

6684-5860

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



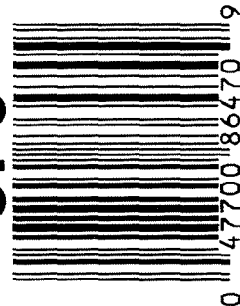
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845860

UPC



BM FORM

GUN SERIAL #

G684 5860

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	4-24-09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	MM
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

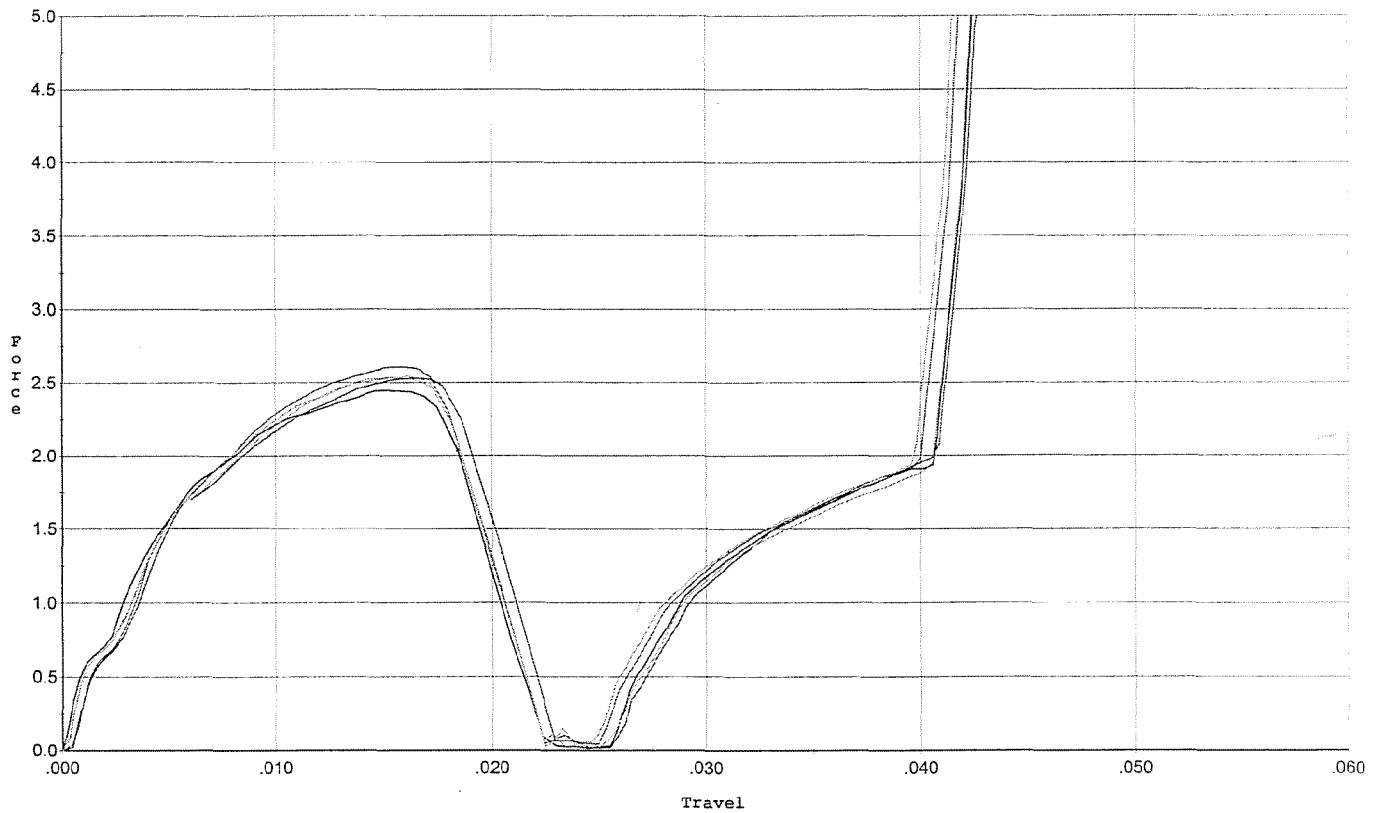
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>30</u> <u>30</u>	5-14-09	RJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	5-14-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-14-09	X H.
	J) ASSEMBLE STOCK		5-4-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	N/V
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TGR
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>254</u> <u>254</u> <u>250</u> <u>250</u> <u>248</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RJ
690	PACK		7/23/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



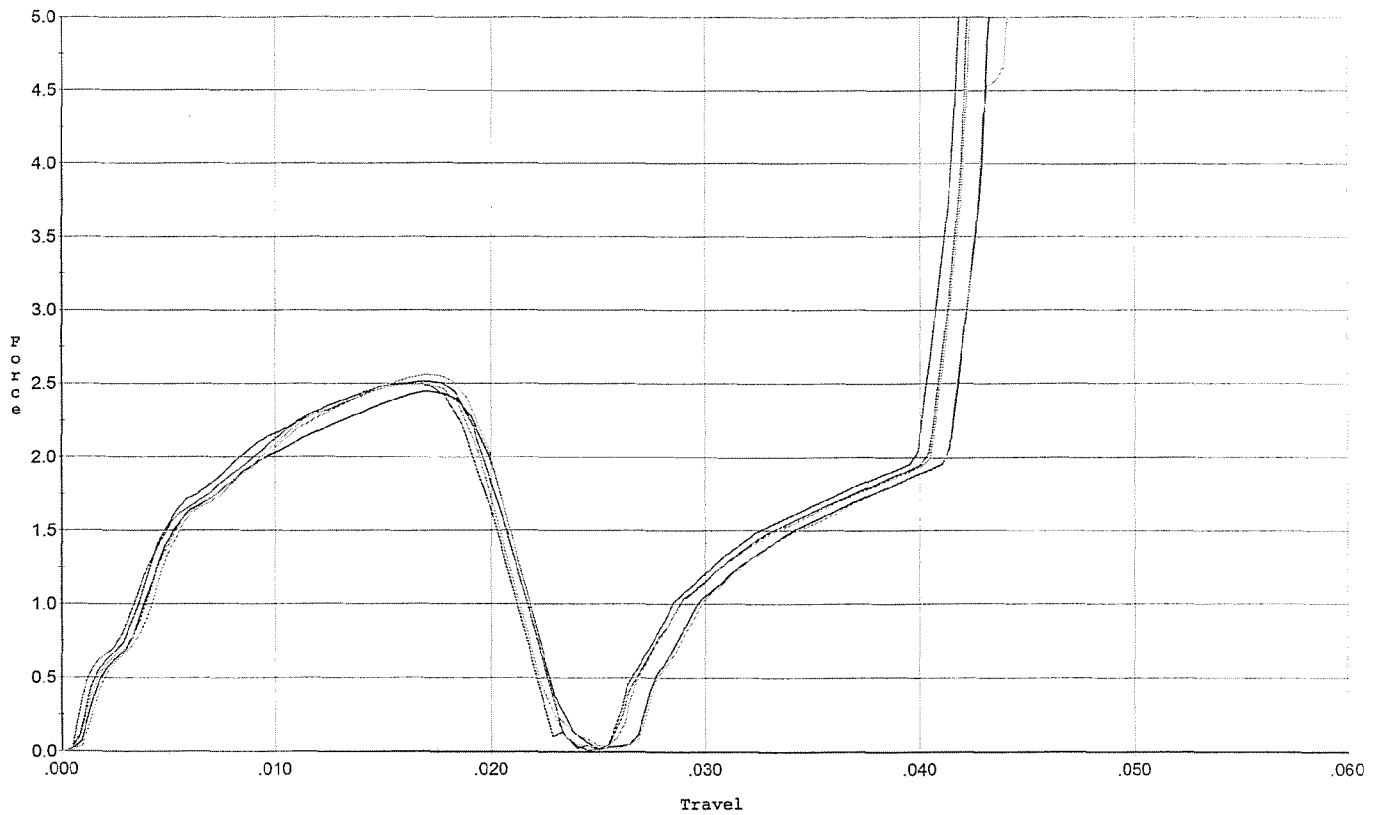
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.020	0.00	0.029	0.035		Set Trigger
2	2.447	0.018	0.00	0.029	0.032		Set Trigger
3	2.609	0.020	0.00	0.028	0.035		Set Trigger
4	2.546	0.020	0.00	0.029	0.035		Set Trigger
5	2.530	0.020	0.00	0.028	0.035		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



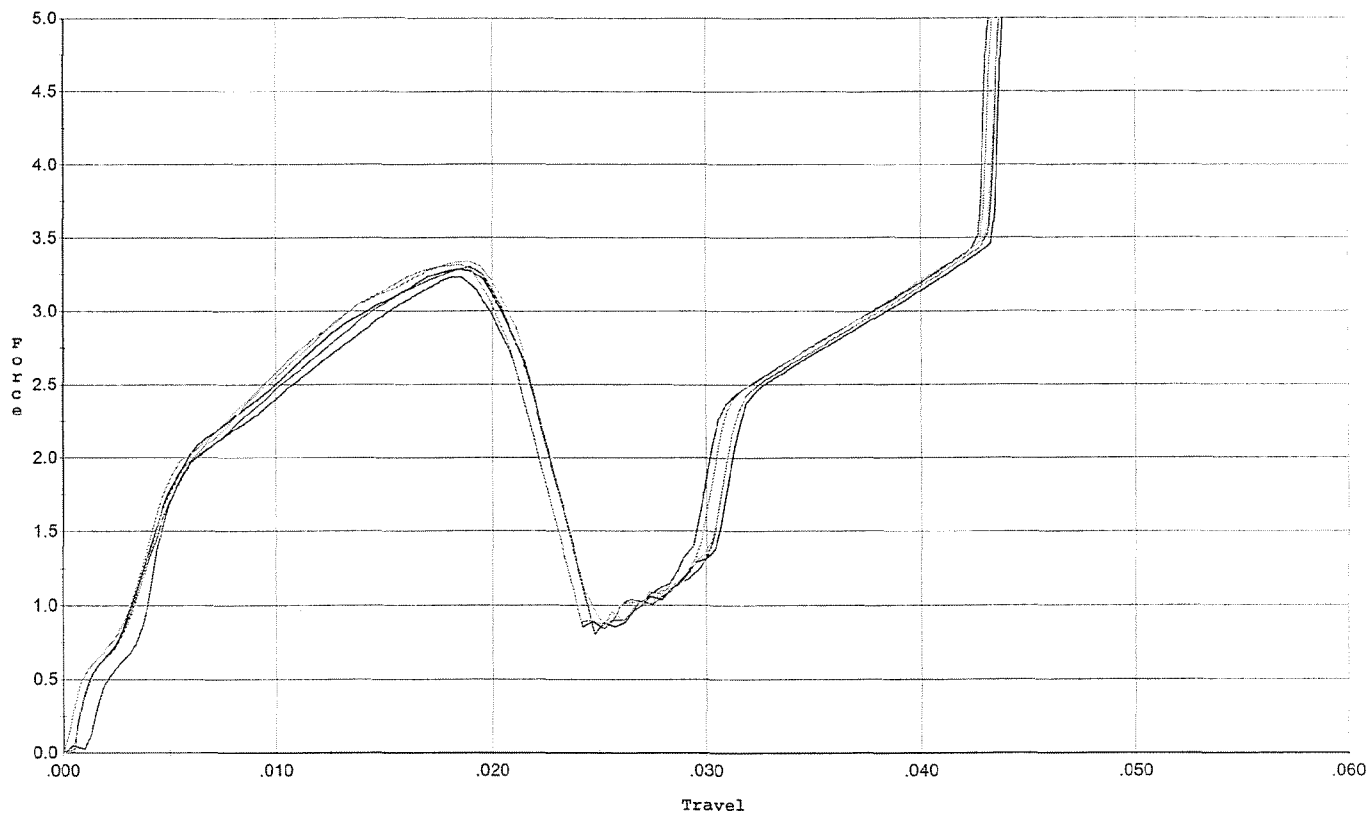
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.021	0.00	0.027	0.036		Set Trigger
2	2.444	0.020	0.00	0.029	0.033		Set Trigger
3	2.496	0.020	0.00	0.028	0.034		Set Trigger
4	2.558	0.020	0.00	0.030	0.034		Set Trigger
5	2.496	0.019	0.00	0.028	0.033		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



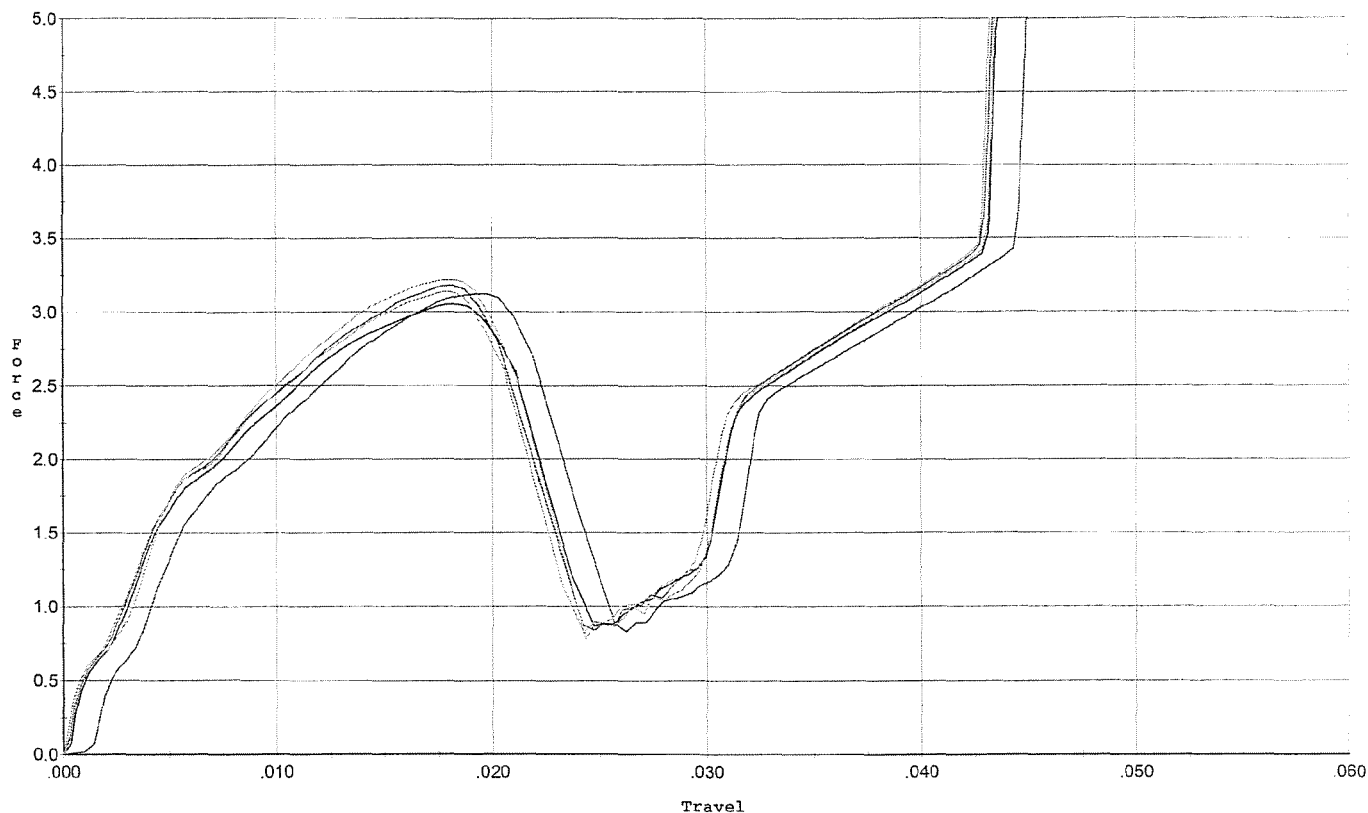
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.228	0.021	0.00	0.026	0.043		Set Trigger
2	3.284	0.021	0.00	0.027	0.047		Set Trigger
3	3.300	0.021	0.00	0.027	0.046		Set Trigger
4	3.338	0.021	0.00	0.027	0.046		Set Trigger
5	3.317	0.021	0.00	0.026	0.046		Set Trigger

A.3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note:

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



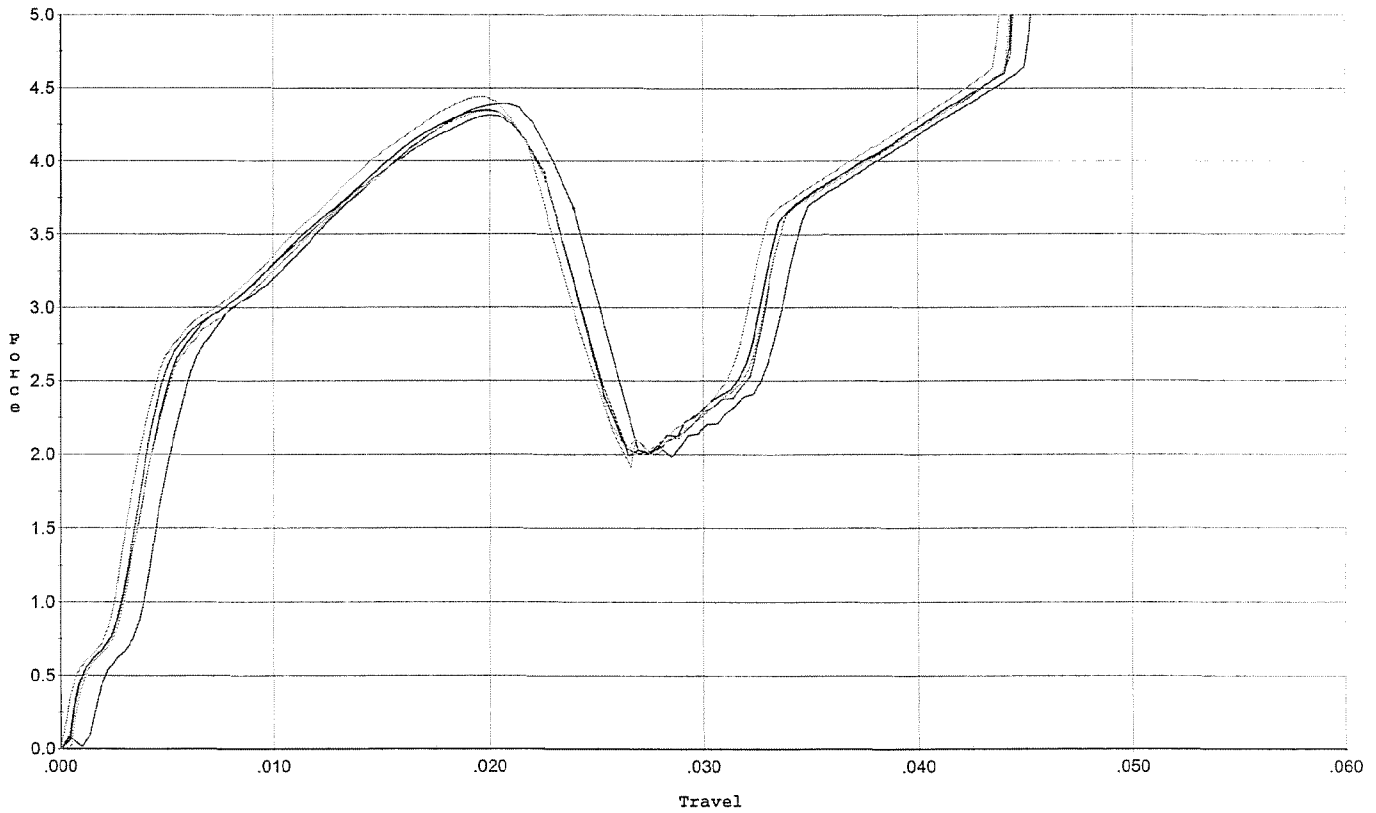
#	Peak Force	Travel To Actuate	Initial Take-up	Overtavel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.022	0.00	0.027	0.043		Set Trigger
2	3.055	0.021	0.00	0.027	0.043		Set Trigger
3	3.182	0.022	0.00	0.026	0.047		Set Trigger
4	3.219	0.021	0.00	0.026	0.045		Set Trigger
5	3.139	0.021	0.00	0.027	0.043		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



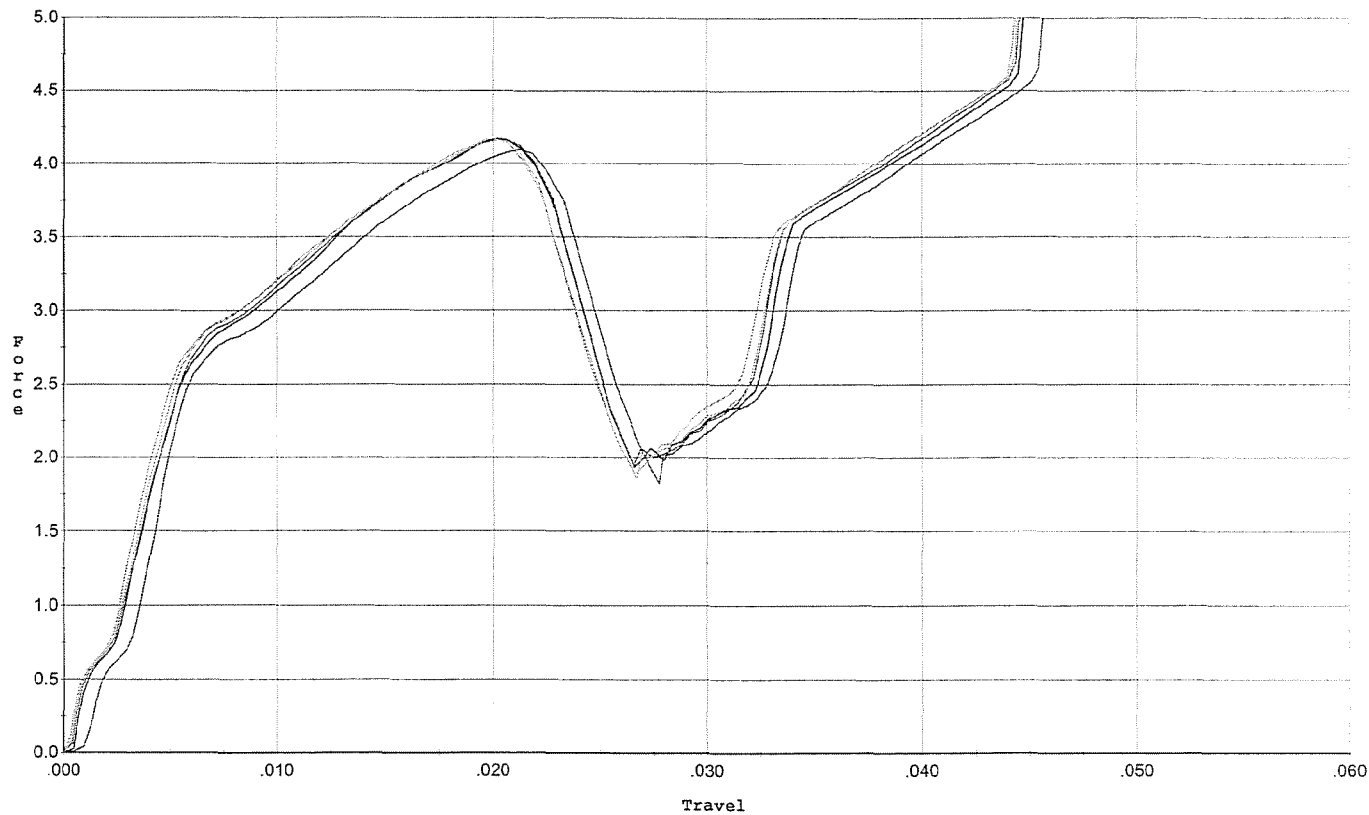
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.024	0.00	0.019	0.068		Set Trigger
2	4.351	0.023	0.00	0.019	0.066		Set Trigger
3	4.314	0.023	0.00	0.019	0.065		Set Trigger
4	4.342	0.023	0.00	0.019	0.065		Set Trigger
5	4.443	0.022	0.00	0.019	0.064		Set Trigger

A. 4.36

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



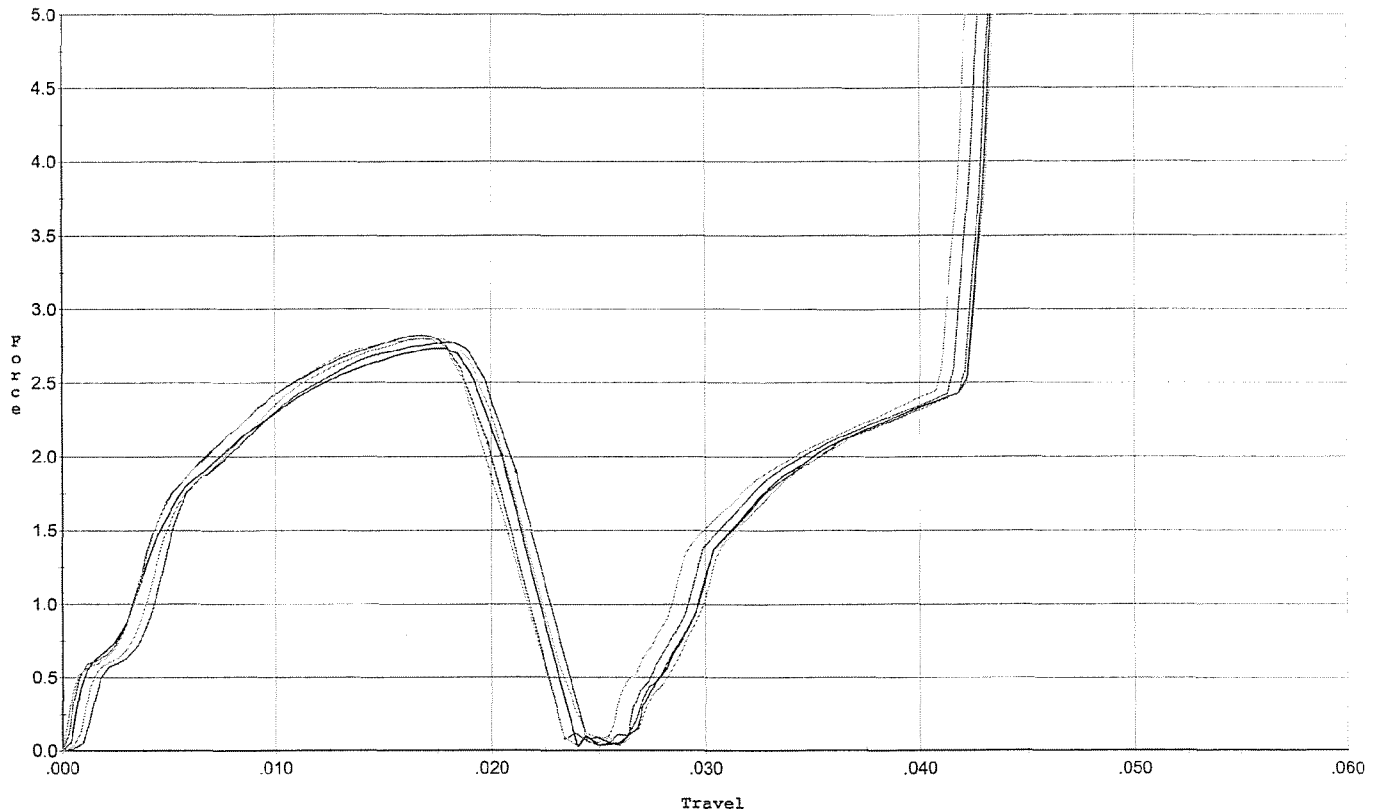
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.023	0.00	0.020	0.063		Set Trigger
2	4.170	0.023	0.00	0.020	0.064		Set Trigger
3	4.161	0.023	0.00	0.019	0.064		Set Trigger
4	4.161	0.022	0.00	0.020	0.062		Set Trigger
5	4.168	0.022	0.00	0.020	0.062		Set Trigger

A.4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



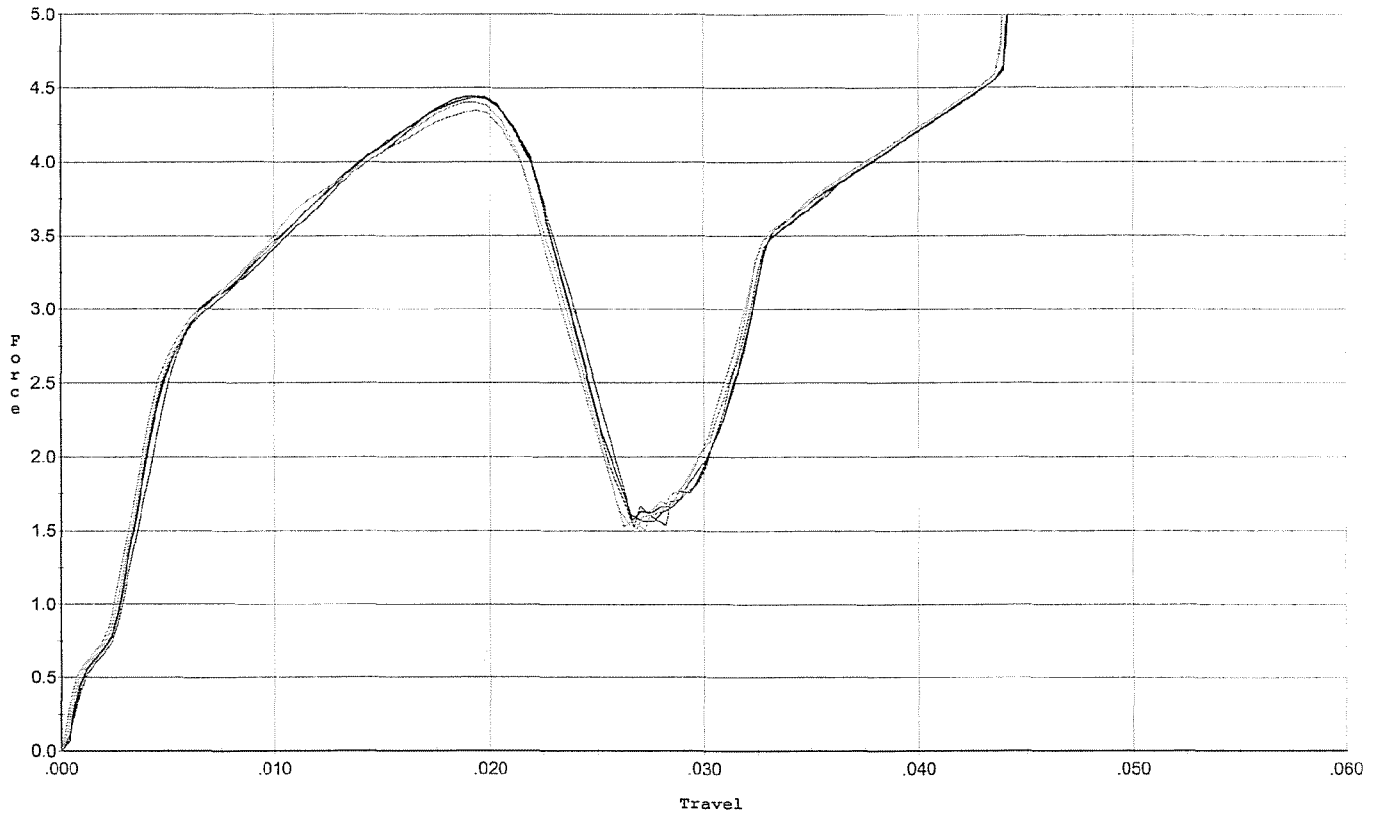
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.771	0.021	0.00	0.028	0.039		Set Trigger
2	2.733	0.020	0.00	0.028	0.039		Set Trigger
3	2.822	0.020	0.00	0.028	0.038		Set Trigger
4	2.803	0.020	0.00	0.029	0.038		Set Trigger
5	2.798	0.021	0.00	0.028	0.040		Set Trigger

A-2-78

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.434	0.024	0.00	0.019	0.070		Set Trigger
2	4.445	0.022	0.00	0.019	0.065		Set Trigger
3	4.444	0.022	0.00	0.019	0.065		Set Trigger
4	4.402	0.023	0.00	0.019	0.068		Set Trigger
5	4.347	0.021	0.00	0.019	0.063		Set Trigger

A-4.41