

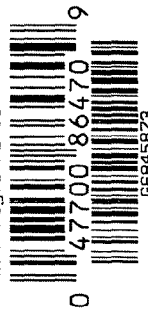
G6845873

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

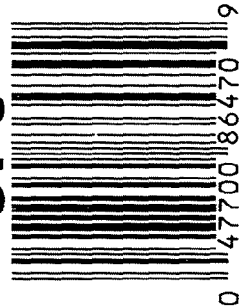
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845873

UPC



GUN SERIAL # G6845873

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SP
470	DIS-ASSEMBLE ACTION	APR 18 2009	4-16-09	SP
472	SERIALIZE BOLT HANDLE		4-17-09	RJ
480	MAGNAFLUX BBL ACTION	OPERATOR (AS)	4-18-09	(AS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		7-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	5-12-09	SPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-12-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	5-12-09	SPD
	J) ASSEMBLE STOCK		4-29-09	SPD
	K) ASSEMBLE SWIVEL STUDS		5-12-09	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-30-09	N Z
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.45</u> <u>2.43</u> <u>2.39</u> <u>2.37</u>	5/1/09	RP
	C) FUNCTION		5-12-09	SPD
690	PACK		5/24/09	FM

F004 REV 5/2006

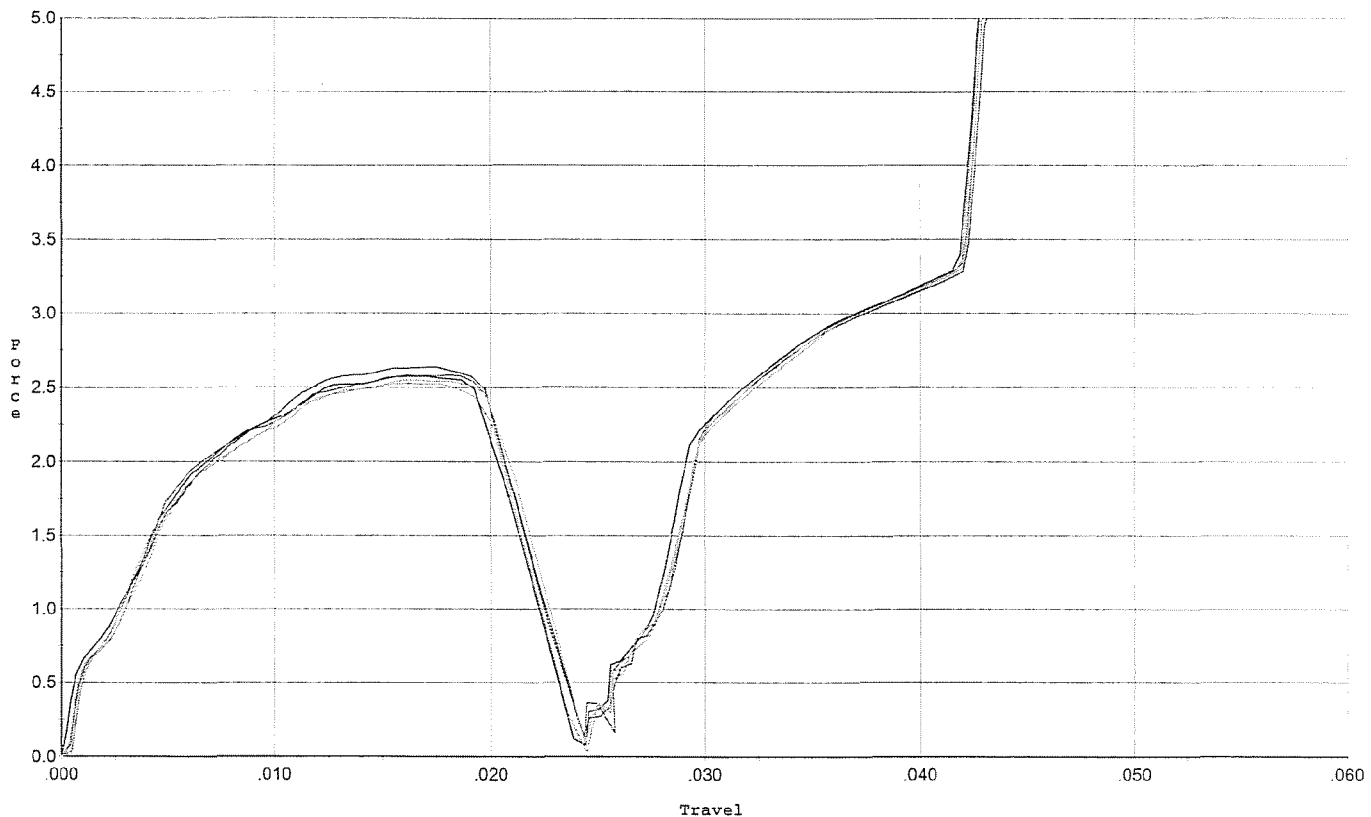
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0054356

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



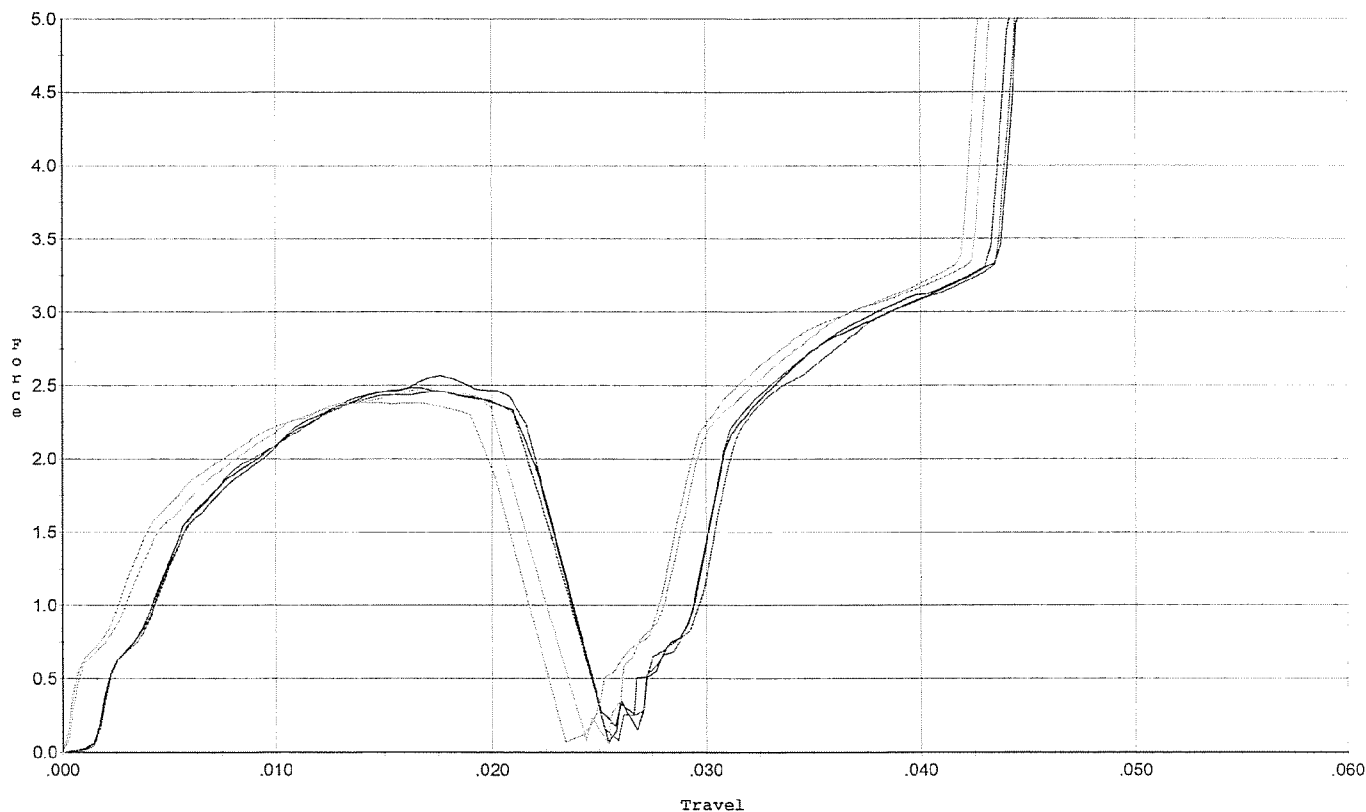
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.020	0.00	0.028	0.038		Set Trigger
2	2.573	0.021	0.00	0.028	0.039		Set Trigger
3	2.584	0.020	0.00	0.028	0.037		Set Trigger
4	2.550	0.021	0.00	0.027	0.039		Set Trigger
5	2.527	0.020	0.00	0.028	0.038		Set Trigger

A.2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



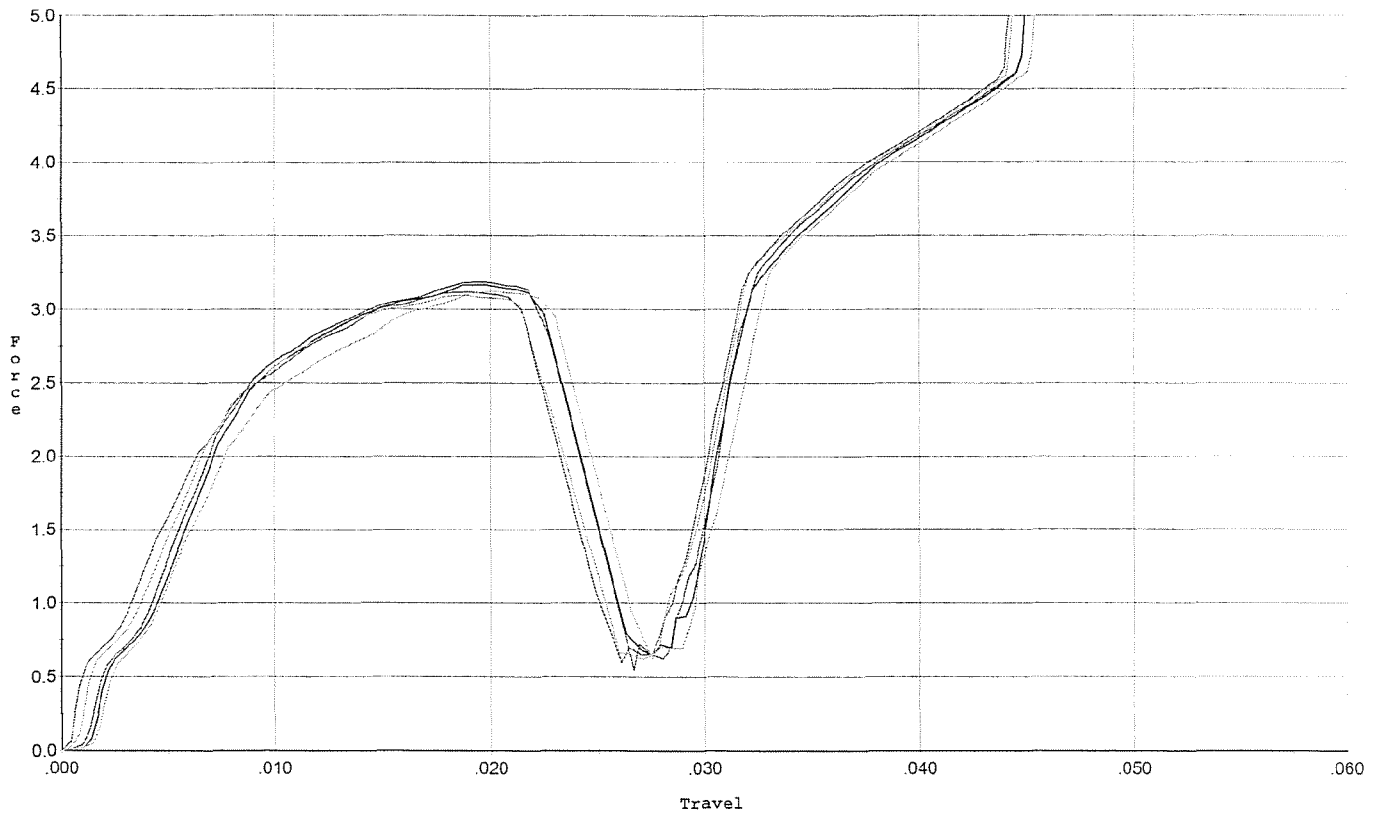
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.022	0.00	0.028	0.038		Set Trigger
2	2.483	0.022	0.00	0.028	0.038		Set Trigger
3	2.460	0.023	0.00	0.028	0.039		Set Trigger
4	2.481	0.020	0.00	0.028	0.036		Set Trigger
5	2.385	0.020	0.00	0.028	0.036		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



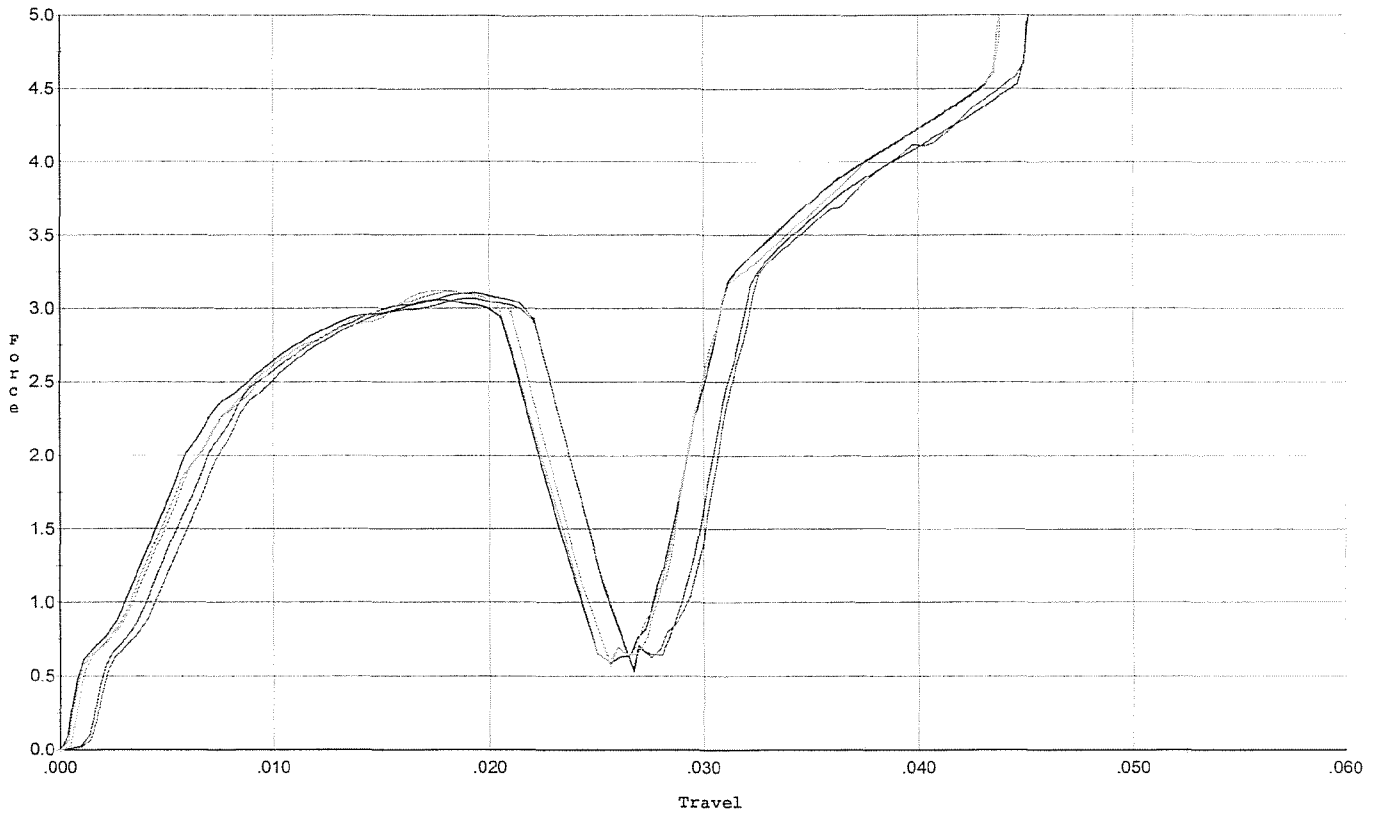
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.188	0.023	0.00	0.027	0.049		Set Trigger
2	3.169	0.022	0.00	0.027	0.048		Set Trigger
3	3.117	0.021	0.00	0.027	0.047		Set Trigger
4	3.124	0.023	0.00	0.023	0.048		Set Trigger
5	3.096	0.024	0.00	0.027	0.051		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



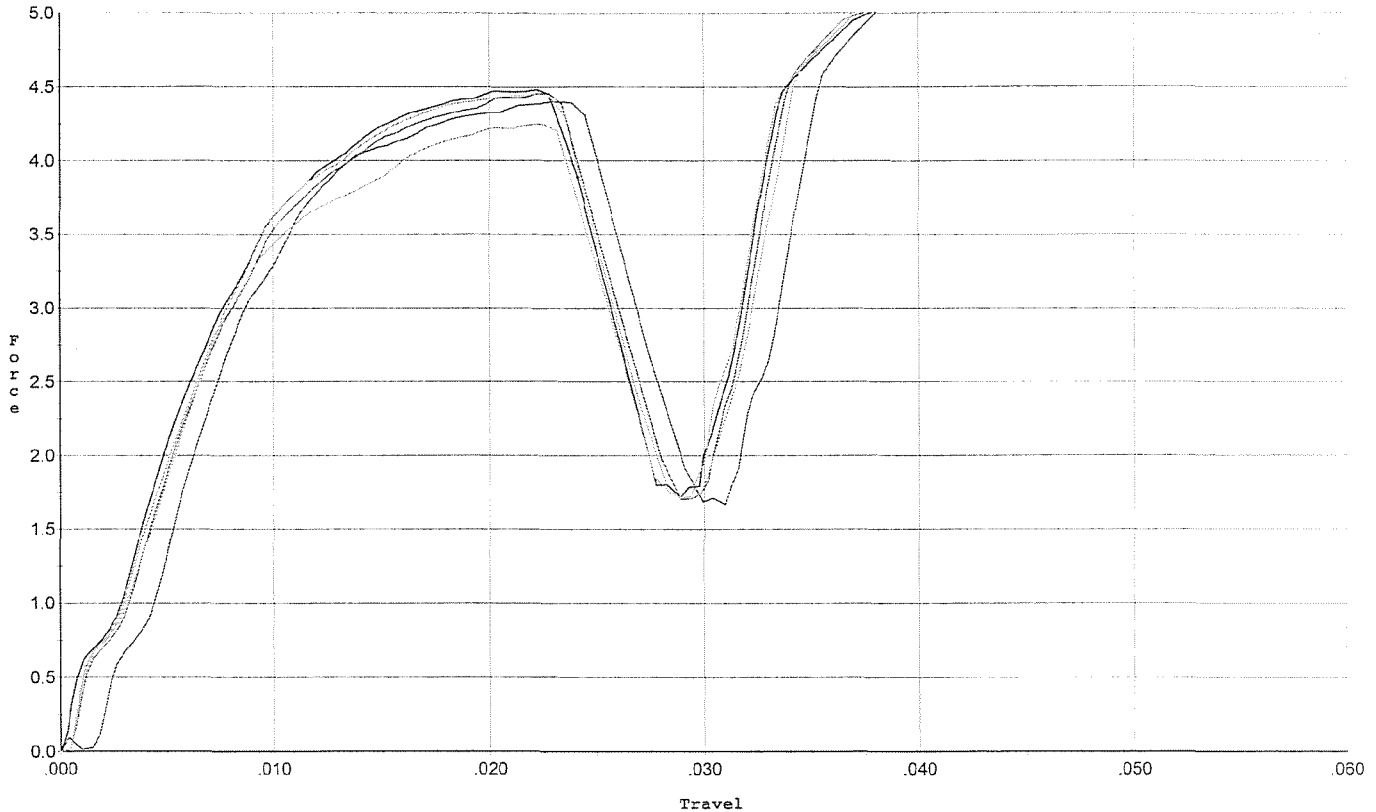
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.022	0.00	0.028	0.047		Set Trigger
2	3.058	0.021	0.00	0.027	0.044		Set Trigger
3	3.068	0.022	0.00	0.028	0.046		Set Trigger
4	3.120	0.023	0.00	0.027	0.048		Set Trigger
5	3.116	0.021	0.00	0.027	0.045		Set Trigger

A.3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



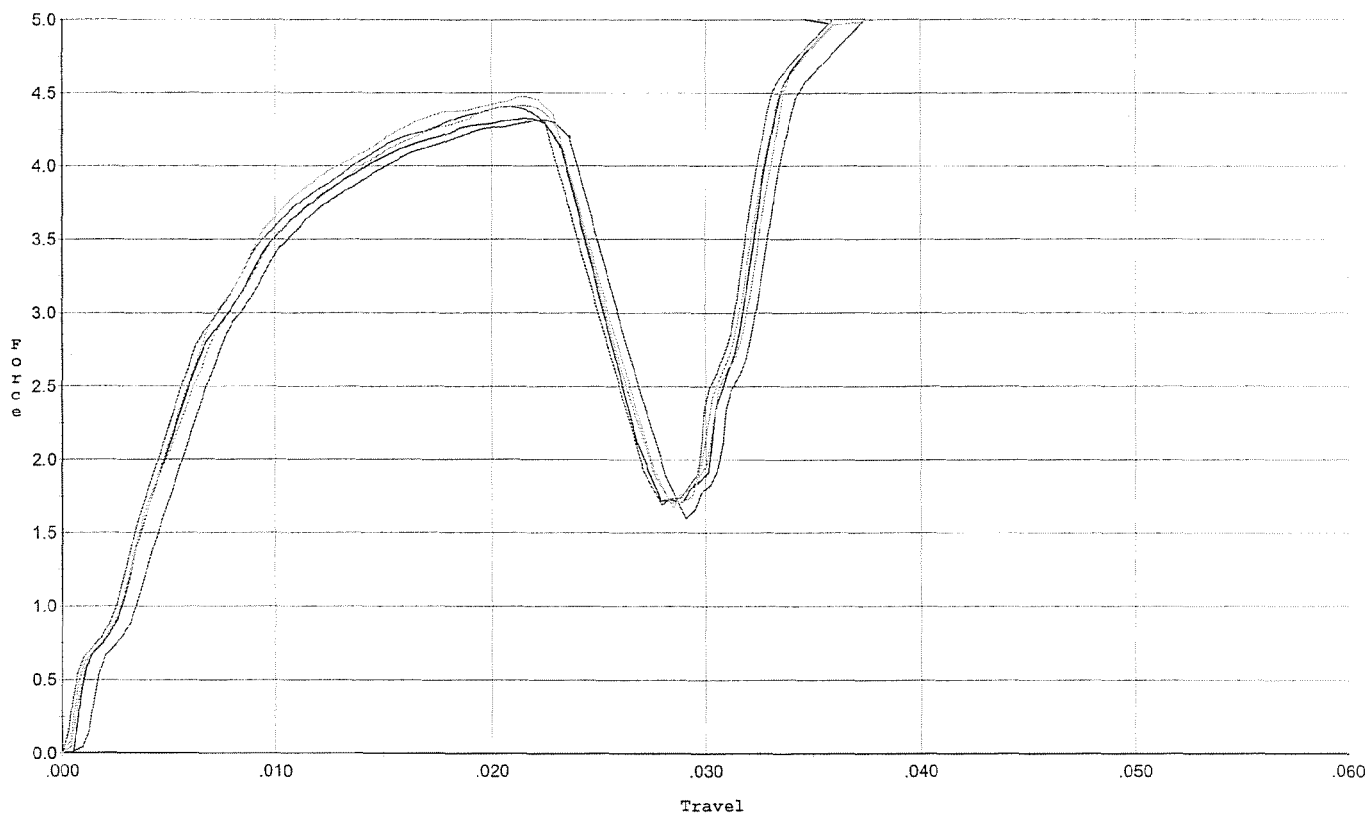
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.401	0.024	0.00	0.019	0.071		Set Trigger
2	4.478	0.024	0.00	0.018	0.074		Set Trigger
3	4.454	0.023	0.00	0.018	0.070		Set Trigger
4	4.450	0.023	0.00	0.018	0.071		Set Trigger
5	4.247	0.025	0.00	0.019	0.072		Set Trigger

A. 4.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



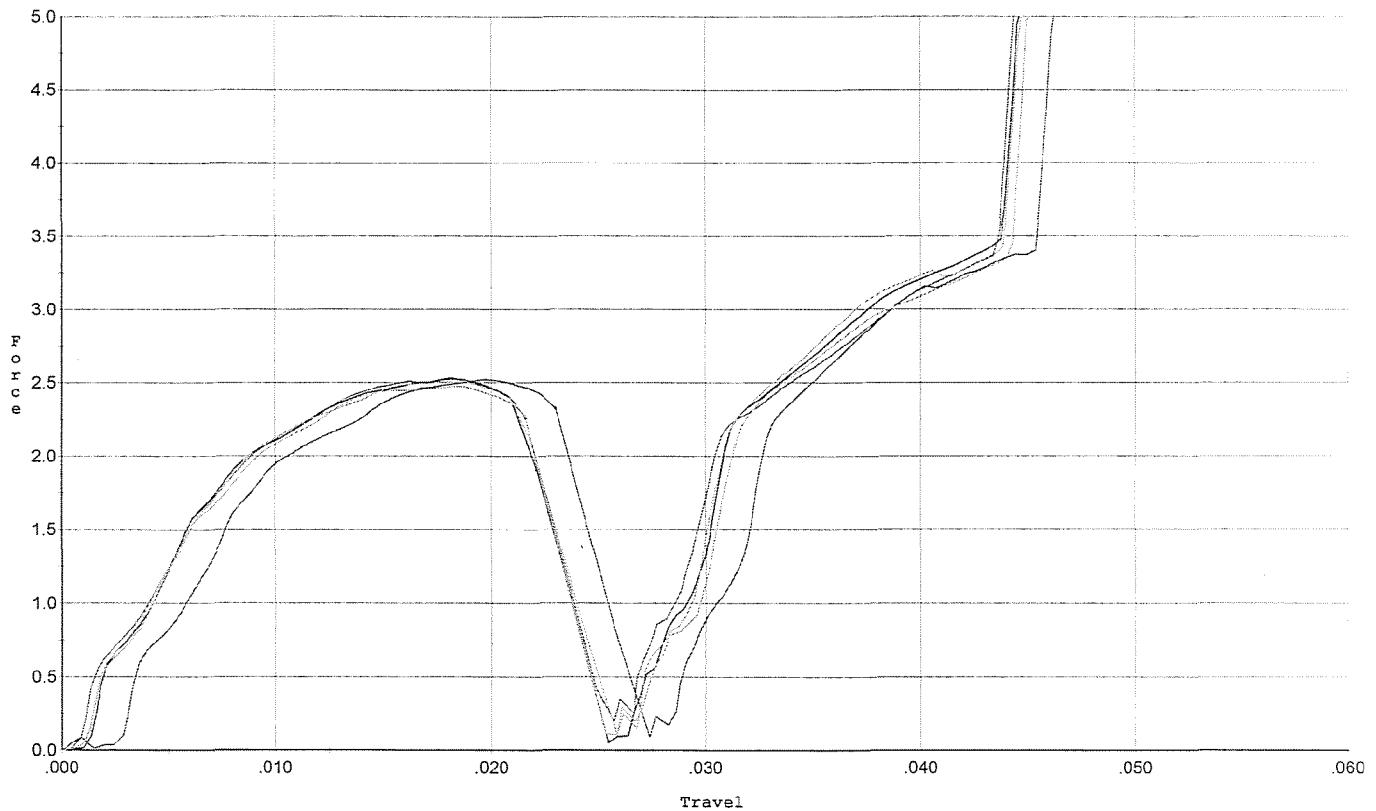
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.024	0.00	0.019	0.068		Set Trigger
2	4.326	0.023	0.00	0.019	0.069		Set Trigger
3	4.407	0.022	0.00	0.018	0.068		Set Trigger
4	4.474	0.023	0.00	0.018	0.070		Set Trigger
5	4.417	0.023	0.00	0.018	0.069		Set Trigger

A. 4.38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



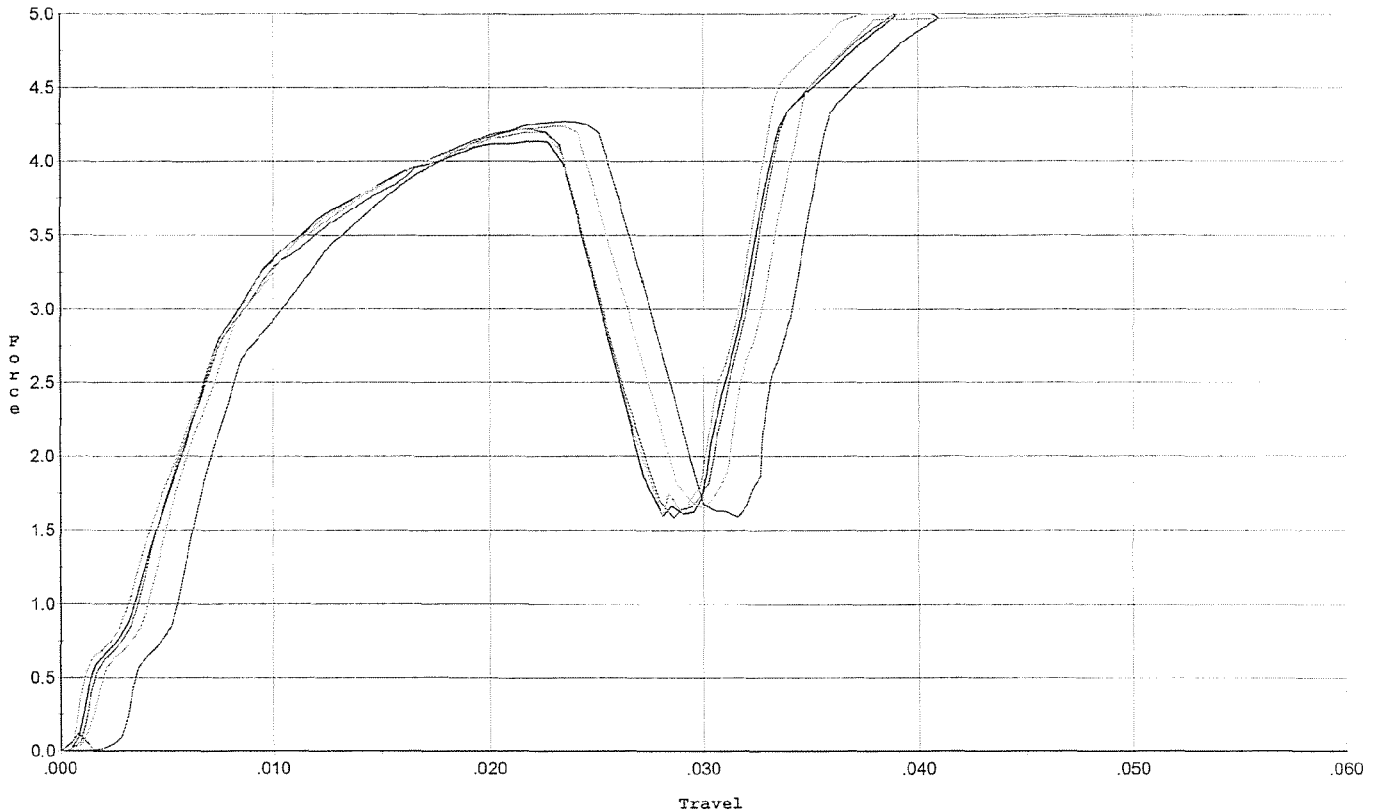
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.023	0.00	0.029	0.038		Set Trigger
2	2.531	0.022	0.00	0.028	0.039		Set Trigger
3	2.523	0.022	0.00	0.028	0.038		Set Trigger
4	2.514	0.022	0.00	0.028	0.038		Set Trigger
5	2.473	0.022	0.00	0.029	0.037		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.271	0.027	0.003	0.019	0.073		Set Trigger
2	4.138	0.023	0.00	0.019	0.066		Set Trigger
3	4.218	0.023	0.00	0.019	0.065		Set Trigger
4	4.240	0.026	0.00	0.018	0.074		Set Trigger
5	4.199	0.023	0.00	0.019	0.066		Set Trigger

A-4.21