

G 6845856

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



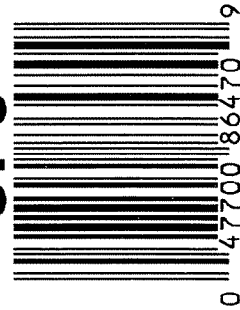
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845856

UPC



BM FORM

GUN SERIAL # G 6845856

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DLW
510	DRILL AND TAP SIGHT HOLES		7-28-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

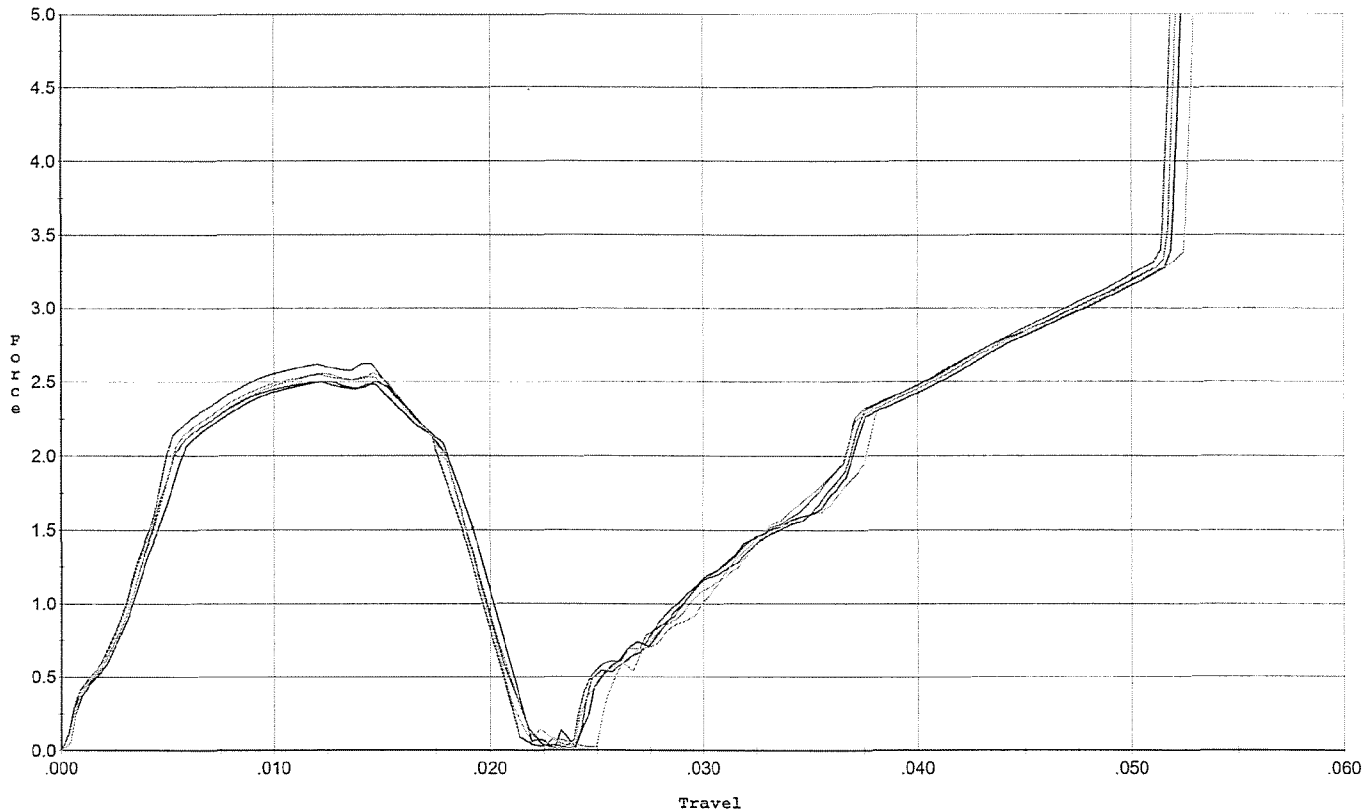
560	BARBER - M24 0054093 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	9/1/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/1/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9/1/09	RB
	J) ASSEMBLE STOCK			8-28-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			9/1/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8/31/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/31/09	TOR
670	FINAL INSPECTION A) HEADSPACE			9/1/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>3.62</u> <u>2.56</u> <u>2.62</u> <u>2.59</u>	9/1/09	RB
	C) FUNCTION			9/1/09	RB
690	PACK			9/1/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



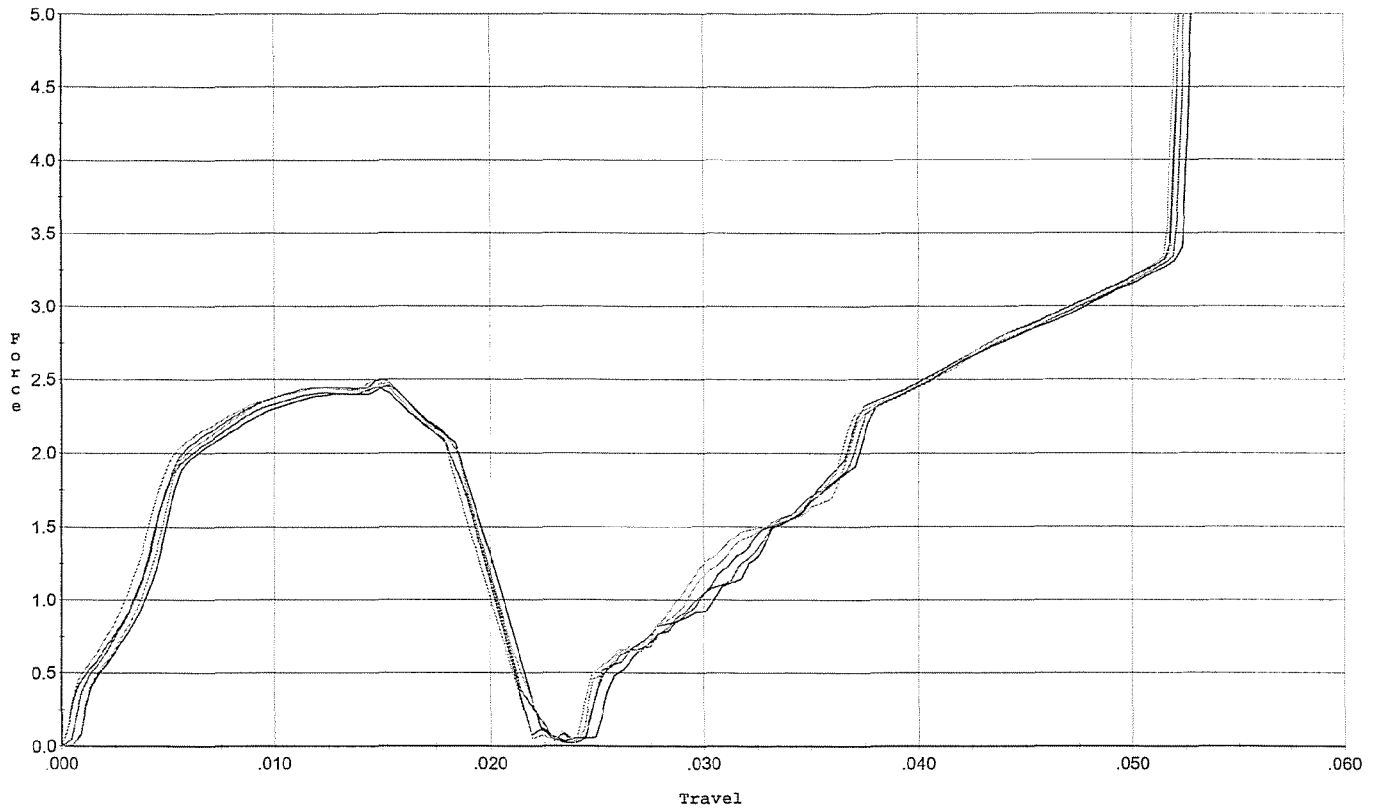
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.018	0.00	0.037	0.033		Set Trigger
2	2.503	0.019	0.00	0.037	0.034		Set Trigger
3	2.622	0.019	0.00	0.037	0.035		Set Trigger
4	2.548	0.018	0.00	0.038	0.033		Set Trigger
5	2.560	0.018	0.00	0.037	0.033		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



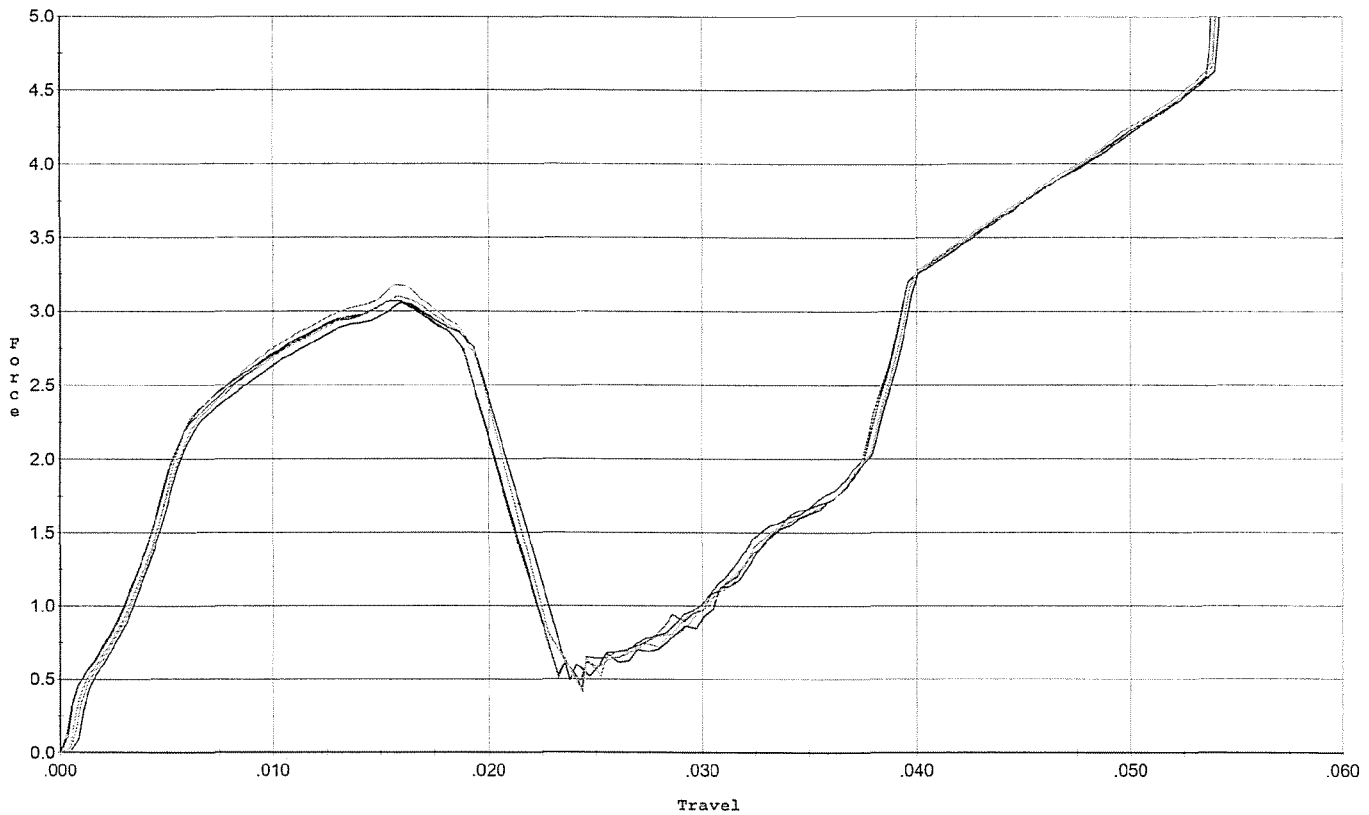
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.019	0.00	0.037	0.033		Set Trigger
2	2.461	0.020	0.00	0.037	0.034		Set Trigger
3	2.494	0.018	0.00	0.037	0.033		Set Trigger
4	2.476	0.018	0.00	0.037	0.032		Set Trigger
5	2.500	0.018	0.00	0.037	0.032		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



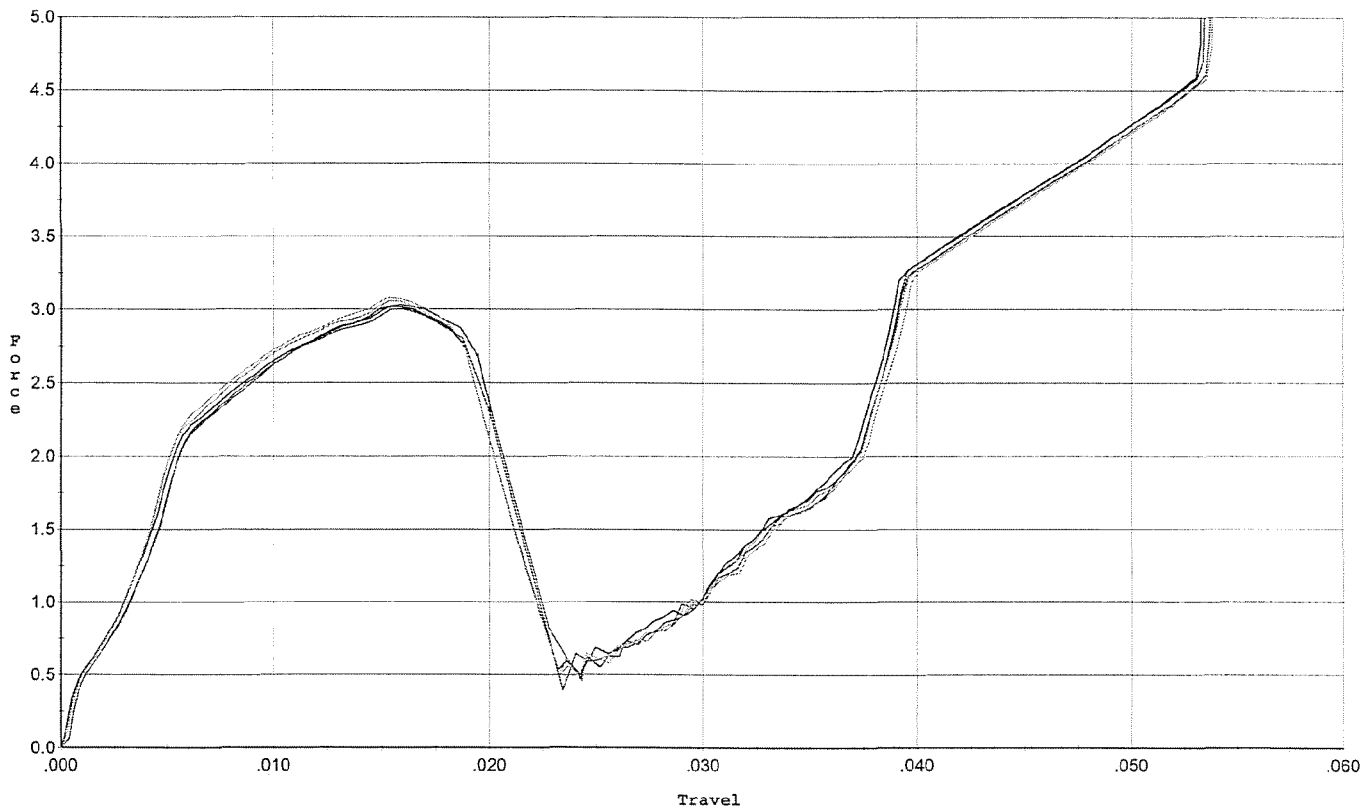
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.019	0.00	0.038	0.040		Set Trigger
2	3.055	0.021	0.00	0.037	0.044		Set Trigger
3	3.067	0.019	0.00	0.037	0.040		Set Trigger
4	3.101	0.019	0.00	0.037	0.041		Set Trigger
5	3.182	0.019	0.00	0.037	0.041		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



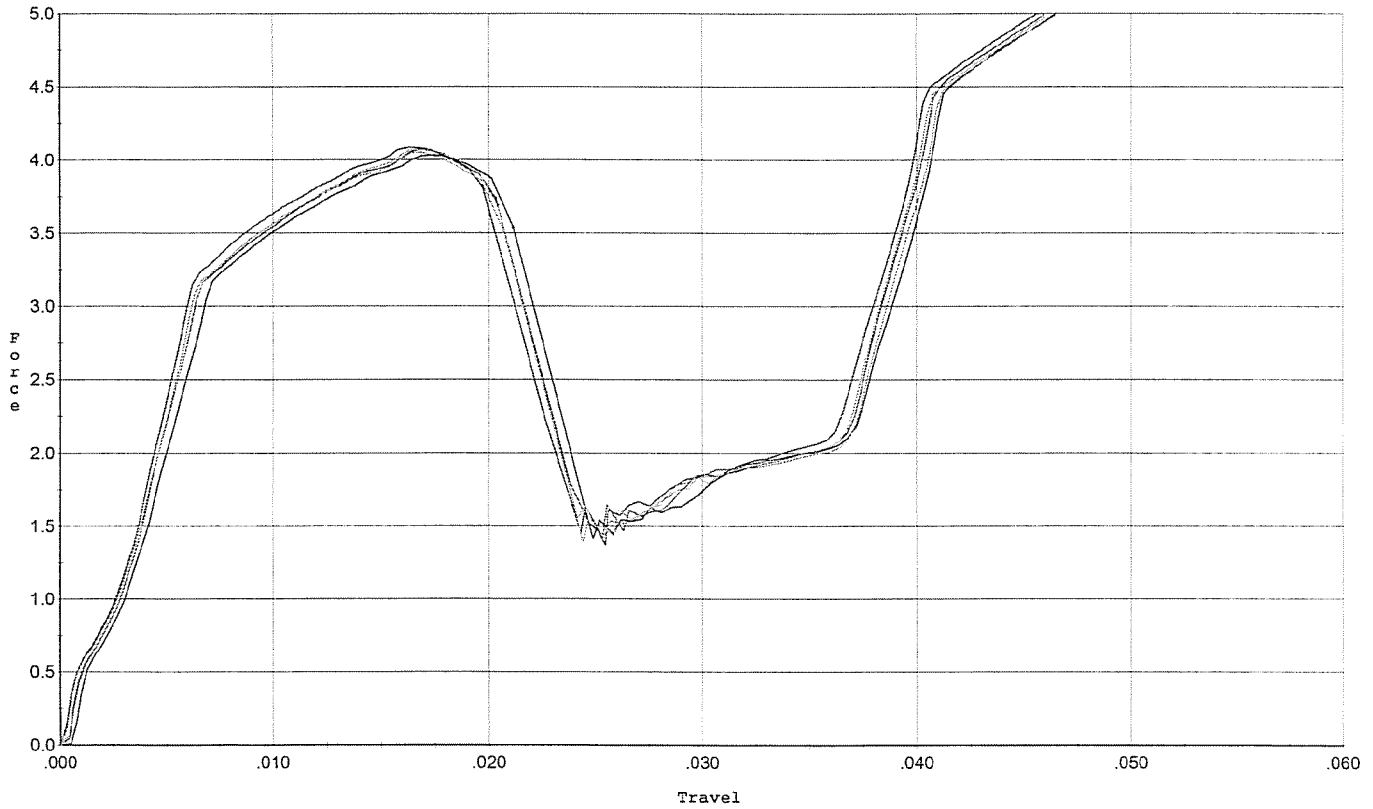
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.019	0.00	0.037	0.040		Set Trigger
2	3.016	0.019	0.00	0.037	0.039		Set Trigger
3	3.002	0.020	0.00	0.037	0.041		Set Trigger
4	3.080	0.019	0.00	0.037	0.040		Set Trigger
5	3.058	0.019	0.00	0.037	0.040		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



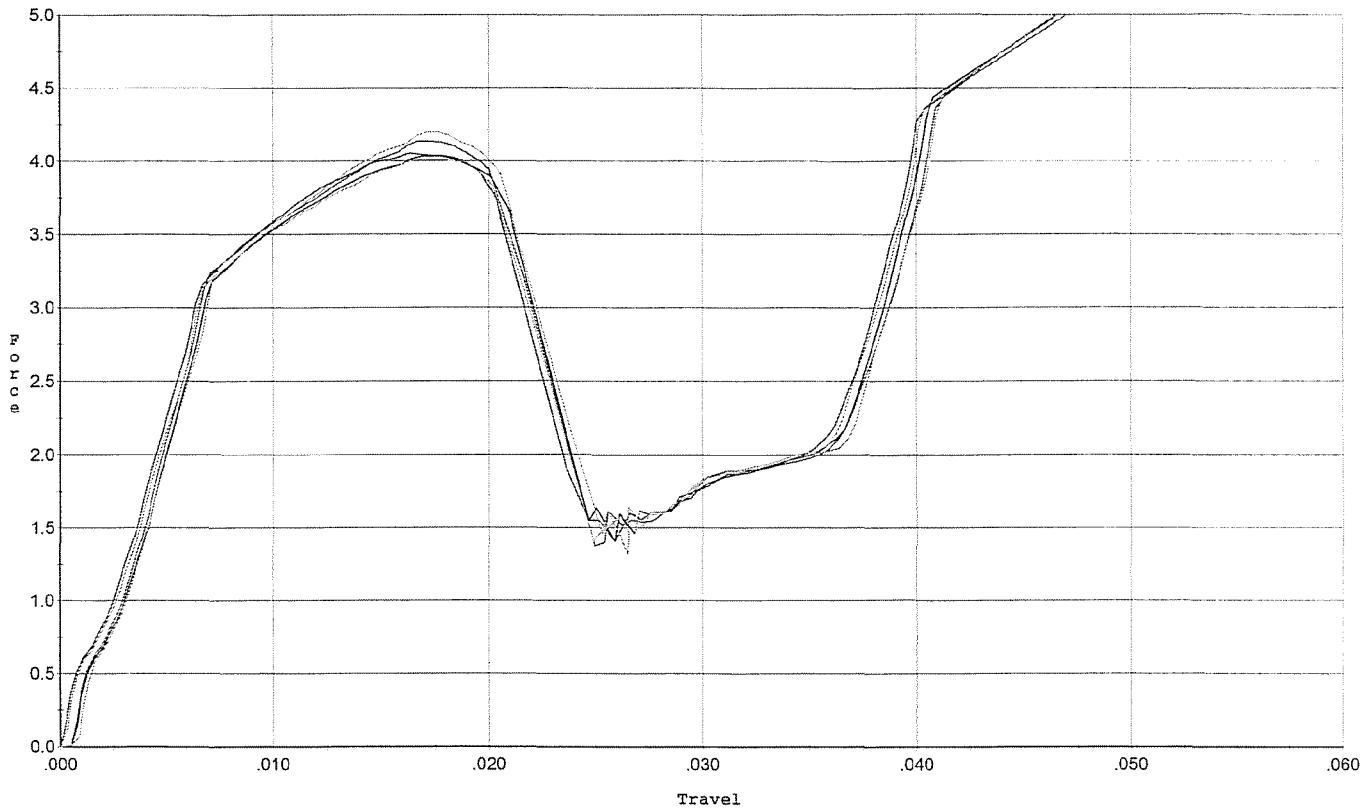
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.020	0.00	0.035	0.055		Set Trigger
2	4.031	0.021	0.00	0.034	0.058		Set Trigger
3	4.069	0.020	0.00	0.034	0.056		Set Trigger
4	4.052	0.021	0.00	0.034	0.057		Set Trigger
5	4.073	0.020	0.00	0.035	0.057		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



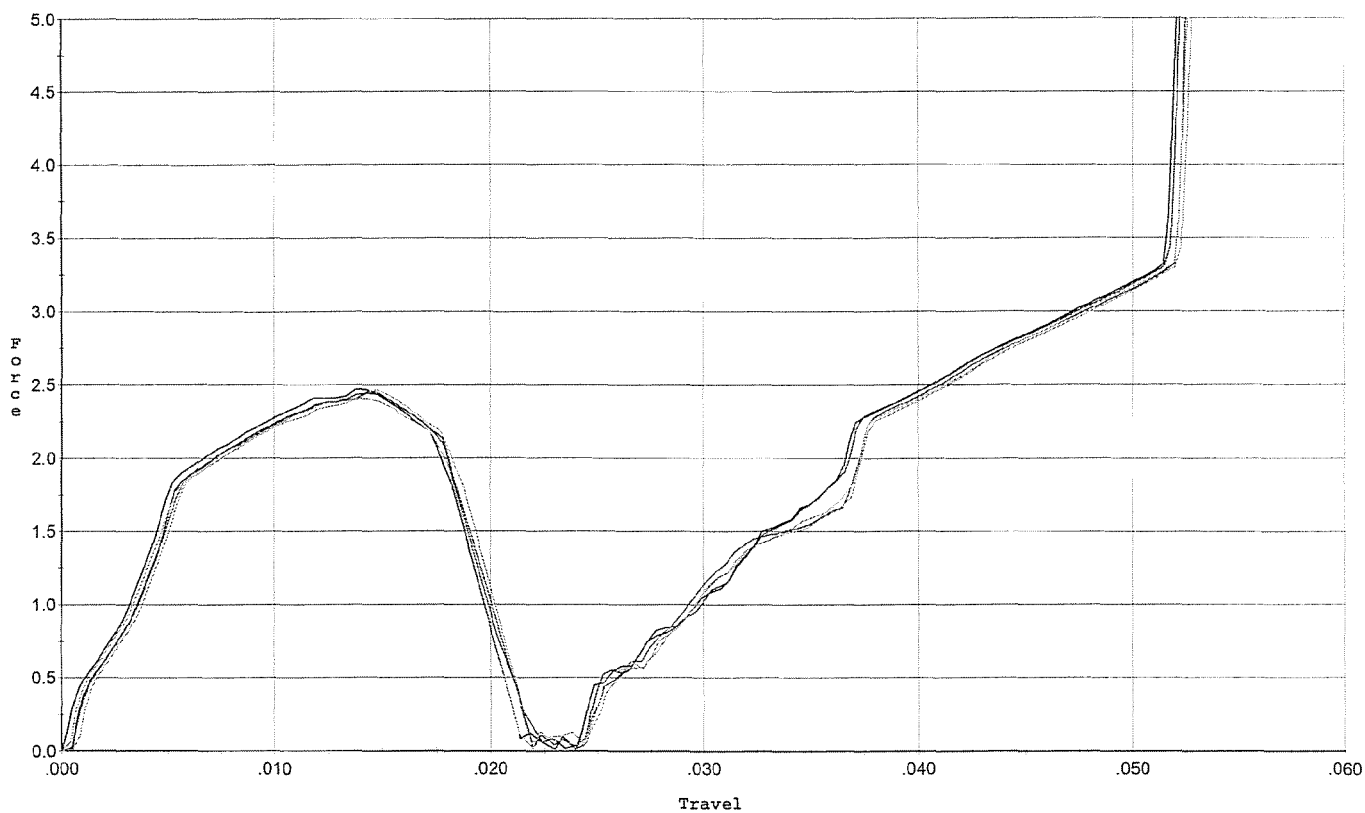
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.020	0.00	0.034	0.057		Set Trigger
2	4.032	0.021	0.00	0.034	0.058		Set Trigger
3	4.134	0.022	0.00	0.034	0.060		Set Trigger
4	4.009	0.022	0.00	0.034	0.061		Set Trigger
5	4.199	0.021	0.00	0.034	0.057		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



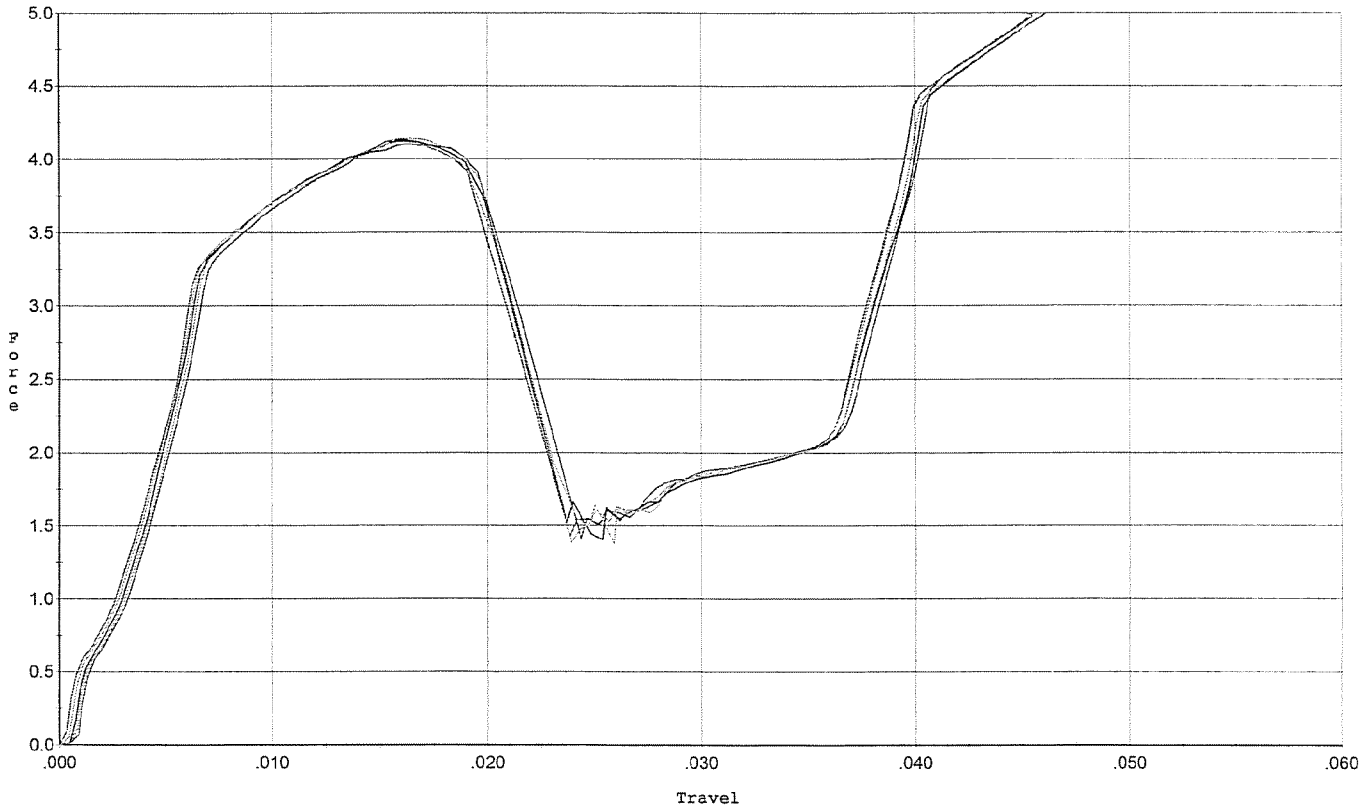
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.018	0.00	0.038	0.030		Set Trigger
2	2.466	0.018	0.00	0.037	0.032		Set Trigger
3	2.451	0.020	0.00	0.037	0.033		Set Trigger
4	2.405	0.018	0.00	0.038	0.031		Set Trigger
5	2.467	0.019	0.00	0.038	0.032		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.022	0.00	0.030	0.060		Set Trigger
2	4.124	0.020	0.00	0.030	0.055		Set Trigger
3	4.134	0.021	0.00	0.030	0.060		Set Trigger
4	4.144	0.020	0.00	0.031	0.055		Set Trigger
5	4.119	0.020	0.00	0.030	0.057		Set Trigger

Avg 4.12