

BARBER - M24 0054623

G 6848378

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0054623 **M2400054662**

BARBER - M24 0054624

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



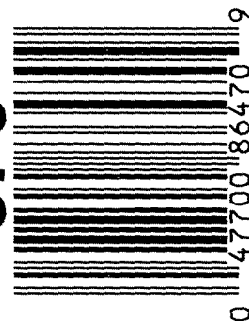
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848378

UPC



BM, FORM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0054624 **M2400054663**

BARBER - M24 0054625 INSPECTION CHECKLIST-NEW GUNS

 GUN SERIAL # G 6848378

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SP
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SP
460	CHECK HEADSPACE		4-3-09	SP
470	DIS-ASSEMBLE ACTION		4-3-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES	2005 OPERATOR	4-6-09	SP
480	MAGNAFLUX BBL ACTION		4/8/09	HS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

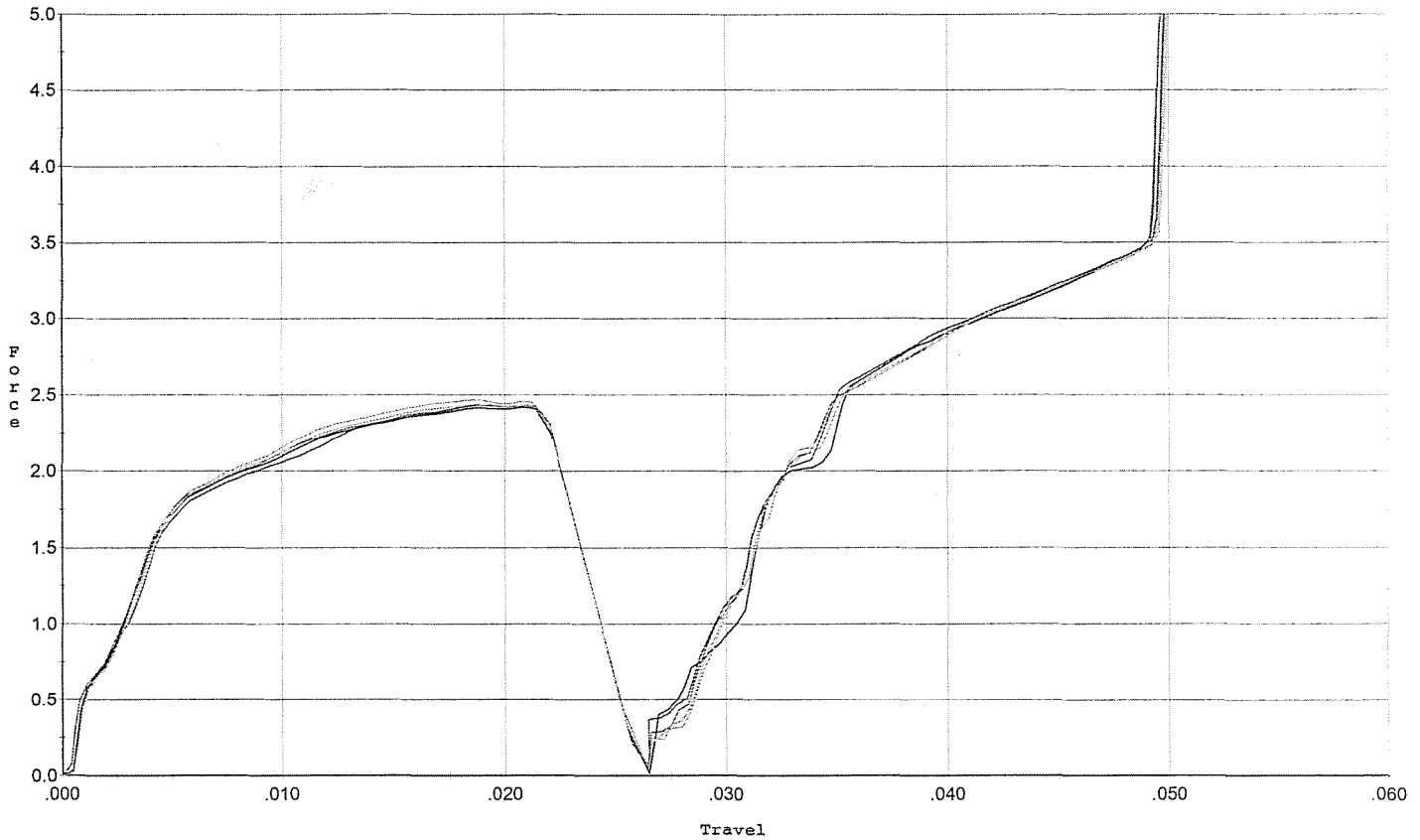
560	F) BARBER M24 0054626 2 LBS MIN 10 LBS MAX	2.5	2.6	2.5	5/20/	RP
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	3.9	3.9	3.9	5/21/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY				5/21/09	RP
	I) FIRING PIN INDENT .020 MIN	.023	.023	.024		
	J) ASSEMBLE STOCK				5/4/09	RP
	K) ASSEMBLE SWIVEL STUDS				5/21/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					
	M) IRON SIGHT ALIGNMENT					
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					
640 & 650	FUNCTION TEST AND TARGET	PASS	FAIL		5/11/09	RP
		PASS	FAIL			
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
660	INSPECT FOR LIVE AMMO				5-11-09	NW
670	FINAL INSPECTION A) HEADSPACE				5/21/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.30	2.29	2.32 2.30 2.36	5-13-09	NW
	C) FUNCTION				5/21/09	RP
690	PACK				7/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



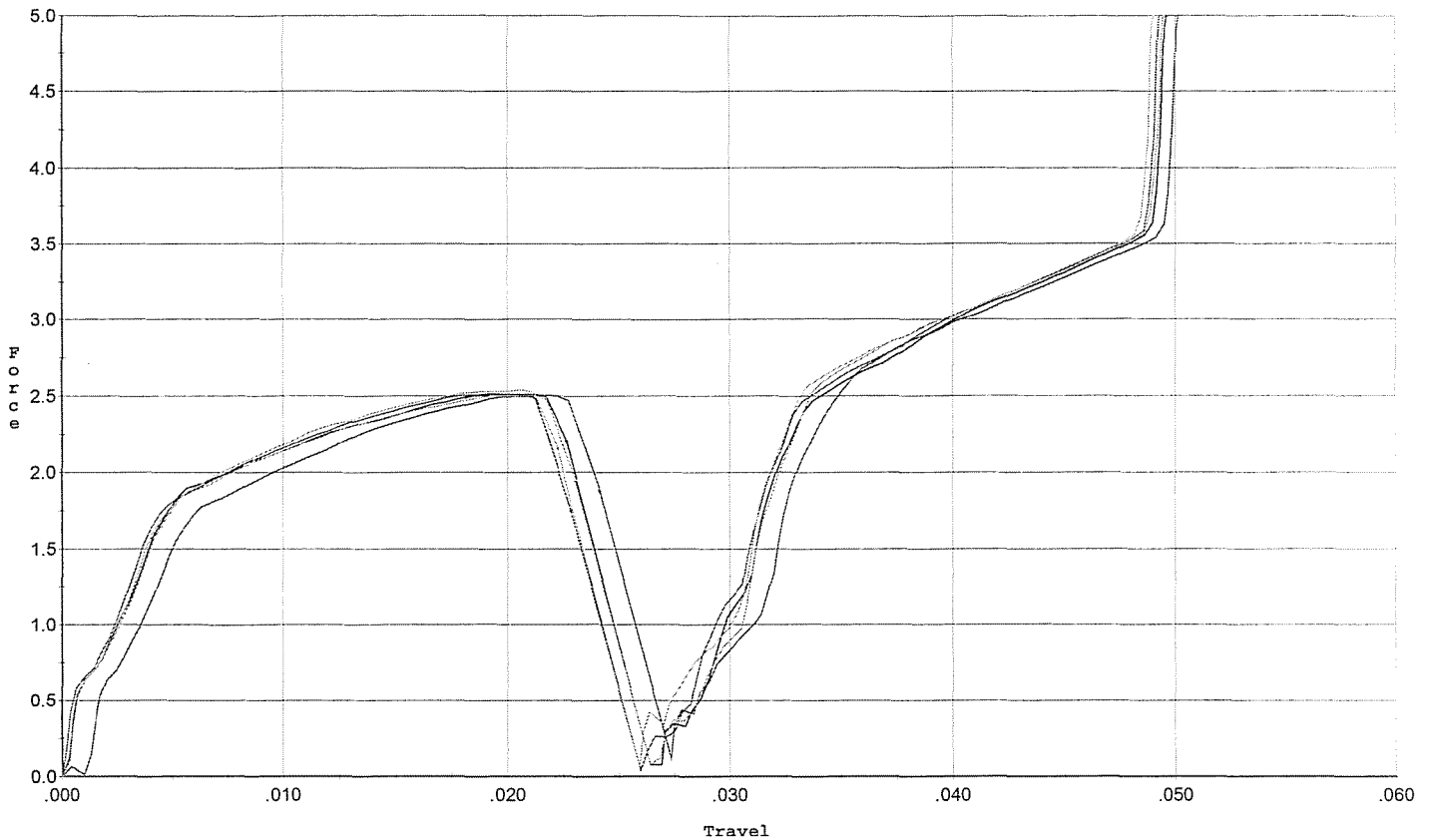
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.022	0.00	0.031	0.040		Set Trigger
2	2.420	0.022	0.00	0.032	0.041		Set Trigger
3	2.431	0.022	0.00	0.031	0.041		Set Trigger
4	2.439	0.022	0.00	0.031	0.041		Set Trigger
5	2.468	0.022	0.00	0.032	0.041		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



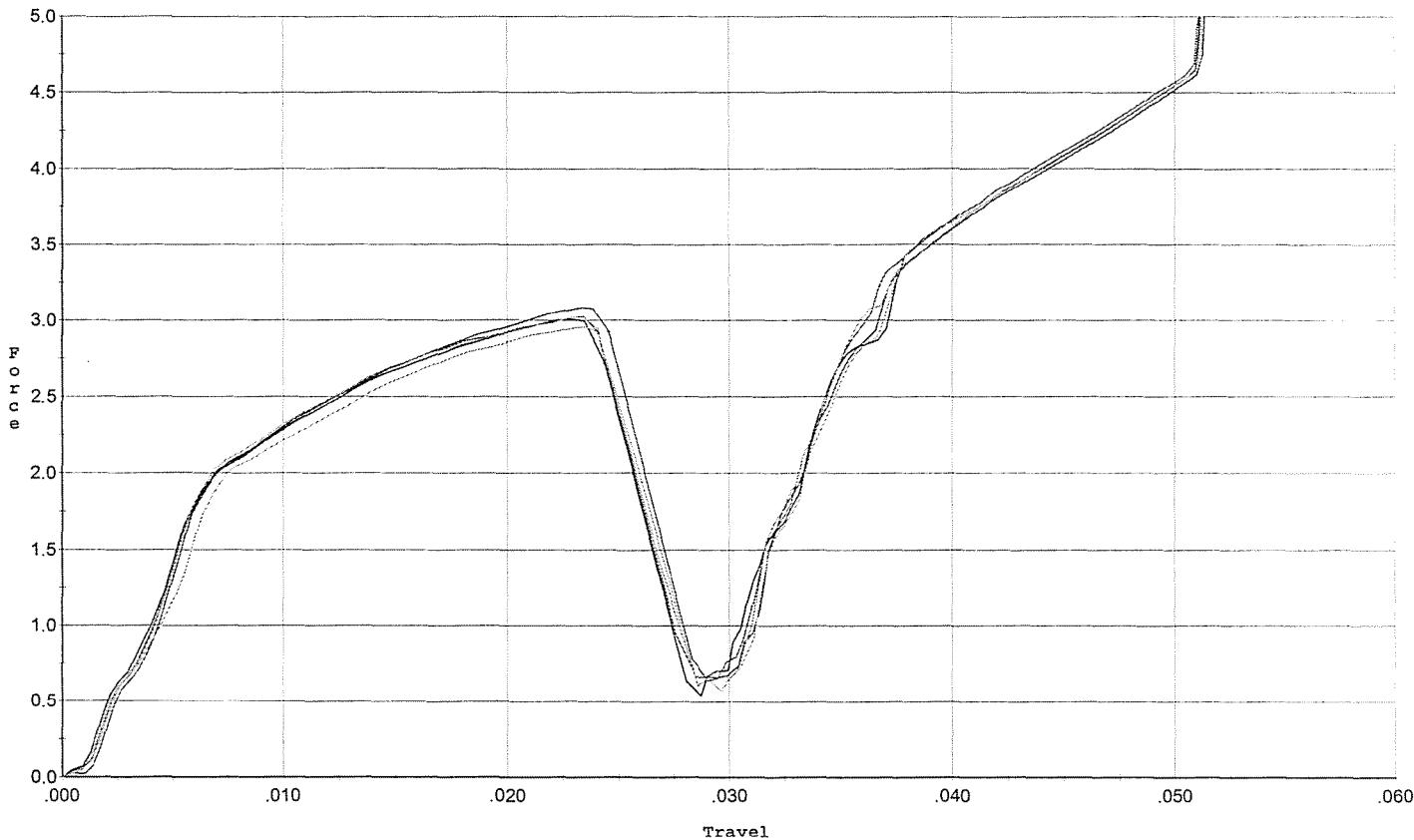
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.024	0.00	0.031	0.044		Set Trigger
2	2.514	0.023	0.00	0.031	0.043		Set Trigger
3	2.512	0.023	0.00	0.031	0.043		Set Trigger
4	2.539	0.022	0.00	0.031	0.042		Set Trigger
5	2.504	0.023	0.00	0.031	0.043		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



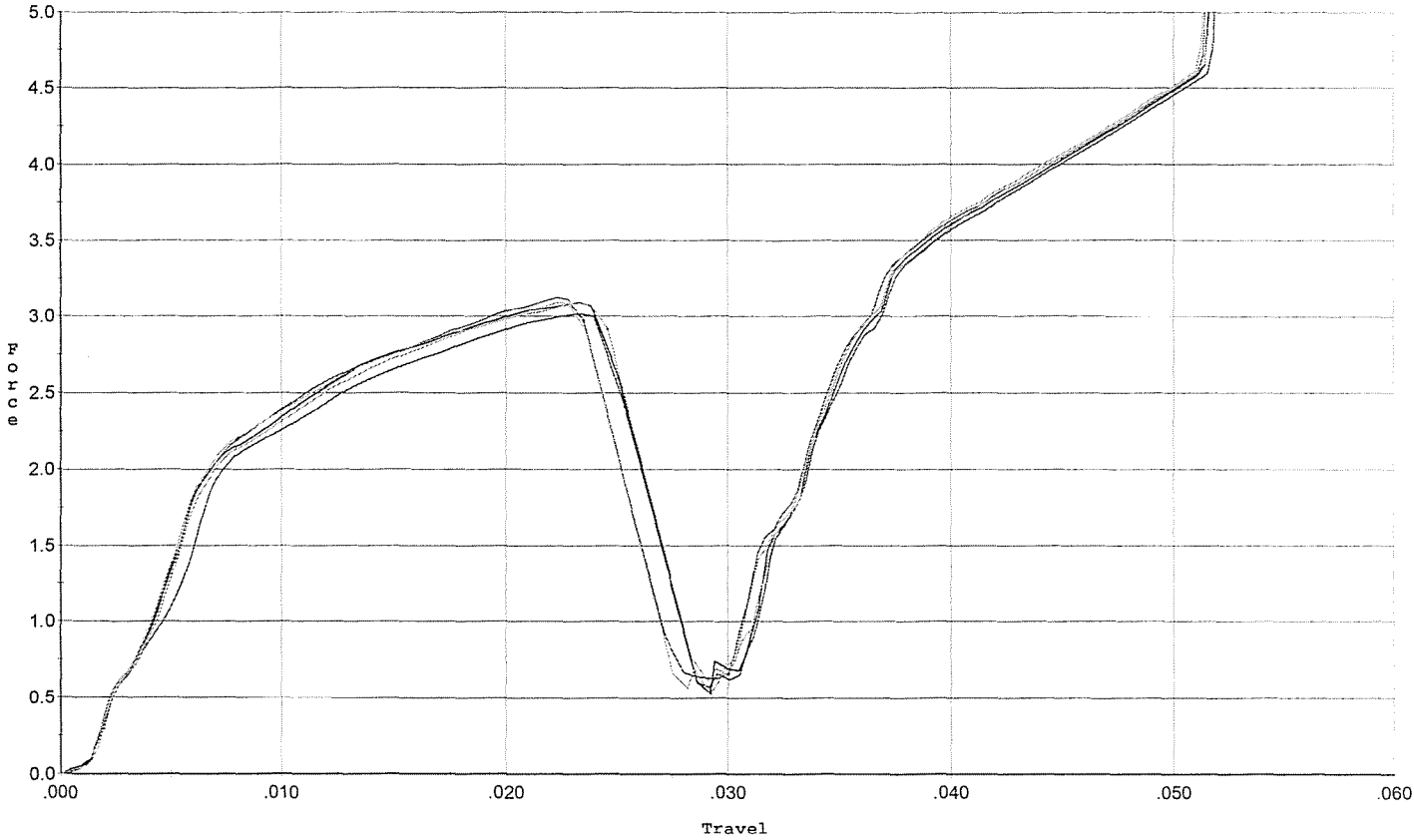
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.025	0.00	0.031	0.051		Set Trigger
2	3.009	0.024	0.00	0.031	0.050		Set Trigger
3	3.024	0.024	0.00	0.031	0.050		Set Trigger
4	2.956	0.026	0.00	0.031	0.052		Set Trigger
5	3.023	0.024	0.00	0.031	0.050		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



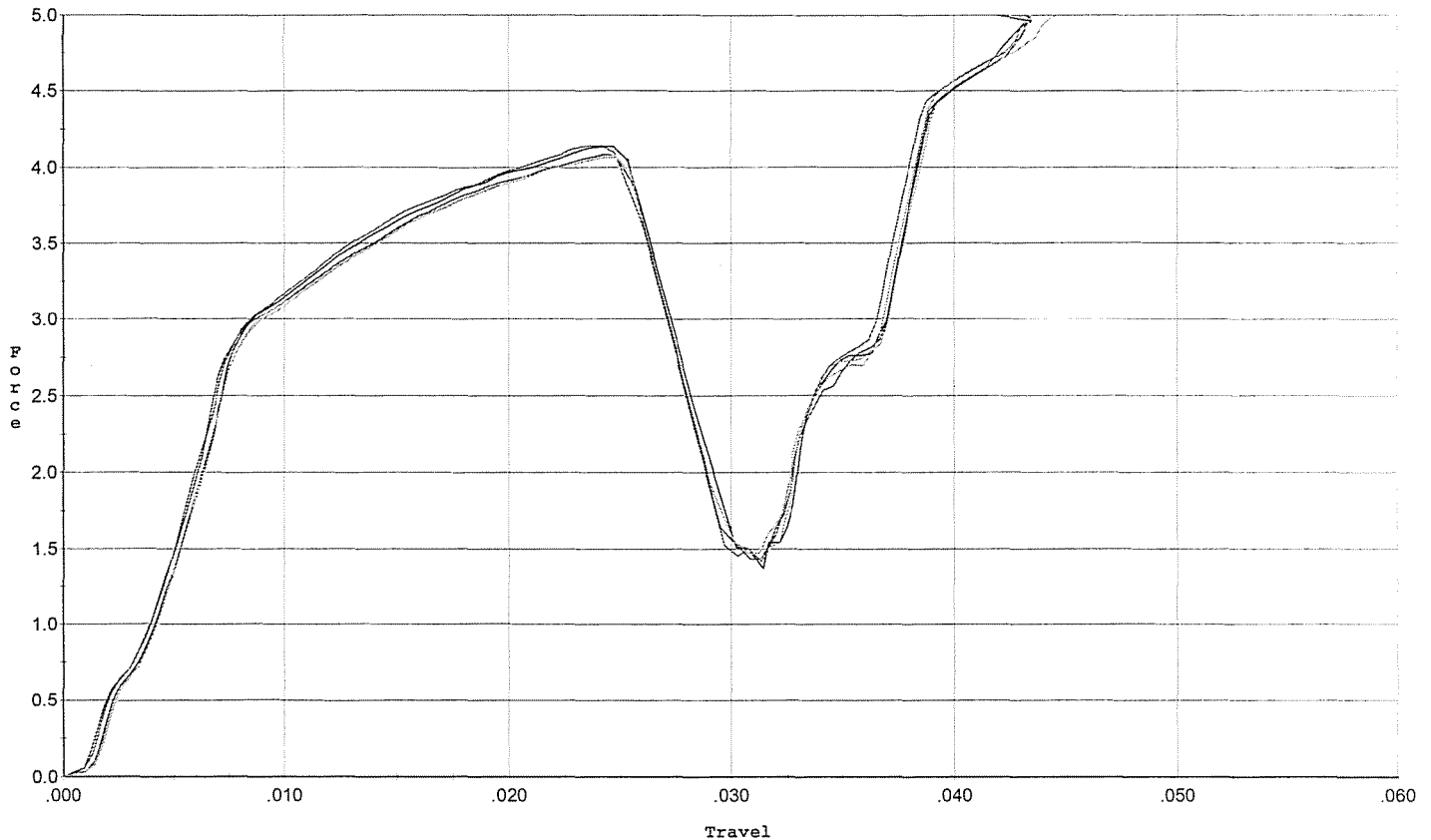
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.025	0.00	0.031	0.051		Set Trigger
2	3.093	0.025	0.00	0.031	0.053		Set Trigger
3	3.126	0.023	0.00	0.031	0.049		Set Trigger
4	3.093	0.024	0.00	0.031	0.049		Set Trigger
5	3.089	0.025	0.00	0.031	0.051		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



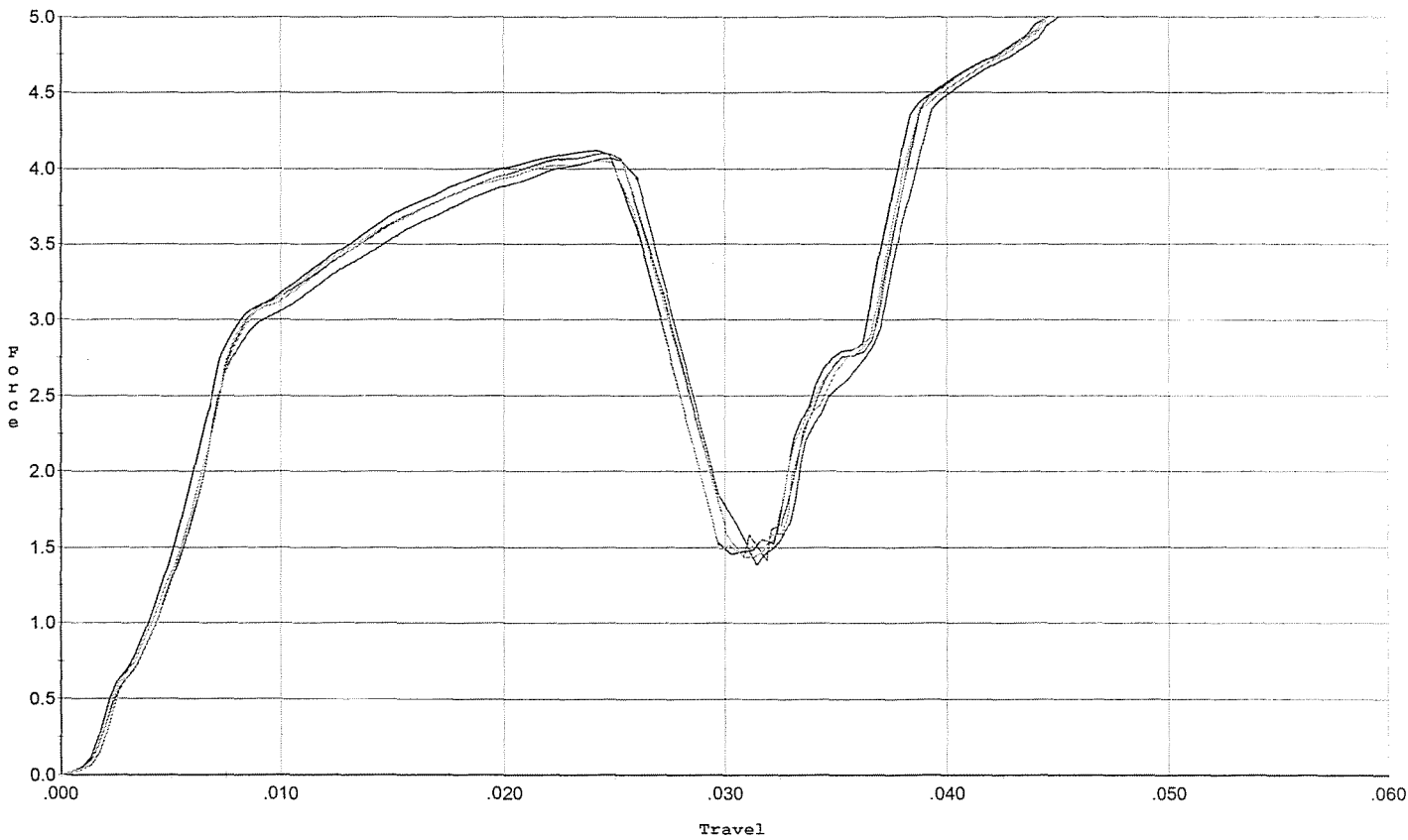
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.026	0.00	0.024	0.070		Set Trigger
2	4.136	0.025	0.00	0.024	0.070		Set Trigger
3	4.142	0.026	0.00	0.023	0.072		Set Trigger
4	4.077	0.025	0.00	0.024	0.069		Set Trigger
5	4.064	0.025	0.00	0.024	0.069		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



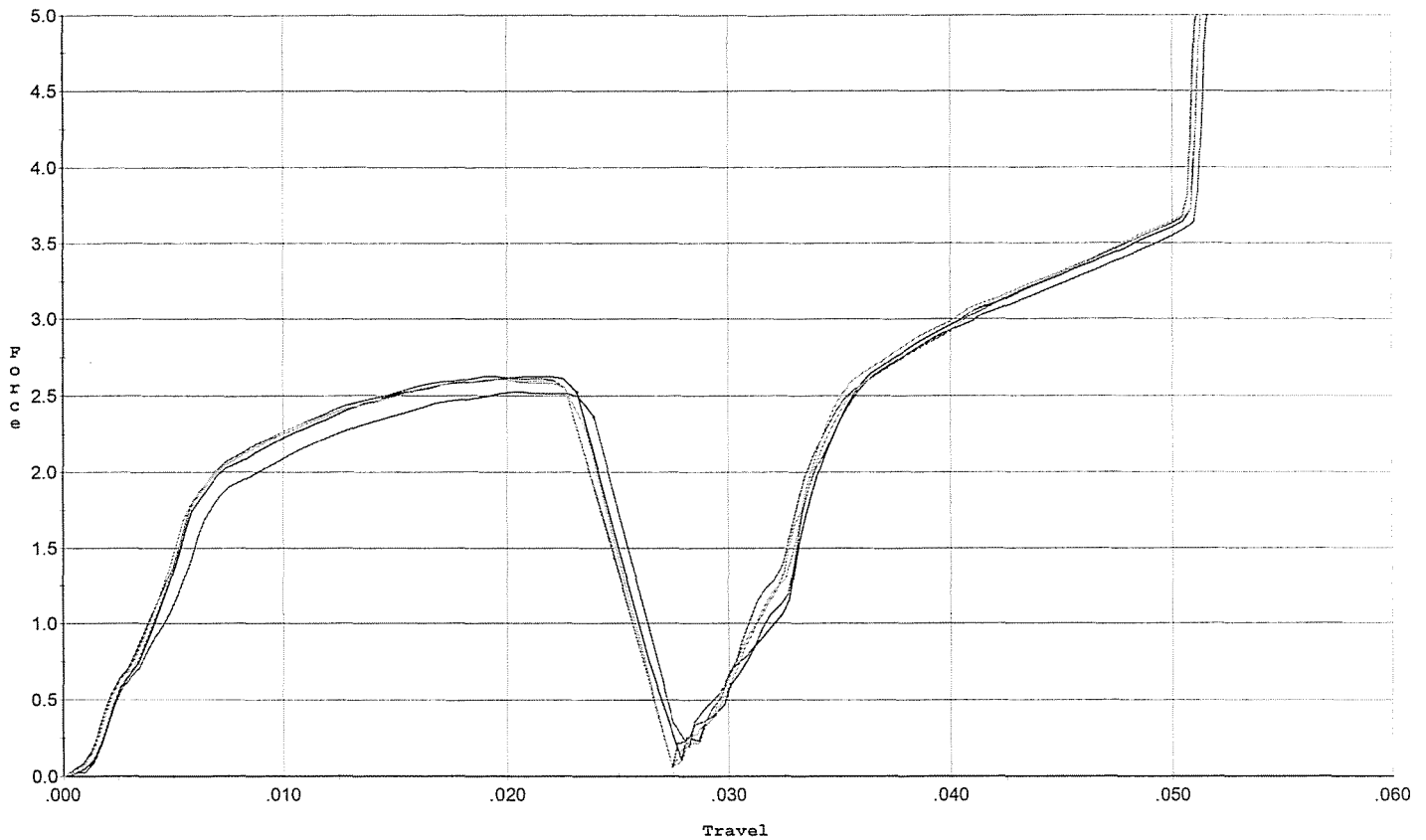
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.026	0.00	0.024	0.070		Set Trigger
2	4.122	0.026	0.00	0.024	0.072		Set Trigger
3	4.101	0.027	0.00	0.023	0.074		Set Trigger
4	4.053	0.026	0.00	0.024	0.070		Set Trigger
5	4.099	0.028	0.00	0.023	0.075		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



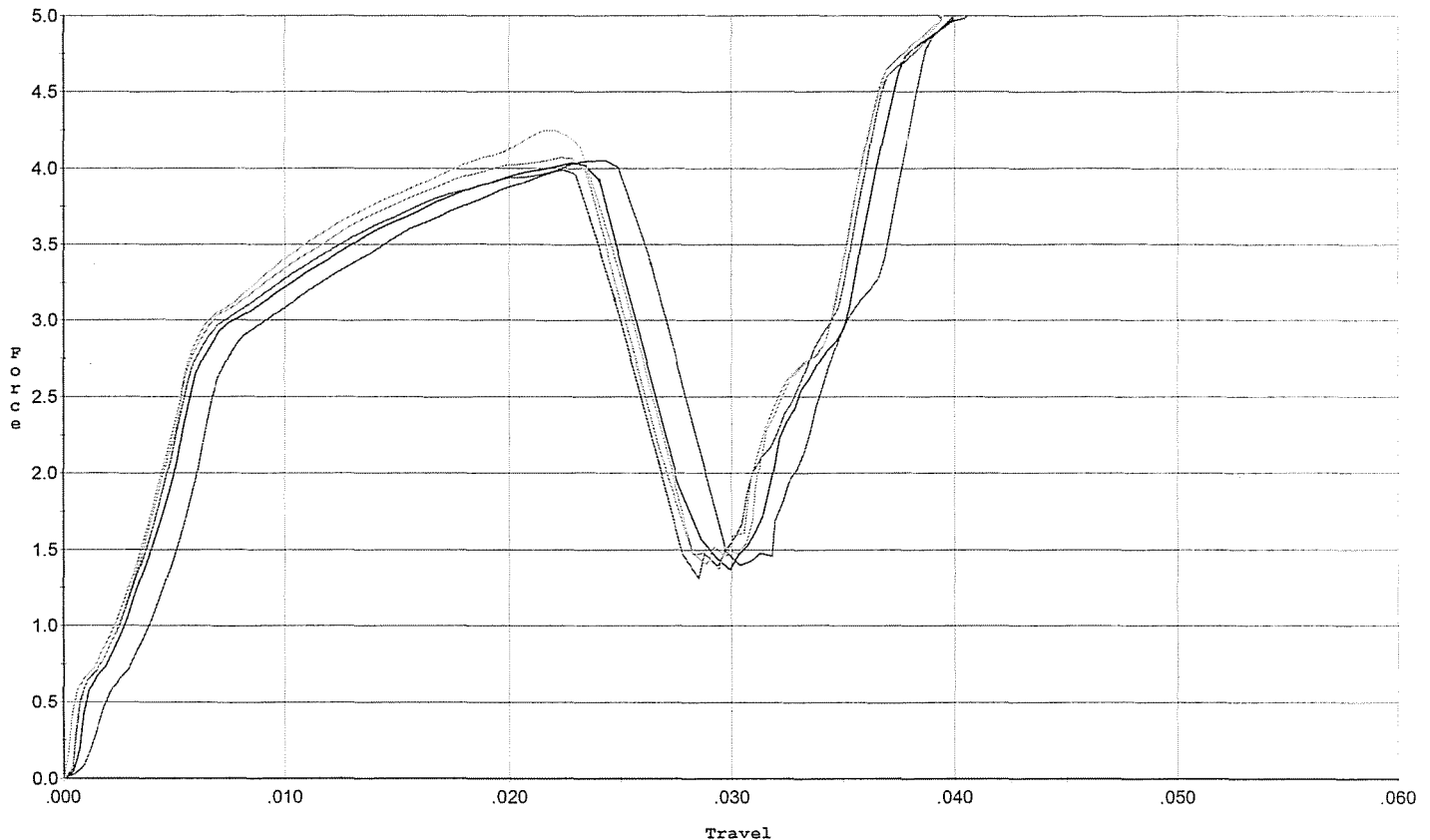
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.024	0.00	0.032	0.043		Set Trigger
2	2.624	0.023	0.00	0.032	0.044		Set Trigger
3	2.626	0.025	0.00	0.032	0.047		Set Trigger
4	2.610	0.024	0.00	0.032	0.044		Set Trigger
5	2.607	0.025	0.00	0.032	0.046		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.026	0.00	0.024	0.072		Set Trigger
2	4.036	0.024	0.00	0.024	0.068		Set Trigger
3	3.988	0.025	0.00	0.029	0.070		Set Trigger
4	4.248	0.025	0.00	0.023	0.074		Set Trigger
5	4.071	0.023	0.00	0.027	0.068		Set Trigger

Avg 4.07