

G6845851

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

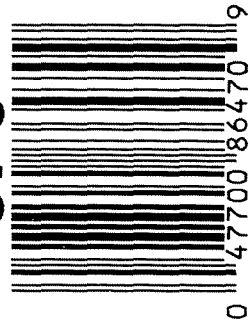
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845851

UPC



BARBER - M24 0054010 INSPECTION CHECKLIST-NEW GUNS

 GUN SERIAL # G6845851

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SP
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SP
460	CHECK HEADSPACE		4-3-09	SP
470	DIS-ASSEMBLE ACTION		4-3-09	SP
472	SERIALIZE BOLT HANDLE		4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION		4/8/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	cm s
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	cm s
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	cm s
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

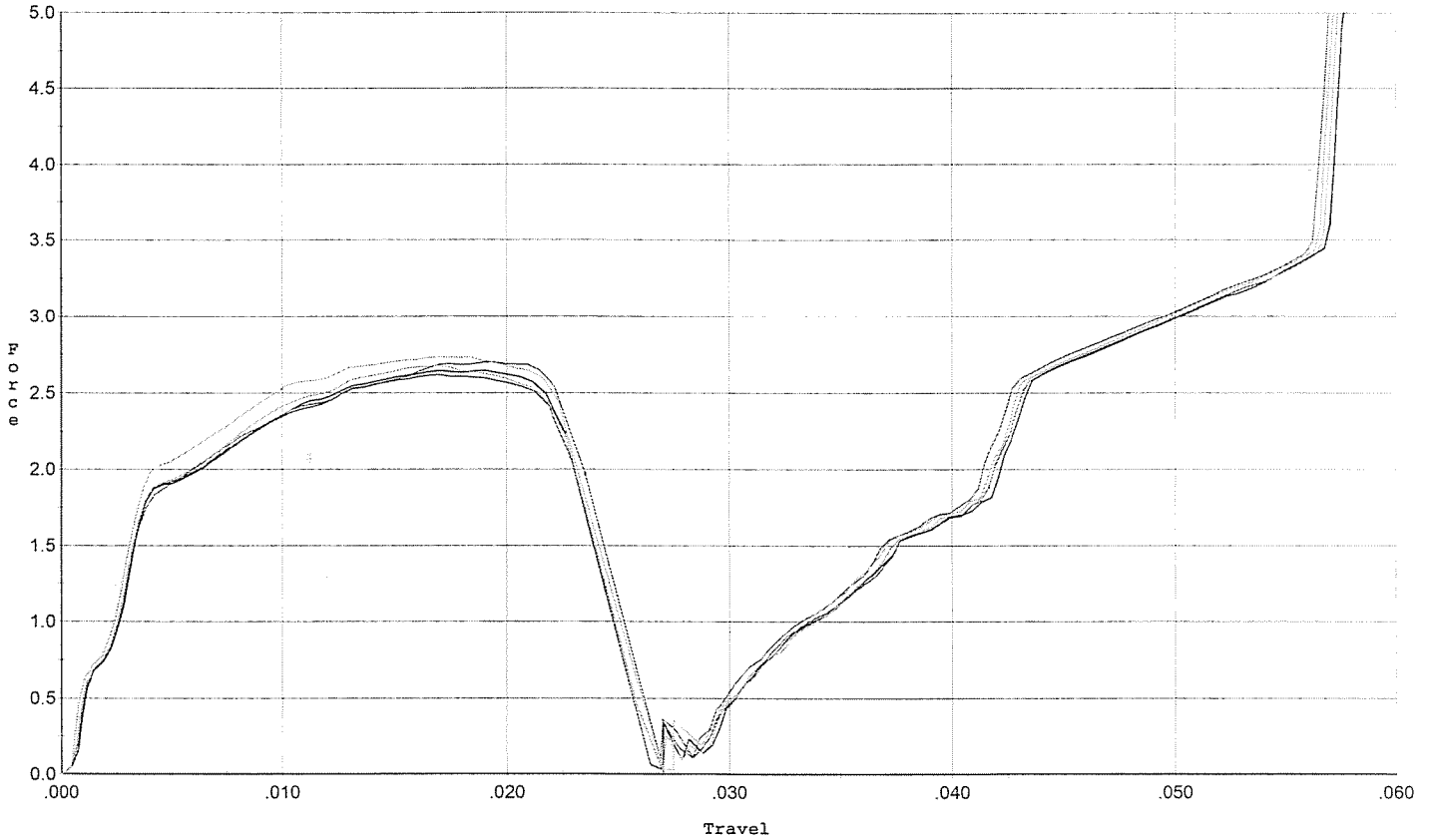
560	F) BARBER M24 0054011	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-7-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-7-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	5-7-09	LN		
	J) ASSEMBLE STOCK					4-24-09	LN		
	K) ASSEMBLE SWIVEL STUDS					5-7-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		4-27-09	WV		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION		N/A				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			4-27-09	AGR		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					5-7-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.66</u>	<u>2.65</u>	<u>2.85</u>	<u>2.77</u>	5/11/09	RP
	C) FUNCTION					5-7-09	LN		
690	PACK					5-26-09	WV		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



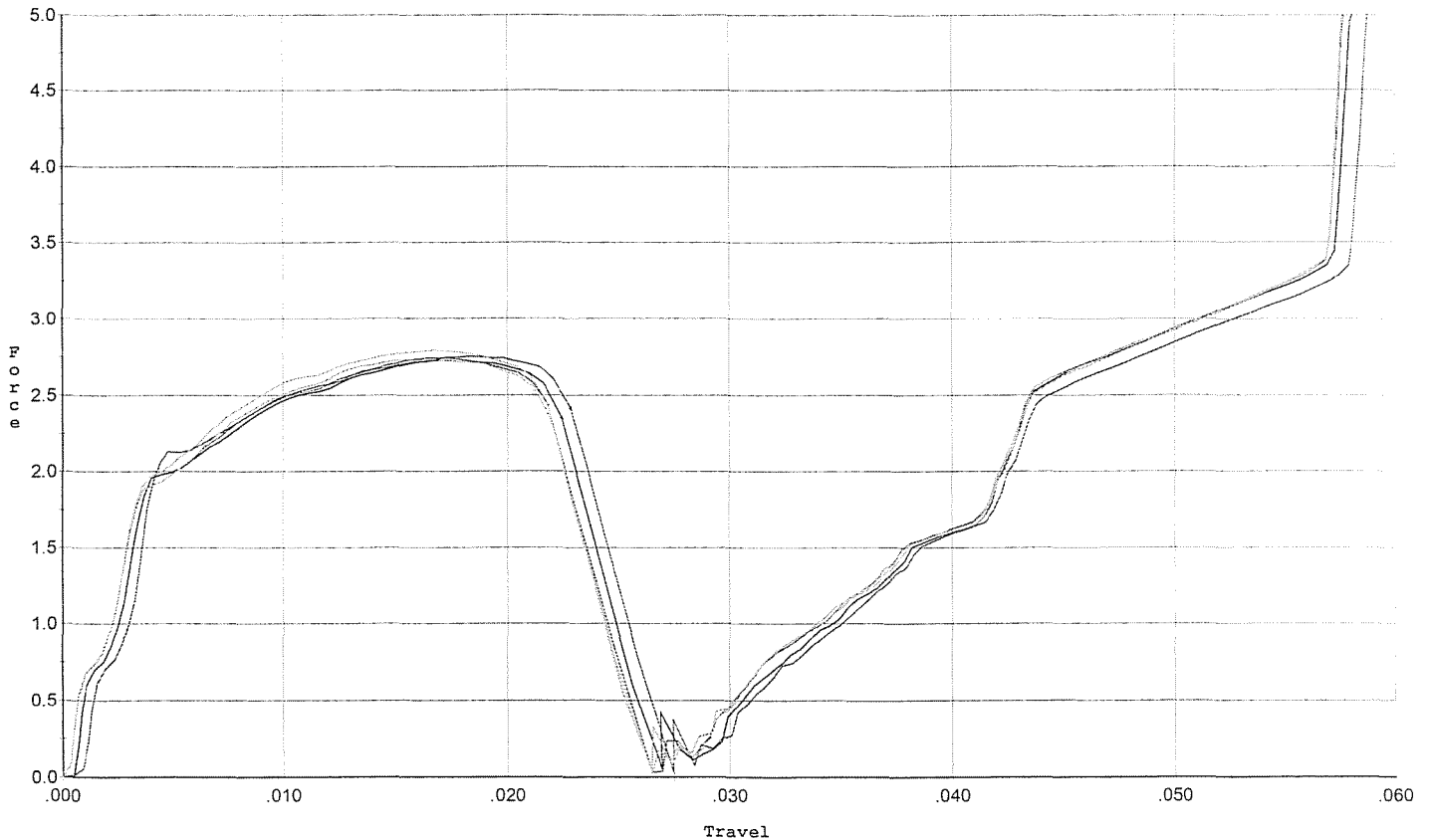
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.023	0.00	0.039	0.046		Set Trigger
2	2.645	0.023	0.00	0.039	0.045		Set Trigger
3	2.700	0.024	0.00	0.038	0.048		Set Trigger
4	2.734	0.022	0.00	0.039	0.047		Set Trigger
5	2.677	0.023	0.00	0.039	0.046		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



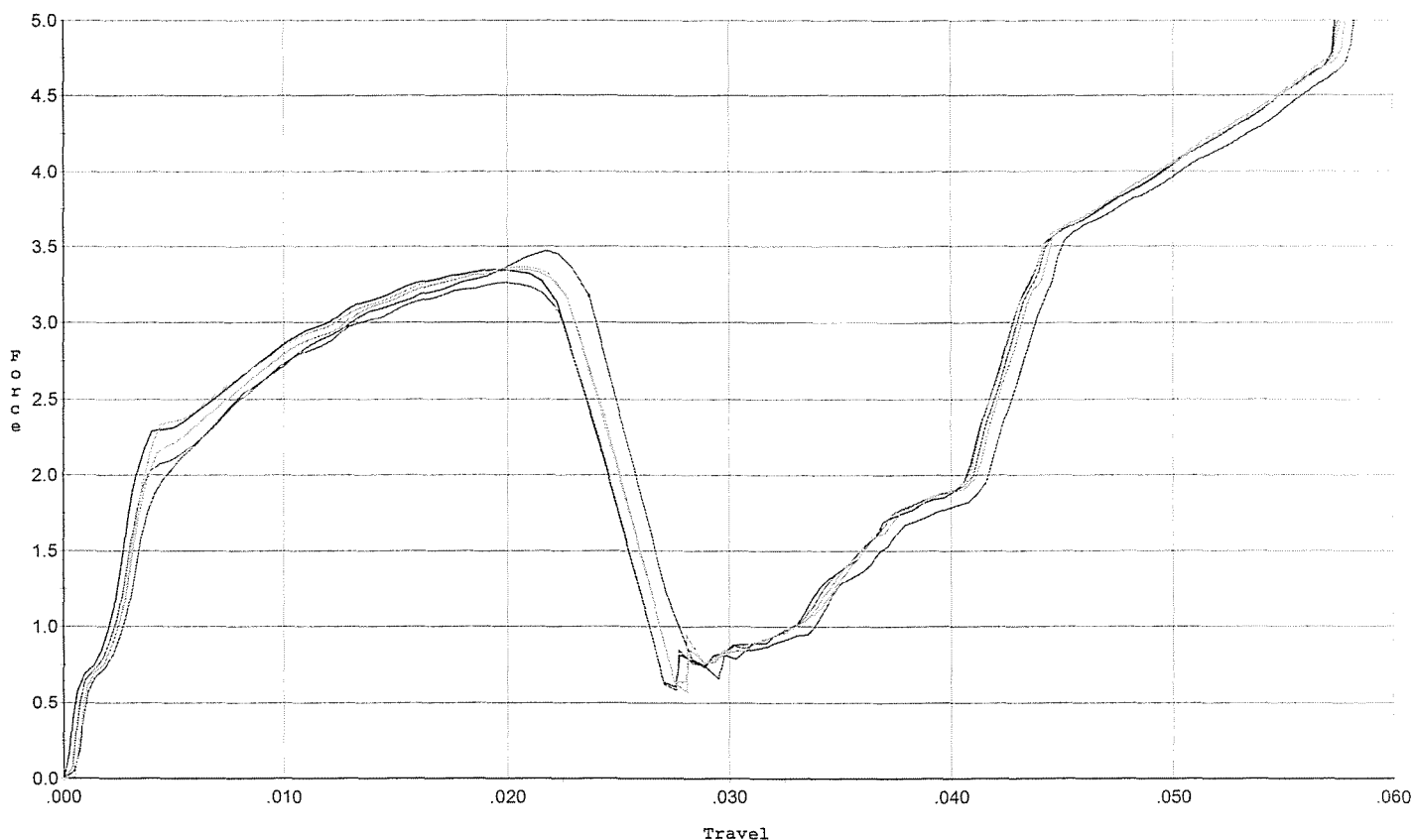
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.753	0.023	0.00	0.040	0.048		Set Trigger
2	2.726	0.022	0.00	0.040	0.047		Set Trigger
3	2.742	0.022	0.00	0.040	0.046		Set Trigger
4	2.794	0.022	0.00	0.040	0.047		Set Trigger
5	2.730	0.022	0.00	0.040	0.046		Set Trigger

A-274

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



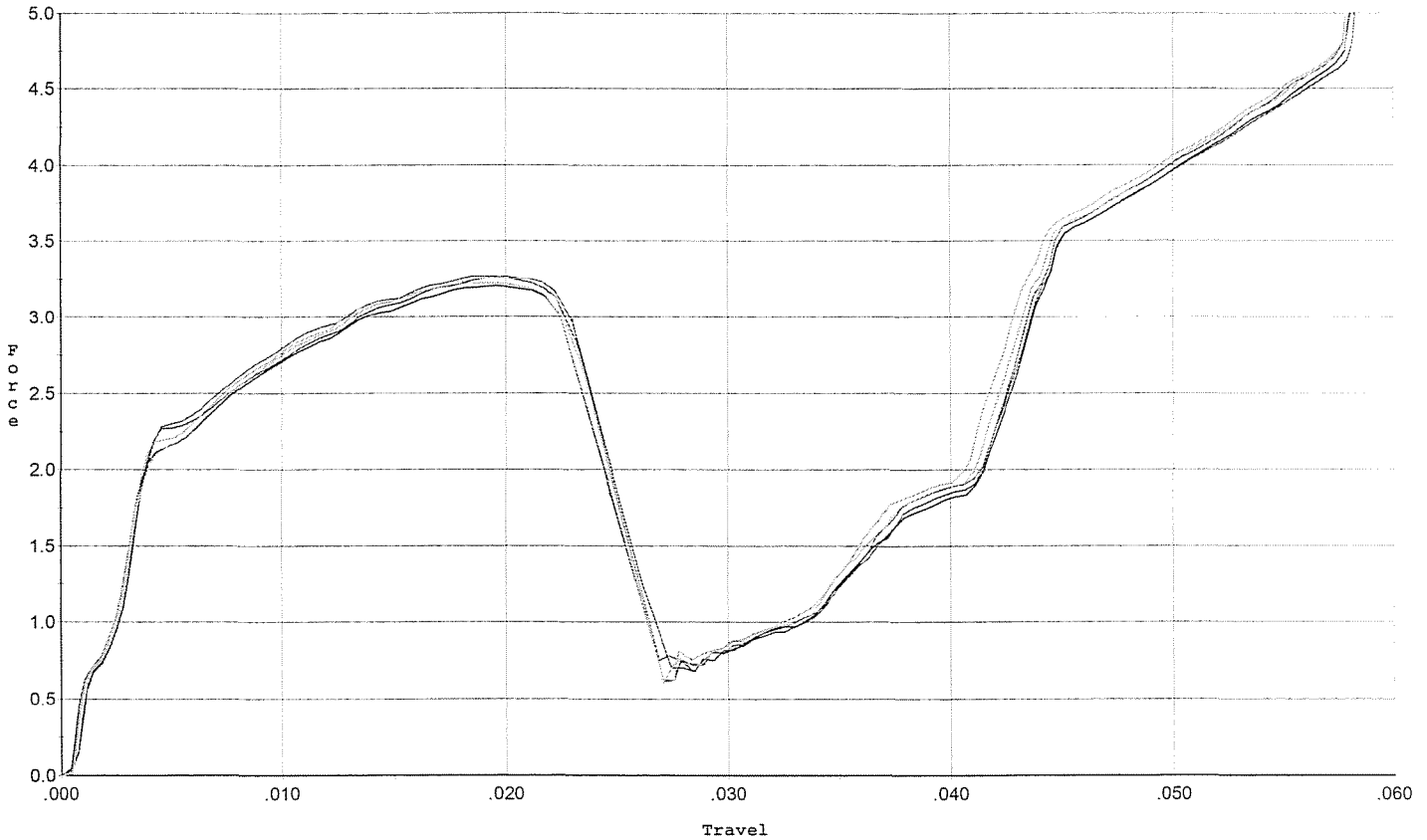
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.470	0.024	0.00	0.037	0.057		Set Trigger
2	3.348	0.024	0.00	0.037	0.060		Set Trigger
3	3.258	0.024	0.00	0.037	0.057		Set Trigger
4	3.365	0.025	0.00	0.037	0.061		Set Trigger
5	3.349	0.024	0.00	0.037	0.059		Set Trigger

A-3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



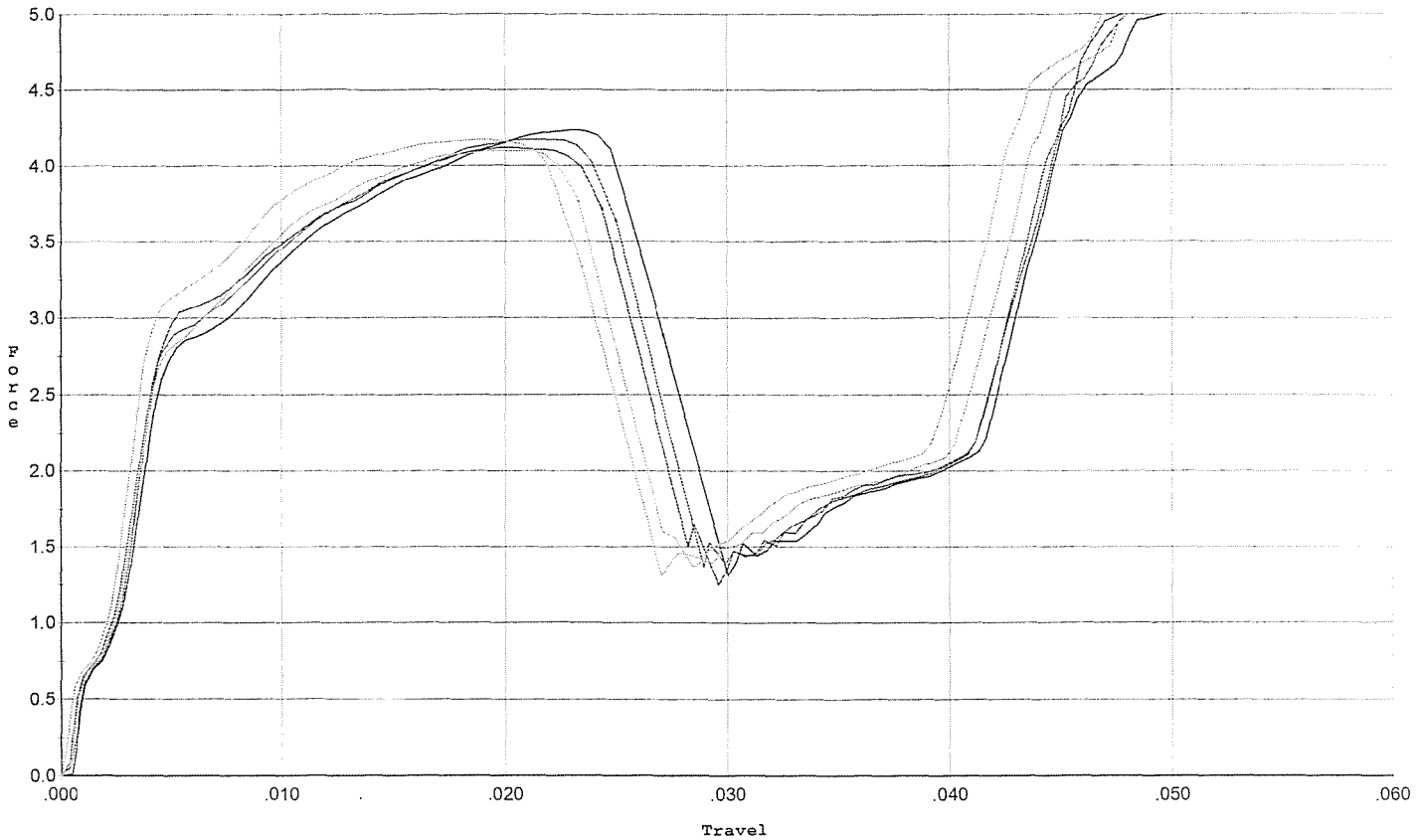
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.264	0.023	0.00	0.038	0.055		Set Trigger
2	3.207	0.025	0.00	0.038	0.058		Set Trigger
3	3.267	0.023	0.00	0.037	0.056		Set Trigger
4	3.261	0.023	0.00	0.038	0.056		Set Trigger
5	3.224	0.025	0.00	0.037	0.058		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



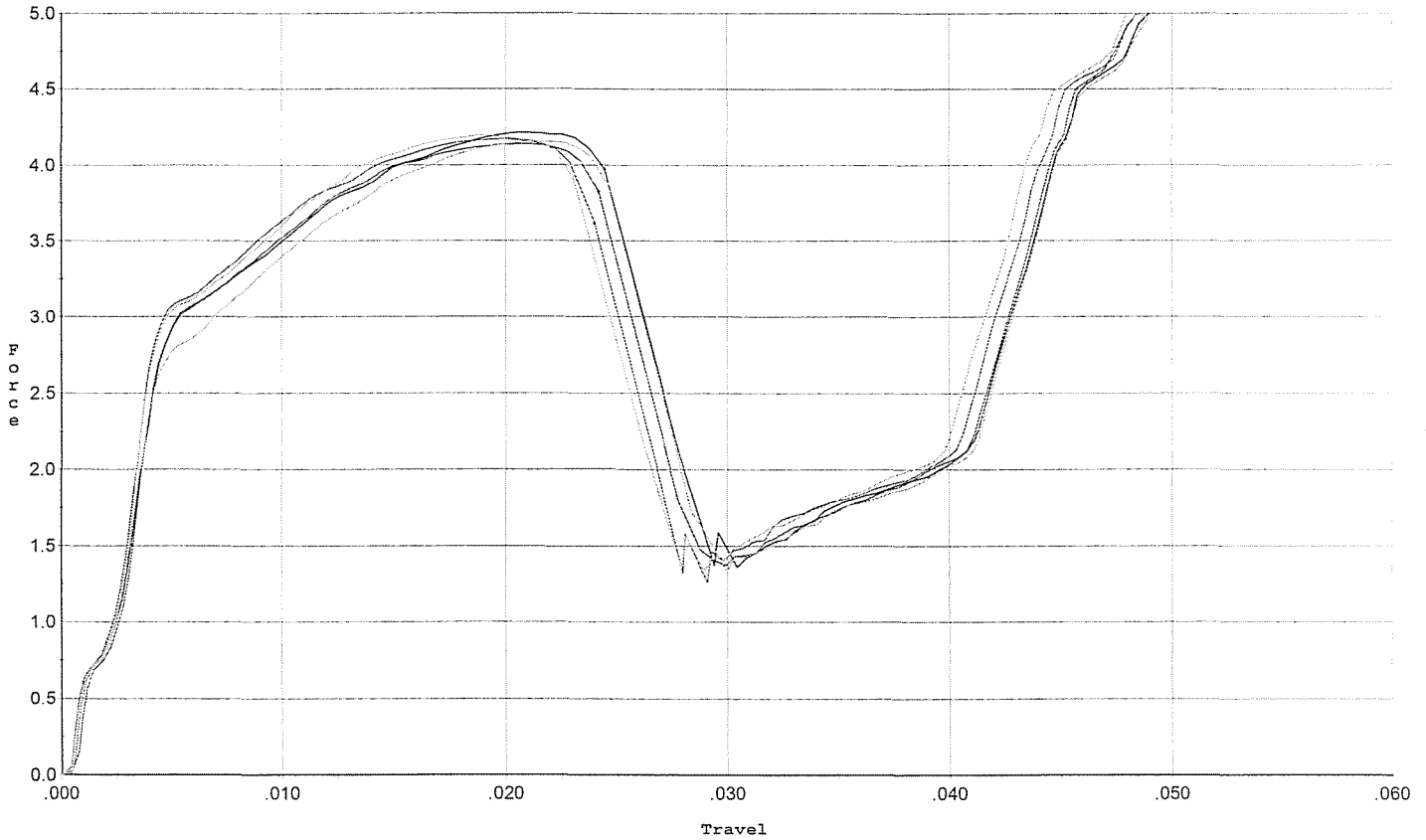
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.024	0.00	0.035	0.073		Set Trigger
2	4.236	0.027	0.00	0.034	0.082		Set Trigger
3	4.173	0.025	0.00	0.035	0.076		Set Trigger
4	4.171	0.023	0.00	0.035	0.073		Set Trigger
5	4.102	0.023	0.00	0.034	0.069		Set Trigger

A. 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



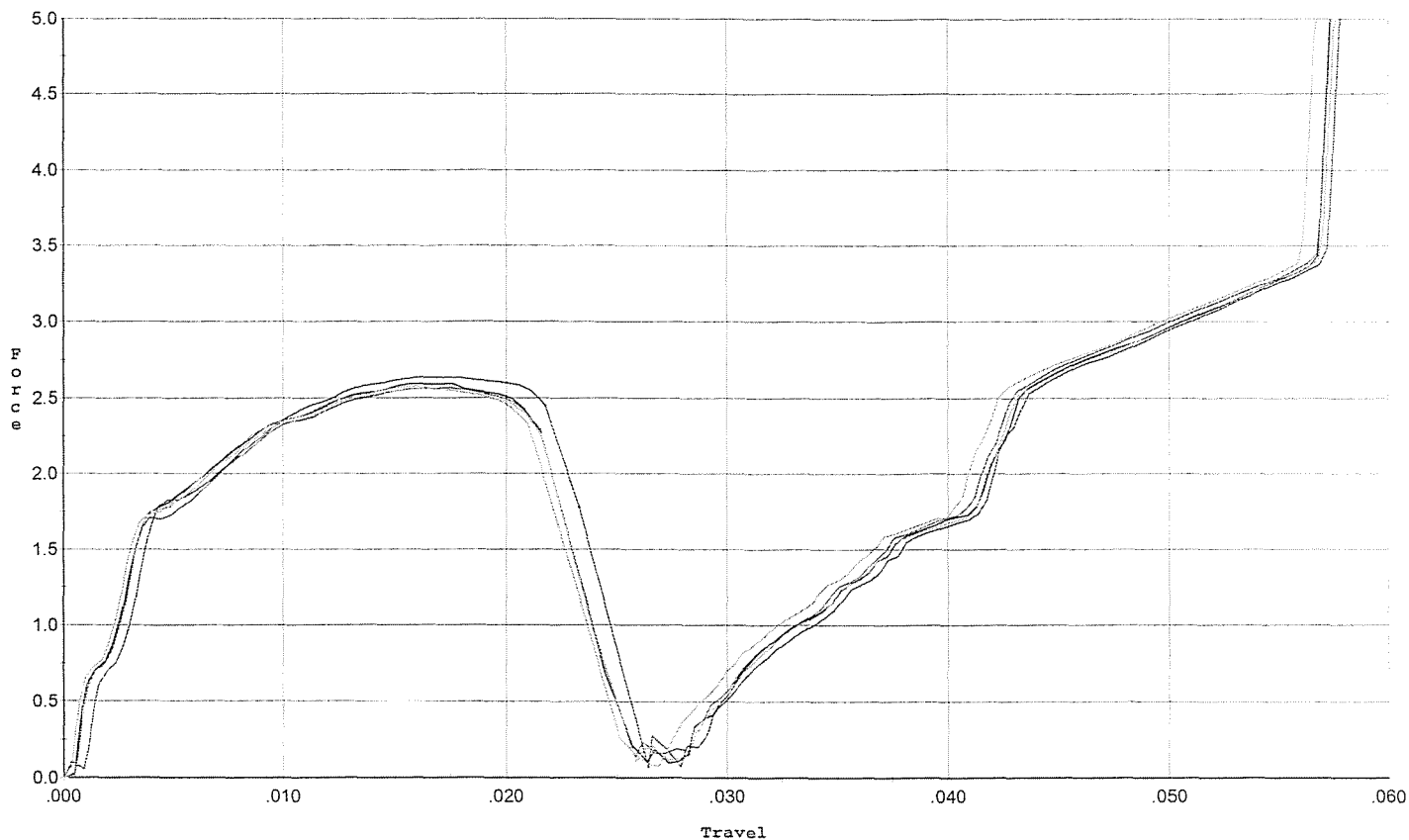
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.024	0.00	0.035	0.073		Set Trigger
2	4.215	0.024	0.00	0.034	0.075		Set Trigger
3	4.170	0.024	0.00	0.034	0.074		Set Trigger
4	4.196	0.023	0.00	0.034	0.071		Set Trigger
5	4.158	0.025	0.00	0.034	0.074		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



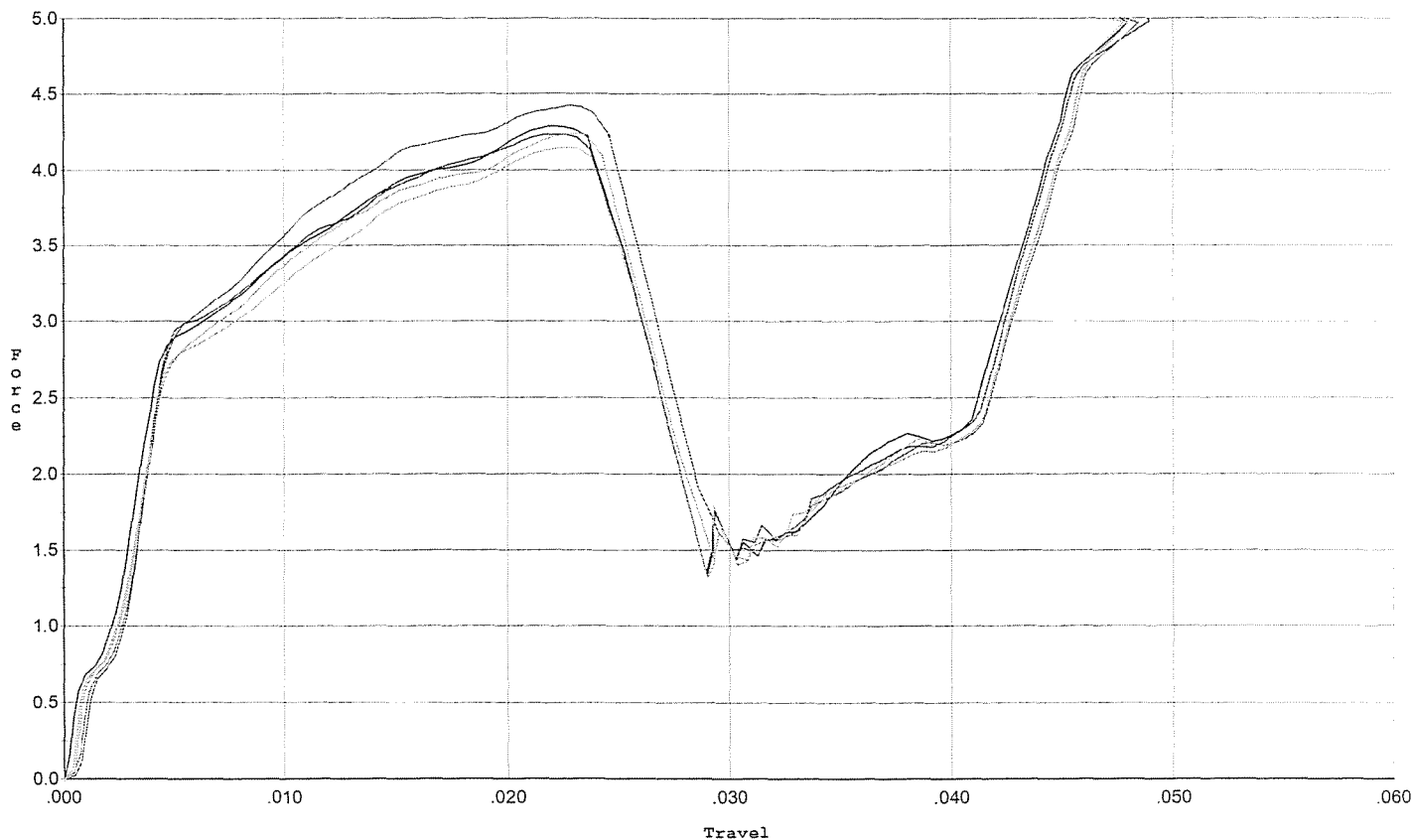
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.023	0.00	0.039	0.046		Set Trigger
2	2.595	0.022	0.00	0.039	0.042		Set Trigger
3	2.566	0.022	0.00	0.039	0.042		Set Trigger
4	2.561	0.022	0.00	0.040	0.042		Set Trigger
5	2.577	0.023	0.00	0.039	0.045		Set Trigger

A. 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.025	0.00	0.034	0.076		Set Trigger
2	4.291	0.025	0.00	0.034	0.077		Set Trigger
3	4.425	0.025	0.00	0.034	0.077		Set Trigger
4	4.151	0.026	0.00	0.035	0.075		Set Trigger
5	4.242	0.024	0.00	0.035	0.072		Set Trigger

A. 4.26