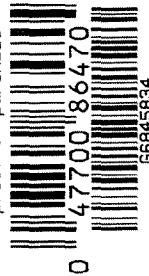


G 6845834

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

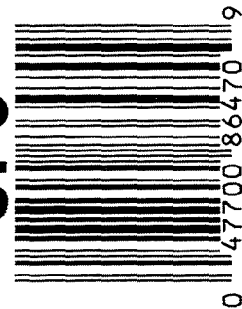
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845834

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66845834

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION	APP 2 1005	4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	4-18-09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	L.M.
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	LSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

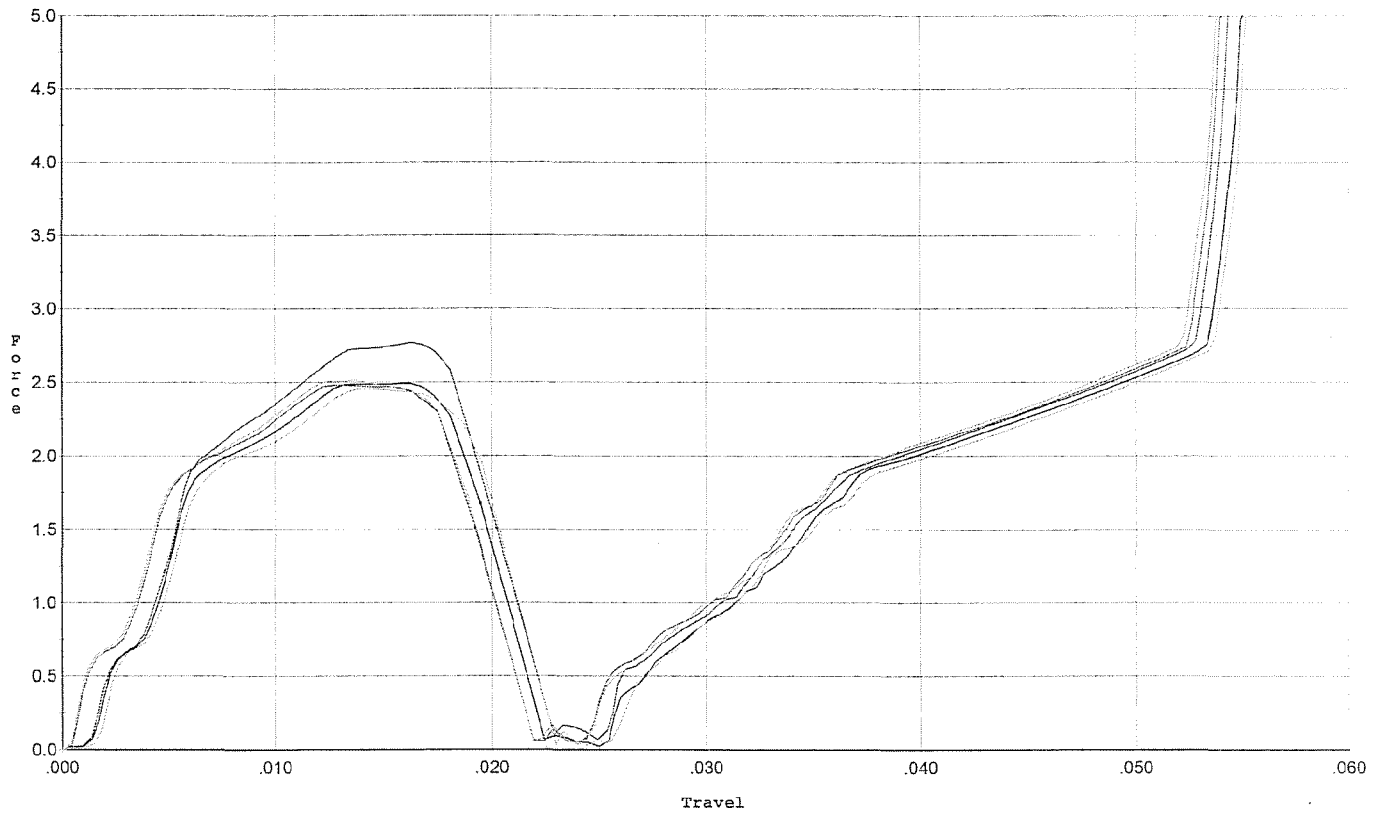
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-12-09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-12-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-12-09	RP
	J) ASSEMBLE STOCK		4-28-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-12-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.32</u> <u>2.38</u> <u>2.24</u> <u>2.38</u>	5-7-09	RP
	C) FUNCTION		5-12-09	RP
690	PACK		7/9/09	Foy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



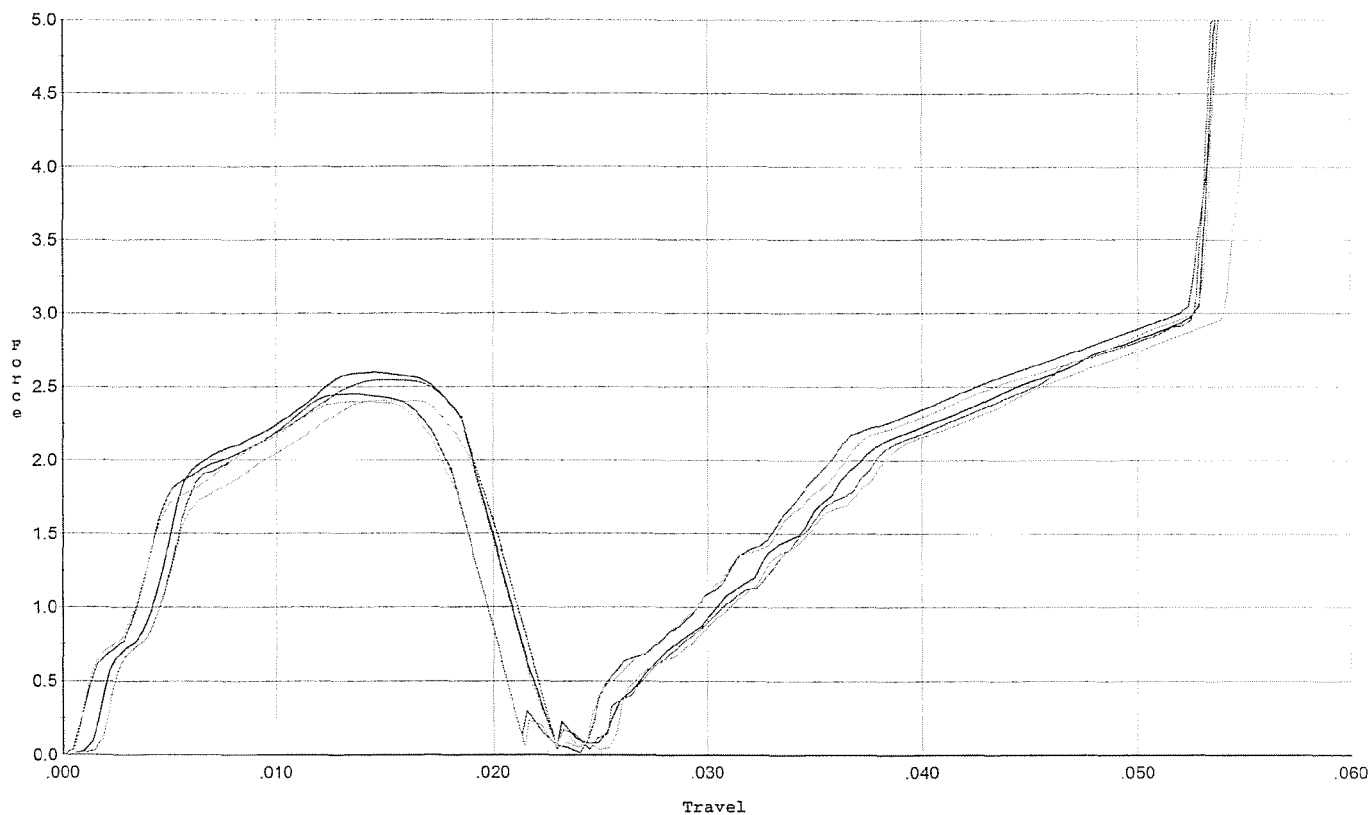
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.768	0.020	0.00	0.038	0.037		Set Trigger
2	2.492	0.019	0.00	0.039	0.032		Set Trigger
3	2.480	0.019	0.00	0.039	0.034		Set Trigger
4	2.456	0.020	0.00	0.040	0.032		Set Trigger
5	2.516	0.019	0.00	0.039	0.033		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



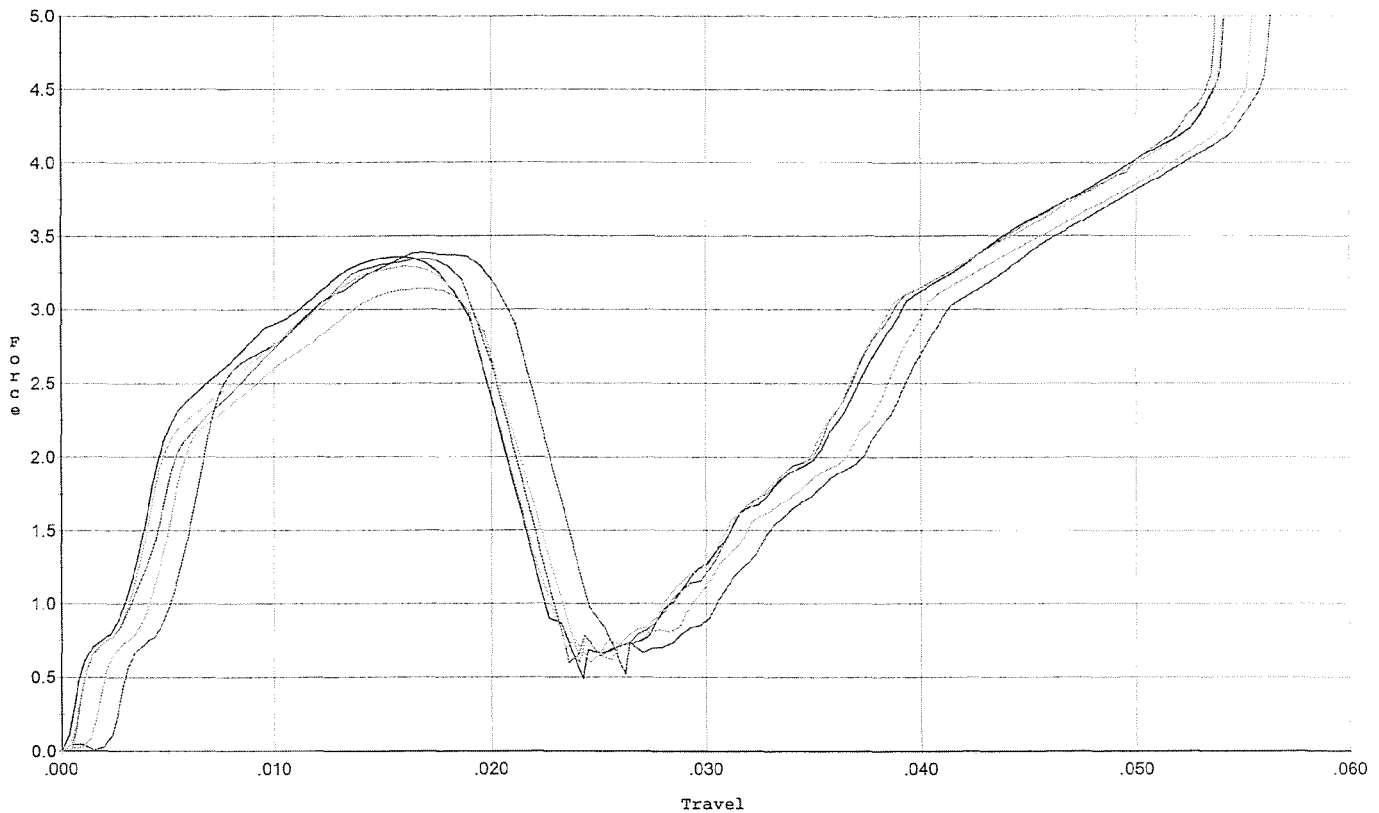
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.018	0.00	0.039	0.031		Set Trigger
2	2.601	0.019	0.00	0.038	0.033		Set Trigger
3	2.547	0.020	0.00	0.038	0.034		Set Trigger
4	2.399	0.018	0.00	0.039	0.031		Set Trigger
5	2.408	0.019	0.00	0.040	0.030		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



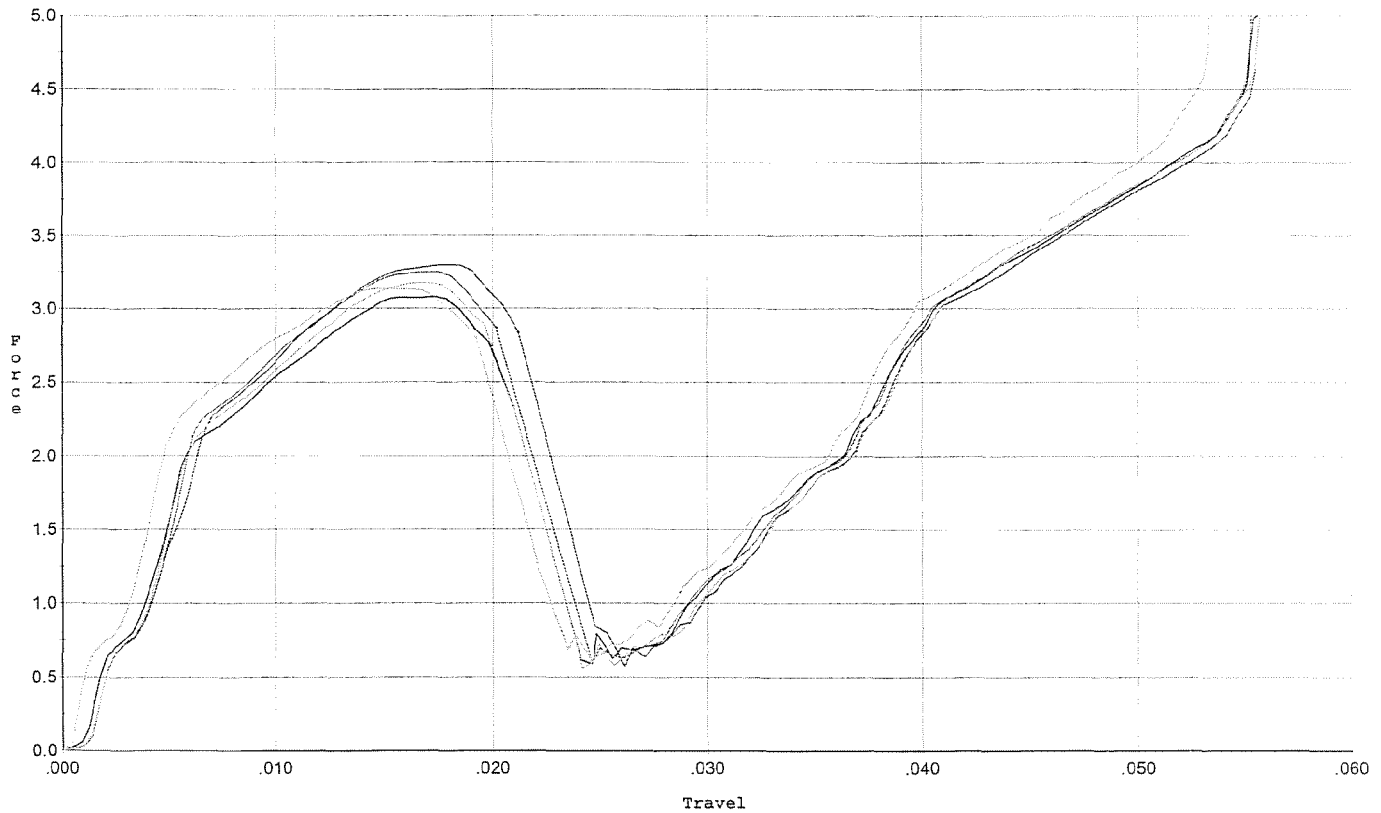
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.391	0.021	0.002	0.037	0.046		Set Trigger
2	3.360	0.019	0.00	0.037	0.044		Set Trigger
3	3.343	0.020	0.00	0.036	0.044		Set Trigger
4	3.296	0.019	0.00	0.037	0.042		Set Trigger
5	3.142	0.020	0.00	0.038	0.041		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



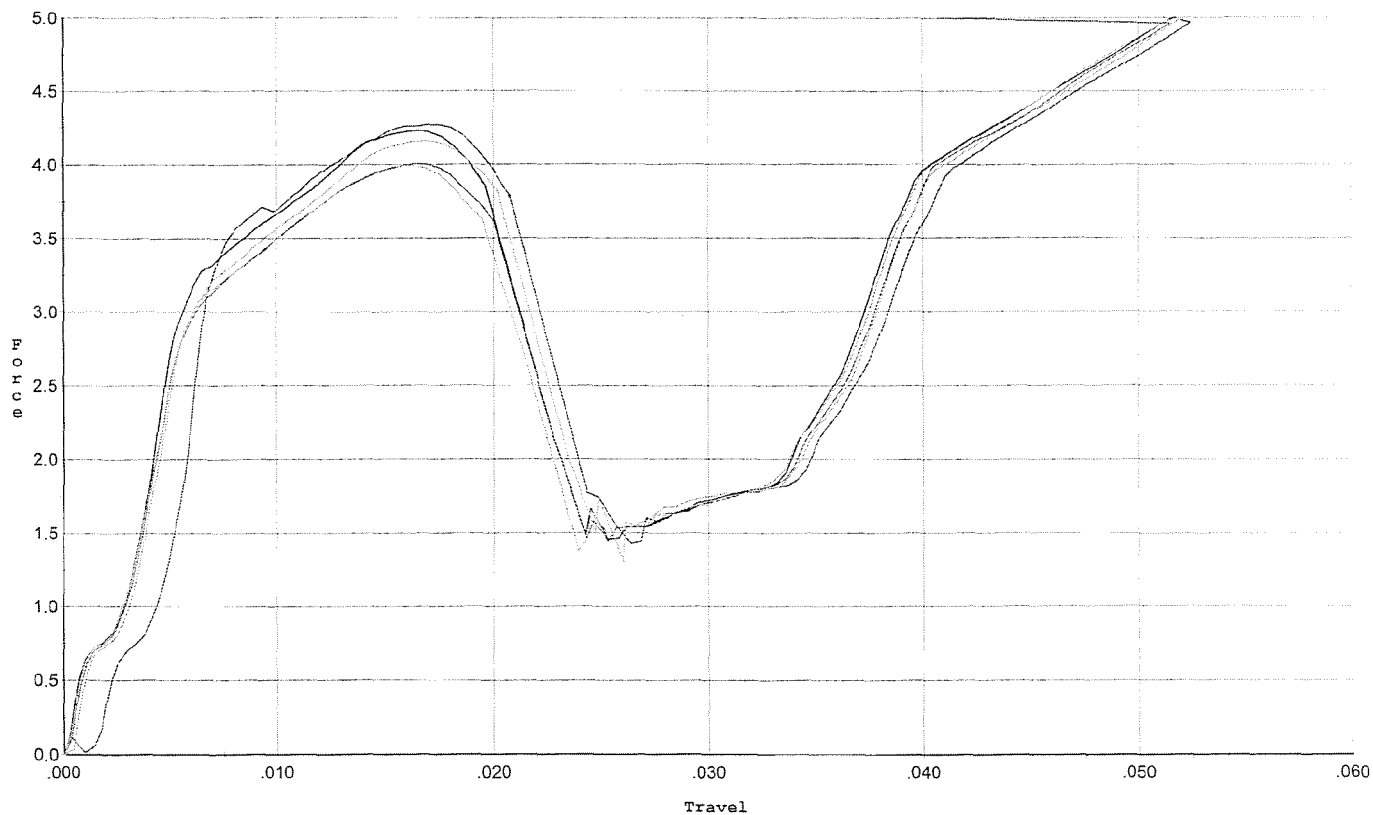
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.297	0.021	0.00	0.037	0.046		Set Trigger
2	3.079	0.021	0.00	0.038	0.043		Set Trigger
3	3.247	0.020	0.00	0.037	0.043		Set Trigger
4	3.136	0.019	0.00	0.036	0.042		Set Trigger
5	3.178	0.021	0.00	0.038	0.044		Set Trigger

A.3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



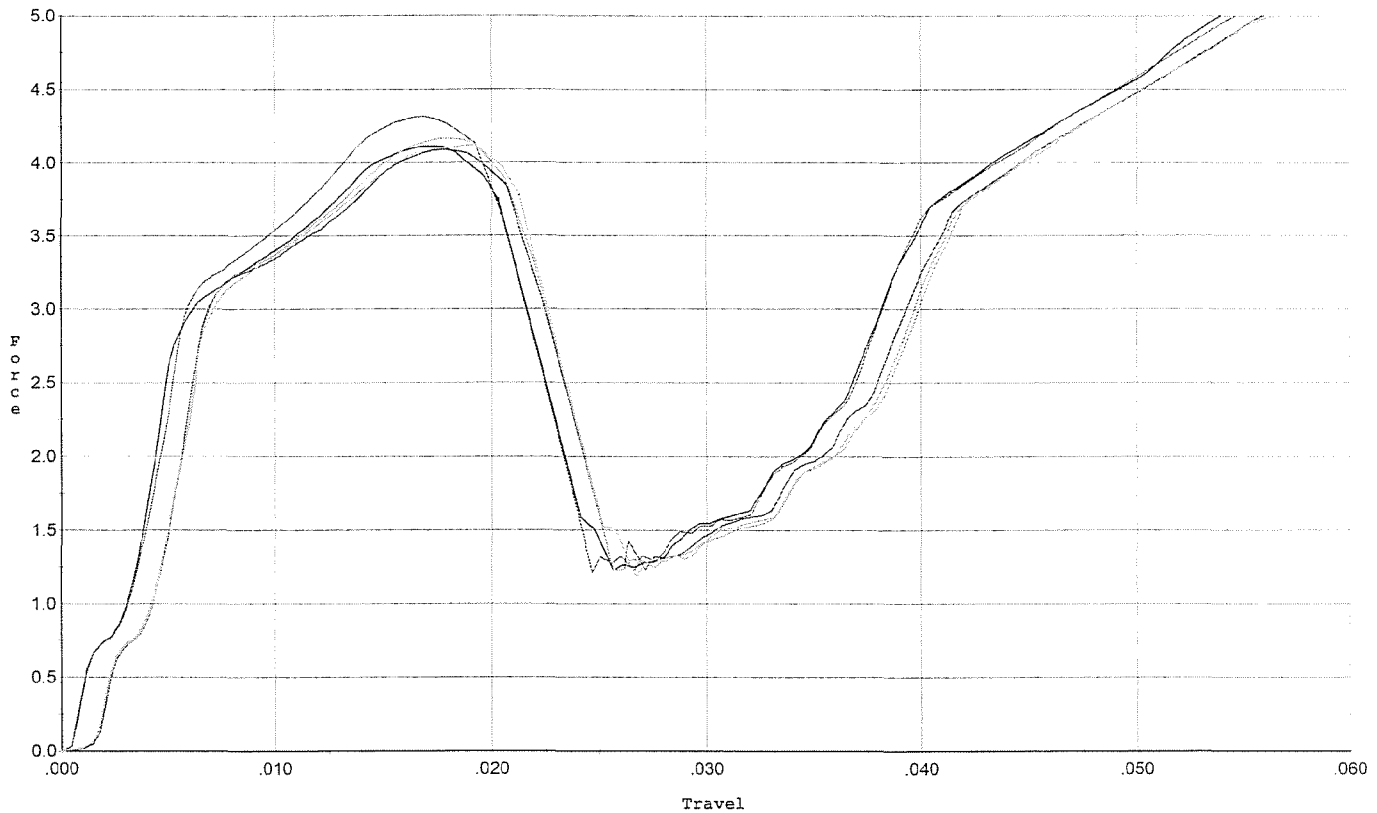
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.021	0.00	0.035	0.058		Set Trigger
2	4.228	0.020	0.00	0.035	0.057		Set Trigger
3	4.004	0.020	0.00	0.035	0.055		Set Trigger
4	4.160	0.020	0.00	0.035	0.057		Set Trigger
5	3.991	0.021	0.00	0.035	0.058		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles 1.0 lb



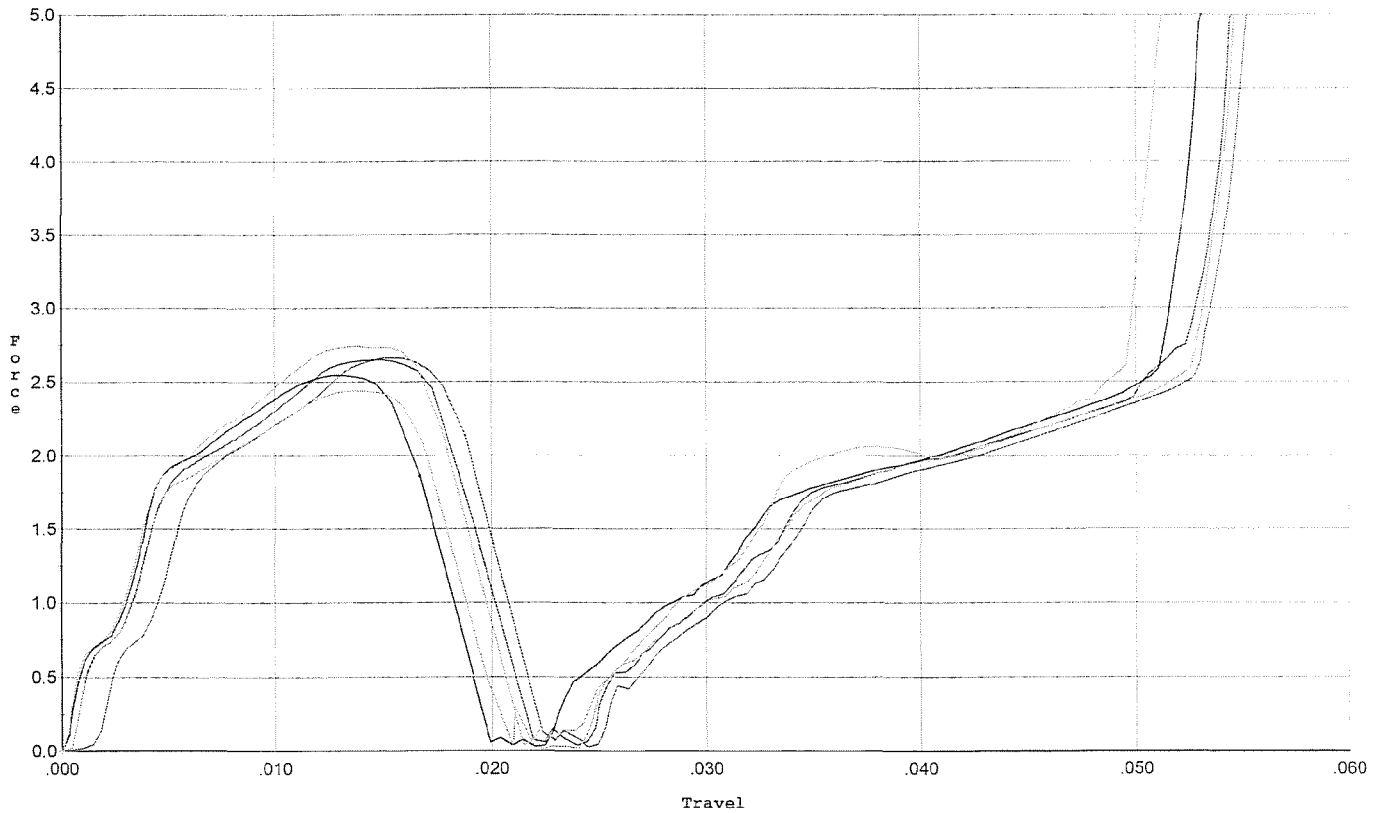
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.022	0.00	0.035	0.059		Set Trigger
2	4.113	0.020	0.00	0.035	0.056		Set Trigger
3	4.314	0.020	0.00	0.035	0.058		Set Trigger
4	4.118	0.021	0.00	0.036	0.057		Set Trigger
5	4.166	0.022	0.00	0.036	0.059		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



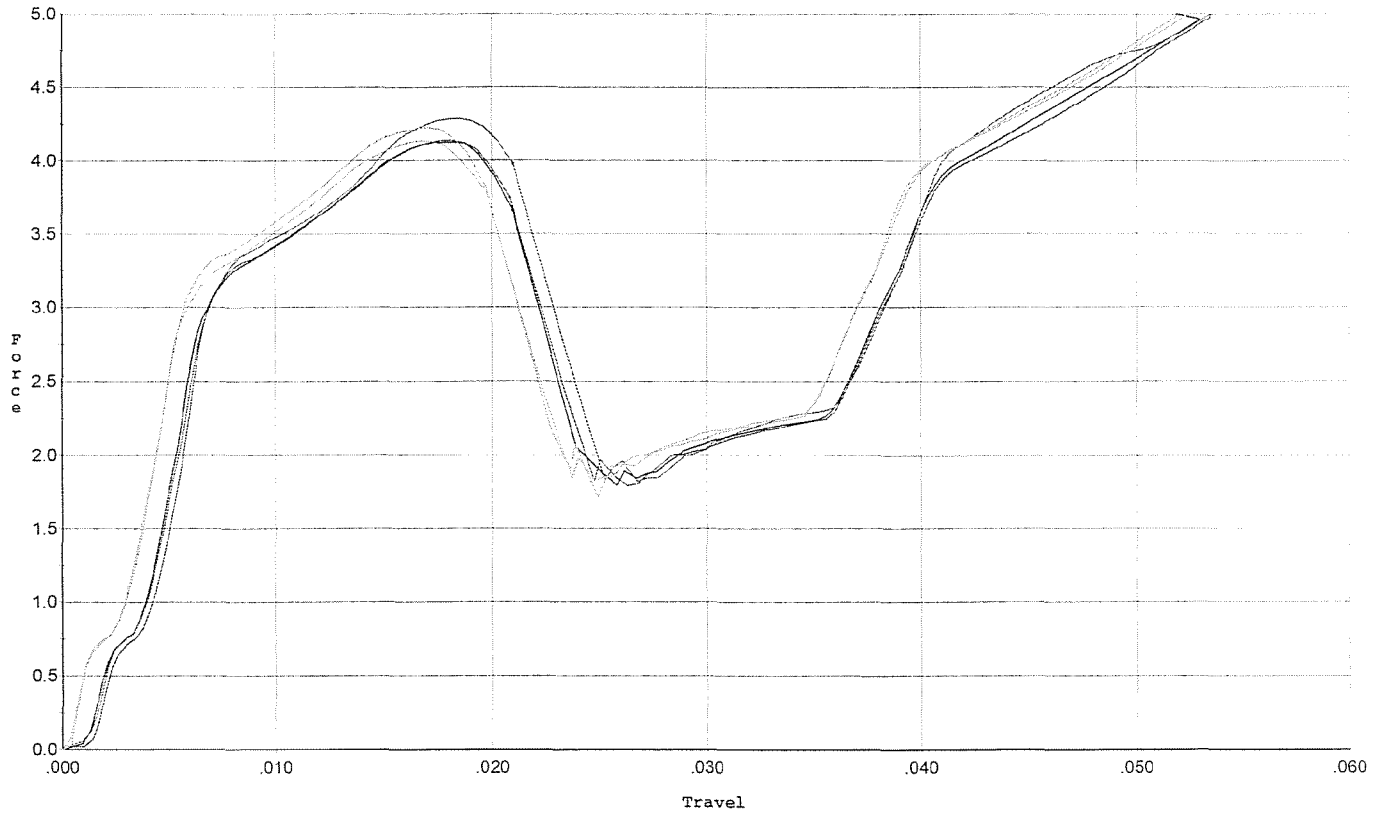
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.019	0.00	0.040	0.035		Set Trigger
2	2.544	0.017	0.00	0.040	0.030		Set Trigger
3	2.663	0.019	0.00	0.040	0.032		Set Trigger
4	2.742	0.018	0.00	0.037	0.034		Set Trigger
5	2.440	0.017	0.00	0.041	0.029		Set Trigger

A.2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.021	0.00	0.036	0.055		Set Trigger
2	4.126	0.021	0.00	0.035	0.056		Set Trigger
3	4.287	0.021	0.00	0.035	0.058		Set Trigger
4	4.136	0.020	0.00	0.035	0.055		Set Trigger
5	4.224	0.020	0.00	0.035	0.056		Set Trigger

A-4118