

G6845836

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



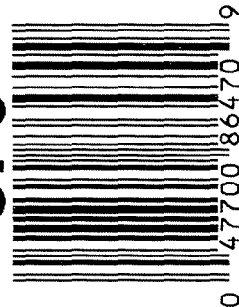
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845836

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 5836

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SP
470	DIS-ASSEMBLE ACTION		4-16-09	SP
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	4-18-09	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>30</u> <u>30</u>	5-6-09	LJH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	5-6-09	LJH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-6-09	LJH
	J) ASSEMBLE STOCK		4-29-09	LJH
	K) ASSEMBLE SWIVEL STUDS		5-6-09	LJH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	4-30-09	LJH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-30-09	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		5-6-09	LJH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.56</u> <u>2.59</u> <u>2.63</u> <u>2.63</u>	4-30-09	NW
	C) FUNCTION		5-6-09	LJH
690	PACK		5-26-09	NW

F004 REV 5/2006

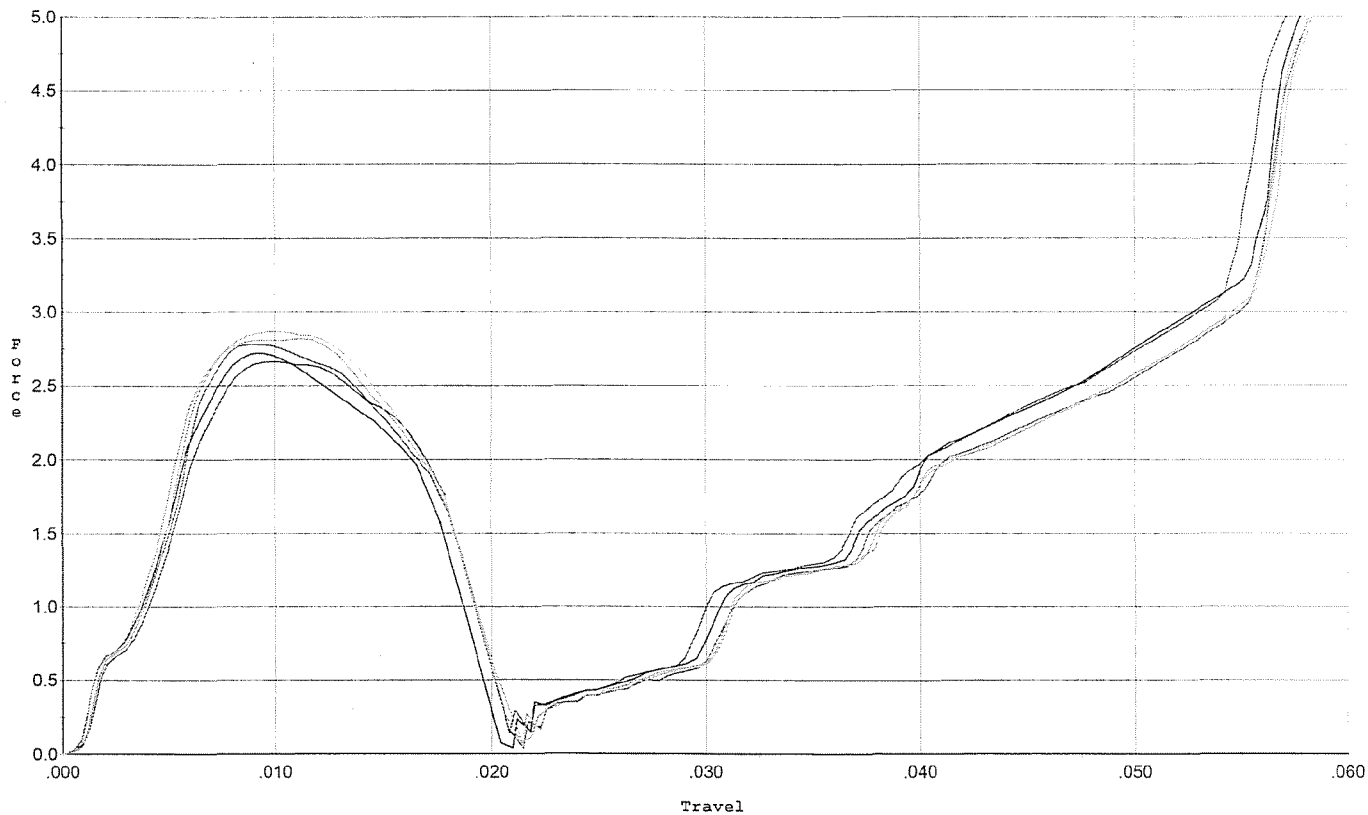
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0053832~~ M2400053871

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



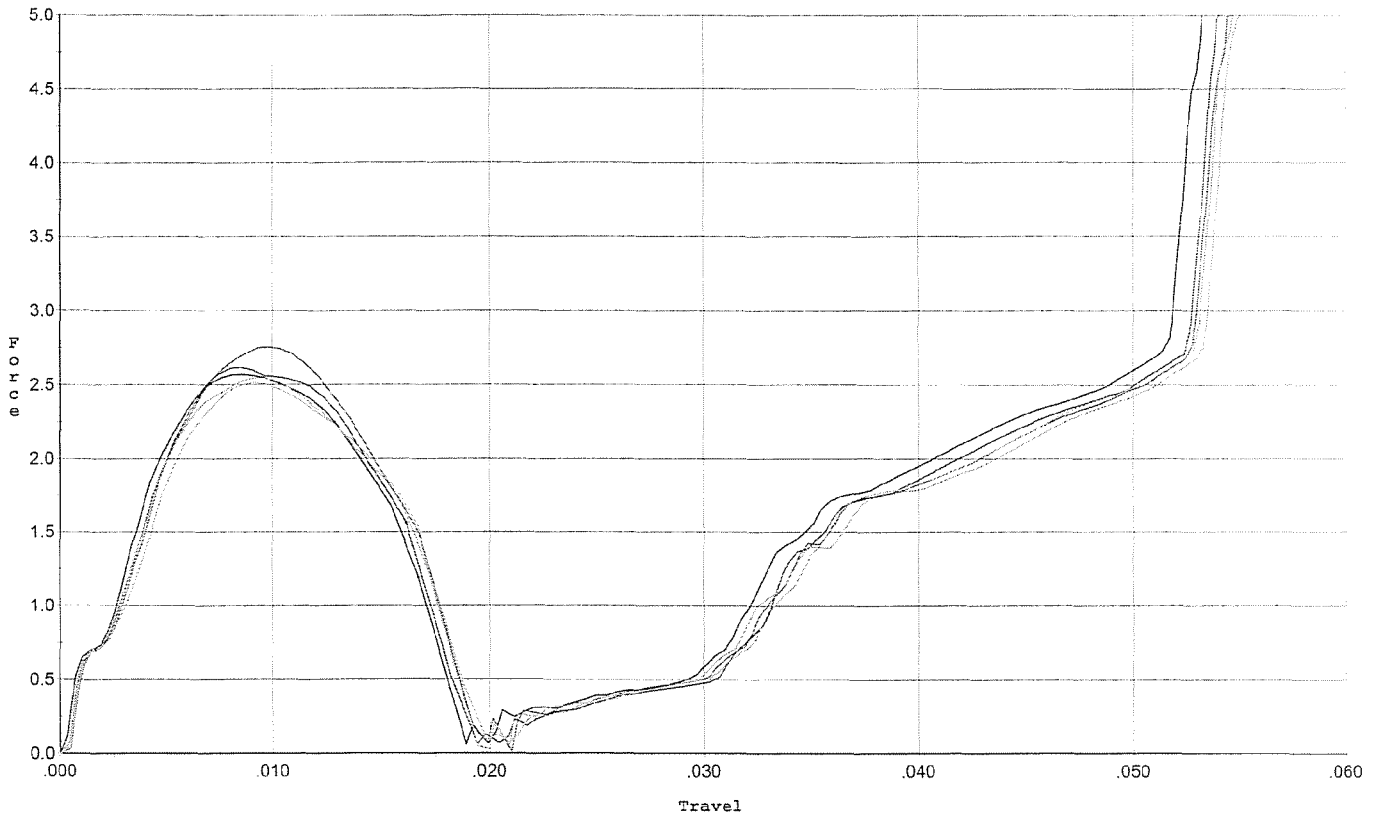
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.018	0.00	0.043	0.031		Set Trigger
2	2.720	0.018	0.00	0.044	0.031		Set Trigger
3	2.779	0.018	0.00	0.044	0.033		Set Trigger
4	2.864	0.018	0.00	0.045	0.033		Set Trigger
5	2.820	0.018	0.00	0.044	0.034		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



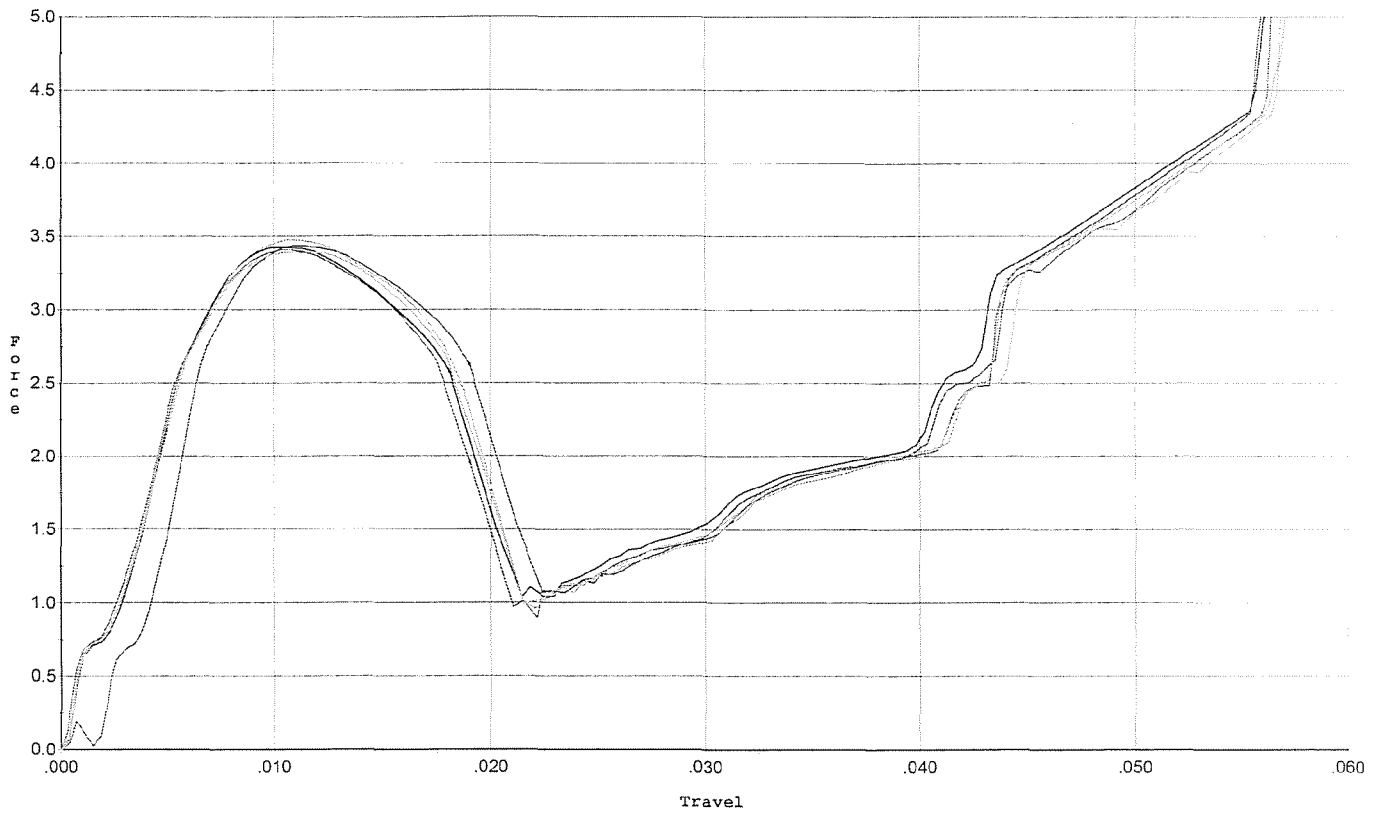
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.016	0.00	0.042	0.029		Set Trigger
2	2.570	0.017	0.00	0.041	0.030		Set Trigger
3	2.754	0.017	0.00	0.042	0.030		Set Trigger
4	2.515	0.017	0.00	0.043	0.028		Set Trigger
5	2.547	0.017	0.00	0.042	0.030		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



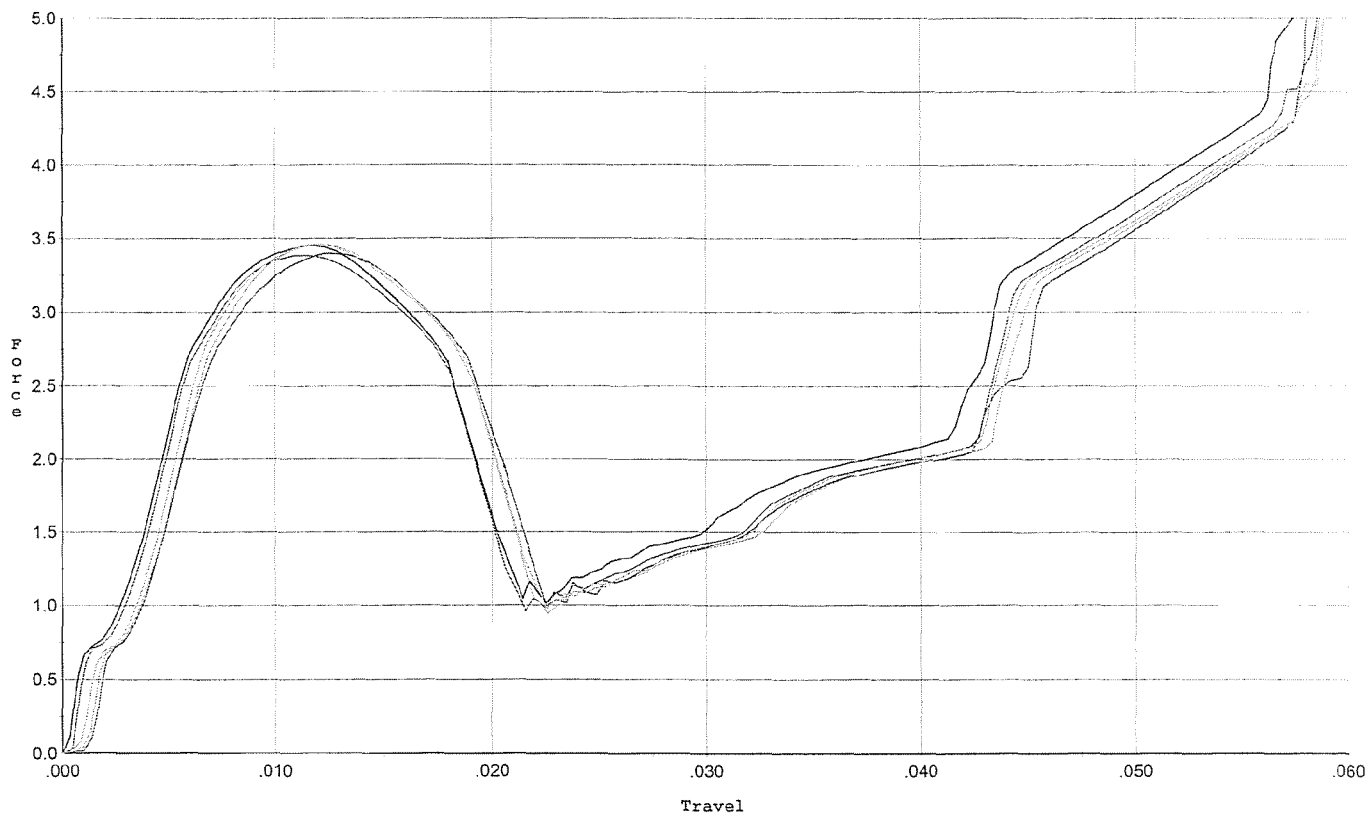
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.435	0.019	0.00	0.040	0.042		Set Trigger
2	3.423	0.018	0.00	0.040	0.042		Set Trigger
3	3.407	0.019	0.00	0.041	0.044		Set Trigger
4	3.393	0.019	0.00	0.041	0.046		Set Trigger
5	3.477	0.019	0.00	0.041	0.045		Set Trigger

A-3-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



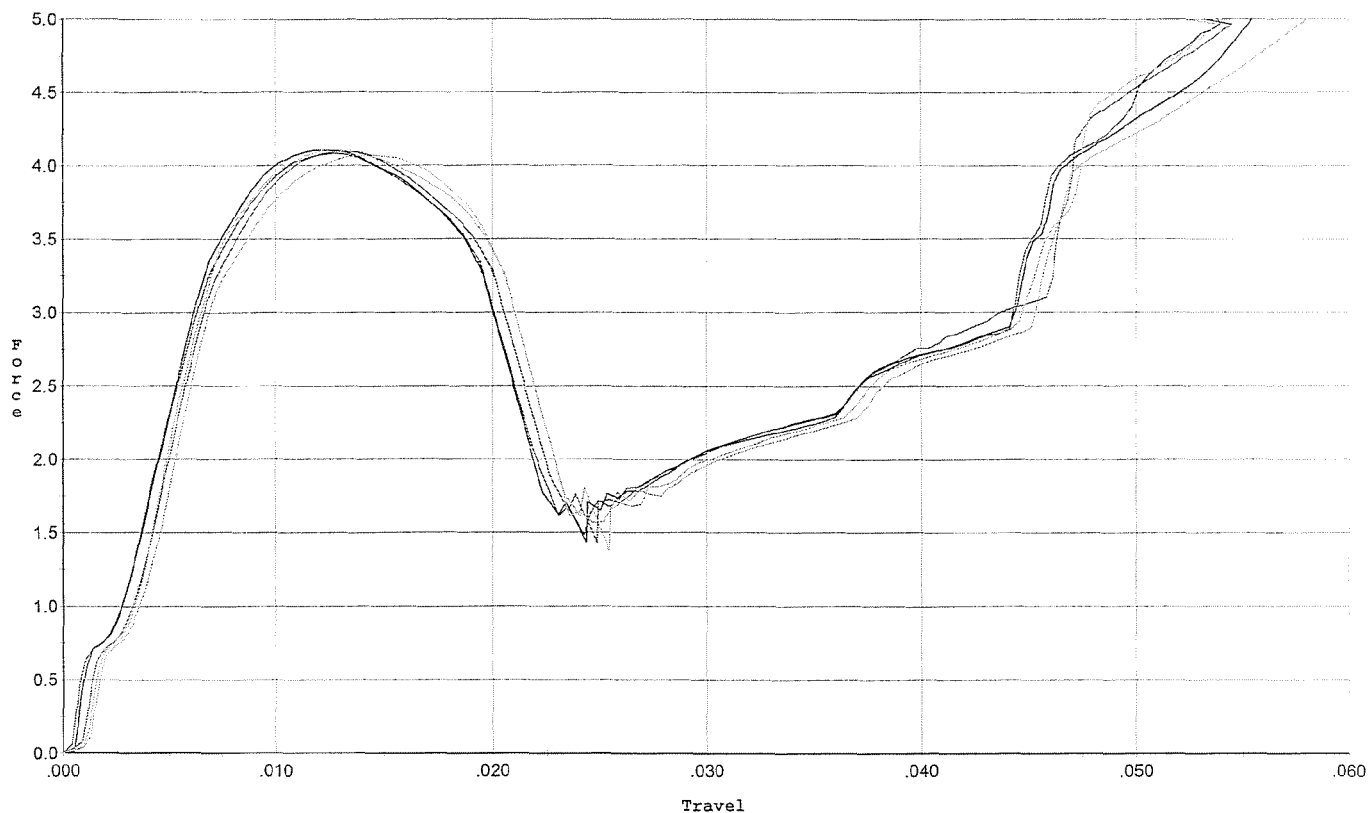
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.400	0.021	0.00	0.042	0.046		Set Trigger
2	3.453	0.018	0.00	0.042	0.042		Set Trigger
3	3.385	0.018	0.00	0.043	0.042		Set Trigger
4	3.462	0.019	0.00	0.042	0.044		Set Trigger
5	3.459	0.019	0.00	0.042	0.043		Set Trigger

A-3-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



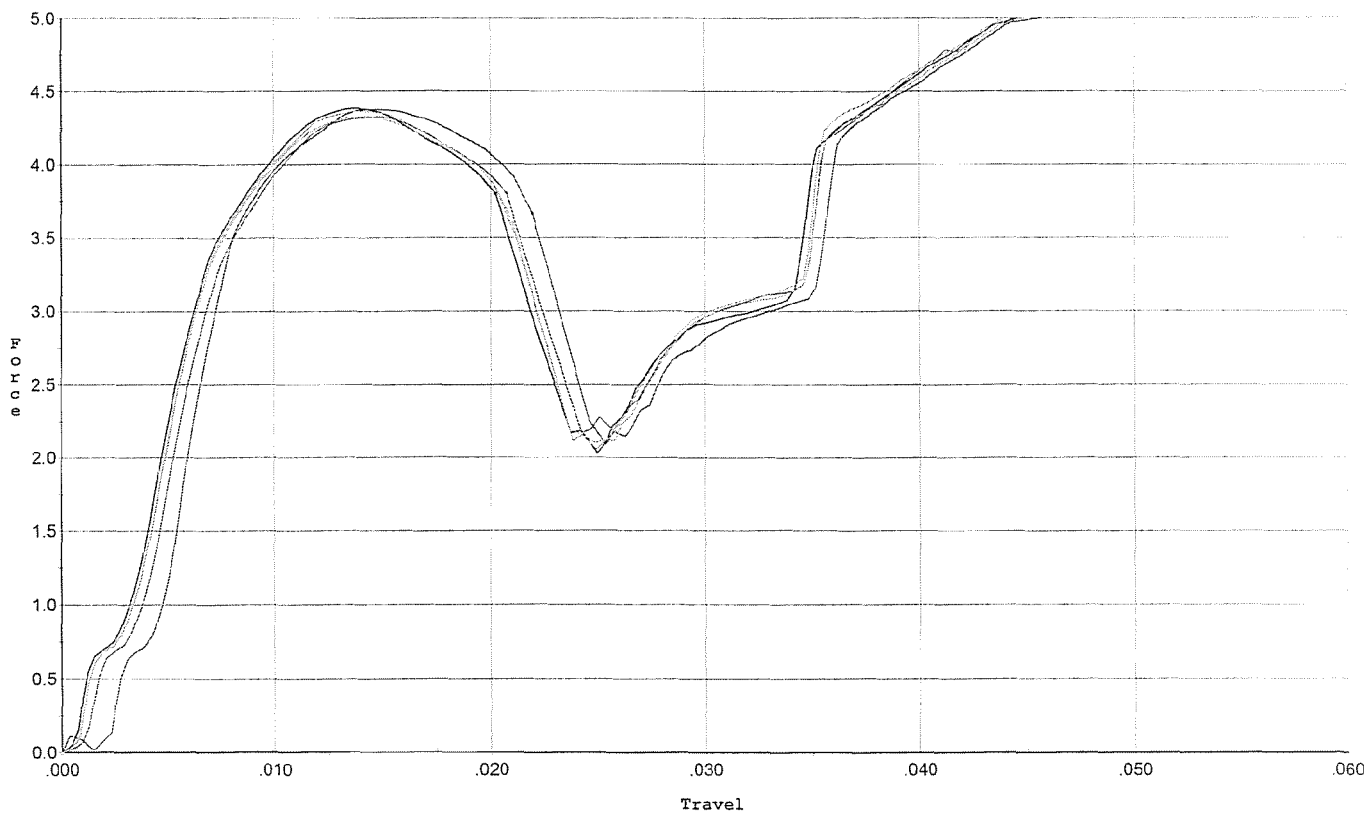
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.019	0.00	0.039	0.054		Set Trigger
2	4.107	0.020	0.00	0.039	0.054		Set Trigger
3	4.096	0.020	0.00	0.039	0.054		Set Trigger
4	4.109	0.021	0.00	0.039	0.057		Set Trigger
5	4.067	0.021	0.00	0.040	0.055		Set Trigger

A. 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



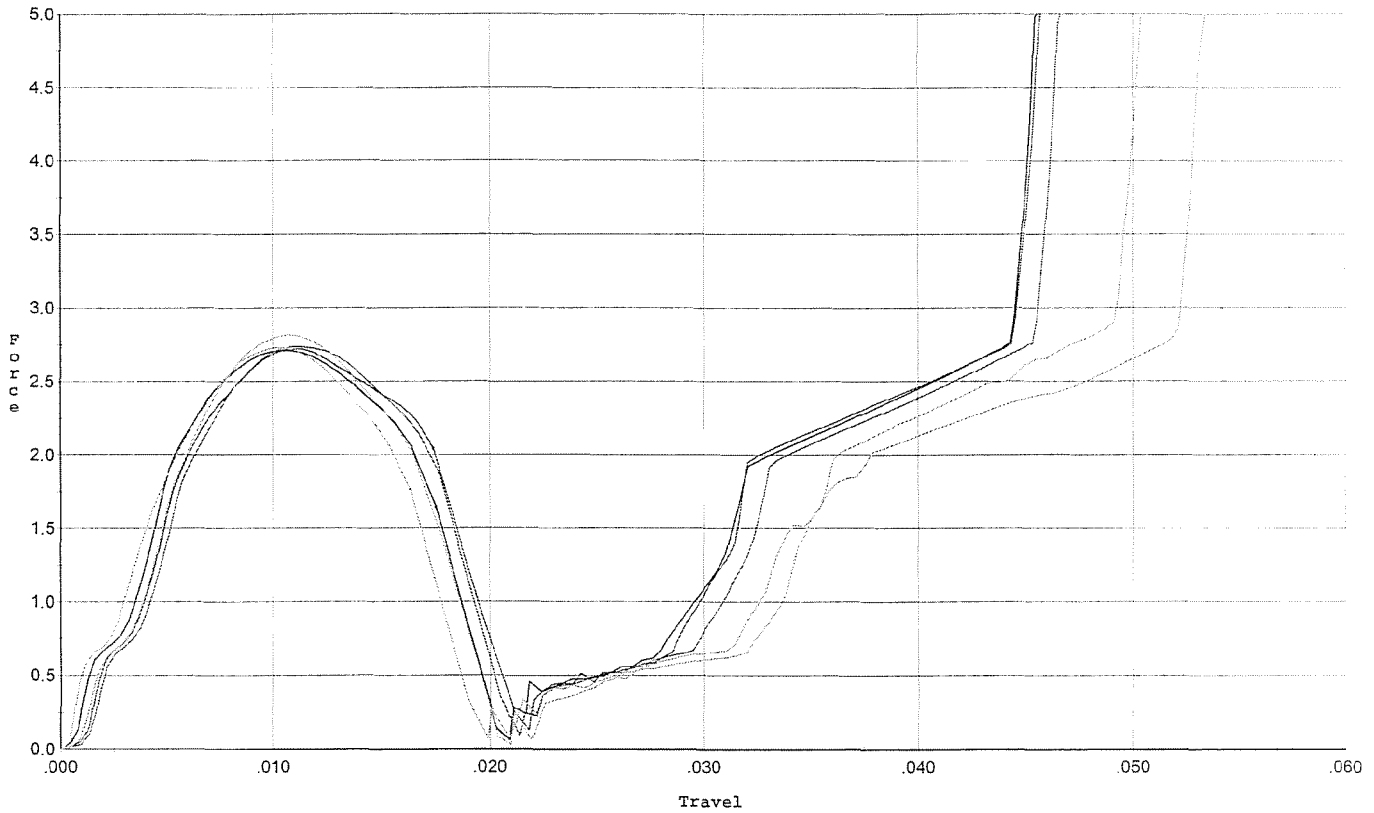
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.022	0.002	0.027	0.062		Set Trigger
2	4.383	0.020	0.00	0.027	0.059		Set Trigger
3	4.325	0.021	0.00	0.027	0.059		Set Trigger
4	4.364	0.021	0.00	0.027	0.062		Set Trigger
5	4.328	0.021	0.00	0.027	0.062		Set Trigger

A.4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



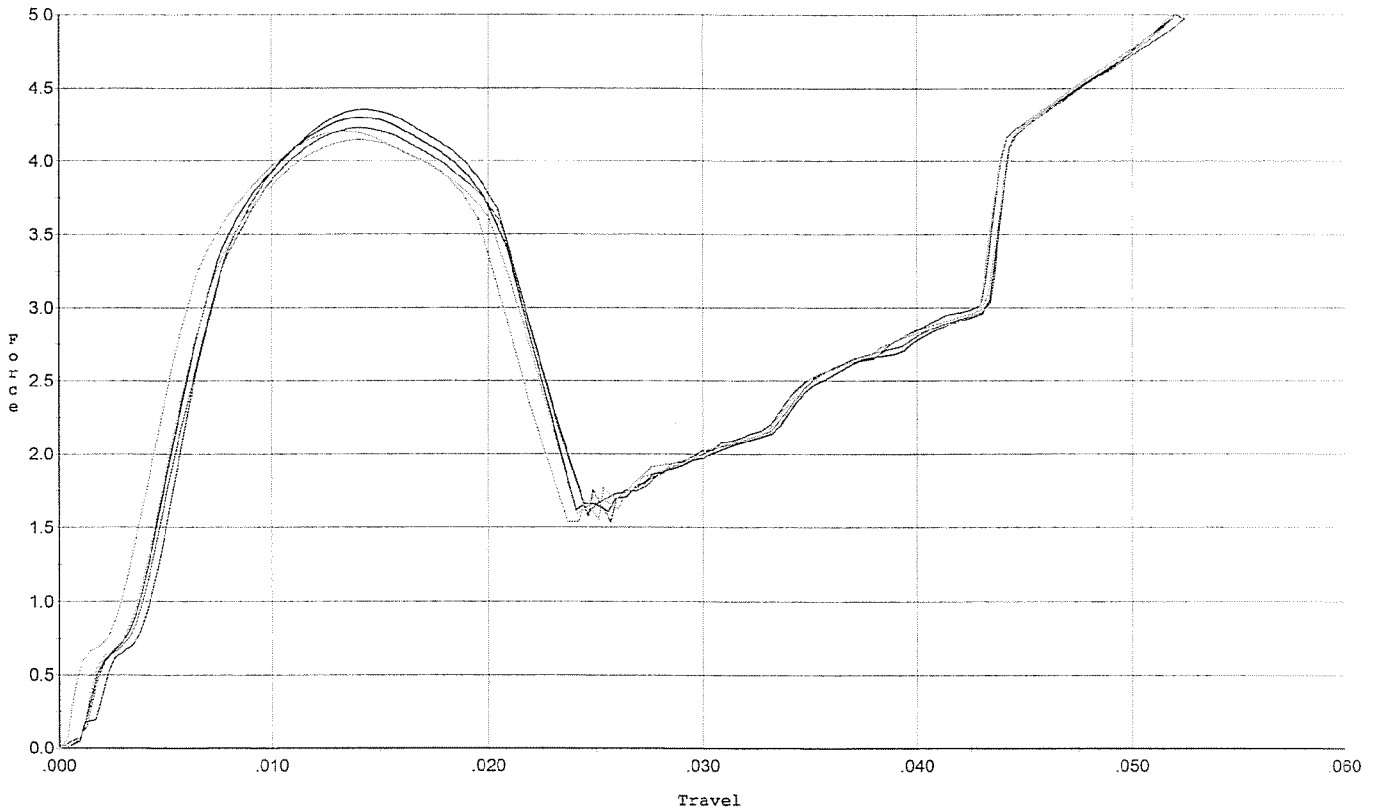
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.721	0.017	0.00	0.032	0.031		Set Trigger
2	2.707	0.017	0.00	0.032	0.032		Set Trigger
3	2.734	0.018	0.00	0.033	0.031		Set Trigger
4	2.816	0.018	0.00	0.037	0.032		Set Trigger
5	2.732	0.016	0.00	0.041	0.030		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.352	0.020	0.00	0.035	0.057		Set Trigger
2	4.298	0.021	0.00	0.036	0.058		Set Trigger
3	4.230	0.021	0.00	0.036	0.057		Set Trigger
4	4.146	0.022	0.00	0.036	0.059		Set Trigger
5	4.206	0.020	0.00	0.037	0.056		Set Trigger

A-4.24