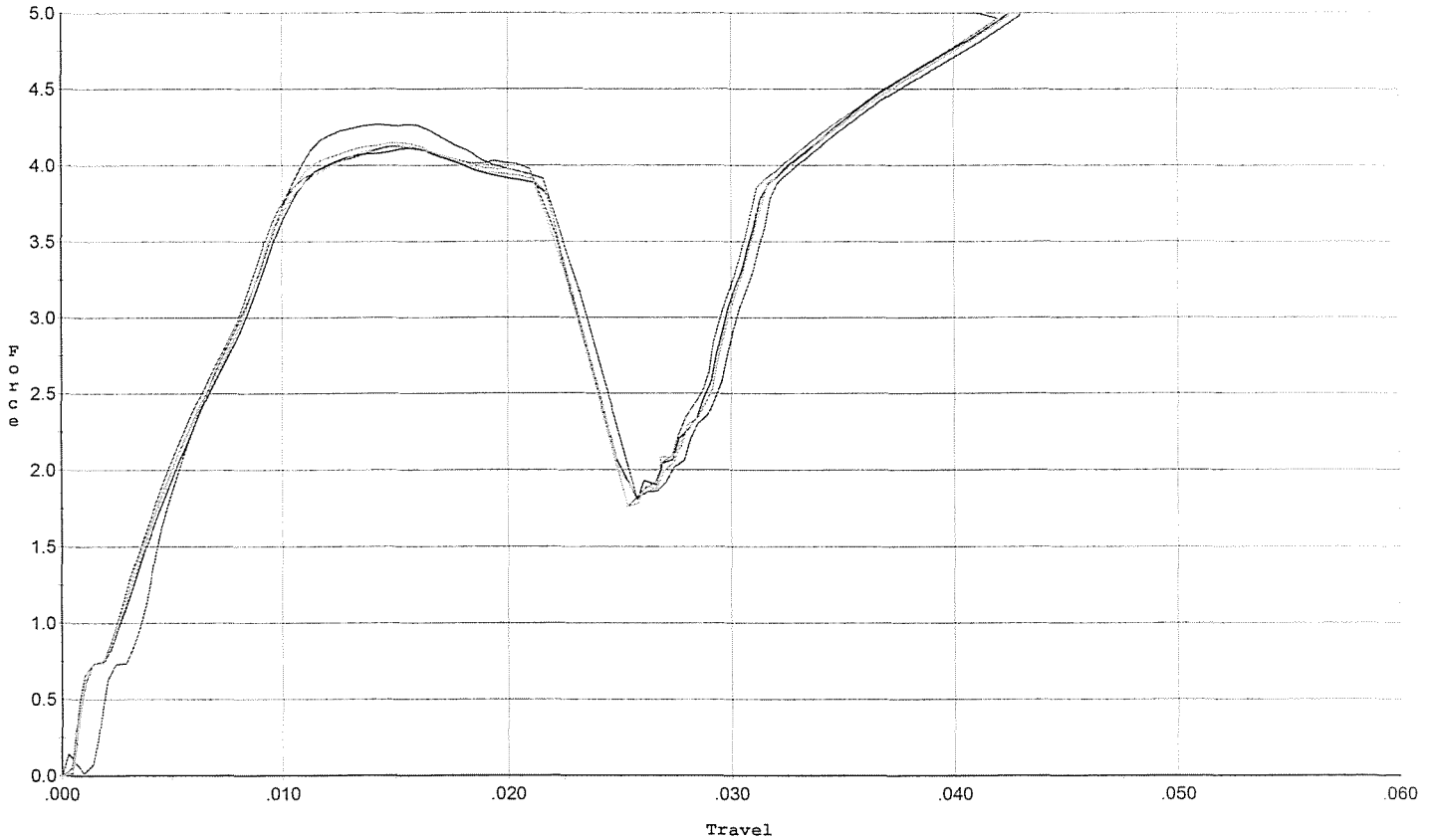
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.020	0.00	0.028	0.043		Set Trigger
2	3.066	0.019	0.00	0.027	0.042		Set Trigger
3	3.047	0.019	0.00	0.028	0.042		Set Trigger
4	3.041	0.020	0.00	0.027	0.043		Set Trigger
5	3.026	0.020	0.00	0.027	0.043		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



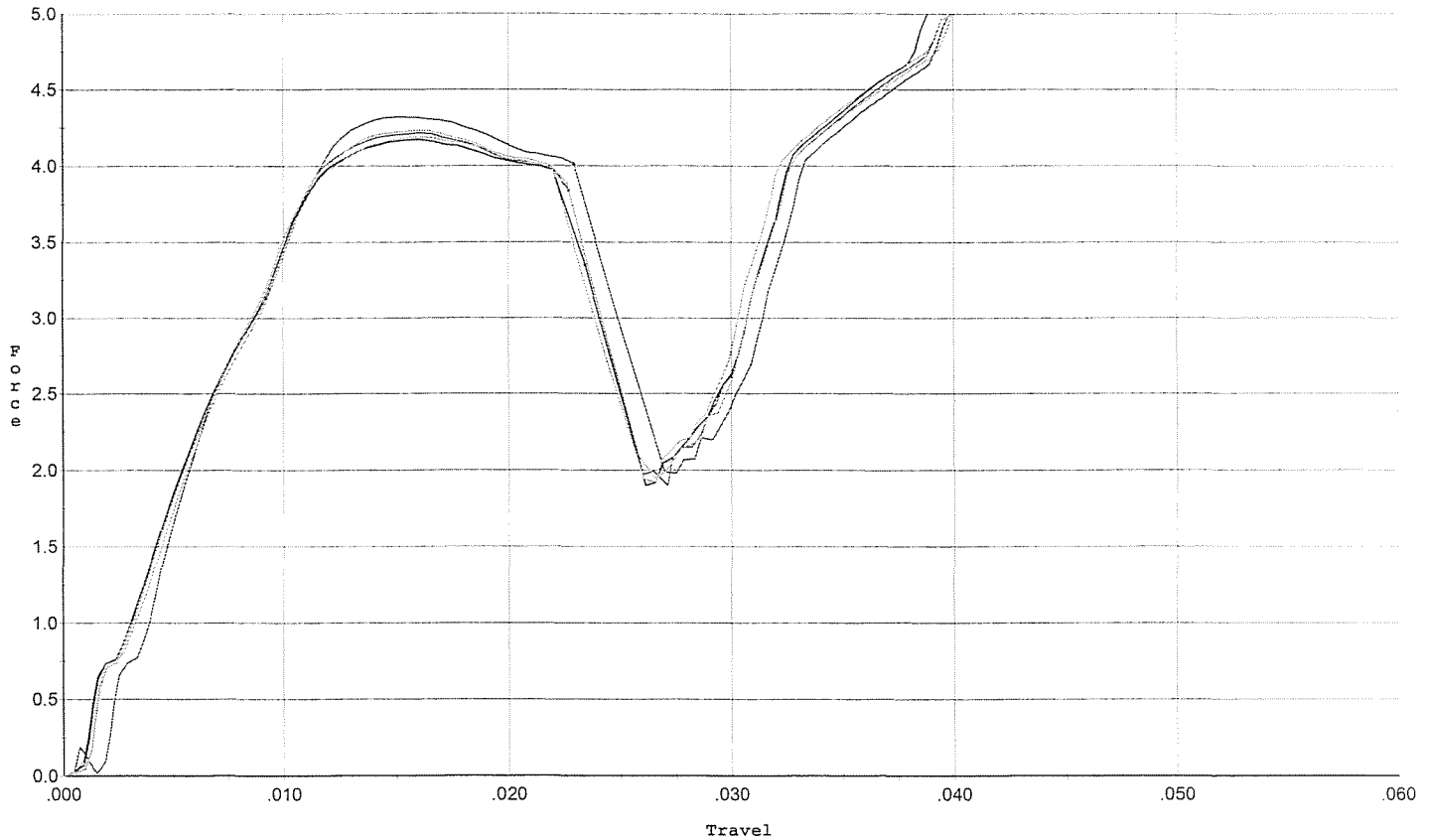
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.023	0.00	0.022	0.066		Set Trigger
2	4.108	0.022	0.00	0.025	0.061		Set Trigger
3	4.123	0.022	0.00	0.022	0.063		Set Trigger
4	4.135	0.022	0.00	0.022	0.063		Set Trigger
5	4.149	0.022	0.00	0.025	0.062		Set Trigger

A-4-15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



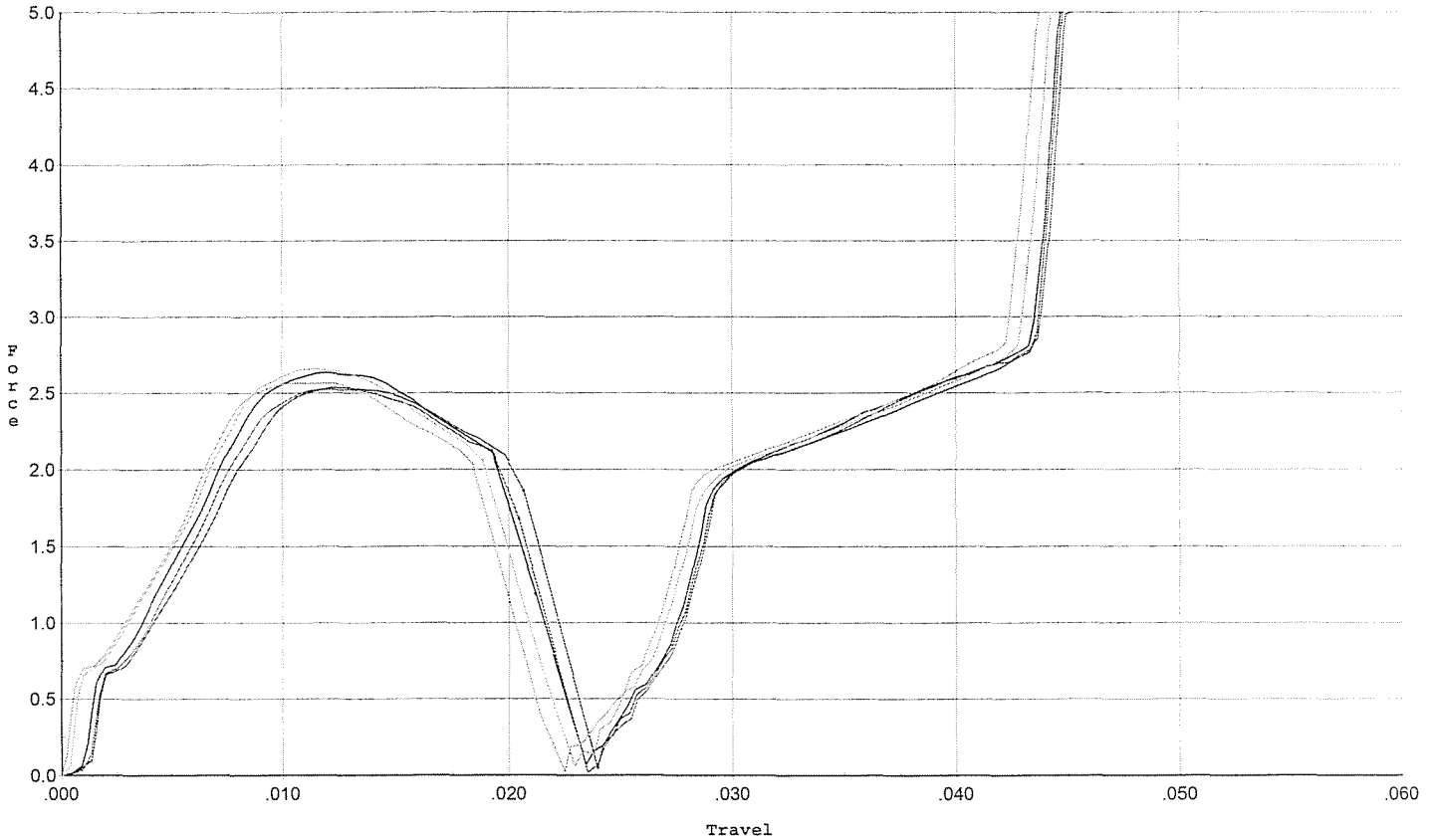
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.023	0.00	0.019	0.065		Set Trigger
2	4.171	0.023	0.00	0.019	0.066		Set Trigger
3	4.217	0.023	0.00	0.020	0.064		Set Trigger
4	4.188	0.023	0.00	0.021	0.064		Set Trigger
5	4.234	0.022	0.00	0.020	0.062		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for target & accuracy



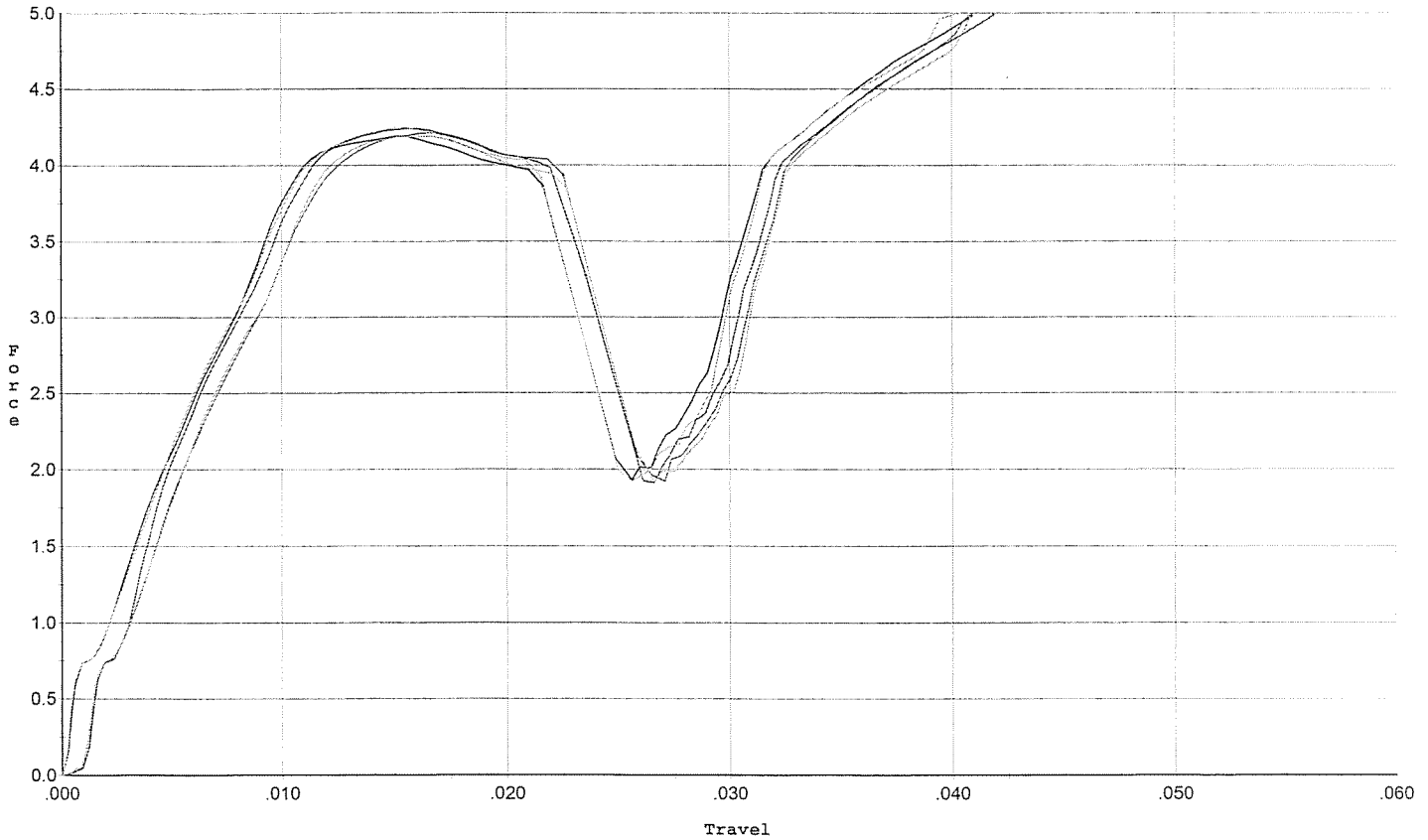
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.021	0.00	0.029	0.036		Set Trigger
2	2.635	0.021	0.00	0.029	0.038		Set Trigger
3	2.524	0.020	0.00	0.029	0.035		Set Trigger
4	2.661	0.019	0.00	0.029	0.035		Set Trigger
5	2.566	0.018	0.00	0.029	0.034		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.024	0.00	0.021	0.068		Set Trigger
2	4.193	0.022	0.00	0.022	0.063		Set Trigger
3	4.215	0.023	0.00	0.021	0.064		Set Trigger
4	4.248	0.022	0.00	0.020	0.063		Set Trigger
5	4.193	0.023	0.00	0.021	0.064		Set Trigger

A. 4.21