

G-6848385

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

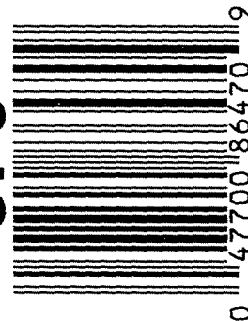
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848385

UPC



GUN SERIAL # G6848385

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR: (H)	4/24/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	mon
540	APPLY COATINGS (BARREL ACTION)		5/7	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-7-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

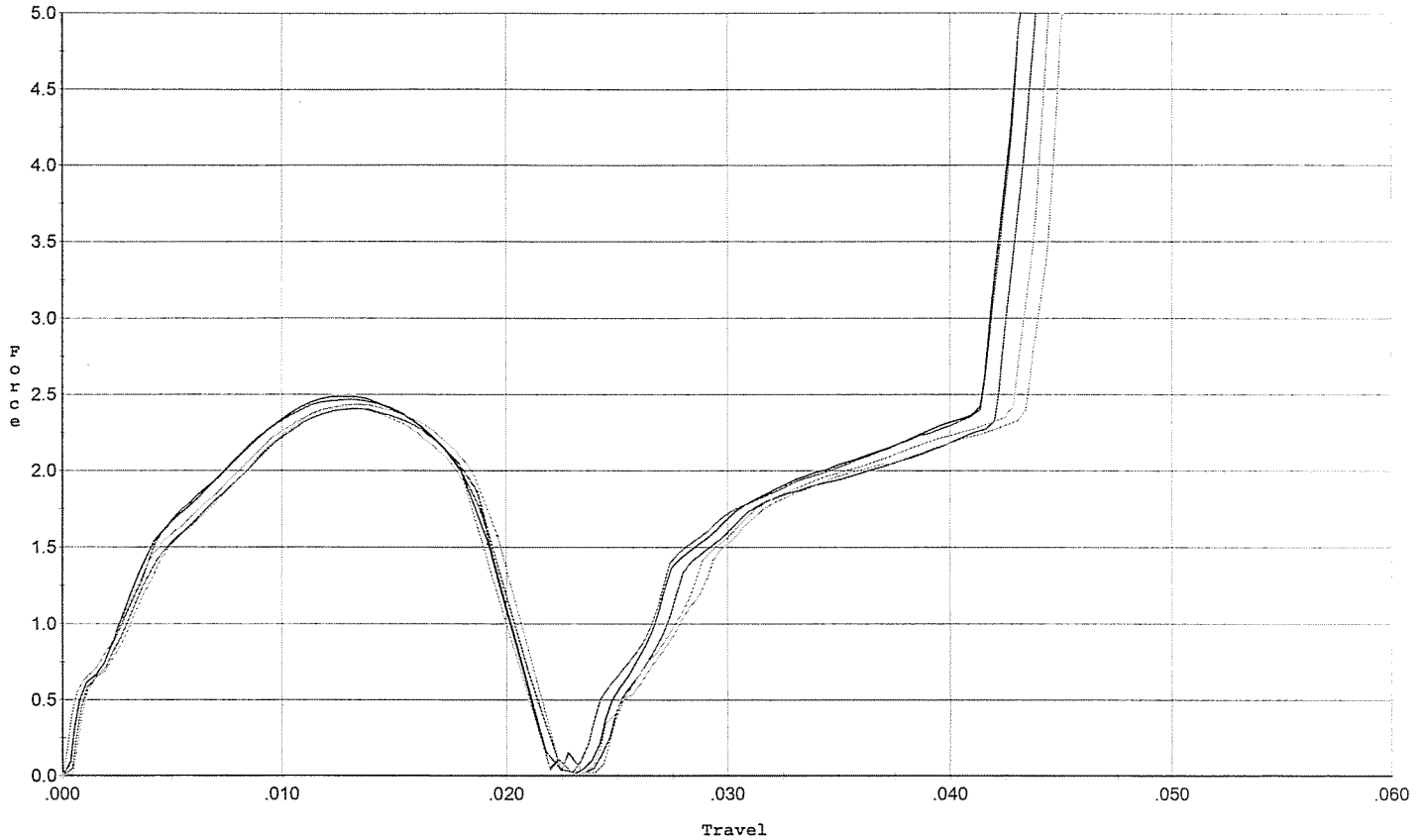
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>23</u> <u>22</u> <u>23</u>	5/21/09	RP
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>29</u> <u>29</u> <u>29</u>	5/21/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5/21/09	RP
	J) ASSEMBLE STOCK			5-7-09	RP
	K) ASSEMBLE SWIVEL STUDS			5/21/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	5/11/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			5-11-09	WV
670	FINAL INSPECTION A) HEADSPACE			5/21/09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.39</u> <u>2.64</u> <u>2.53</u> <u>2.70</u>	5-13-09	WV
	C) FUNCTION			5/21/09	RP
690	PACK			7/14/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



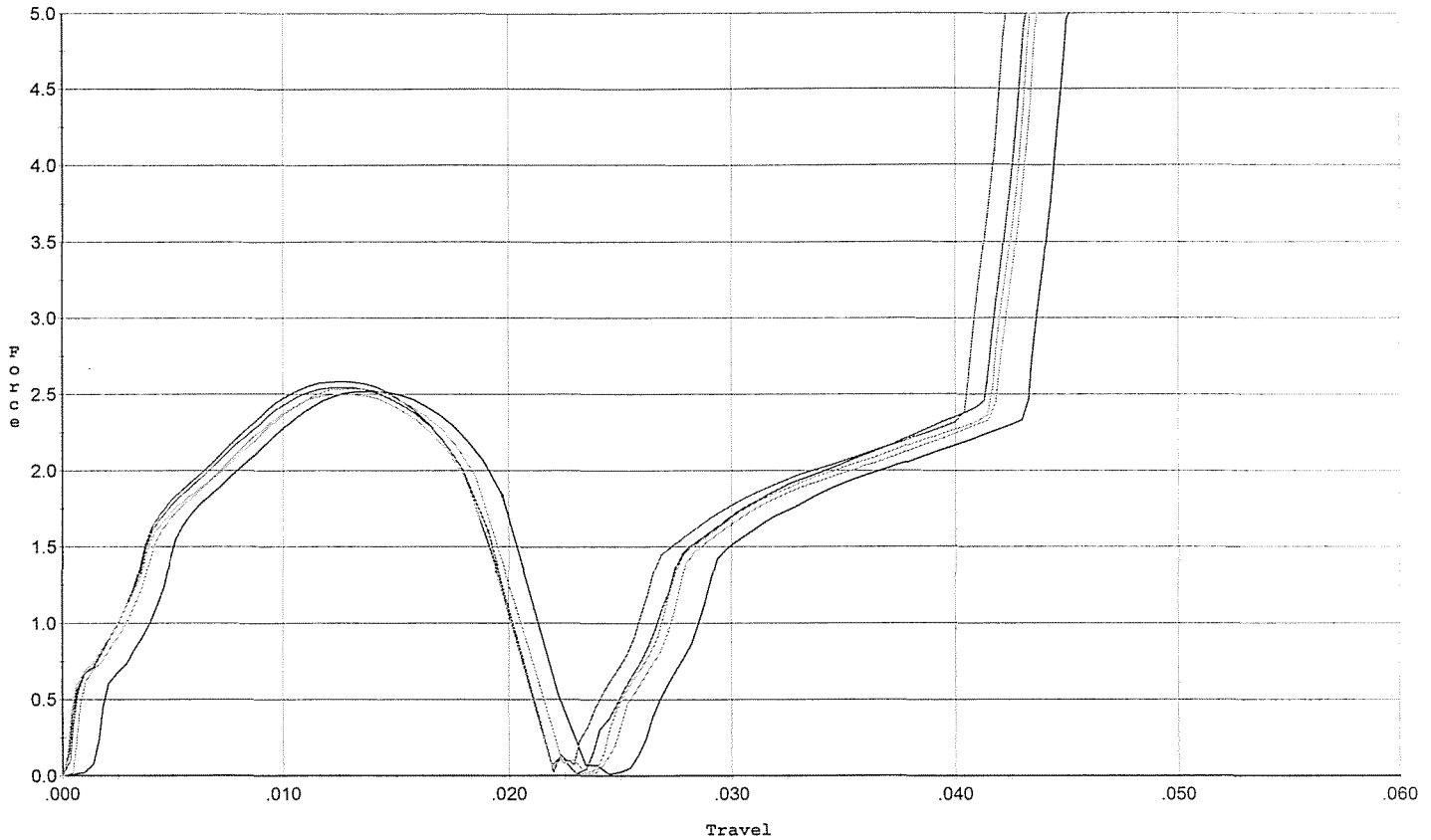
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.019	0.00	0.030	0.033		Set Trigger
2	2.486	0.019	0.00	0.029	0.034		Set Trigger
3	2.407	0.019	0.00	0.029	0.032		Set Trigger
4	2.417	0.020	0.00	0.030	0.034		Set Trigger
5	2.435	0.020	0.00	0.030	0.033		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



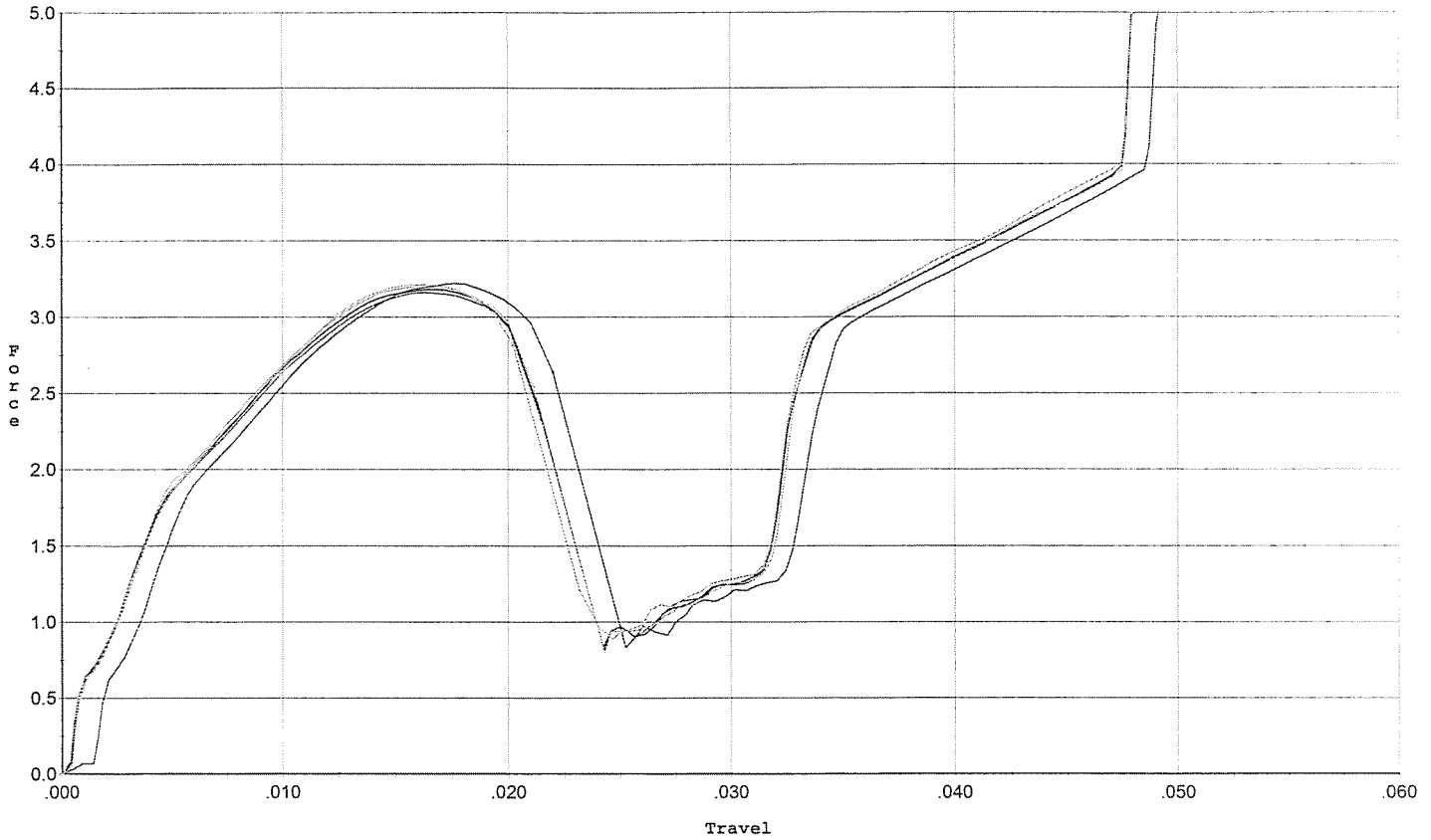
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.019	0.00	0.029	0.036		Set Trigger
2	2.517	0.020	0.00	0.030	0.034		Set Trigger
3	2.544	0.019	0.00	0.028	0.035		Set Trigger
4	2.499	0.019	0.00	0.029	0.035		Set Trigger
5	2.534	0.020	0.00	0.029	0.036		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



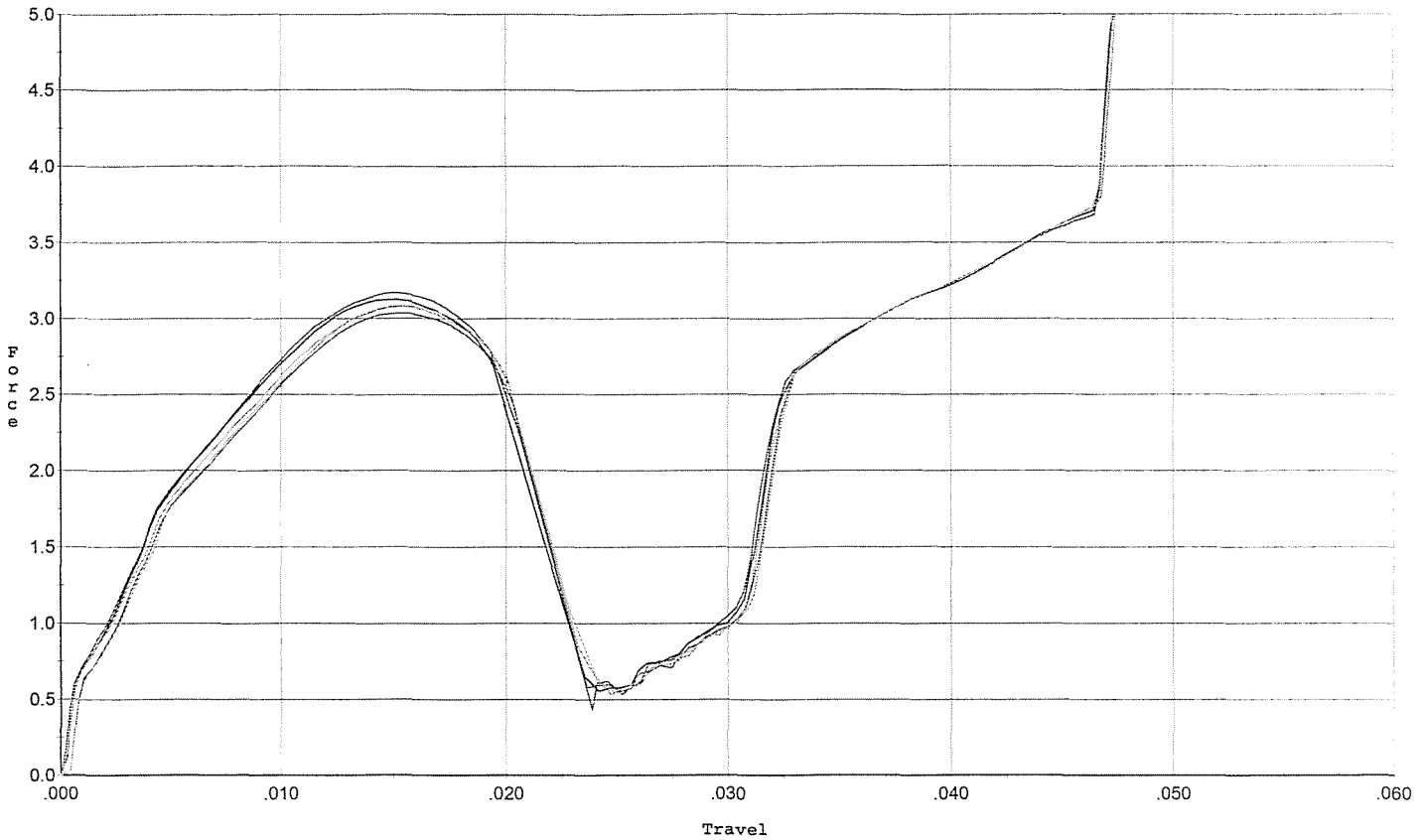
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.022	0.00	0.031	0.047		Set Trigger
2	3.182	0.021	0.00	0.031	0.047		Set Trigger
3	3.160	0.021	0.00	0.031	0.047		Set Trigger
4	3.213	0.021	0.00	0.031	0.047		Set Trigger
5	3.209	0.020	0.00	0.031	0.045		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



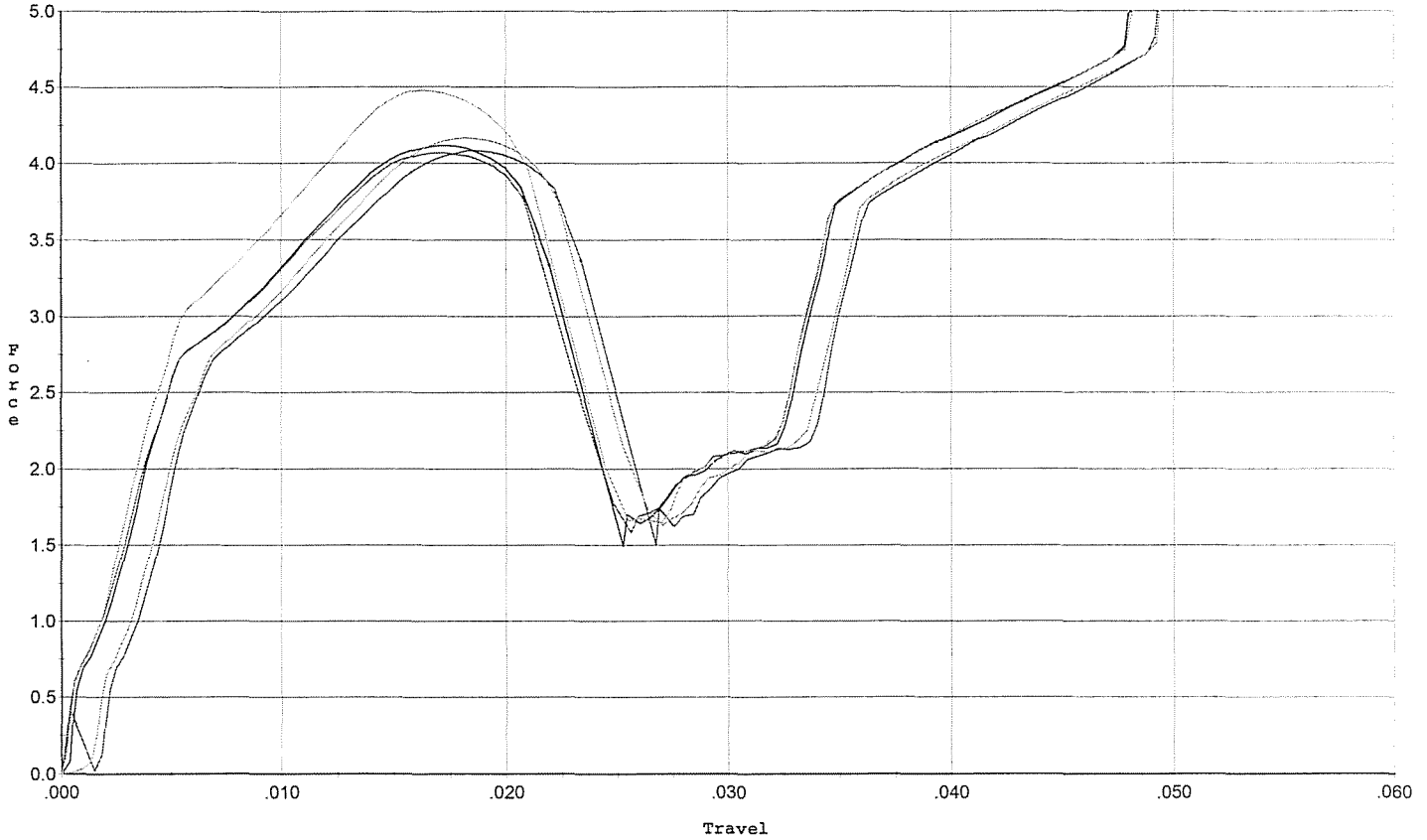
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.021	0.00	0.031	0.045		Set Trigger
2	3.123	0.019	0.00	0.031	0.042		Set Trigger
3	3.034	0.020	0.00	0.031	0.043		Set Trigger
4	3.082	0.020	0.00	0.031	0.042		Set Trigger
5	3.082	0.020	0.00	0.031	0.043		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



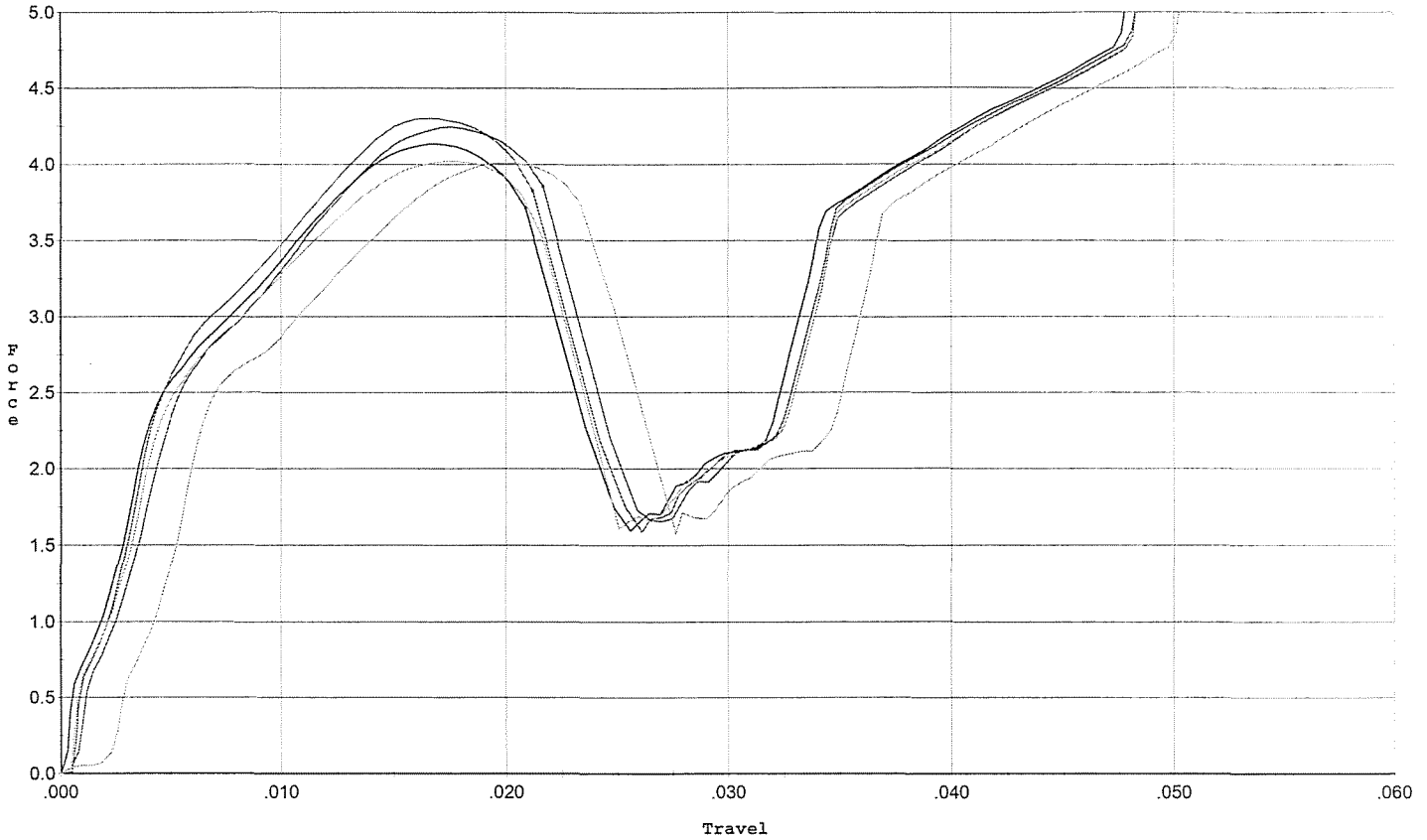
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.023	0.00	0.028	0.063		Set Trigger
2	4.116	0.022	0.00	0.028	0.062		Set Trigger
3	4.071	0.021	0.00	0.028	0.059		Set Trigger
4	4.479	0.021	0.00	0.028	0.065		Set Trigger
5	4.169	0.022	0.00	0.028	0.061		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



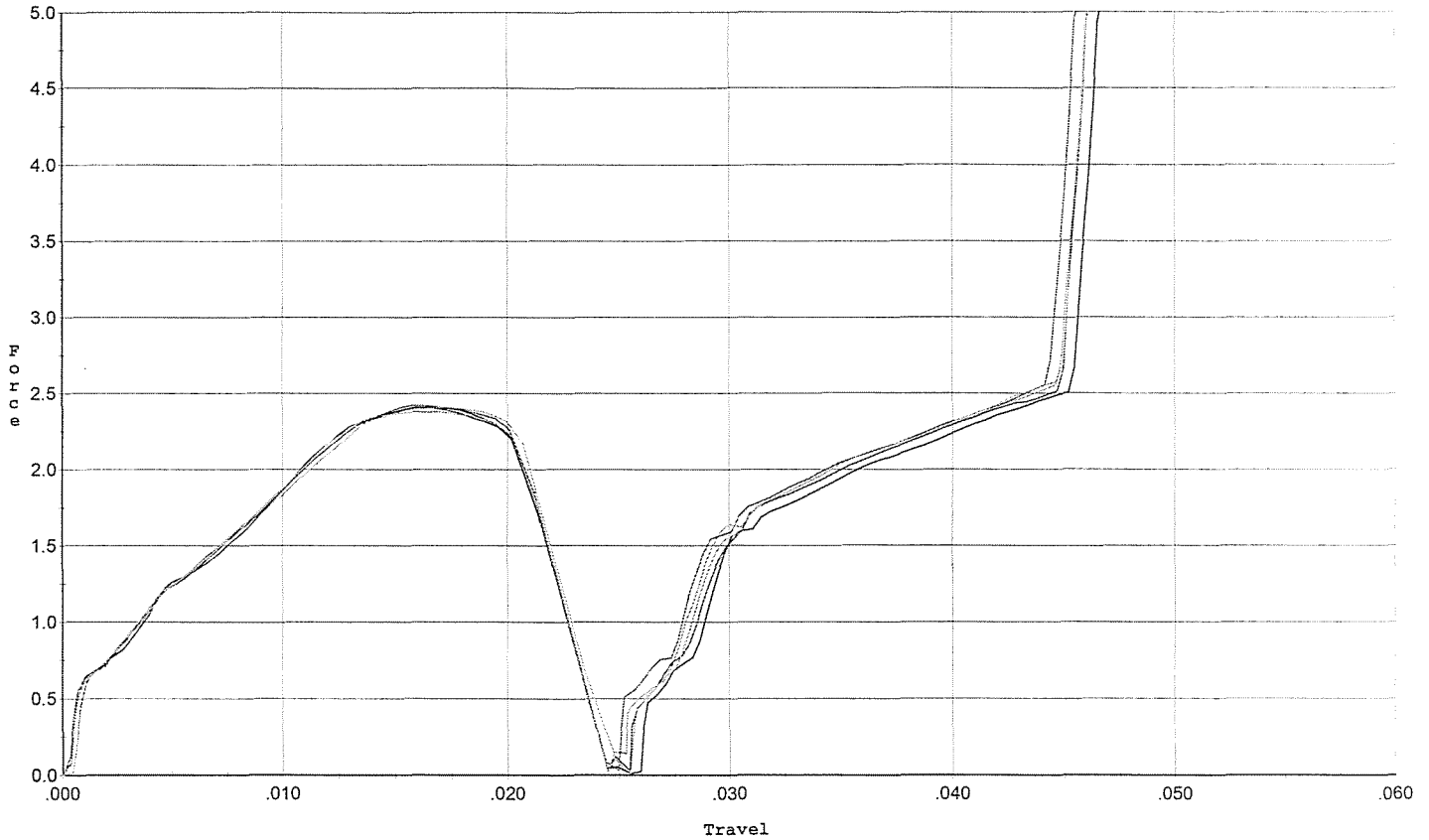
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.022	0.00	0.028	0.062		Set Trigger
2	4.134	0.021	0.00	0.028	0.060		Set Trigger
3	4.300	0.021	0.00	0.028	0.062		Set Trigger
4	4.021	0.022	0.00	0.028	0.060		Set Trigger
5	4.009	0.025	0.00	0.028	0.064		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



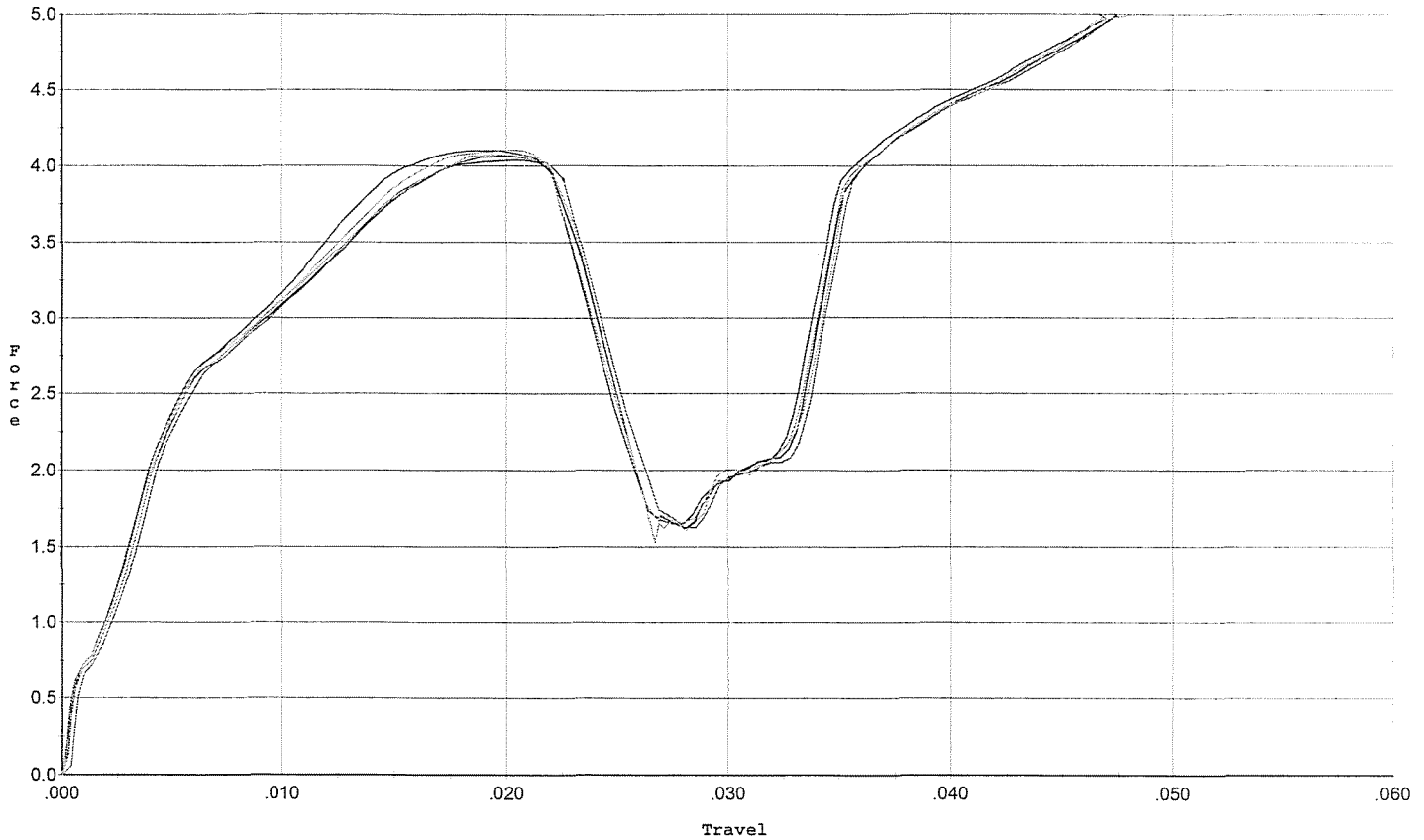
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.021	0.00	0.030	0.035		Set Trigger
2	2.410	0.021	0.00	0.030	0.036		Set Trigger
3	2.420	0.021	0.00	0.029	0.035		Set Trigger
4	2.407	0.021	0.00	0.030	0.034		Set Trigger
5	2.379	0.021	0.00	0.029	0.035		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.022	0.00	0.028	0.063		Set Trigger
2	4.039	0.023	0.00	0.027	0.065		Set Trigger
3	4.065	0.023	0.00	0.028	0.063		Set Trigger
4	4.074	0.023	0.00	0.028	0.065		Set Trigger
5	4.104	0.022	0.00	0.028	0.062		Set Trigger

Aug 4.07