

5985-489D
G684-5863

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

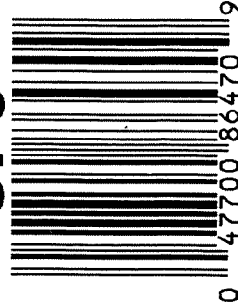
24"

CAPACITY

6

G6845863

UPC



BM FORM

GUN SERIAL # G684 5863

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-30-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/24/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	JP
520	GOFF BLAST BBL / REC		4/28	RP
540	APPLY COATINGS (BARREL ACTION)		5/7	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

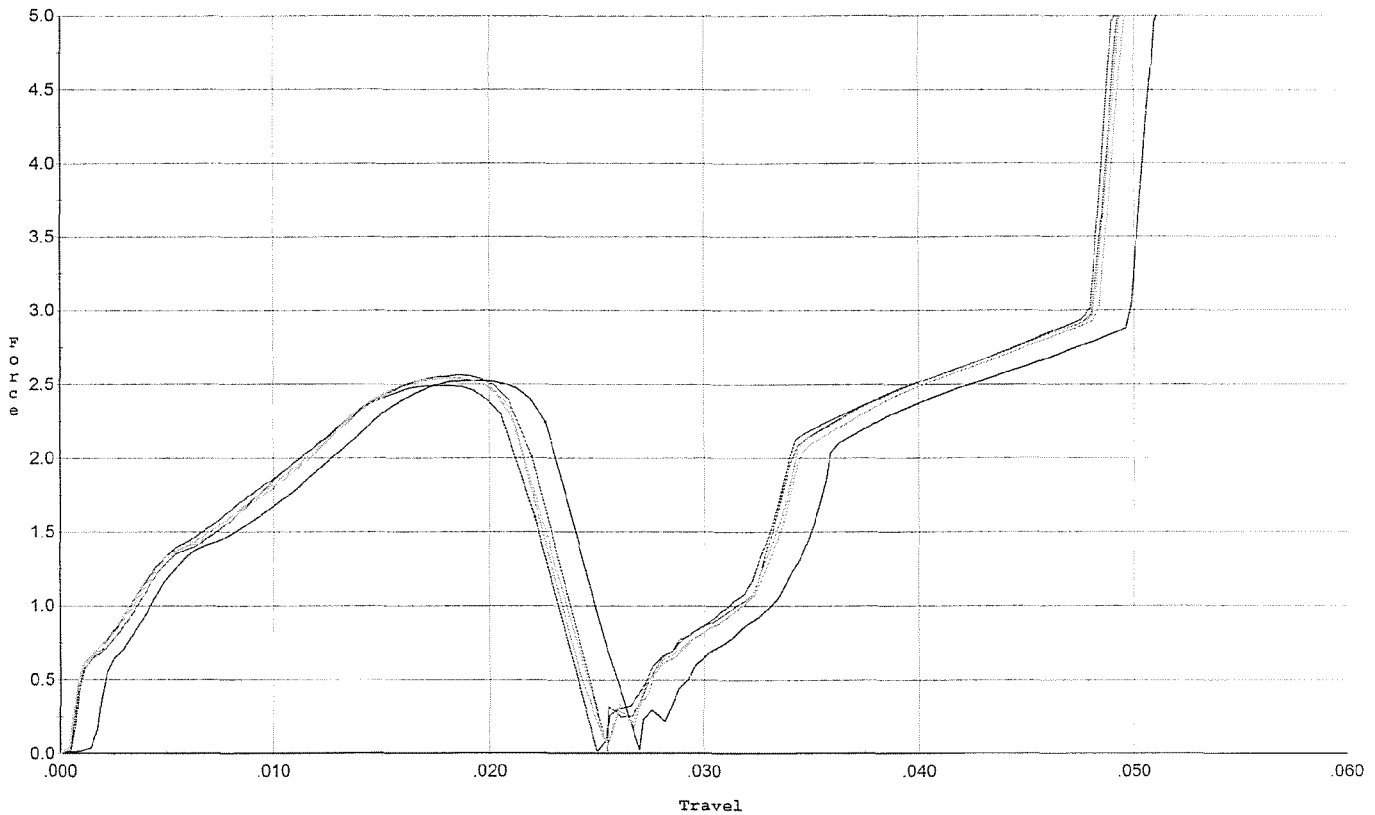
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.6</u> <u>2.3</u> <u>2.4</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.6</u> <u>3.3</u> <u>3.6</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-8-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/14/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	WV
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.86</u> <u>2.84</u> <u>2.68</u> <u>2.84</u>	5-21-09	WV
	C) FUNCTION		5/22/09	RP
690	PACK		7/1/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



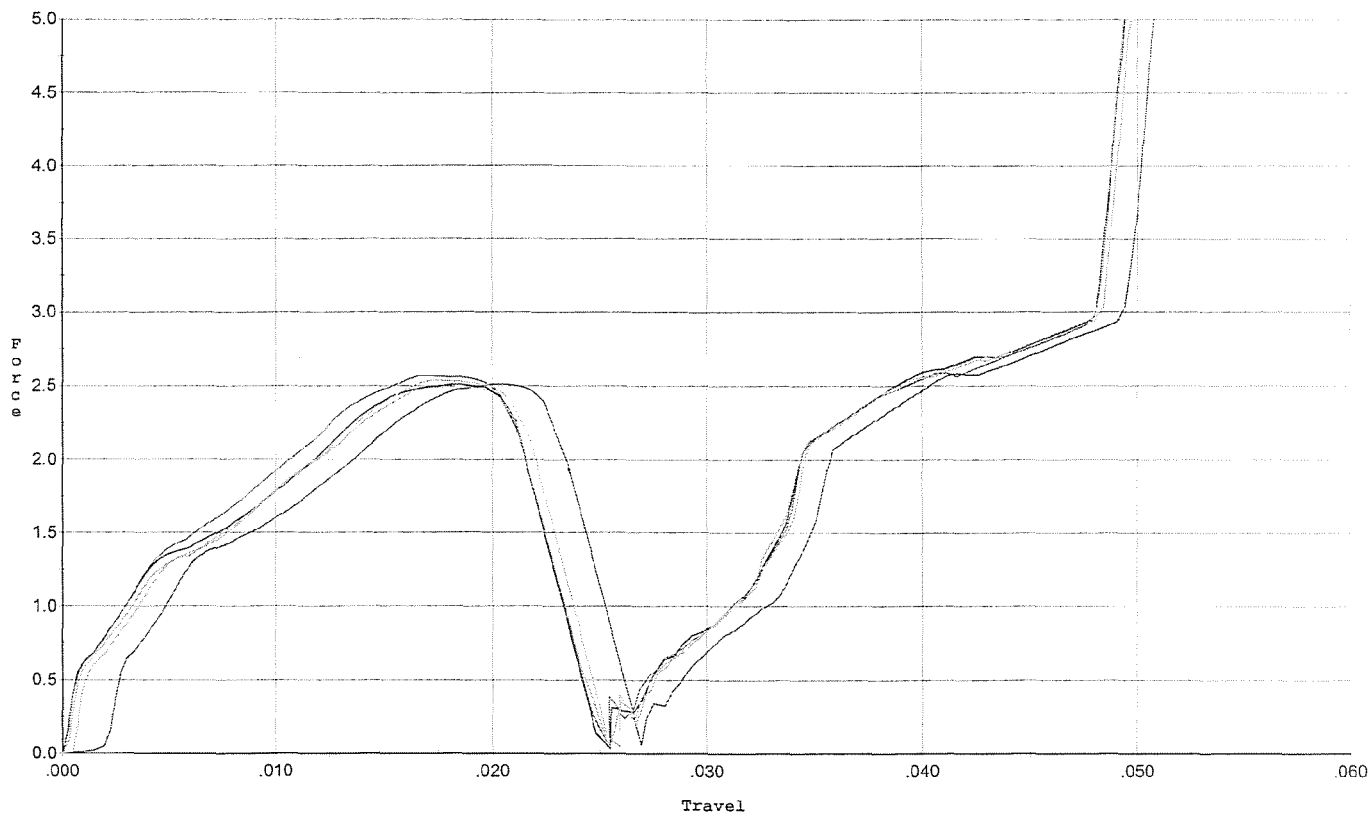
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.022	0.00	0.033	0.037		Set Trigger
2	2.525	0.023	0.00	0.033	0.037		Set Trigger
3	2.564	0.022	0.00	0.032	0.038		Set Trigger
4	2.545	0.021	0.00	0.033	0.036		Set Trigger
5	2.547	0.021	0.00	0.033	0.036		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



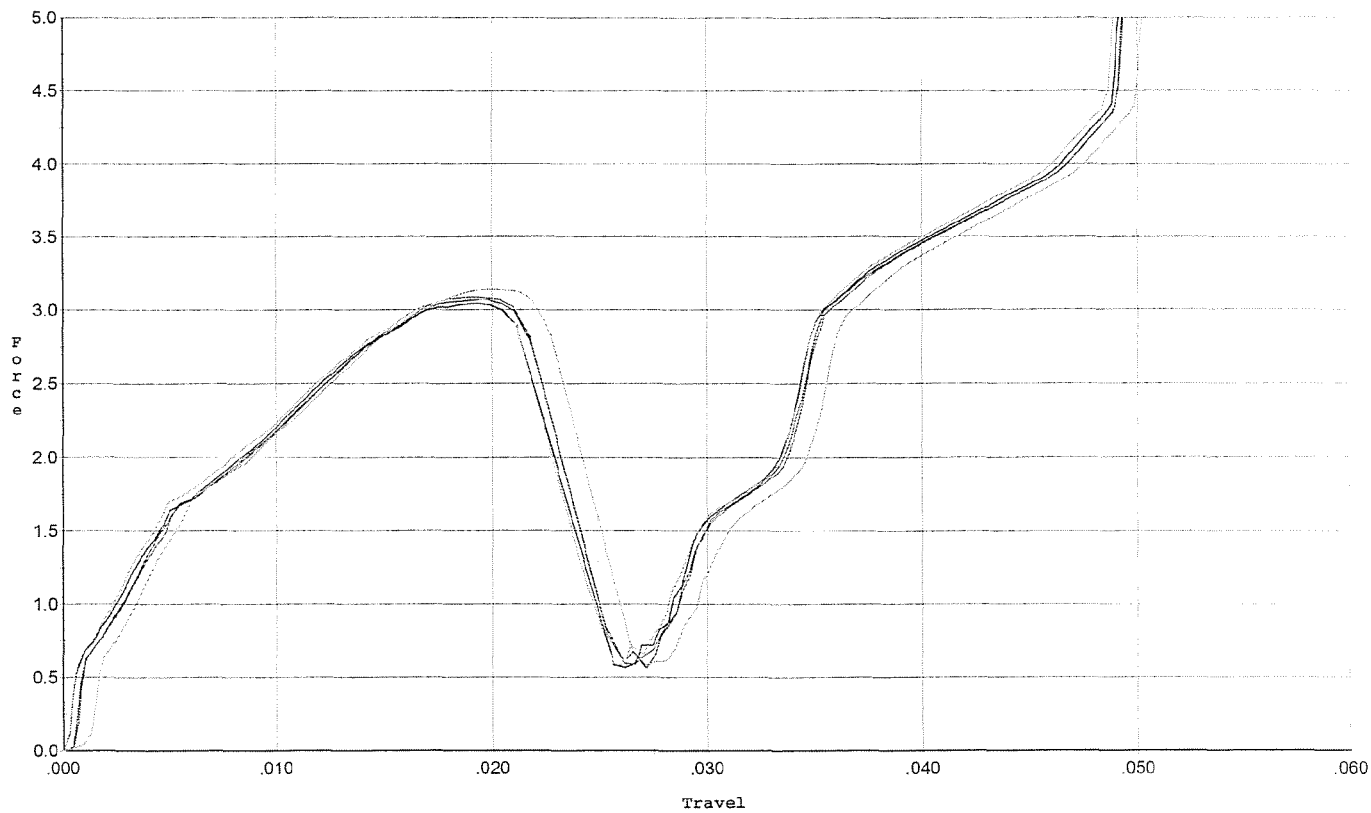
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.024	0.00	0.033	0.038		Set Trigger
2	2.509	0.021	0.00	0.033	0.036		Set Trigger
3	2.568	0.021	0.00	0.033	0.037		Set Trigger
4	2.536	0.022	0.00	0.033	0.037		Set Trigger
5	2.498	0.021	0.00	0.033	0.035		Set Trigger

. Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



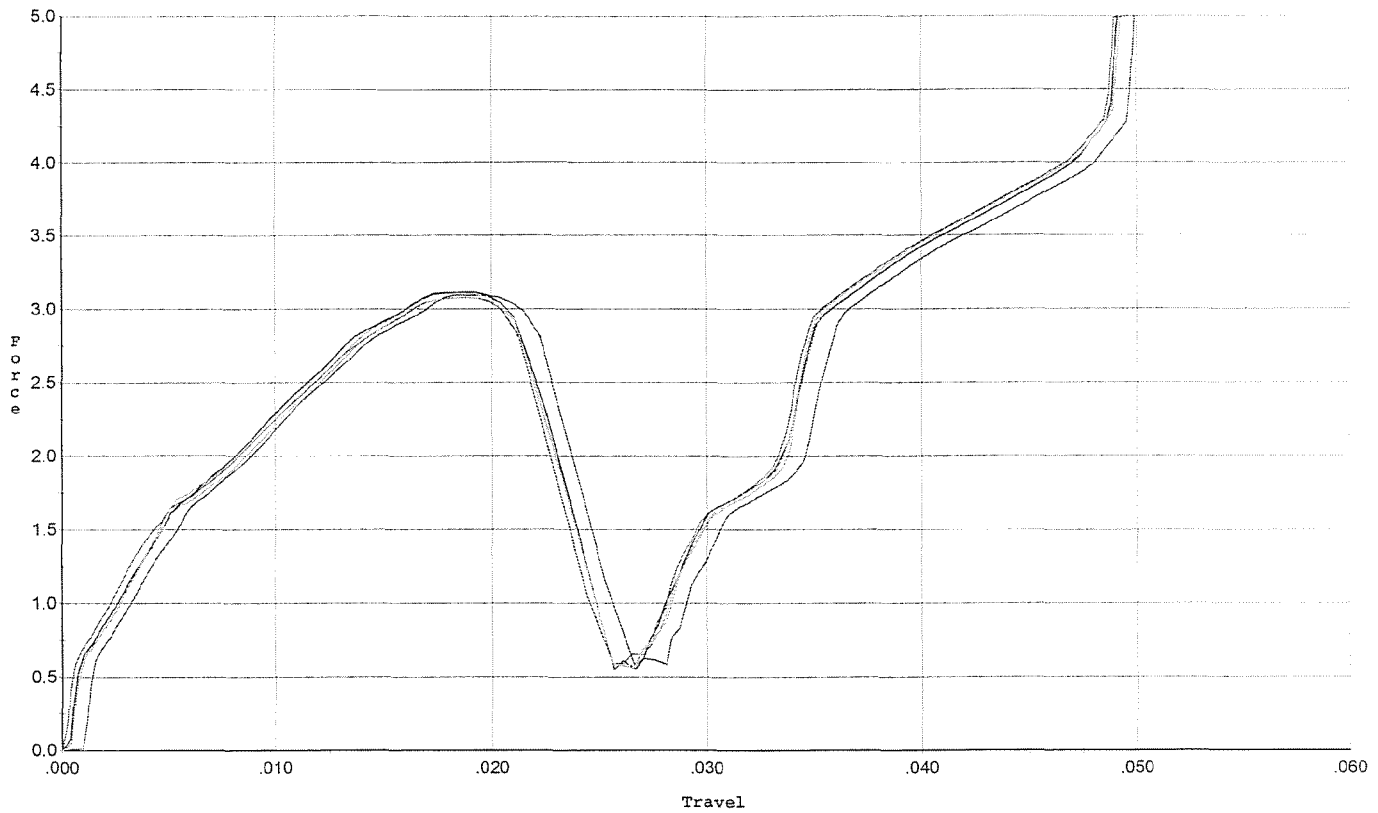
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.022	0.00	0.031	0.045		Set Trigger
2	3.041	0.021	0.00	0.031	0.043		Set Trigger
3	3.083	0.022	0.00	0.031	0.045		Set Trigger
4	3.071	0.021	0.00	0.031	0.044		Set Trigger
5	3.140	0.023	0.00	0.031	0.047		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



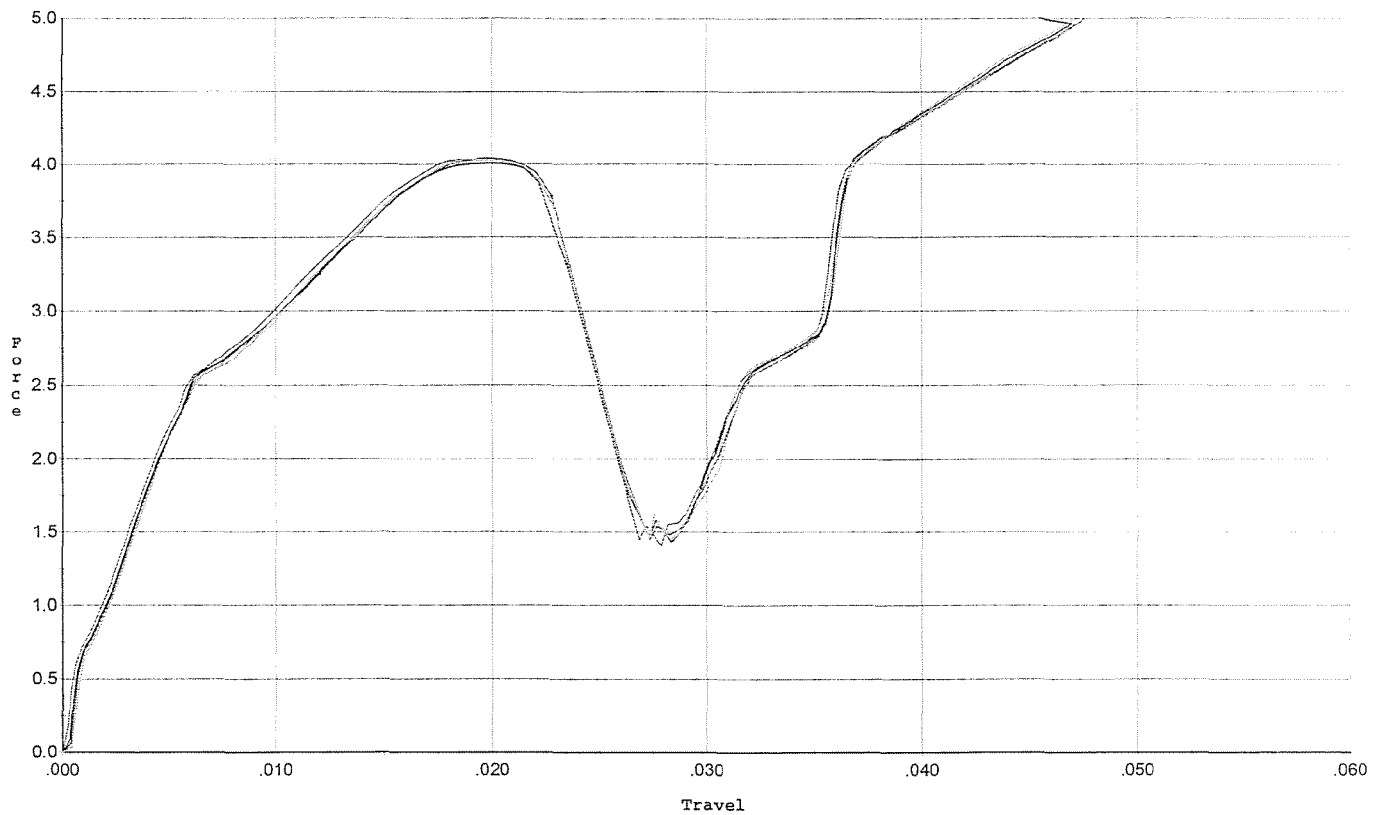
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.022	0.00	0.031	0.045		Set Trigger
2	3.115	0.023	0.00	0.030	0.047		Set Trigger
3	3.082	0.021	0.00	0.031	0.044		Set Trigger
4	3.077	0.023	0.00	0.031	0.047		Set Trigger
5	3.107	0.023	0.00	0.031	0.048		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



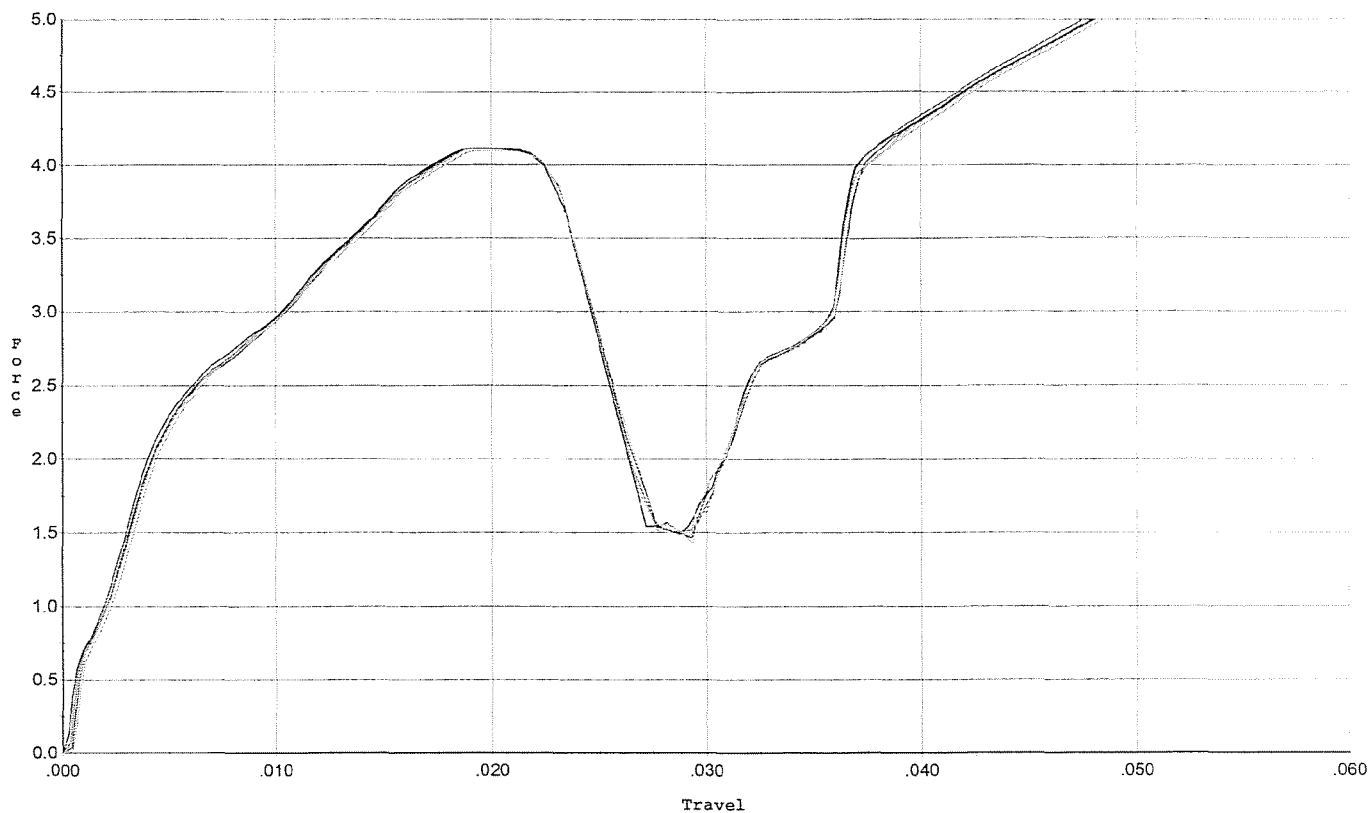
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.023	0.00	0.029	0.062		Set Trigger
2	4.012	0.023	0.00	0.029	0.063		Set Trigger
3	4.035	0.023	0.00	0.029	0.065		Set Trigger
4	4.033	0.023	0.00	0.029	0.062		Set Trigger
5	4.028	0.023	0.00	0.029	0.062		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



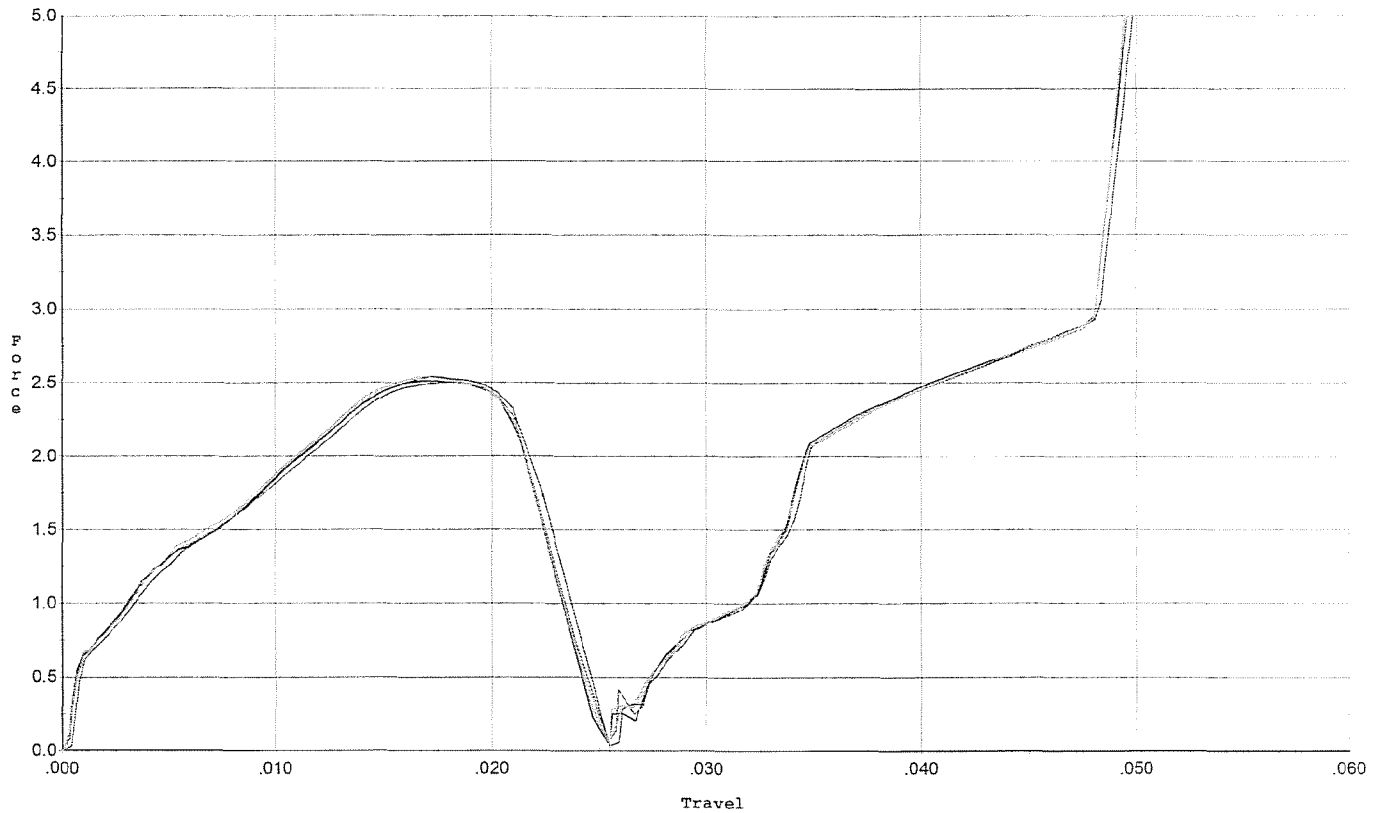
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.023	0.00	0.029	0.064		Set Trigger
2	4.114	0.023	0.00	0.028	0.066		Set Trigger
3	4.117	0.023	0.00	0.028	0.065		Set Trigger
4	4.101	0.023	0.00	0.029	0.064		Set Trigger
5	4.120	0.023	0.00	0.029	0.065		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- 50 lbs. for final test



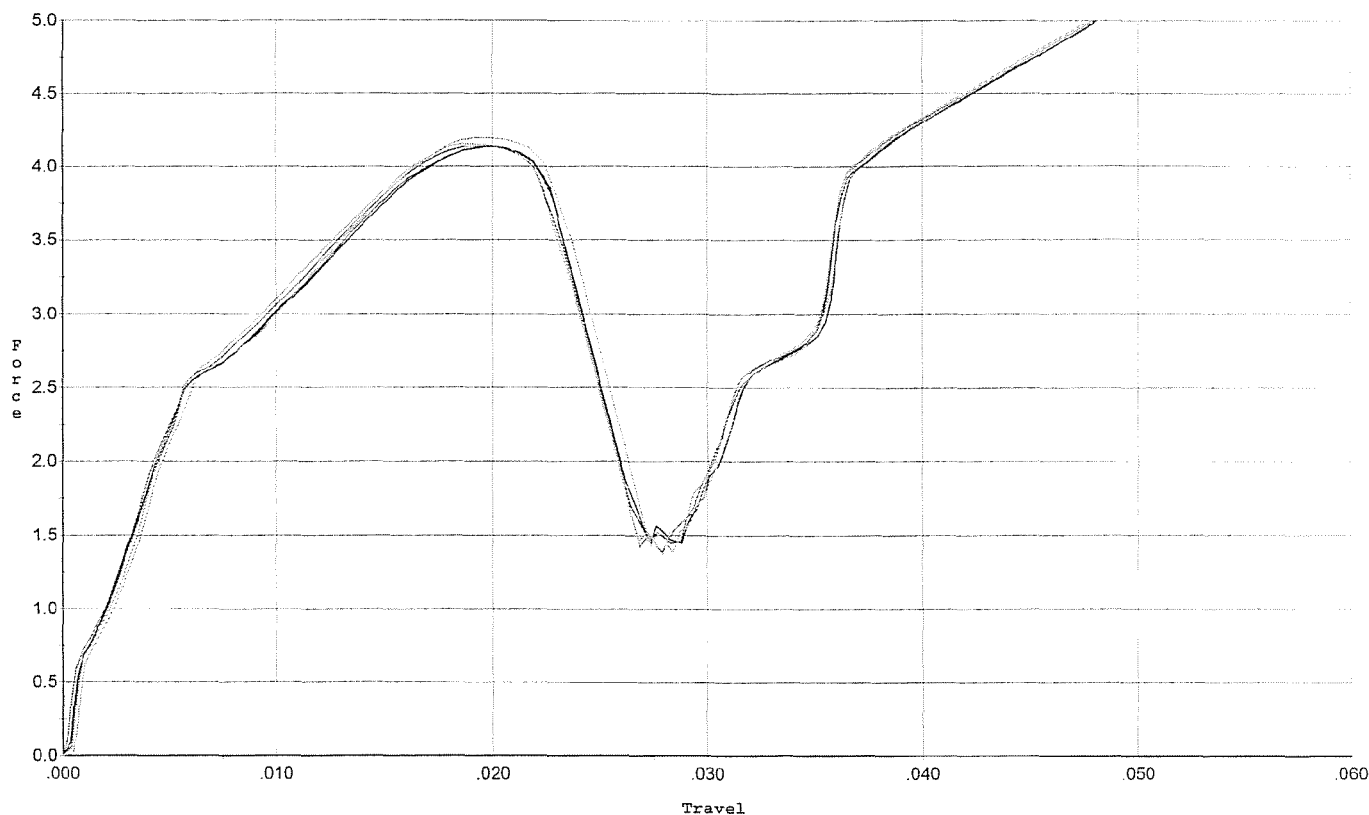
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.022	0.00	0.033	0.038		Set Trigger
2	2.512	0.021	0.00	0.033	0.037		Set Trigger
3	2.503	0.021	0.00	0.033	0.036		Set Trigger
4	2.542	0.021	0.00	0.033	0.037		Set Trigger
5	2.527	0.021	0.00	0.033	0.037		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.023	0.00	0.029	0.063		Set Trigger
2	4.136	0.023	0.00	0.029	0.063		Set Trigger
3	4.147	0.023	0.00	0.029	0.065		Set Trigger
4	4.158	0.024	0.00	0.028	0.066		Set Trigger
5	4.199	0.024	0.00	0.028	0.066		Set Trigger

Aug 4.15