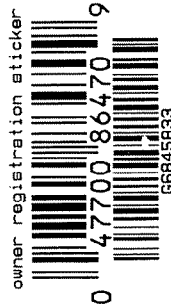
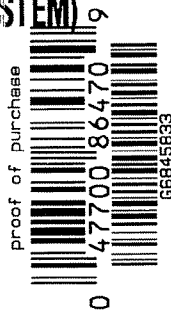


G-6845833

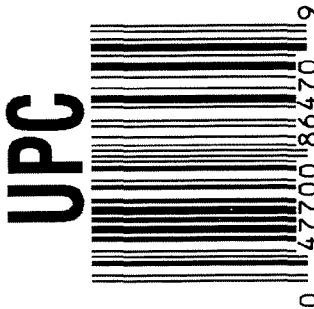
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845833



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845833

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(H)</u>	4-18-09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4/21/09	L.m
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

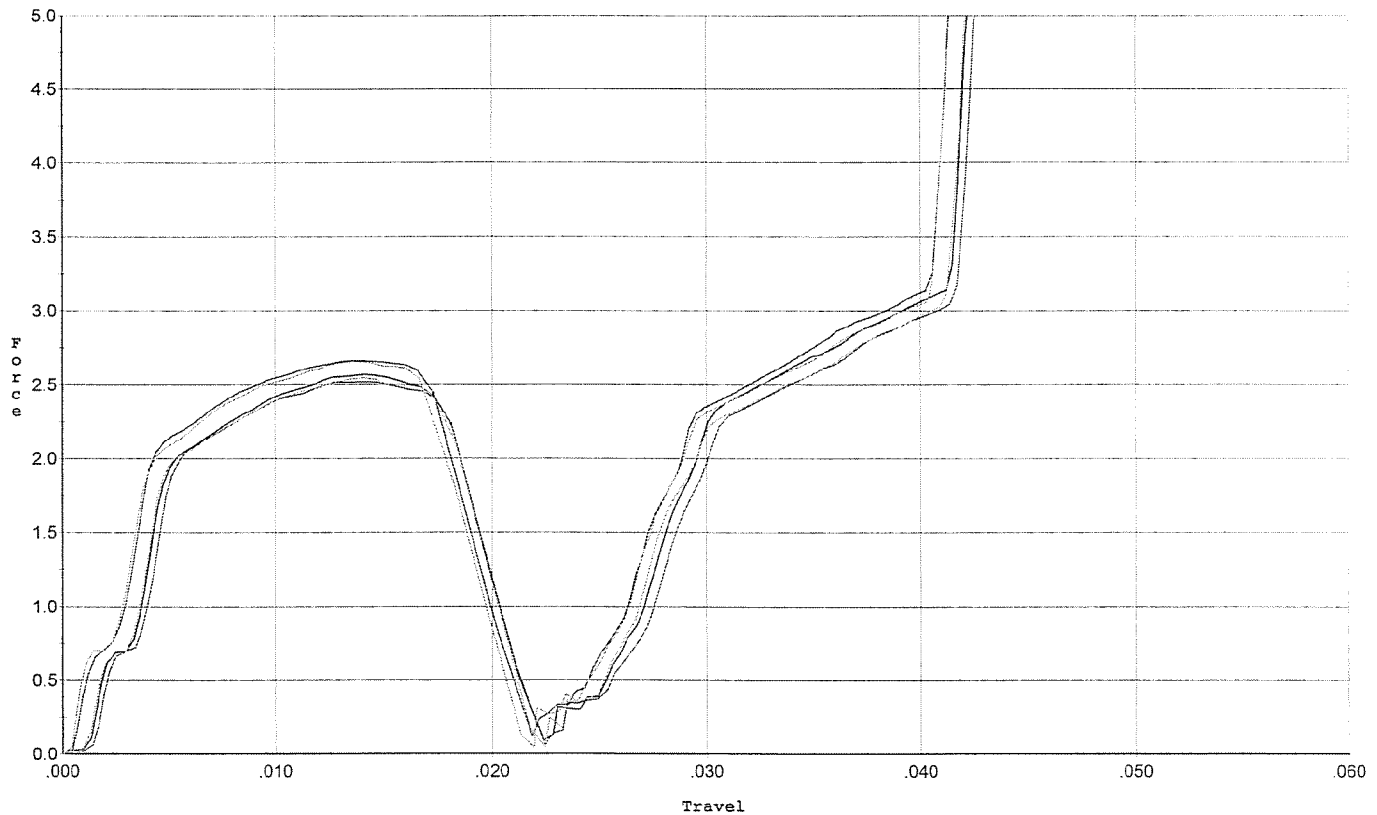
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-7-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-7-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-7-09	L N
	J) ASSEMBLE STOCK		4-28-09	L N
	K) ASSEMBLE SWIVEL STUDS		5-7-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-30-09	W W
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-4-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.66</u> <u>2.64</u> <u>2.70</u> <u>2.63</u>	5-5-09	W W
	C) FUNCTION		5-7-09	L N
690	PACK		6/15/09	F M

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



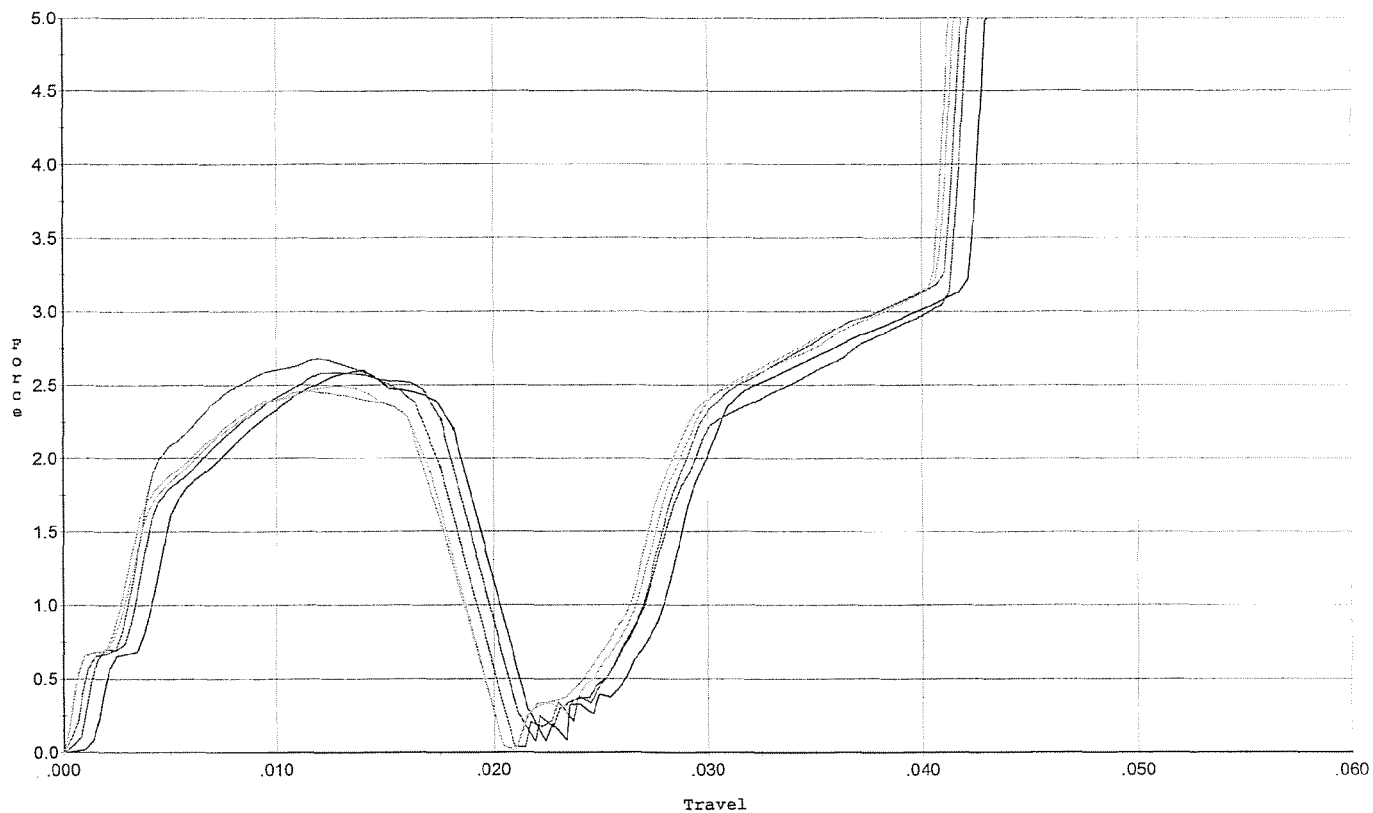
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.017	0.00	0.028	0.034		Set Trigger
2	2.571	0.018	0.00	0.028	0.033		Set Trigger
3	2.522	0.018	0.00	0.028	0.032		Set Trigger
4	2.548	0.018	0.00	0.028	0.033		Set Trigger
5	2.654	0.018	0.00	0.028	0.035		Set Trigger

A.2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



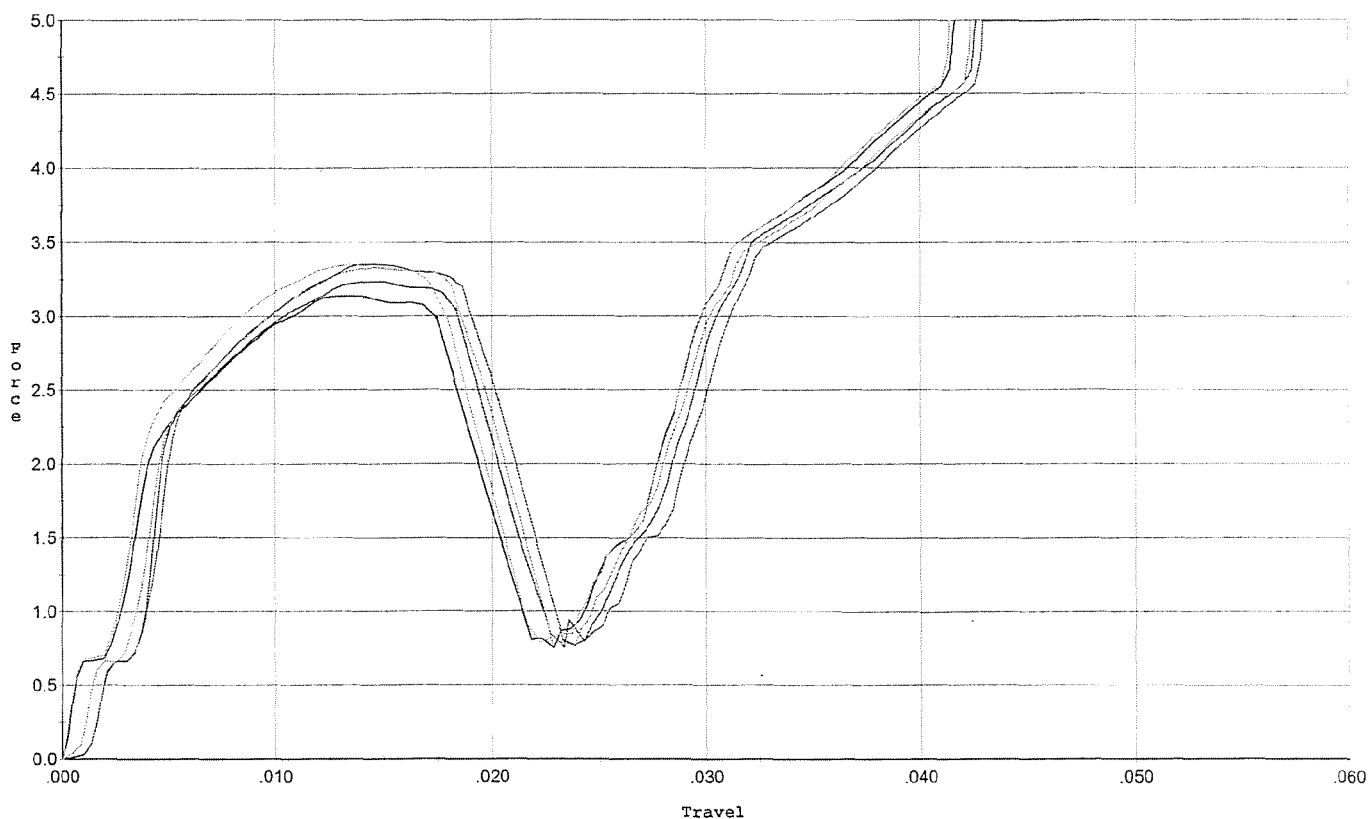
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.018	0.00	0.028	0.032		Set Trigger
2	2.601	0.018	0.00	0.029	0.031		Set Trigger
3	2.683	0.018	0.00	0.028	0.034		Set Trigger
4	2.494	0.017	0.00	0.028	0.031		Set Trigger
5	2.461	0.018	0.00	0.028	0.032		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



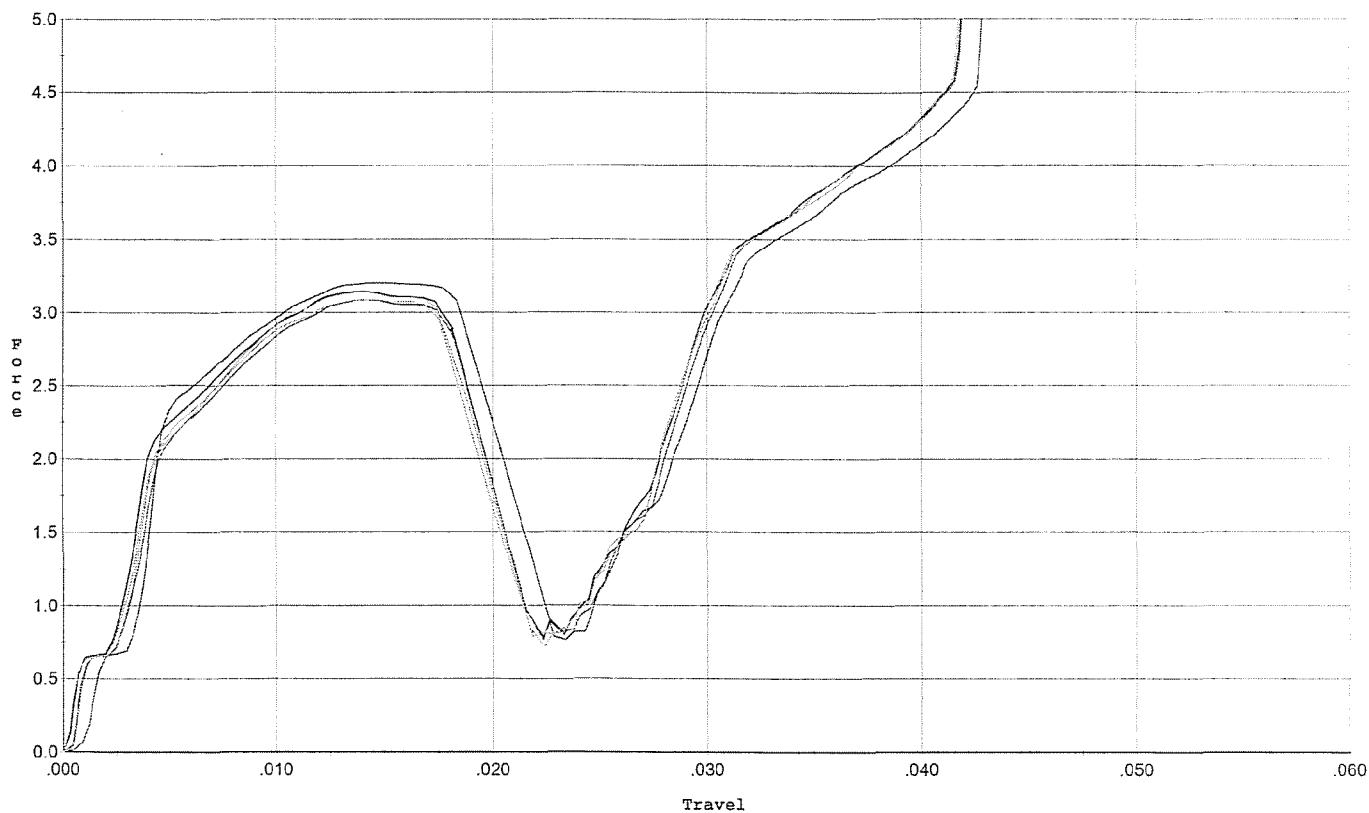
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.018	0.00	0.027	0.041		Set Trigger
2	3.137	0.017	0.00	0.027	0.039		Set Trigger
3	3.355	0.020	0.00	0.026	0.046		Set Trigger
4	3.351	0.018	0.00	0.026	0.043		Set Trigger
5	3.331	0.020	0.00	0.026	0.045		Set Trigger

A - 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



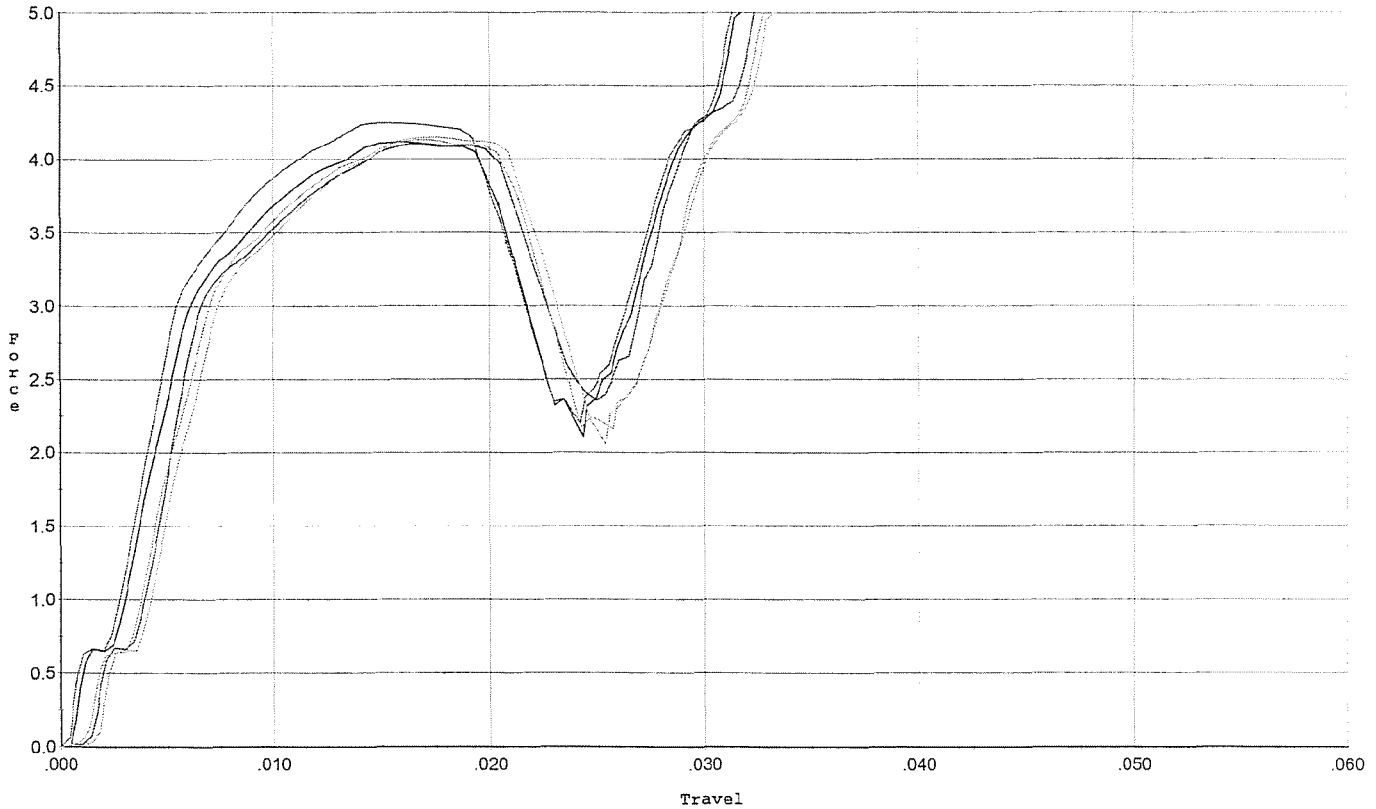
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.020	0.00	0.027	0.046		Set Trigger
2	3.140	0.018	0.00	0.027	0.041		Set Trigger
3	3.082	0.018	0.00	0.027	0.039		Set Trigger
4	3.086	0.018	0.00	0.027	0.038		Set Trigger
5	3.138	0.019	0.00	0.027	0.042		Set Trigger

4.3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



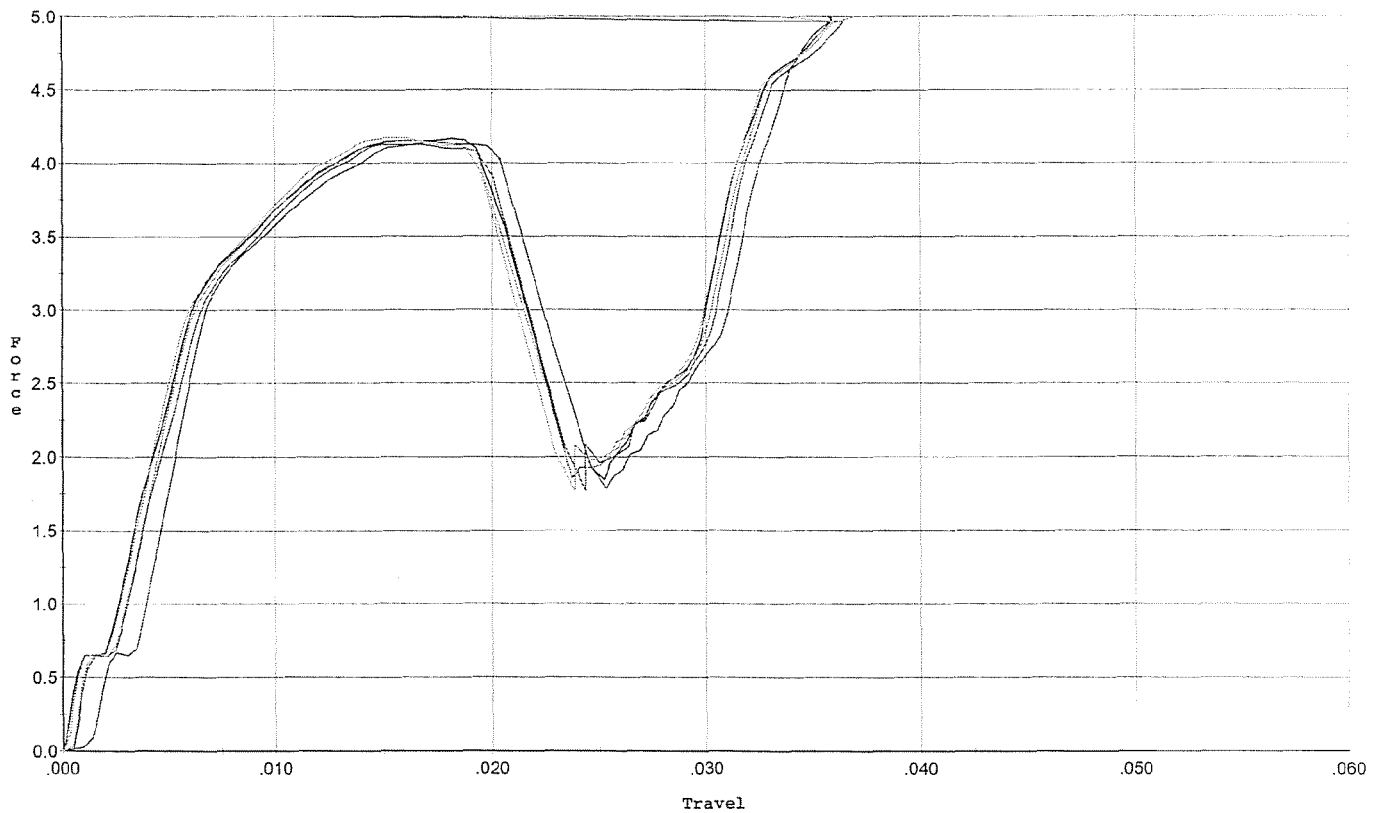
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.020	0.00	0.011	0.056		Set Trigger
2	4.115	0.020	0.00	0.011	0.058		Set Trigger
3	4.247	0.021	0.00	0.011	0.061		Set Trigger
4	4.147	0.022	0.00	0.011	0.061		Set Trigger
5	4.129	0.021	0.00	0.011	0.059		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.020	0.00	0.020	0.056		Set Trigger
2	4.168	0.021	0.00	0.021	0.059		Set Trigger
3	4.129	0.020	0.00	0.023	0.057		Set Trigger
4	4.172	0.020	0.00	0.024	0.056		Set Trigger
5	4.157	0.021	0.00	0.024	0.060		Set Trigger

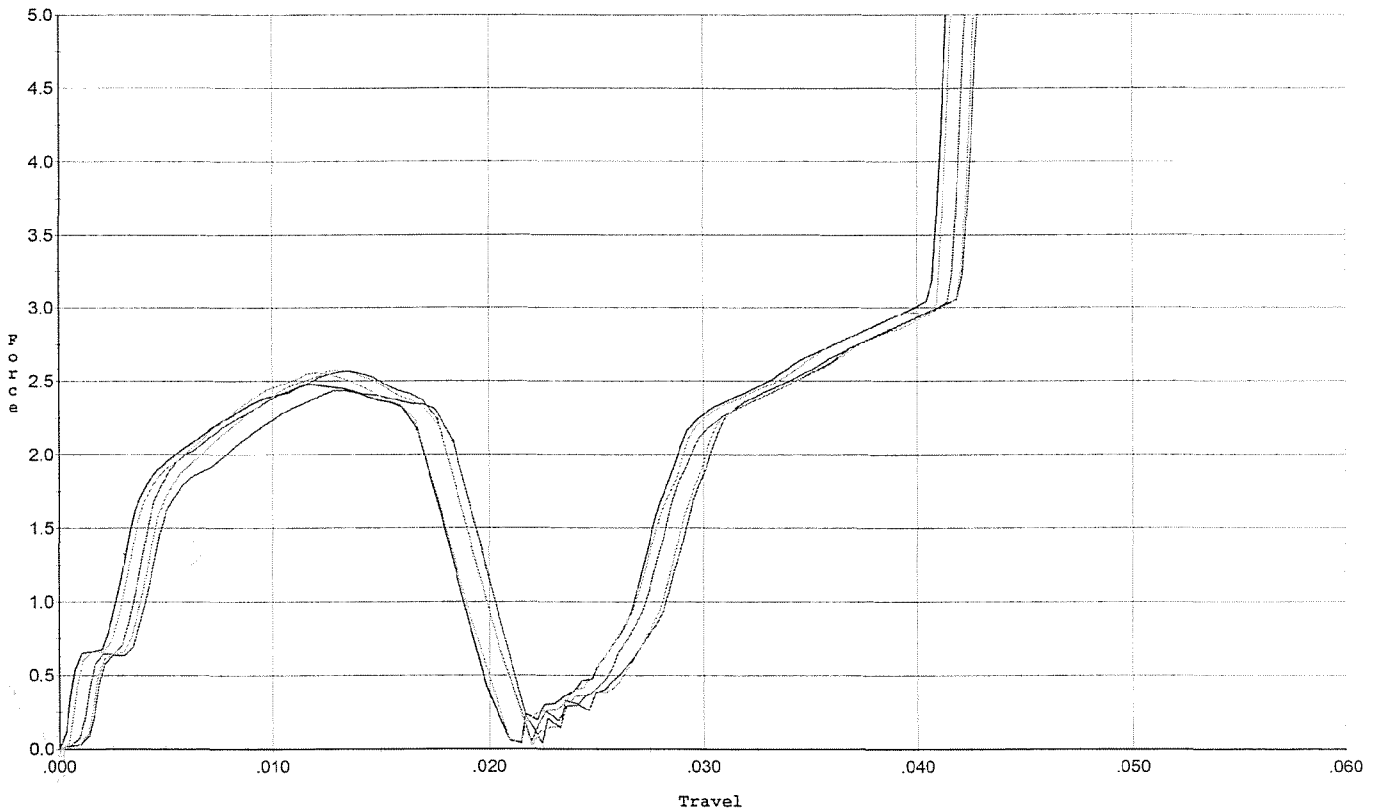
A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb

for final test
cm 5



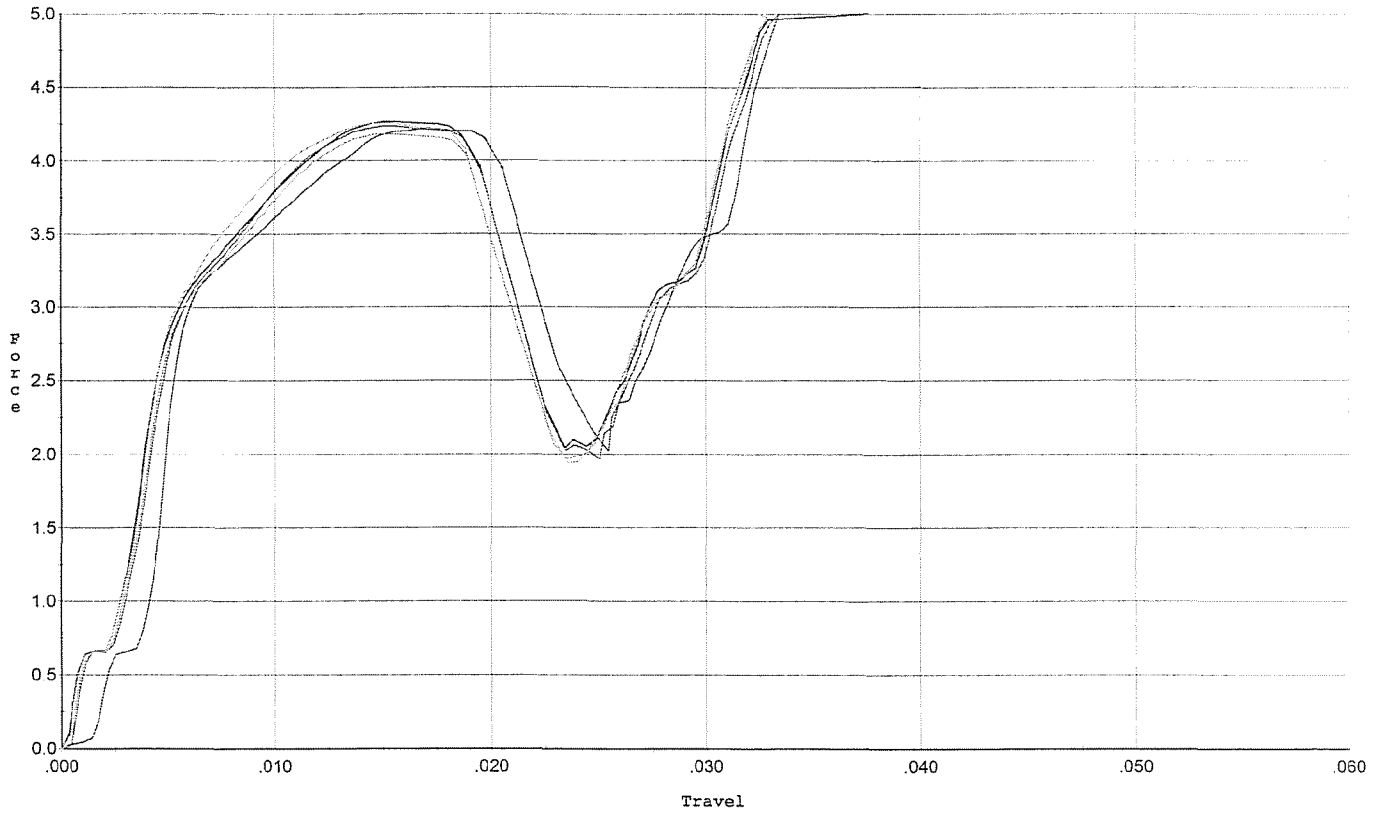
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.018	0.00	0.029	0.031		Set Trigger
2	2.479	0.017	0.00	0.028	0.031		Set Trigger
3	2.567	0.018	0.00	0.028	0.032		Set Trigger
4	2.556	0.017	0.00	0.029	0.030		Set Trigger
5	2.575	0.018	0.00	0.029	0.031		Set Trigger

A-252

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.020	0.00	0.020	0.058		Set Trigger
2	4.266	0.019	0.00	0.023	0.057		Set Trigger
3	4.235	0.020	0.00	0.023	0.057		Set Trigger
4	4.255	0.019	0.00	0.024	0.055		Set Trigger
5	4.182	0.019	0.00	0.024	0.054		Set Trigger

4-4-23