

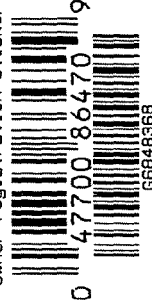
G 6848368

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



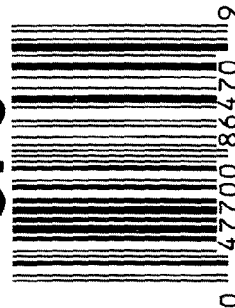
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848368

UPC



BM FORM

GUN SERIAL # G 6848368

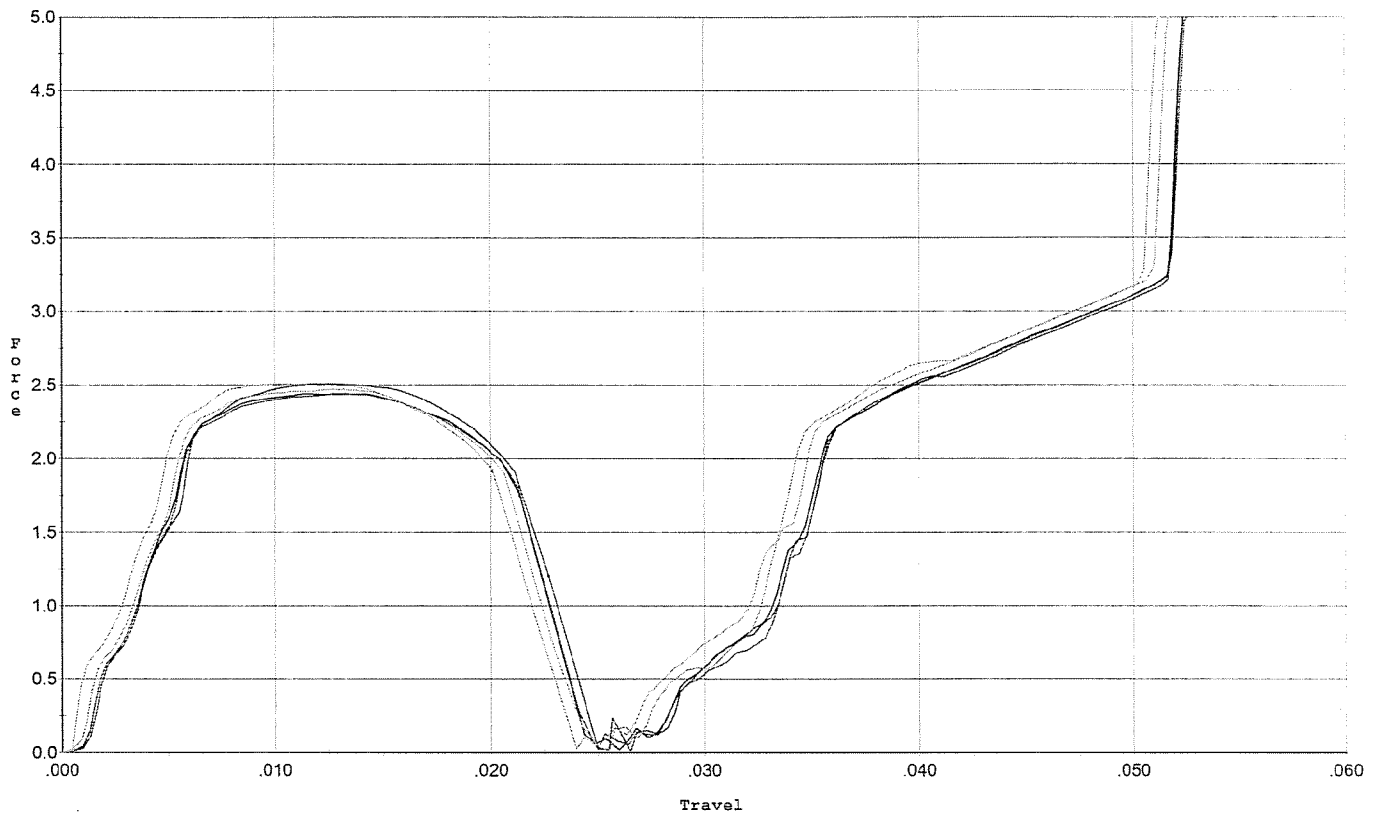
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SP
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SP
460	CHECK HEADSPACE		4-3-09	SP
470	DIS-ASSEMBLE ACTION		4-3-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RIC
475	DRILL AND TAP SIGHT HOLES		4-3-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/8/09	AB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-13	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



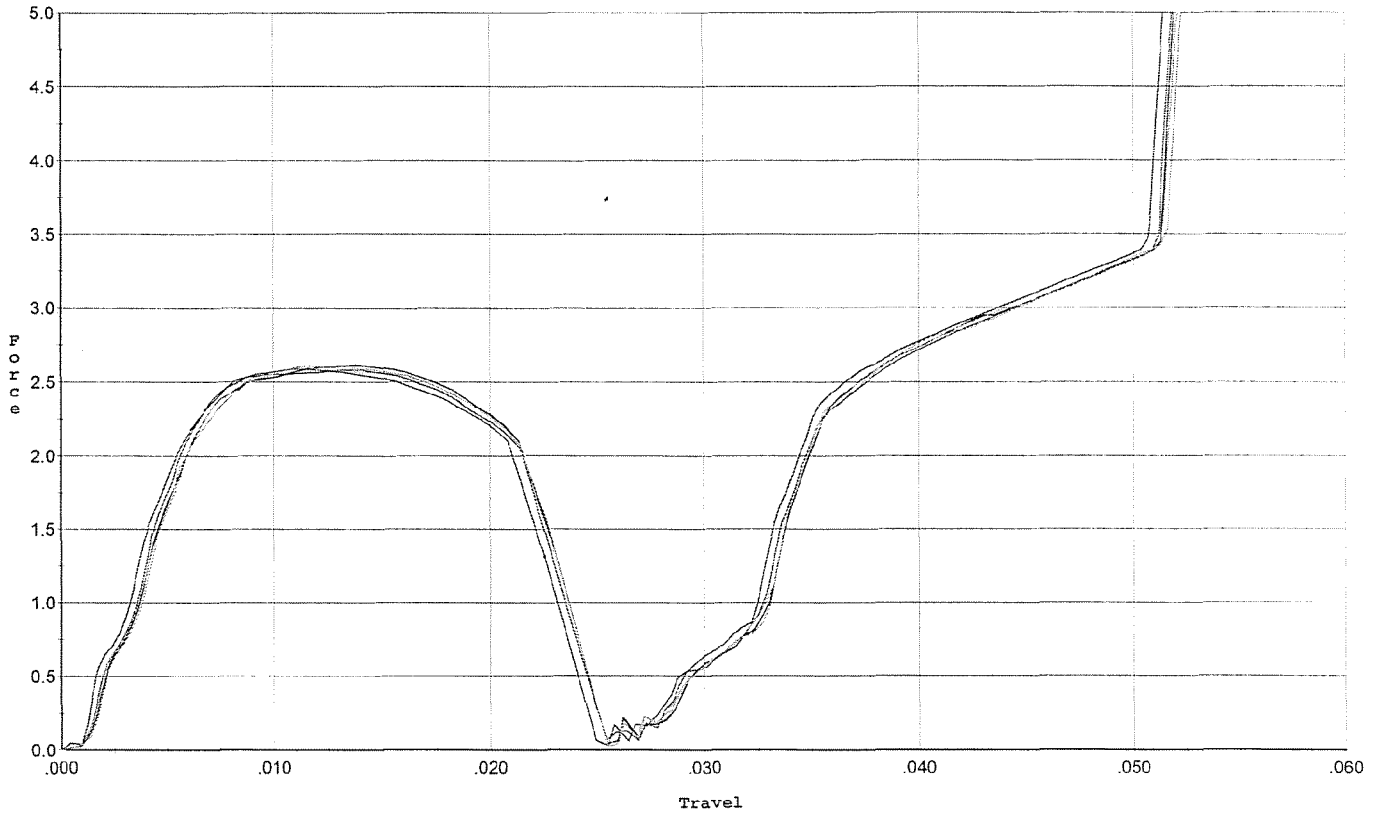
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.023	0.00	0.035	0.041		Set Trigger
2	2.439	0.021	0.00	0.035	0.039		Set Trigger
3	2.441	0.021	0.00	0.036	0.038		Set Trigger
4	2.470	0.021	0.00	0.034	0.038		Set Trigger
5	2.509	0.020	0.00	0.035	0.038		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



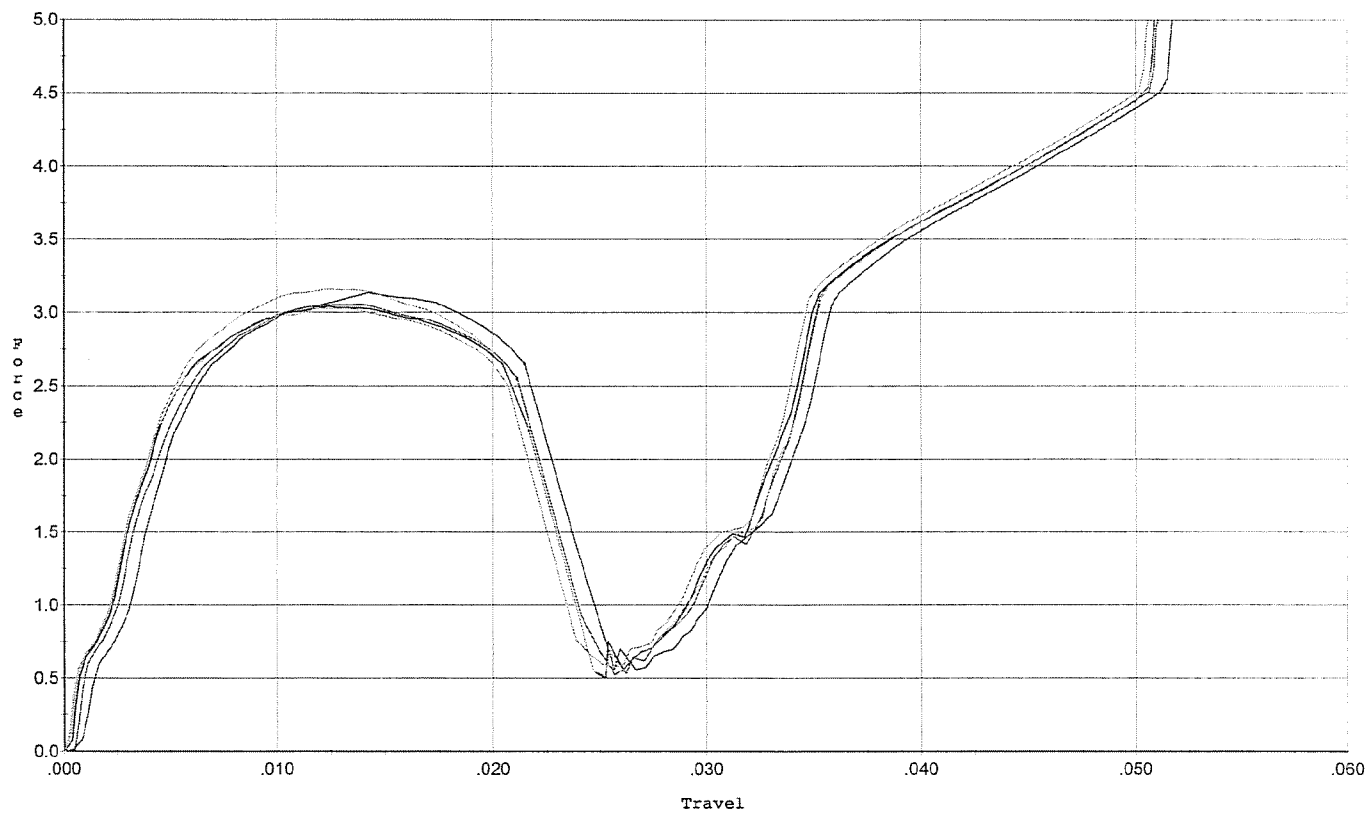
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.023	0.00	0.034	0.043		Set Trigger
2	2.612	0.023	0.00	0.034	0.043		Set Trigger
3	2.588	0.021	0.00	0.034	0.041		Set Trigger
4	2.611	0.023	0.00	0.034	0.043		Set Trigger
5	2.598	0.023	0.00	0.034	0.043		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



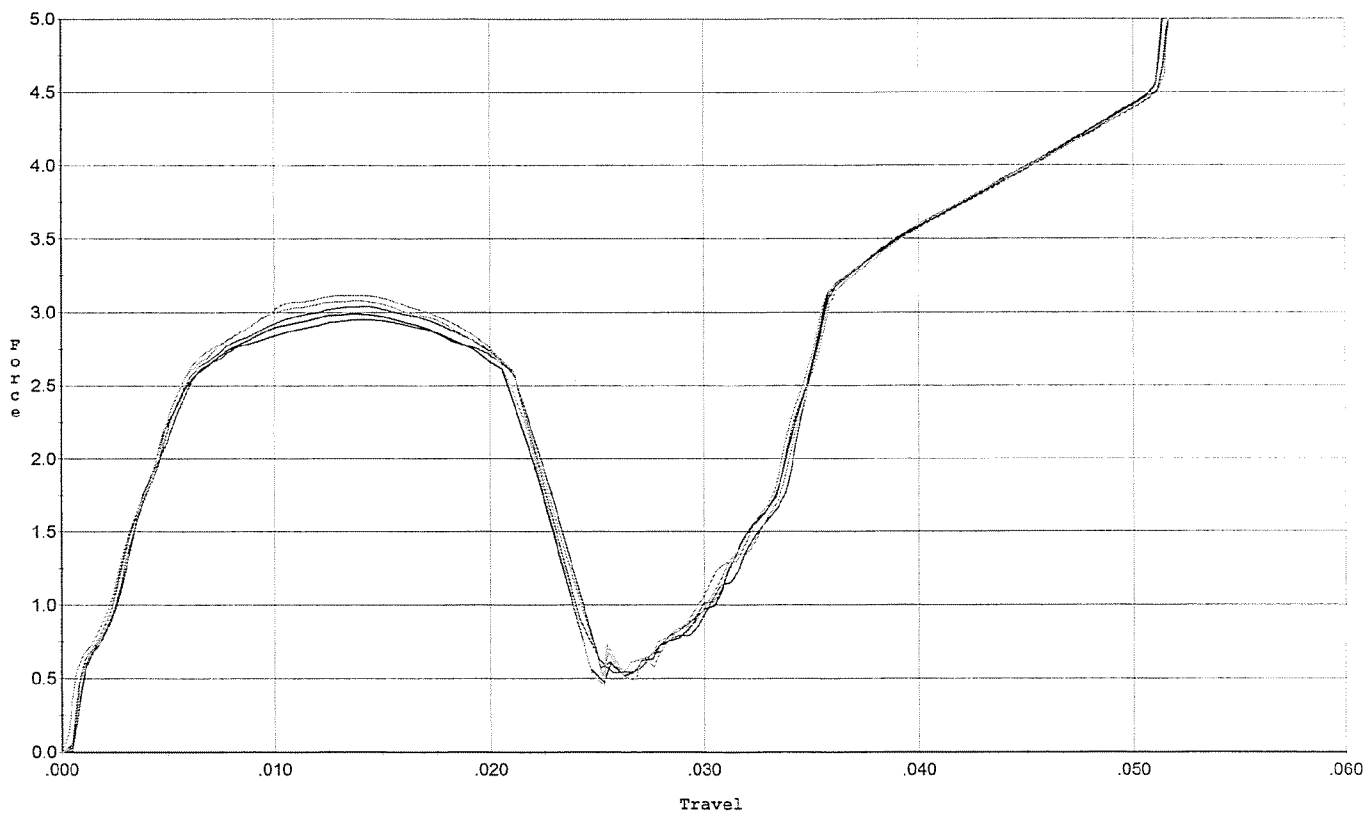
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.021	0.00	0.033	0.049		Set Trigger
2	3.041	0.022	0.00	0.033	0.050		Set Trigger
3	3.056	0.021	0.00	0.033	0.048		Set Trigger
4	3.158	0.022	0.00	0.033	0.051		Set Trigger
5	3.027	0.021	0.00	0.033	0.048		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



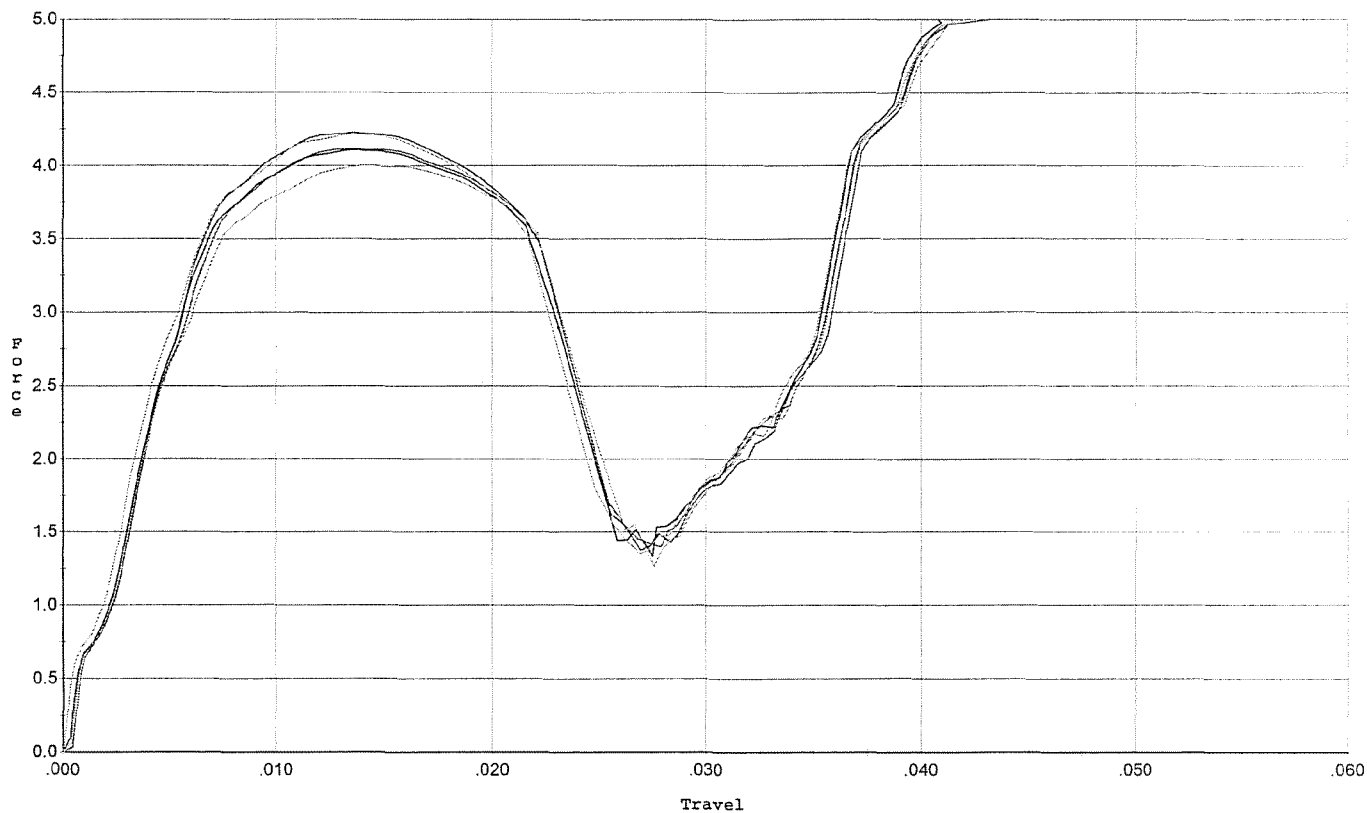
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.950	0.023	0.00	0.033	0.051		Set Trigger
2	2.991	0.022	0.00	0.033	0.050		Set Trigger
3	3.039	0.021	0.00	0.034	0.048		Set Trigger
4	3.081	0.022	0.00	0.033	0.050		Set Trigger
5	3.115	0.021	0.00	0.034	0.049		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.022	0.00	0.031	0.068		Set Trigger
2	4.107	0.023	0.00	0.031	0.069		Set Trigger
3	4.112	0.022	0.00	0.031	0.066		Set Trigger
4	4.215	0.022	0.00	0.031	0.067		Set Trigger
5	4.005	0.022	0.00	0.031	0.065		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R.P. 5/01/09

Model:

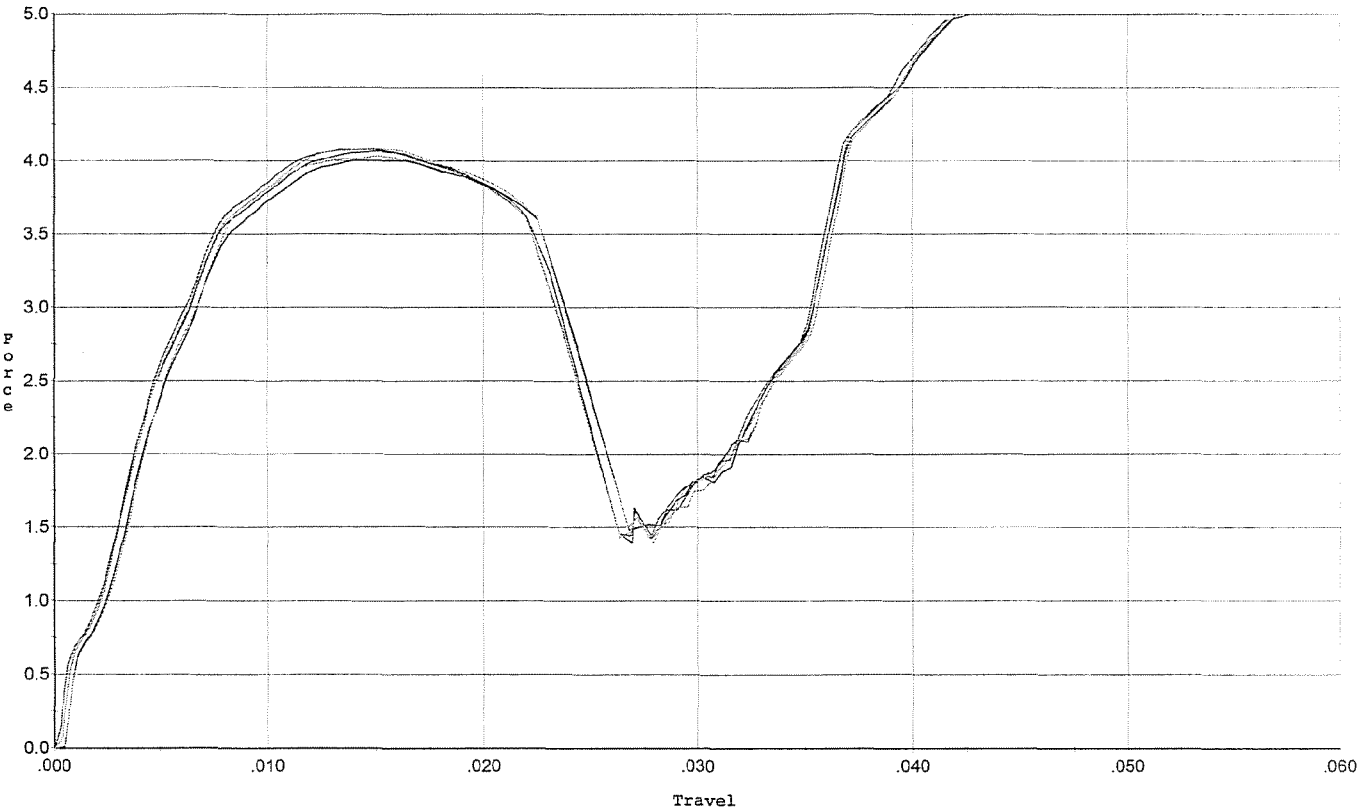
Serial No:

Trigger:

M/24

Form #F005

4.0 lbs. after 20 cycles +/- 1.0 lbs.



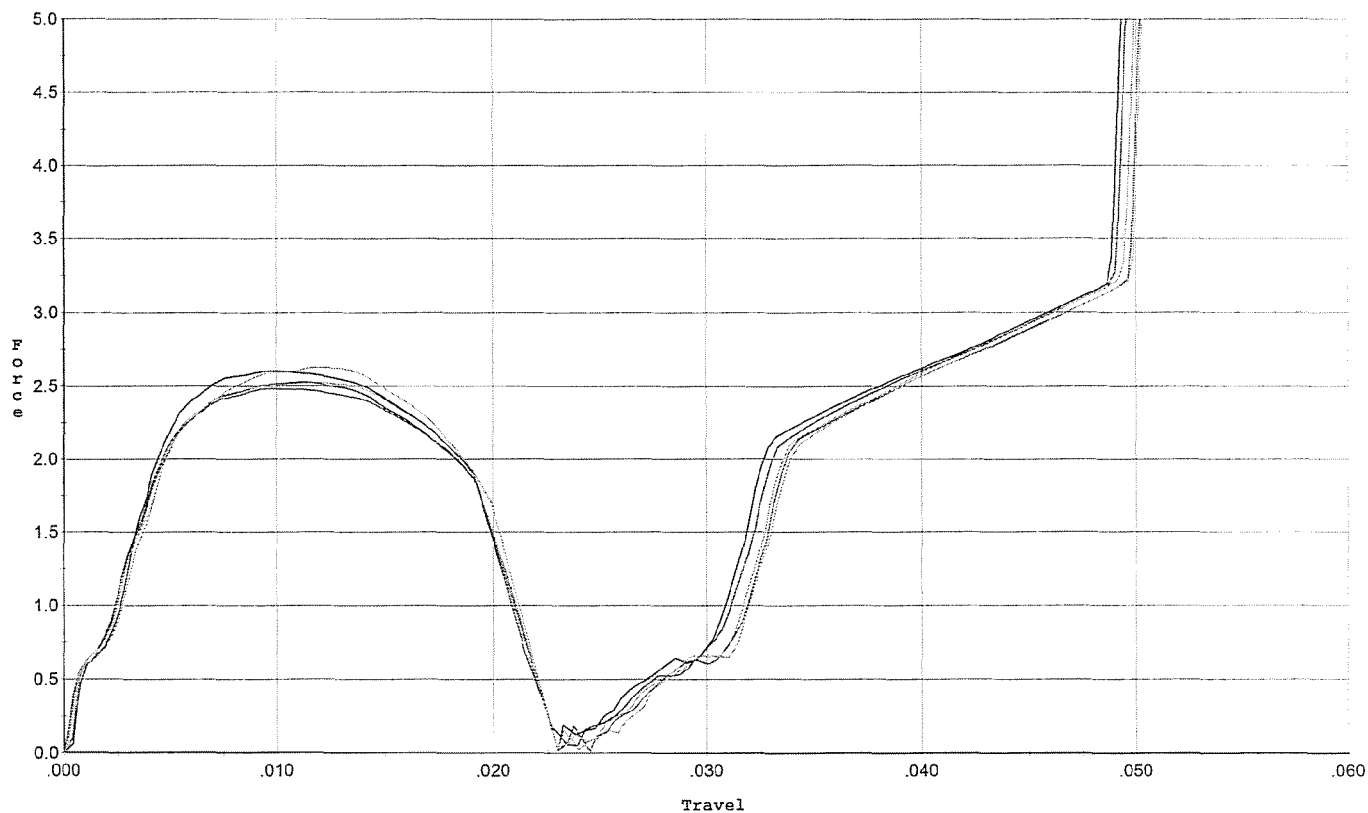
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.023	0.00	0.031	0.068		Set Trigger
2	4.004	0.024	0.00	0.031	0.071		Set Trigger
3	4.079	0.024	0.00	0.031	0.070		Set Trigger
4	4.031	0.024	0.00	0.031	0.070		Set Trigger
5	4.086	0.022	0.00	0.031	0.066		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



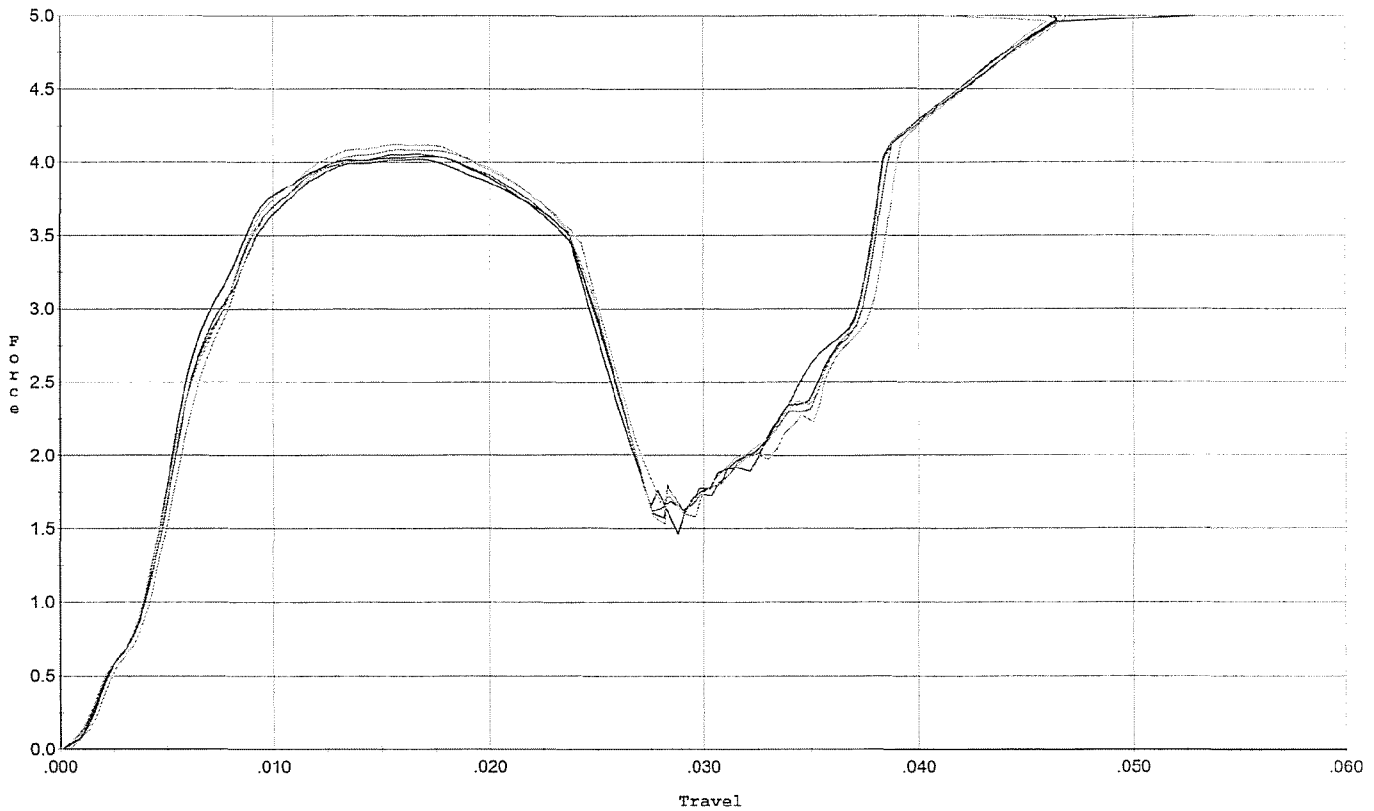
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.019	0.00	0.034	0.037		Set Trigger
2	2.604	0.021	0.00	0.033	0.040		Set Trigger
3	2.485	0.021	0.00	0.034	0.039		Set Trigger
4	2.526	0.020	0.00	0.034	0.038		Set Trigger
5	2.626	0.021	0.00	0.034	0.040		Set Trigger

Aug 255

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.025	0.00	0.030	0.070		Set Trigger
2	4.042	0.024	0.00	0.030	0.067		Set Trigger
3	4.057	0.025	0.00	0.030	0.071		Set Trigger
4	4.120	0.025	0.00	0.030	0.070		Set Trigger
5	4.088	0.024	0.00	0.030	0.068		Set Trigger

Aug 4.06