

66845852

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

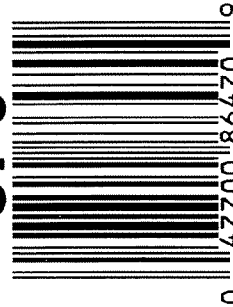
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6845852****UPC**

GUN SERIAL # G 684 5852

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RIZ
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4-24-09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	non
540	APPLY COATINGS (BARREL ACTION)		5/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

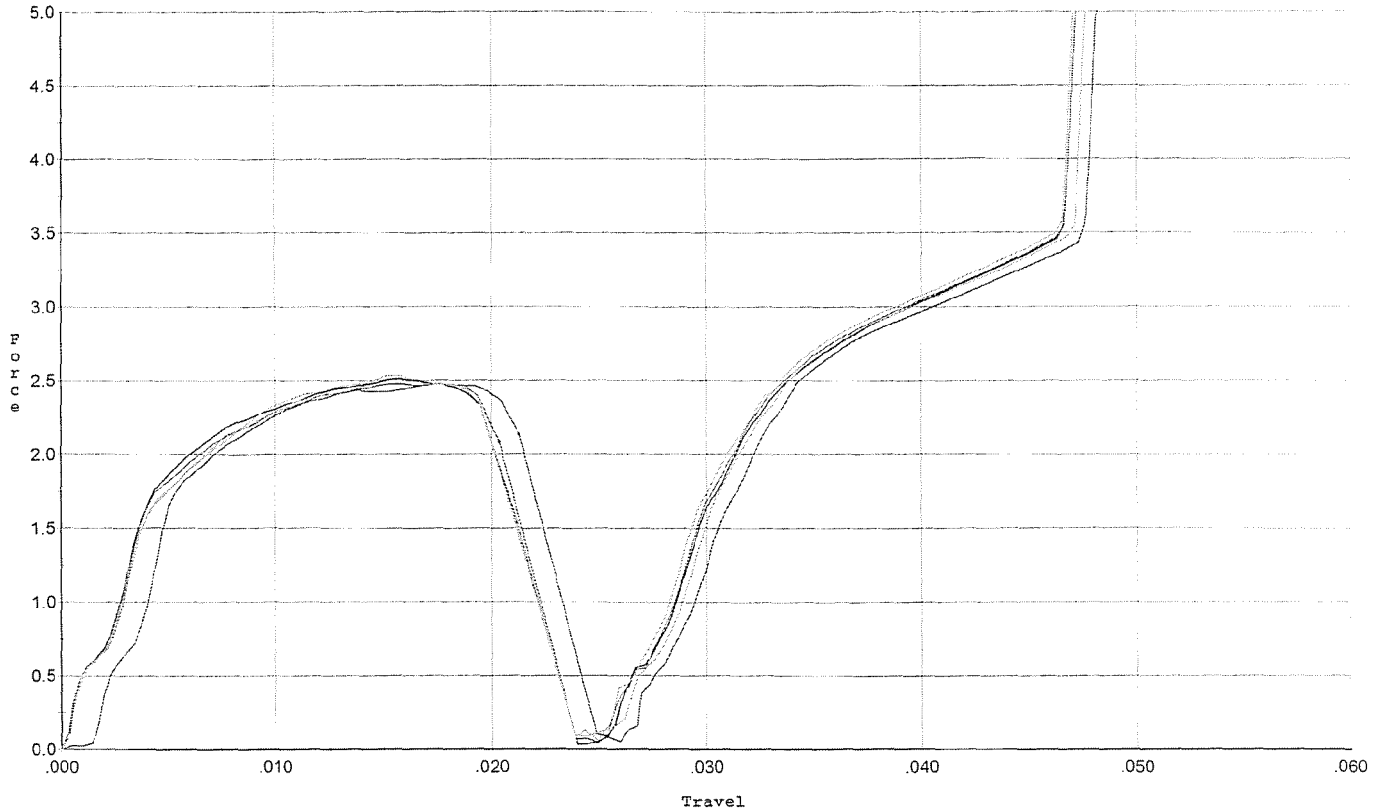
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>26</u> <u>25</u> <u>26</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>3.9</u> <u>3.8</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-8-09	RPD
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/14/09	RPB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	WV
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.87</u> <u>2.90</u> <u>2.88</u> <u>2.84</u>	5-21-09	WV
	C) FUNCTION		5/22/09	RP
690	PACK		7/30/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



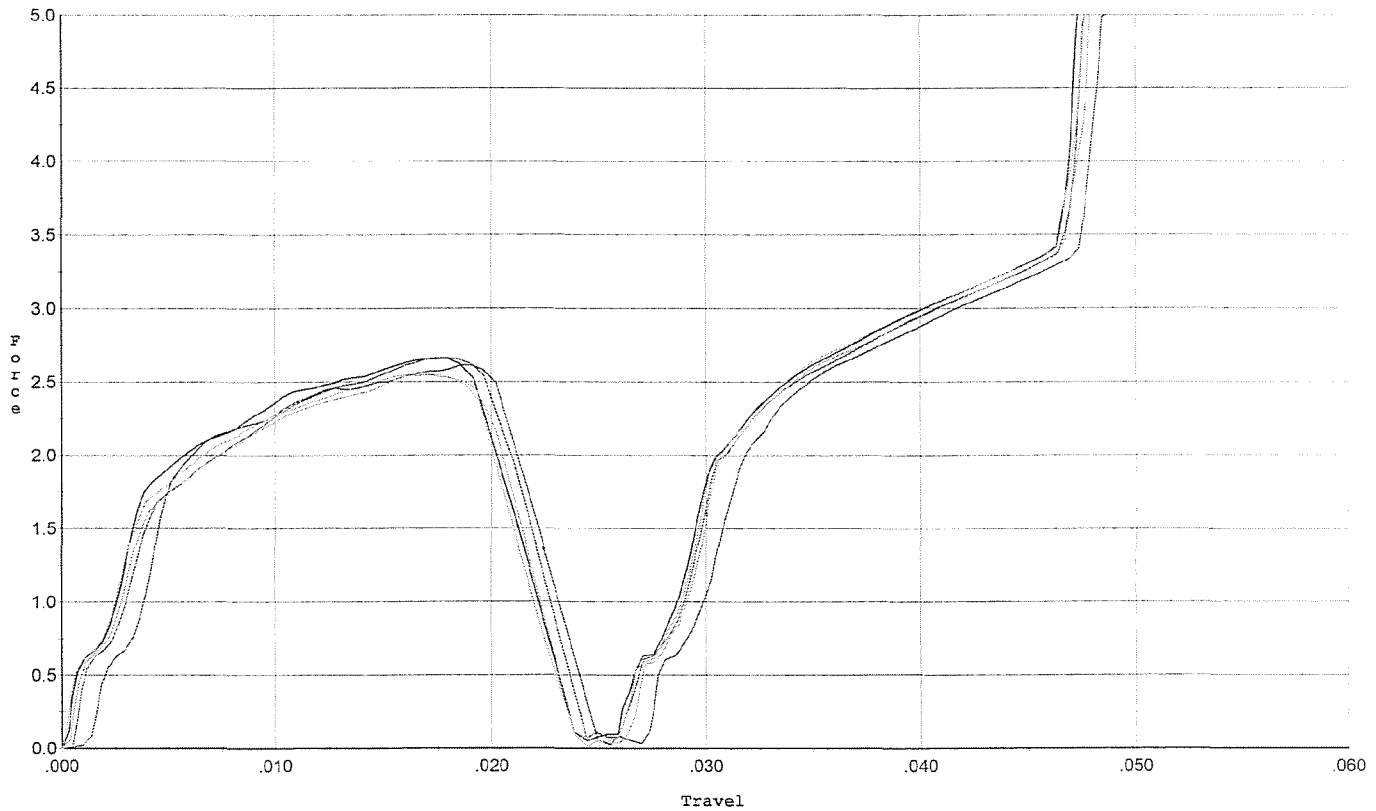
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.021	0.00	0.031	0.038		Set Trigger
2	2.509	0.021	0.00	0.031	0.040		Set Trigger
3	2.477	0.020	0.00	0.031	0.038		Set Trigger
4	2.502	0.021	0.00	0.030	0.039		Set Trigger
5	2.533	0.022	0.00	0.031	0.040		Set Trigger

Aug 249

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



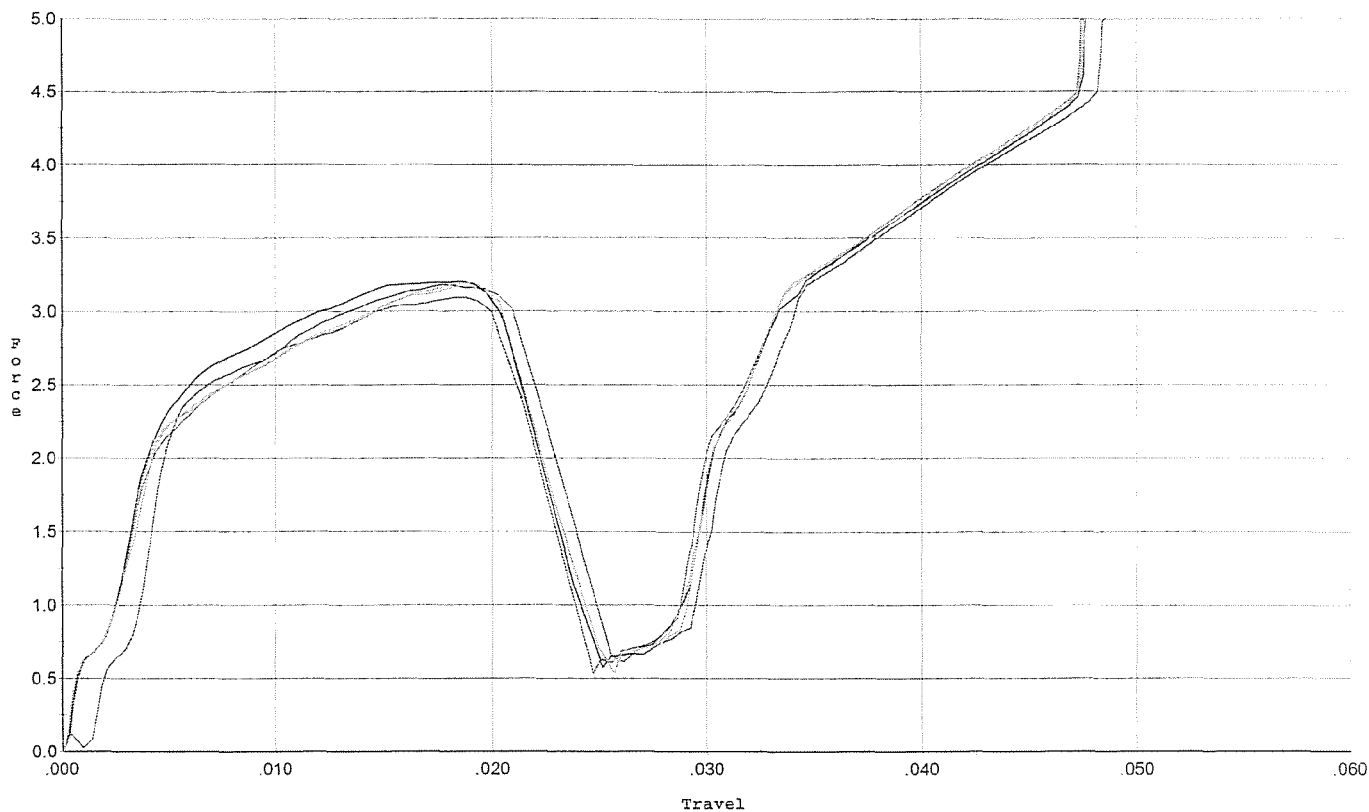
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.022	0.00	0.031	0.041		Set Trigger
2	2.661	0.021	0.00	0.030	0.041		Set Trigger
3	2.664	0.021	0.00	0.031	0.040		Set Trigger
4	2.550	0.019	0.00	0.031	0.037		Set Trigger
5	2.546	0.020	0.00	0.031	0.038		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



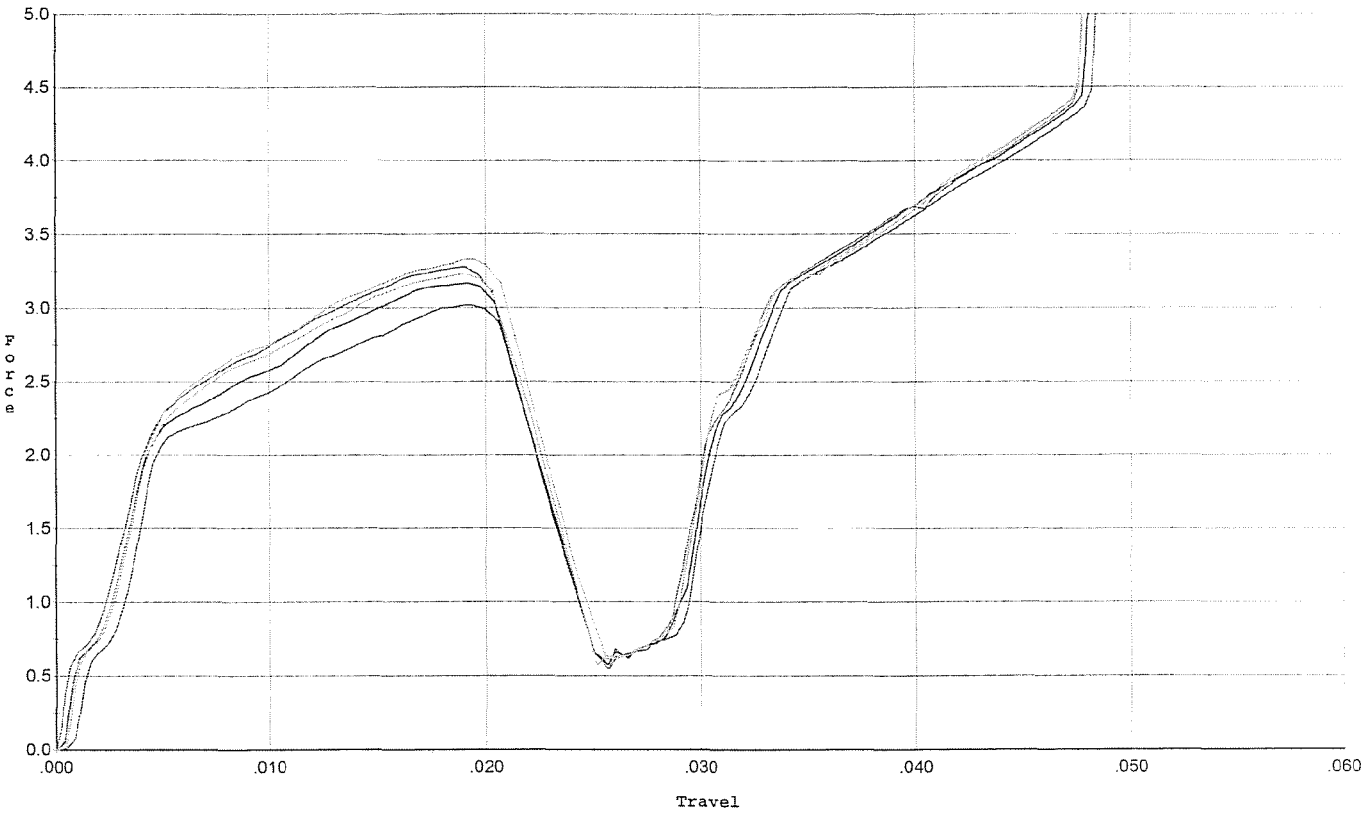
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.023	0.00	0.030	0.051		Set Trigger
2	3.203	0.020	0.00	0.030	0.048		Set Trigger
3	3.094	0.021	0.00	0.030	0.048		Set Trigger
4	3.174	0.020	0.00	0.030	0.046		Set Trigger
5	3.193	0.020	0.00	0.030	0.046		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



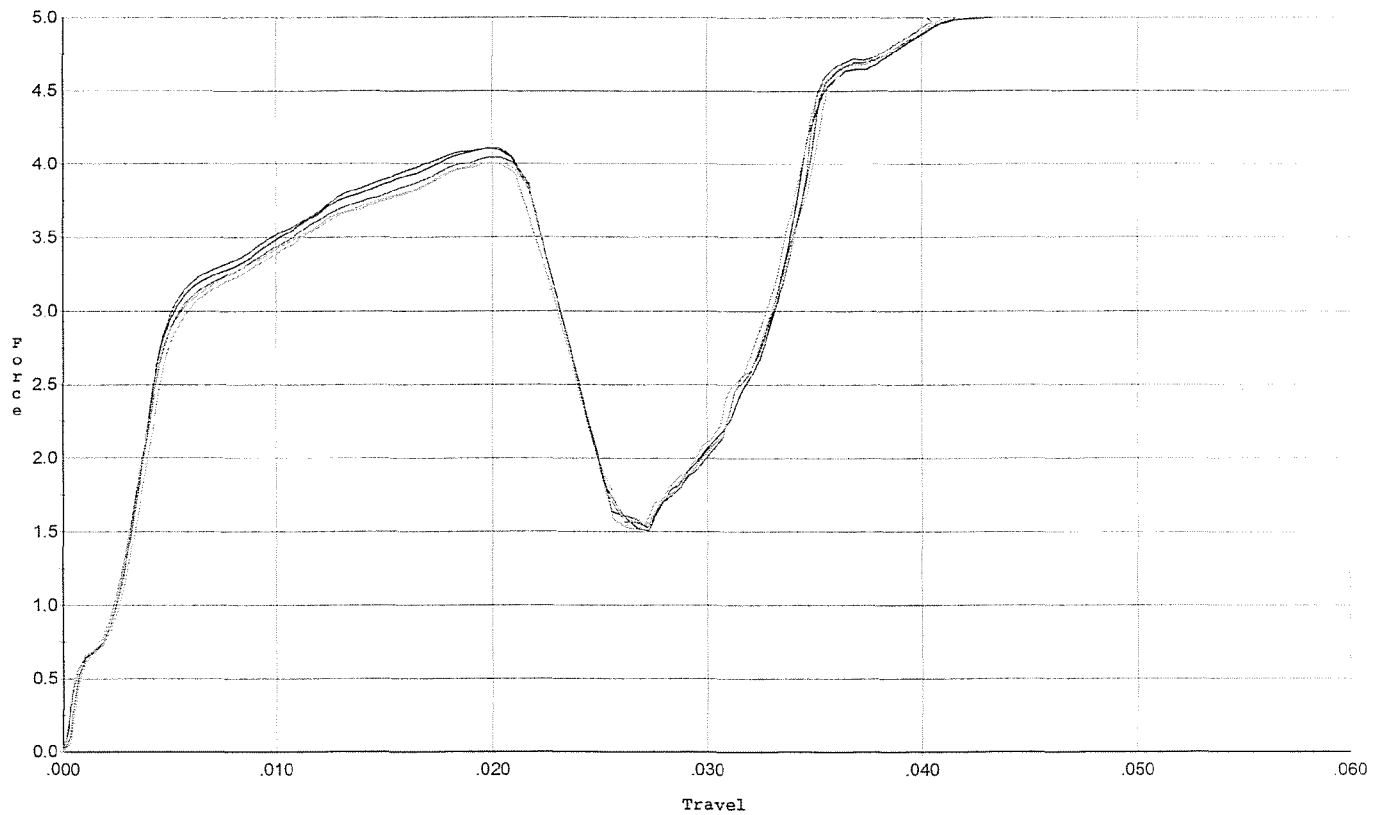
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.021	0.00	0.030	0.043		Set Trigger
2	3.168	0.020	0.00	0.030	0.046		Set Trigger
3	3.277	0.020	0.00	0.030	0.047		Set Trigger
4	3.231	0.022	0.00	0.030	0.050		Set Trigger
5	3.334	0.021	0.00	0.030	0.049		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



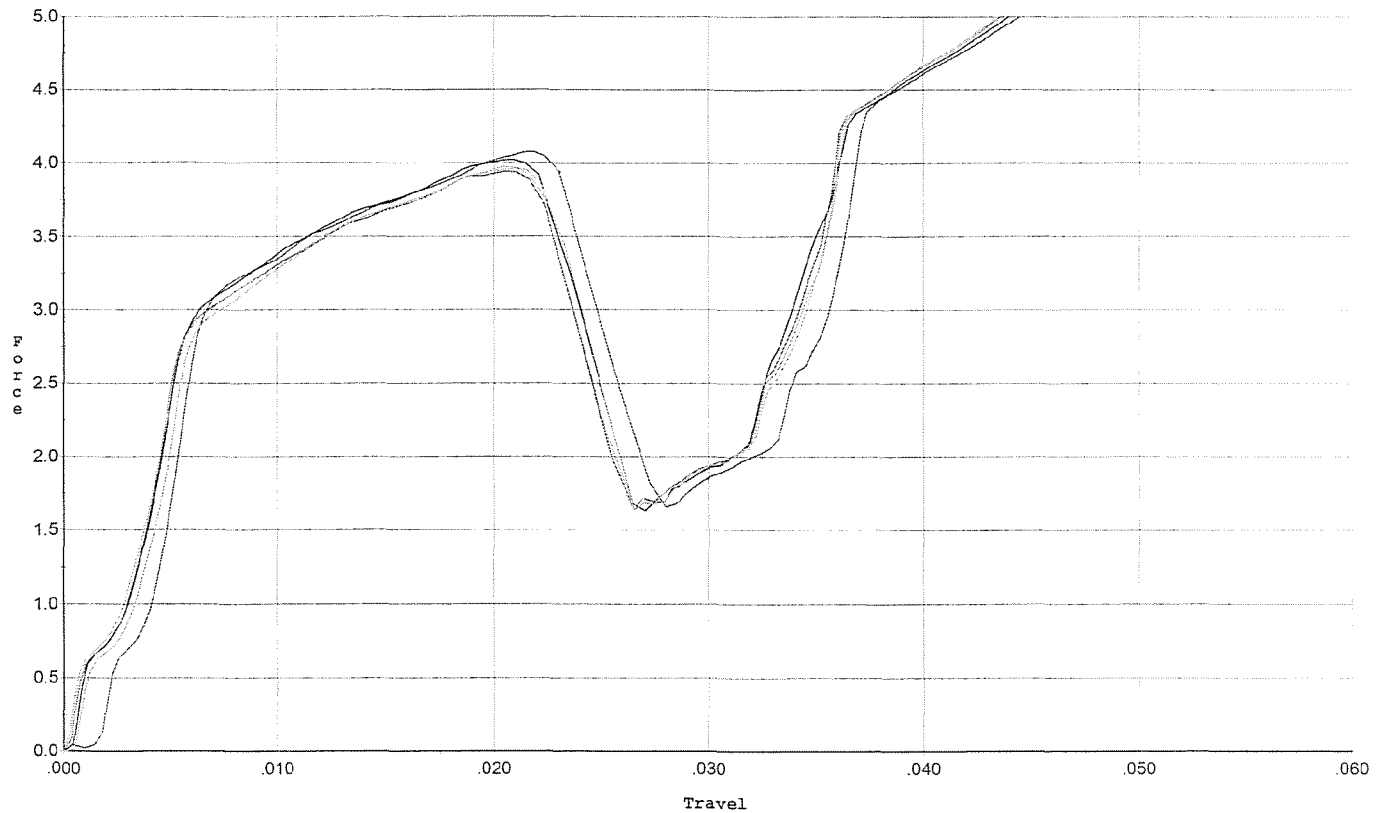
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.022	0.00	0.028	0.063		Set Trigger
2	4.109	0.022	0.00	0.028	0.063		Set Trigger
3	4.047	0.022	0.00	0.028	0.062		Set Trigger
4	4.012	0.022	0.00	0.028	0.061		Set Trigger
5	4.009	0.023	0.00	0.027	0.065		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



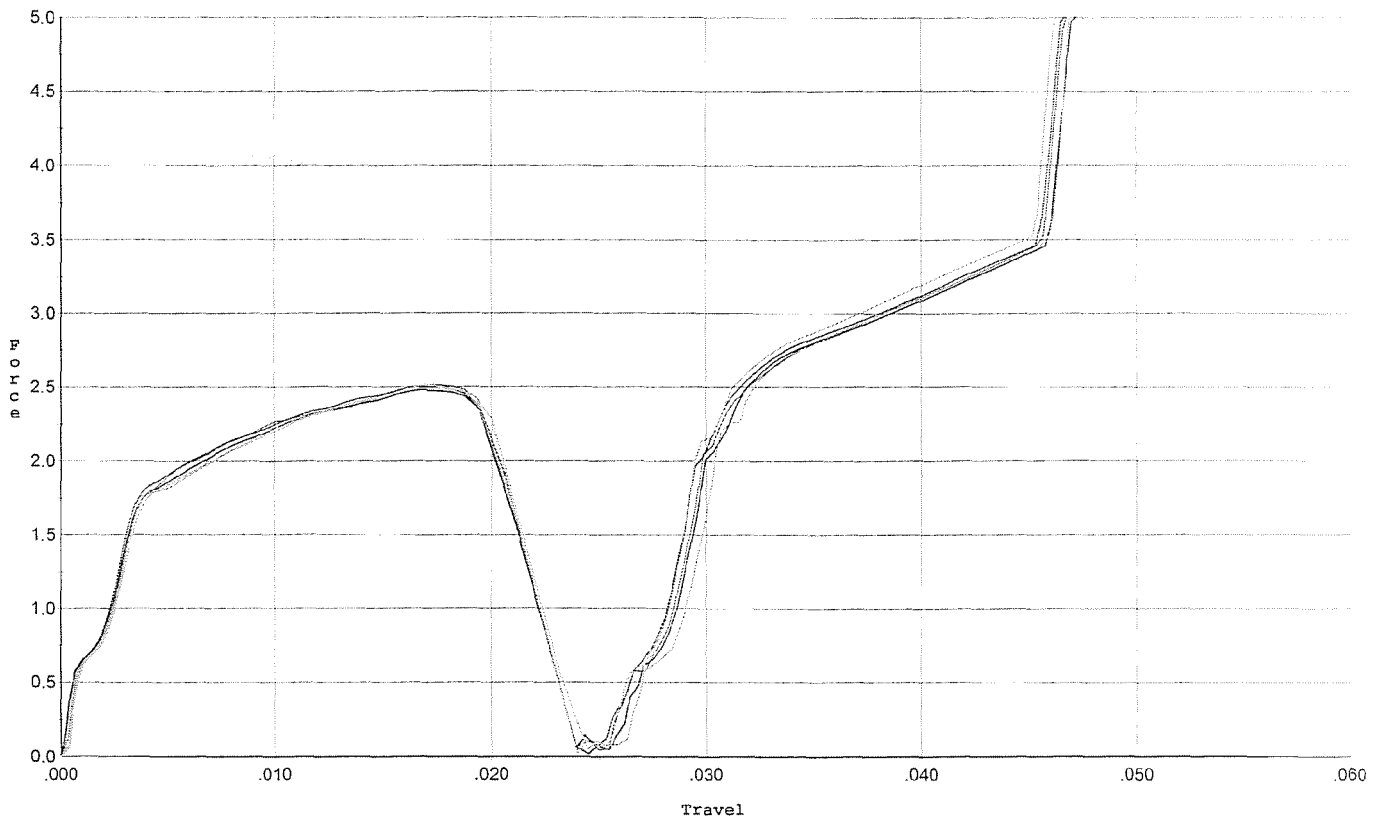
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.023	0.00	0.028	0.063		Set Trigger
2	4.020	0.024	0.00	0.028	0.066		Set Trigger
3	3.942	0.022	0.00	0.028	0.062		Set Trigger
4	3.975	0.022	0.00	0.028	0.062		Set Trigger
5	3.962	0.023	0.00	0.028	0.064		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.021	0.00	0.030	0.040		Set Trigger
2	2.482	0.021	0.00	0.031	0.040		Set Trigger
3	2.515	0.021	0.00	0.030	0.039		Set Trigger
4	2.494	0.021	0.00	0.030	0.039		Set Trigger
5	2.515	0.020	0.00	0.030	0.038		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R.P. 4/30/09

Model:

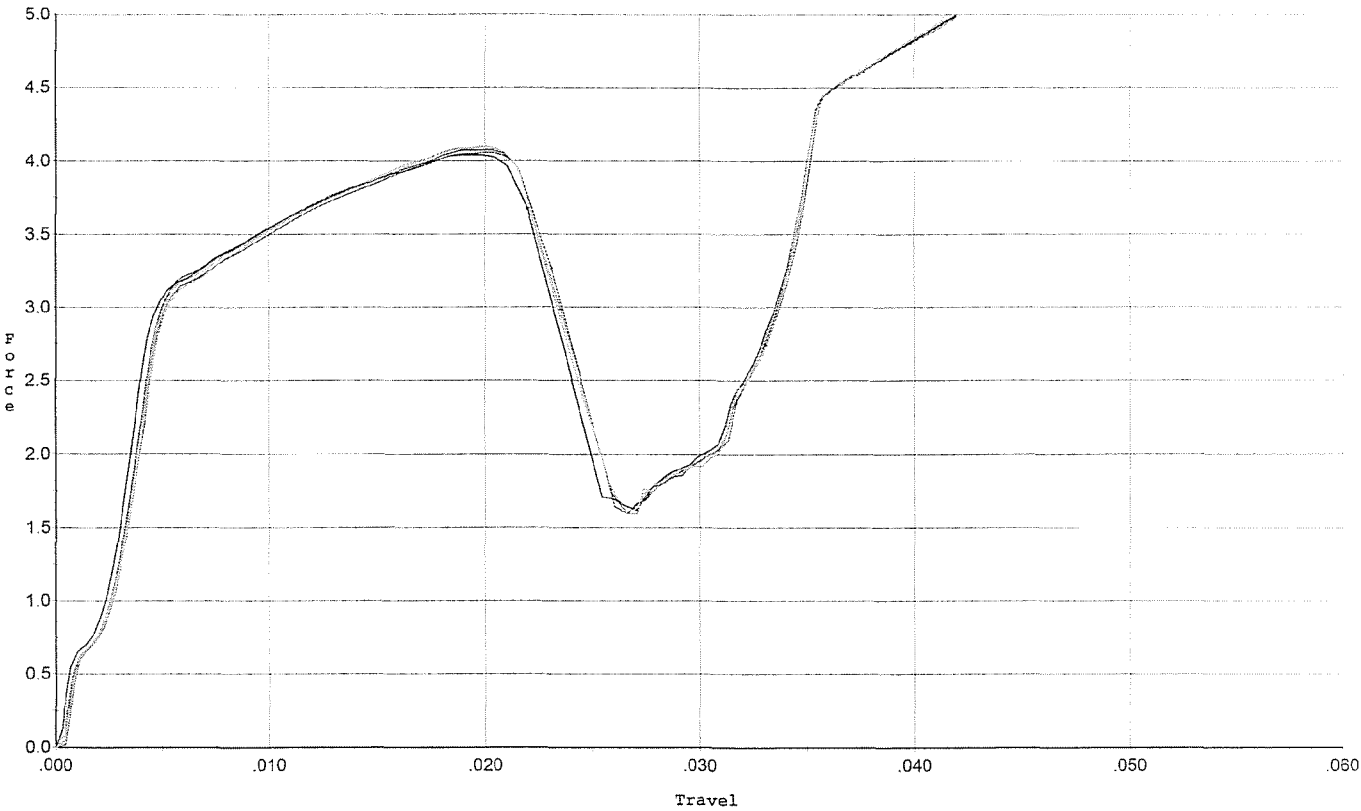
Serial No:

Trigger:

M/24

Form #F005

set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.023	0.00	0.028	0.069		Set Trigger
2	4.040	0.022	0.00	0.028	0.065		Set Trigger
3	4.058	0.023	0.00	0.028	0.067		Set Trigger
4	4.099	0.021	0.00	0.028	0.063		Set Trigger
5	4.088	0.024	0.00	0.028	0.068		Set Trigger

Avg 4.07