

G6845844

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

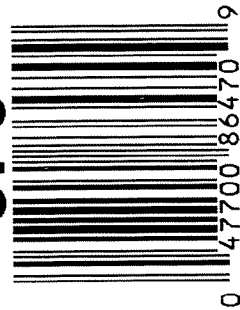
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845844

UPC



GUN SERIAL #

66845844

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SP
470	DIS-ASSEMBLE ACTION		4-16-09	SP
472	SERIALIZE BOLT HANDLE		4-17-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	4/18/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SV
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-22-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

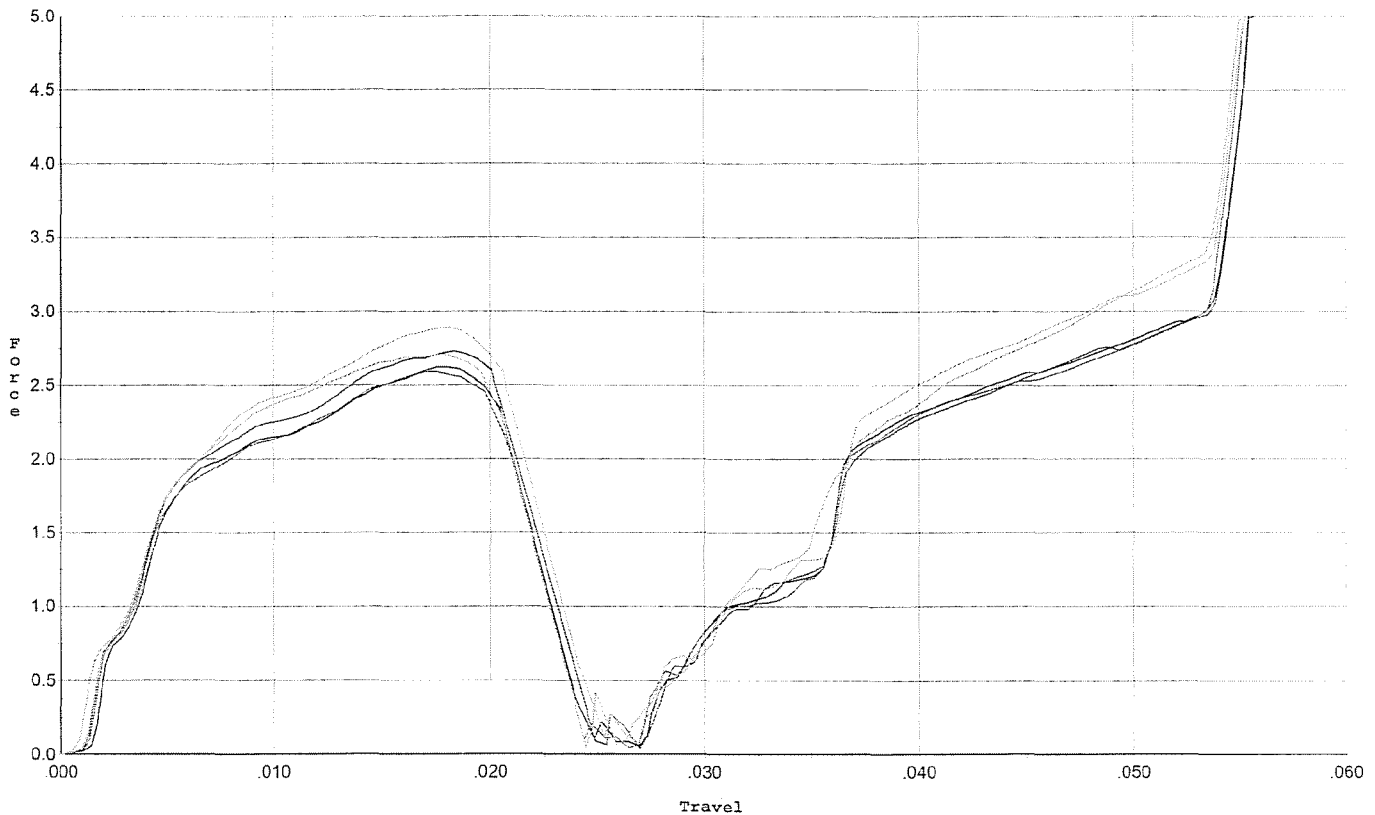
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.2</u> <u>4.2</u>	5-8-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.2</u> <u>5.2</u> <u>4.0</u>	5-8-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-8-09	LN
	J) ASSEMBLE STOCK		4-30-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-8-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-8-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-8-09	TGR
670	FINAL INSPECTION A) HEADSPACE		5-8-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.39</u> <u>2.71</u> <u>2.40</u> <u>2.62</u>	5-7-09	RP
	C) FUNCTION		5-8-09	LN
690	PACK		4/1/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



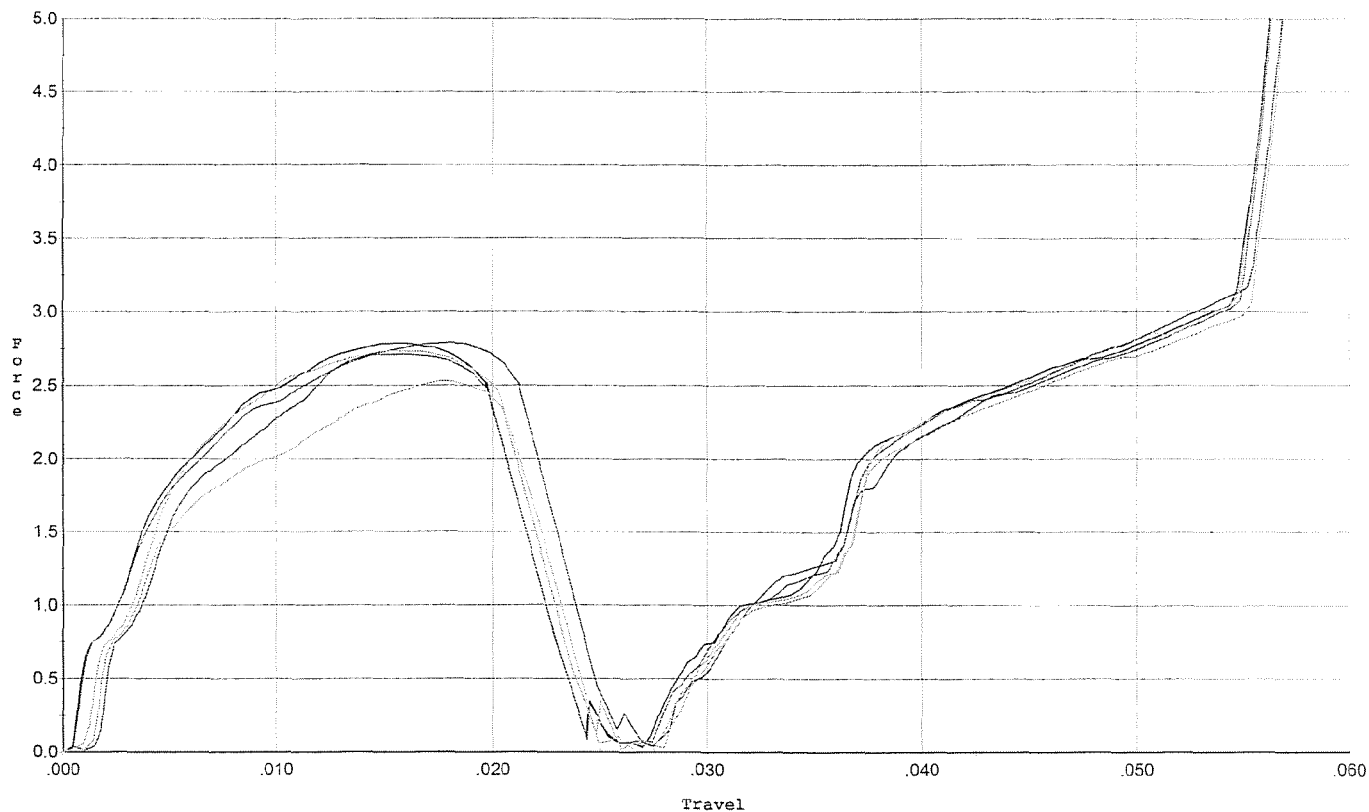
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.732	0.020	0.00	0.038	0.038		Set Trigger
2	2.626	0.020	0.00	0.038	0.037		Set Trigger
3	2.592	0.021	0.00	0.038	0.038		Set Trigger
4	2.893	0.021	0.00	0.037	0.041		Set Trigger
5	2.712	0.021	0.00	0.038	0.040		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



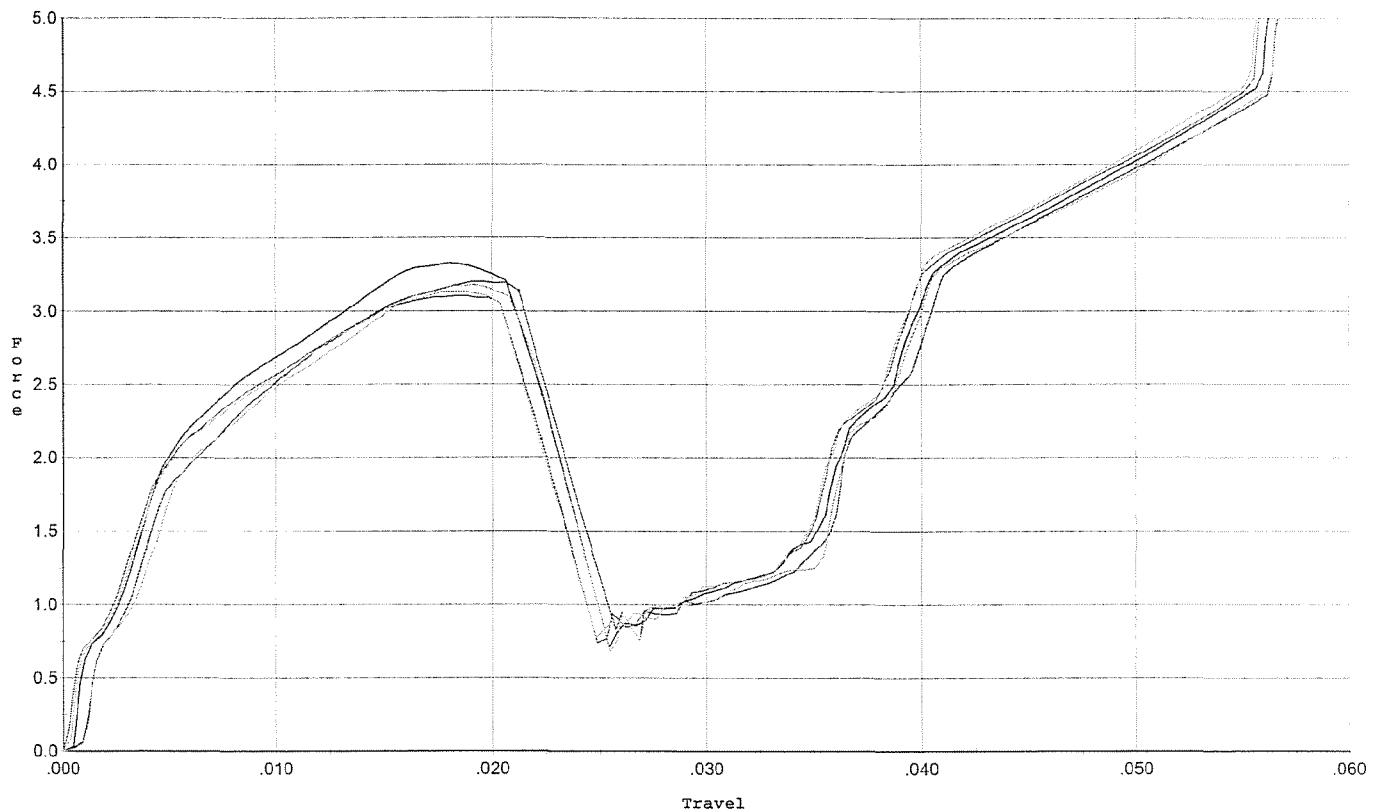
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.788	0.021	0.00	0.039	0.041		Set Trigger
2	2.786	0.020	0.00	0.039	0.040		Set Trigger
3	2.713	0.020	0.00	0.040	0.039		Set Trigger
4	2.738	0.022	0.00	0.039	0.043		Set Trigger
5	2.531	0.020	0.00	0.040	0.036		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



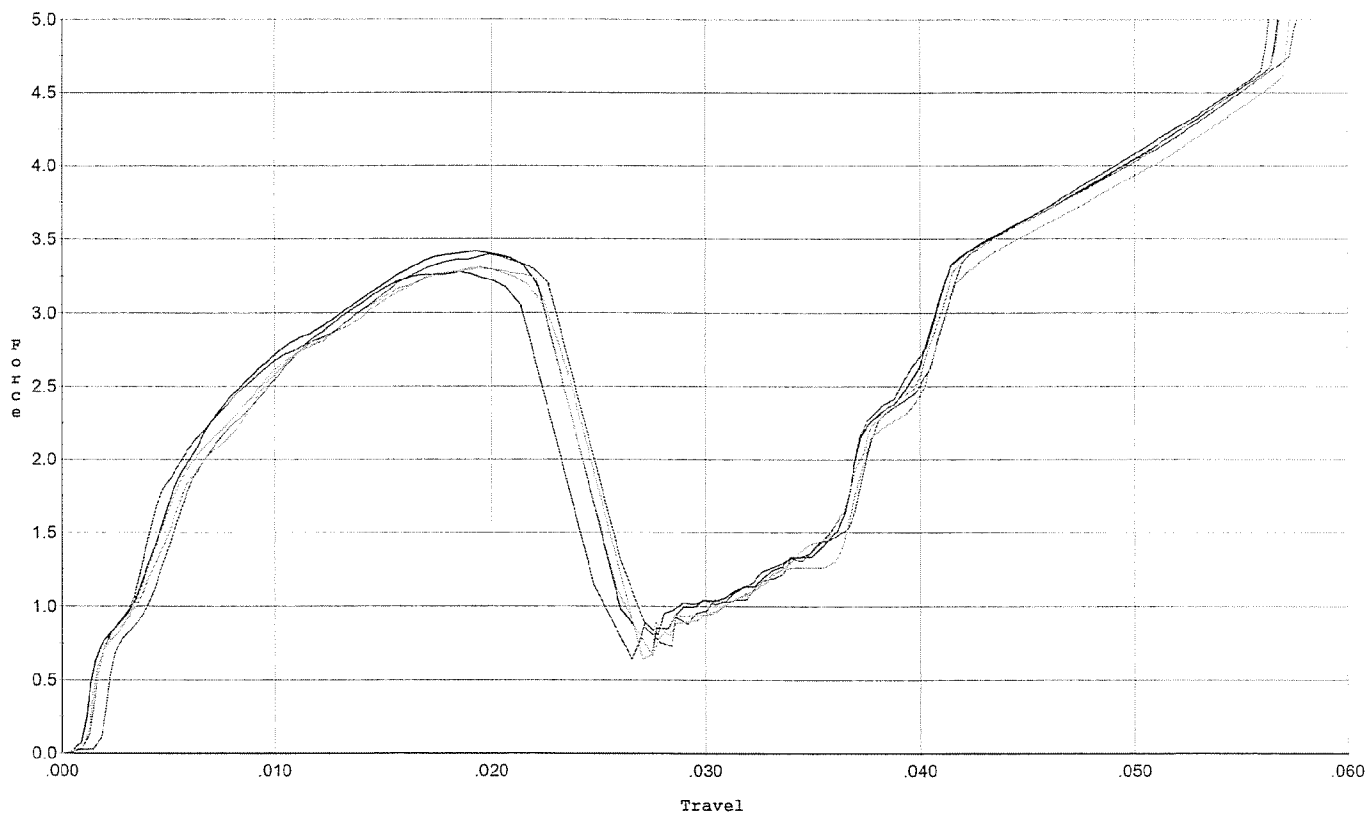
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.021	0.00	0.037	0.046		Set Trigger
2	3.326	0.022	0.00	0.037	0.052		Set Trigger
3	3.103	0.022	0.00	0.037	0.049		Set Trigger
4	3.134	0.020	0.00	0.037	0.045		Set Trigger
5	3.176	0.022	0.00	0.037	0.047		Set Trigger

A-3-f8

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



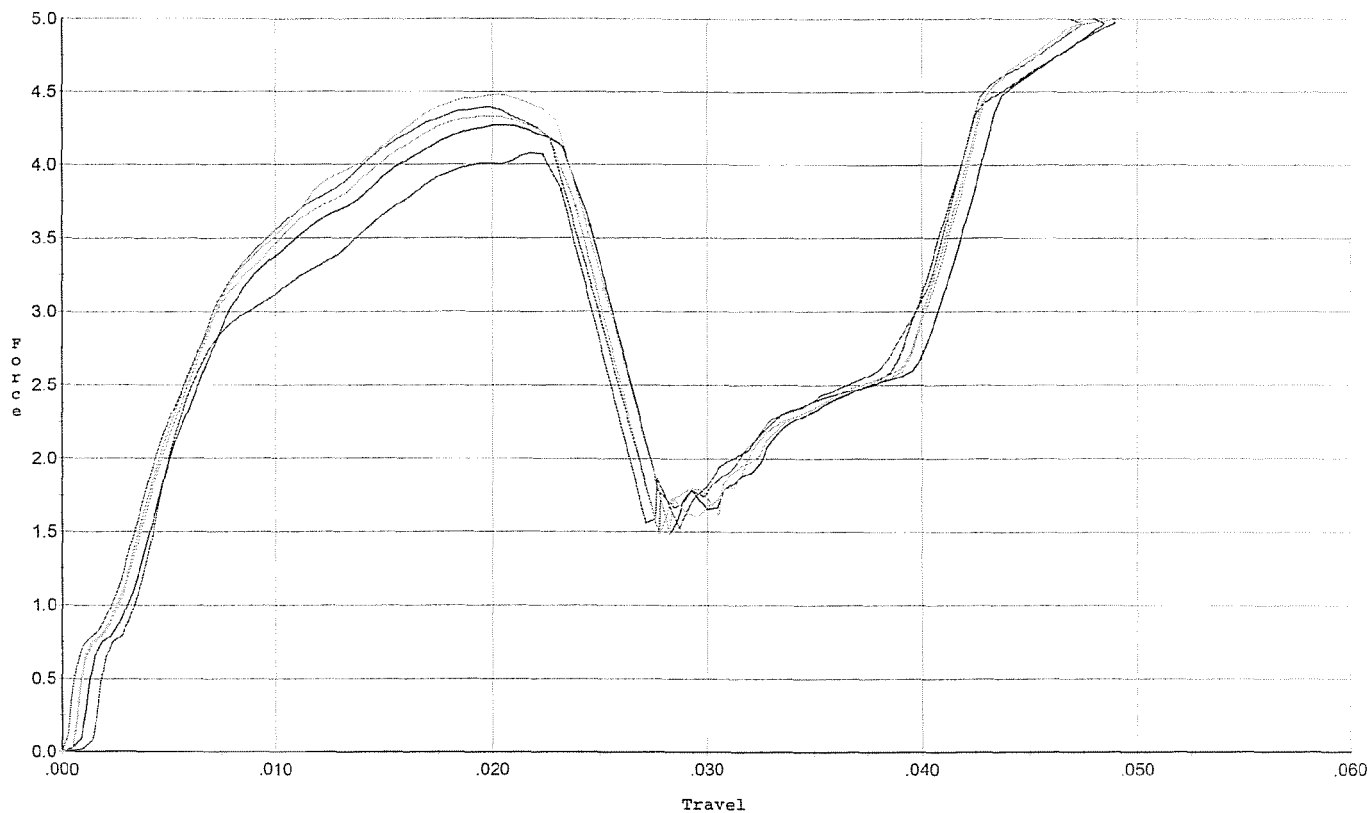
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.277	0.021	0.00	0.037	0.048		Set Trigger
2	3.418	0.022	0.00	0.037	0.051		Set Trigger
3	3.397	0.023	0.00	0.037	0.051		Set Trigger
4	3.302	0.024	0.00	0.037	0.053		Set Trigger
5	3.312	0.022	0.00	0.037	0.050		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



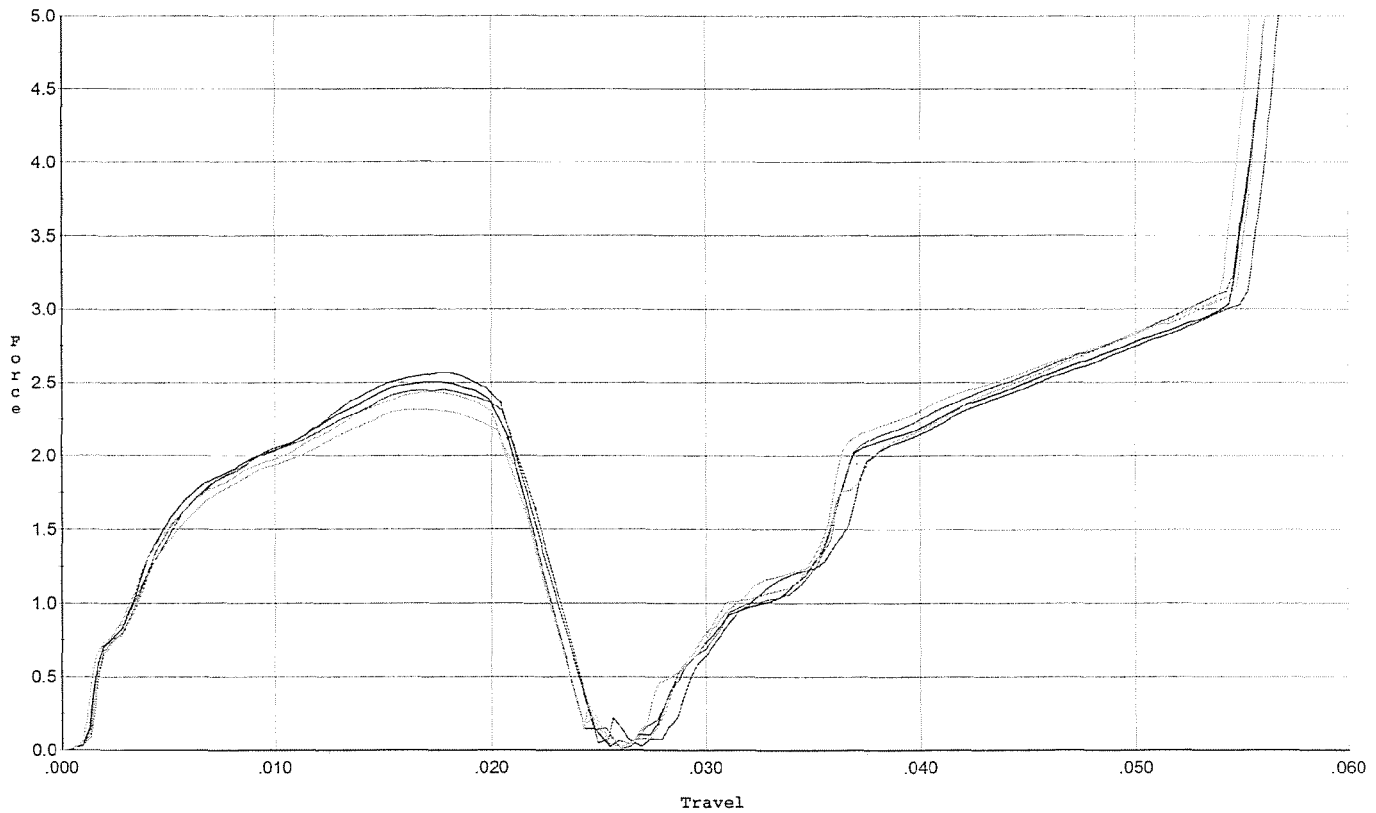
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.023	0.00	0.034	0.063		Set Trigger
2	4.270	0.025	0.00	0.034	0.071		Set Trigger
3	4.394	0.025	0.00	0.034	0.075		Set Trigger
4	4.480	0.025	0.00	0.034	0.076		Set Trigger
5	4.331	0.024	0.00	0.034	0.071		Set Trigger

A. 4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



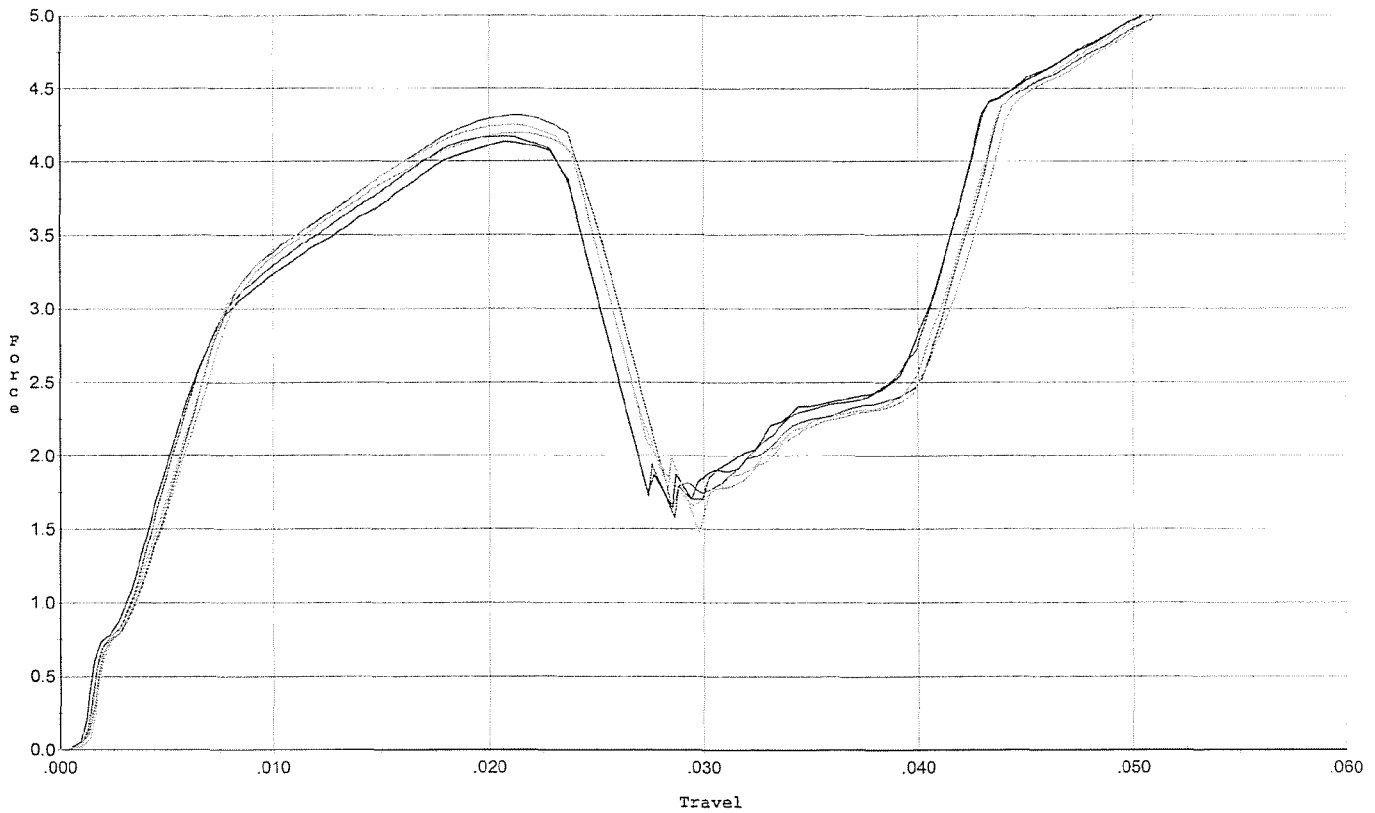
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.020	0.00	0.039	0.036		Set Trigger
2	2.505	0.021	0.00	0.039	0.037		Set Trigger
3	2.451	0.022	0.00	0.038	0.038		Set Trigger
4	2.434	0.022	0.00	0.038	0.037		Set Trigger
5	2.318	0.021	0.00	0.039	0.035		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.024	0.00	0.034	0.066		Set Trigger
2	4.134	0.024	0.00	0.033	0.066		Set Trigger
3	4.316	0.025	0.00	0.033	0.073		Set Trigger
4	4.253	0.024	0.00	0.034	0.068		Set Trigger
5	4.192	0.024	0.00	0.034	0.067		Set Trigger

A- 4.21