

6684 8382

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



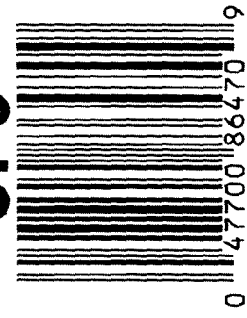
owner registration sticker



|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6848382

UPC



BM FORM

GUN SERIAL #

G 6848382

| OP # | OPERATION NAME                                                 | READINGS            | DATE   | INITIAL |
|------|----------------------------------------------------------------|---------------------|--------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 4-3-09 | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                     | 4-3-09 | SP      |
| 440  | PROOF                                                          |                     | 4-3-09 | SP      |
| 460  | CHECK HEADSPACE                                                |                     | 4-3-09 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 4-3-09 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA FLUX          | 4-6-09 | LTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | SPR 1/8 2019        | 4-6-09 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR            | 4/8/09 | SP      |
| 490  | MAGNAFLUX BOLT                                                 |                     |        |         |
| 500  | ROLLMARK CALIBER                                               |                     | 4/8/09 | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 4-8    | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 4-17   |         |
| 545  | (BOLT)                                                         |                     |        |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |        |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 4-3-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 4-3-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 4-3-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 5-4-09 | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |        |         |

F004 REV 5/2006

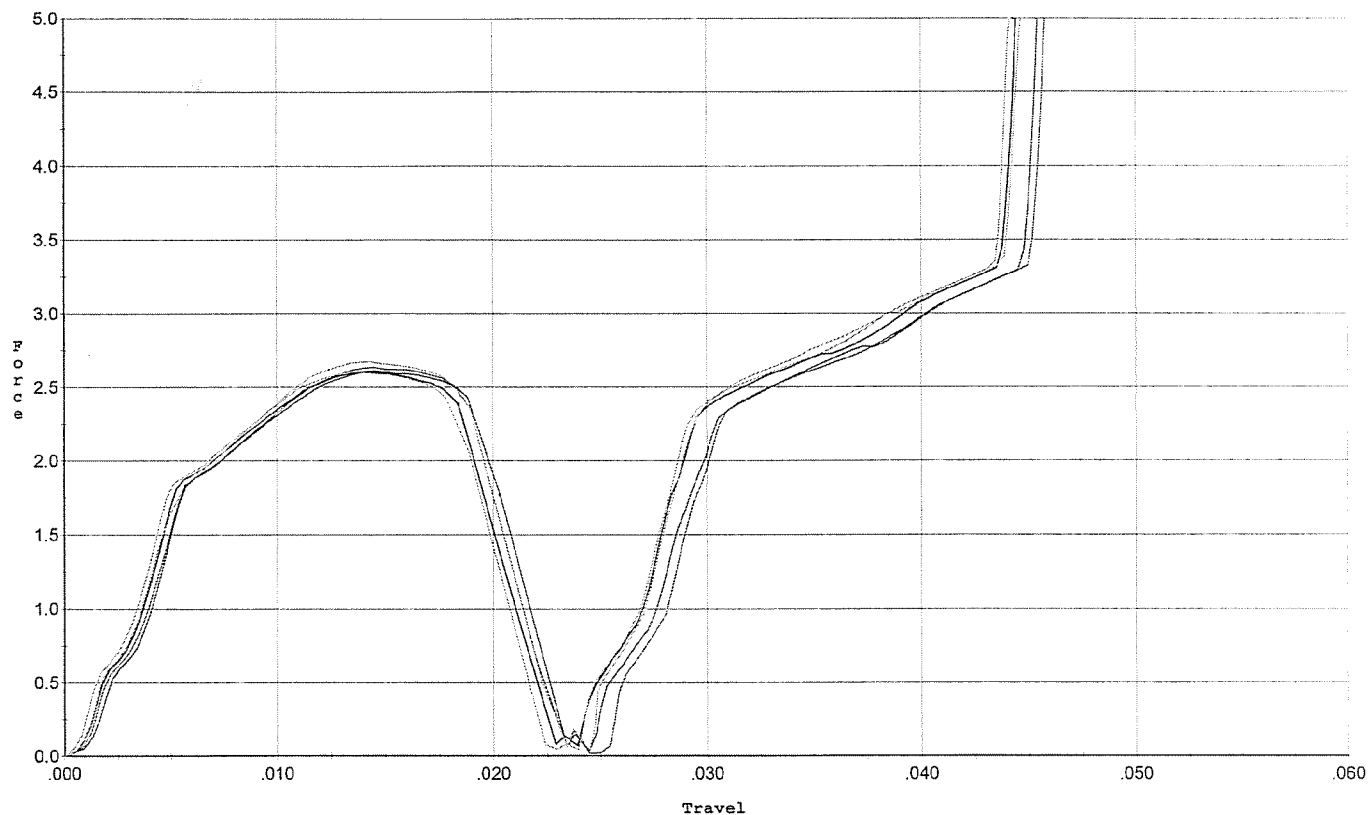
|              |                                                                       |                                                 |            |      |      |         |      |         |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------------|------------|------|------|---------|------|---------|----|
| 560          | F) SAFETY ON FORCE                                                    | BARBER - M24 0054674<br>2 LBS MIN<br>10 LBS MAX | 2.6        | 2.6  | 2.6  | 5/21/09 | RP   |         |    |
| CONT.        | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                       | 4.2        | 4.0  | 4.0  | 5/21/09 | RP   |         |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                                 |            |      |      |         |      |         |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                        | .024       | .024 | .024 | 5/21/09 | RP   |         |    |
|              | J) ASSEMBLE STOCK                                                     |                                                 |            |      |      | 5/21/09 | RP   |         |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                                 |            |      |      | 5/21/09 | RP   |         |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                                 |            |      |      |         |      |         |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                                 |            |      |      |         |      |         |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                                 |            |      |      |         |      |         |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                                 | PASS       | FAIL |      | 5/11/09 | RP   |         |    |
|              |                                                                       |                                                 | PASS       | FAIL |      |         |      |         |    |
|              | MALFUNCTION                                                           |                                                 | CORRECTION |      |      |         |      |         |    |
|              | MALFUNCTION                                                           |                                                 | CORRECTION | N/A  |      |         |      |         |    |
|              | MALFUNCTION                                                           |                                                 | CORRECTION |      |      |         |      |         |    |
|              | MALFUNCTION                                                           |                                                 | CORRECTION |      |      |         |      |         |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                                 |            |      |      | 5-11-09 | RP   |         |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                                 |            |      |      | 5/21/09 | RP   |         |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS       | 2.67       | 2.61 | 2.65 | 2.69    | 2.64 | 5-13-09 | RP |
|              | C) FUNCTION                                                           |                                                 |            |      |      | 5/21/09 | RP   |         |    |
| 690          | PACK                                                                  |                                                 |            |      |      | 7/30/09 | Fm   |         |    |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/01/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



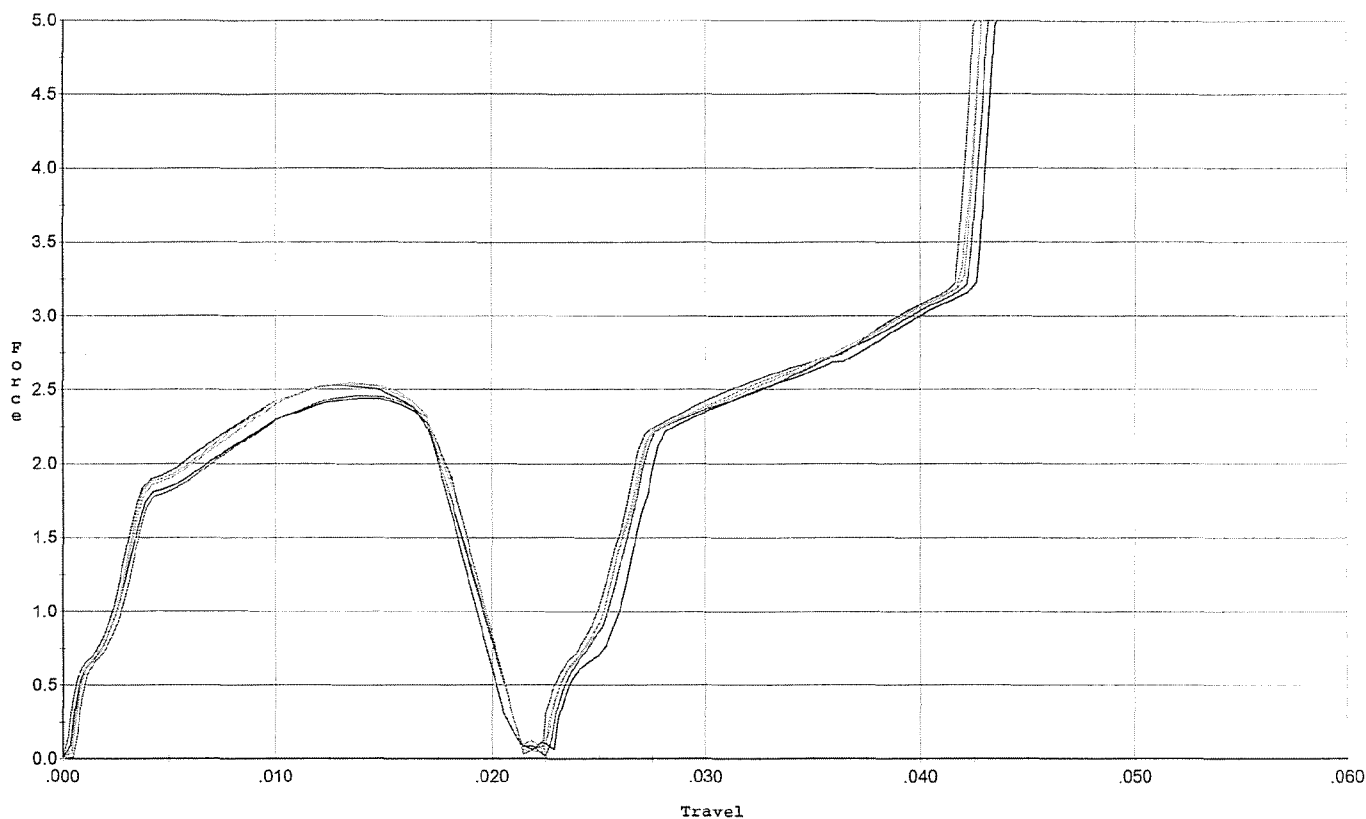
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.610      | 0.020             | 0.00            | 0.029      | 0.036             |           | Set Trigger |
| 2 | 2.604      | 0.018             | 0.00            | 0.029      | 0.033             |           | Set Trigger |
| 3 | 2.634      | 0.019             | 0.00            | 0.030      | 0.034             |           | Set Trigger |
| 4 | 2.670      | 0.019             | 0.00            | 0.029      | 0.035             |           | Set Trigger |
| 5 | 2.601      | 0.019             | 0.00            | 0.029      | 0.035             |           | Set Trigger |

Aug 262

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/01/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



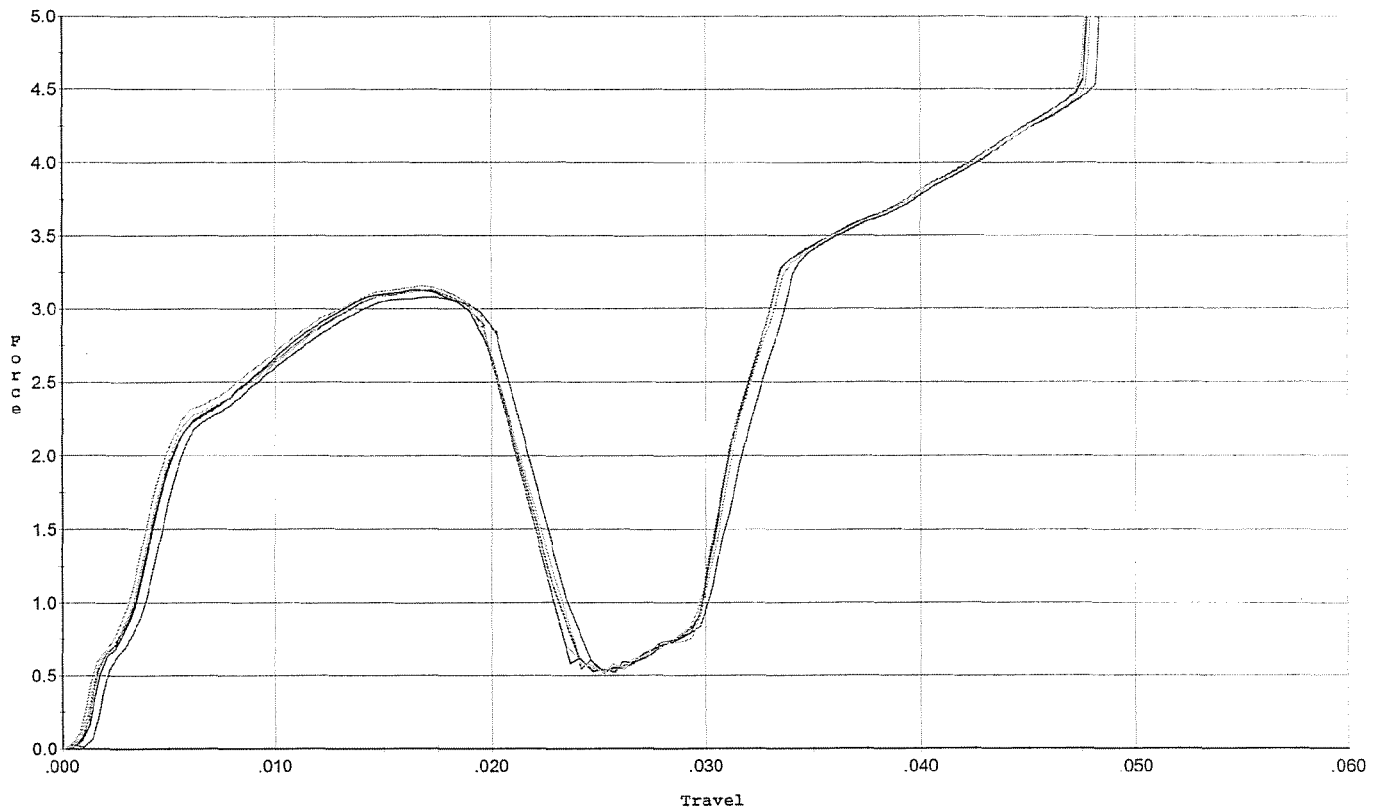
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.526      | 0.017             | 0.00            | 0.029      | 0.032             |           | Set Trigger |
| 2 | 2.439      | 0.019             | 0.00            | 0.029      | 0.034             |           | Set Trigger |
| 3 | 2.455      | 0.018             | 0.00            | 0.028      | 0.032             |           | Set Trigger |
| 4 | 2.530      | 0.018             | 0.00            | 0.028      | 0.034             |           | Set Trigger |
| 5 | 2.543      | 0.017             | 0.00            | 0.029      | 0.032             |           | Set Trigger |

Aug 249

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/01/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



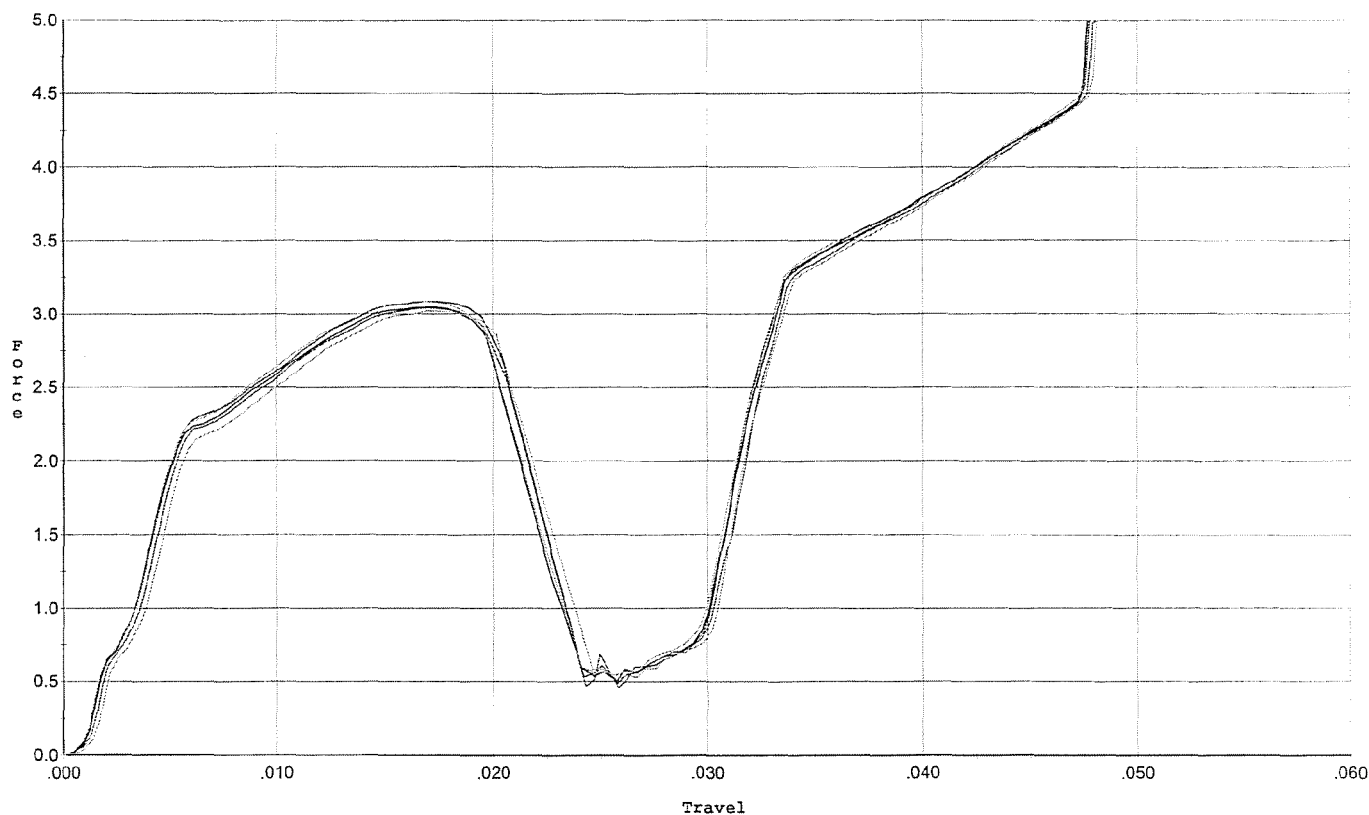
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.079      | 0.020             | 0.00            | 0.031      | 0.042             |           | Set Trigger |
| 2 | 3.126      | 0.020             | 0.00            | 0.031      | 0.042             |           | Set Trigger |
| 3 | 3.123      | 0.020             | 0.00            | 0.031      | 0.042             |           | Set Trigger |
| 4 | 3.131      | 0.020             | 0.00            | 0.031      | 0.042             |           | Set Trigger |
| 5 | 3.158      | 0.020             | 0.00            | 0.031      | 0.043             |           | Set Trigger |

Aug 3.12

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/01/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.086      | 0.020             | 0.00            | 0.031      | 0.044             |           | Set Trigger |
| 2 | 3.047      | 0.020             | 0.00            | 0.031      | 0.041             |           | Set Trigger |
| 3 | 3.042      | 0.021             | 0.00            | 0.031      | 0.043             |           | Set Trigger |
| 4 | 3.086      | 0.020             | 0.00            | 0.031      | 0.042             |           | Set Trigger |
| 5 | 3.018      | 0.020             | 0.00            | 0.031      | 0.041             |           | Set Trigger |

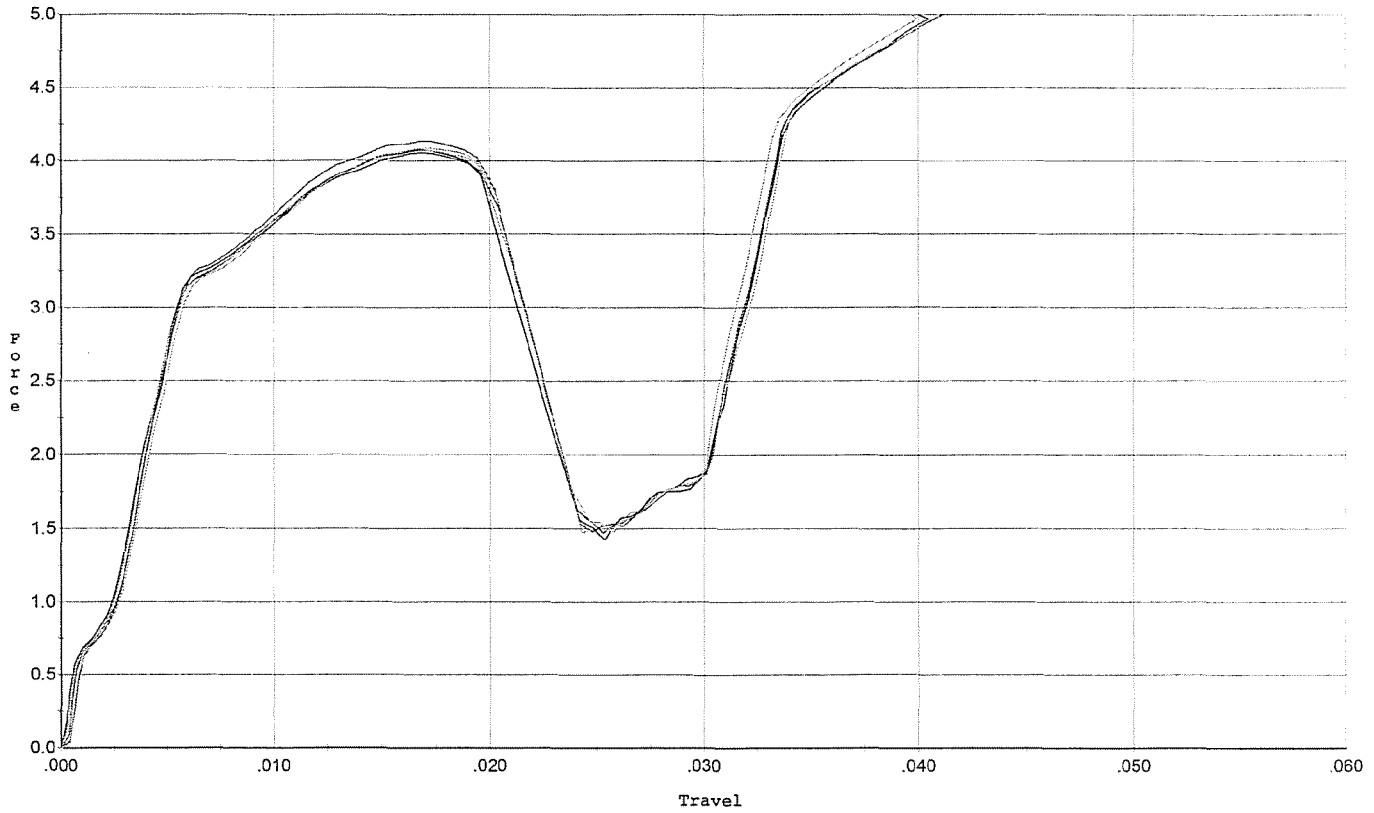
Avg 3.05



Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 5/01/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 4.0 lbs.



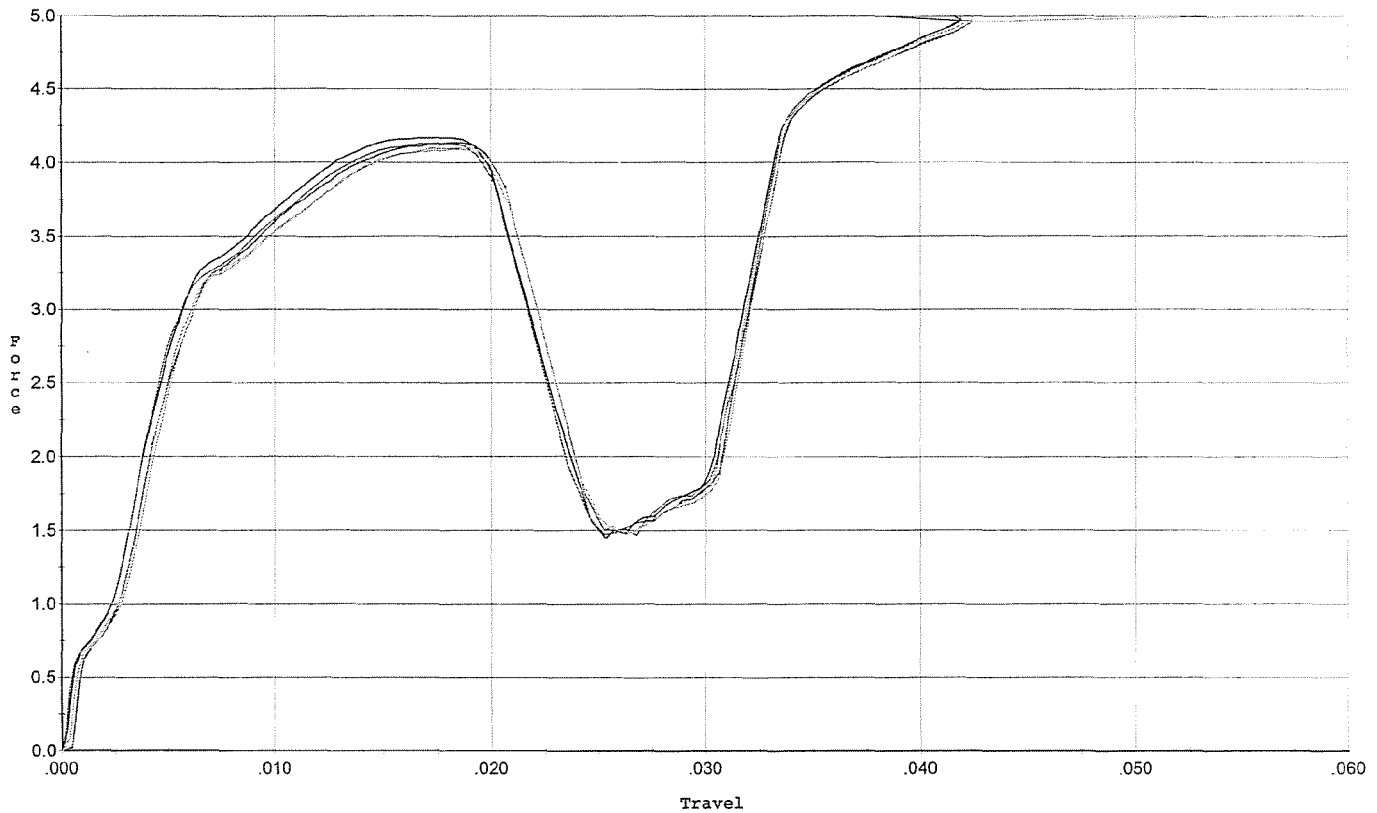
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.055      | 0.020             | 0.00            | 0.028      | 0.058             |           | Set Trigger |
| 2 | 4.074      | 0.020             | 0.00            | 0.029      | 0.056             |           | Set Trigger |
| 3 | 4.135      | 0.020             | 0.00            | 0.028      | 0.058             |           | Set Trigger |
| 4 | 4.071      | 0.020             | 0.00            | 0.028      | 0.058             |           | Set Trigger |
| 5 | 4.085      | 0.021             | 0.00            | 0.028      | 0.060             |           | Set Trigger |

Aug 4.08

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/01/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 4.0 lbs.



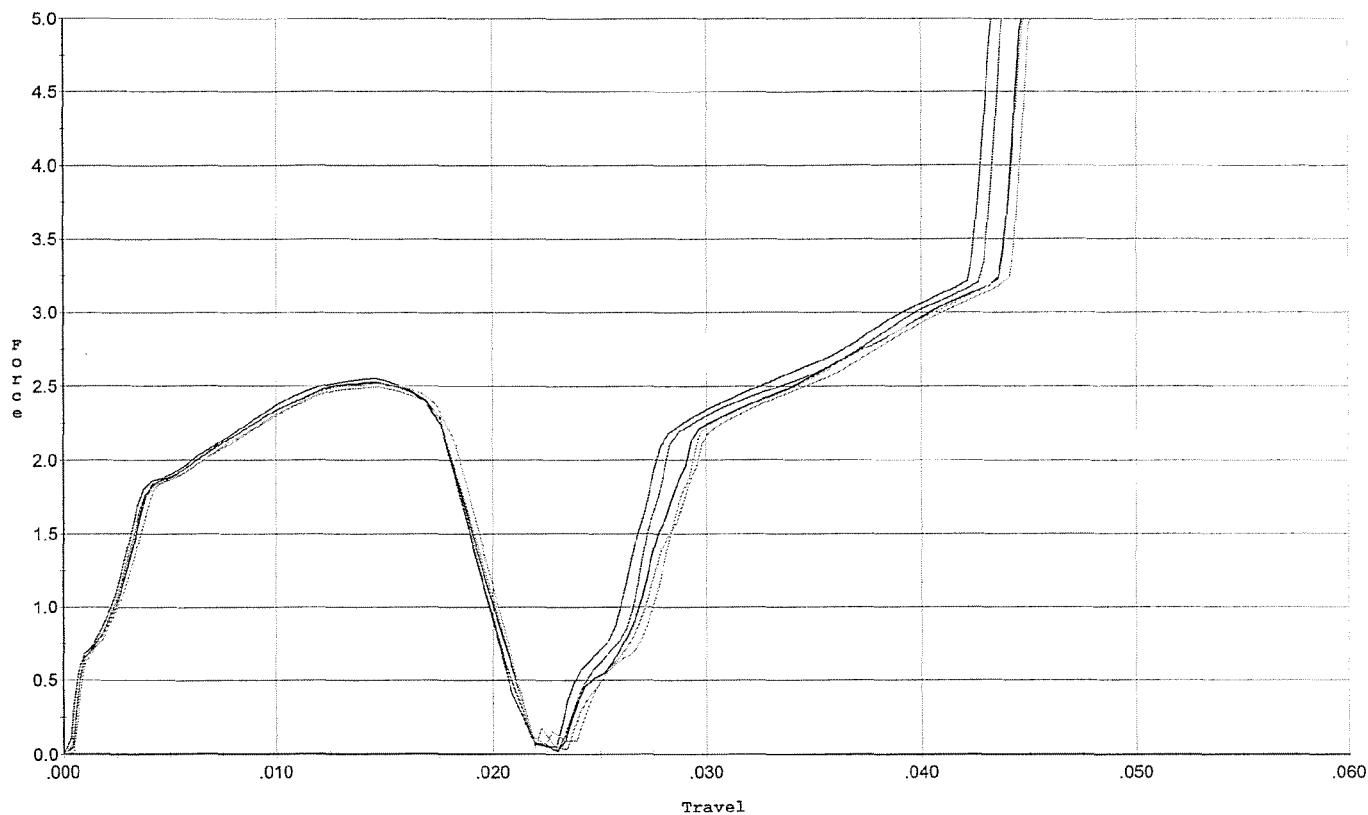
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.136      | 0.021             | 0.00            | 0.028      | 0.059             |           | Set Trigger |
| 2 | 4.168      | 0.020             | 0.00            | 0.028      | 0.059             |           | Set Trigger |
| 3 | 4.130      | 0.020             | 0.00            | 0.028      | 0.059             |           | Set Trigger |
| 4 | 4.089      | 0.021             | 0.00            | 0.028      | 0.060             |           | Set Trigger |
| 5 | 4.105      | 0.021             | 0.00            | 0.028      | 0.059             |           | Set Trigger |

Aug 4.12

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 5/01/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



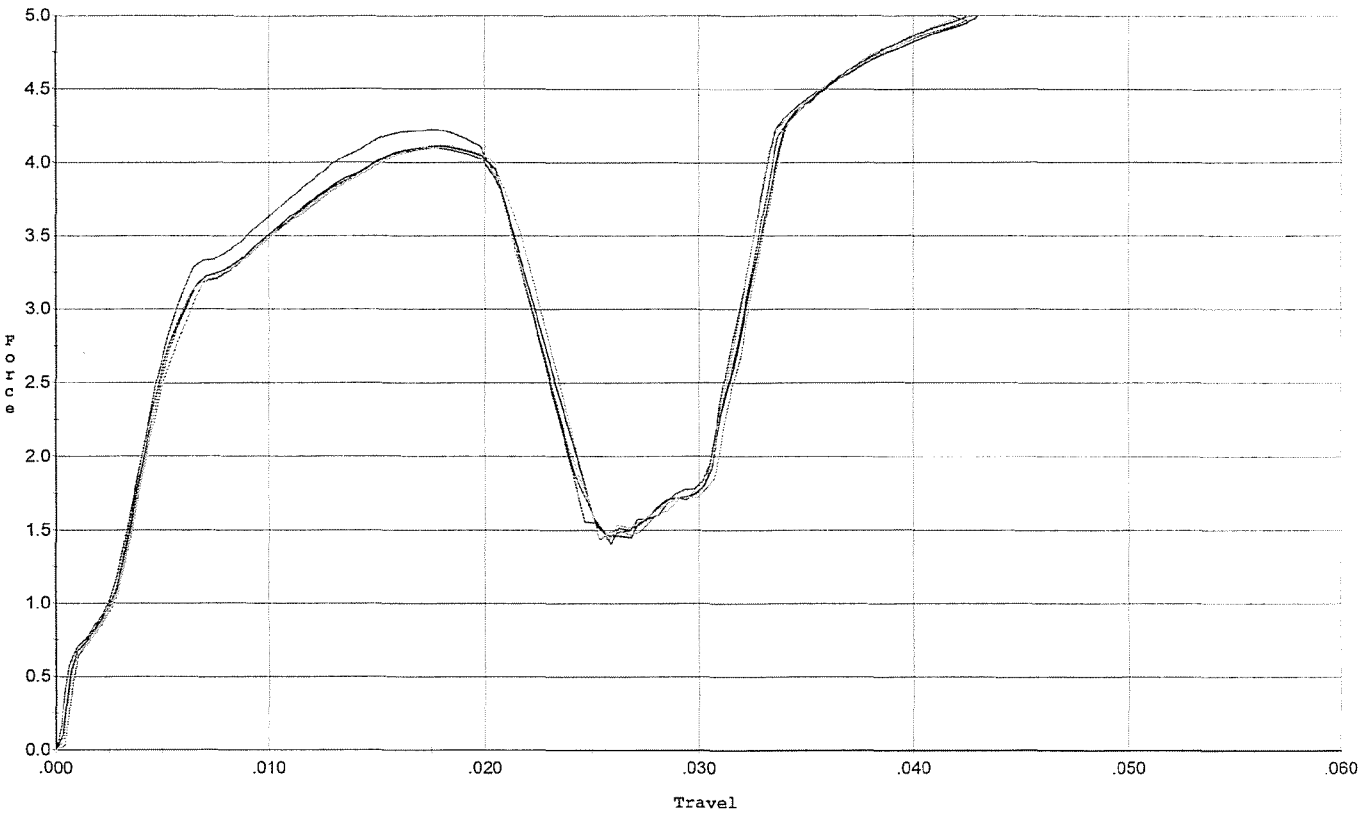
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.553      | 0.018             | 0.00            | 0.029      | 0.033             |           | Set Trigger |
| 2 | 2.526      | 0.018             | 0.00            | 0.030      | 0.033             |           | Set Trigger |
| 3 | 2.521      | 0.018             | 0.00            | 0.029      | 0.033             |           | Set Trigger |
| 4 | 2.520      | 0.018             | 0.00            | 0.030      | 0.034             |           | Set Trigger |
| 5 | 2.491      | 0.019             | 0.00            | 0.030      | 0.036             |           | Set Trigger |

Aug 2.52

Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R,P. 5/01/09

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.101      | 0.021             | 0.00            | 0.028      | 0.059             |           | Set Trigger |
| 2 | 4.112      | 0.020             | 0.00            | 0.028      | 0.059             |           | Set Trigger |
| 3 | 4.226      | 0.021             | 0.00            | 0.028      | 0.061             |           | Set Trigger |
| 4 | 4.101      | 0.021             | 0.00            | 0.028      | 0.059             |           | Set Trigger |
| 5 | 4.119      | 0.022             | 0.00            | 0.028      | 0.062             |           | Set Trigger |

Aug 4.13