

66845857

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

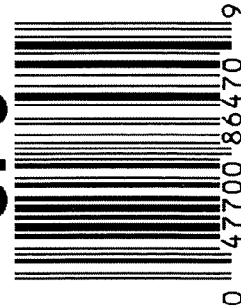
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845857

UPC



GUN SERIAL #

6684 5857

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-30-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	KIC
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-24-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	RP
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

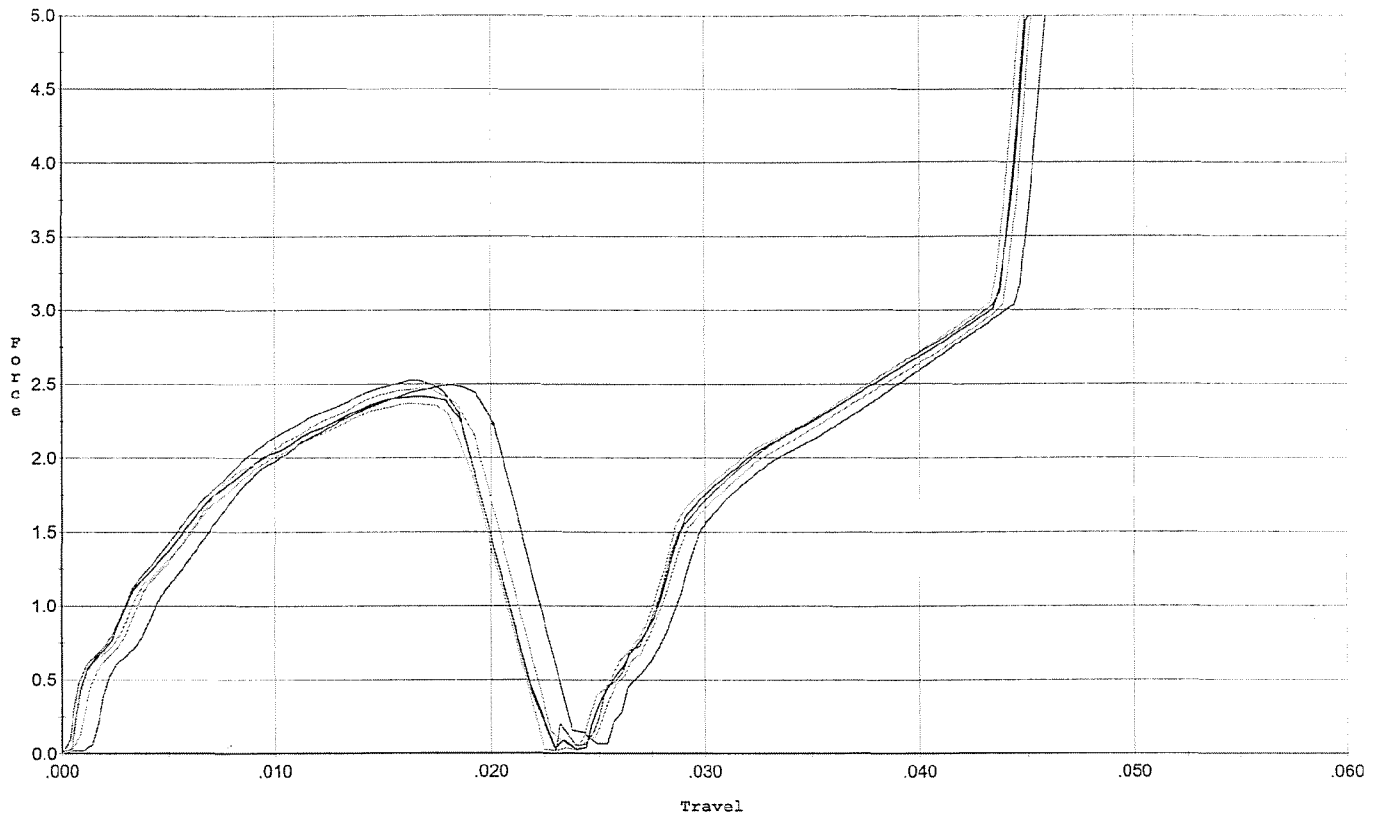
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-14-09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-14-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	5-14-09	RP
	J) ASSEMBLE STOCK		5-4-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>274</u> <u>271</u> <u>275</u> <u>250</u> <u>265</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RP
690	PACK		7/23/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



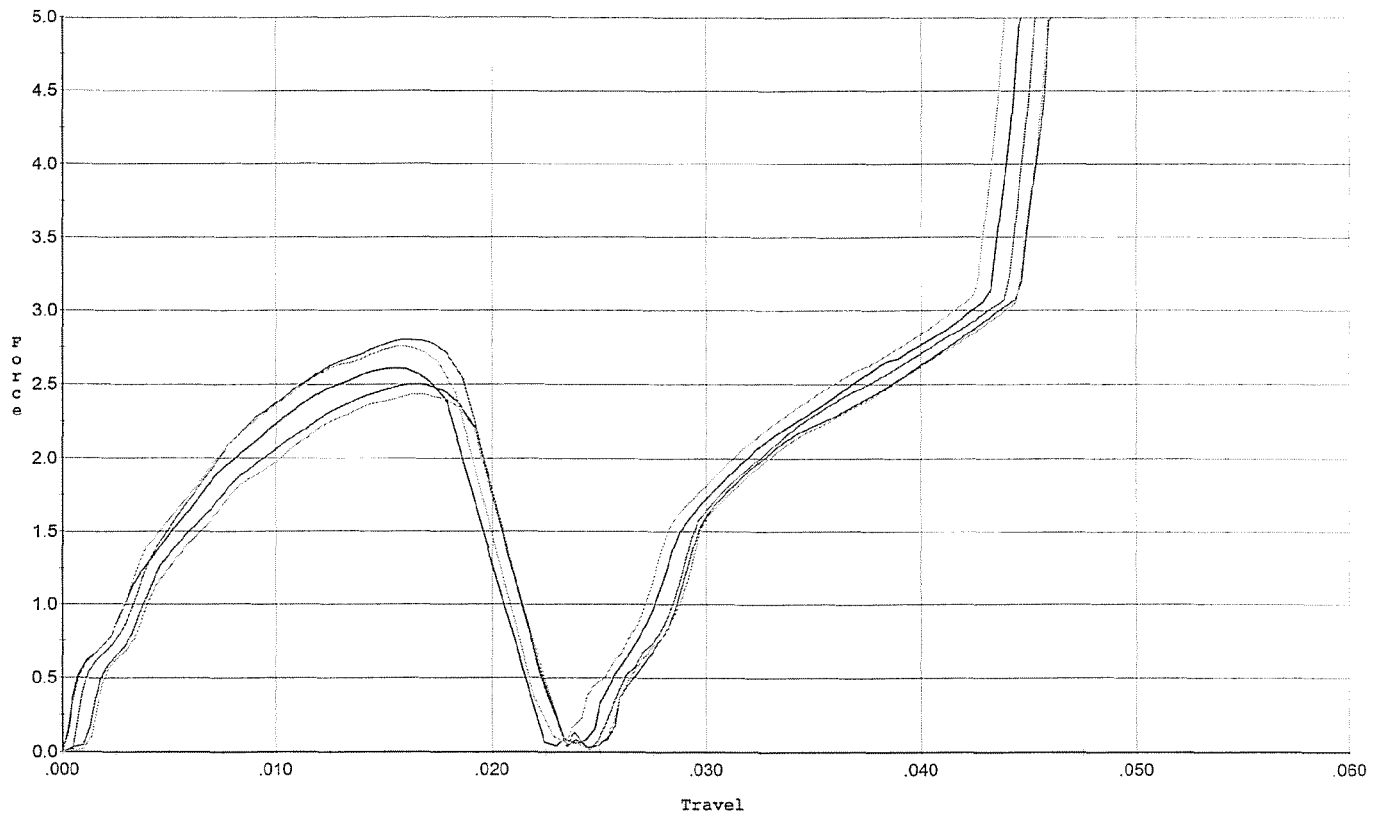
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.020	0.00	0.030	0.033		Set Trigger
2	2.416	0.019	0.00	0.030	0.031		Set Trigger
3	2.524	0.018	0.00	0.030	0.032		Set Trigger
4	2.369	0.019	0.00	0.030	0.031		Set Trigger
5	2.471	0.019	0.00	0.030	0.032		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



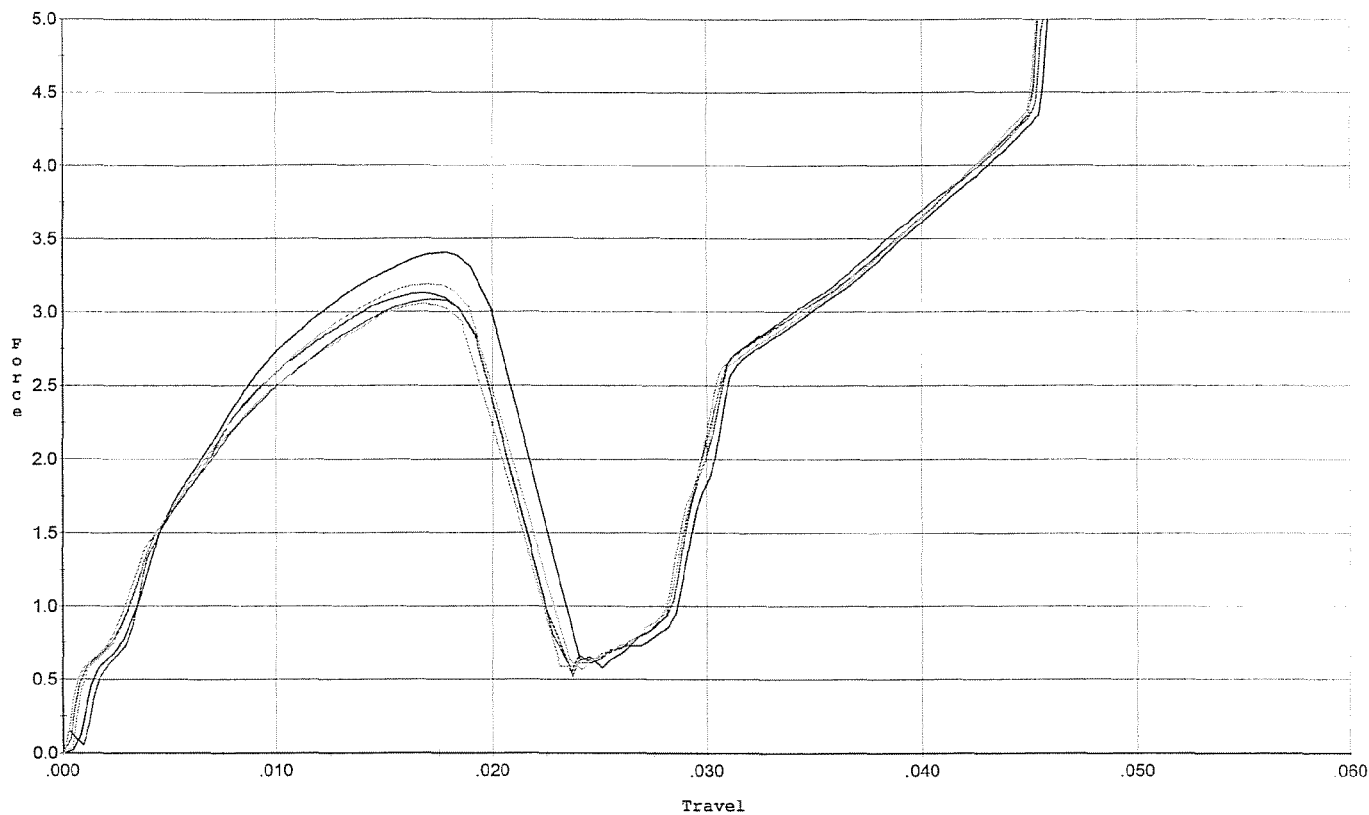
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.019	0.00	0.031	0.032		Set Trigger
2	2.609	0.018	0.00	0.030	0.032		Set Trigger
3	2.799	0.019	0.00	0.030	0.035		Set Trigger
4	2.758	0.018	0.00	0.029	0.035		Set Trigger
5	2.433	0.019	0.00	0.030	0.031		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



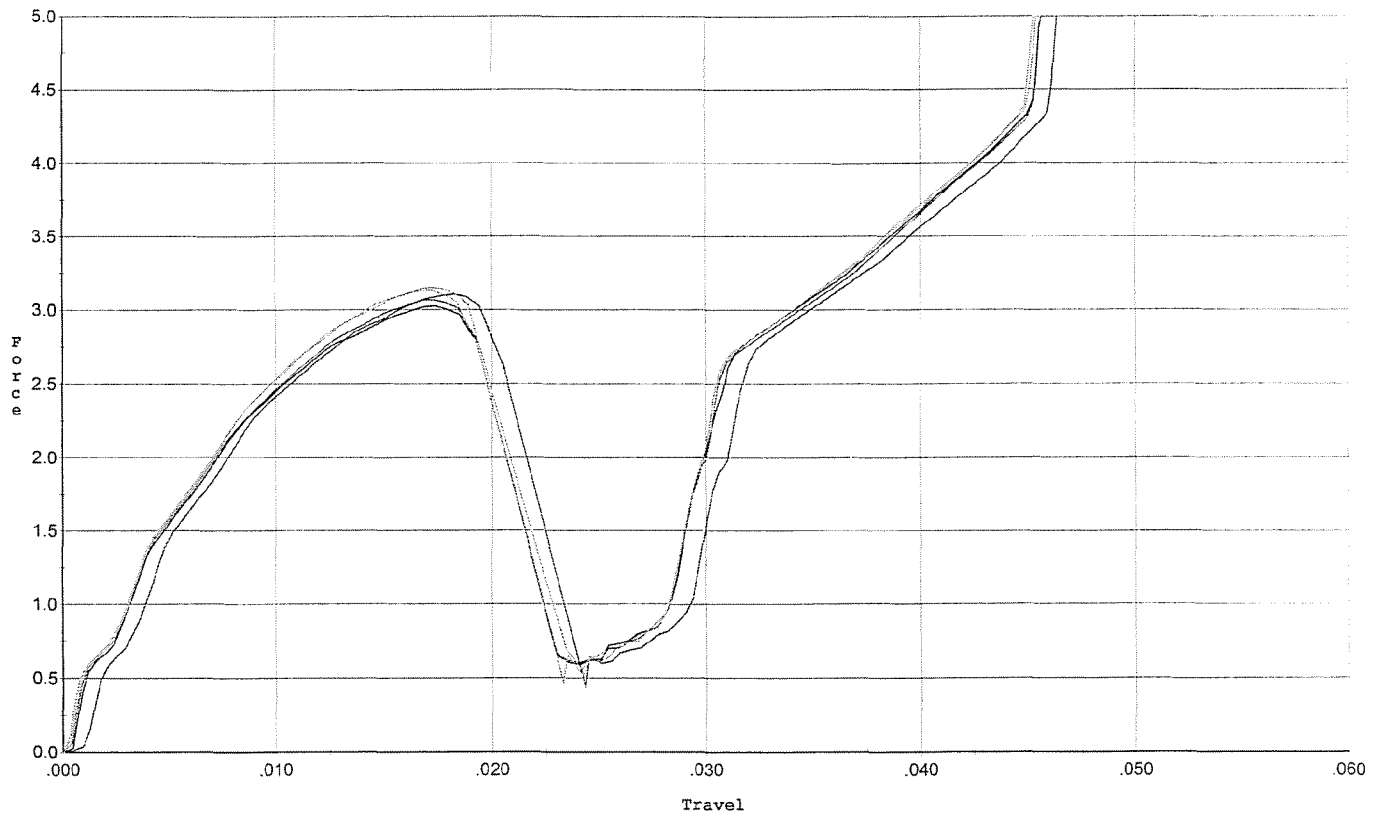
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.019	0.00	0.029	0.039		Set Trigger
2	3.407	0.020	0.00	0.029	0.044		Set Trigger
3	3.086	0.019	0.00	0.029	0.039		Set Trigger
4	3.187	0.021	0.00	0.029	0.044		Set Trigger
5	3.056	0.021	0.00	0.029	0.042		Set Trigger

A. 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



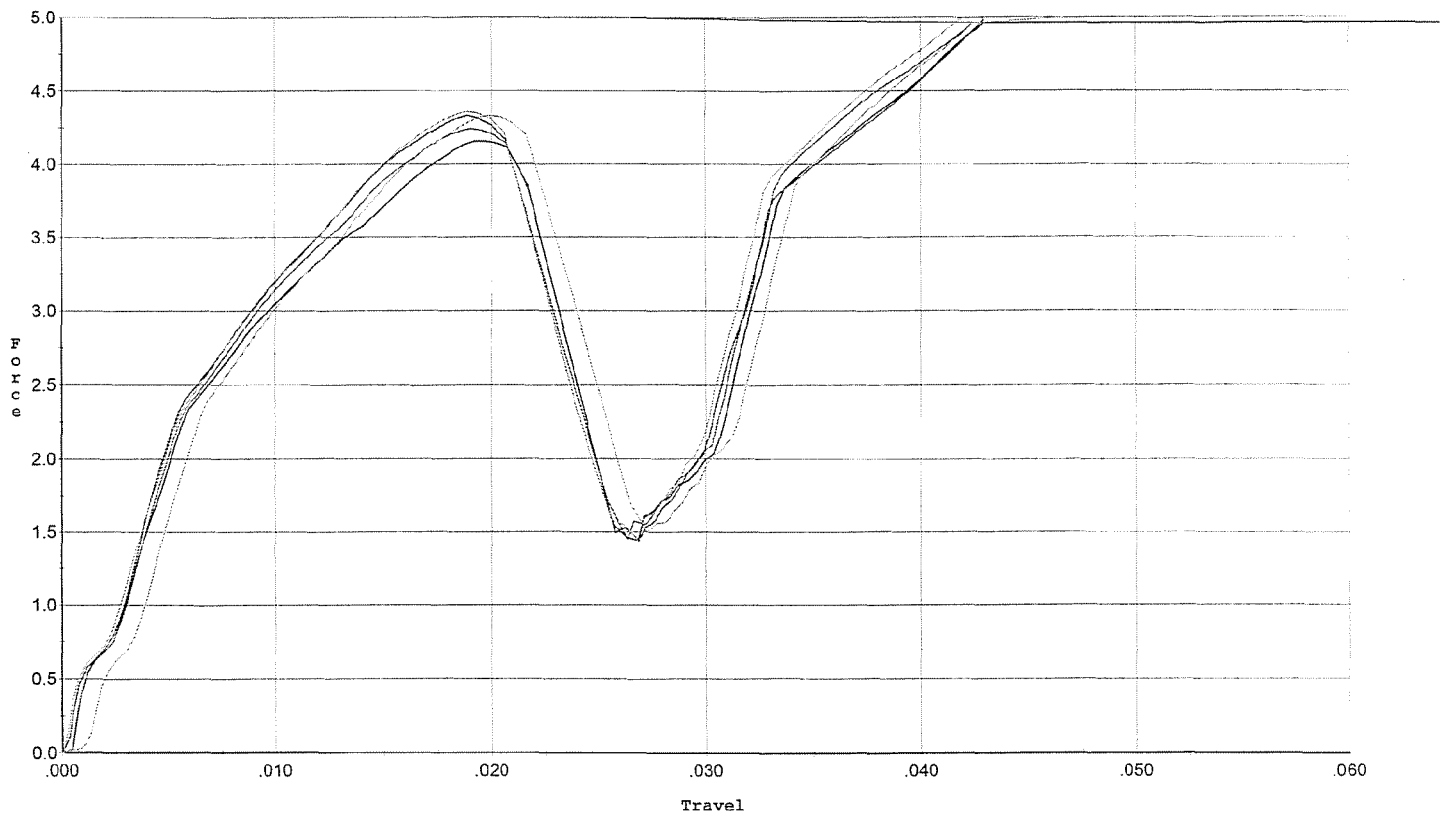
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.021	0.00	0.030	0.041		Set Trigger
2	3.026	0.019	0.00	0.029	0.039		Set Trigger
3	3.068	0.019	0.00	0.029	0.039		Set Trigger
4	3.129	0.019	0.00	0.029	0.040		Set Trigger
5	3.152	0.019	0.00	0.029	0.039		Set Trigger

A.3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



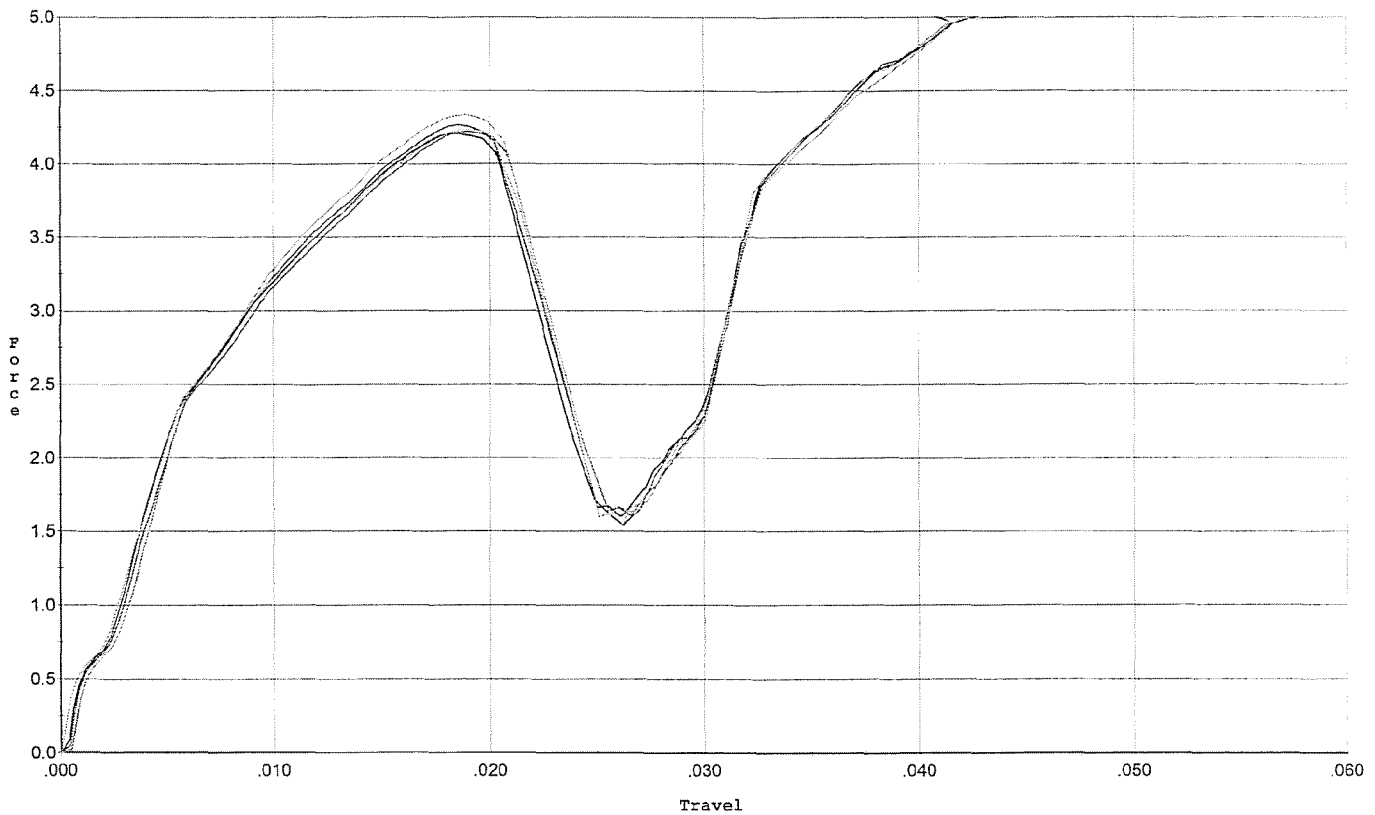
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.333	0.021	0.00	0.027	0.057		Set Trigger
2	4.156	0.022	0.00	0.027	0.058		Set Trigger
3	4.242	0.021	0.00	0.027	0.056		Set Trigger
4	4.361	0.021	0.00	0.027	0.057		Set Trigger
5	4.331	0.024	0.00	0.024	0.064		Set Trigger

A 4.28

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



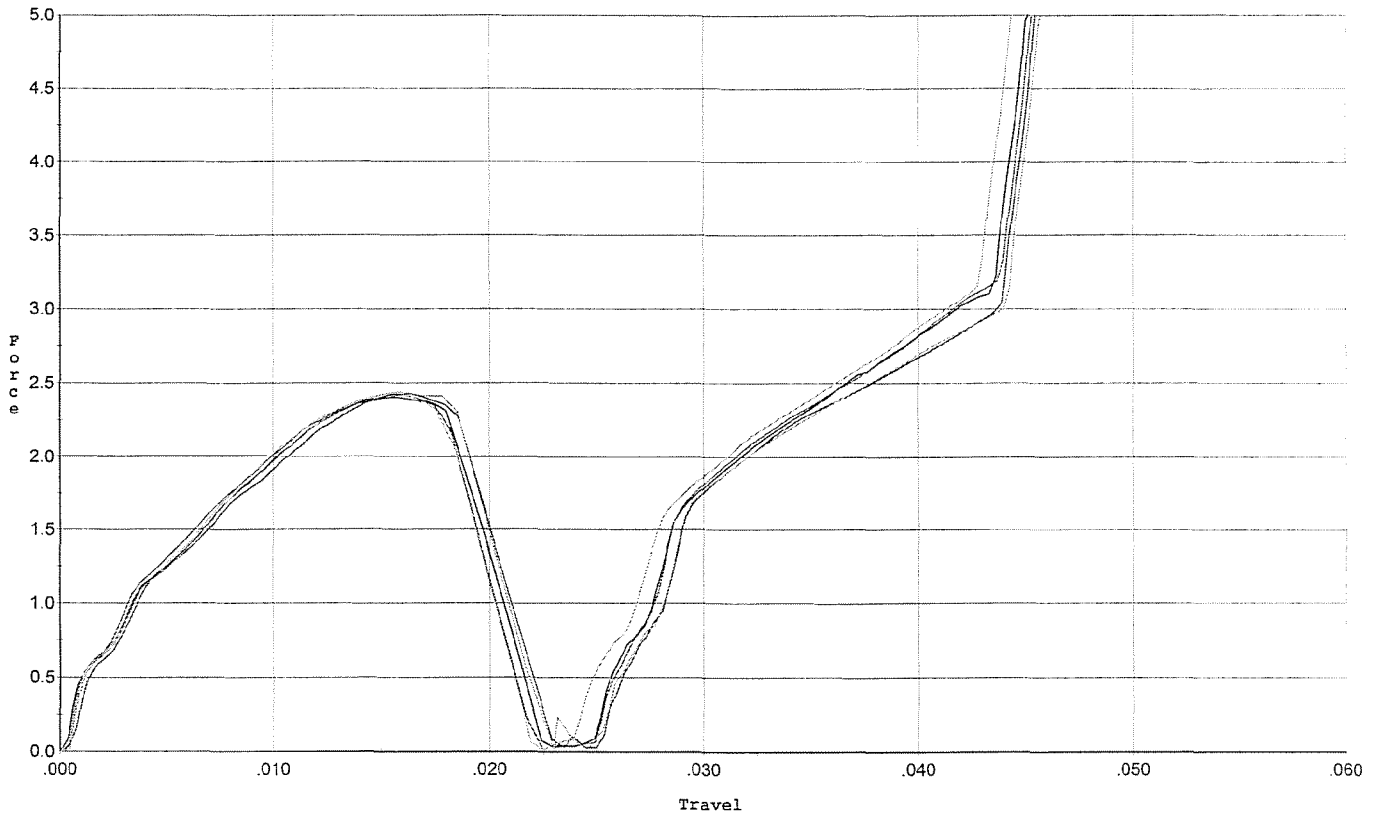
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.022	0.00	0.027	0.060		Set Trigger
2	4.204	0.020	0.00	0.027	0.055		Set Trigger
3	4.220	0.021	0.00	0.027	0.056		Set Trigger
4	4.234	0.021	0.00	0.026	0.059		Set Trigger
5	4.337	0.021	0.00	0.027	0.057		Set Trigger

A. 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



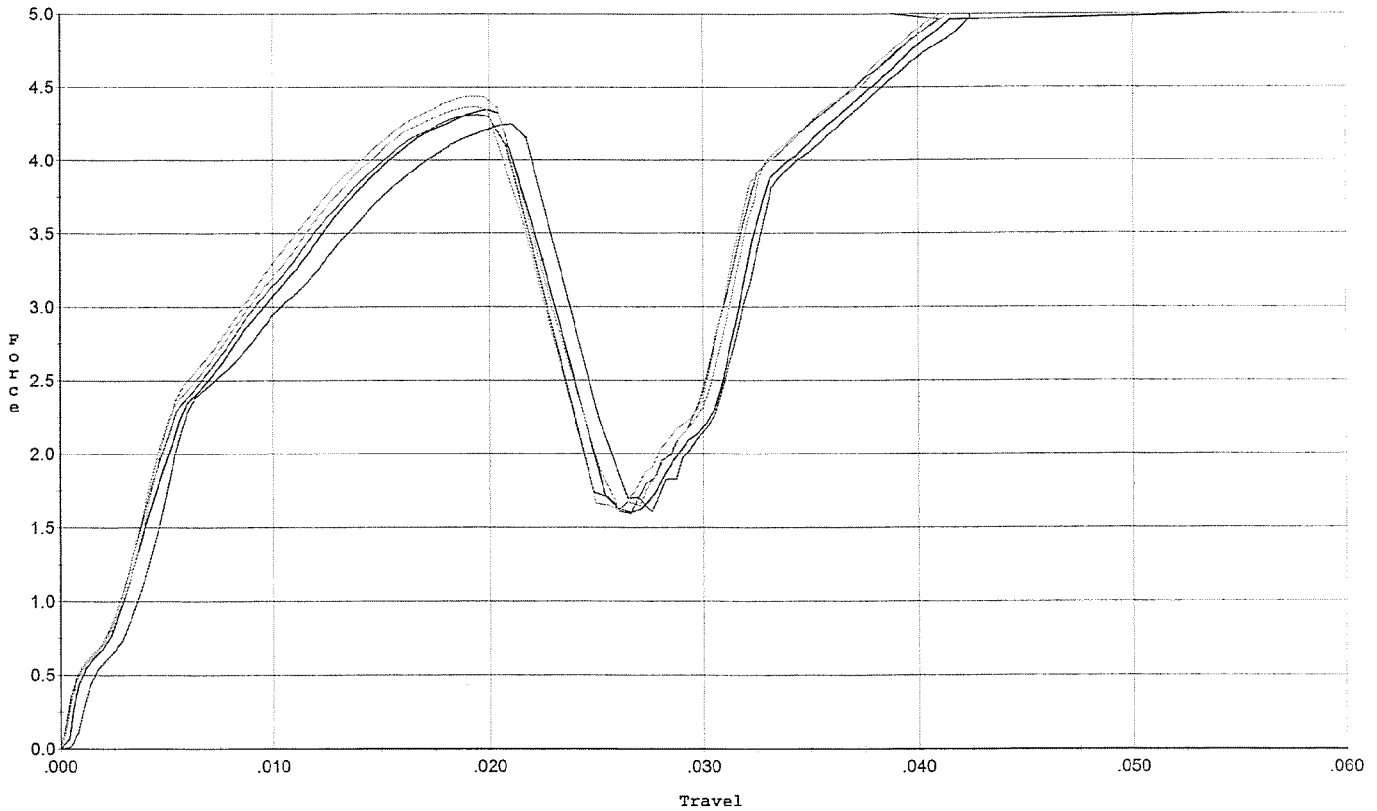
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.427	0.019	0.00	0.031	0.030		Set Trigger
2	2.428	0.020	0.00	0.030	0.032		Set Trigger
3	2.403	0.018	0.00	0.031	0.030		Set Trigger
4	2.431	0.018	0.00	0.030	0.030		Set Trigger
5	2.441	0.019	0.00	0.031	0.030		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.022	0.00	0.026	0.057		Set Trigger
2	4.348	0.022	0.00	0.026	0.061		Set Trigger
3	4.313	0.021	0.00	0.027	0.057		Set Trigger
4	4.369	0.022	0.00	0.026	0.060		Set Trigger
5	4.440	0.020	0.00	0.026	0.058		Set Trigger

A. 4.34