

GL 845832

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

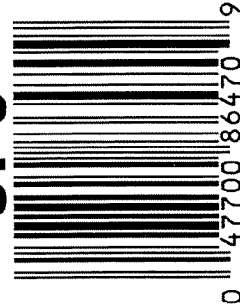
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845832

UPC



GUN SERIAL # 66845832

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	4-18-09	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	Lm
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-7-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-7-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-7-09	LN
	J) ASSEMBLE STOCK		4-29-09	LN
	K) ASSEMBLE SWIVEL STUDS		5-7-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-30-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-7-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.36</u> <u>2.32</u> <u>2.32</u> <u>2.46</u>	5-5-09	WN
	C) FUNCTION		5-7-09	LN
690	PACK		6/15/09	Fry

F004 REV 5/2006

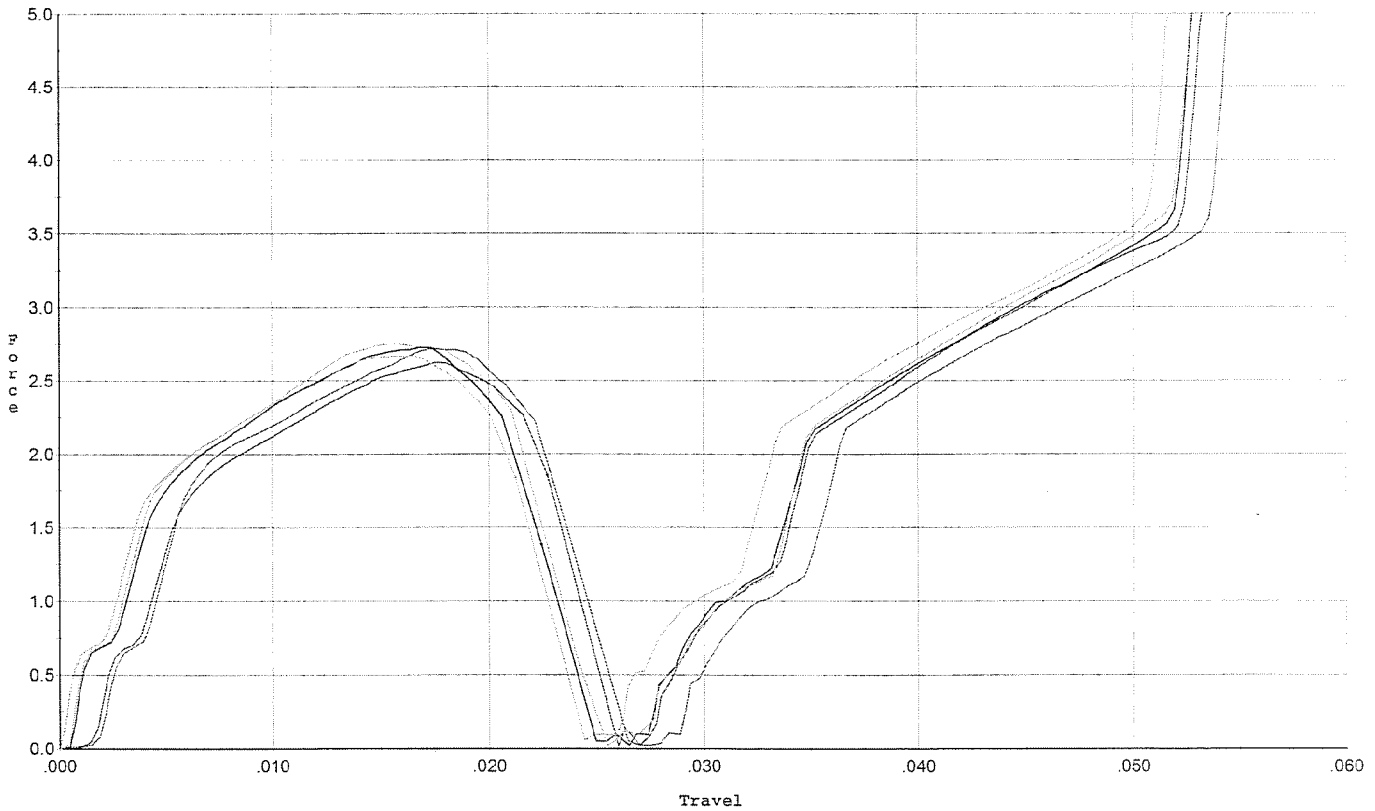
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0053784~~ 53823

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



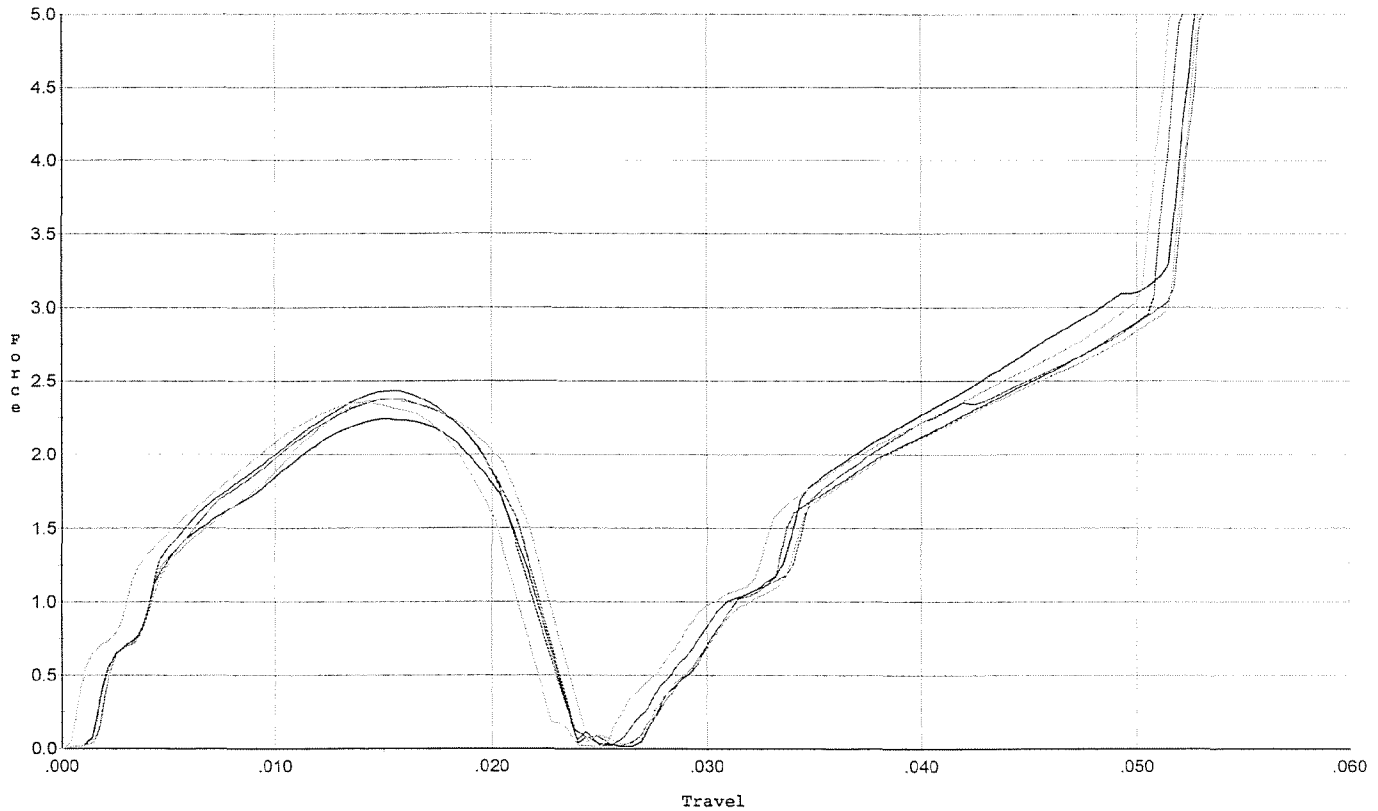
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.023	0.00	0.035	0.040		Set Trigger
2	2.730	0.022	0.00	0.035	0.043		Set Trigger
3	2.720	0.024	0.002	0.036	0.044		Set Trigger
4	2.672	0.021	0.00	0.034	0.041		Set Trigger
5	2.755	0.021	0.00	0.035	0.042		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



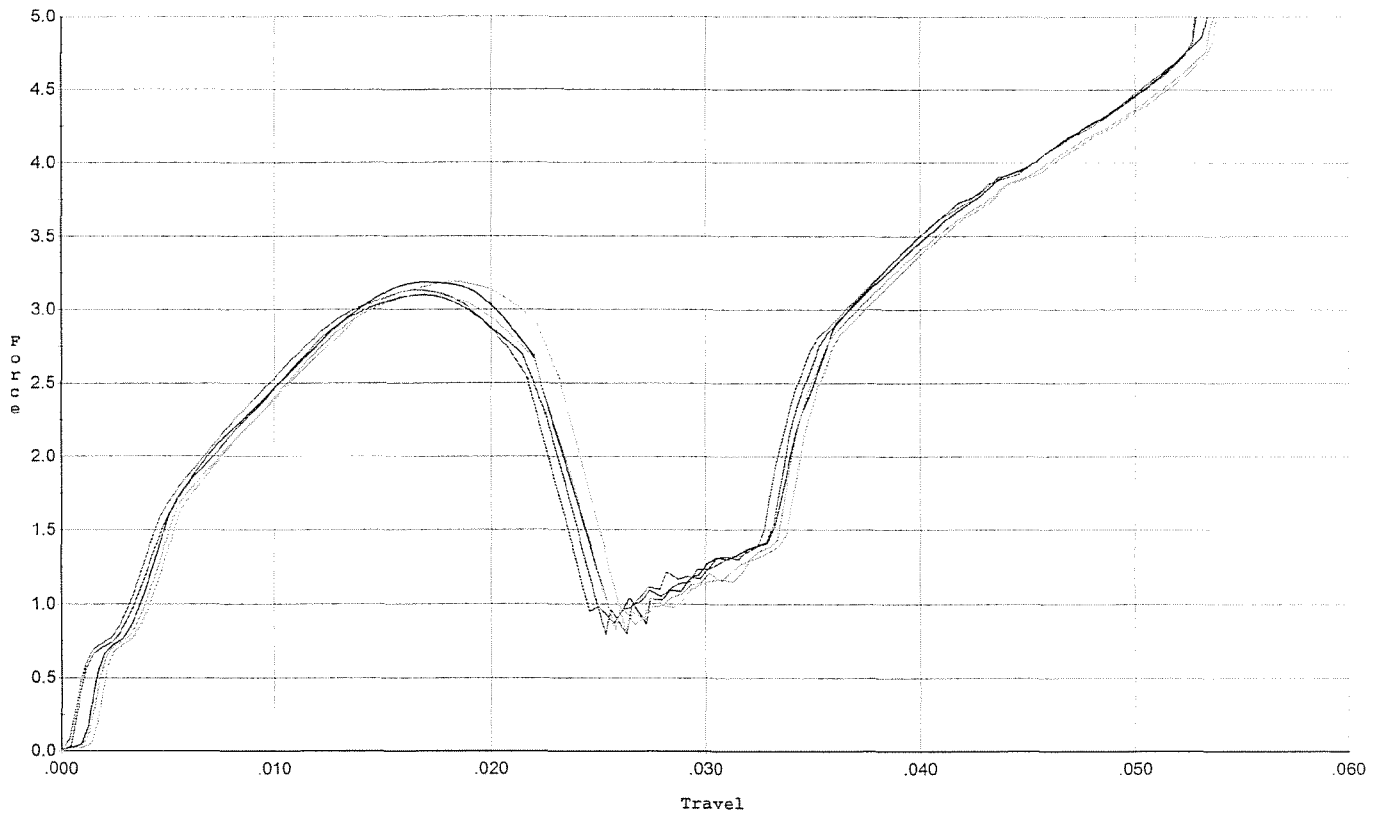
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.020	0.00	0.036	0.033		Set Trigger
2	2.243	0.022	0.00	0.037	0.033		Set Trigger
3	2.380	0.021	0.00	0.037	0.034		Set Trigger
4	2.354	0.020	0.00	0.036	0.034		Set Trigger
5	2.376	0.022	0.00	0.036	0.034		Set Trigger

A-2-35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



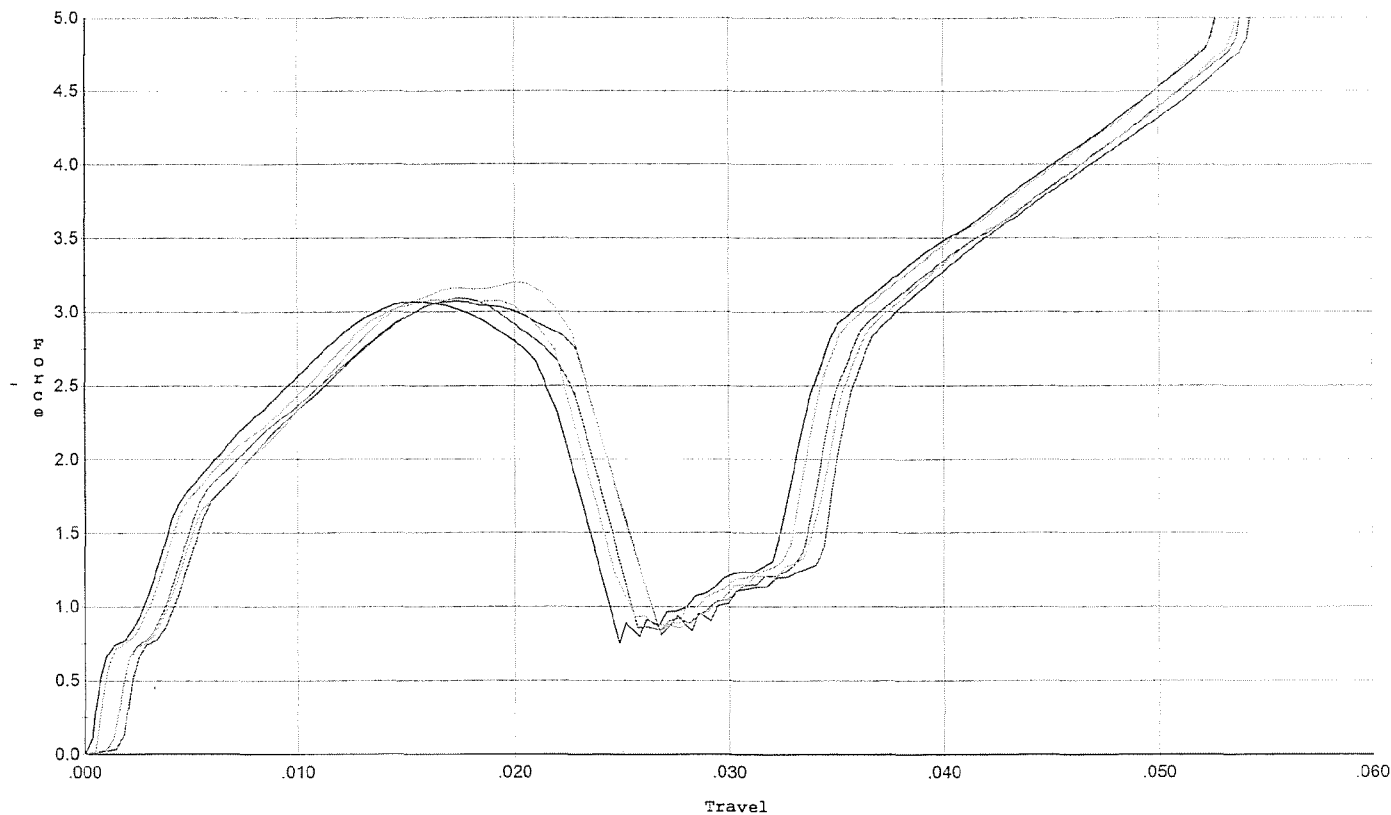
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.023	0.00	0.034	0.047		Set Trigger
2	3.186	0.022	0.00	0.034	0.047		Set Trigger
3	3.131	0.022	0.00	0.034	0.046		Set Trigger
4	3.193	0.023	0.00	0.034	0.049		Set Trigger
5	3.105	0.024	0.00	0.034	0.049		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



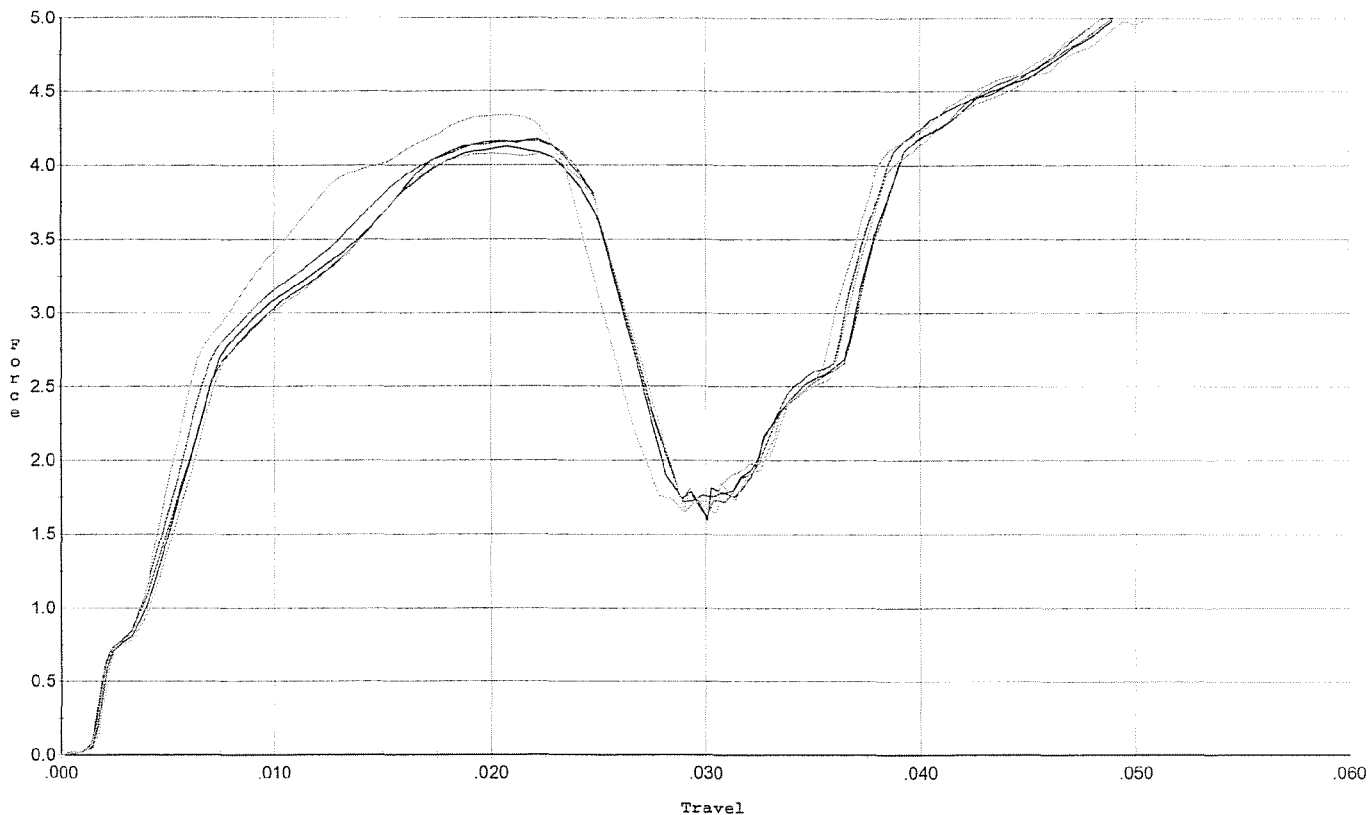
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.023	0.00	0.035	0.047		Set Trigger
2	3.068	0.022	0.00	0.034	0.048		Set Trigger
3	3.093	0.023	0.00	0.034	0.047		Set Trigger
4	3.202	0.023	0.00	0.034	0.048		Set Trigger
5	3.082	0.022	0.00	0.034	0.047		Set Trigger

14.3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



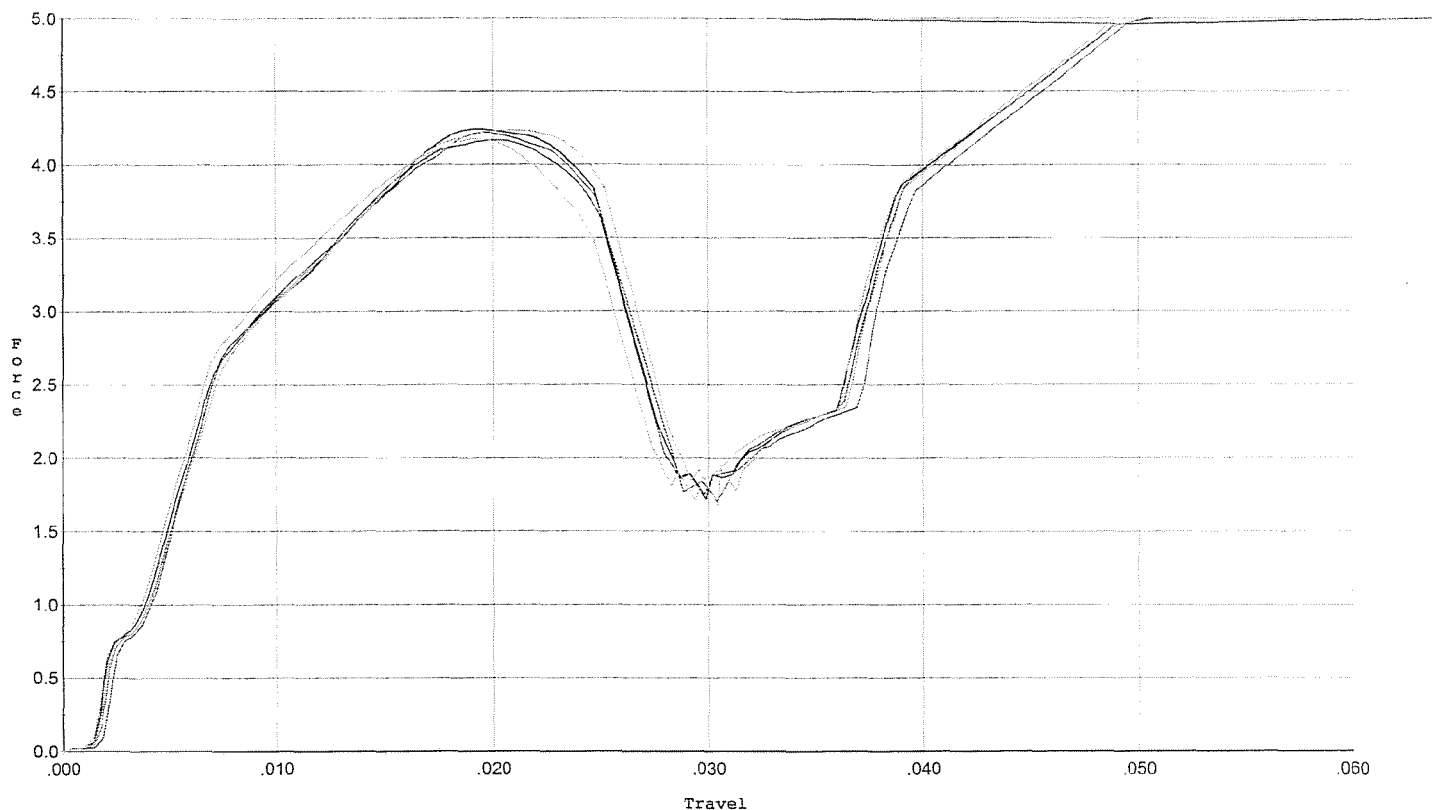
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.025	0.00	0.031	0.068		Set Trigger
2	4.126	0.025	0.00	0.032	0.068		Set Trigger
3	4.164	0.025	0.00	0.031	0.069		Set Trigger
4	4.078	0.027	0.00	0.032	0.072		Set Trigger
5	4.339	0.023	0.00	0.032	0.068		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



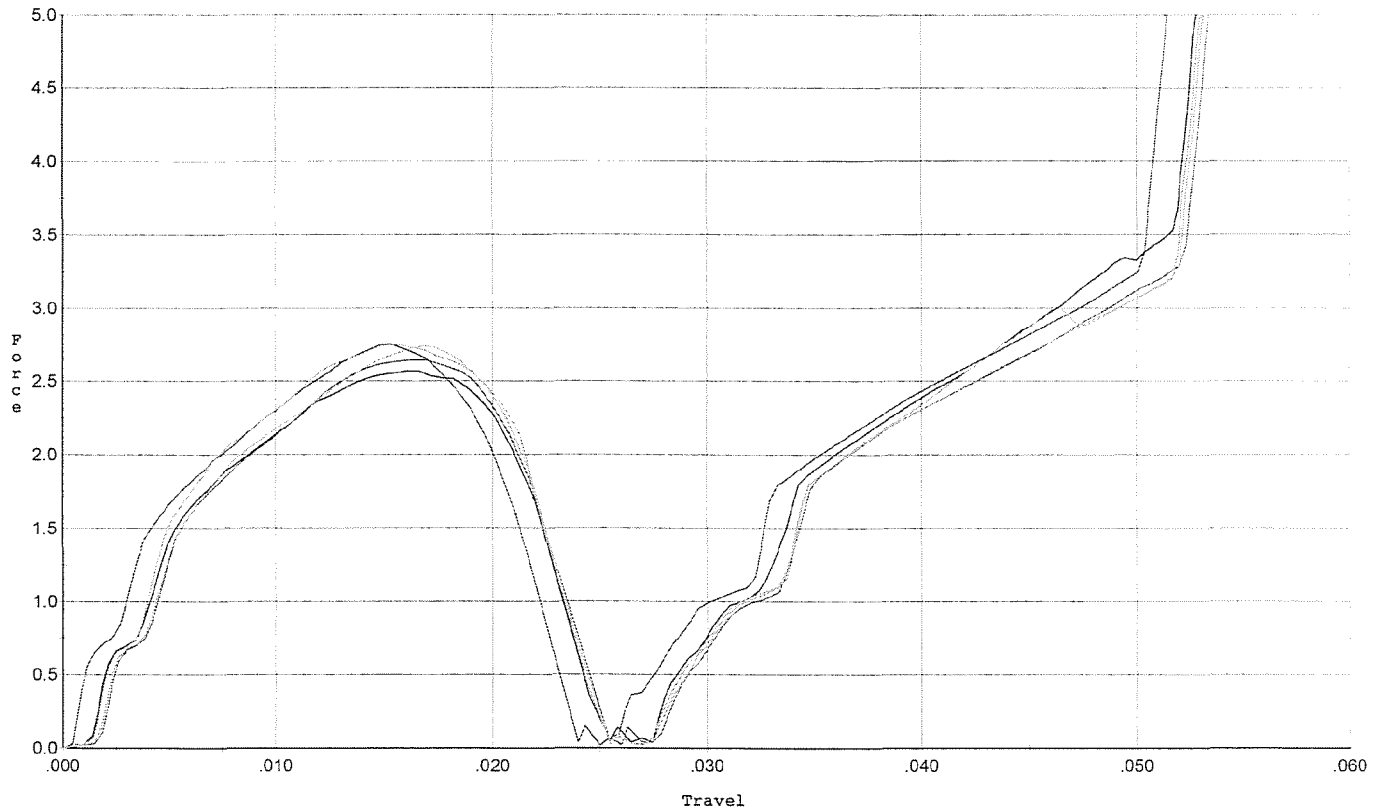
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.025	0.002	0.032	0.068		Set Trigger
2	4.240	0.025	0.00	0.032	0.069		Set Trigger
3	4.221	0.027	0.00	0.032	0.074		Set Trigger
4	4.177	0.025	0.00	0.032	0.069		Set Trigger
5	4.234	0.025	0.00	0.032	0.070		Set Trigger

A 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



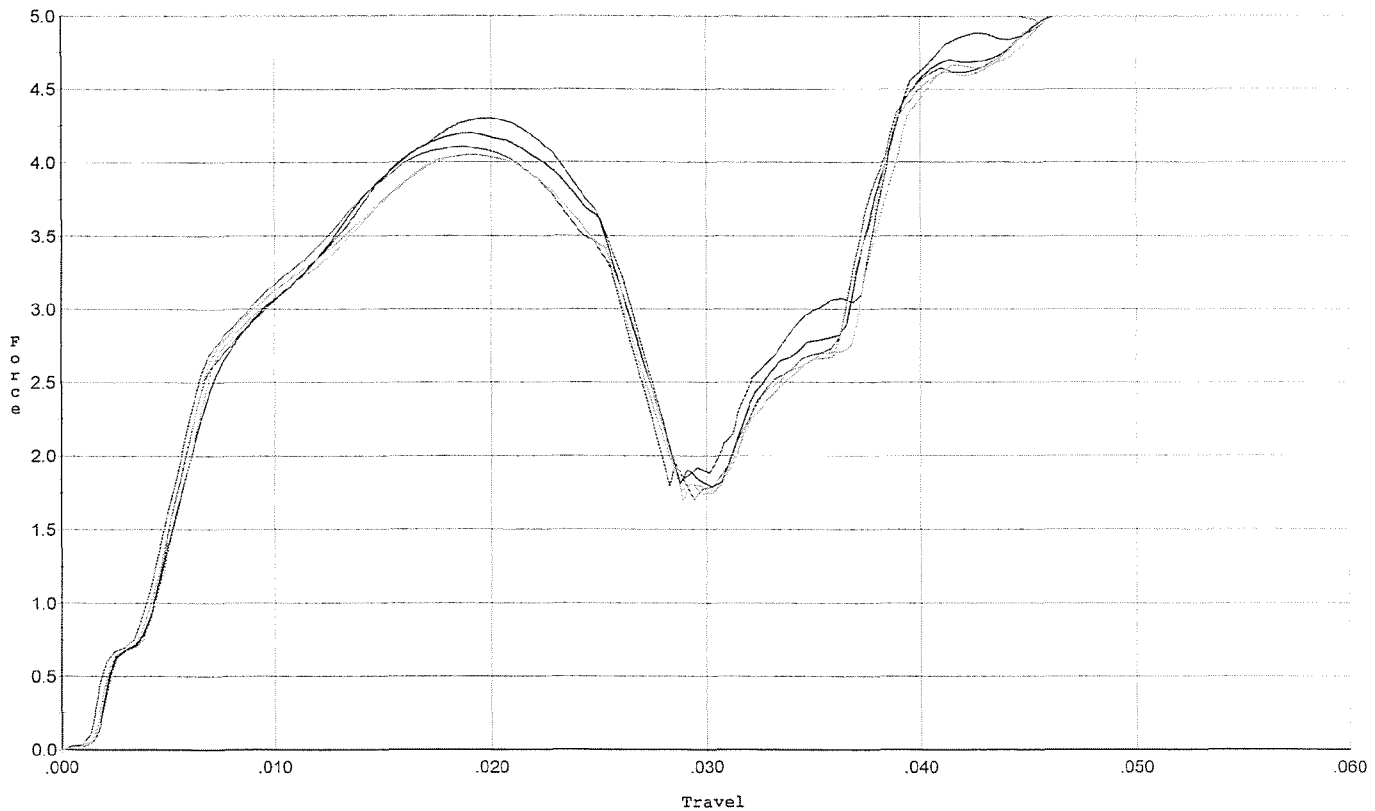
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.755	0.021	0.00	0.035	0.040		Set Trigger
2	2.569	0.022	0.00	0.036	0.038		Set Trigger
3	2.643	0.022	0.00	0.036	0.038		Set Trigger
4	2.739	0.022	0.00	0.036	0.039		Set Trigger
5	2.747	0.021	0.00	0.036	0.040		Set Trigger

A 2.69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.302	0.026	0.00	0.031	0.073		Set Trigger
2	4.200	0.027	0.00	0.031	0.073		Set Trigger
3	4.107	0.025	0.00	0.031	0.070		Set Trigger
4	4.050	0.027	0.00	0.031	0.071		Set Trigger
5	4.053	0.025	0.00	0.031	0.068		Set Trigger

A 4.14