

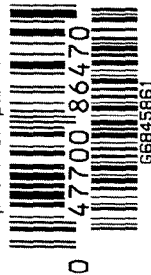
G6845861

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

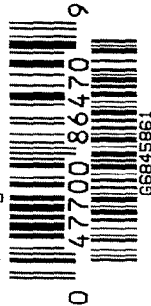
BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



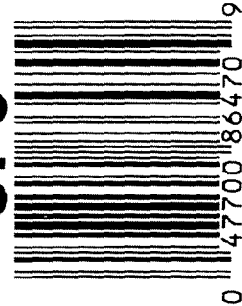
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845861

UPC



BM FORM

GUN SERIAL # G-6845861

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-24-09	PD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	non
540	APPLY COATINGS (BARREL ACTION)		5/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

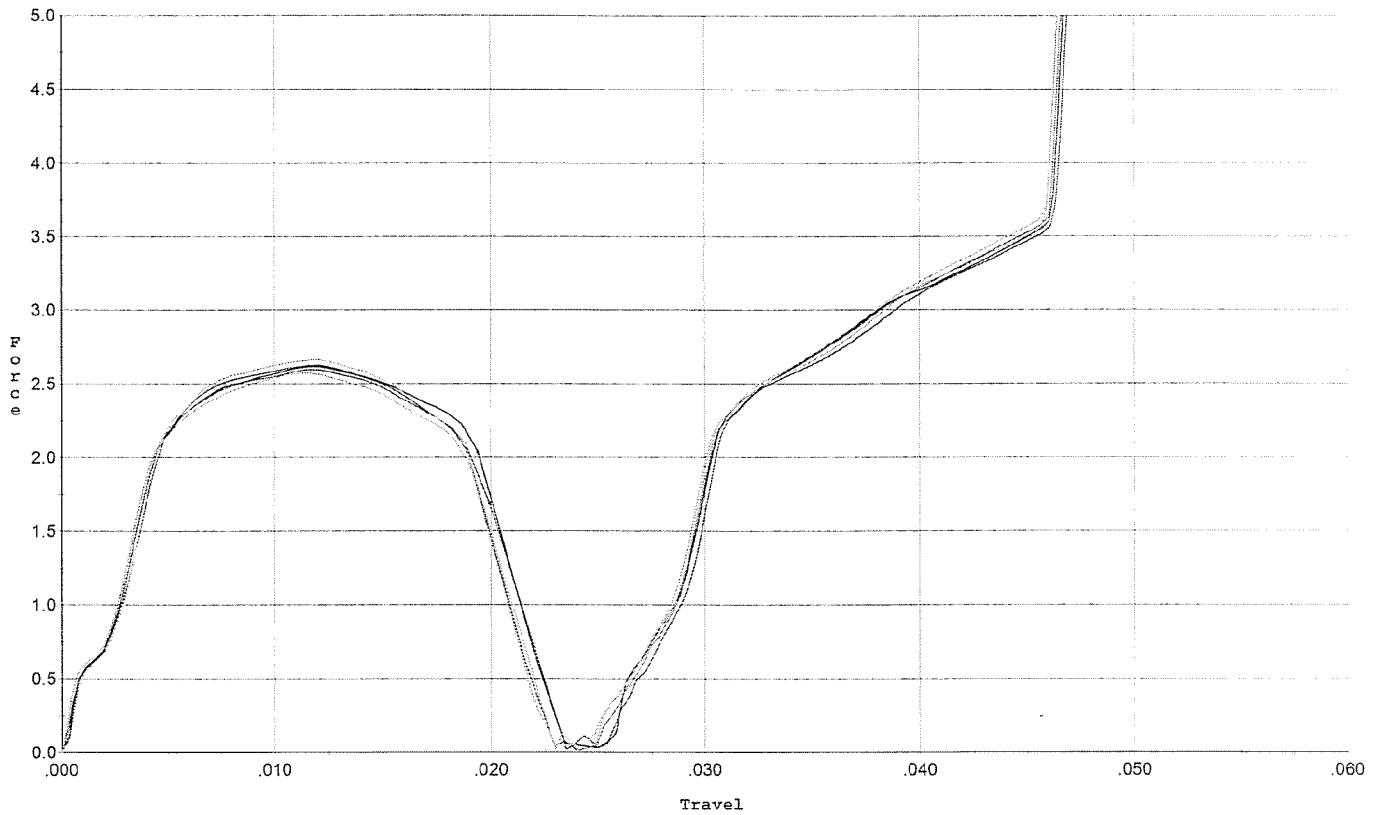
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	5-14-09	SPD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-14-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	5-14-09	SPD
	J) ASSEMBLE STOCK		5-8-09	SPD
	K) ASSEMBLE SWIVEL STUDS		5-14-09	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/12/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-12-09	WV
670	FINAL INSPECTION A) HEADSPACE		5-14-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.71</u> <u>2.88</u> <u>2.88</u> <u>2.83</u>	6-13-09	WV
	C) FUNCTION		5-14-09	SPD
690	PACK		7/17/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



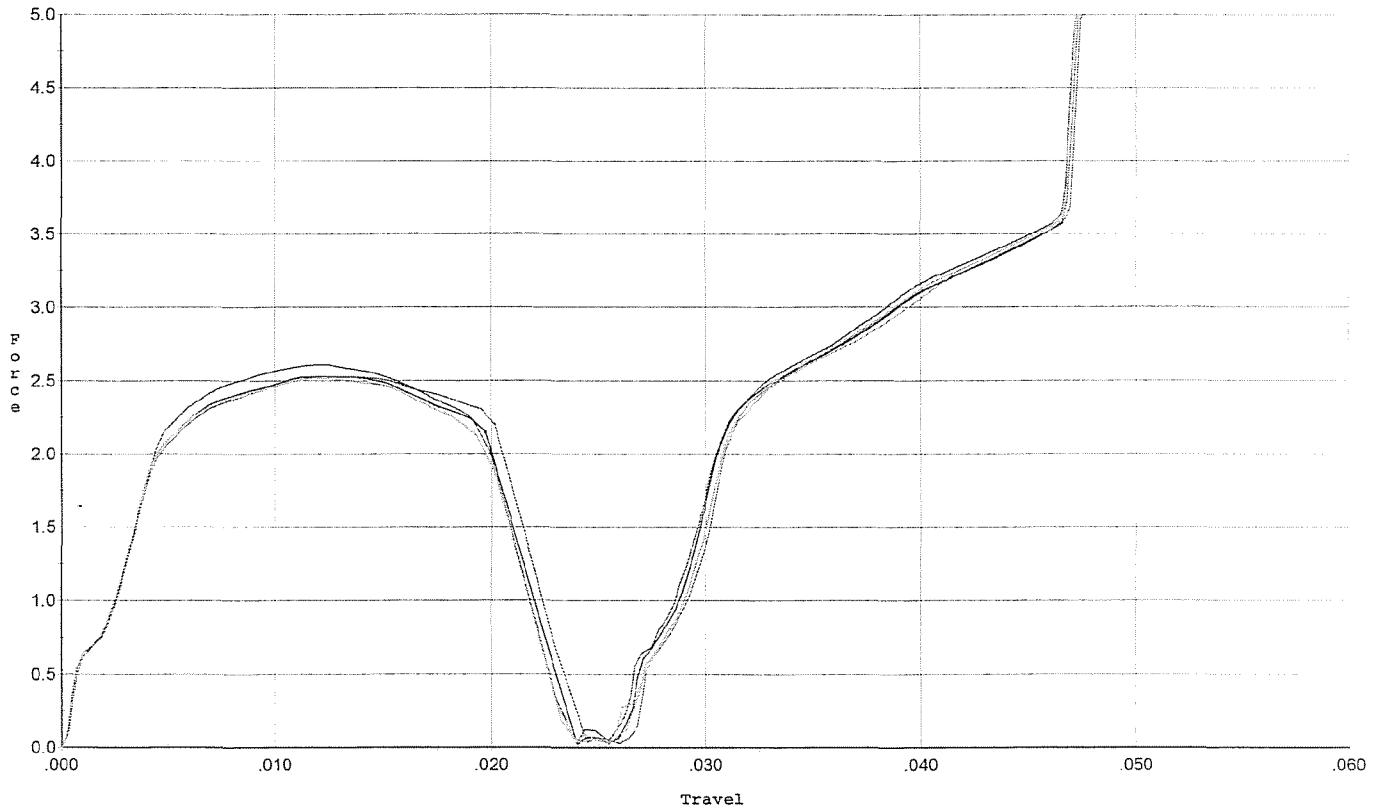
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.020	0.00	0.031	0.039		Set Trigger
2	2.616	0.019	0.00	0.031	0.038		Set Trigger
3	2.596	0.019	0.00	0.031	0.037		Set Trigger
4	2.664	0.019	0.00	0.031	0.037		Set Trigger
5	2.573	0.019	0.00	0.031	0.037		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



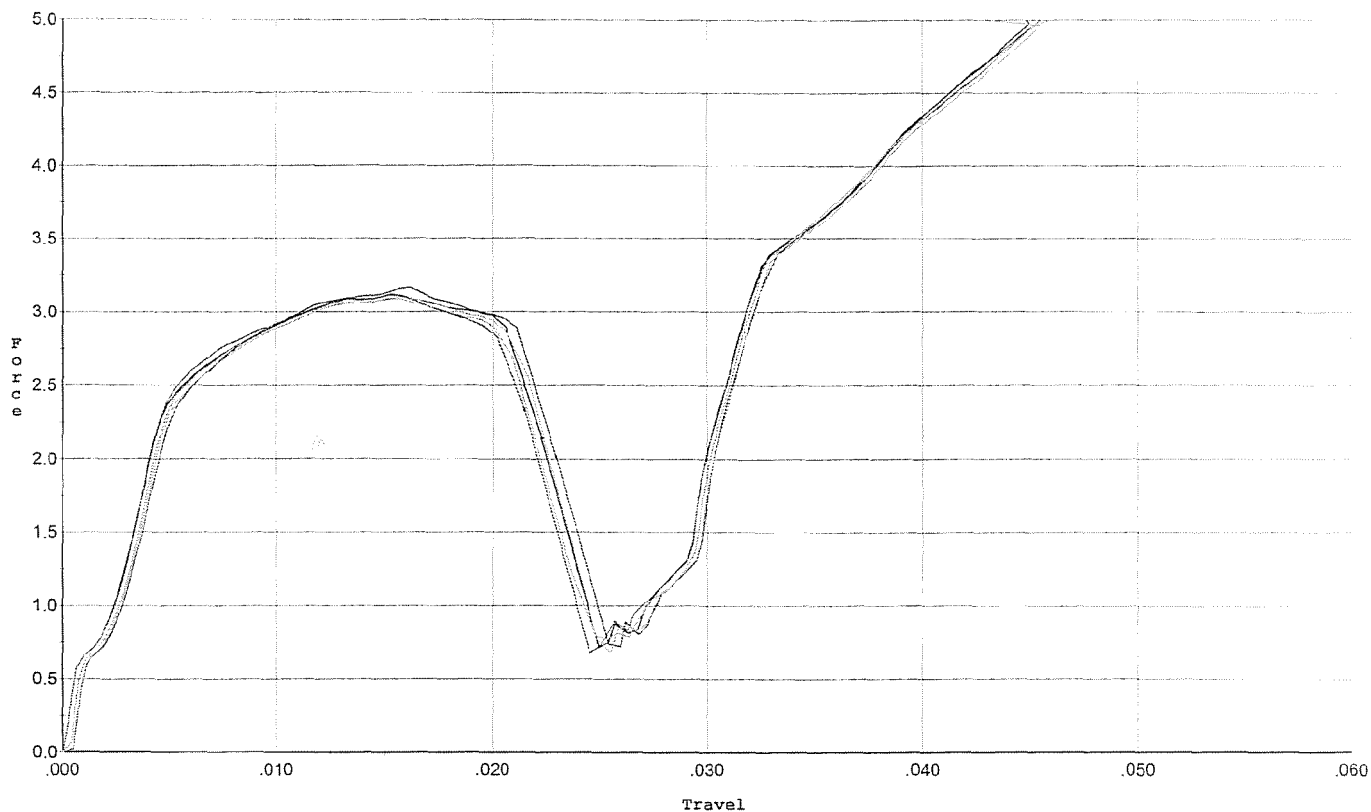
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.020	0.00	0.031	0.040		Set Trigger
2	2.529	0.020	0.00	0.031	0.039		Set Trigger
3	2.530	0.020	0.00	0.031	0.040		Set Trigger
4	2.518	0.020	0.00	0.031	0.039		Set Trigger
5	2.517	0.020	0.00	0.031	0.039		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



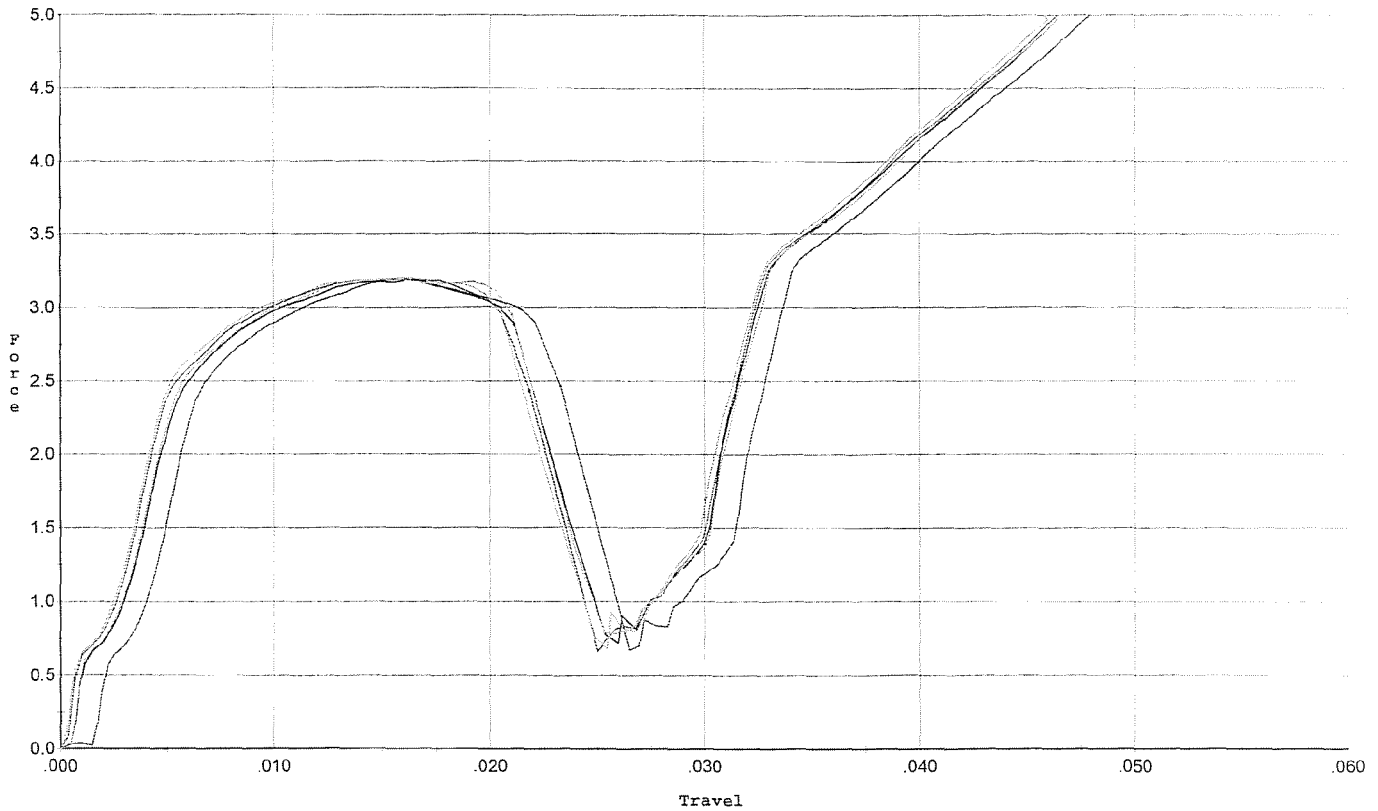
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.023	0.00	0.030	0.053		Set Trigger
2	3.116	0.022	0.00	0.029	0.052		Set Trigger
3	3.113	0.021	0.00	0.030	0.050		Set Trigger
4	3.099	0.022	0.00	0.030	0.050		Set Trigger
5	3.083	0.021	0.00	0.030	0.048		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



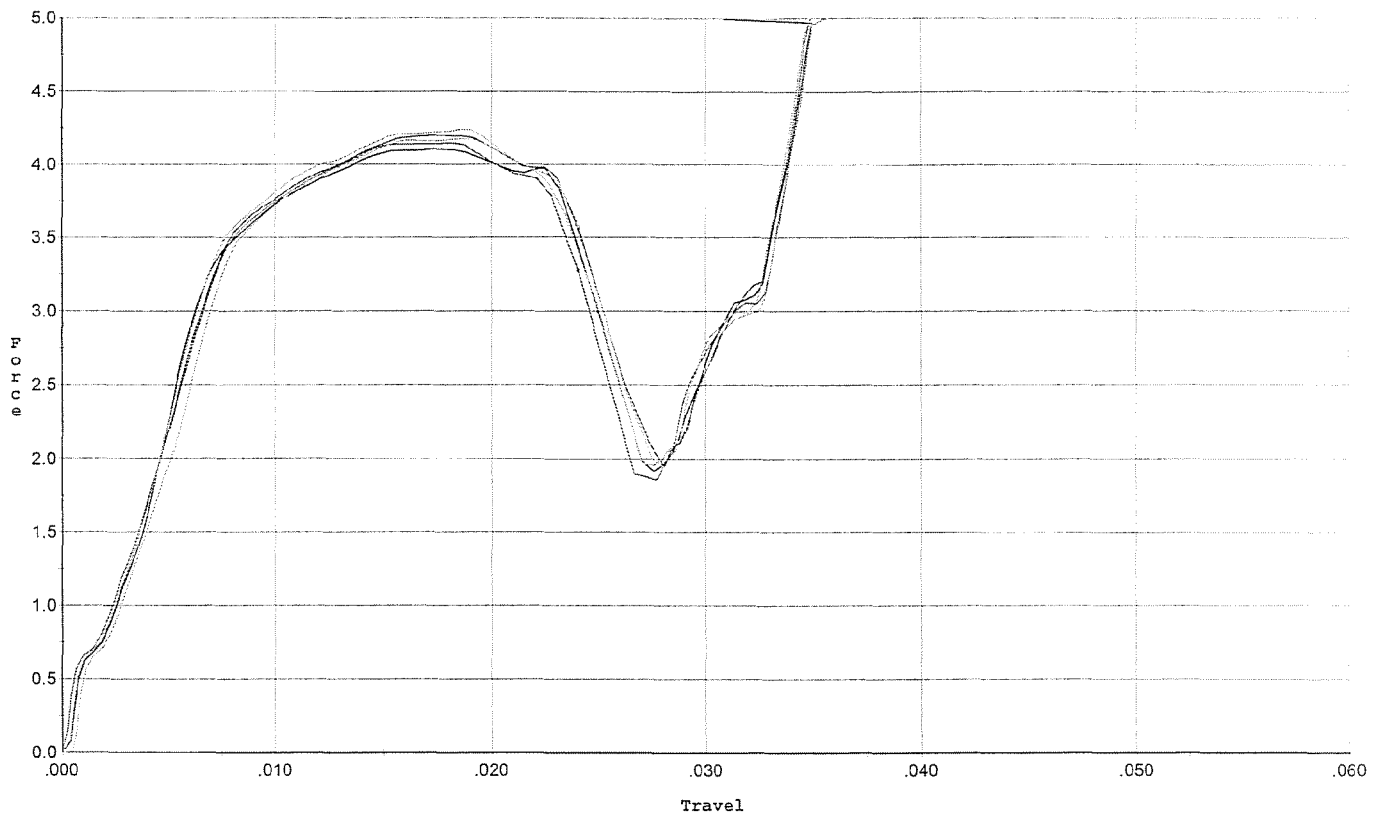
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.023	0.00	0.030	0.053		Set Trigger
2	3.188	0.021	0.00	0.030	0.049		Set Trigger
3	3.196	0.022	0.00	0.030	0.052		Set Trigger
4	3.197	0.021	0.00	0.030	0.049		Set Trigger
5	3.205	0.021	0.00	0.030	0.050		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



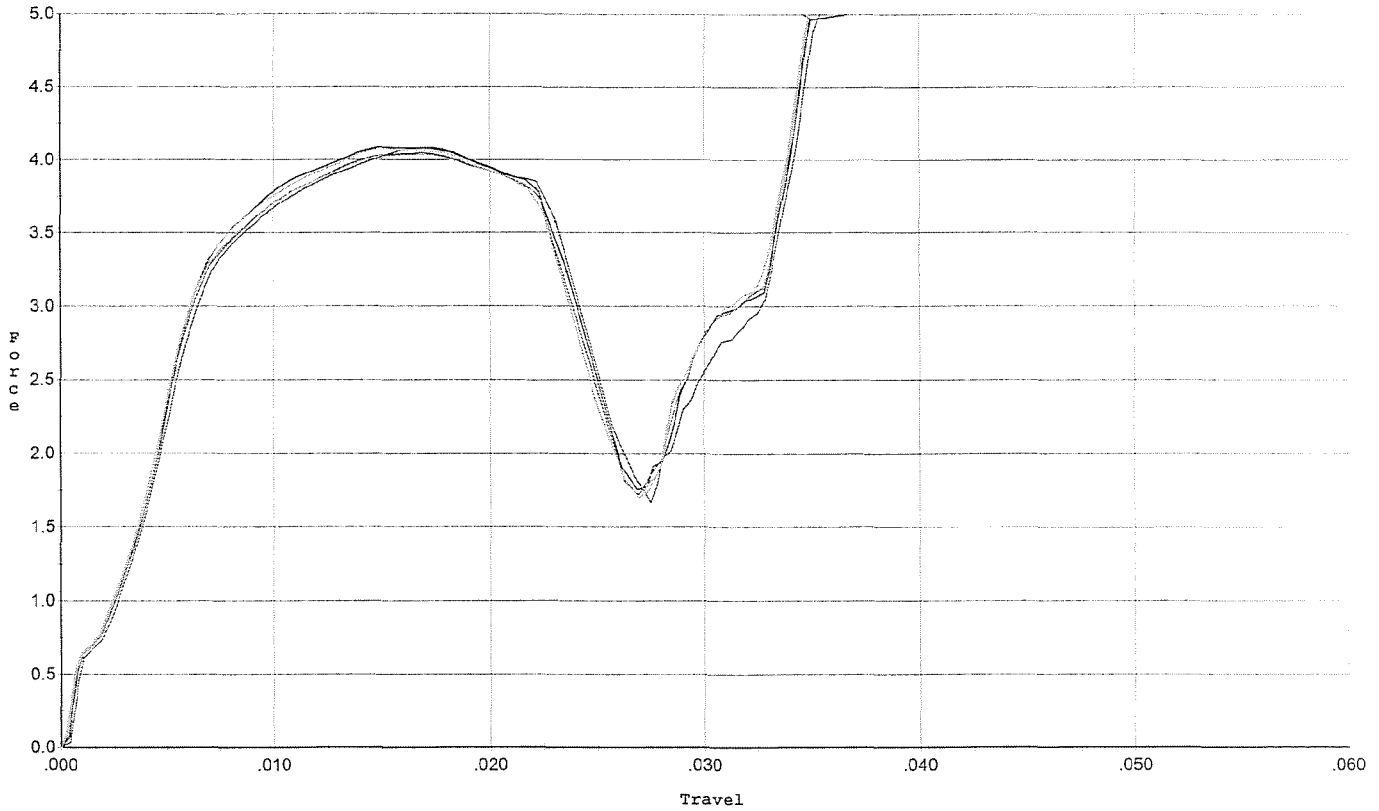
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.024	0.00	0.022	0.073		Set Trigger
2	4.104	0.025	0.00	0.022	0.074		Set Trigger
3	4.147	0.024	0.00	0.024	0.071		Set Trigger
4	4.240	0.025	0.00	0.023	0.075		Set Trigger
5	4.176	0.024	0.00	0.023	0.071		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



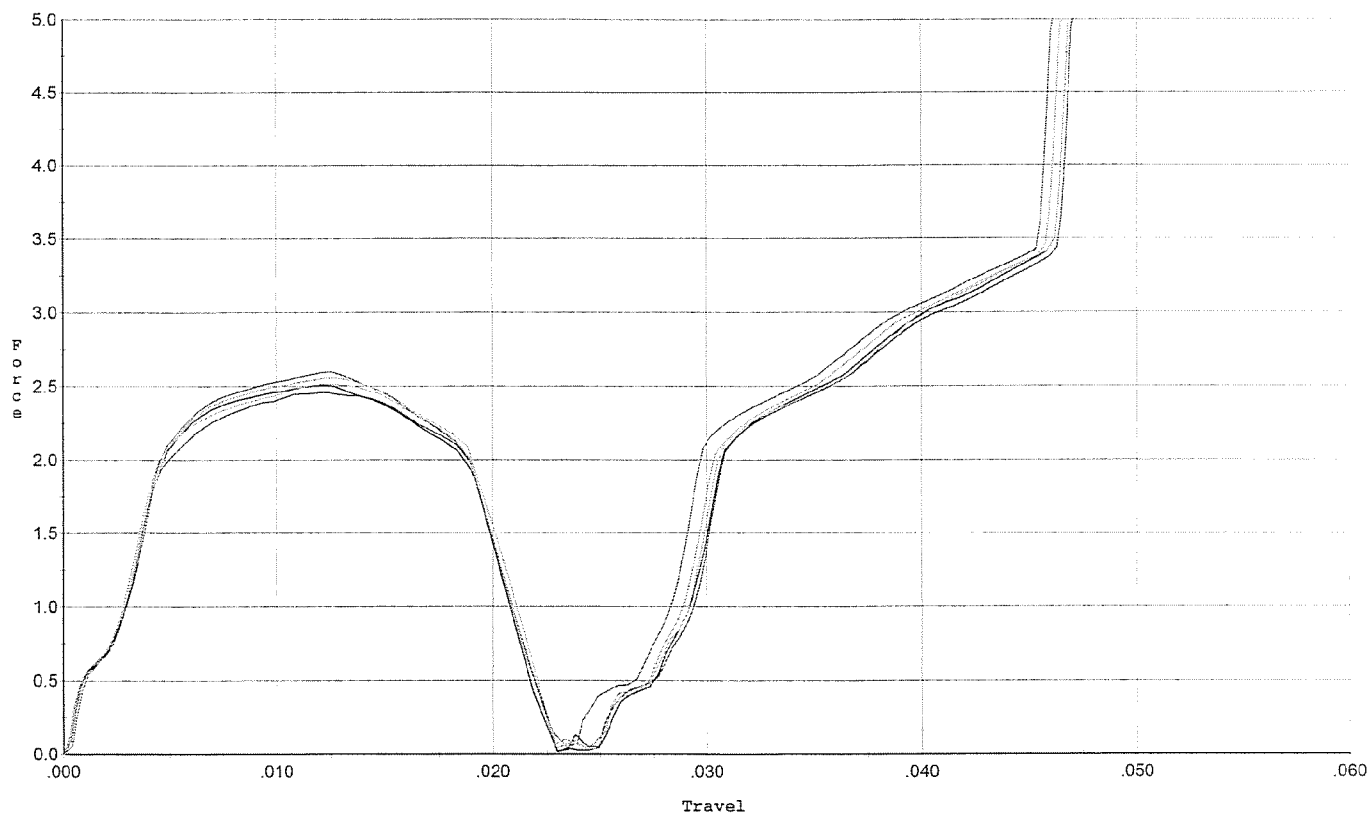
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.023	0.00	0.023	0.067		Set Trigger
2	4.084	0.024	0.00	0.022	0.070		Set Trigger
3	4.050	0.022	0.00	0.024	0.065		Set Trigger
4	4.074	0.022	0.00	0.025	0.066		Set Trigger
5	4.038	0.022	0.00	0.022	0.066		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



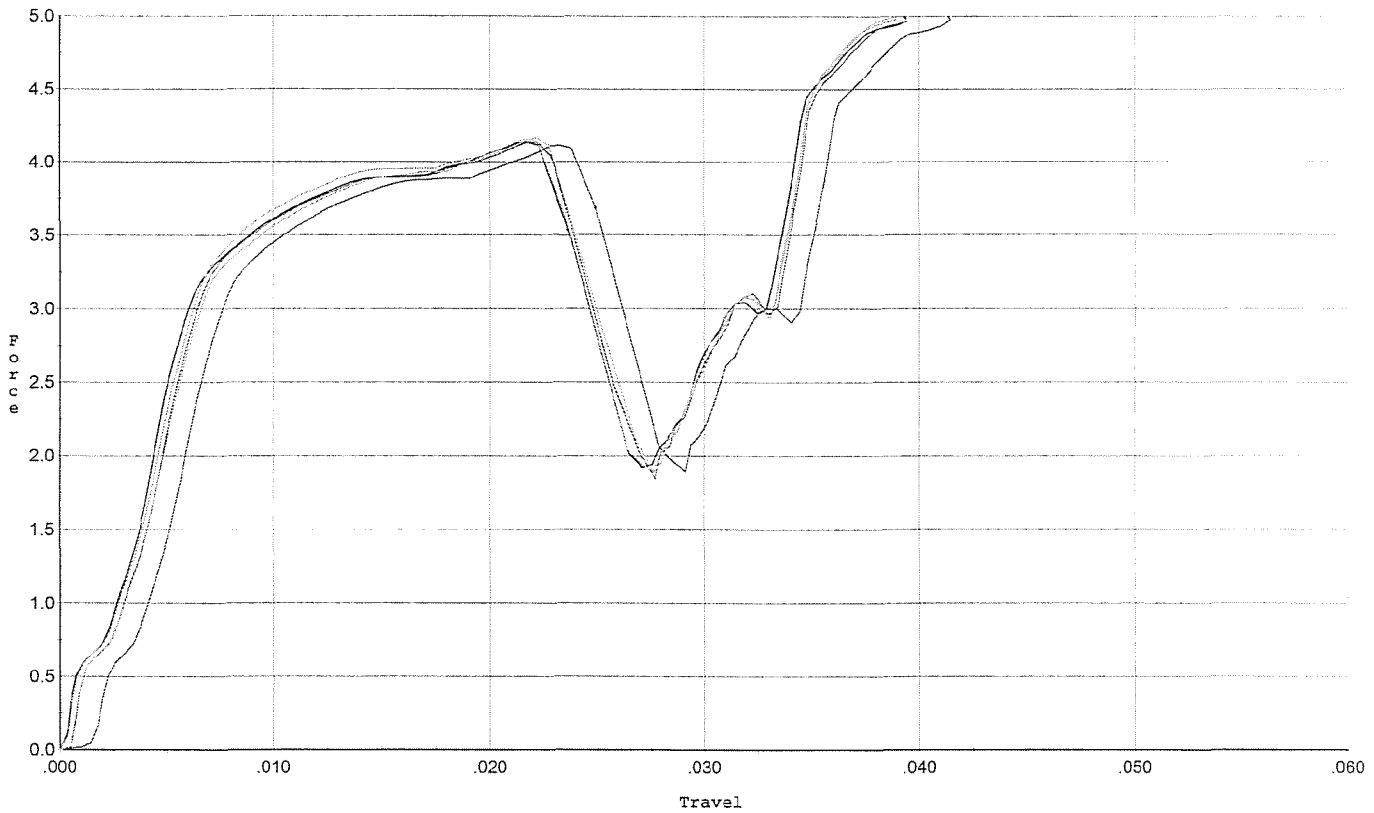
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.019	0.00	0.031	0.035		Set Trigger
2	2.508	0.019	0.00	0.031	0.036		Set Trigger
3	2.601	0.019	0.00	0.030	0.036		Set Trigger
4	2.515	0.019	0.00	0.031	0.036		Set Trigger
5	2.556	0.021	0.00	0.030	0.039		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.025	0.00	0.023	0.069		Set Trigger
2	4.138	0.024	0.00	0.022	0.069		Set Trigger
3	4.137	0.023	0.00	0.023	0.066		Set Trigger
4	4.157	0.023	0.00	0.022	0.069		Set Trigger
5	4.164	0.023	0.00	0.022	0.066		Set Trigger

Avg 4.14