

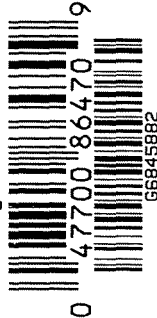
G 684 5882

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



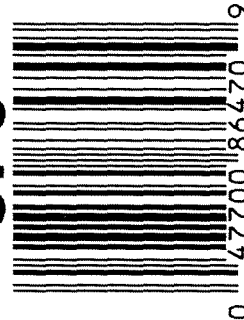
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845882

UPC



BM FORM

GUN SERIAL # G6845882

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (7)	4/18/09	(7)
490	MAGNAFLUX BOLT		4/18/09	MR
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-22-09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

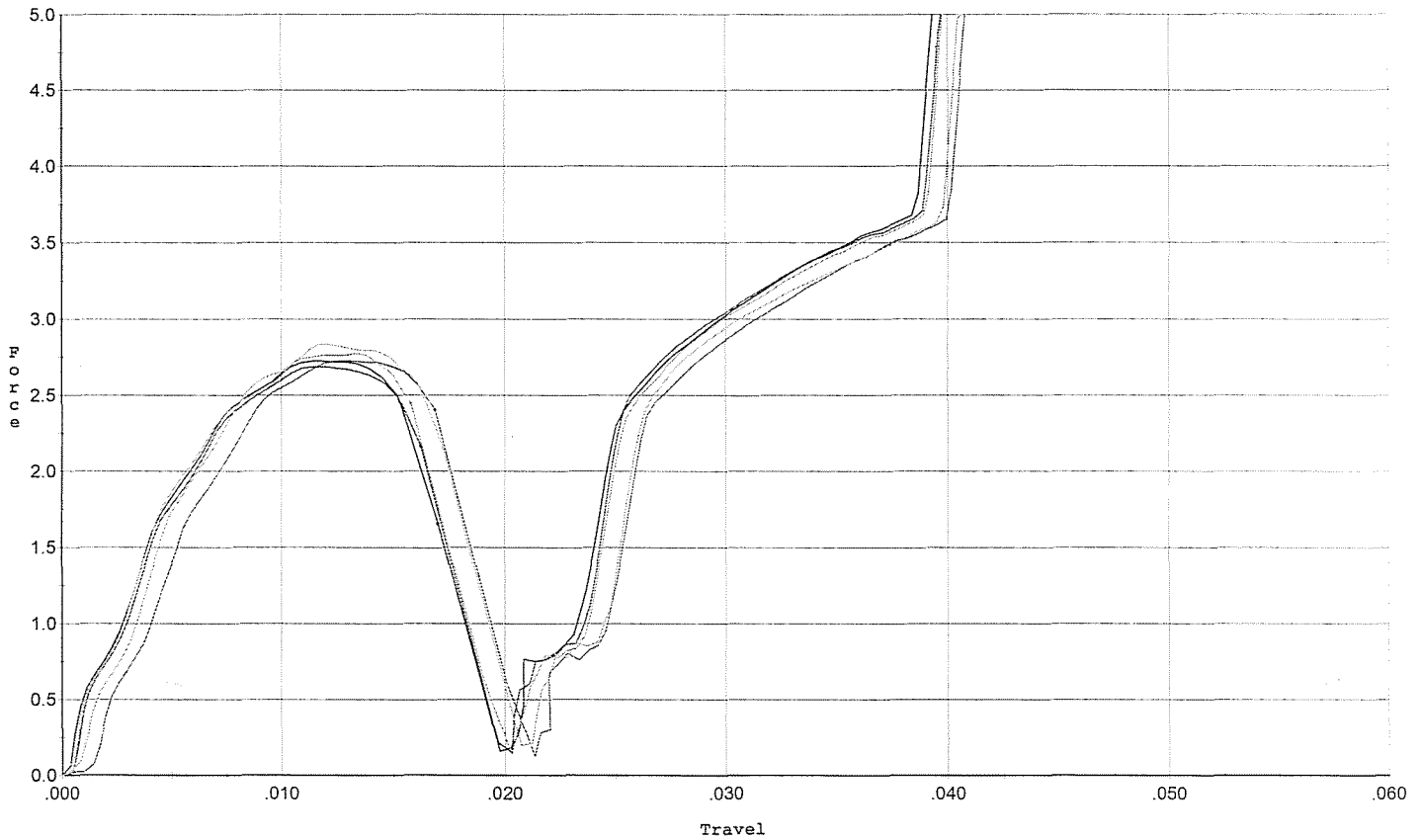
F004 REV 5/2006

ST #	OF	READING	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-7-09 <u>LD</u>
CONT.				
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-7-09 <u>LD</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u> <u>.024</u> <u>.033</u>	5-7-09 <u>LD</u>
	J) ASSEMBLE STOCK			4-30-09 <u>LD</u>
	K) ASSEMBLE SWIVEL STUDS			5-7-09 <u>LD</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	4-30-09	<u>LD</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	<u>LD</u>
670	FINAL INSPECTION A) HEADSPACE		5-7-09	<u>LD</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.78</u> <u>2.70</u> <u>2.66</u> <u>2.57</u>	4-30-09 <u>LD</u>
	C) FUNCTION		5-7-09	<u>LD</u>
690	PACK		5-7-09	<u>LD</u>

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



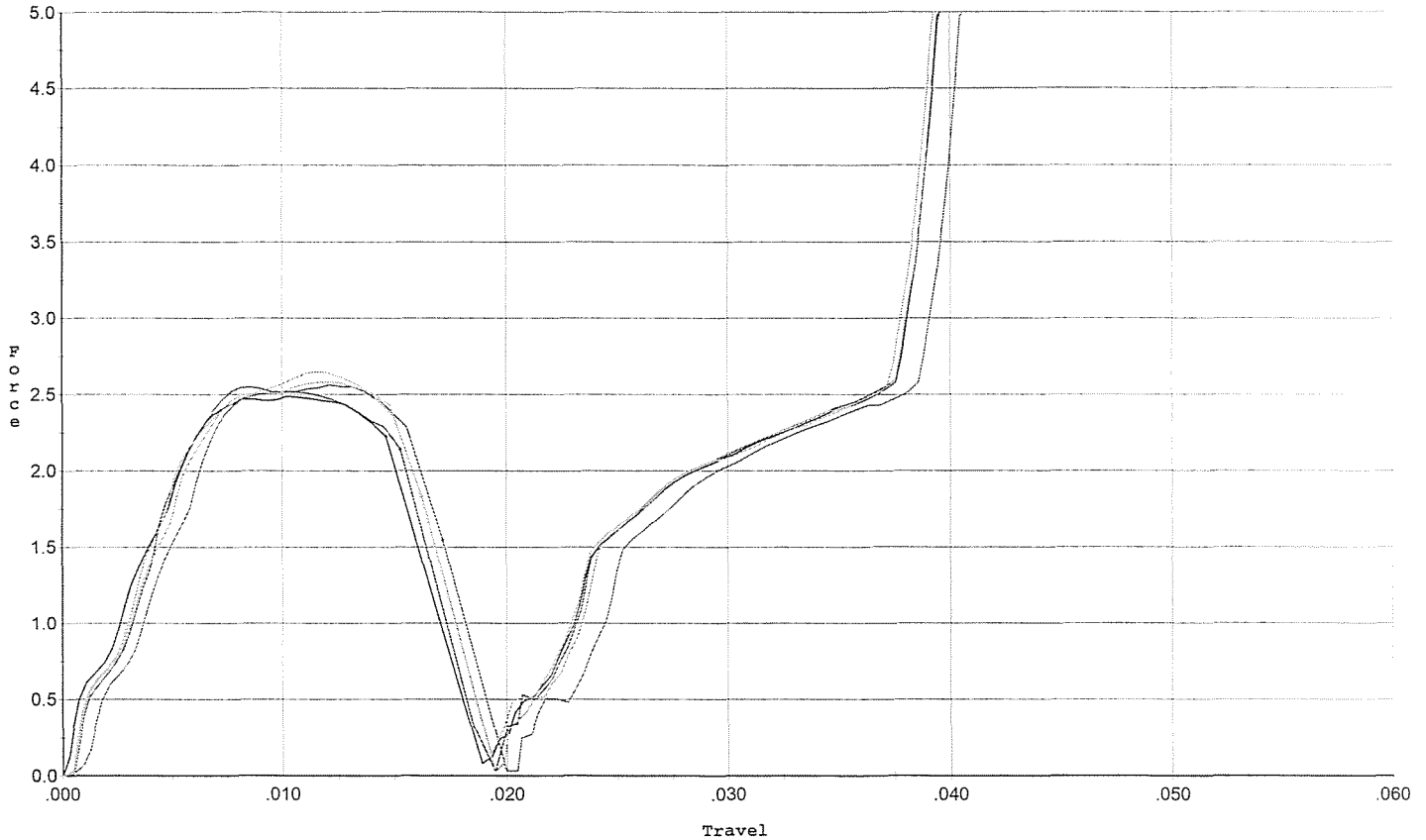
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.016	0.00	0.026	0.030		Set Trigger
2	2.724	0.017	0.00	0.026	0.032		Set Trigger
3	2.726	0.017	0.00	0.026	0.030		Set Trigger
4	2.835	0.017	0.00	0.026	0.033		Set Trigger
5	2.774	0.016	0.00	0.026	0.030		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



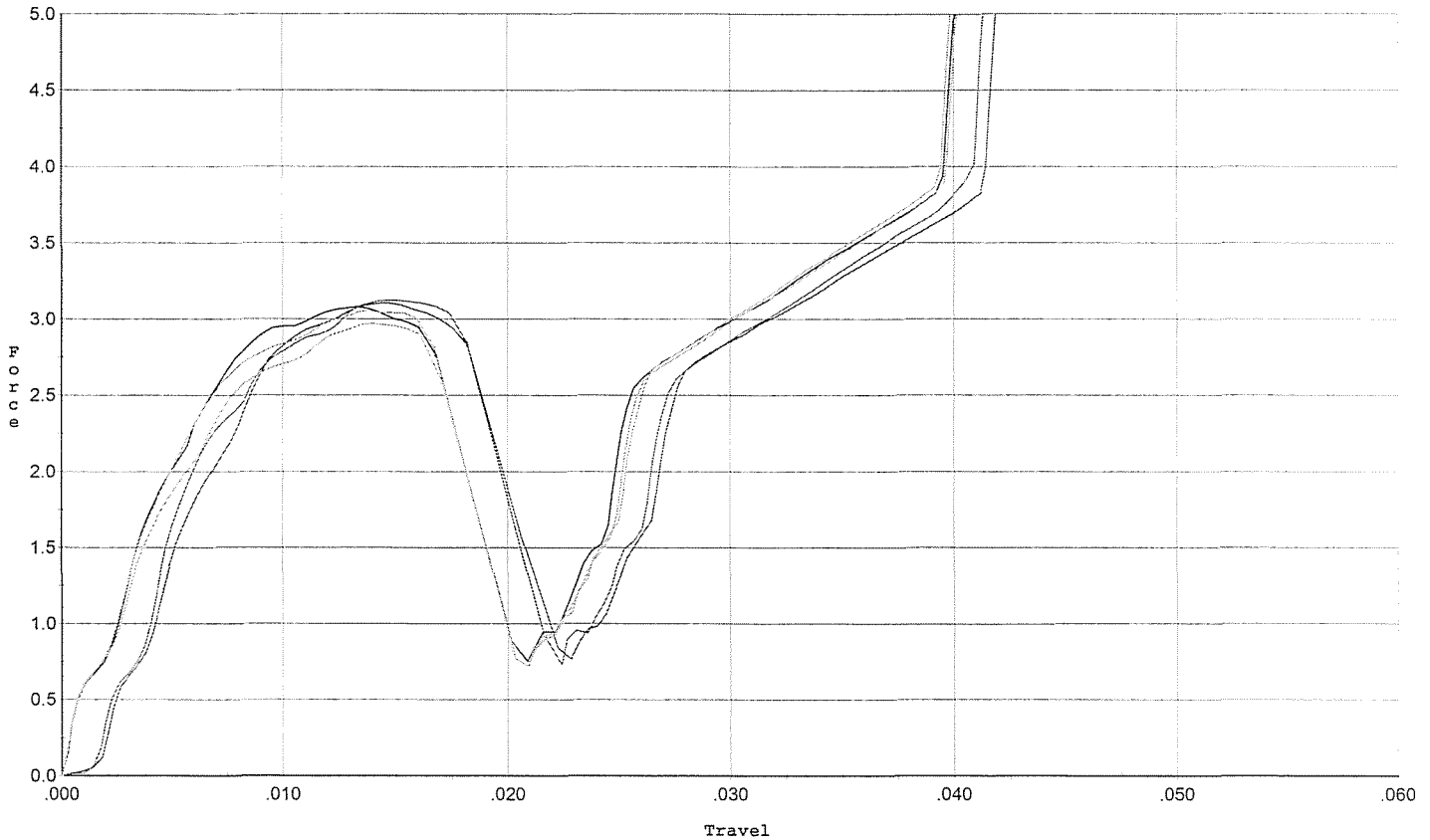
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.015	0.00	0.028	0.027		Set Trigger
2	2.487	0.015	0.00	0.028	0.026		Set Trigger
3	2.561	0.017	0.00	0.028	0.030		Set Trigger
4	2.580	0.016	0.00	0.027	0.029		Set Trigger
5	2.650	0.016	0.00	0.028	0.030		Set Trigger

A.2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



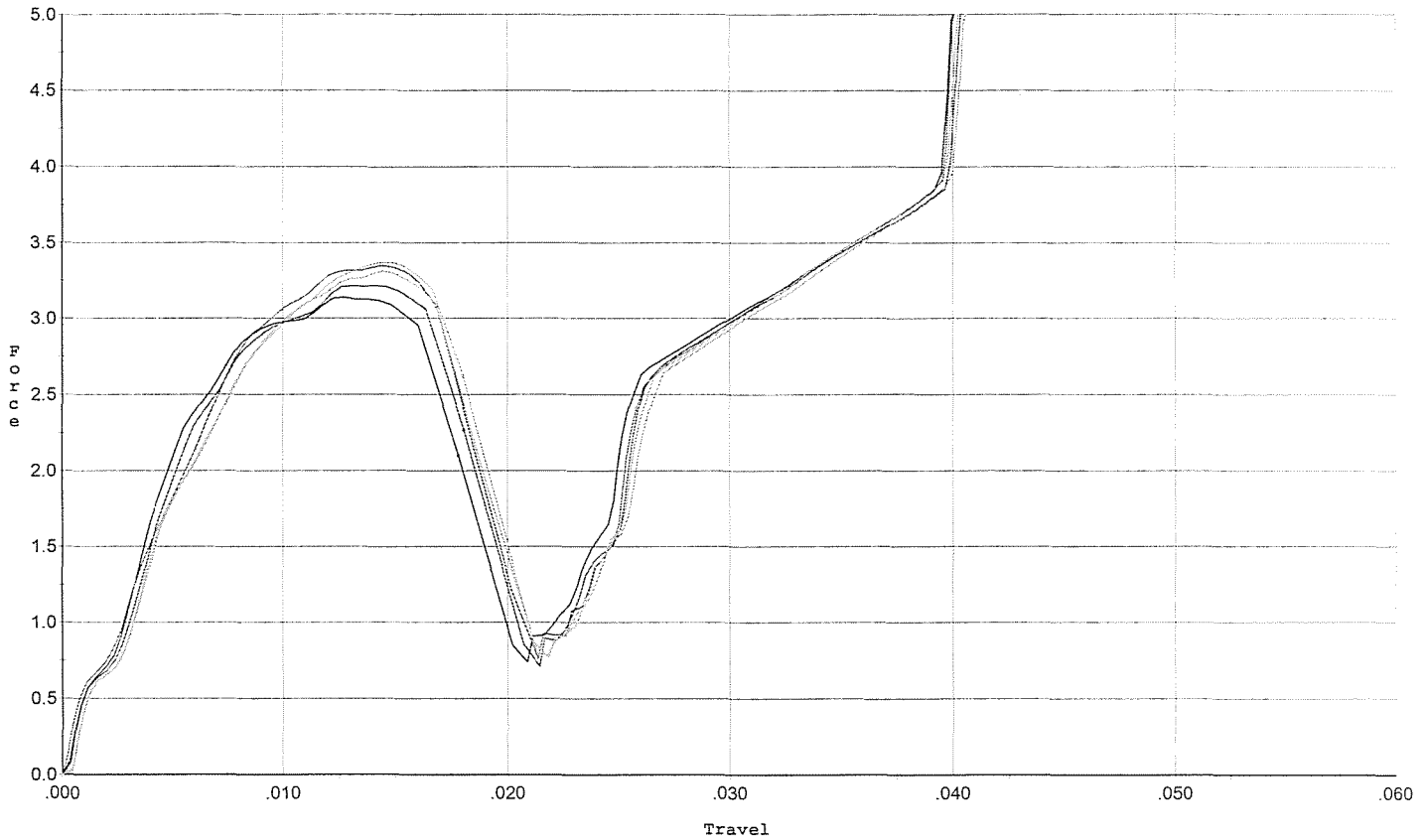
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.018	0.00	0.026	0.036		Set Trigger
2	3.082	0.017	0.00	0.025	0.036		Set Trigger
3	3.125	0.018	0.00	0.026	0.037		Set Trigger
4	2.972	0.017	0.00	0.025	0.035		Set Trigger
5	3.055	0.017	0.00	0.025	0.036		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



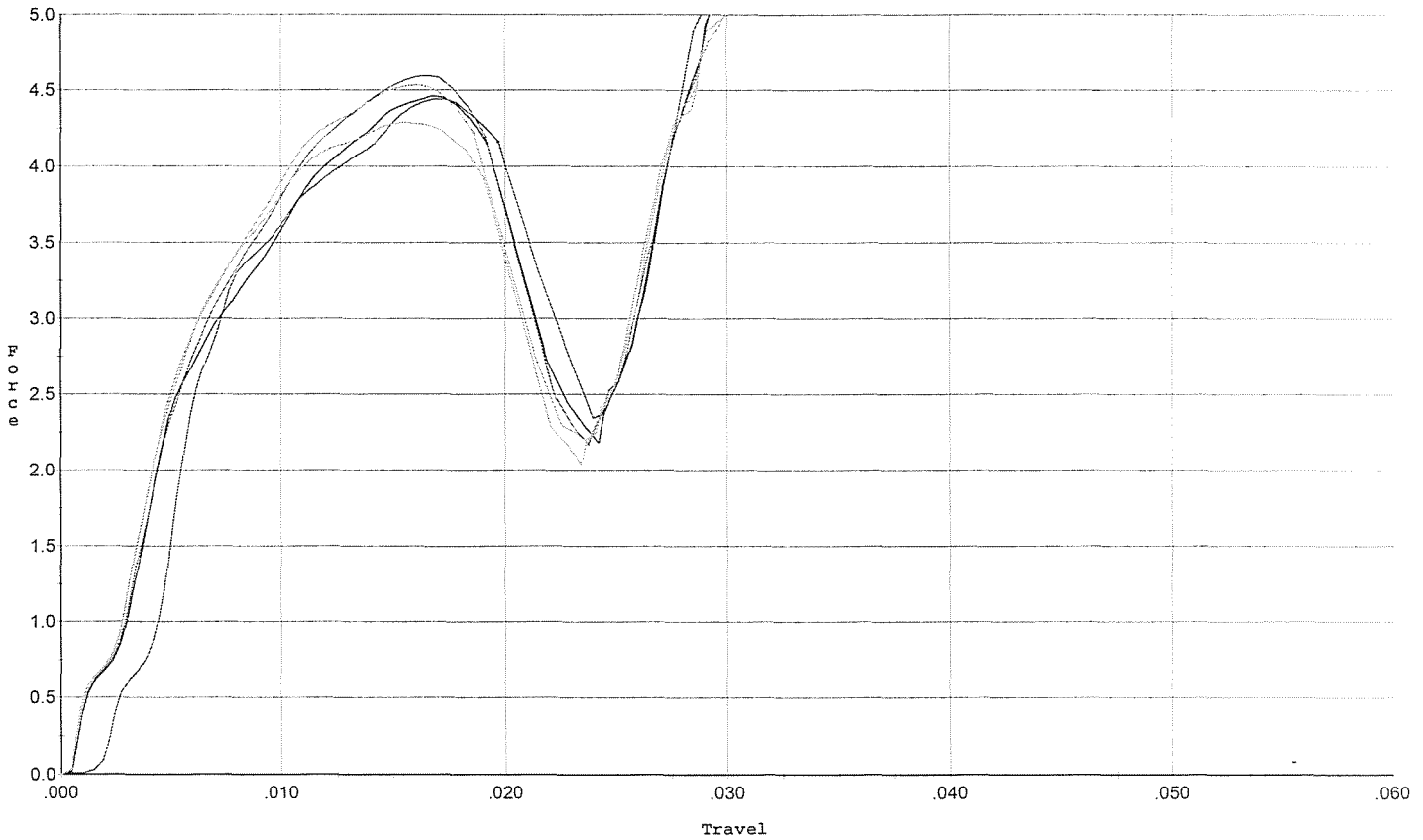
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.018	0.00	0.025	0.039		Set Trigger
2	3.139	0.018	0.00	0.025	0.038		Set Trigger
3	3.348	0.017	0.00	0.025	0.037		Set Trigger
4	3.313	0.017	0.00	0.026	0.036		Set Trigger
5	3.368	0.018	0.00	0.026	0.039		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



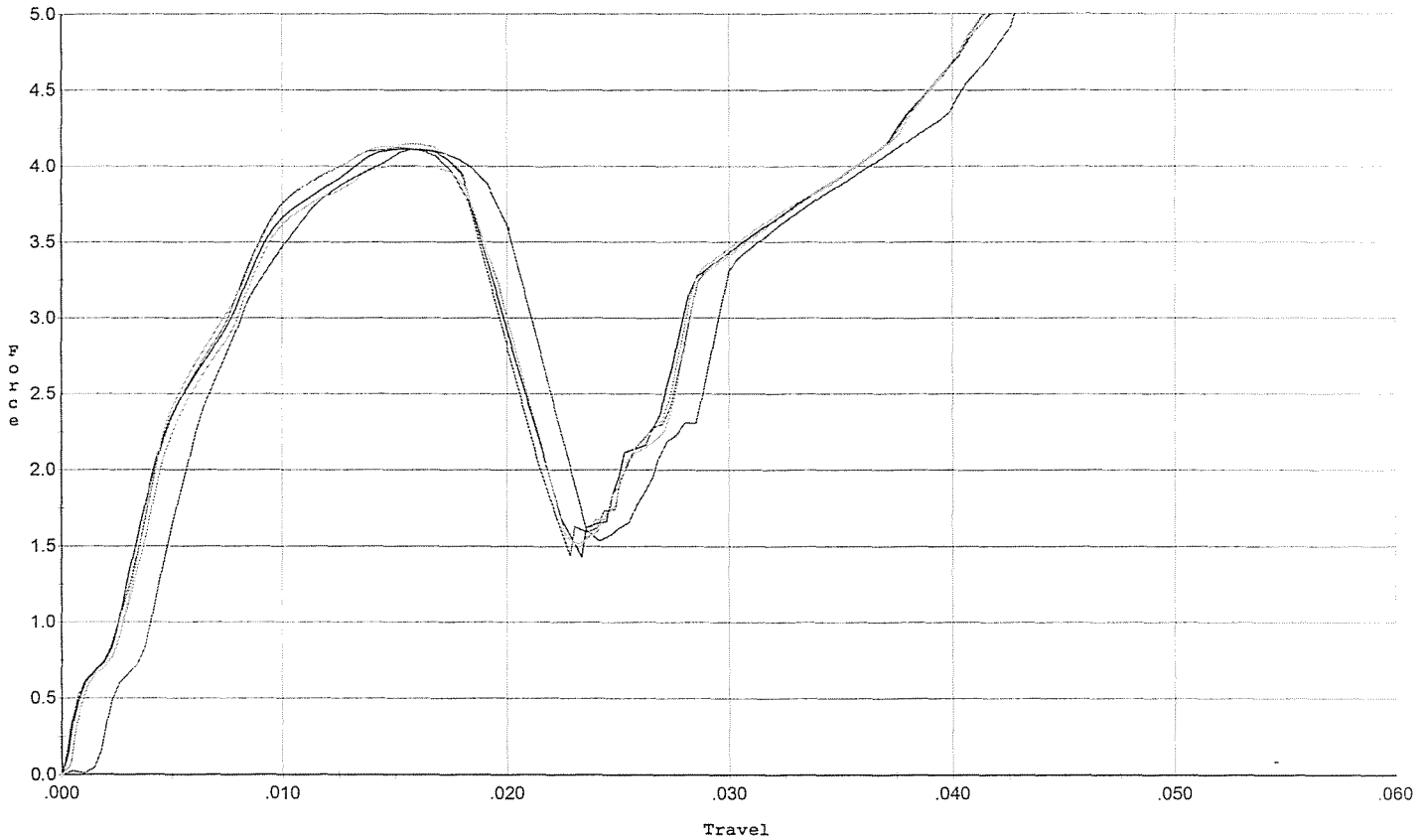
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.442	0.020	0.00	0.014	0.054		Set Trigger
2	4.463	0.019	0.00	0.014	0.055		Set Trigger
3	4.594	0.019	0.00	0.014	0.056		Set Trigger
4	4.290	0.019	0.00	0.015	0.055		Set Trigger
5	4.536	0.019	0.00	0.014	0.055		Set Trigger

A. 4.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



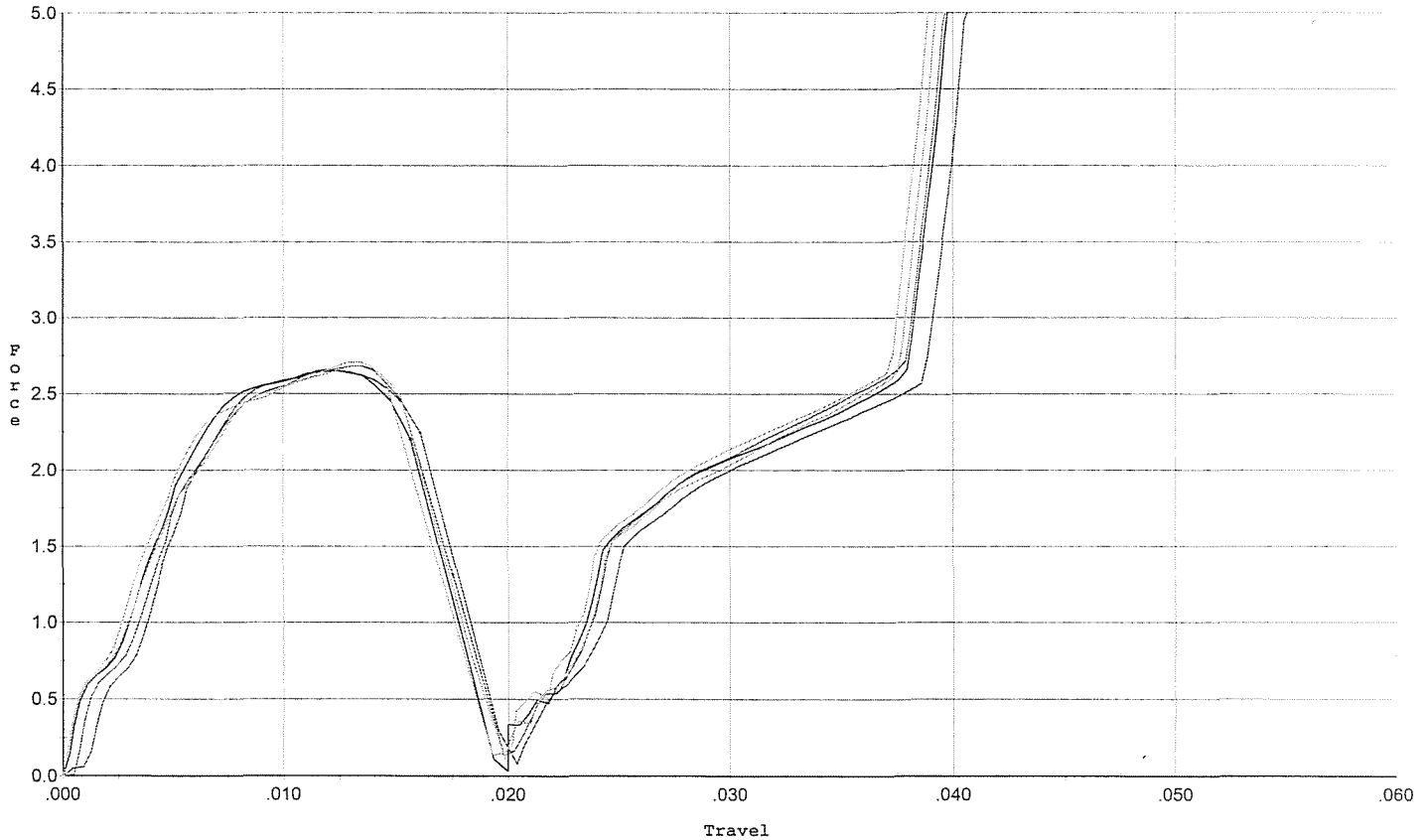
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.020	0.00	0.025	0.052		Set Trigger
2	4.115	0.018	0.00	0.025	0.049		Set Trigger
3	4.127	0.018	0.00	0.025	0.050		Set Trigger
4	4.011	0.020	0.00	0.024	0.052		Set Trigger
5	4.149	0.020	0.00	0.024	0.054		Set Trigger

A. 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



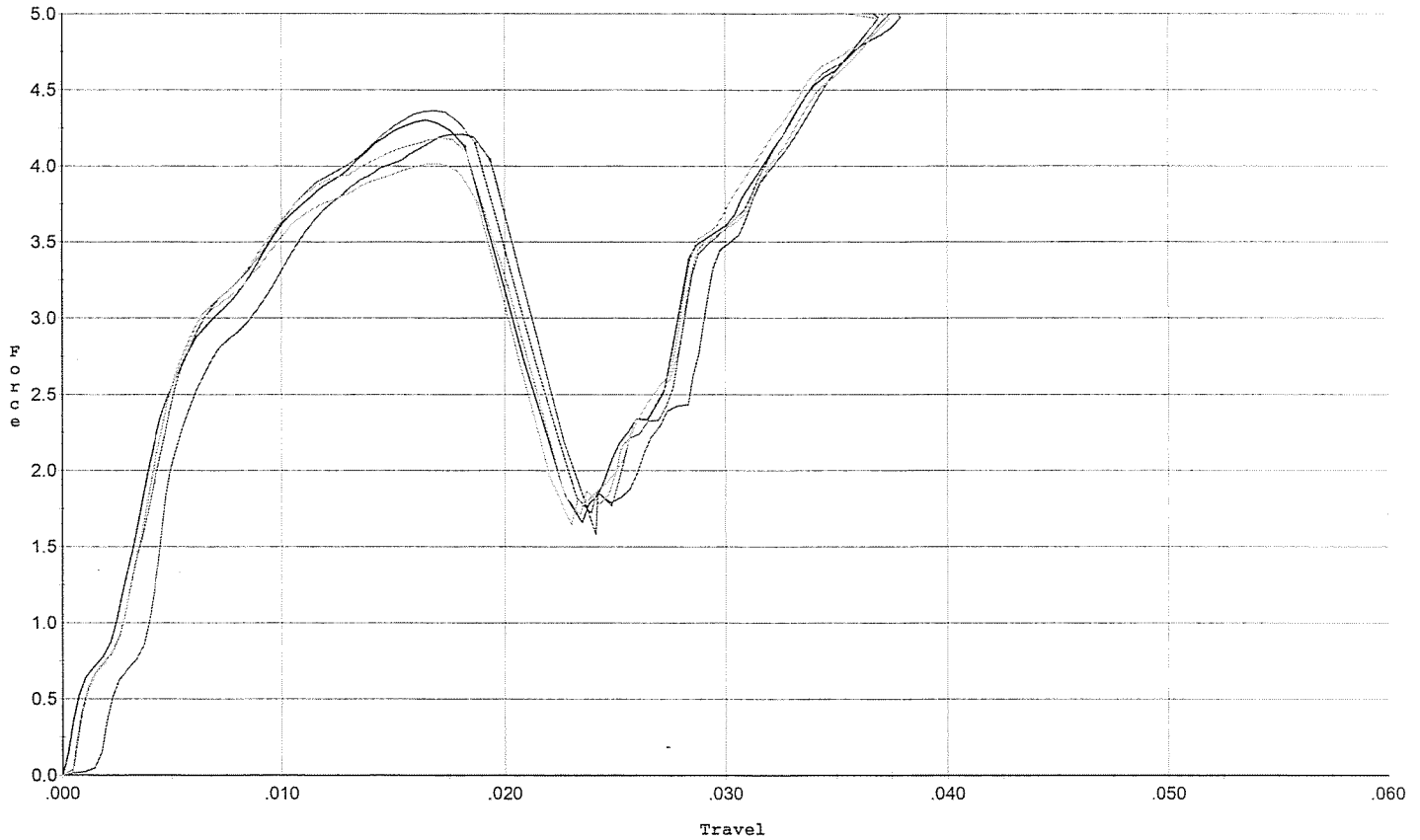
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.016	0.00	0.028	0.028		Set Trigger
2	2.650	0.016	0.00	0.028	0.029		Set Trigger
3	2.683	0.017	0.00	0.027	0.031		Set Trigger
4	2.709	0.015	0.00	0.028	0.027		Set Trigger
5	2.683	0.015	0.00	0.027	0.028		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.019	0.00	0.024	0.051		Set Trigger
2	4.307	0.018	0.00	0.024	0.051		Set Trigger
3	4.366	0.019	0.00	0.023	0.053		Set Trigger
4	4.017	0.019	0.00	0.024	0.051		Set Trigger
5	4.190	0.020	0.00	0.023	0.056		Set Trigger

A-4.21