

G 6845846

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



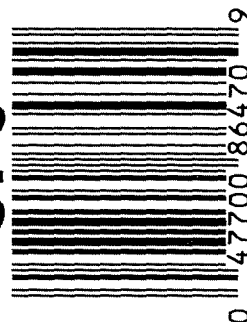
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845846

UPC

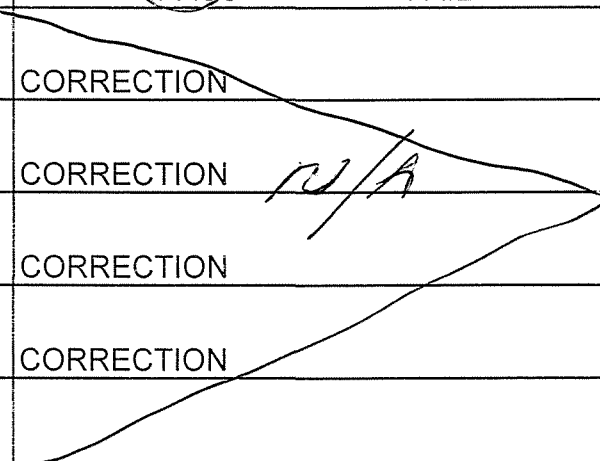


BM FORM

GUN SERIAL # G6845846

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION	APR 15 2009	4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-24-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-27-09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	
540	APPLY COATINGS (BARREL ACTION)		5/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

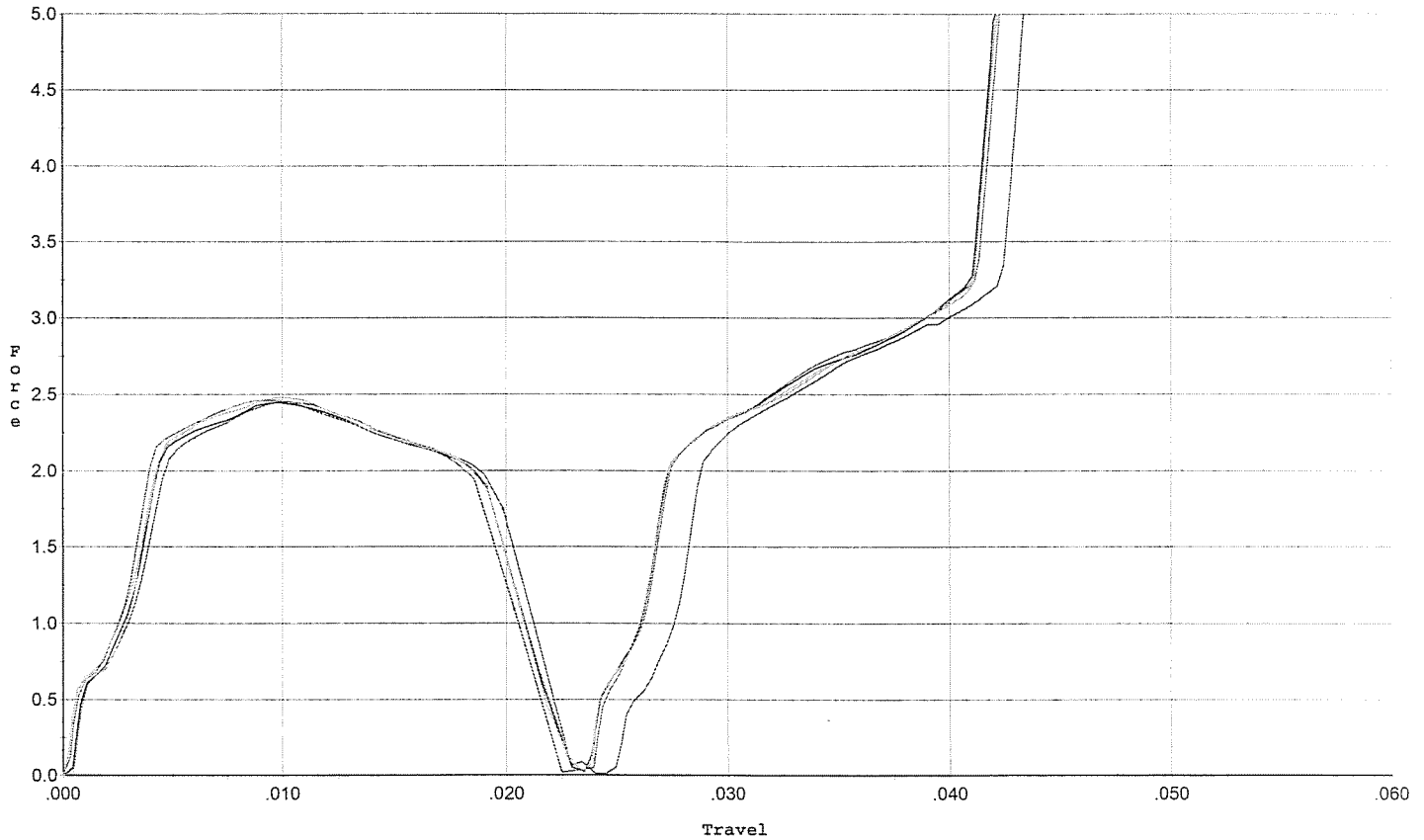
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	5-14-09	SPD.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	5-14-09	SPD.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5-14-09	SPD.		
	J) ASSEMBLE STOCK					5-8-09	SPD.		
	K) ASSEMBLE SWIVEL STUDS					5-14-09	SPD.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5-12-09	RB		
			PASS	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-12-09	WV		
670	FINAL INSPECTION A) HEADSPACE					5-14-09	SPD.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u>	<u>2.51</u>	<u>2.69</u>	<u>2.40</u>	<u>2.53</u>	5-13-09	WV
	C) FUNCTION					5-14-09	SPD.		
690	PACK					7/17/09	Fm		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



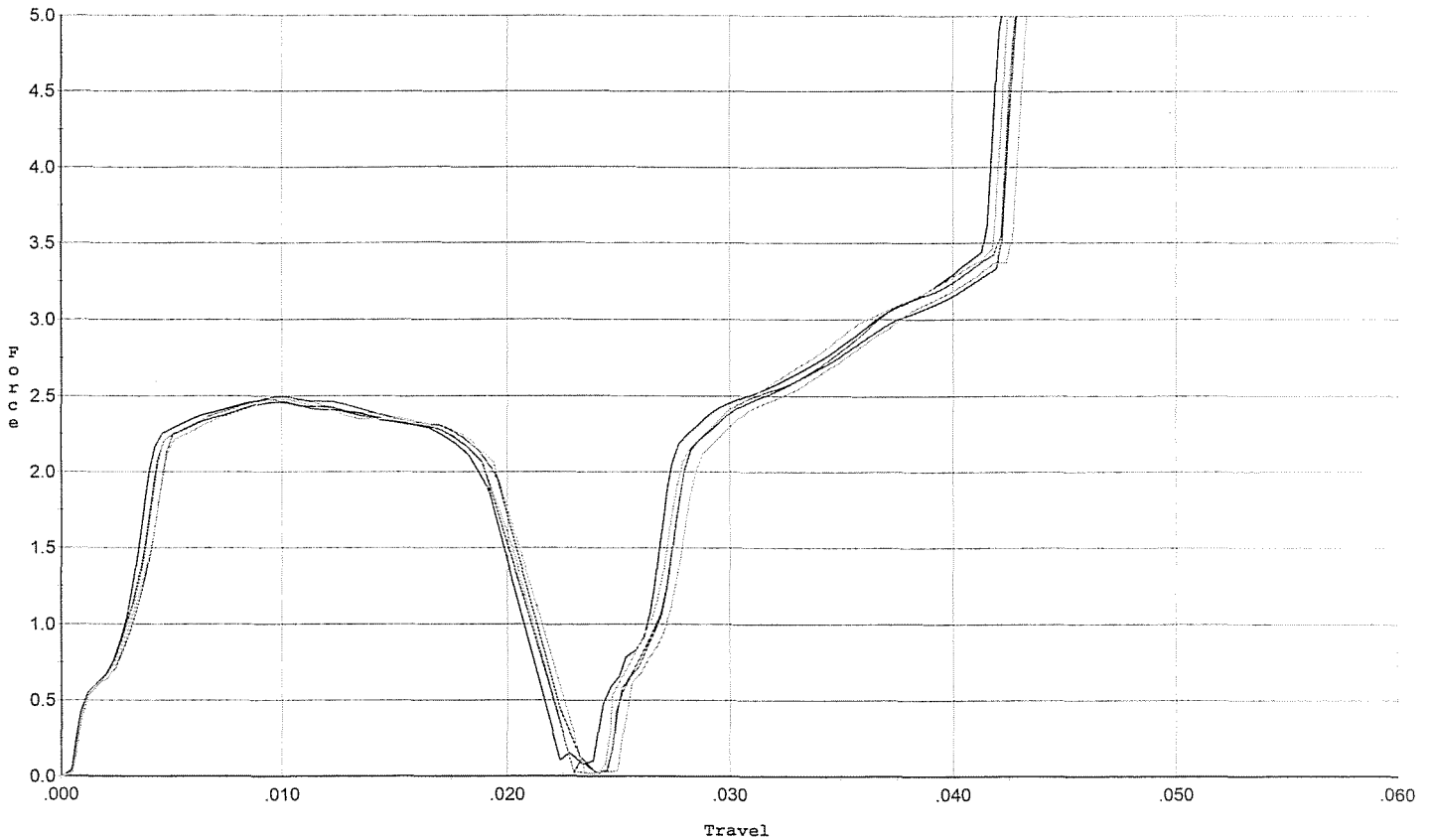
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.020	0.00	0.028	0.036		Set Trigger
2	2.447	0.019	0.00	0.027	0.035		Set Trigger
3	2.460	0.020	0.00	0.027	0.038		Set Trigger
4	2.468	0.019	0.00	0.027	0.035		Set Trigger
5	2.478	0.019	0.00	0.027	0.036		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



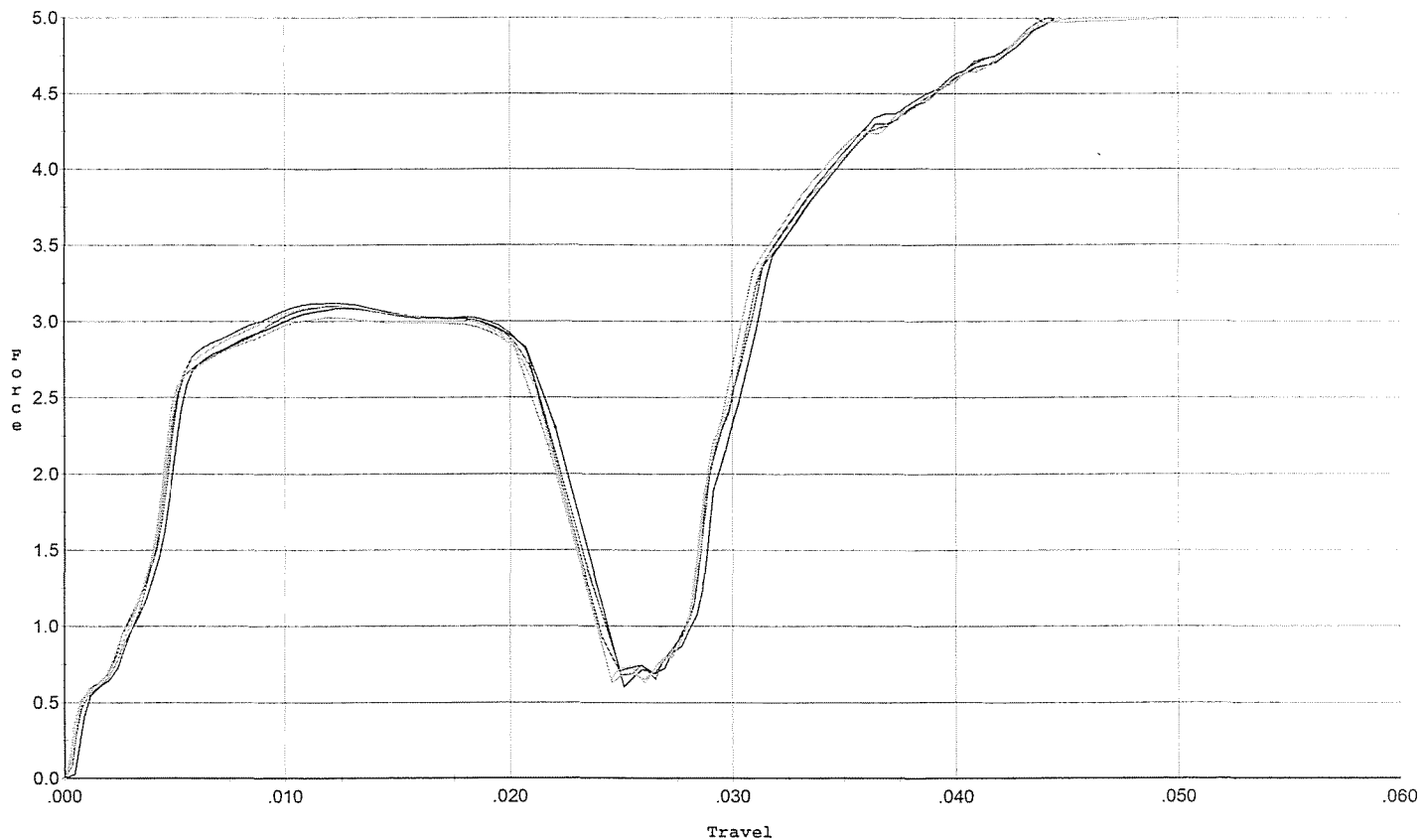
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.021	0.00	0.028	0.039		Set Trigger
2	2.475	0.019	0.00	0.027	0.036		Set Trigger
3	2.493	0.020	0.00	0.028	0.037		Set Trigger
4	2.472	0.020	0.00	0.027	0.038		Set Trigger
5	2.477	0.021	0.00	0.028	0.039		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



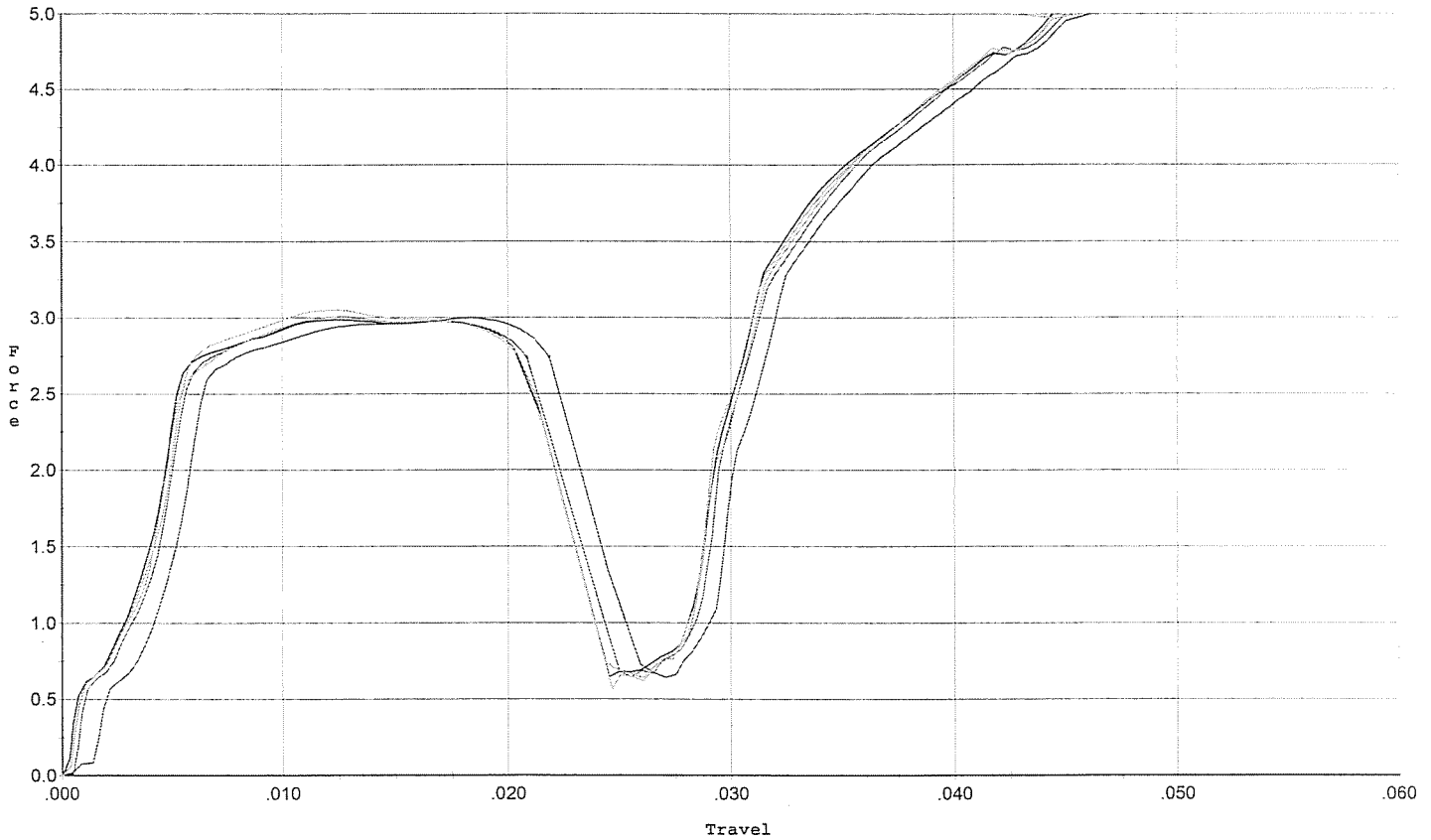
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.021	0.00	0.028	0.049		Set Trigger
2	3.086	0.022	0.00	0.028	0.050		Set Trigger
3	3.102	0.021	0.00	0.028	0.048		Set Trigger
4	3.094	0.021	0.00	0.028	0.049		Set Trigger
5	3.027	0.022	0.00	0.028	0.050		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



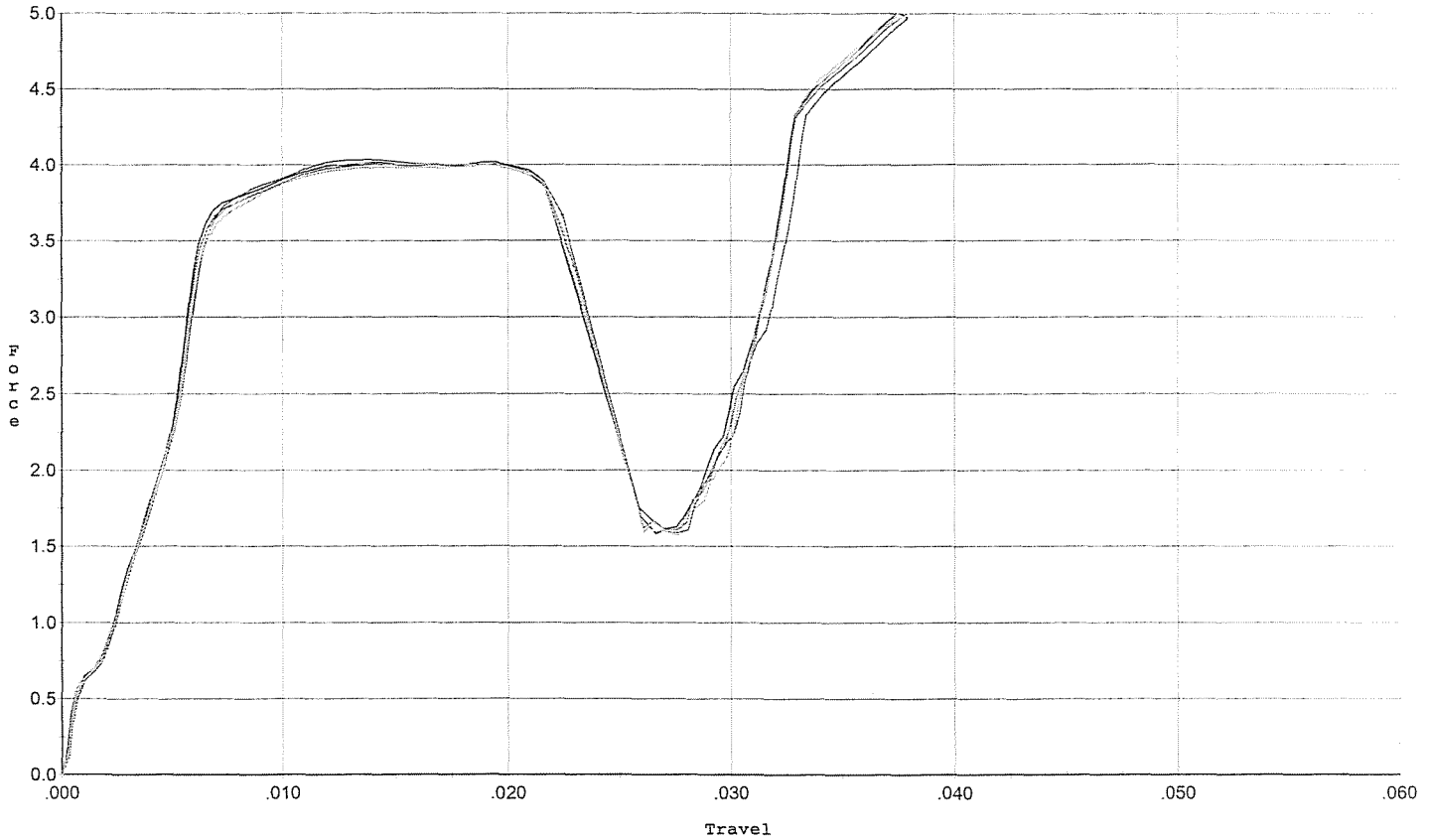
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.022	0.00	0.028	0.047		Set Trigger
2	2.988	0.021	0.00	0.028	0.049		Set Trigger
3	3.004	0.021	0.00	0.028	0.047		Set Trigger
4	3.051	0.021	0.00	0.028	0.049		Set Trigger
5	3.004	0.021	0.00	0.028	0.048		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



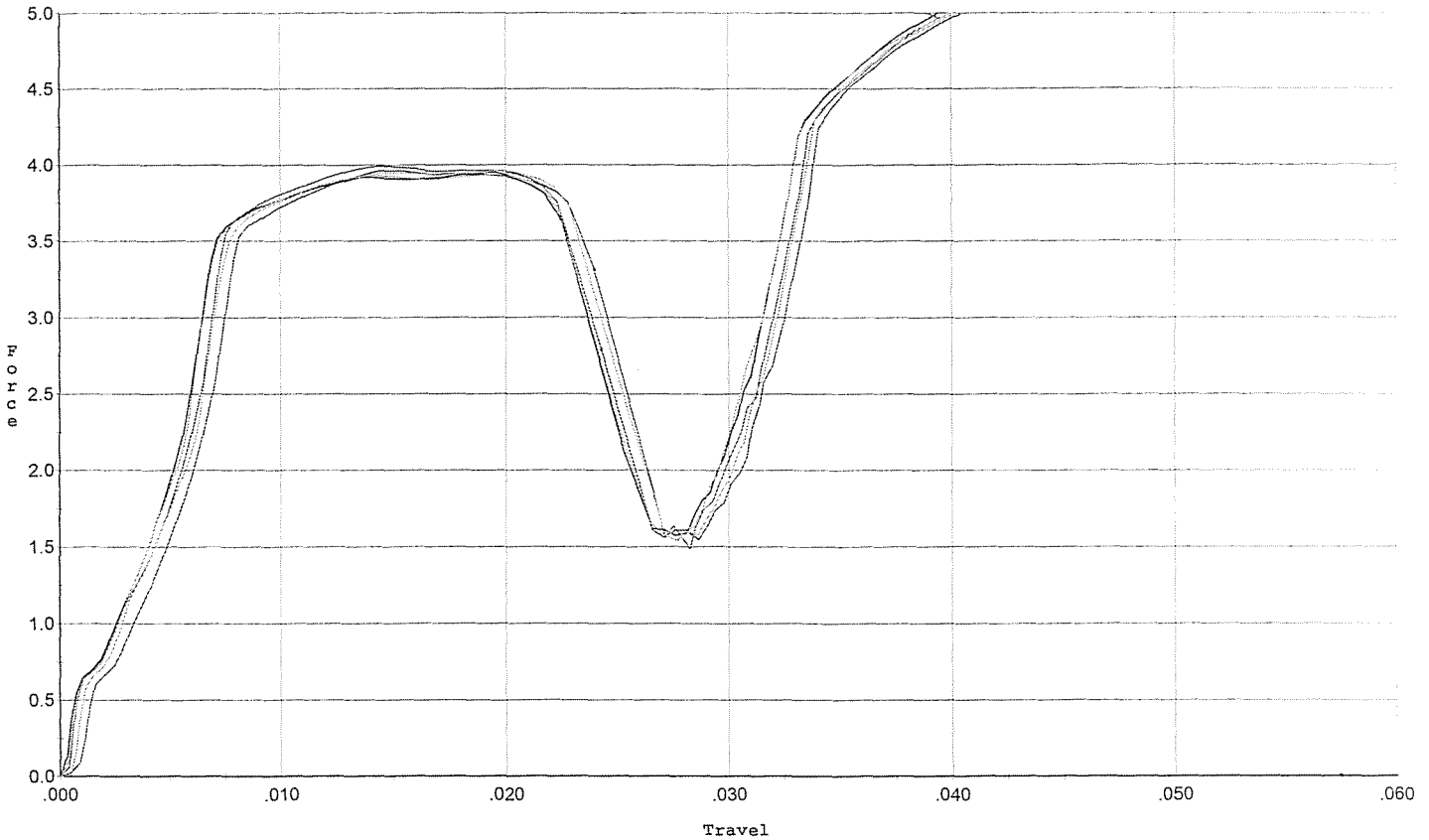
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.022	0.00	0.017	0.067		Set Trigger
2	4.015	0.024	0.00	0.016	0.071		Set Trigger
3	4.012	0.023	0.00	0.017	0.068		Set Trigger
4	4.012	0.023	0.00	0.017	0.068		Set Trigger
5	4.003	0.023	0.00	0.016	0.069		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



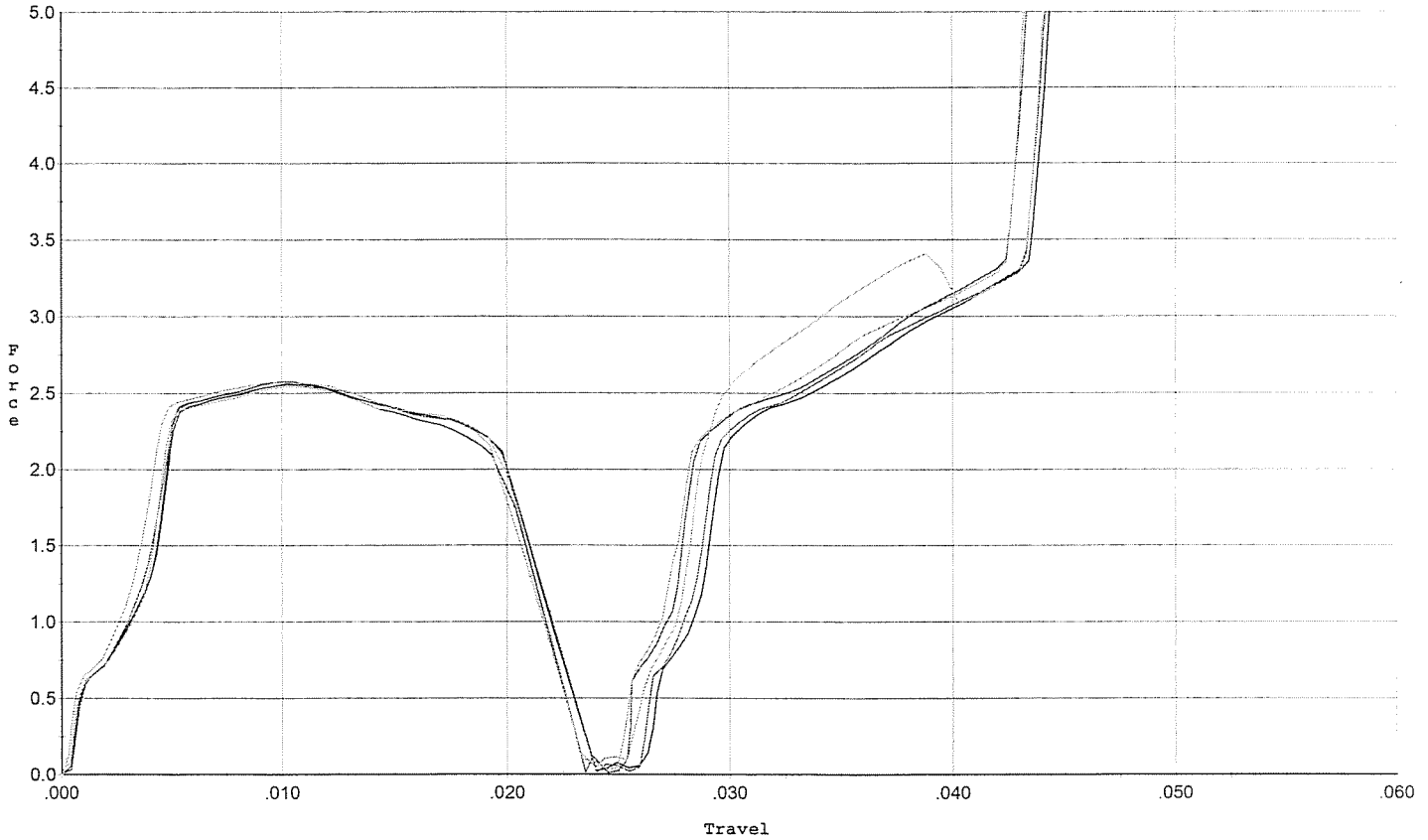
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.963	0.024	0.00	0.019	0.067		Set Trigger
2	3.939	0.022	0.00	0.019	0.065		Set Trigger
3	3.992	0.024	0.00	0.019	0.070		Set Trigger
4	3.962	0.023	0.00	0.019	0.065		Set Trigger
5	3.934	0.022	0.00	0.019	0.064		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



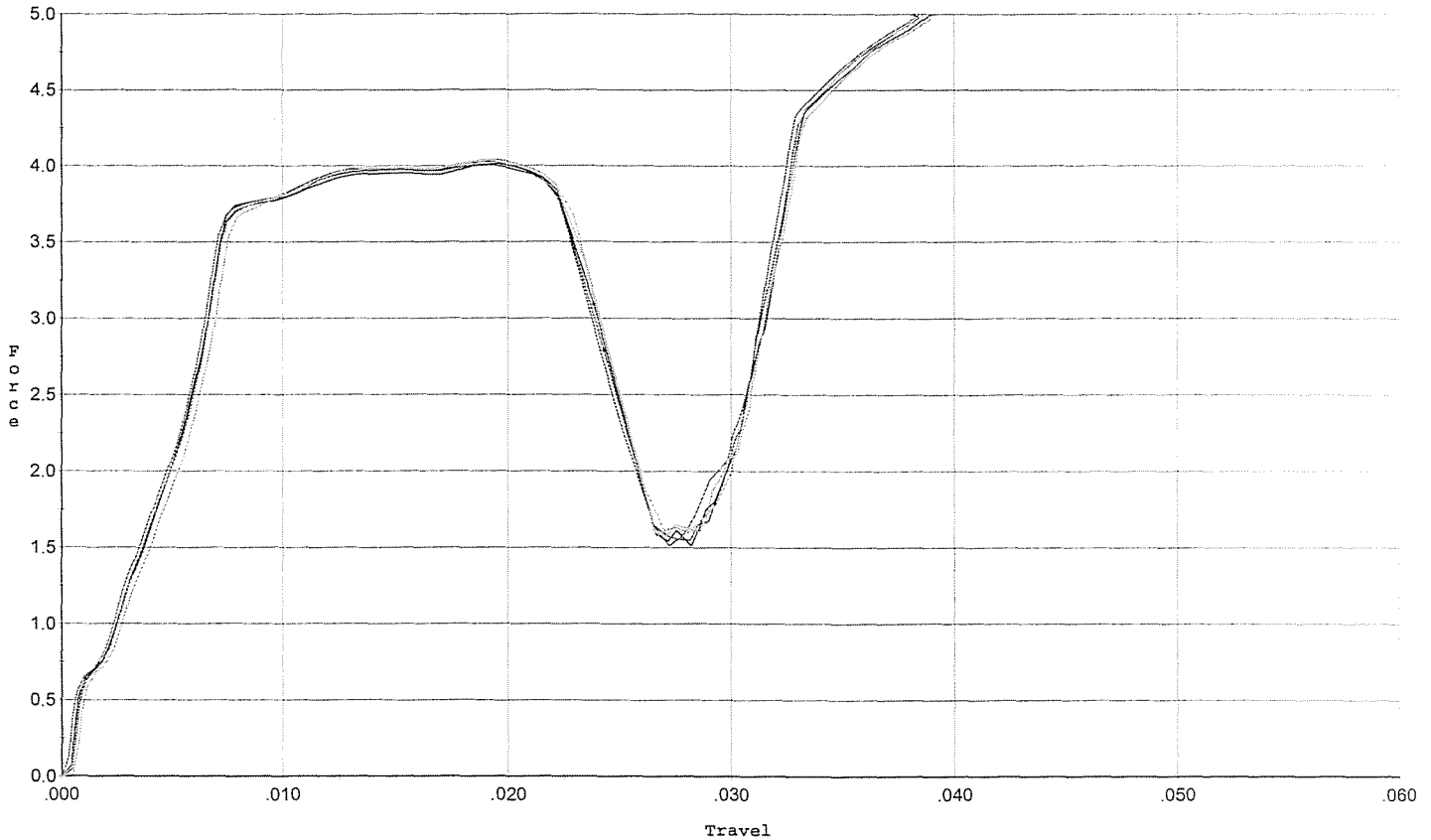
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.020	0.00	0.028	0.039		Set Trigger
2	2.561	0.020	0.00	0.029	0.038		Set Trigger
3	2.553	0.022	0.00	0.029	0.042		Set Trigger
4	2.544	0.020	0.00	0.028	0.039		Set Trigger
5	2.571	0.021	0.00	0.028	0.041		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.024	0.00	0.020	0.071		Set Trigger
2	4.009	0.024	0.00	0.020	0.069		Set Trigger
3	4.023	0.022	0.00	0.021	0.066		Set Trigger
4	4.041	0.023	0.00	0.020	0.068		Set Trigger
5	4.034	0.023	0.00	0.020	0.066		Set Trigger

Avg 4.02