

G6845848

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

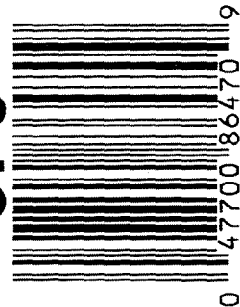
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845848

UPC



GUN SERIAL # G 6845848

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES	APR 12 2009	4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

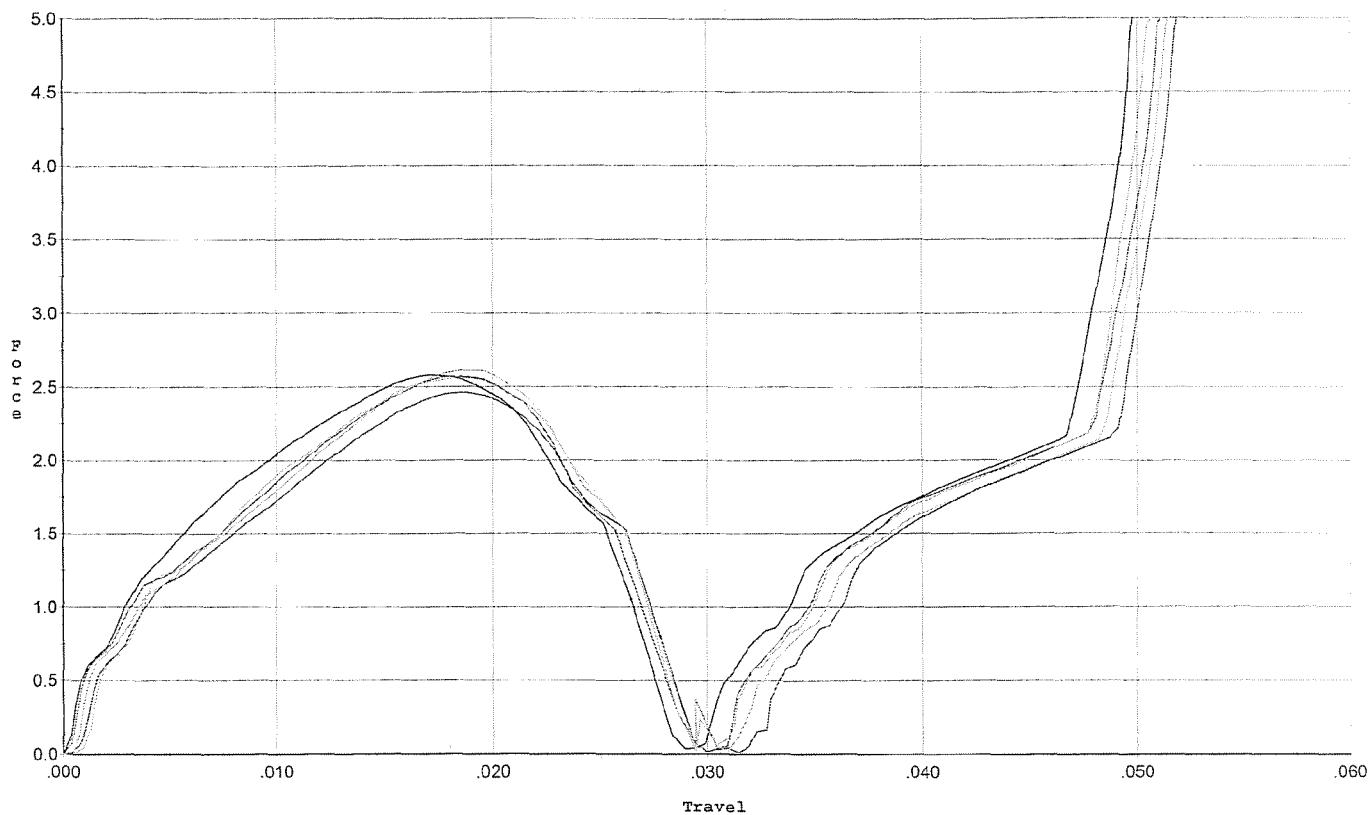
OPERATION NAME		REFERENCE		DATE	
560	BARBER - M24 00539752 LBS MIN F) SAFETY ON FORCE 10 LBS MAX	<u>4</u>	<u>6</u>	<u>4</u>	4-29-09 WW
CONT.					
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u>	<u>35</u>	<u>3</u>	4-29-09 WW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT .020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	4-29-09 WW
	J) ASSEMBLE STOCK				4-24-09 LAD
	K) ASSEMBLE SWIVEL STUDS				4-29-09 WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u>	FAIL		4-27-09 RP
		<u>PASS</u>	FAIL		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION		N/A	
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO				4-27-09 SP
670	FINAL INSPECTION A) HEADSPACE				4-29-09 WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u>	<u>2.55</u>	<u>2.52</u> <u>2.61</u> <u>2.64</u>	4-28-09 WW
	C) FUNCTION				4-24-09 WW
690	PACK				6/19/09 FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



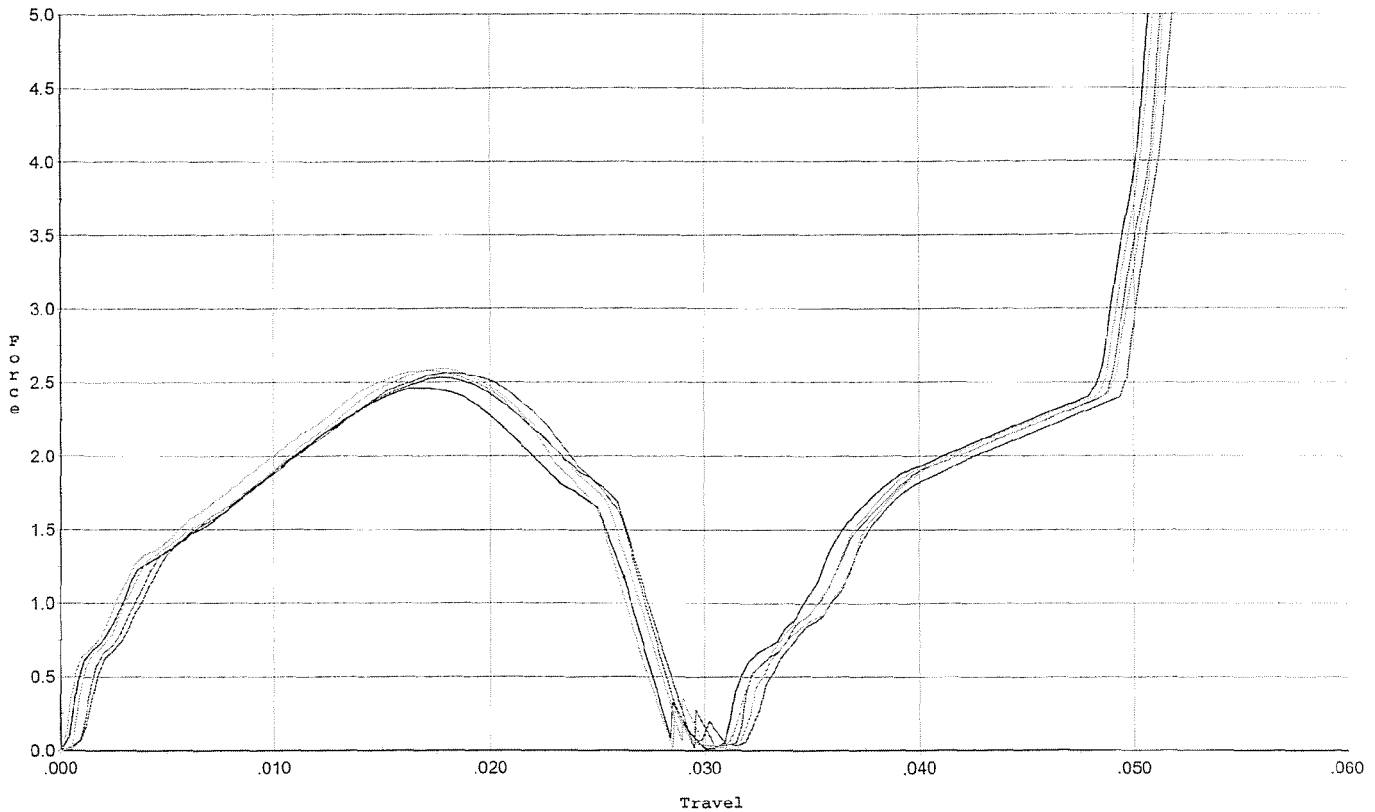
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.028	0.00	0.032	0.045		Set Trigger
2	2.581	0.026	0.00	0.031	0.047		Set Trigger
3	2.570	0.026	0.00	0.032	0.045		Set Trigger
4	2.577	0.026	0.00	0.032	0.045		Set Trigger
5	2.612	0.026	0.00	0.031	0.045		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



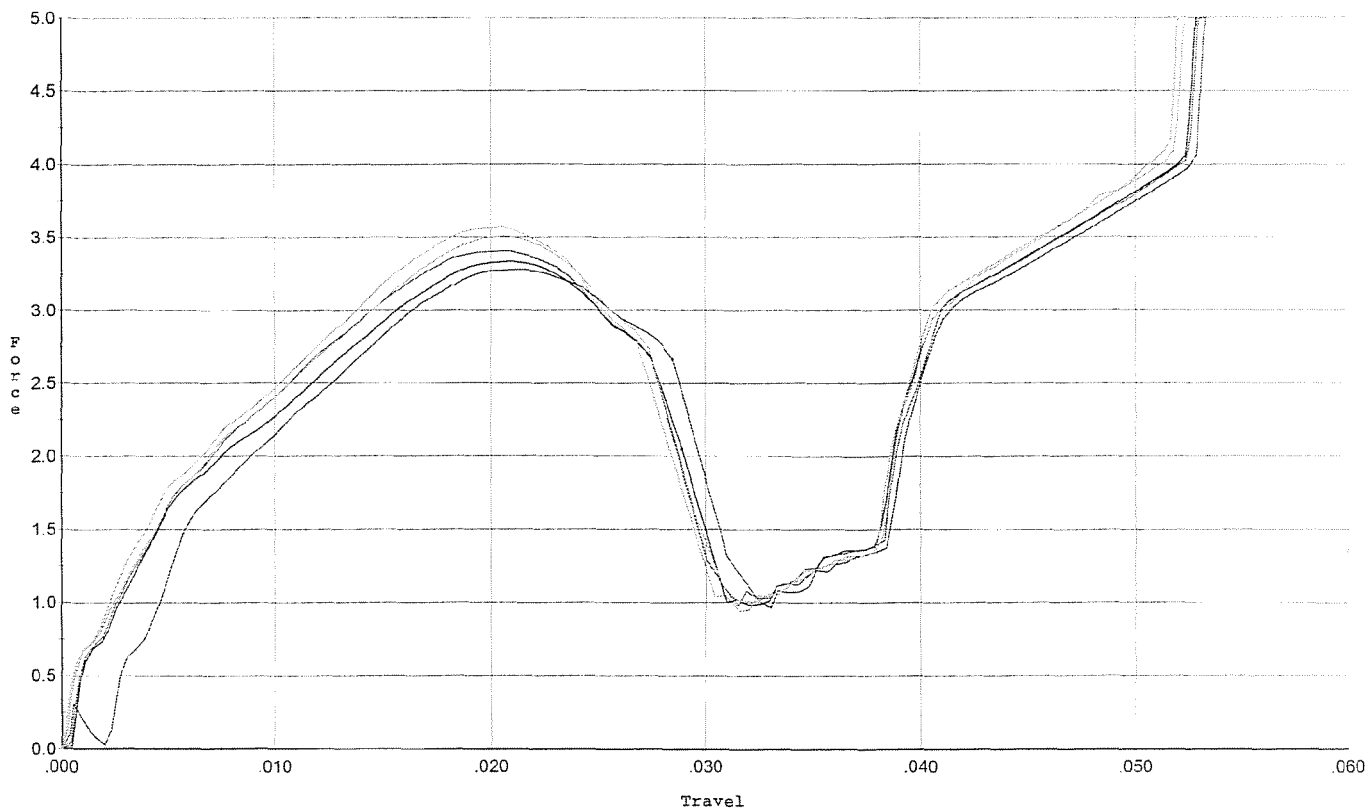
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.026	0.00	0.033	0.045		Set Trigger
2	2.462	0.026	0.00	0.032	0.045		Set Trigger
3	2.564	0.026	0.00	0.032	0.046		Set Trigger
4	2.591	0.027	0.00	0.032	0.048		Set Trigger
5	2.580	0.025	0.00	0.033	0.046		Set Trigger

A254.

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



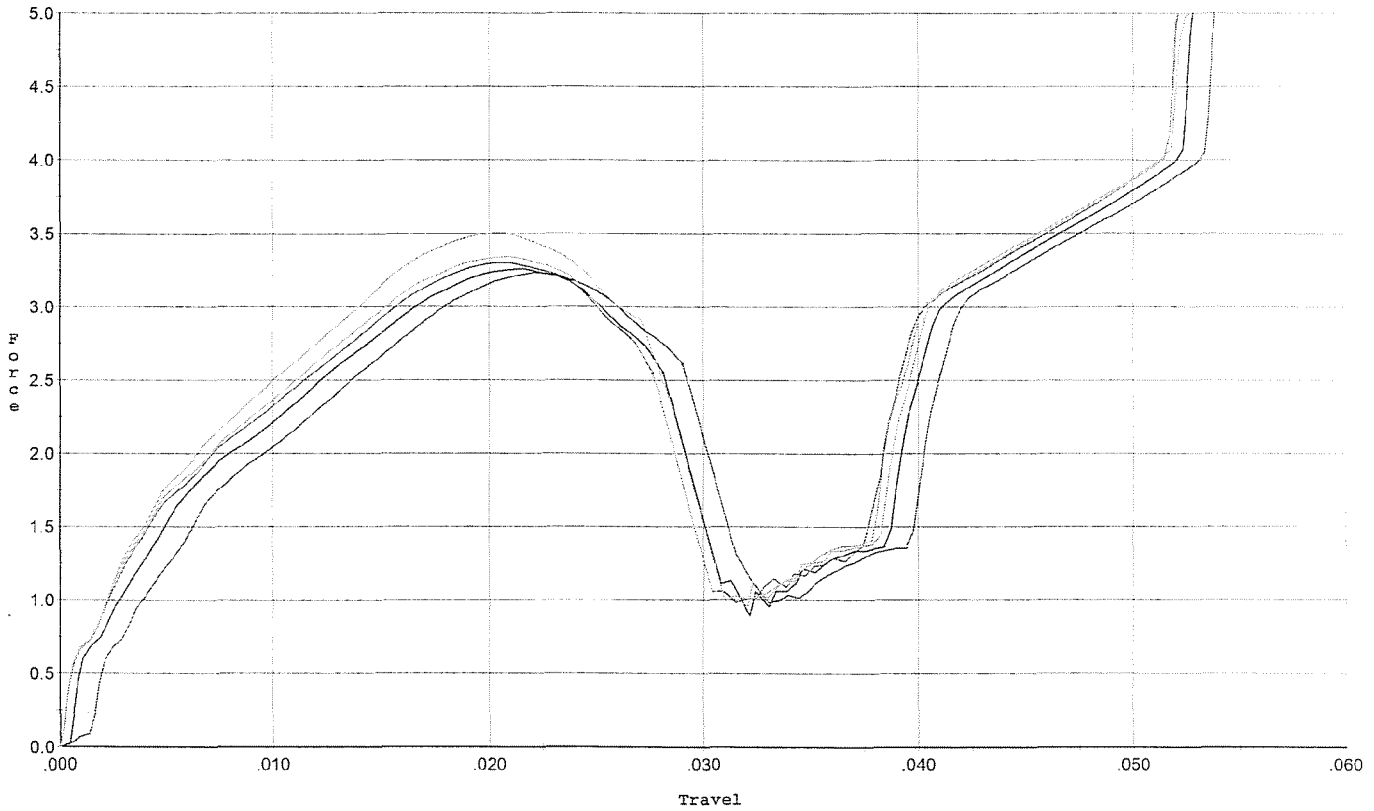
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.277	0.028	0.002	0.026	0.062		Set Trigger
2	3.334	0.029	0.00	0.026	0.066		Set Trigger
3	3.406	0.027	0.00	0.027	0.065		Set Trigger
4	3.572	0.027	0.00	0.026	0.066		Set Trigger
5	3.508	0.027	0.00	0.026	0.066		Set Trigger

A-3.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



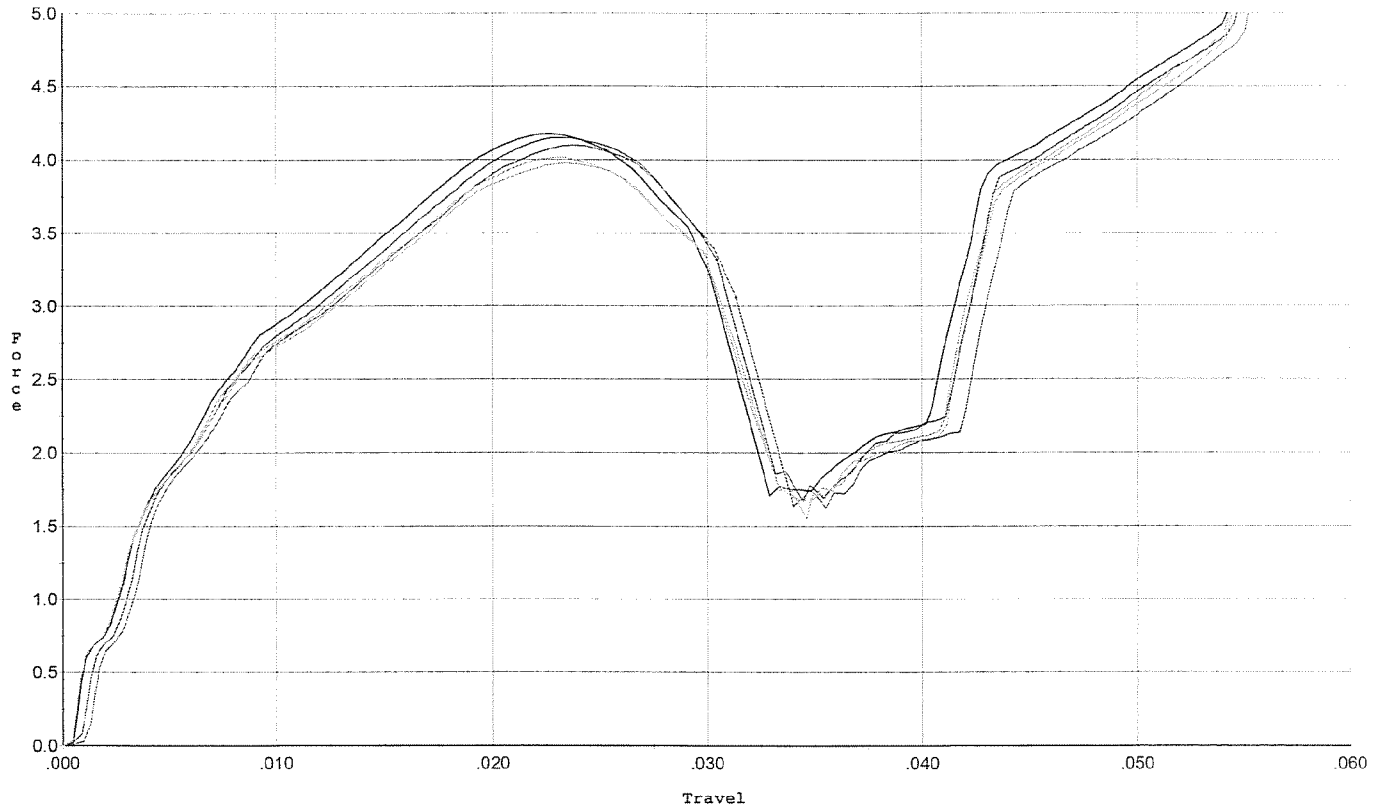
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.233	0.029	0.00	0.026	0.063		Set Trigger
2	3.259	0.028	0.00	0.026	0.064		Set Trigger
3	3.302	0.028	0.00	0.026	0.064		Set Trigger
4	3.343	0.028	0.00	0.027	0.065		Set Trigger
5	3.507	0.028	0.00	0.025	0.070		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



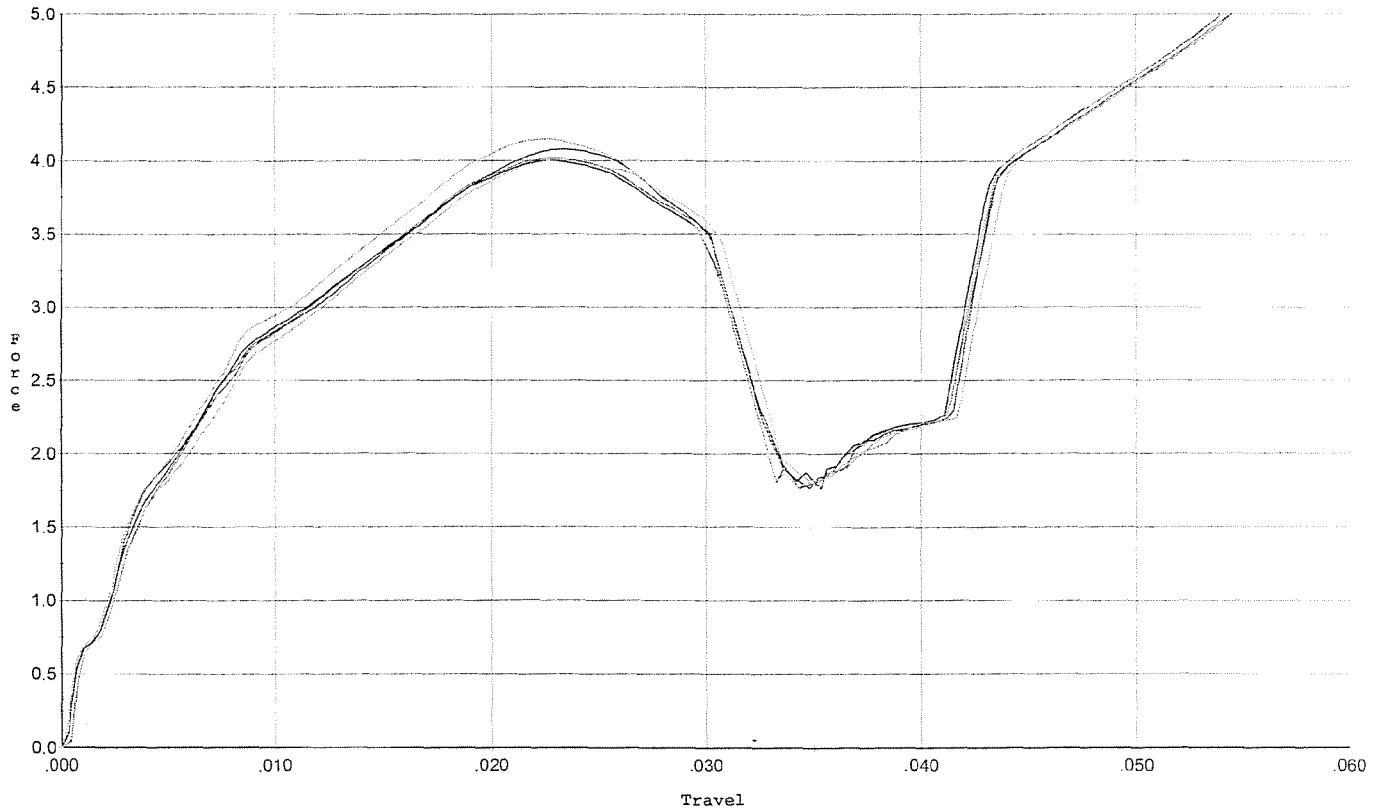
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.030	0.00	0.023	0.086		Set Trigger
2	4.175	0.030	0.00	0.023	0.086		Set Trigger
3	4.098	0.031	0.00	0.023	0.087		Set Trigger
4	3.977	0.031	0.00	0.022	0.087		Set Trigger
5	4.013	0.030	0.00	0.023	0.083		Set Trigger

A. 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



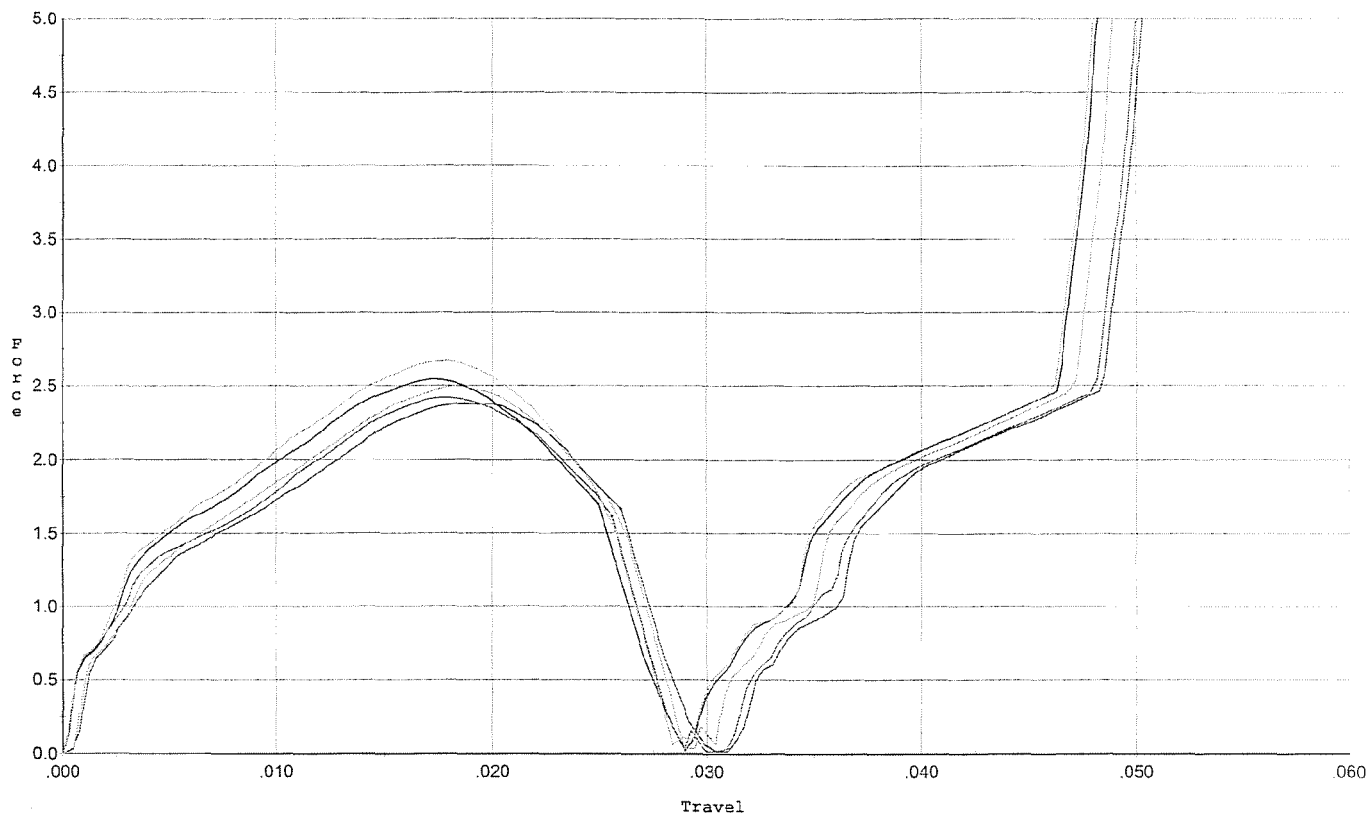
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.030	0.00	0.023	0.086		Set Trigger
2	4.003	0.031	0.00	0.022	0.087		Set Trigger
3	4.019	0.030	0.00	0.022	0.086		Set Trigger
4	4.012	0.031	0.00	0.022	0.087		Set Trigger
5	4.150	0.031	0.00	0.022	0.089		Set Trigger

A.4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



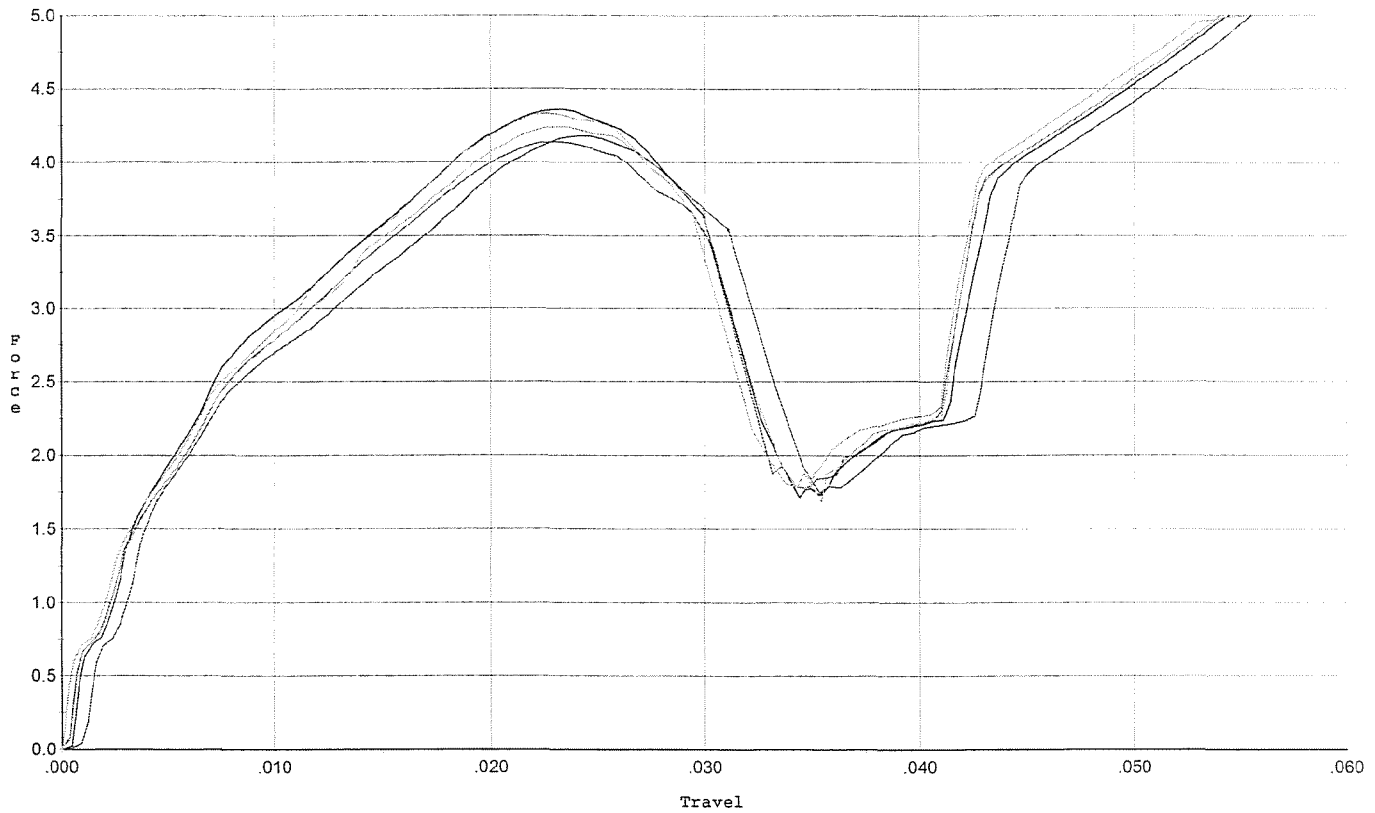
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.379	0.026	0.00	0.031	0.044		Set Trigger
2	2.543	0.025	0.00	0.030	0.045		Set Trigger
3	2.422	0.026	0.00	0.032	0.044		Set Trigger
4	2.671	0.026	0.00	0.030	0.049		Set Trigger
5	2.497	0.026	0.00	0.030	0.046		Set Trigger

A2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.031	0.00	0.023	0.088		Set Trigger
2	4.358	0.030	0.00	0.022	0.090		Set Trigger
3	4.134	0.030	0.00	0.022	0.087		Set Trigger
4	4.242	0.030	0.00	0.022	0.087		Set Trigger
5	4.331	0.029	0.00	0.022	0.087		Set Trigger

A-4.24