

676848379

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

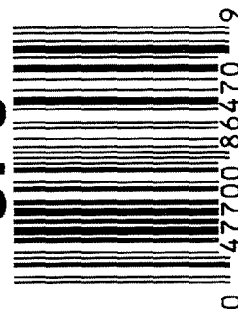
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848379

UPC



GUN SERIAL # G6848379

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/24/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	mm
540	APPLY COATINGS (BARREL ACTION)		5/7	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-9	SP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

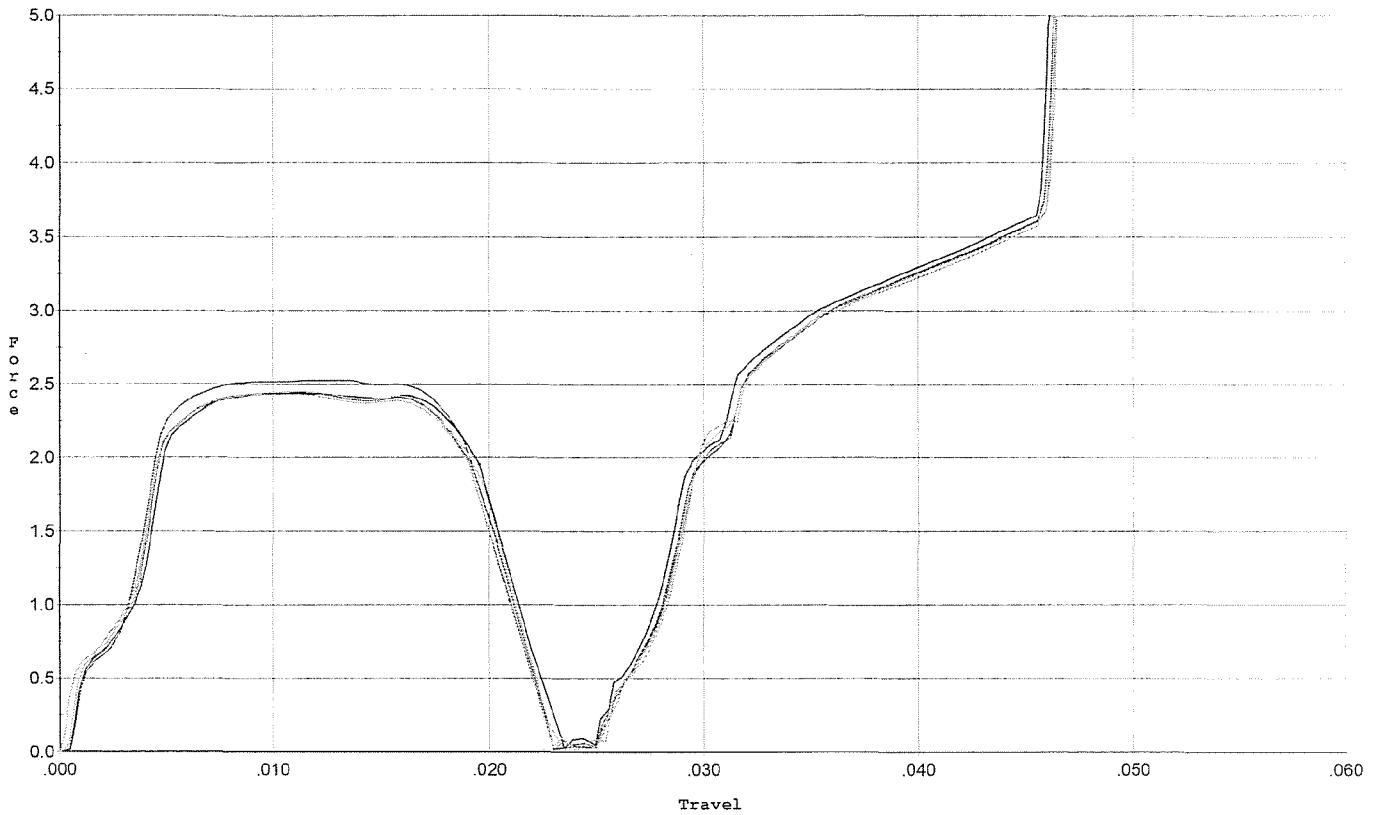
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	6-24-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	6-24-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-24-09	LJ
	J) ASSEMBLE STOCK		5-8-09	LPR
	K) ASSEMBLE SWIVEL STUDS		6-24-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/14/09	RL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	WW
670	FINAL INSPECTION A) HEADSPACE		6-24-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.64</u> <u>2.65</u> <u>2.63</u> <u>2.63</u>	5-21-09	WW
	C) FUNCTION		6-24-09	LJ
690	PACK		7/22/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



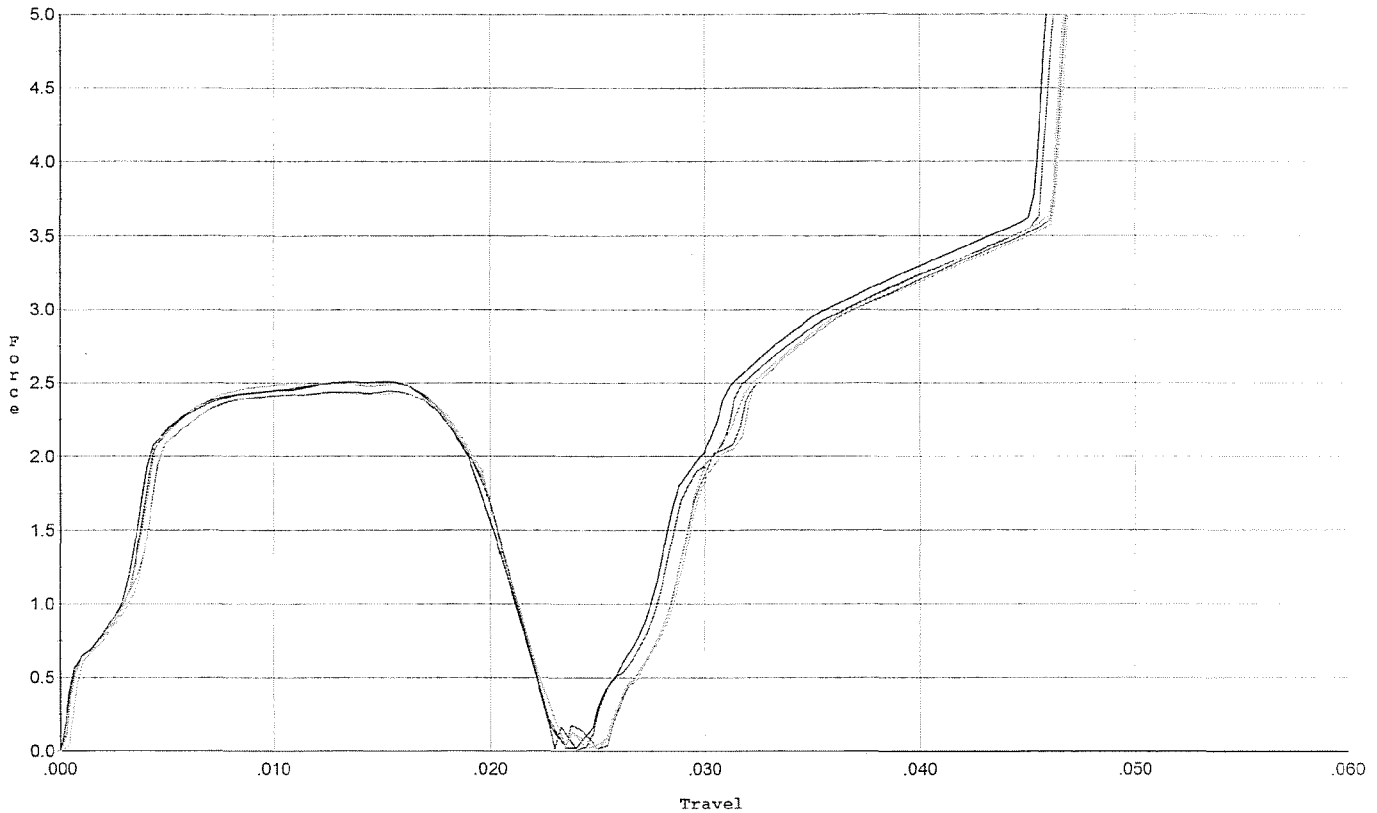
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.020	0.00	0.030	0.039		Set Trigger
2	2.436	0.020	0.00	0.030	0.036		Set Trigger
3	2.441	0.021	0.00	0.030	0.039		Set Trigger
4	2.432	0.021	0.00	0.030	0.038		Set Trigger
5	2.451	0.020	0.00	0.030	0.037		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



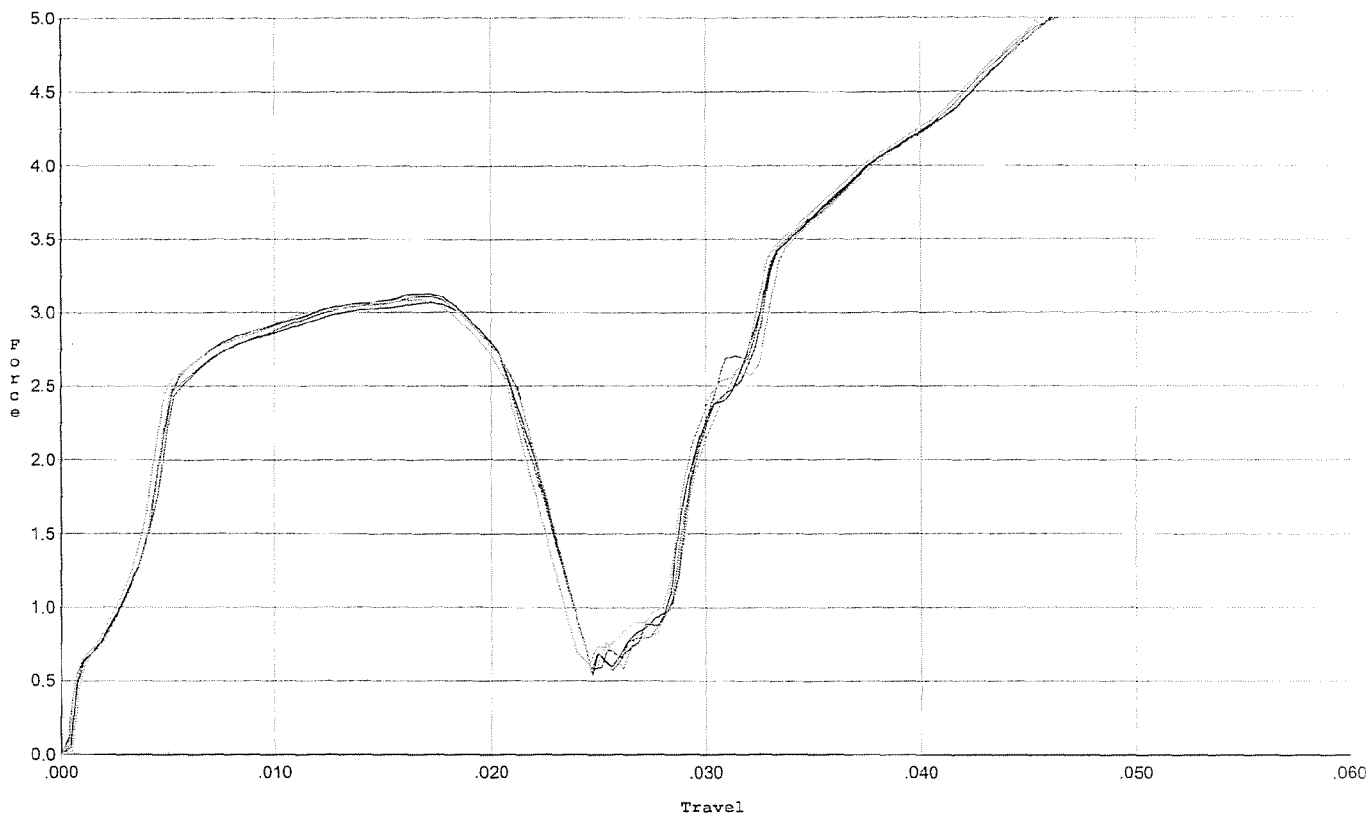
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.020	0.00	0.030	0.038		Set Trigger
2	2.507	0.020	0.00	0.030	0.039		Set Trigger
3	2.444	0.020	0.00	0.031	0.037		Set Trigger
4	2.434	0.020	0.00	0.031	0.037		Set Trigger
5	2.496	0.020	0.00	0.031	0.038		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



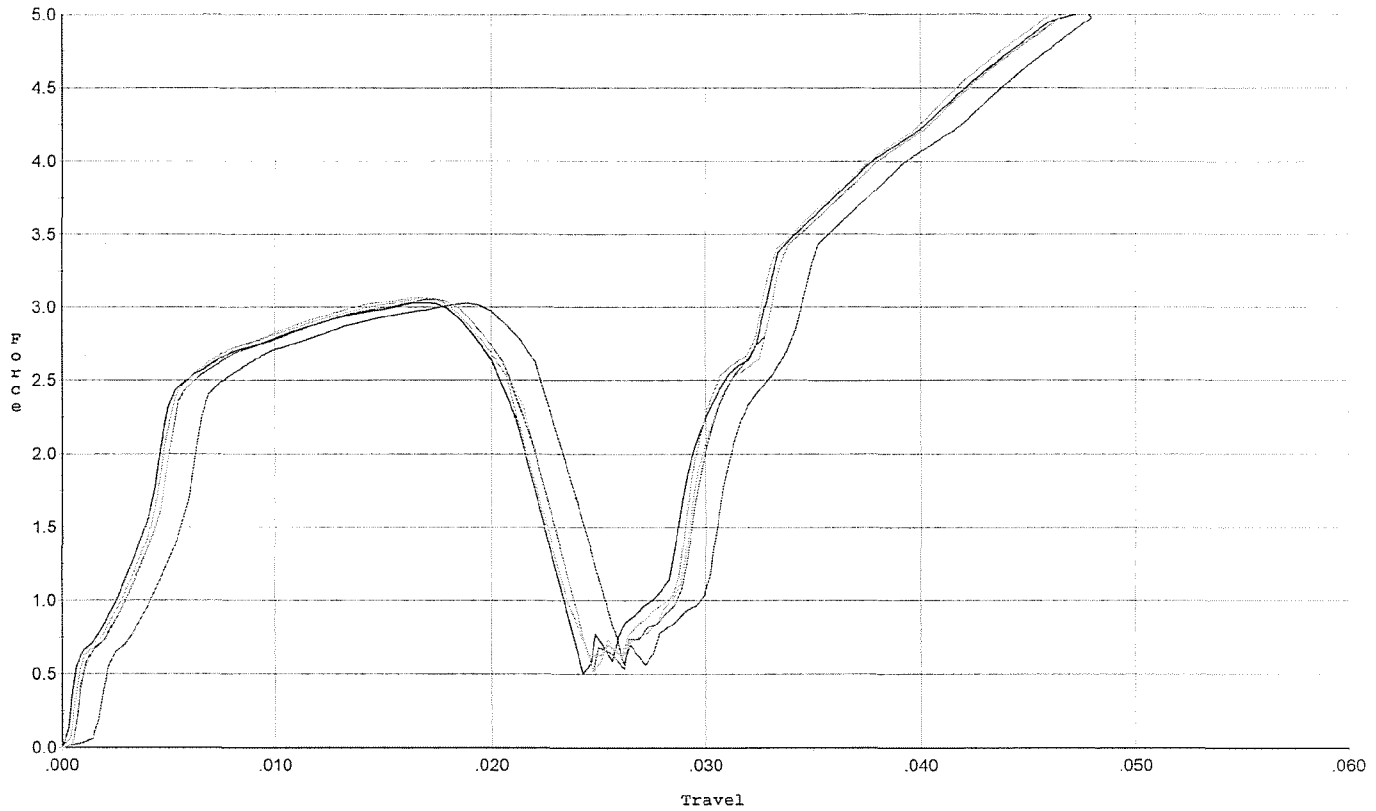
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.021	0.00	0.029	0.048		Set Trigger
2	3.128	0.022	0.00	0.029	0.050		Set Trigger
3	3.112	0.022	0.00	0.029	0.050		Set Trigger
4	3.087	0.021	0.00	0.029	0.048		Set Trigger
5	3.103	0.021	0.00	0.029	0.049		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



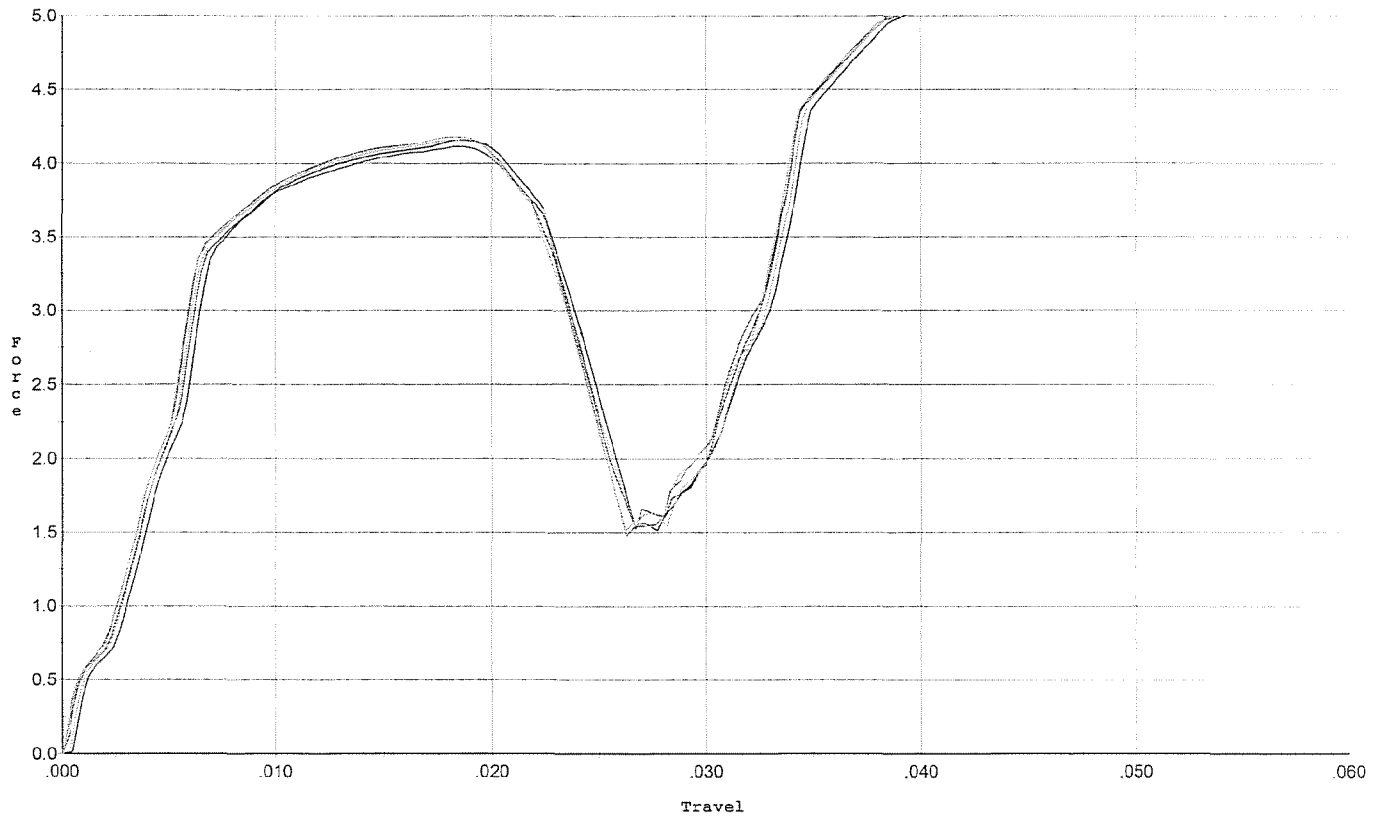
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.024	0.024	0.00	0.030	0.050		Set Trigger
2	3.030	0.021	0.00	0.029	0.047		Set Trigger
3	3.053	0.022	0.00	0.029	0.048		Set Trigger
4	3.066	0.022	0.00	0.029	0.048		Set Trigger
5	3.066	0.021	0.00	0.029	0.046		Set Trigger

AVG 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



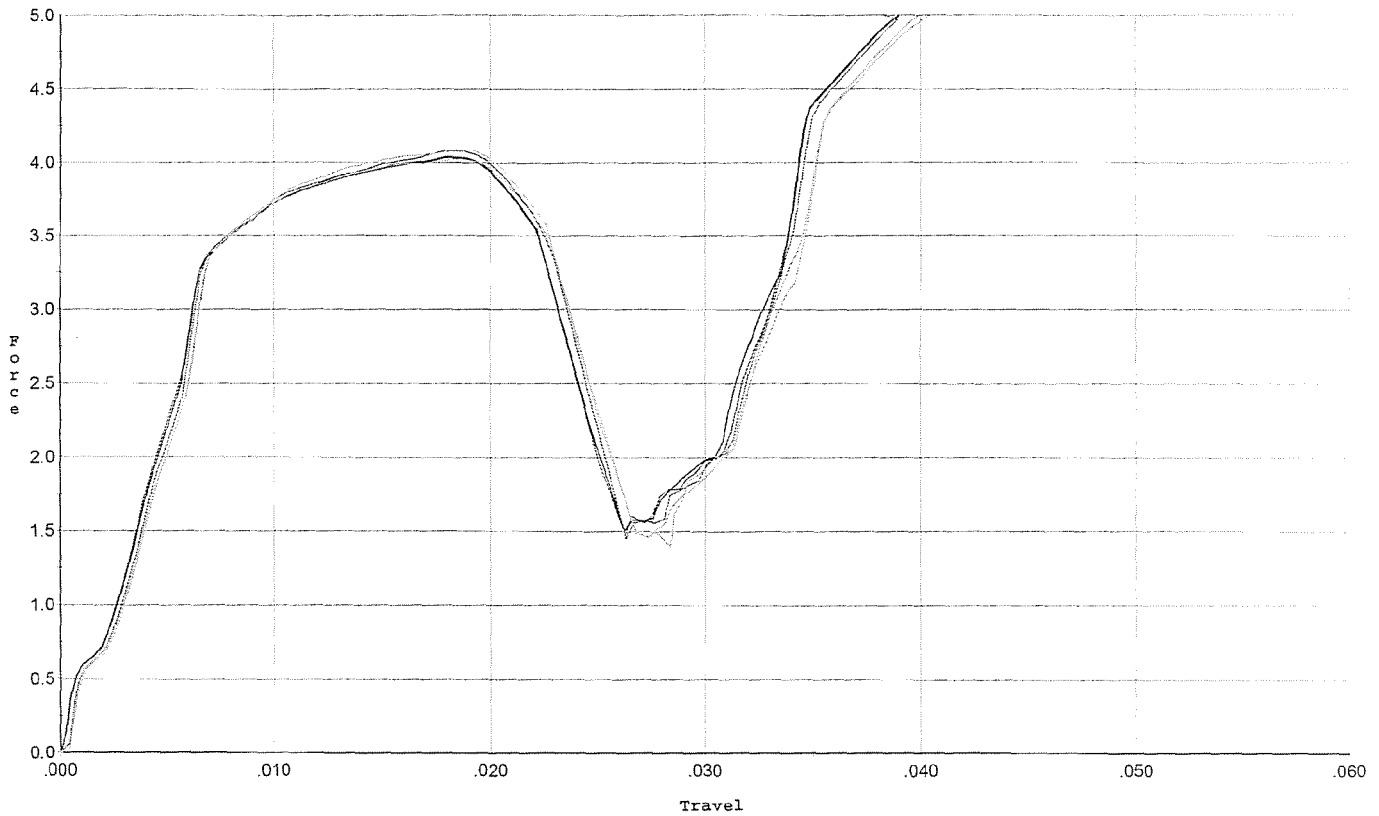
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.022	0.00	0.022	0.066		Set Trigger
2	4.157	0.024	0.00	0.022	0.070		Set Trigger
3	4.177	0.023	0.00	0.023	0.068		Set Trigger
4	4.159	0.022	0.00	0.025	0.066		Set Trigger
5	4.175	0.023	0.00	0.023	0.069		Set Trigger

AVG 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



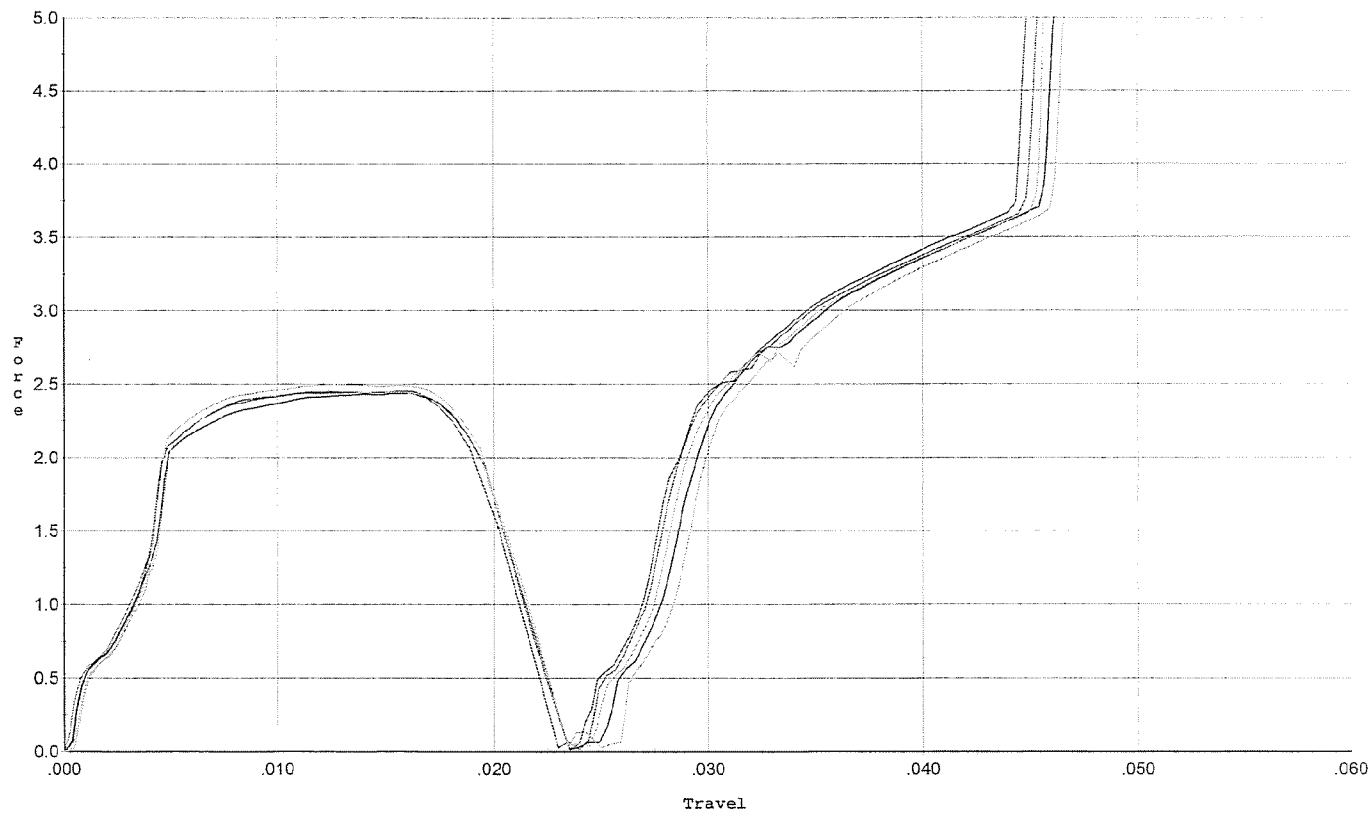
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.022	0.00	0.027	0.064		Set Trigger
2	4.040	0.022	0.00	0.027	0.064		Set Trigger
3	4.084	0.023	0.00	0.026	0.066		Set Trigger
4	4.093	0.023	0.00	0.027	0.065		Set Trigger
5	4.027	0.023	0.00	0.027	0.065		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



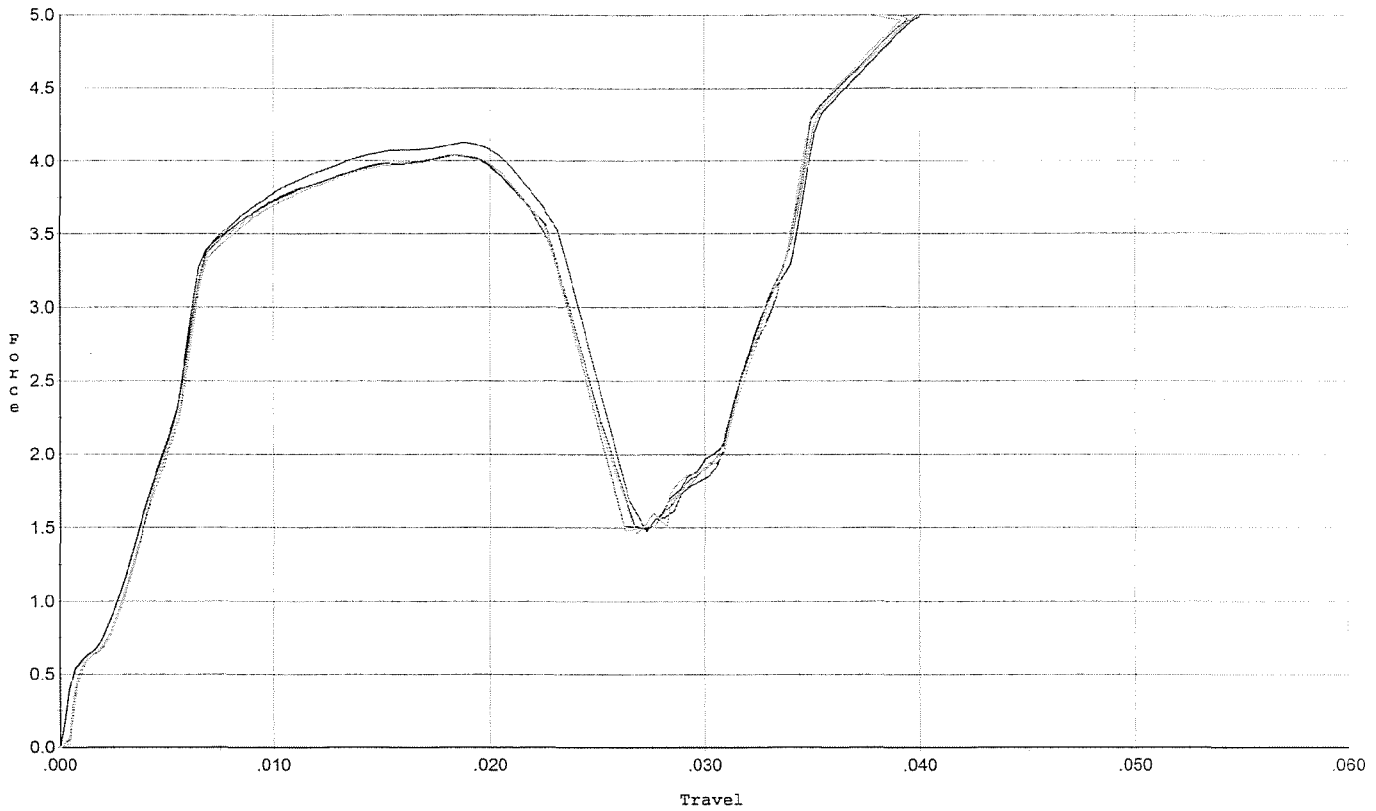
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.020	0.00	0.029	0.037		Set Trigger
2	2.439	0.020	0.00	0.030	0.036		Set Trigger
3	2.447	0.020	0.00	0.029	0.038		Set Trigger
4	2.454	0.019	0.00	0.029	0.036		Set Trigger
5	2.496	0.021	0.00	0.030	0.040		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.023	0.00	0.023	0.068		Set Trigger
2	4.045	0.023	0.00	0.027	0.066		Set Trigger
3	4.039	0.023	0.00	0.027	0.065		Set Trigger
4	4.041	0.023	0.00	0.027	0.065		Set Trigger
5	4.049	0.023	0.00	0.026	0.065		Set Trigger

Avg 4.06