

G6845853

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



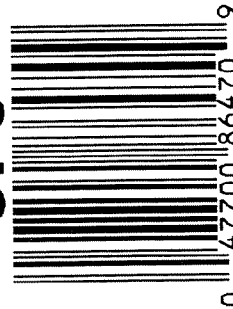
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845853

UPC



BM FORM

GUN SERIAL #

G 6845853

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD.
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD.
460	CHECK HEADSPACE		4-3-09	SPD.
470	DIS-ASSEMBLE ACTION		4-3-09	SPD.
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	4-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4/8/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

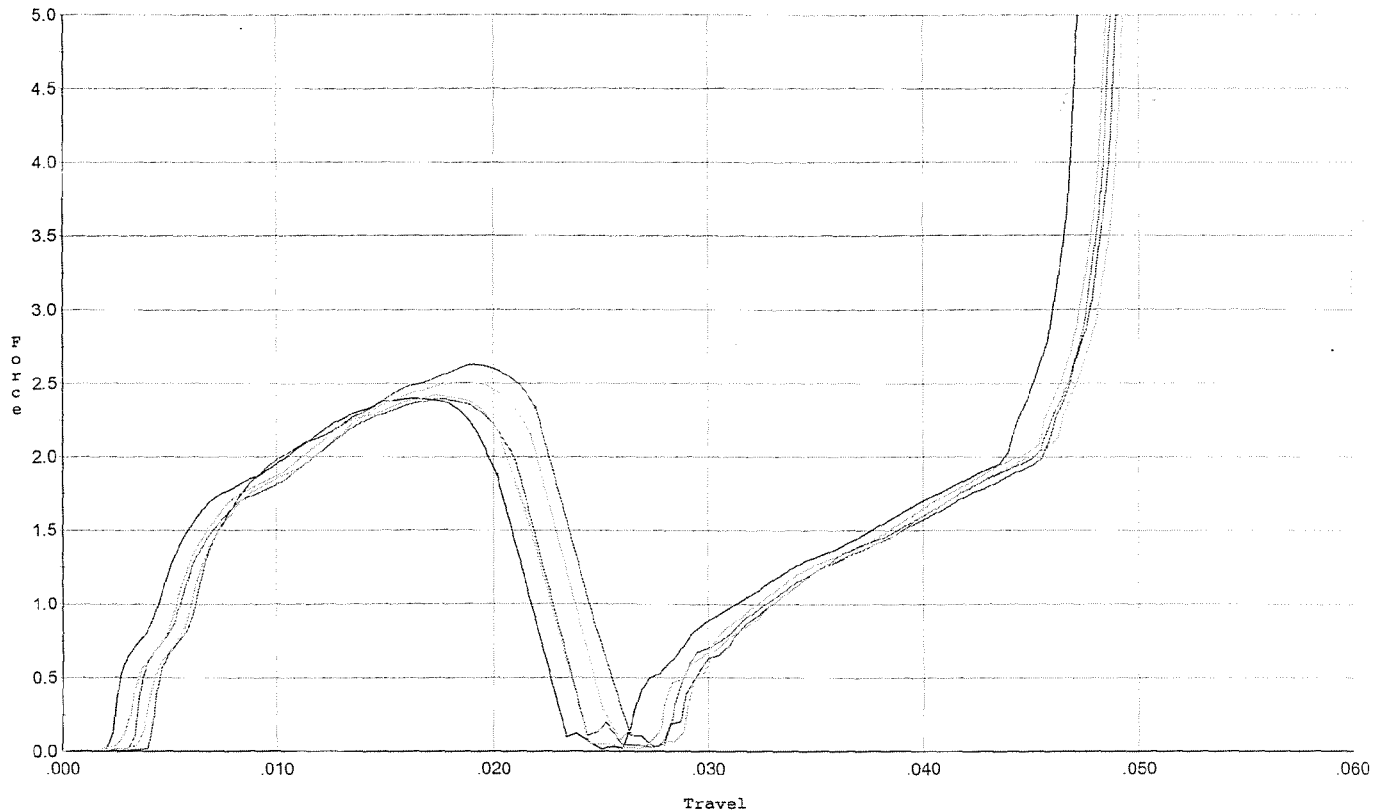
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	4-29-09	W W
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-29-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	4-29-09	W W
	J) ASSEMBLE STOCK			4-27-09	X JJ
	K) ASSEMBLE SWIVEL STUDS			4-29-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	4-27-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			4-27-09	SP
670	FINAL INSPECTION A) HEADSPACE			4-29-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.44</u> <u>2.59</u> <u>2.61</u> <u>2.51</u>	4-28-09	W W
	C) FUNCTION			4-29-09	W W
690	PACK			6/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



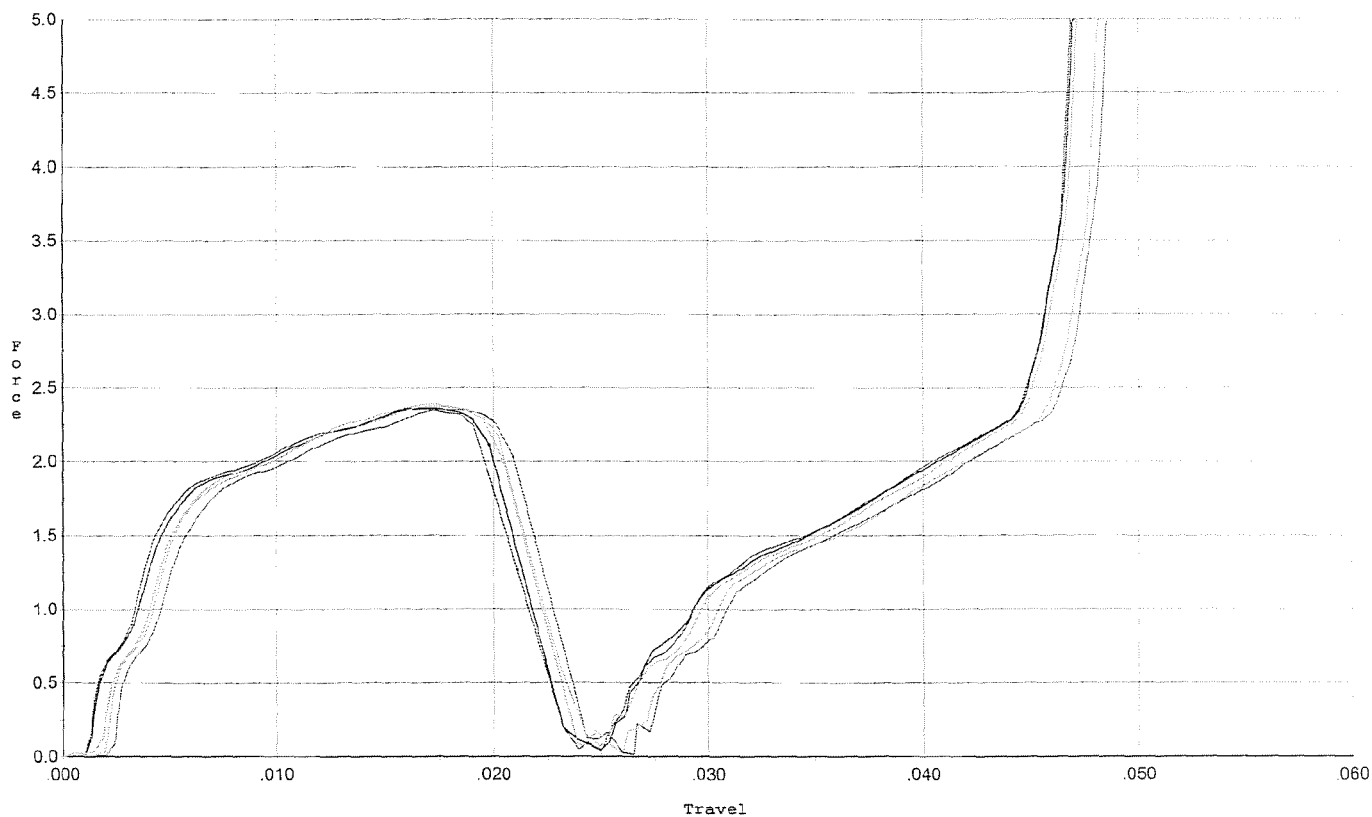
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.022	0.004	0.032	0.035		Set Trigger
2	2.398	0.020	0.002	0.032	0.032		Set Trigger
3	2.396	0.021	0.003	0.033	0.032		Set Trigger
4	2.507	0.022	0.004	0.033	0.034		Set Trigger
5	2.420	0.022	0.003	0.032	0.033		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



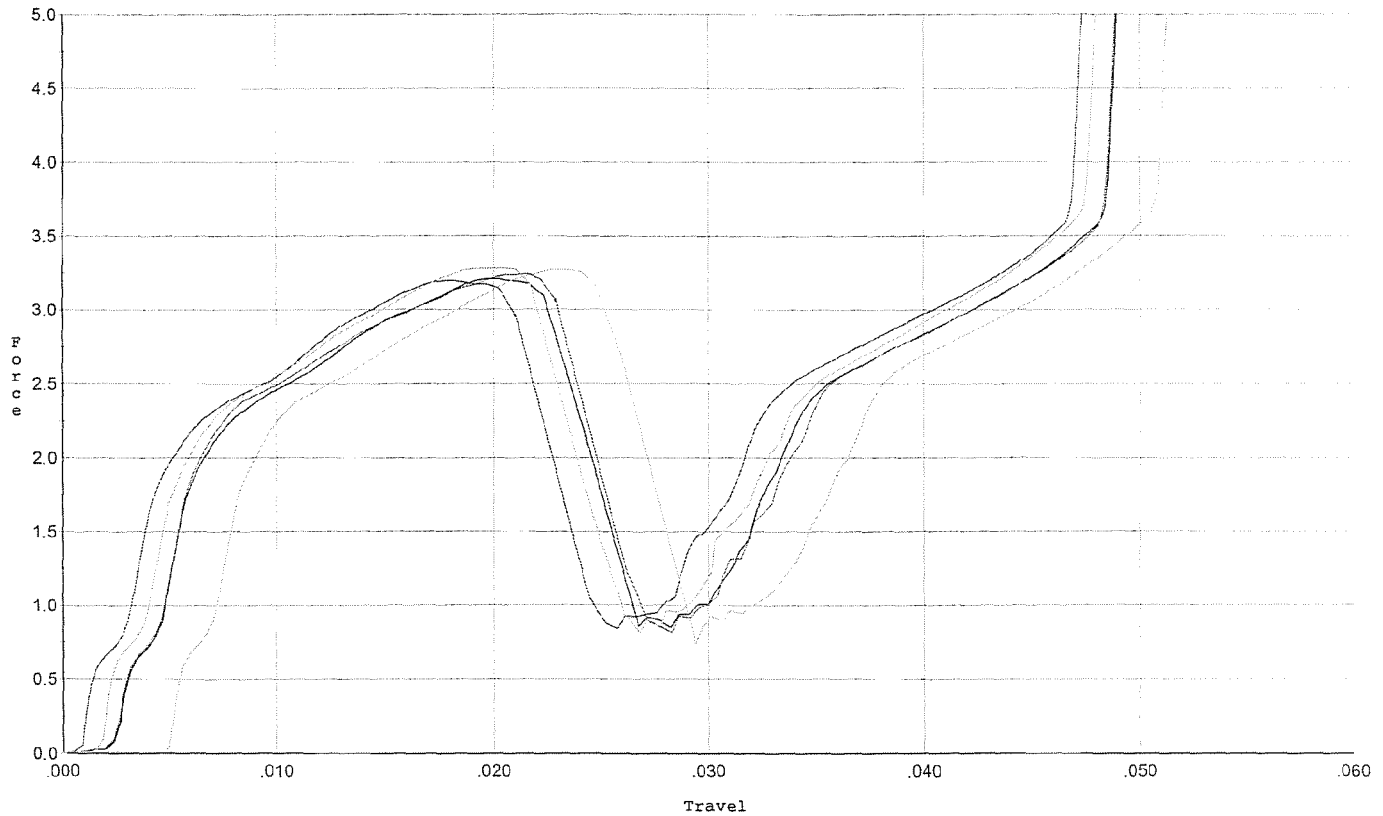
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.021	0.00	0.032	0.036		Set Trigger
2	2.358	0.020	0.00	0.032	0.033		Set Trigger
3	2.348	0.021	0.002	0.033	0.034		Set Trigger
4	2.375	0.020	0.002	0.032	0.033		Set Trigger
5	2.388	0.020	0.00	0.033	0.034		Set Trigger

A-236

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



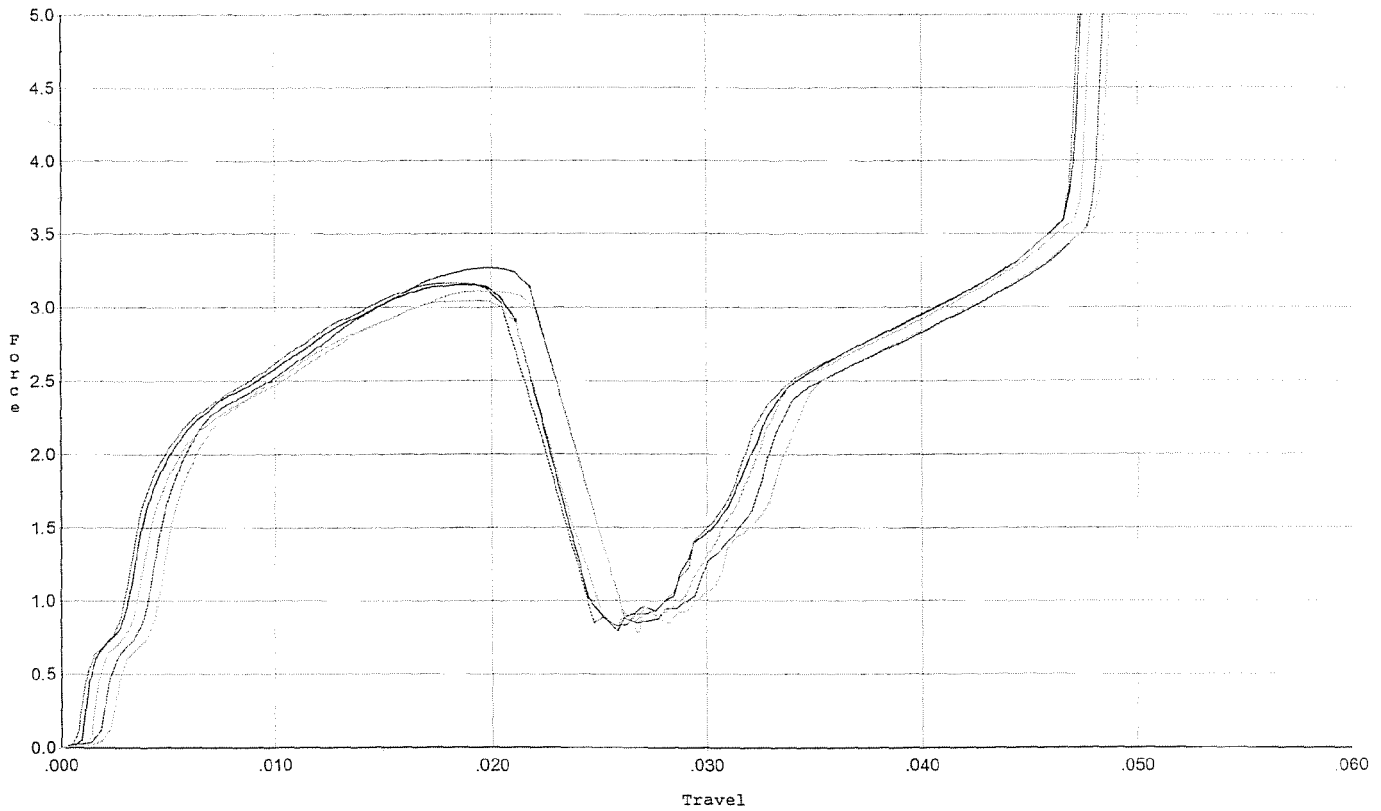
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.198	0.021	0.00	0.029	0.046		Set Trigger
2	3.209	0.024	0.00	0.029	0.051		Set Trigger
3	3.246	0.023	0.00	0.030	0.049		Set Trigger
4	3.276	0.026	0.005	0.030	0.051		Set Trigger
5	3.286	0.022	0.002	0.029	0.047		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



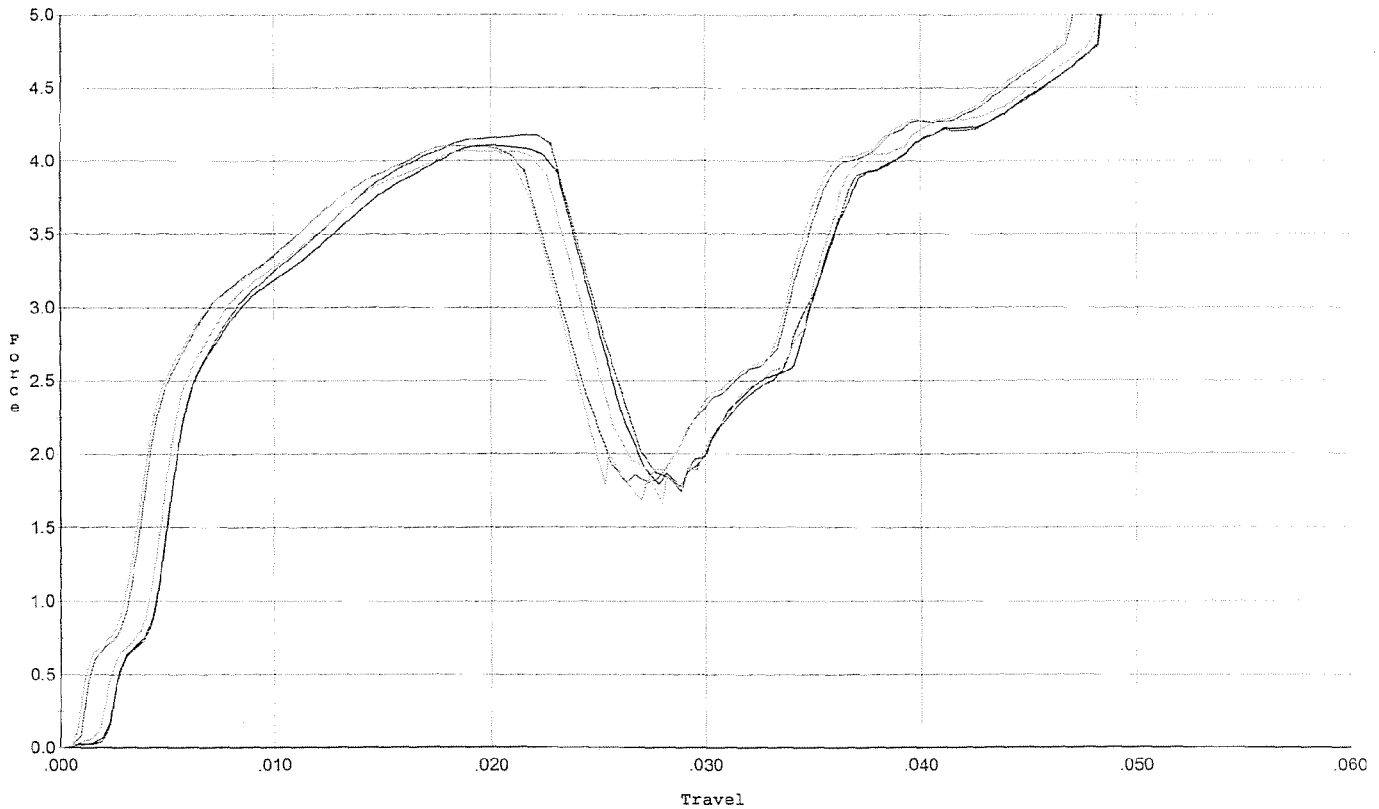
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.264	0.022	0.00	0.030	0.047		Set Trigger
2	3.153	0.021	0.00	0.029	0.046		Set Trigger
3	3.165	0.022	0.00	0.029	0.050		Set Trigger
4	3.113	0.022	0.00	0.030	0.046		Set Trigger
5	3.047	0.021	0.00	0.030	0.045		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



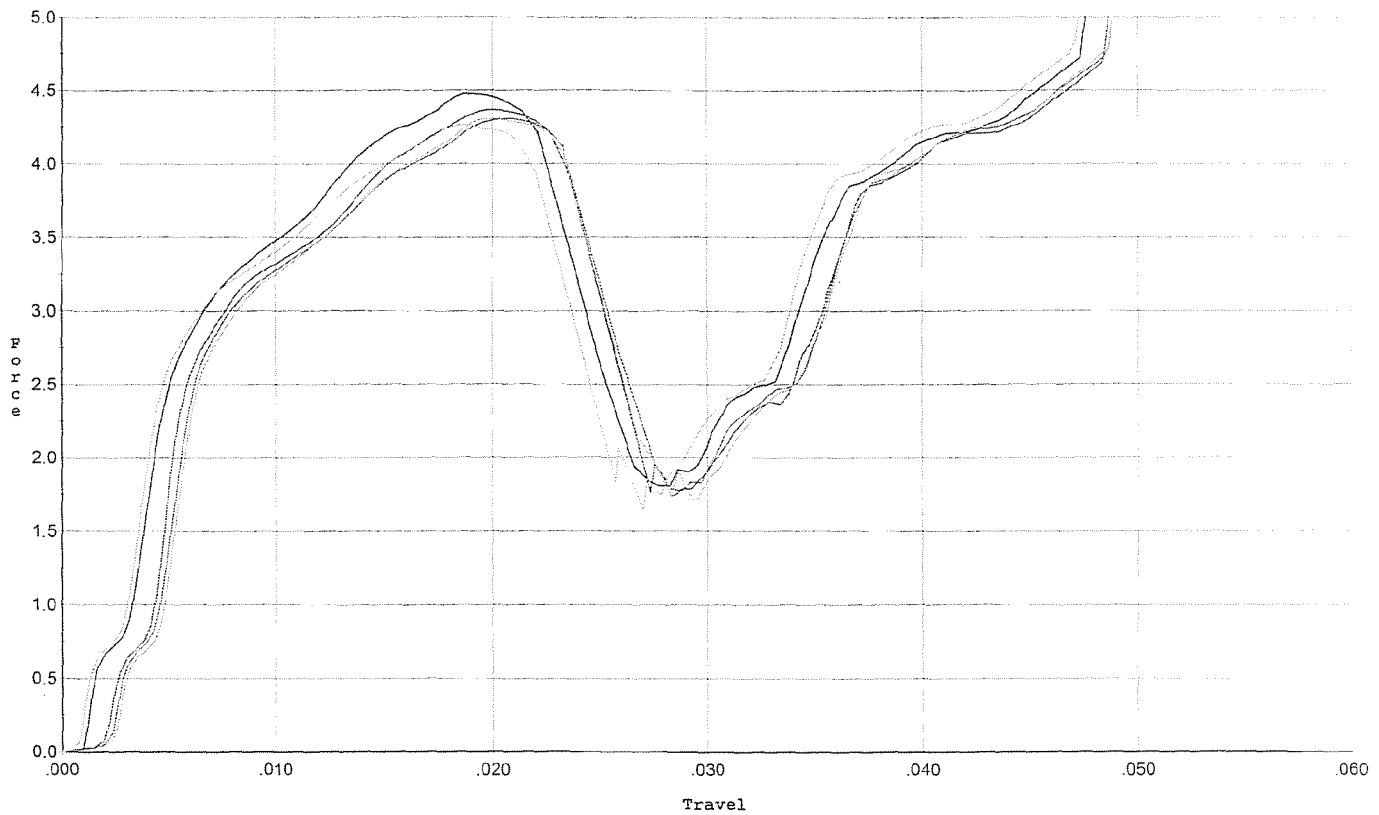
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.023	0.00	0.023	0.062		Set Trigger
2	4.105	0.023	0.00	0.023	0.062		Set Trigger
3	4.104	0.022	0.00	0.027	0.061		Set Trigger
4	4.101	0.022	0.00	0.026	0.062		Set Trigger
5	4.069	0.023	0.00	0.027	0.062		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



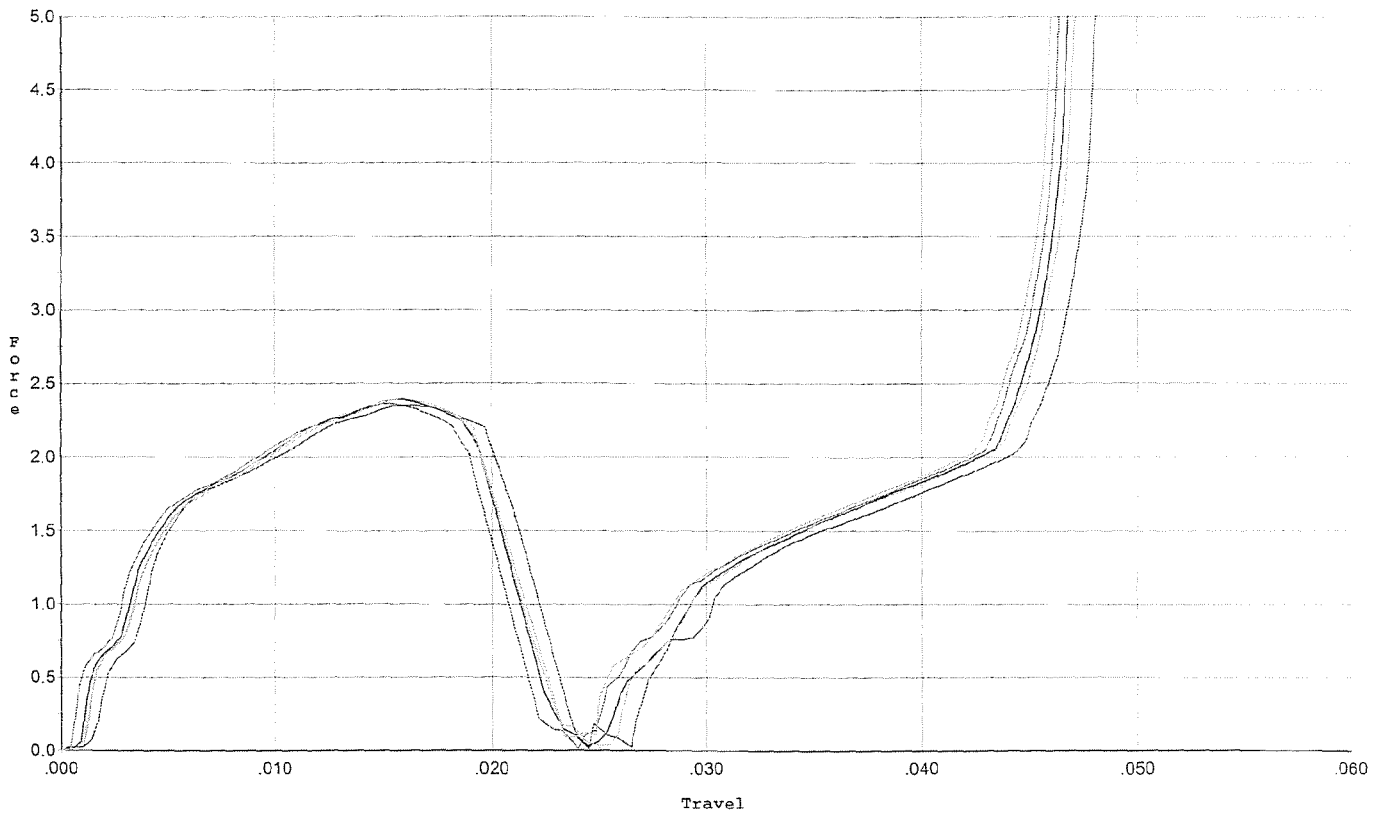
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.369	0.023	0.00	0.023	0.067		Set Trigger
2	4.480	0.022	0.00	0.025	0.066		Set Trigger
3	4.309	0.023	0.00	0.023	0.064		Set Trigger
4	4.266	0.022	0.00	0.026	0.064		Set Trigger
5	4.304	0.023	0.00	0.023	0.064		Set Trigger

A. 4.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



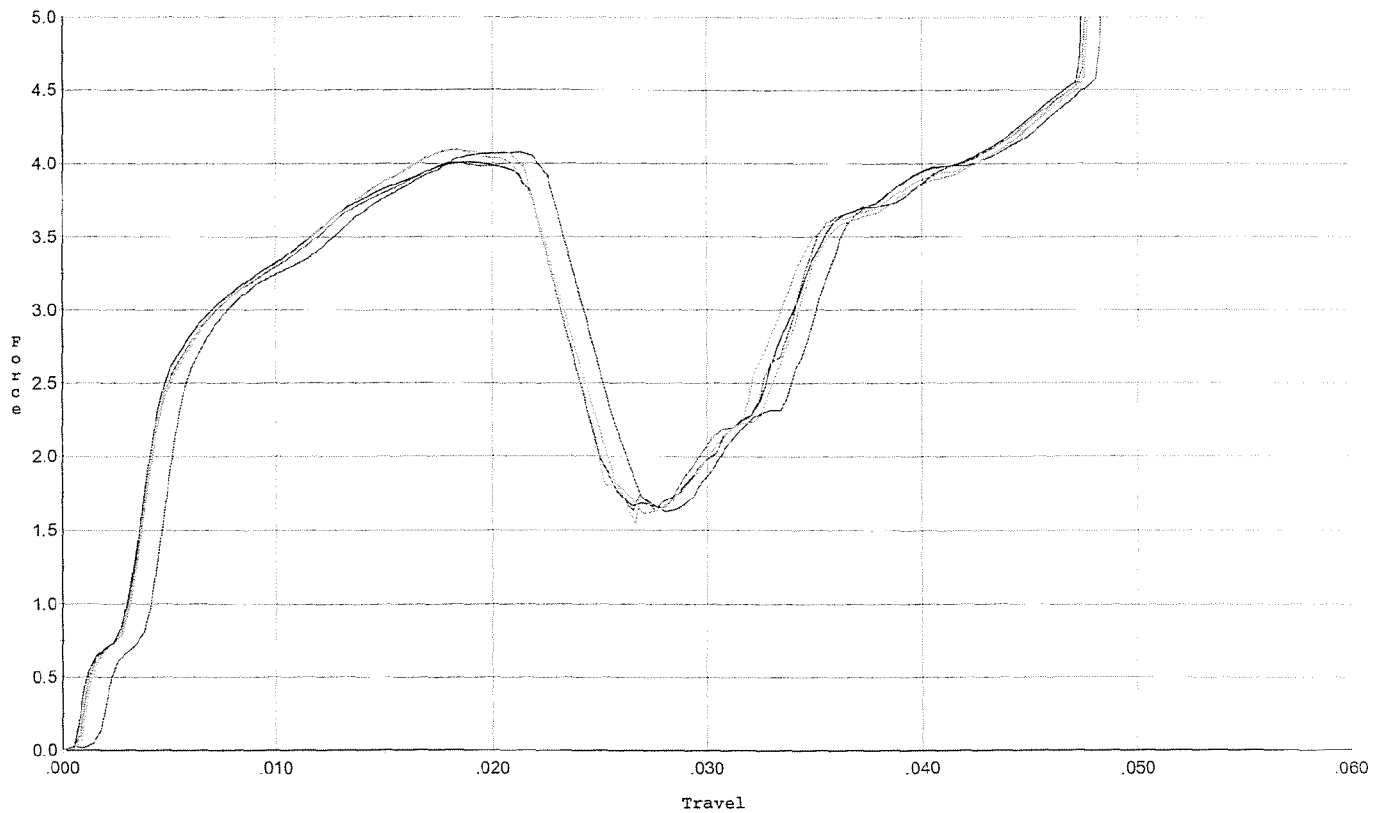
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.021	0.00	0.032	0.035		Set Trigger
2	2.393	0.019	0.00	0.032	0.033		Set Trigger
3	2.364	0.019	0.00	0.032	0.032		Set Trigger
4	2.399	0.019	0.00	0.031	0.032		Set Trigger
5	2.400	0.019	0.00	0.032	0.032		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.023	0.00	0.027	0.061		Set Trigger
2	4.009	0.022	0.00	0.027	0.061		Set Trigger
3	4.007	0.022	0.00	0.028	0.060		Set Trigger
4	4.098	0.021	0.00	0.028	0.060		Set Trigger
5	4.092	0.022	0.00	0.028	0.061		Set Trigger

A.4.05