

G6845858

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



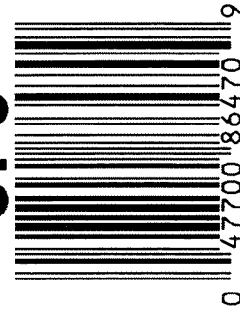
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845858

UPC



BM FORM

BARBER - M24 0054116 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845858

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SK
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	KIZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/8/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	CMS
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	CMS
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	CMS
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

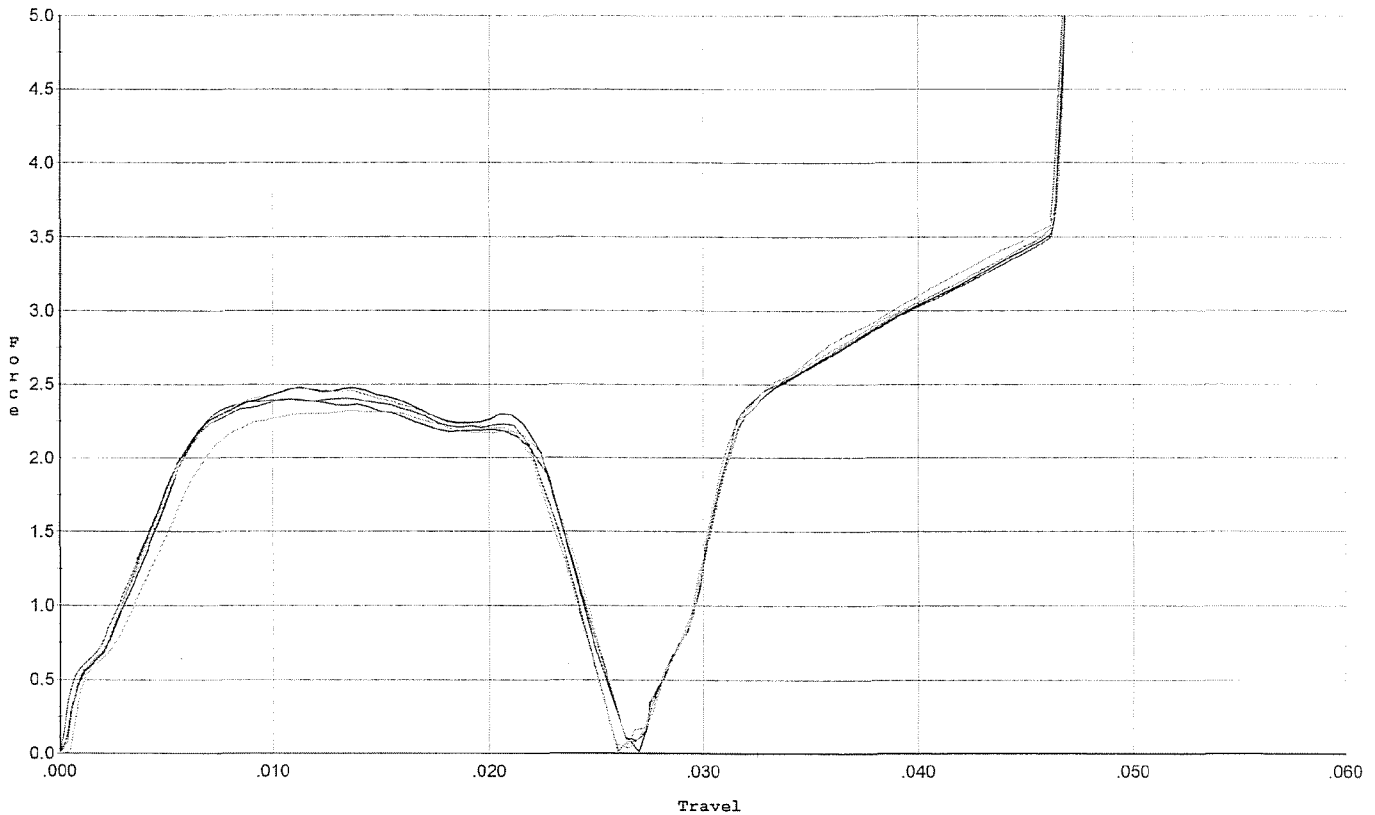
BARBER - M24 0054117						
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>6</u>	<u>6</u>	4-29-09 WW
CONT.						
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	4-29-09 WW
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	4-29-09 WW
	J) ASSEMBLE STOCK					4-24-09 RPD
	K) ASSEMBLE SWIVEL STUDS					4-29-09 WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					
	M) IRON SIGHT ALIGNMENT					
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		4-27-09 RP
			(PASS)	FAIL		
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
	MALFUNCTION		CORRECTION			
660	INSPECT FOR LIVE AMMO					4-27-09 SP
670	FINAL INSPECTION A) HEADSPACE					4-29-09 WW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u>	<u>2.41</u>	<u>2.42</u> <u>2.49</u> <u>2.49</u>	4-28-09 WW
	C) FUNCTION					4-29-09 WW
690	PACK					6/19/09 FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



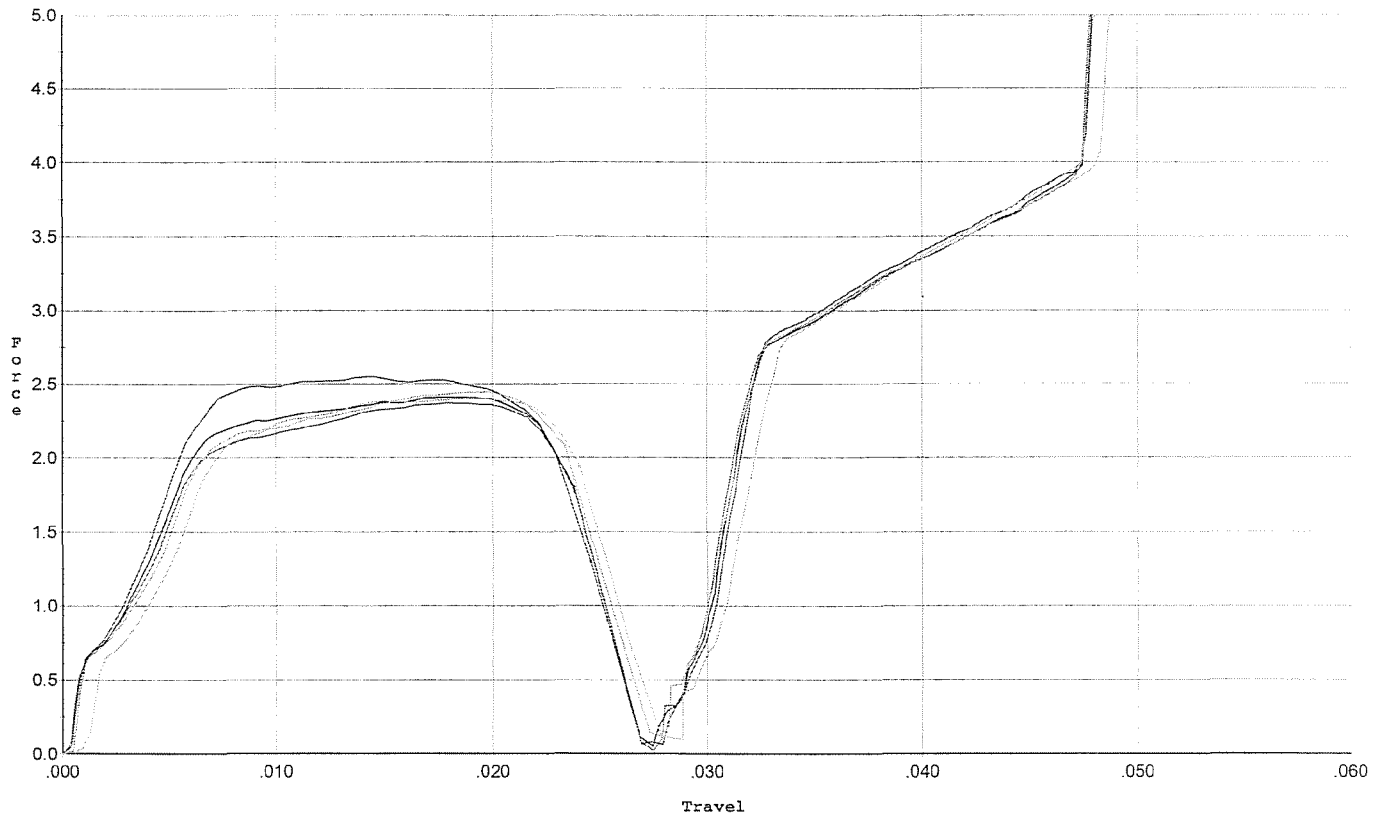
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.400	0.023	0.00	0.030	0.042		Set Trigger
2	2.476	0.022	0.00	0.030	0.042		Set Trigger
3	2.407	0.023	0.00	0.030	0.043		Set Trigger
4	2.320	0.024	0.00	0.029	0.043		Set Trigger
5	2.472	0.024	0.00	0.030	0.044		Set Trigger

A. 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



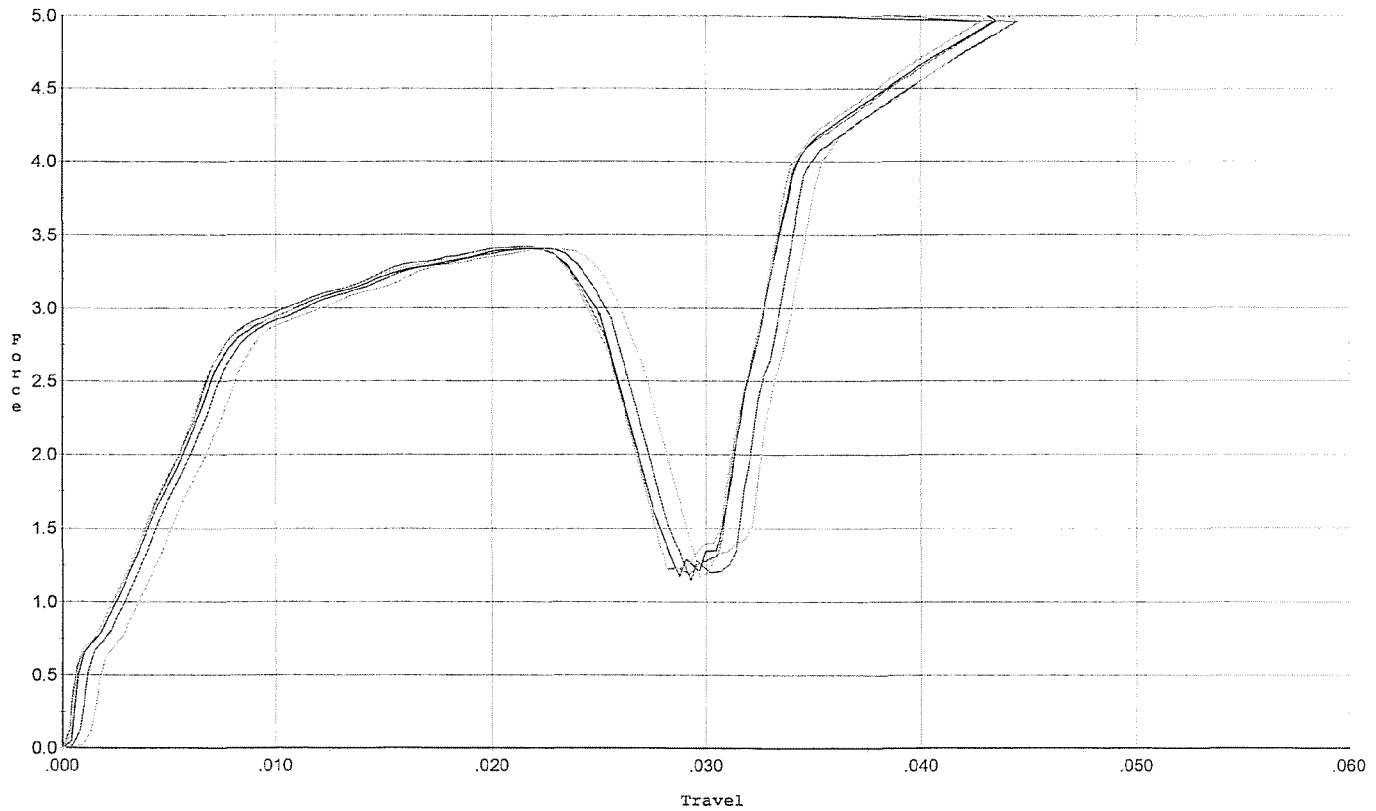
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.025	0.00	0.030	0.049		Set Trigger
2	2.407	0.024	0.00	0.030	0.044		Set Trigger
3	2.371	0.024	0.00	0.030	0.044		Set Trigger
4	2.404	0.024	0.00	0.030	0.043		Set Trigger
5	2.445	0.023	0.00	0.030	0.043		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



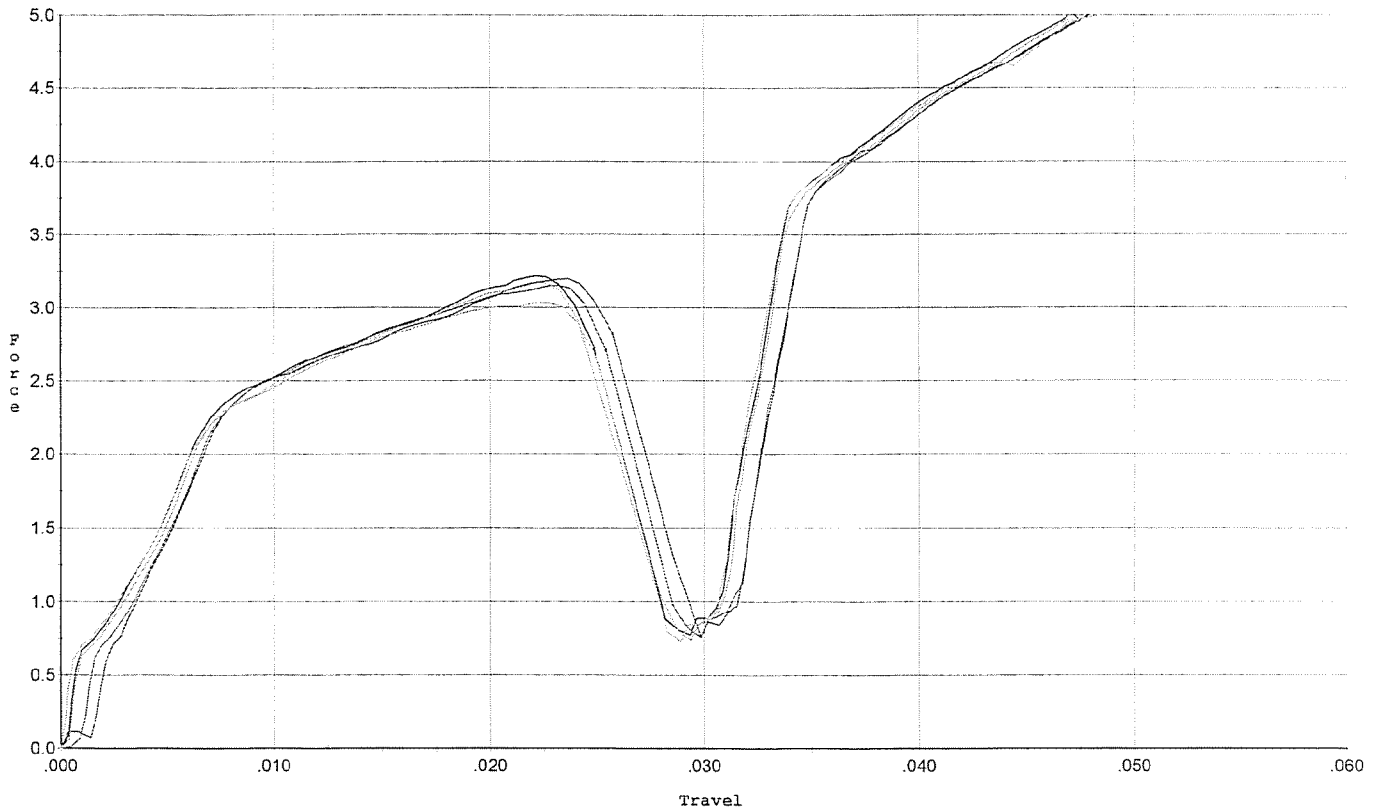
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.411	0.026	0.00	0.023	0.063		Set Trigger
2	3.408	0.025	0.00	0.023	0.062		Set Trigger
3	3.420	0.025	0.00	0.024	0.063		Set Trigger
4	3.401	0.027	0.00	0.023	0.065		Set Trigger
5	3.428	0.025	0.00	0.024	0.064		Set Trigger

A.3.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



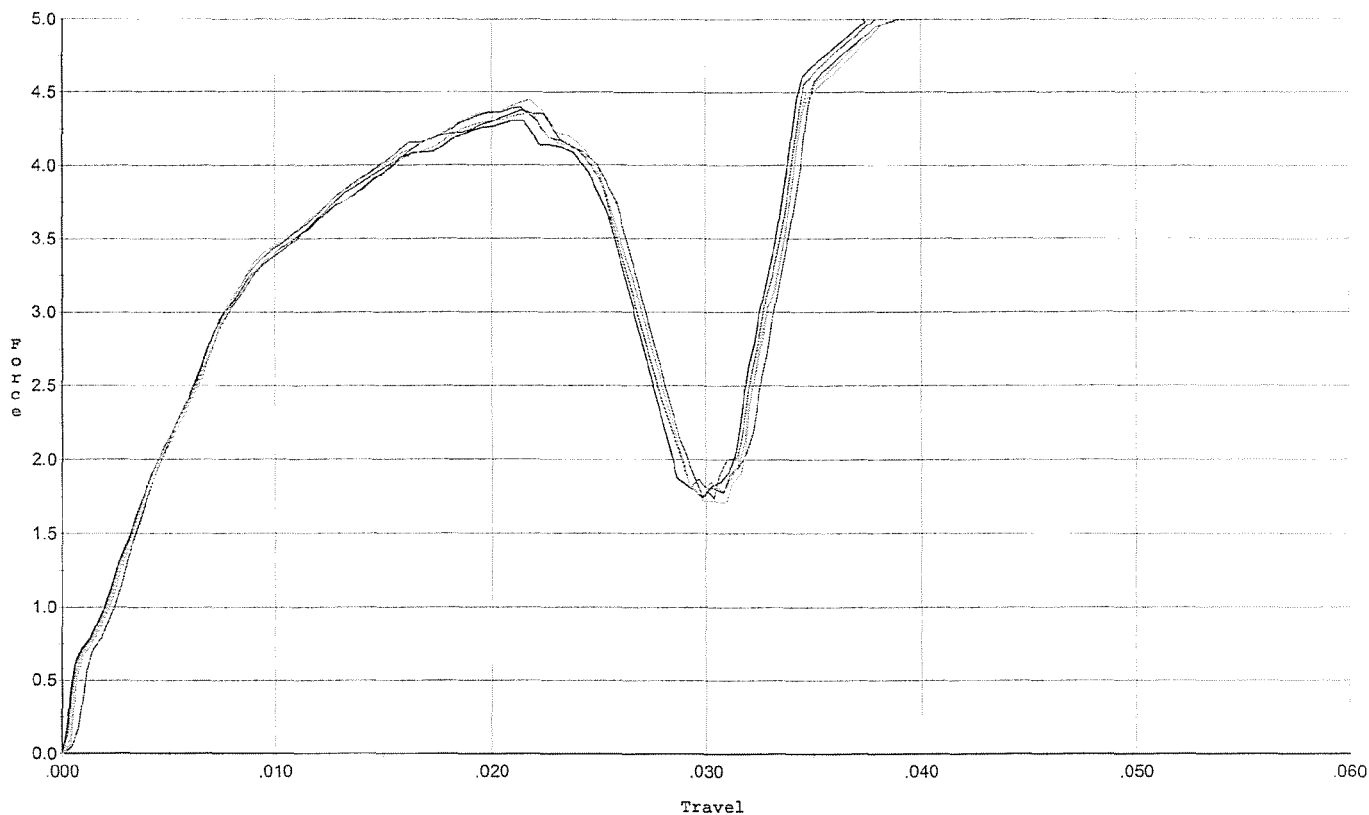
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.026	0.002	0.024	0.057		Set Trigger
2	3.216	0.025	0.00	0.025	0.056		Set Trigger
3	3.150	0.025	0.00	0.025	0.056		Set Trigger
4	3.170	0.026	0.00	0.026	0.058		Set Trigger
5	3.036	0.025	0.00	0.025	0.055		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



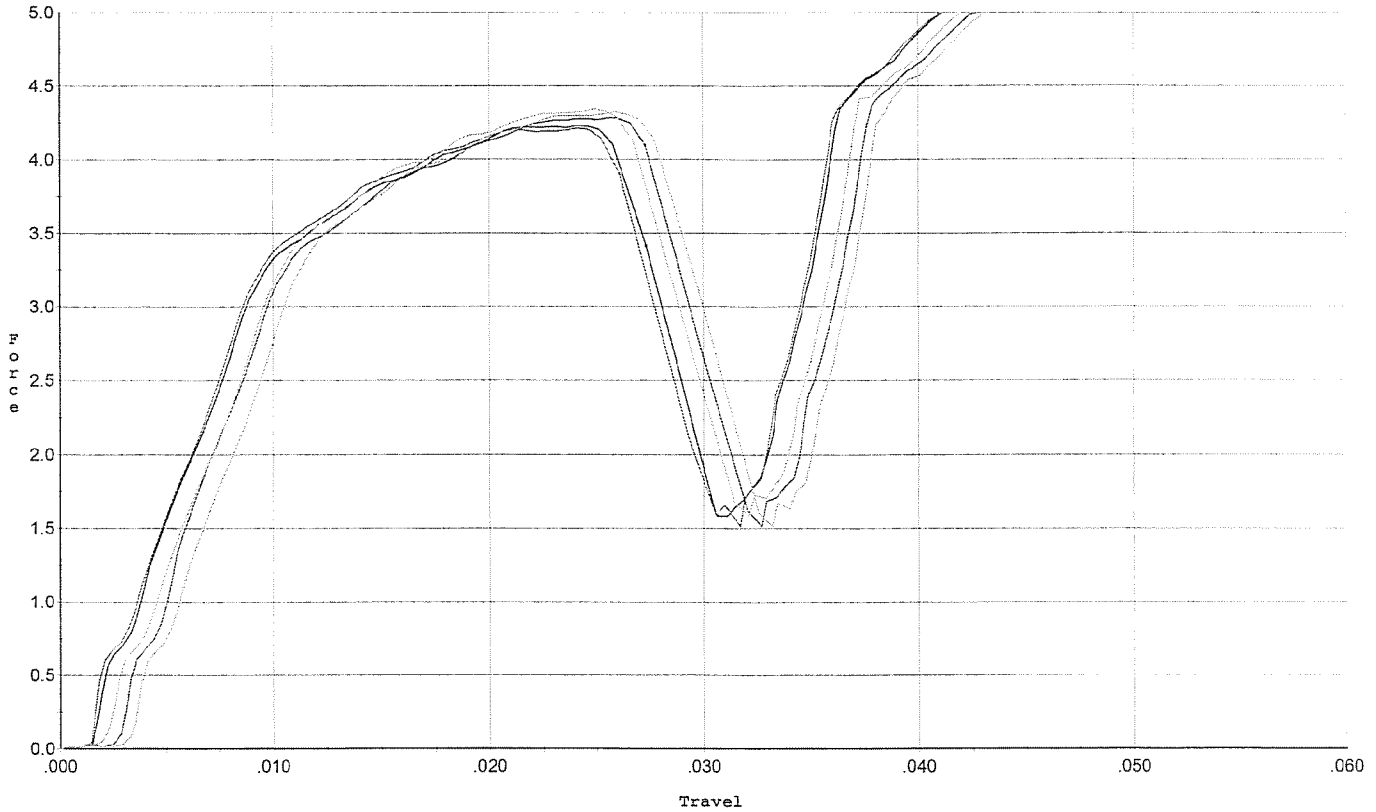
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.026	0.00	0.020	0.078		Set Trigger
2	4.307	0.025	0.00	0.020	0.076		Set Trigger
3	4.396	0.025	0.00	0.020	0.076		Set Trigger
4	4.357	0.027	0.00	0.020	0.080		Set Trigger
5	4.449	0.027	0.00	0.019	0.081		Set Trigger

A. 4.37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



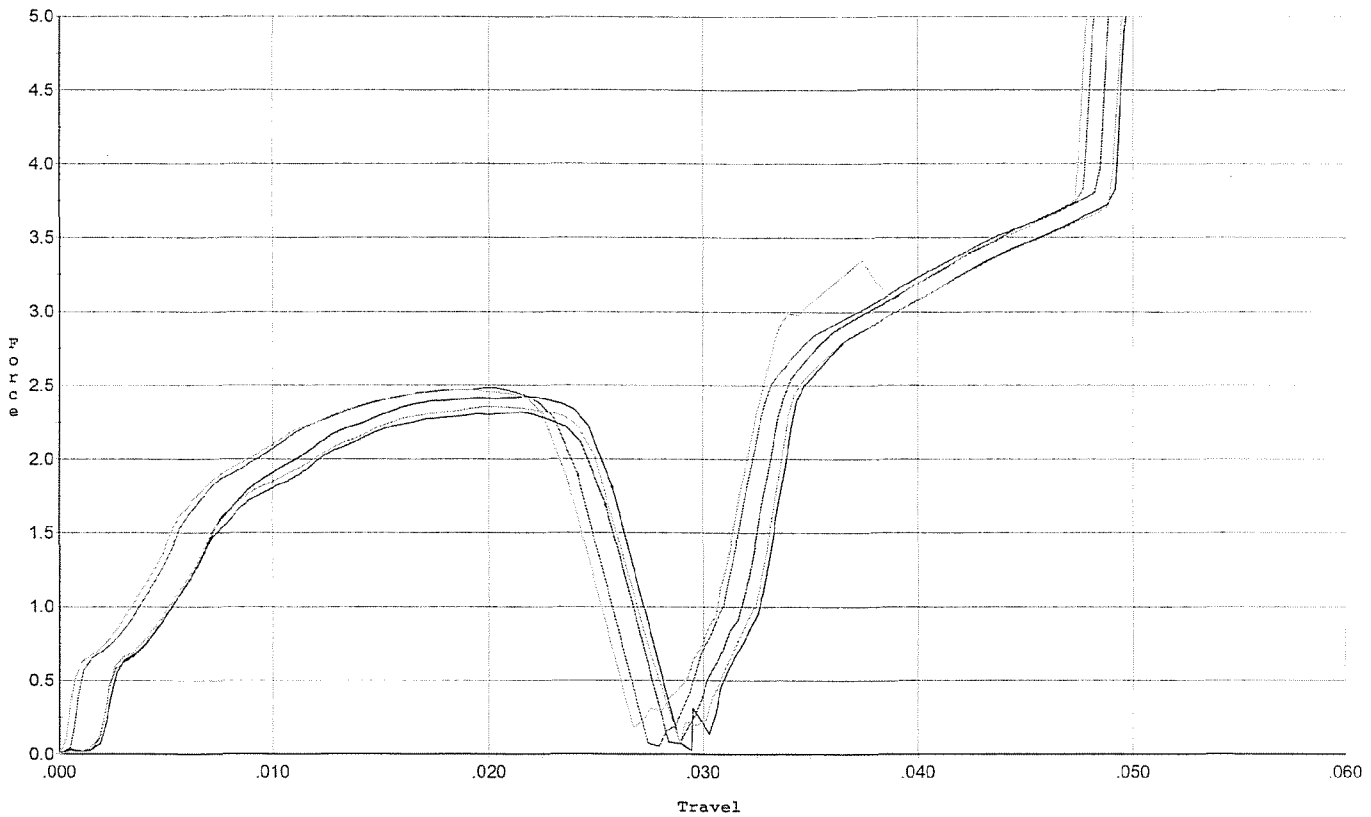
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.027	0.00	0.020	0.076		Set Trigger
2	4.228	0.027	0.00	0.020	0.078		Set Trigger
3	4.212	0.026	0.00	0.020	0.075		Set Trigger
4	4.346	0.027	0.002	0.020	0.076		Set Trigger
5	4.324	0.030	0.003	0.019	0.082		Set Trigger

4.4.27

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



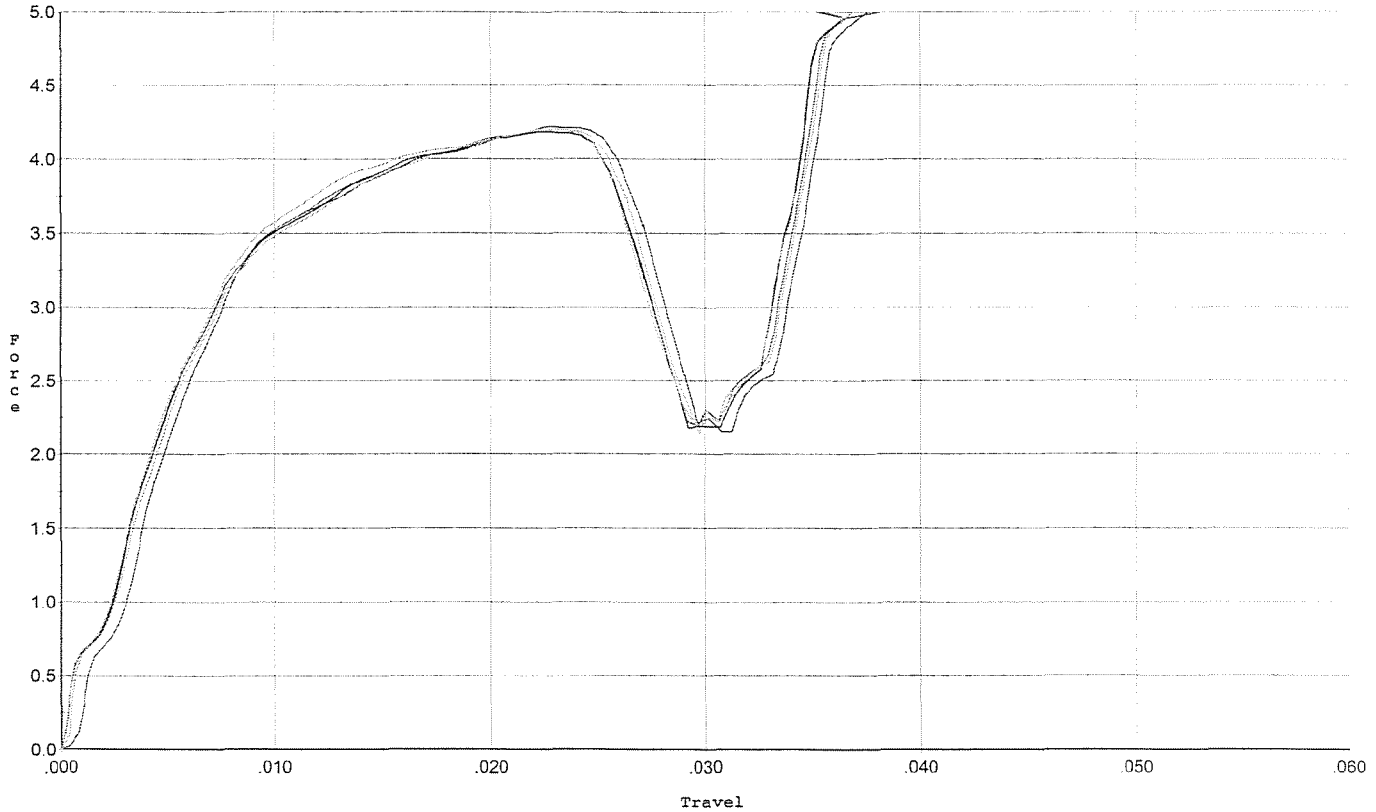
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.315	0.025	0.00	0.030	0.041		Set Trigger
2	2.421	0.026	0.002	0.031	0.044		Set Trigger
3	2.483	0.024	0.00	0.030	0.044		Set Trigger
4	2.469	0.024	0.00	0.030	0.043		Set Trigger
5	2.359	0.025	0.00	0.031	0.041		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.027	0.00	0.016	0.081		Set Trigger
2	4.183	0.027	0.00	0.015	0.082		Set Trigger
3	4.195	0.027	0.00	0.015	0.082		Set Trigger
4	4.203	0.026	0.00	0.016	0.079		Set Trigger
5	4.198	0.026	0.00	0.016	0.078		Set Trigger

A-4.19