

G684 8389

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

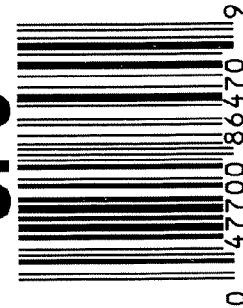
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848389

UPC



GUN SERIAL # 66848389

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SP
470	DIS-ASSEMBLE ACTION		4-15-09	SP
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	4/18/09	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

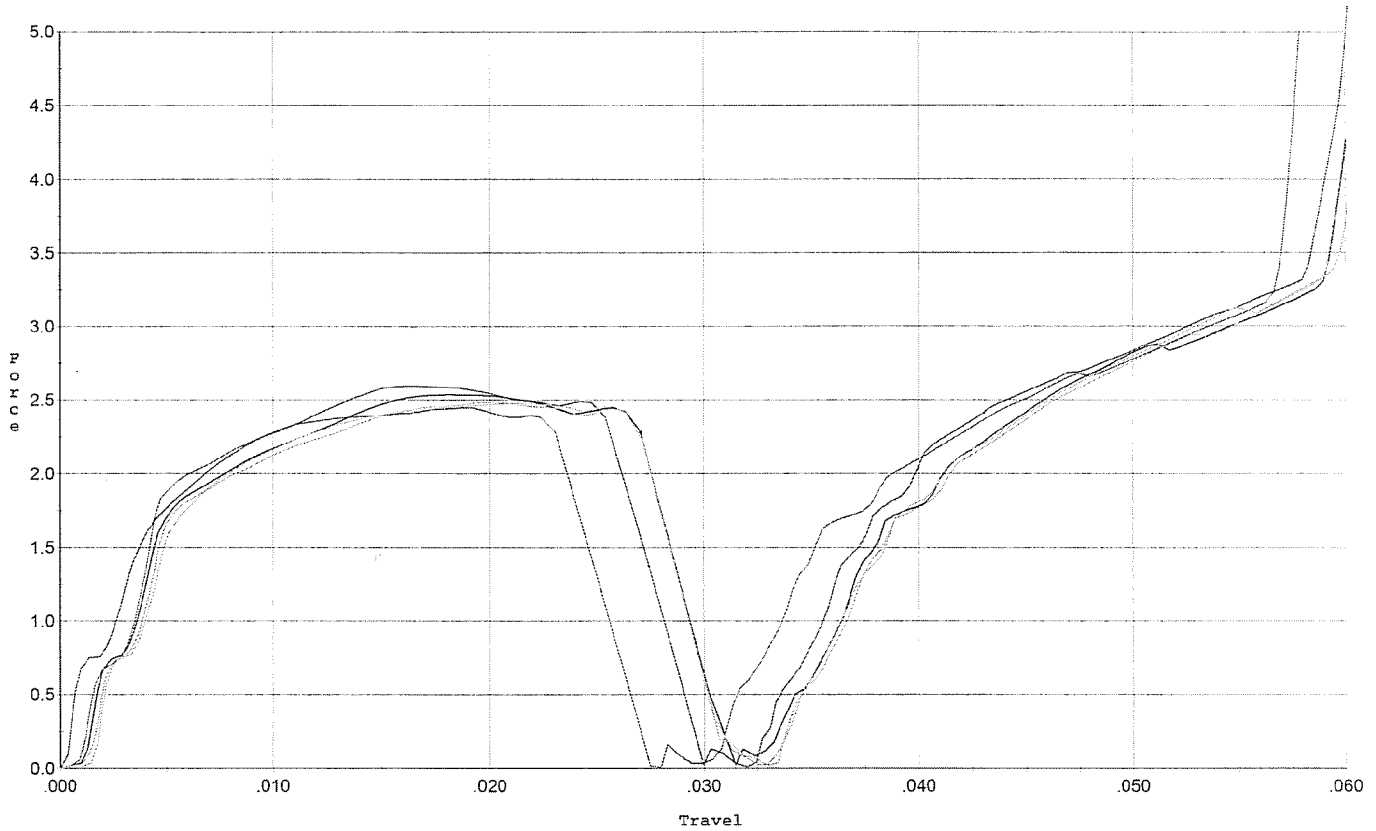
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.6</u> <u>2.6</u> <u>2.7</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.8</u> <u>3.8</u> <u>3.9</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-1-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/14/09	RPB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	WN
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.79</u> <u>2.75</u> <u>2.85</u> <u>2.84</u>	5-21-09	WN
	C) FUNCTION		5/22/09	RP
690	PACK		7/30/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



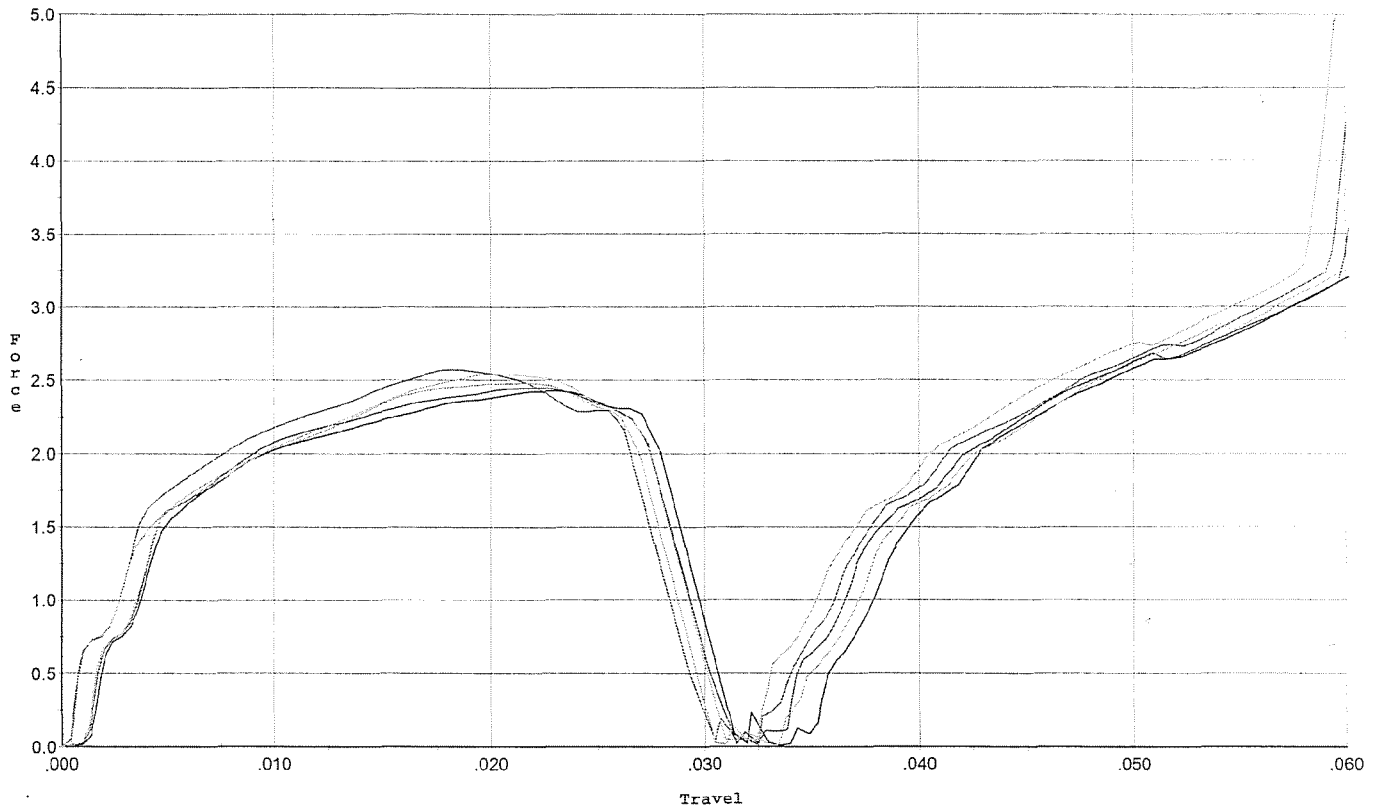
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.027	0.00	0.038	0.055		Set Trigger
2	2.537	0.027	0.00	0.038	0.053		Set Trigger
3	2.447	0.025	0.00	0.038	0.047		Set Trigger
4	2.479	0.027	0.00	0.038	0.052		Set Trigger
5	2.484	0.027	0.00	0.038	0.052		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



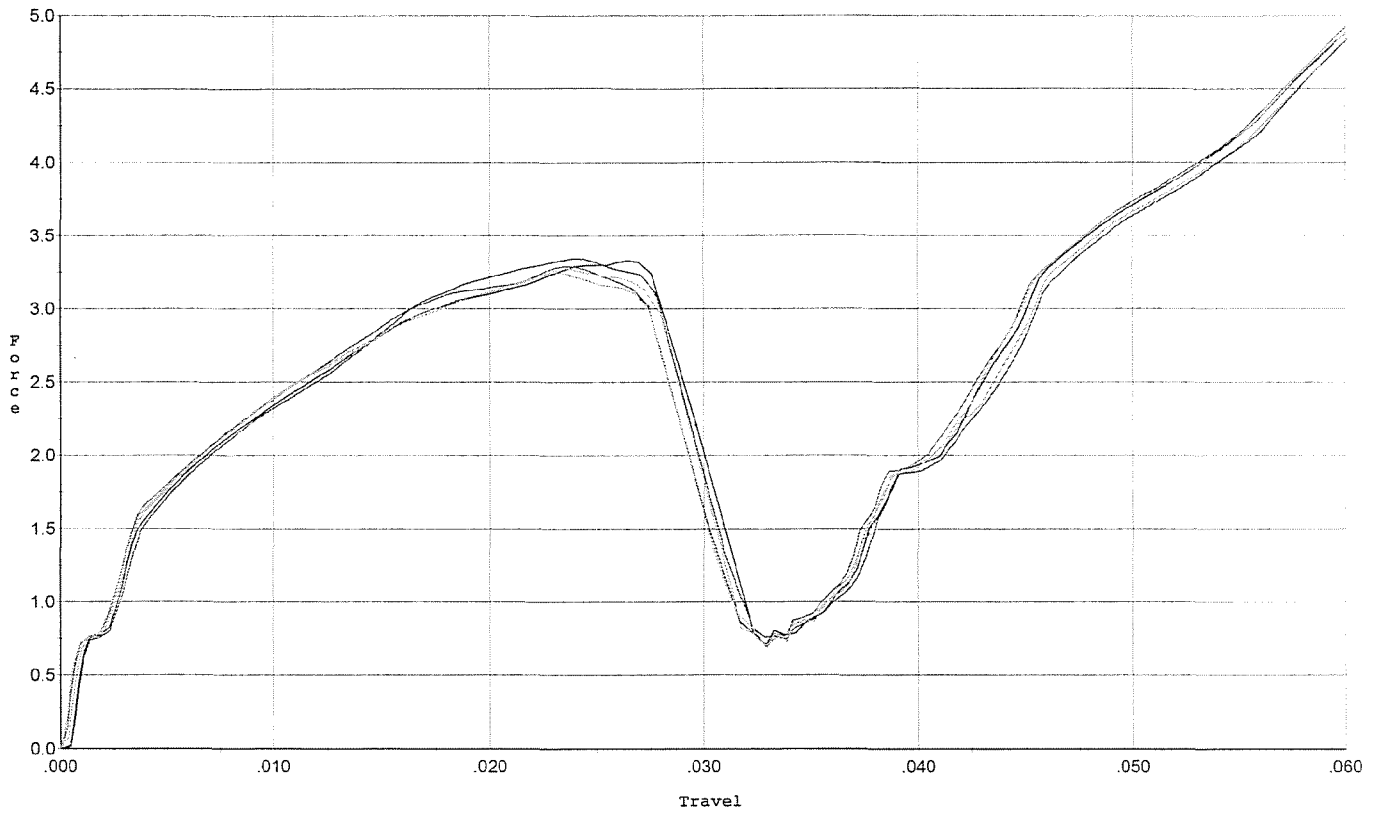
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.027	0.00	0.038	0.051		Set Trigger
2	2.426	0.028	0.00	0.039	0.051		Set Trigger
3	2.570	0.026	0.00	0.038	0.052		Set Trigger
4	2.540	0.027	0.00	0.039	0.052		Set Trigger
5	2.478	0.027	0.00	0.037	0.051		Set Trigger

1A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



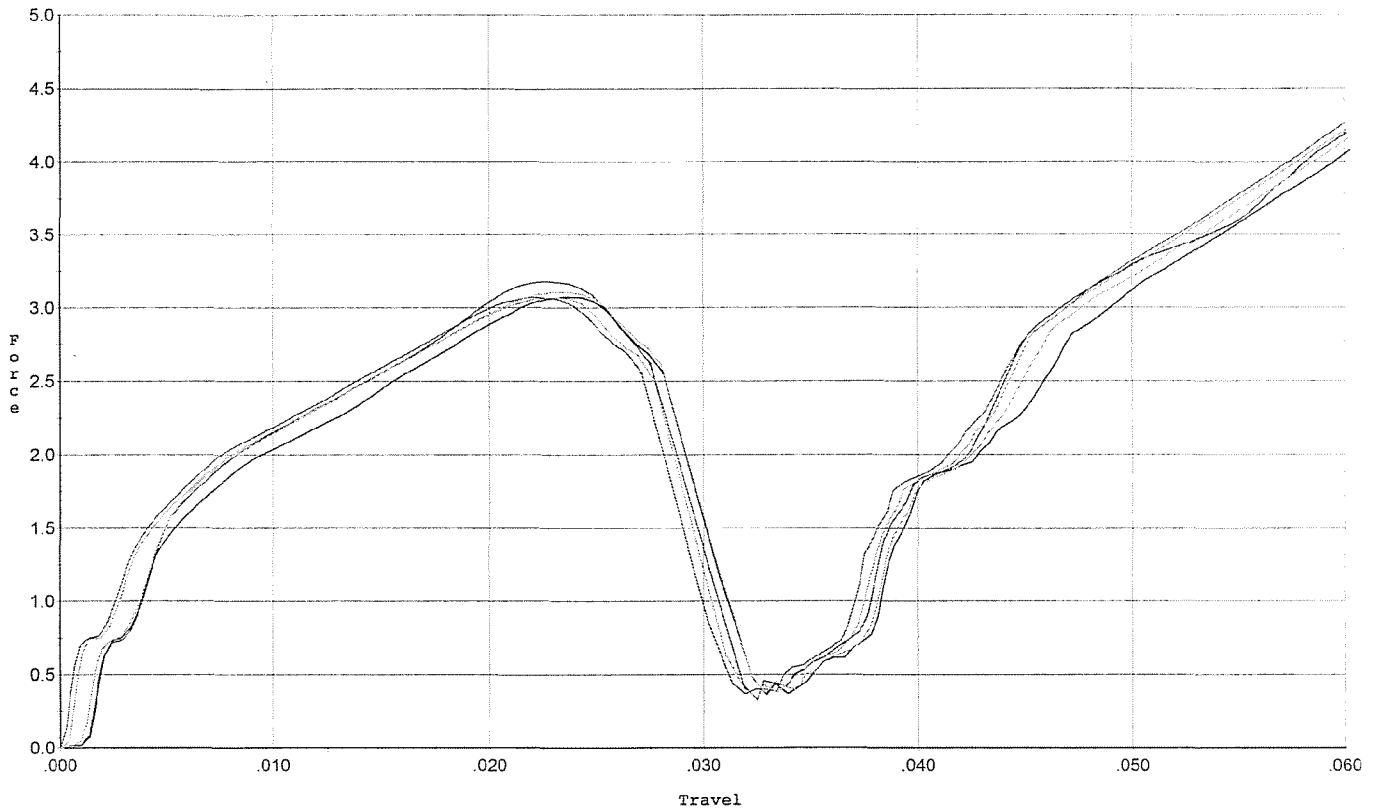
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.339	0.028	0.00	0.037	0.066		Set Trigger
2	3.326	0.030	0.00	0.036	0.070		Set Trigger
3	3.286	0.027	0.00	0.037	0.065		Set Trigger
4	3.274	0.028	0.00	0.037	0.066		Set Trigger
5	3.242	0.027	0.00	0.037	0.065		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



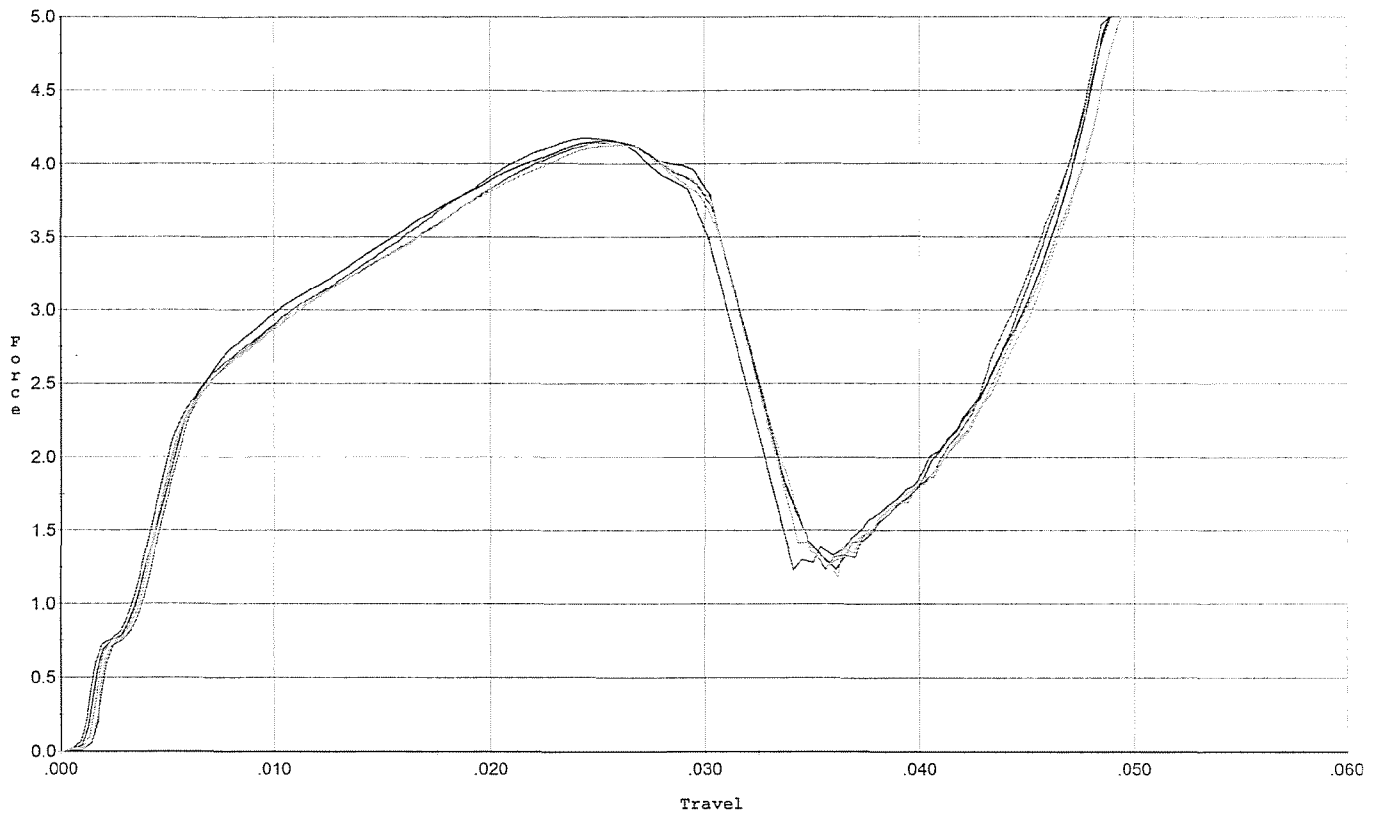
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.175	0.028	0.00	0.038	0.059		Set Trigger
2	3.072	0.028	0.00	0.039	0.058		Set Trigger
3	3.071	0.027	0.00	0.038	0.059		Set Trigger
4	3.107	0.028	0.00	0.039	0.060		Set Trigger
5	3.066	0.028	0.00	0.038	0.060		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



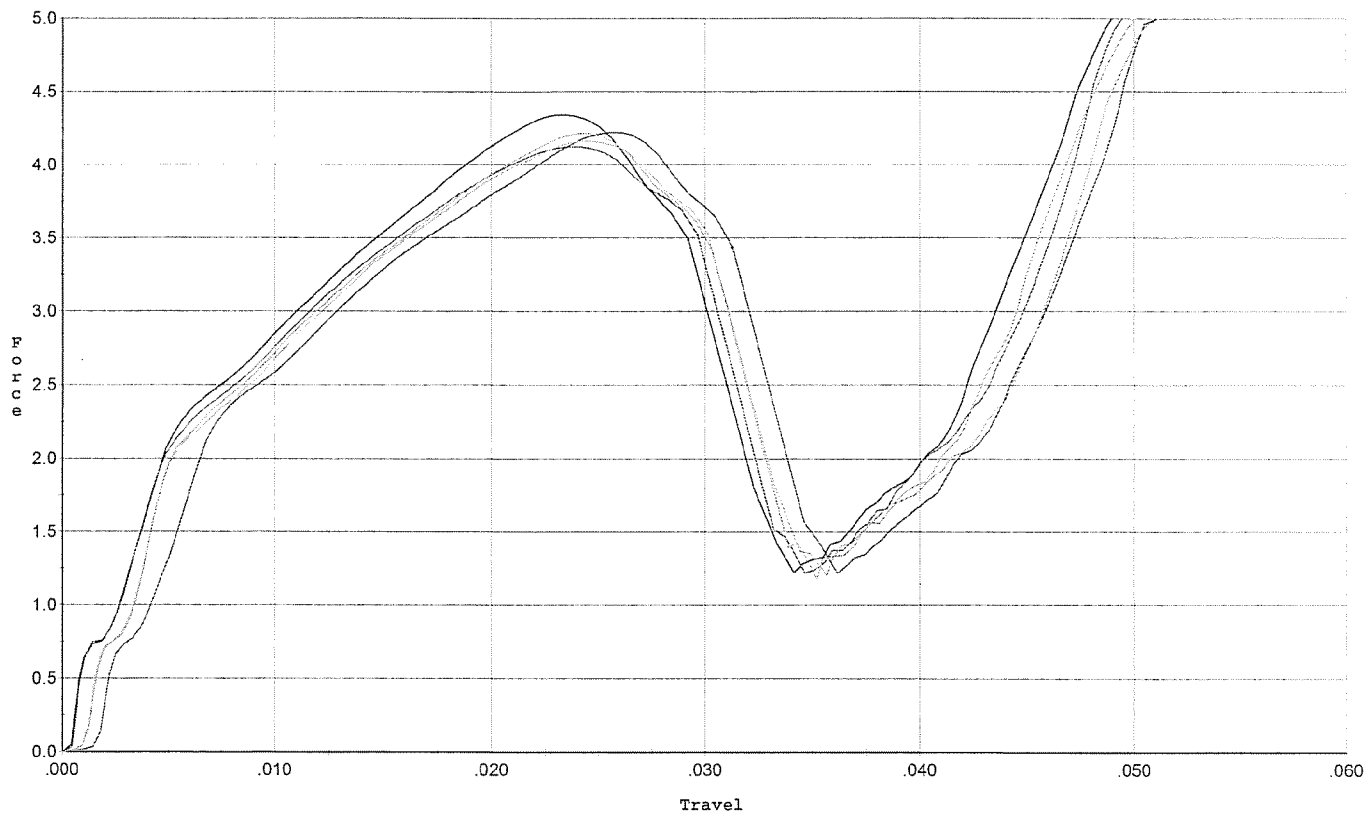
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.030	0.00	0.019	0.087		Set Trigger
2	4.156	0.030	0.00	0.018	0.088		Set Trigger
3	4.149	0.030	0.00	0.019	0.086		Set Trigger
4	4.128	0.030	0.00	0.019	0.086		Set Trigger
5	4.137	0.031	0.00	0.019	0.087		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



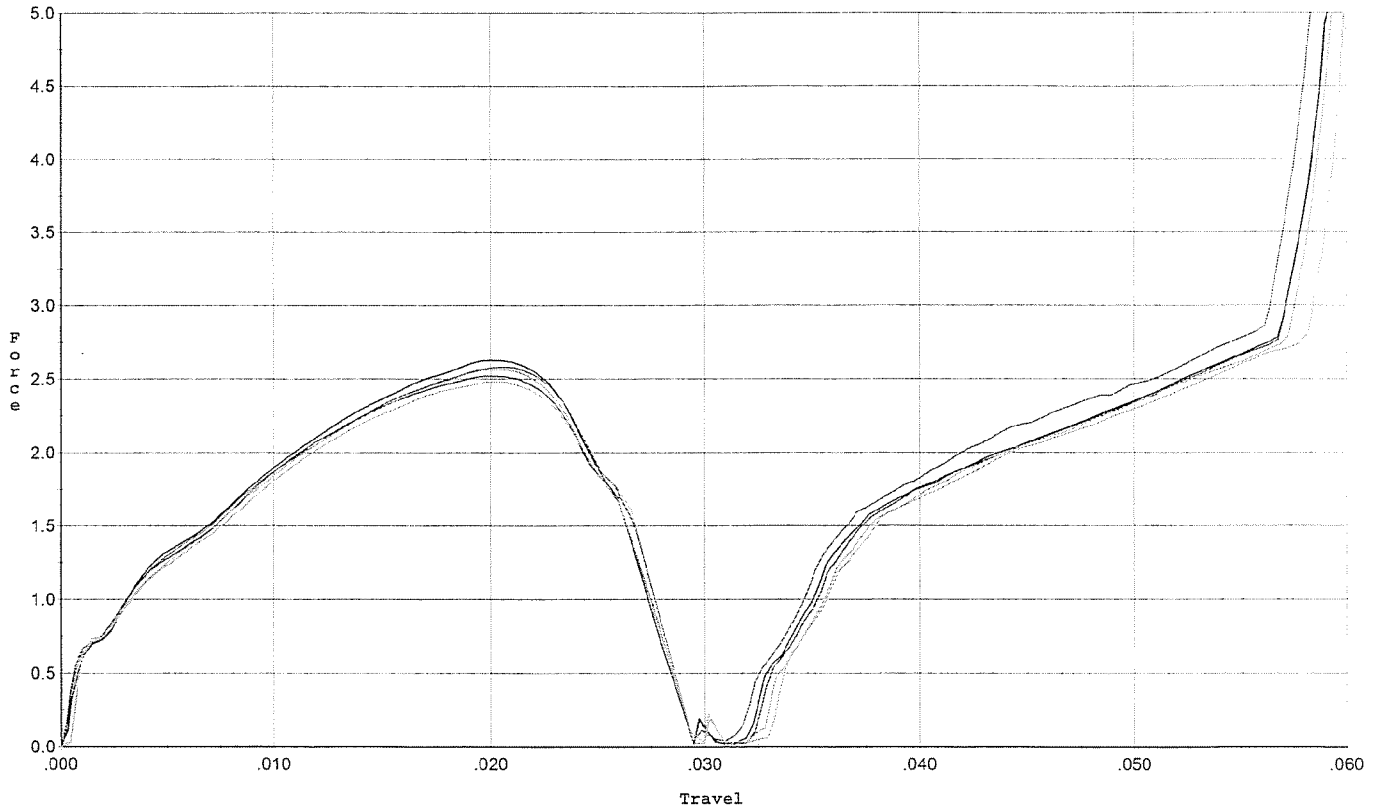
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.031	0.00	0.026	0.086		Set Trigger
2	4.341	0.029	0.00	0.025	0.085		Set Trigger
3	4.123	0.030	0.00	0.028	0.085		Set Trigger
4	4.161	0.030	0.00	0.026	0.085		Set Trigger
5	4.214	0.030	0.00	0.026	0.086		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



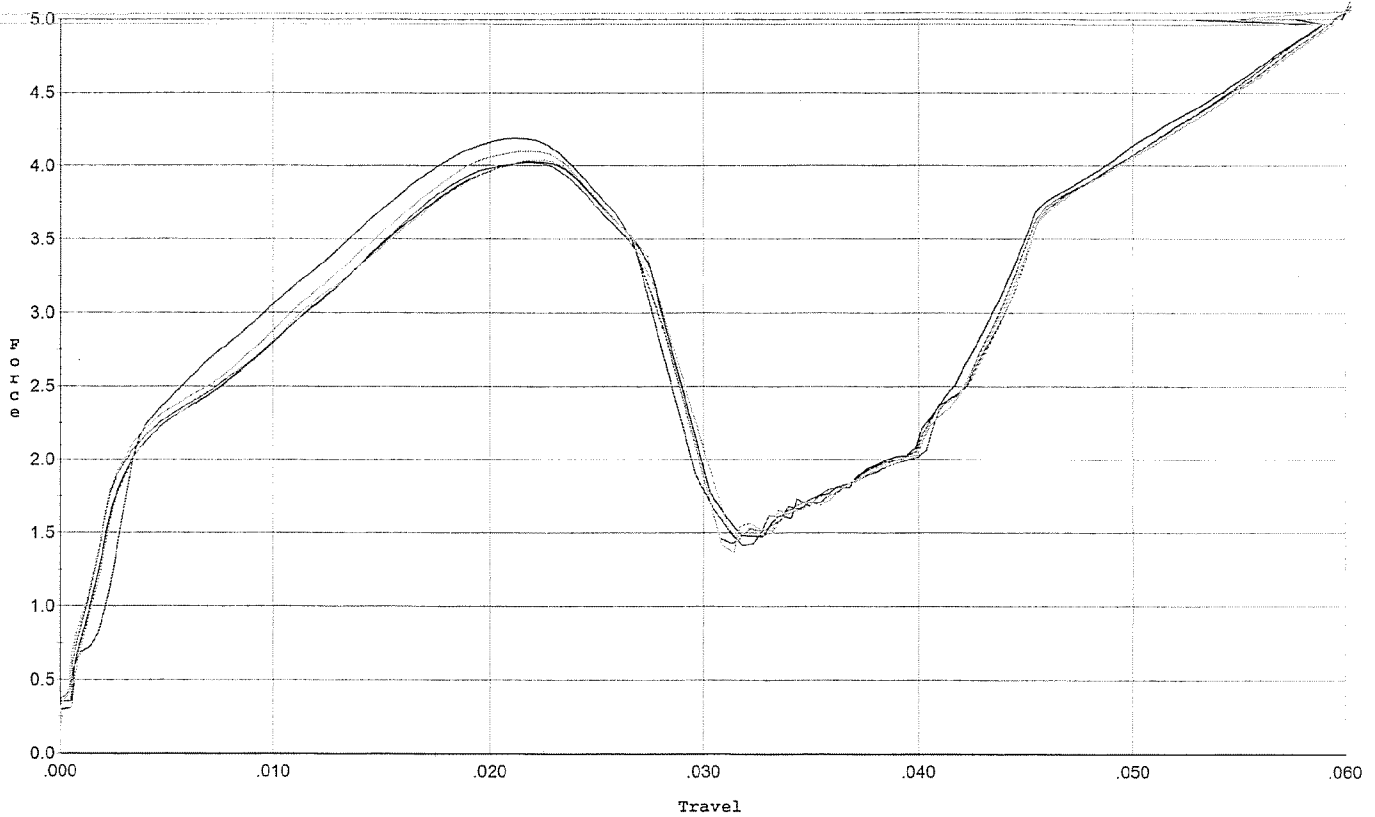
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.028	0.00	0.038	0.048		Set Trigger
2	2.630	0.026	0.00	0.038	0.047		Set Trigger
3	2.582	0.027	0.00	0.037	0.048		Set Trigger
4	2.482	0.027	0.00	0.038	0.046		Set Trigger
5	2.564	0.028	0.00	0.038	0.048		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.027	0.00	0.035	0.079		Set Trigger
2	4.028	0.027	0.00	0.035	0.078		Set Trigger
3	4.023	0.028	0.00	0.035	0.080		Set Trigger
4	4.099	0.028	0.00	0.035	0.080		Set Trigger
5	4.042	0.027	0.00	0.035	0.078		Set Trigger

A-4.07