

G6848369

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

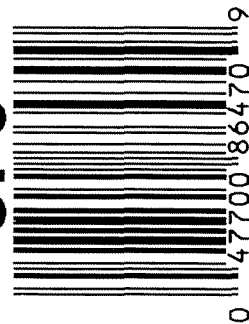


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848369**UPC**

GUN SERIAL #

G 6848369

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE		4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION		4/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

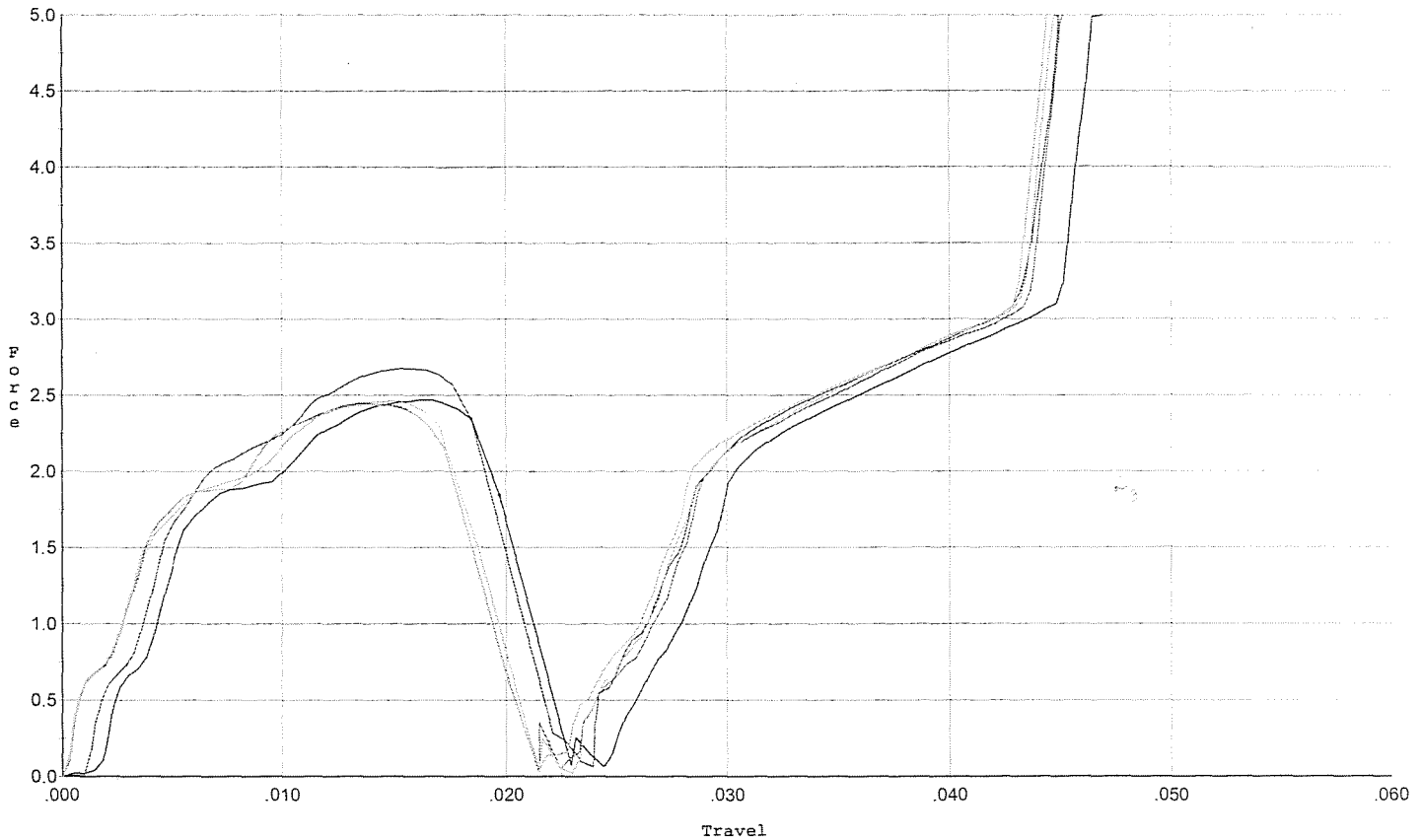
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>6</u>	4-29-09	NW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	4-29-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	4-29-09	NW
	J) ASSEMBLE STOCK			4-27-09	RP
	K) ASSEMBLE SWIVEL STUDS			4-29-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	4-27-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			4-27-09	SP
670	FINAL INSPECTION A) HEADSPACE			4-29-09	NW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.58</u> <u>2.64</u> <u>2.64</u> <u>2.72</u>	4-28-09	NW
	C) FUNCTION			4-29-09	NW
690	PACK			6/23/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



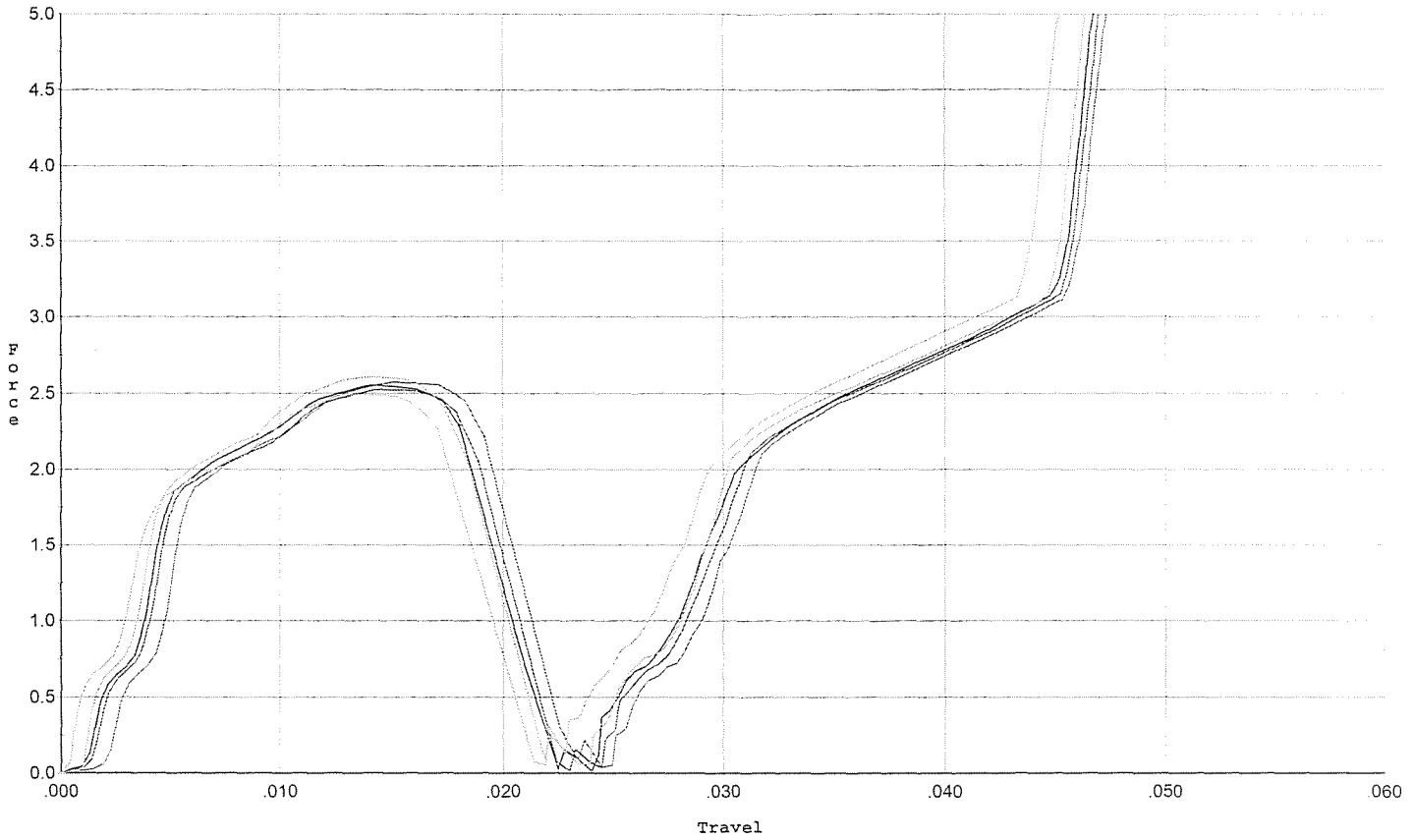
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.018	0.00	0.030	0.033		Set Trigger
2	2.470	0.020	0.00	0.031	0.032		Set Trigger
3	2.440	0.017	0.00	0.031	0.030		Set Trigger
4	2.434	0.017	0.00	0.031	0.030		Set Trigger
5	2.461	0.019	0.00	0.030	0.033		Set Trigger

A.2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



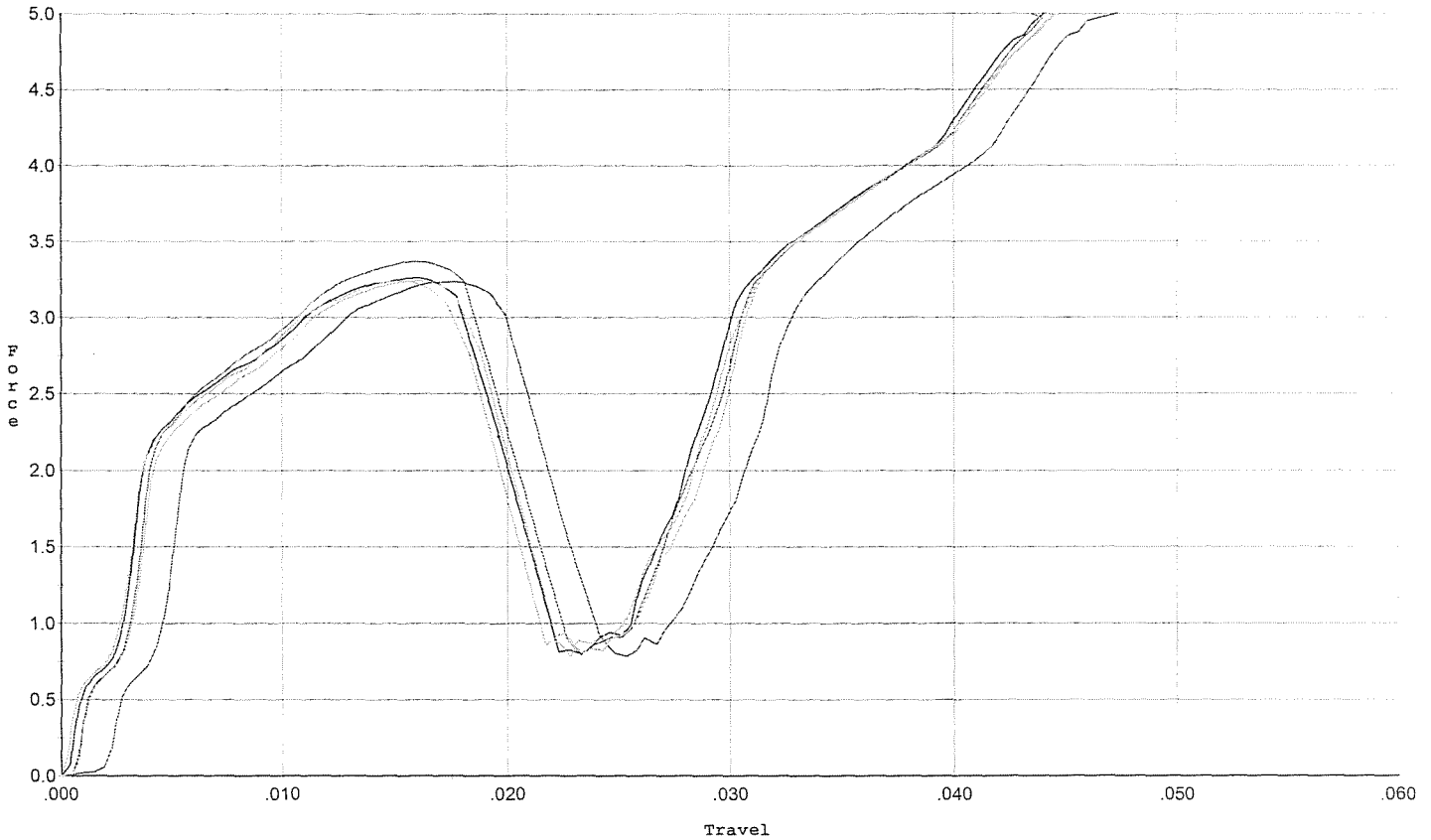
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.019	0.00	0.031	0.033		Set Trigger
2	2.554	0.018	0.00	0.032	0.032		Set Trigger
3	2.576	0.019	0.00	0.031	0.033		Set Trigger
4	2.493	0.017	0.00	0.031	0.031		Set Trigger
5	2.607	0.018	0.00	0.031	0.034		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



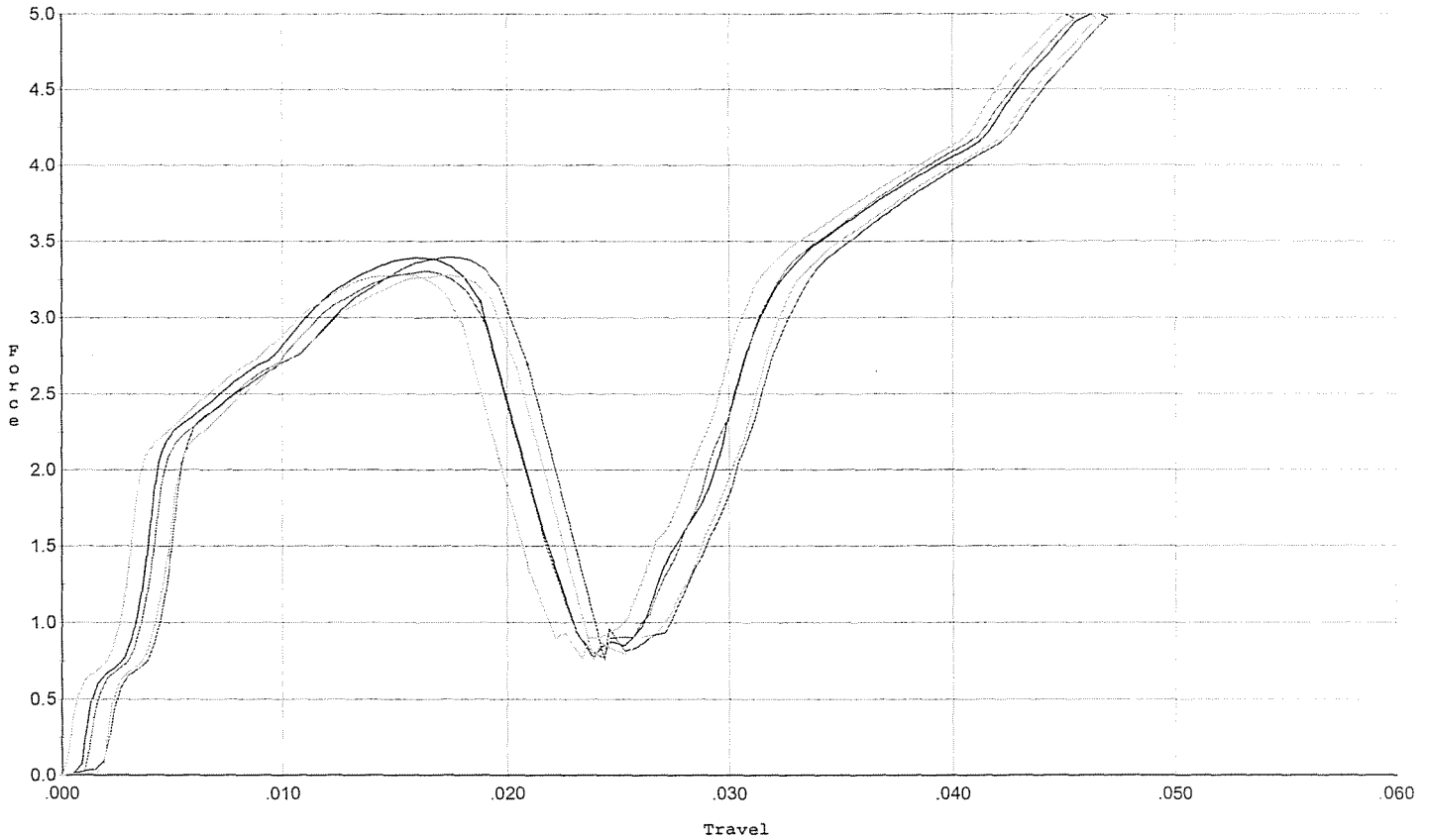
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.020	0.00	0.030	0.042		Set Trigger
2	3.262	0.020	0.00	0.029	0.045		Set Trigger
3	3.371	0.018	0.00	0.029	0.042		Set Trigger
4	3.244	0.019	0.00	0.029	0.042		Set Trigger
5	3.242	0.018	0.00	0.029	0.042		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



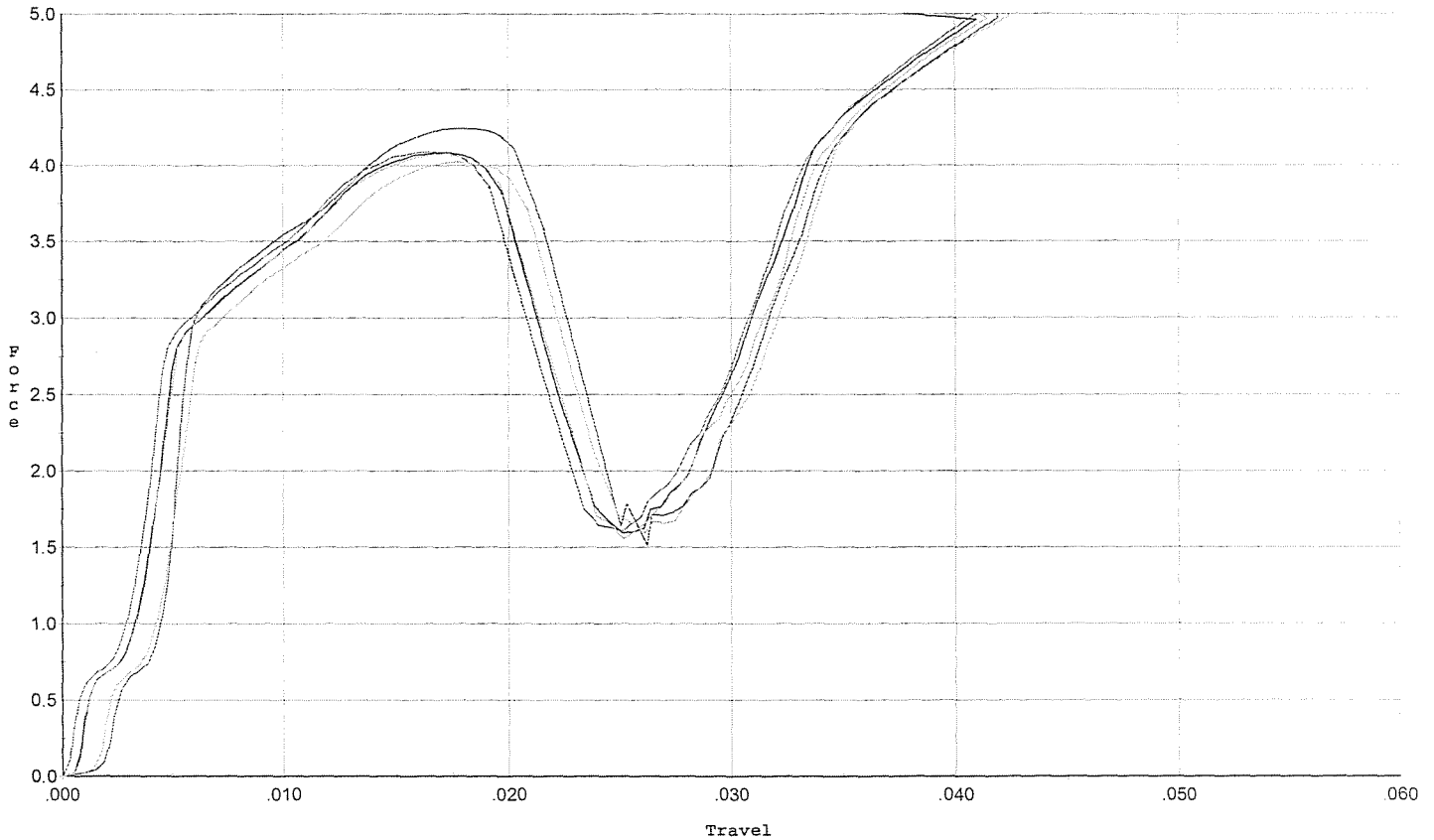
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.395	0.021	0.00	0.029	0.046		Set Trigger
2	3.390	0.019	0.00	0.029	0.043		Set Trigger
3	3.307	0.019	0.00	0.029	0.042		Set Trigger
4	3.277	0.020	0.002	0.029	0.044		Set Trigger
5	3.282	0.018	0.00	0.029	0.041		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



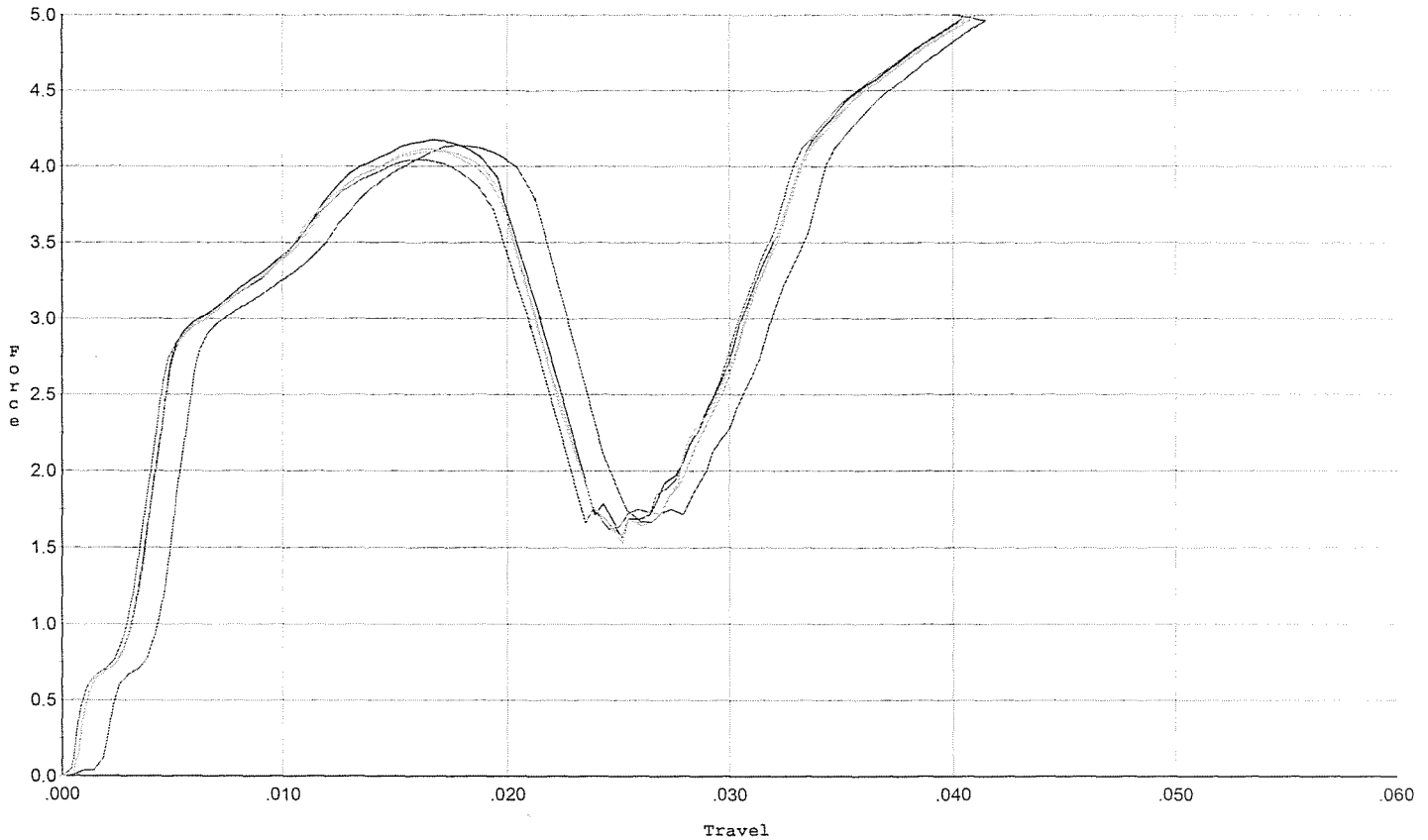
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.022	0.00	0.027	0.060		Set Trigger
2	4.085	0.020	0.00	0.028	0.054		Set Trigger
3	4.089	0.019	0.00	0.027	0.054		Set Trigger
4	4.022	0.021	0.00	0.028	0.055		Set Trigger
5	4.076	0.022	0.00	0.027	0.060		Set Trigger

A 4.0

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles 1.0 lb



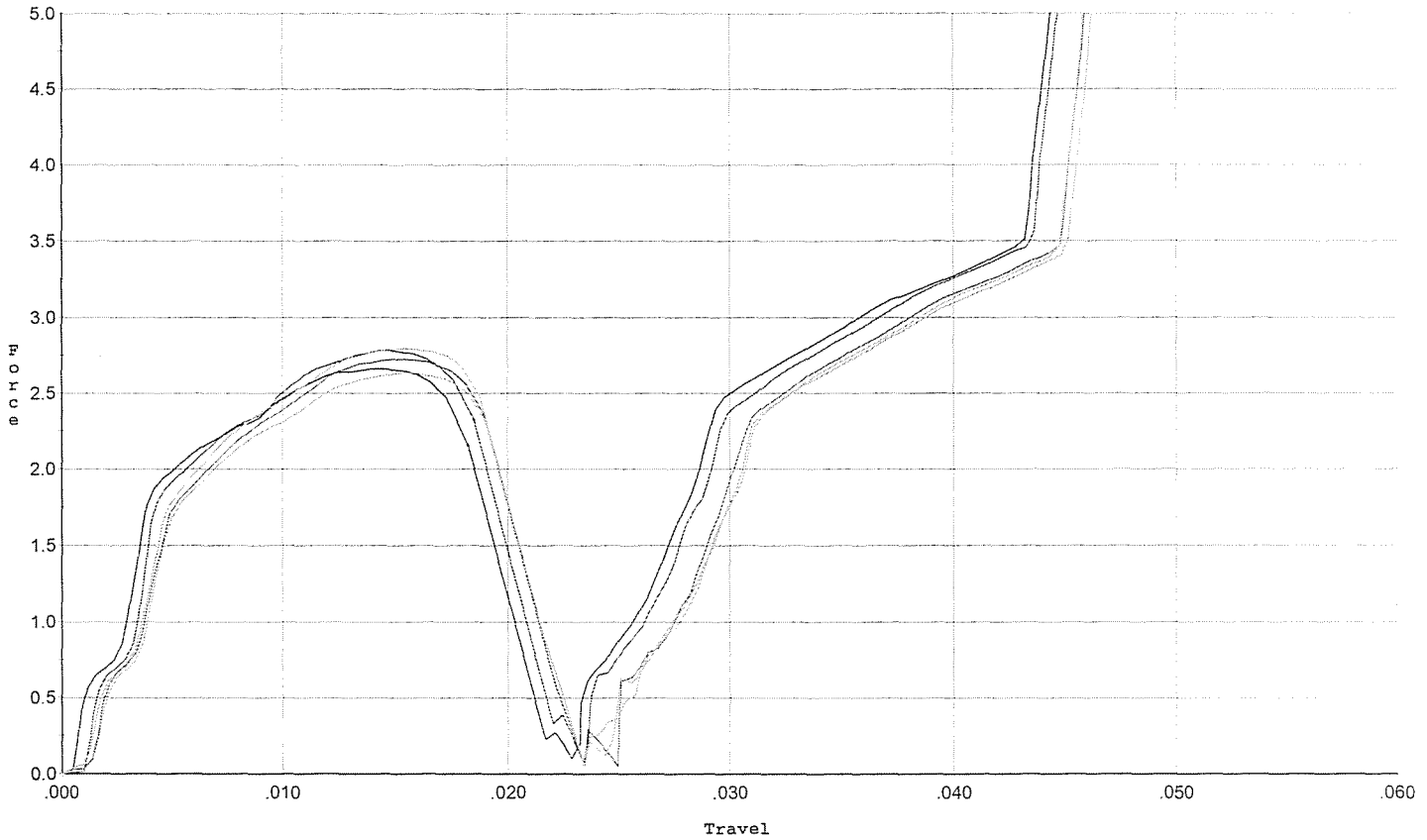
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.021	0.00	0.027	0.057		Set Trigger
2	4.174	0.021	0.00	0.027	0.060		Set Trigger
3	4.043	0.021	0.00	0.027	0.058		Set Trigger
4	4.099	0.020	0.00	0.027	0.055		Set Trigger
5	4.112	0.020	0.00	0.027	0.054		Set Trigger

A.4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



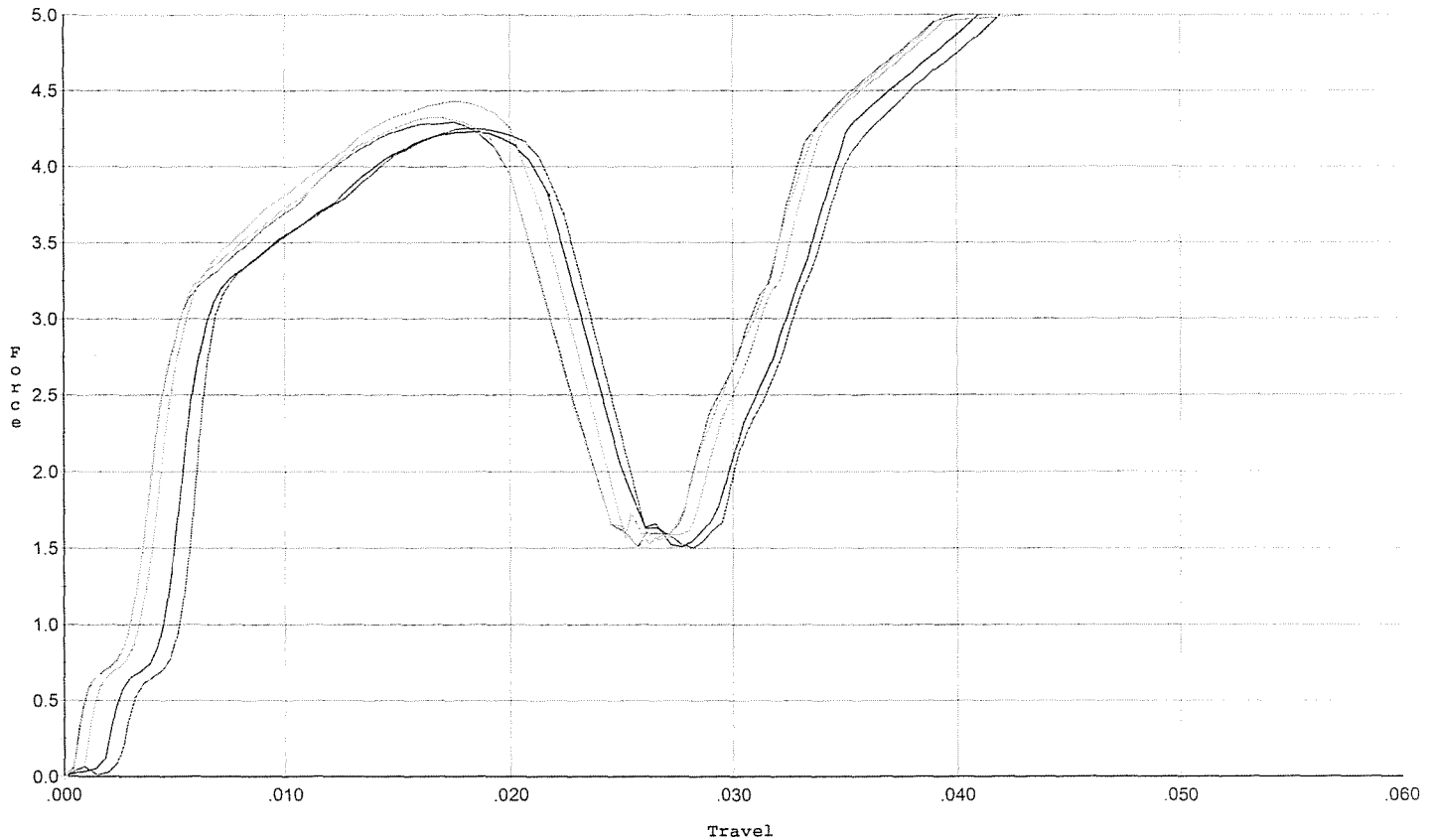
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.784	0.018	0.00	0.029	0.036		Set Trigger
2	2.660	0.018	0.00	0.029	0.035		Set Trigger
3	2.726	0.019	0.00	0.030	0.035		Set Trigger
4	2.796	0.019	0.00	0.030	0.036		Set Trigger
5	2.638	0.019	0.00	0.031	0.034		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.022	0.00	0.027	0.061		Set Trigger
2	4.234	0.022	0.00	0.026	0.060		Set Trigger
3	4.296	0.020	0.00	0.027	0.059		Set Trigger
4	4.326	0.020	0.00	0.027	0.059		Set Trigger
5	4.428	0.021	0.00	0.026	0.064		Set Trigger

A. 4.30