

G6848372

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



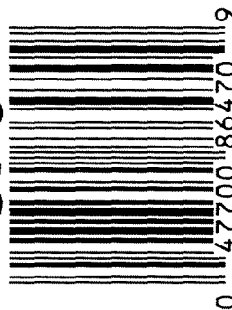
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848372

UPC



BM FORM

GUN SERIAL #

G 6848372

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-5-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4/8/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	RT
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

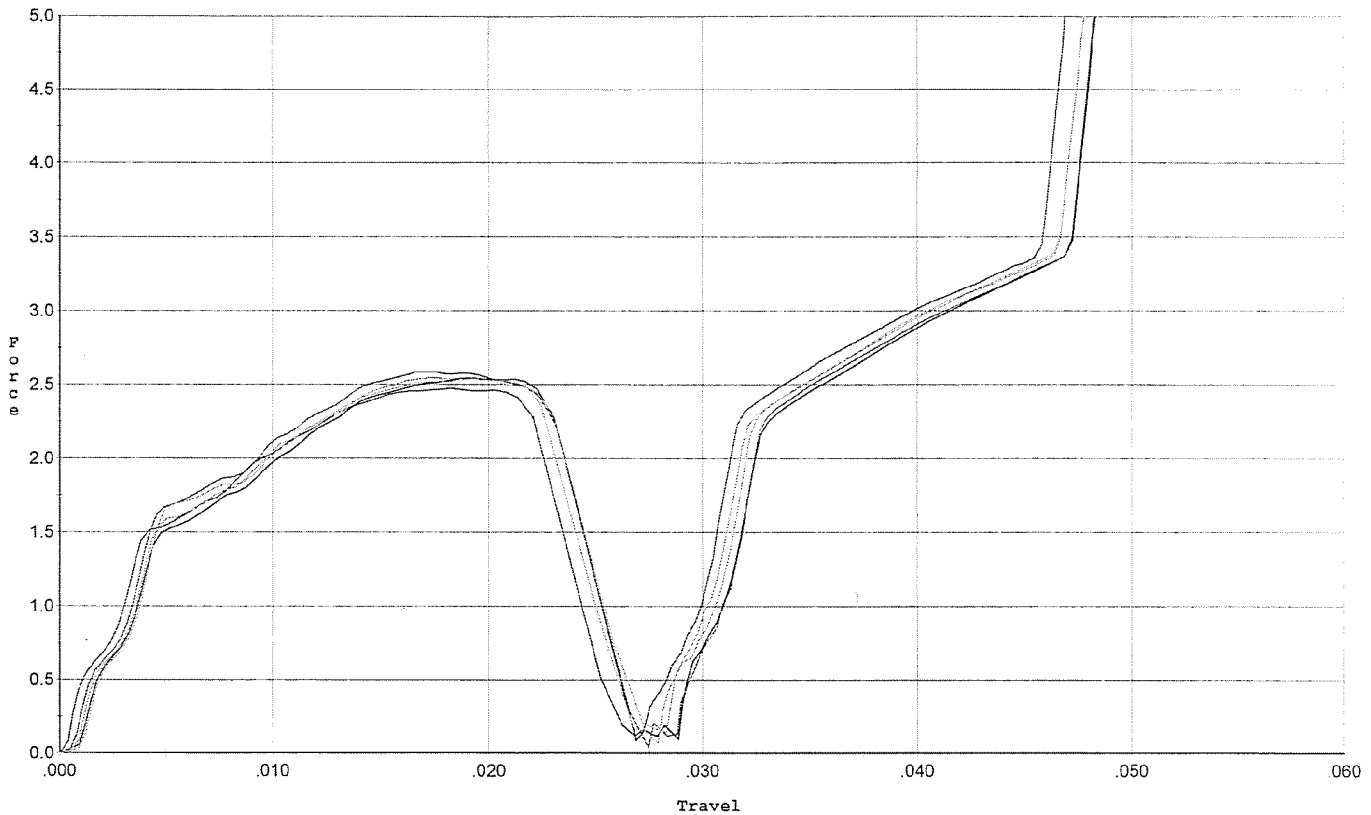
560	F) BARBER M24-0054554 SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	5-14-09	RPD
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-14-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-14-09	RPD
	J) ASSEMBLE STOCK			5-5-09	RPD
	K) ASSEMBLE SWIVEL STUDS			5-14-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	RPD
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			5-6-09	RP
670	FINAL INSPECTION A) HEADSPACE			5-14-09	RPD
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.55</u> <u>2.54</u> <u>2.43</u> <u>2.52</u>	5-7-09	RP
	C) FUNCTION			5-14-09	RPD
690	PACK			6/22/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



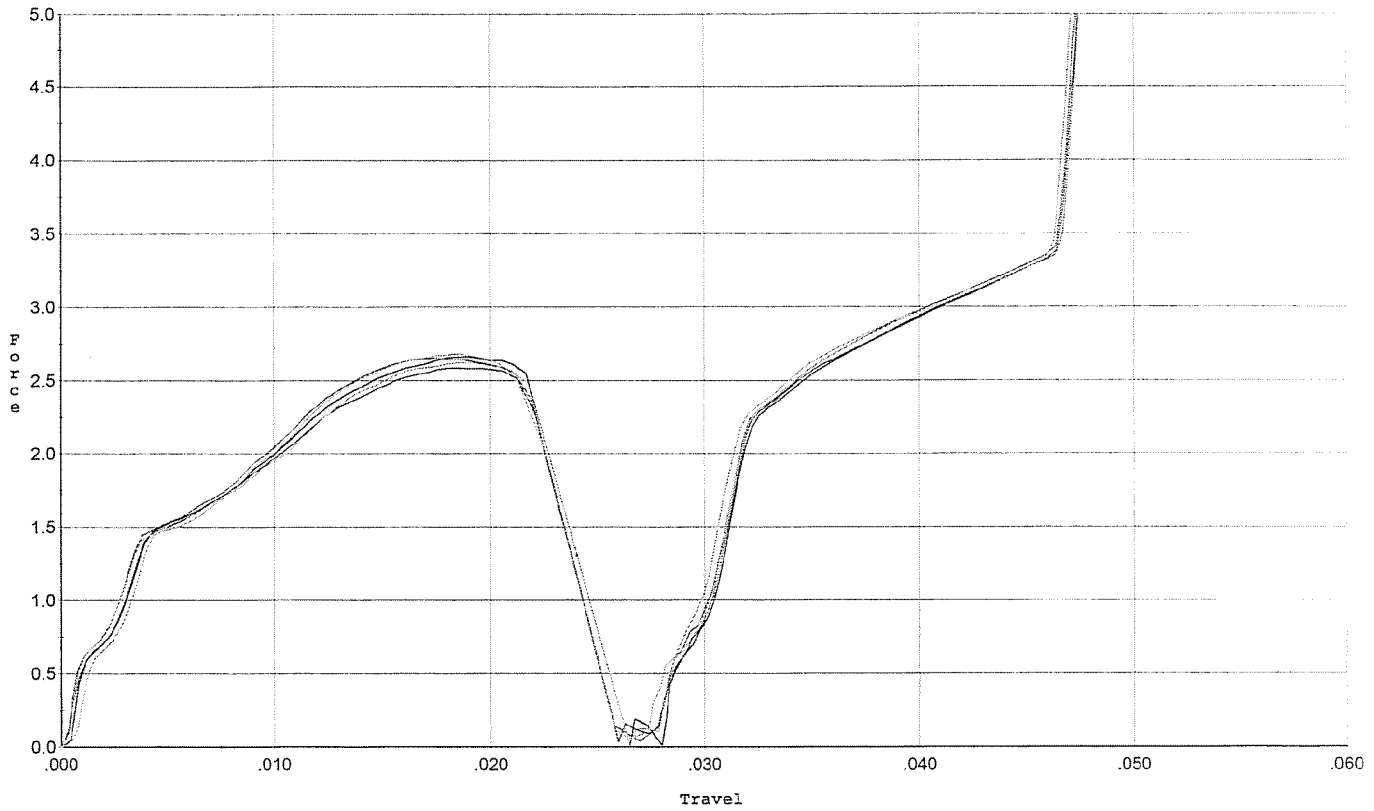
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.022	0.00	0.030	0.040		Set Trigger
2	2.541	0.023	0.00	0.030	0.041		Set Trigger
3	2.585	0.023	0.00	0.030	0.043		Set Trigger
4	2.543	0.022	0.00	0.030	0.041		Set Trigger
5	2.549	0.023	0.00	0.030	0.042		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



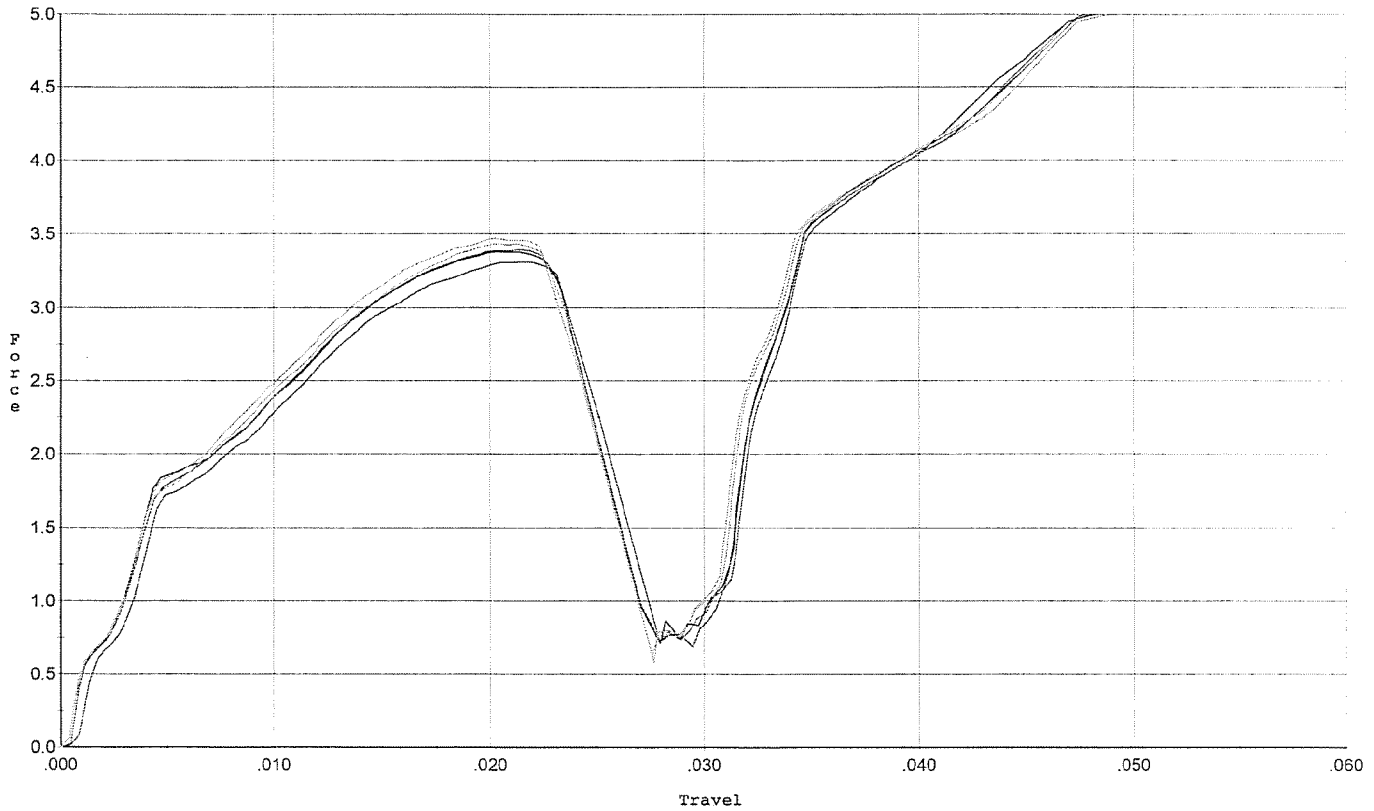
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.022	0.00	0.030	0.040		Set Trigger
2	2.664	0.024	0.00	0.030	0.044		Set Trigger
3	2.654	0.022	0.00	0.030	0.041		Set Trigger
4	2.623	0.024	0.00	0.030	0.043		Set Trigger
5	2.681	0.022	0.00	0.030	0.042		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



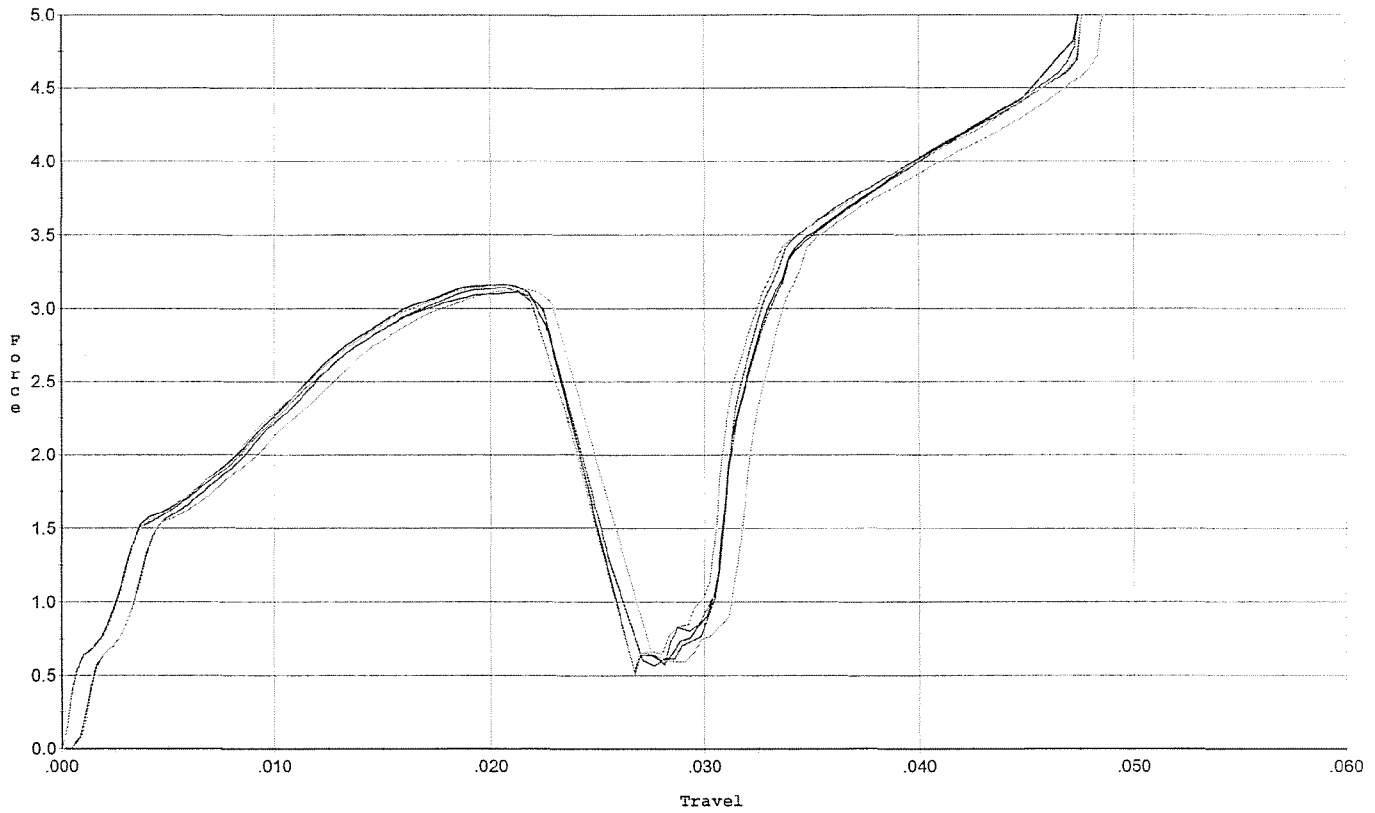
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.309	0.025	0.00	0.028	0.055		Set Trigger
2	3.378	0.023	0.00	0.029	0.053		Set Trigger
3	3.392	0.023	0.00	0.029	0.053		Set Trigger
4	3.434	0.024	0.00	0.029	0.055		Set Trigger
5	3.471	0.023	0.00	0.029	0.055		Set Trigger

A-3.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



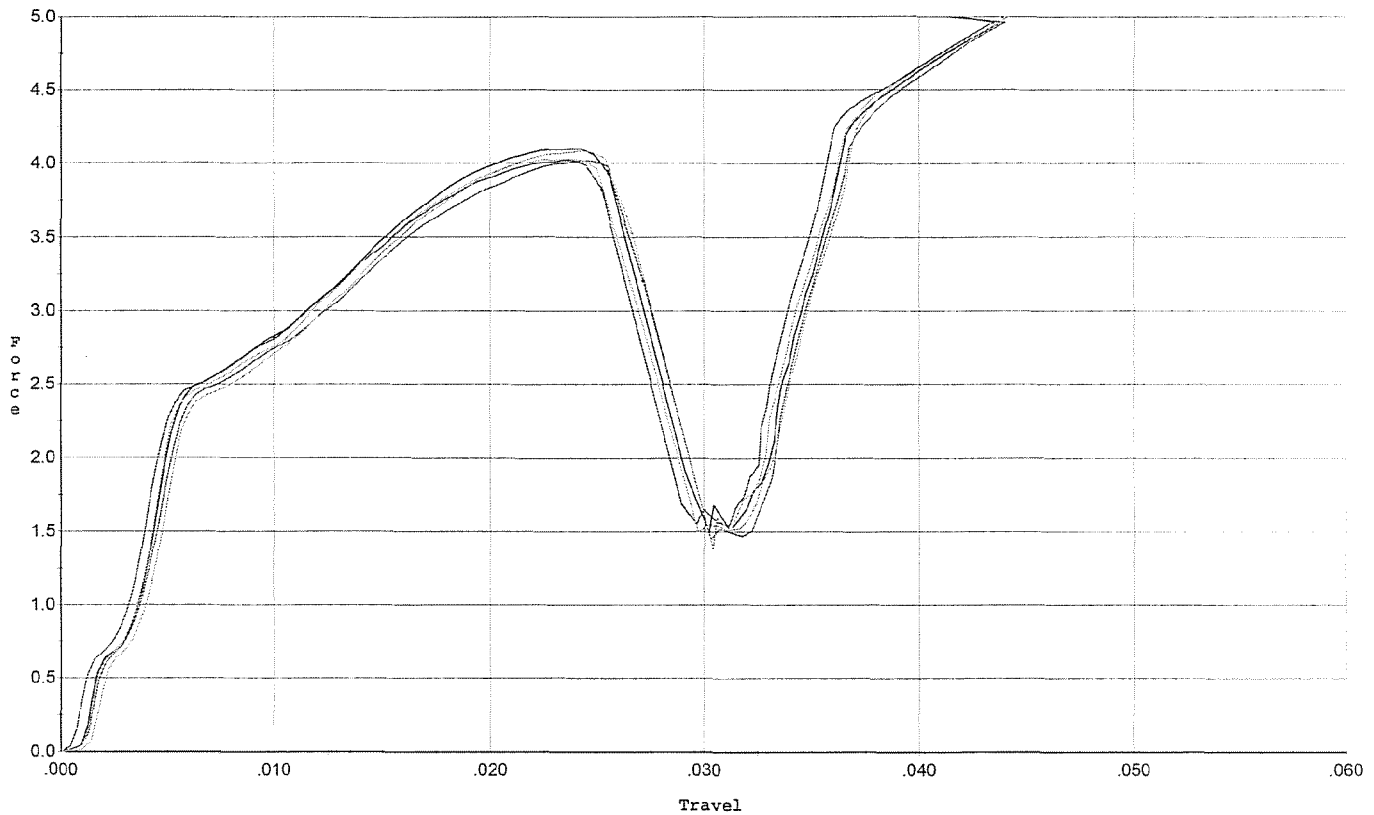
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.022	0.00	0.029	0.047		Set Trigger
2	3.165	0.023	0.00	0.029	0.049		Set Trigger
3	3.140	0.024	0.00	0.029	0.050		Set Trigger
4	3.129	0.023	0.00	0.030	0.047		Set Trigger
5	3.166	0.024	0.00	0.029	0.051		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



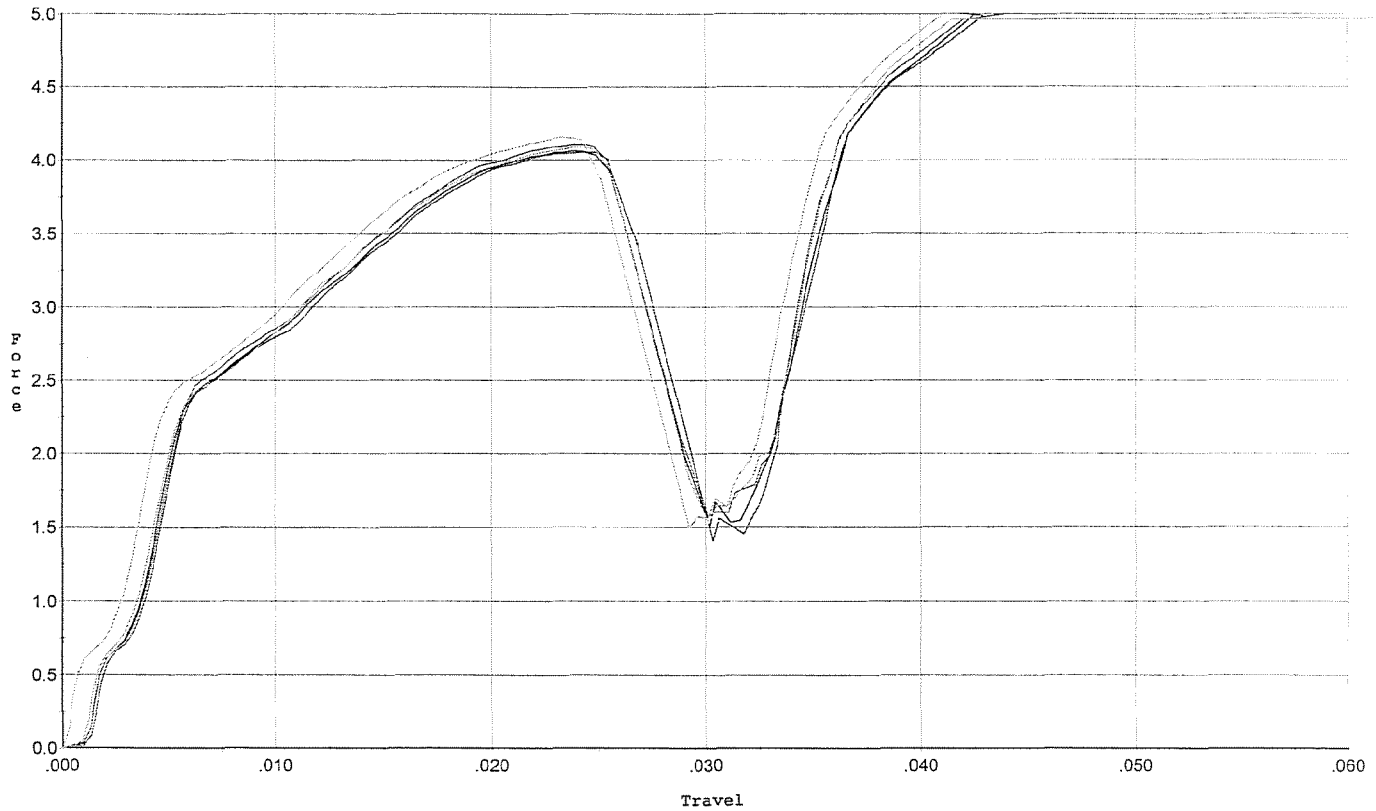
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.025	0.00	0.022	0.069		Set Trigger
2	4.099	0.026	0.00	0.022	0.070		Set Trigger
3	4.017	0.027	0.00	0.022	0.072		Set Trigger
4	4.028	0.027	0.00	0.022	0.073		Set Trigger
5	4.086	0.027	0.00	0.022	0.071		Set Trigger

A-4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



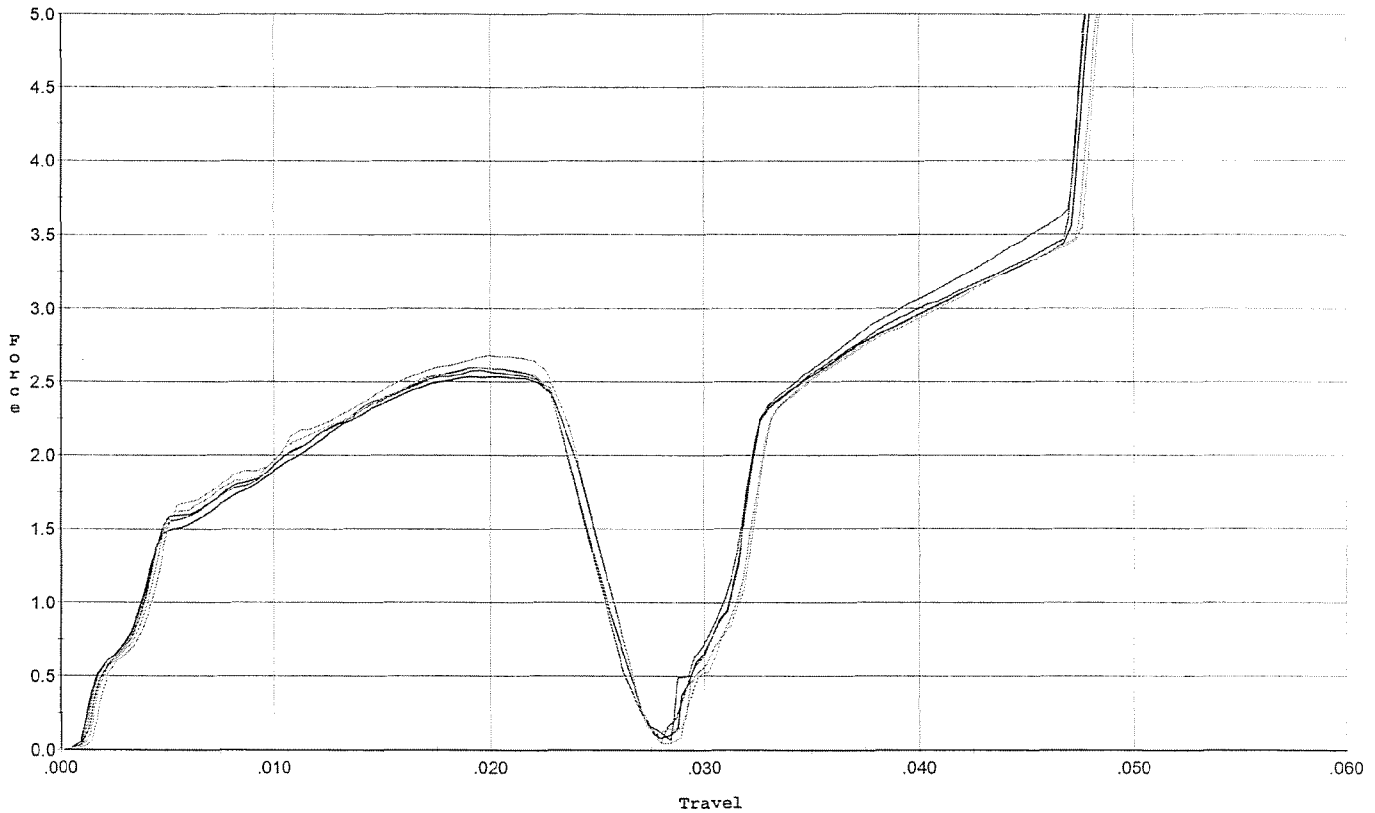
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.027	0.00	0.021	0.072		Set Trigger
2	4.063	0.026	0.00	0.022	0.069		Set Trigger
3	4.110	0.025	0.00	0.021	0.069		Set Trigger
4	4.153	0.025	0.00	0.021	0.071		Set Trigger
5	4.091	0.025	0.00	0.021	0.070		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



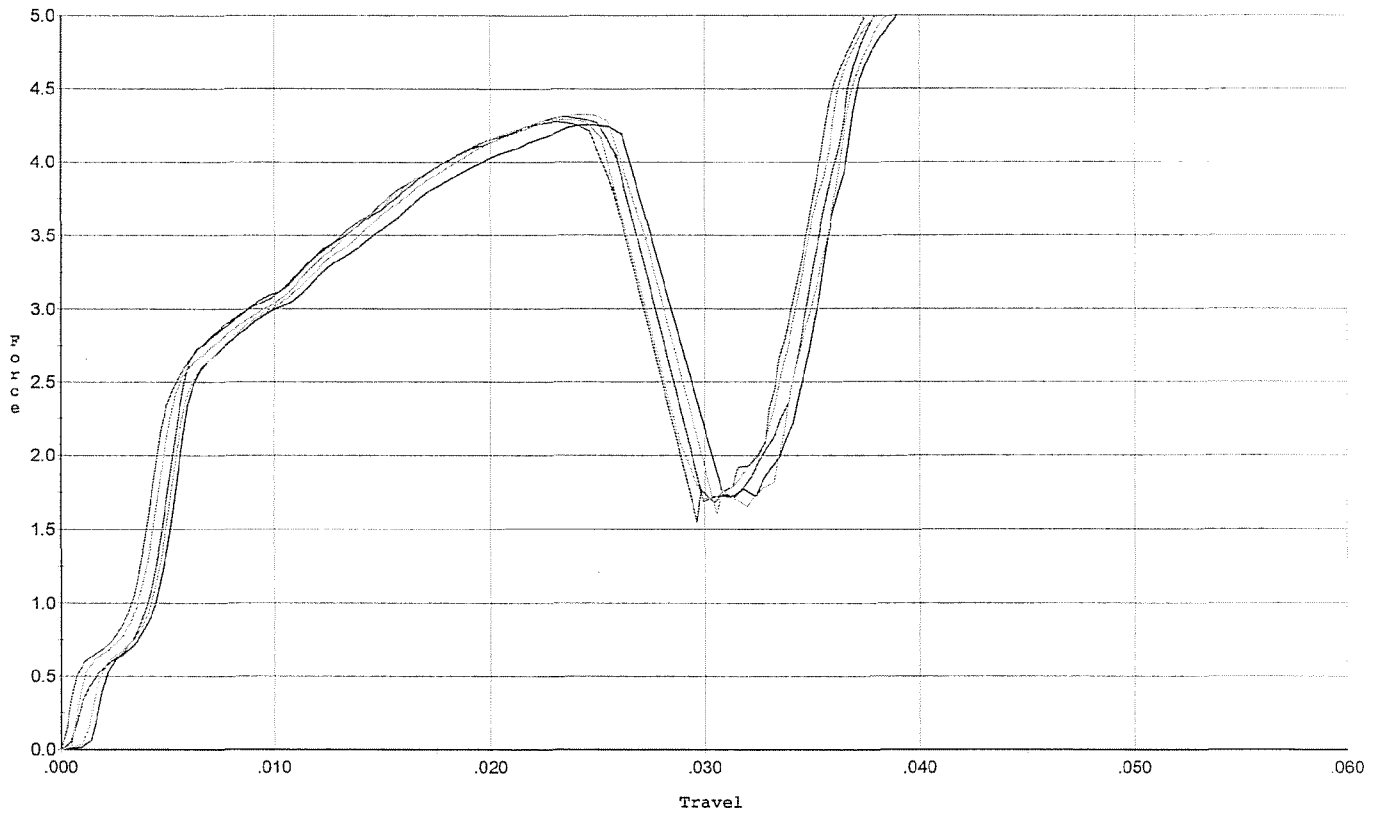
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.024	0.00	0.030	0.043		Set Trigger
2	2.534	0.023	0.00	0.030	0.040		Set Trigger
3	2.596	0.023	0.00	0.030	0.041		Set Trigger
4	2.596	0.023	0.00	0.031	0.041		Set Trigger
5	2.680	0.024	0.00	0.030	0.043		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.026	0.00	0.017	0.074		Set Trigger
2	4.254	0.026	0.00	0.018	0.073		Set Trigger
3	4.274	0.026	0.00	0.016	0.075		Set Trigger
4	4.328	0.027	0.00	0.016	0.077		Set Trigger
5	4.296	0.025	0.00	0.017	0.073		Set Trigger

A-4.29