

G6848393

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



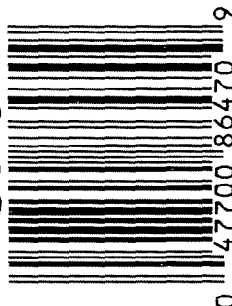
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848393

UPC



BM FORM

GUN SERIAL #

G6848393

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SP
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SP
460	CHECK HEADSPACE		4-3-09	SP
470	DIS-ASSEMBLE ACTION		4-3-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES	APR 18 2009	4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-6-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

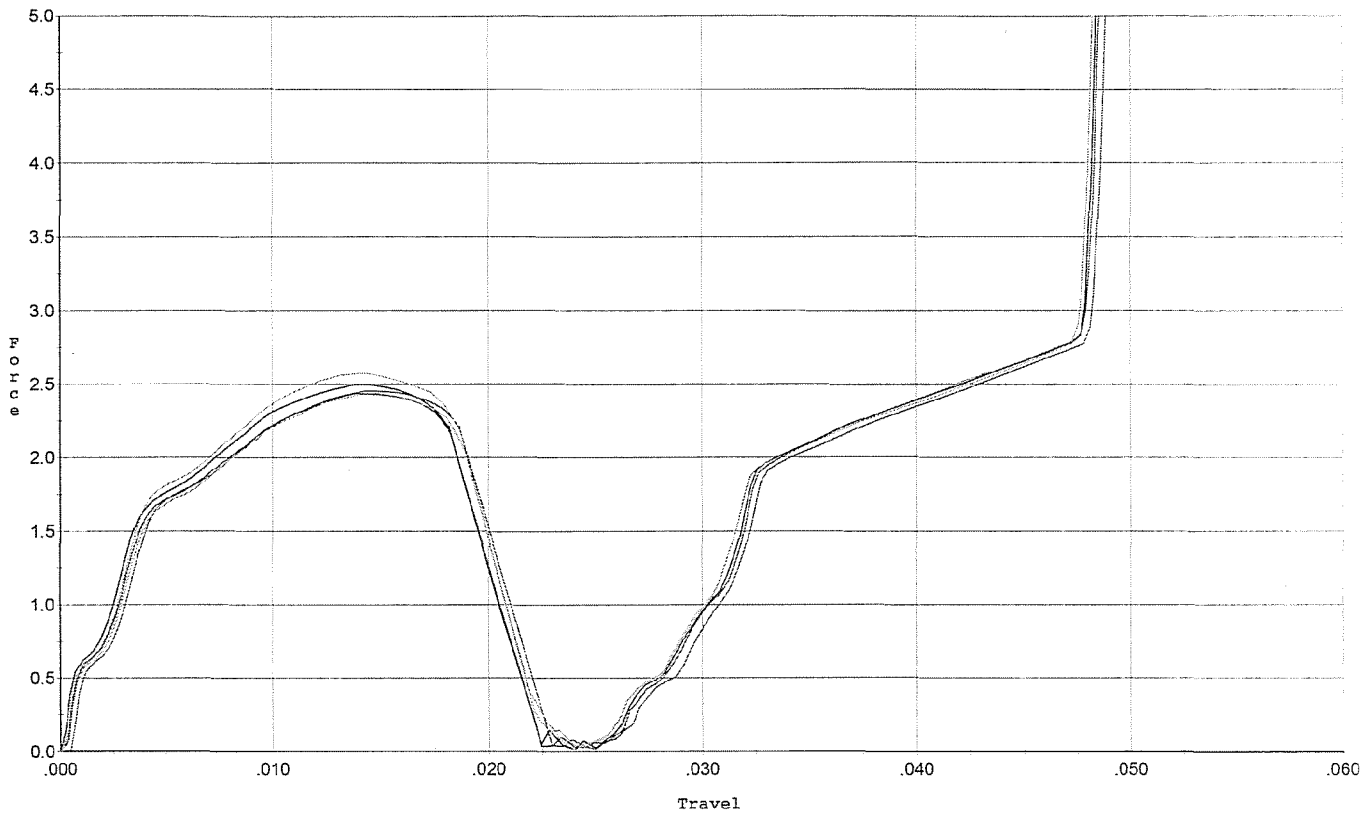
560	F) BARBER M24 0054864	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-13-09	R.N.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>30</u> <u>30</u> <u>30</u>	5-13-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-13-09	R.N.
	J) ASSEMBLE STOCK			5-6-09	R.N.
	K) ASSEMBLE SWIVEL STUDS			5-13-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	5/14/09	R.B.
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			5/11/09	W/N
670	FINAL INSPECTION A) HEADSPACE			5-13-09	R.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>282</u> <u>284</u> <u>284</u> <u>289</u> <u>279</u>	5-12-09	R.T.
	C) FUNCTION			5-13-09	R.N.
690	PACK			6/18/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



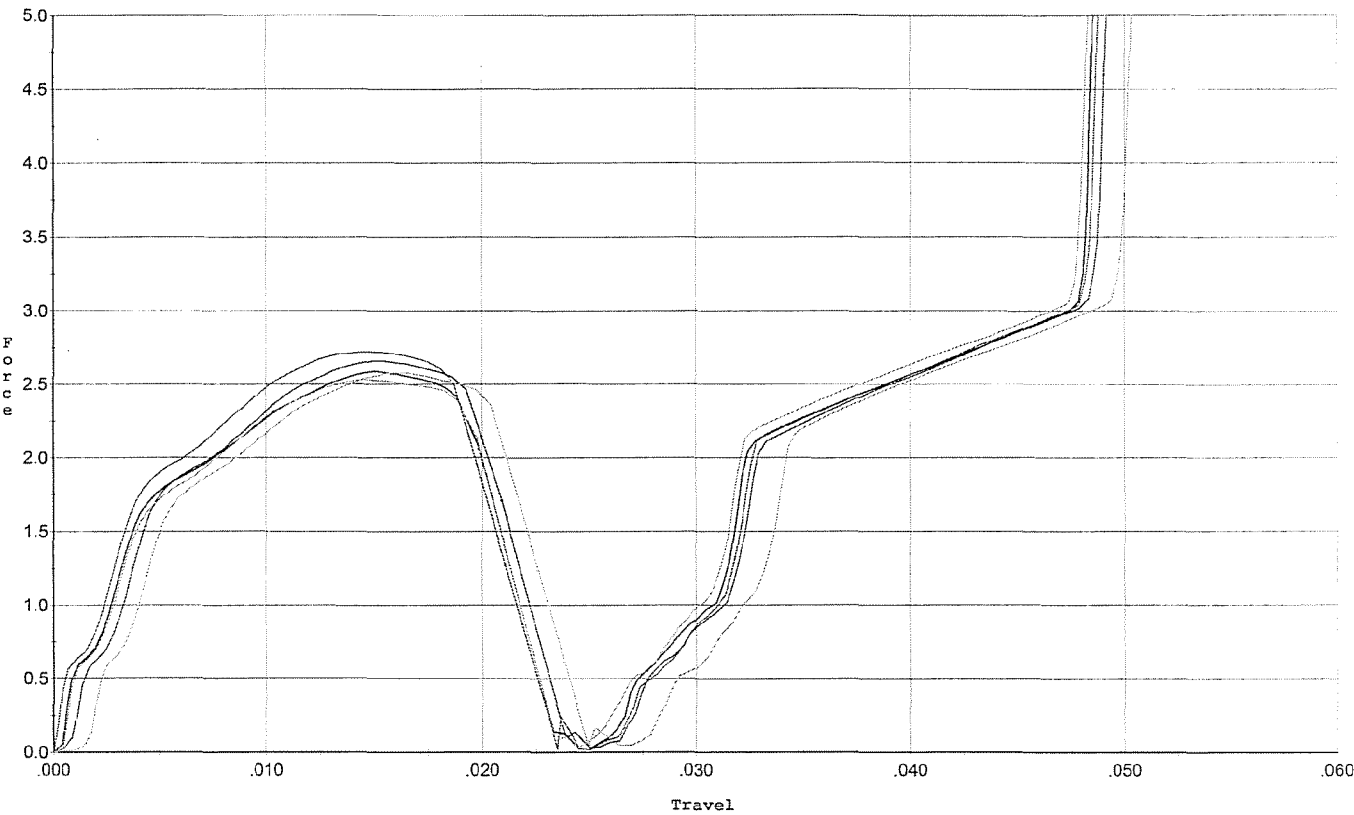
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.018	0.00	0.033	0.032		Set Trigger
2	2.499	0.018	0.00	0.033	0.033		Set Trigger
3	2.453	0.019	0.00	0.034	0.033		Set Trigger
4	2.431	0.019	0.00	0.033	0.033		Set Trigger
5	2.574	0.019	0.00	0.033	0.035		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



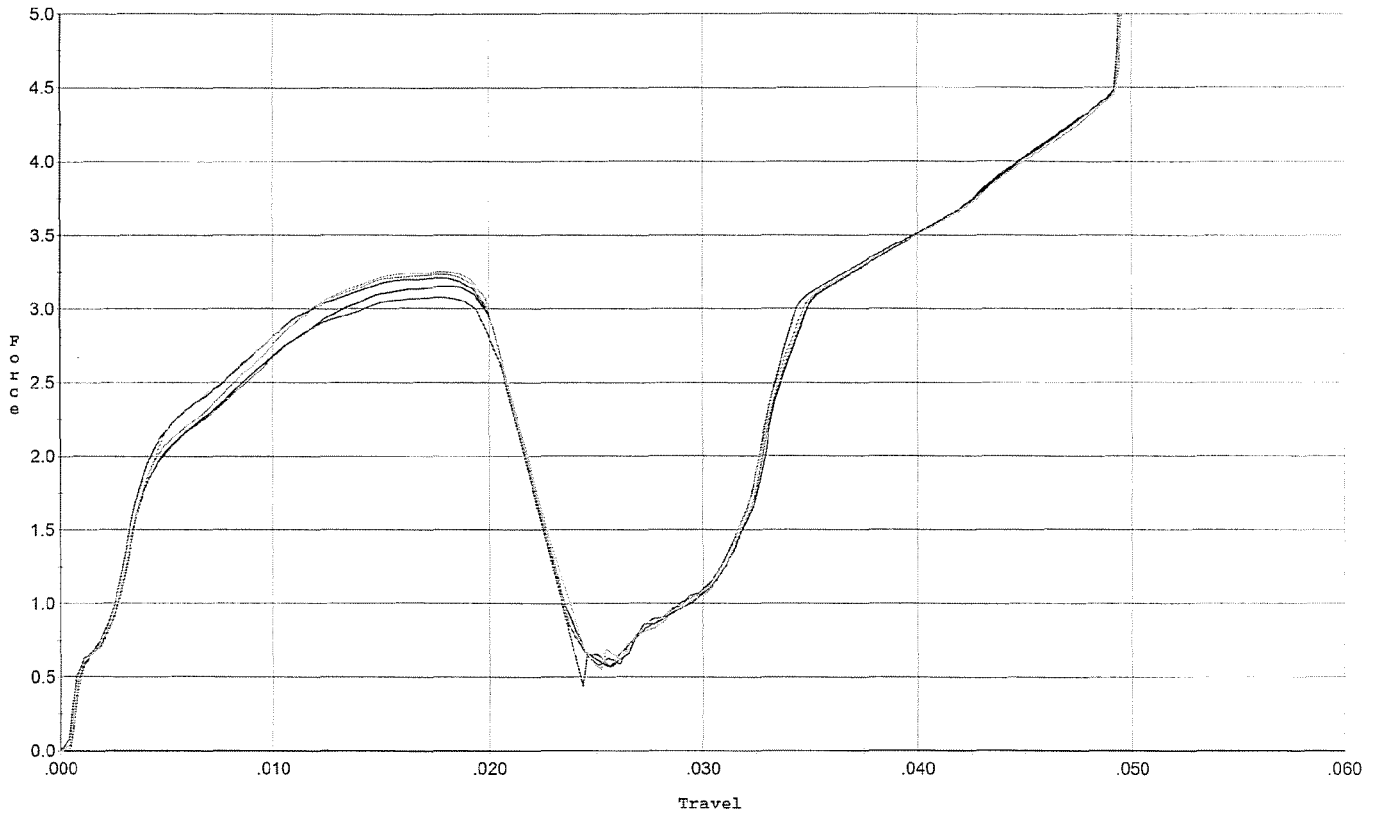
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.021	0.00	0.033	0.039		Set Trigger
2	2.582	0.020	0.00	0.032	0.037		Set Trigger
3	2.721	0.021	0.00	0.033	0.042		Set Trigger
4	2.577	0.023	0.00	0.033	0.040		Set Trigger
5	2.530	0.020	0.00	0.032	0.036		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



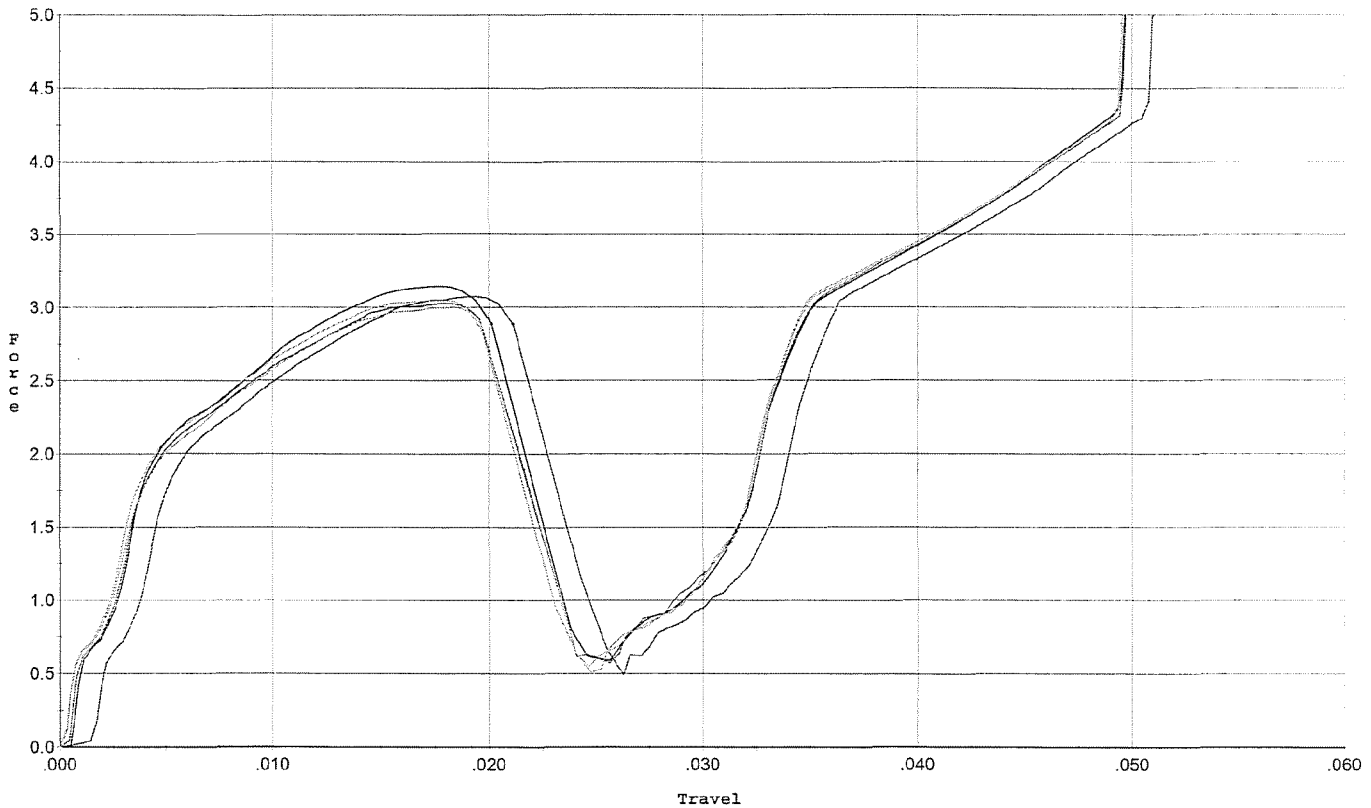
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.020	0.00	0.032	0.046		Set Trigger
2	3.153	0.020	0.00	0.032	0.045		Set Trigger
3	3.077	0.021	0.00	0.032	0.045		Set Trigger
4	3.250	0.020	0.00	0.032	0.046		Set Trigger
5	3.234	0.020	0.00	0.032	0.045		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



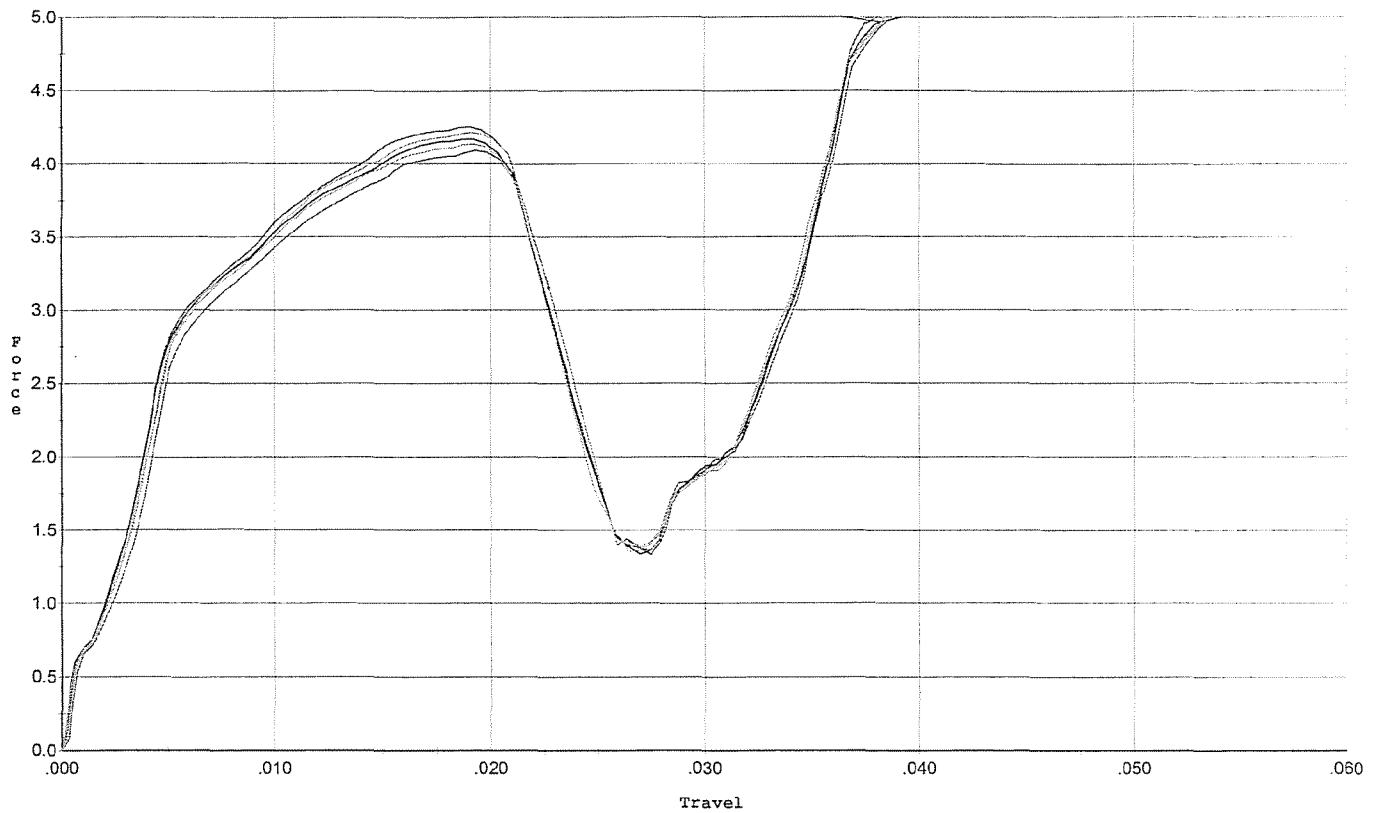
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.021	0.00	0.033	0.044		Set Trigger
2	3.145	0.020	0.00	0.032	0.045		Set Trigger
3	3.027	0.022	0.00	0.032	0.047		Set Trigger
4	3.047	0.020	0.00	0.032	0.043		Set Trigger
5	3.002	0.022	0.00	0.032	0.047		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



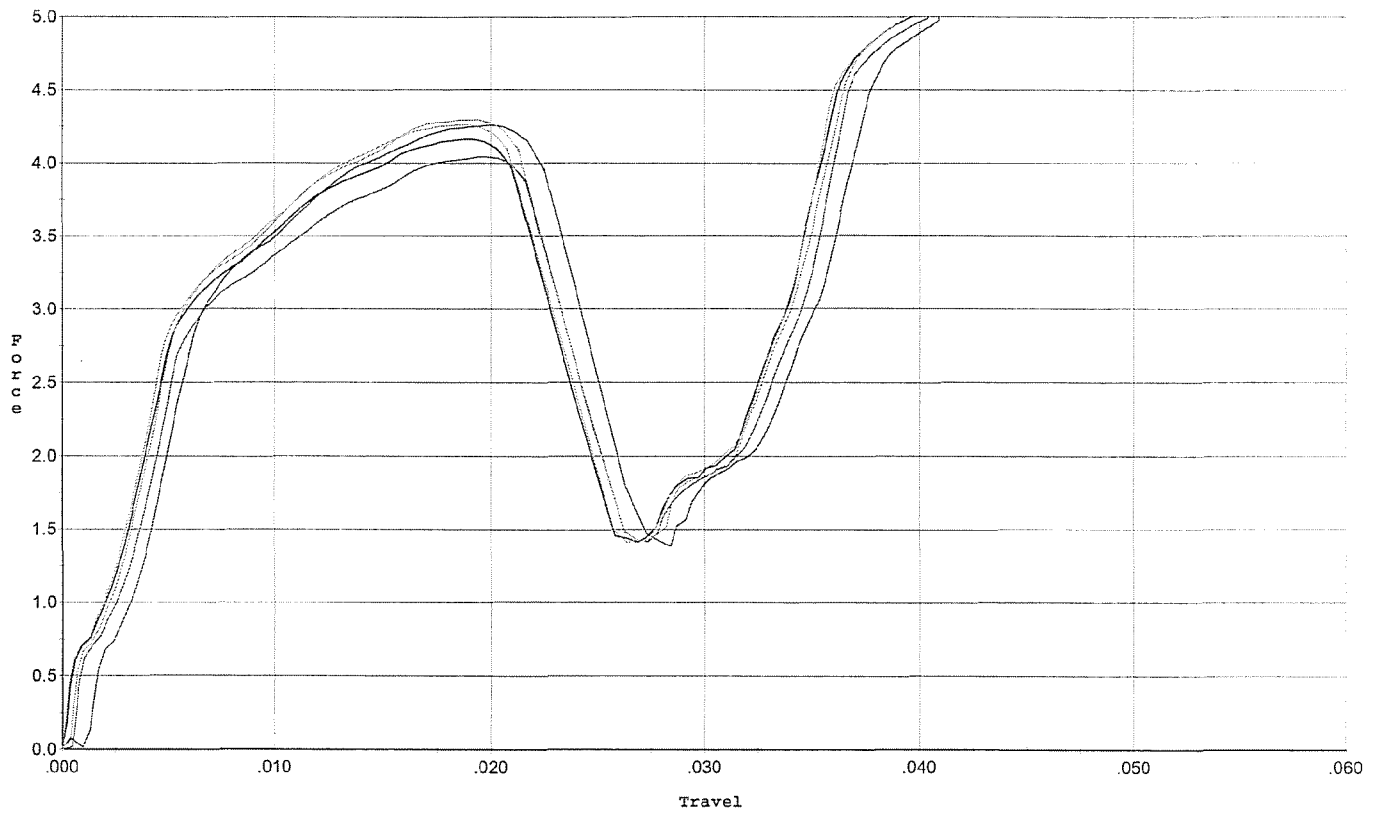
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.254	0.023	0.00	0.030	0.067		Set Trigger
2	4.170	0.021	0.00	0.030	0.062		Set Trigger
3	4.092	0.021	0.00	0.030	0.060		Set Trigger
4	4.136	0.021	0.00	0.030	0.061		Set Trigger
5	4.215	0.023	0.00	0.030	0.067		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



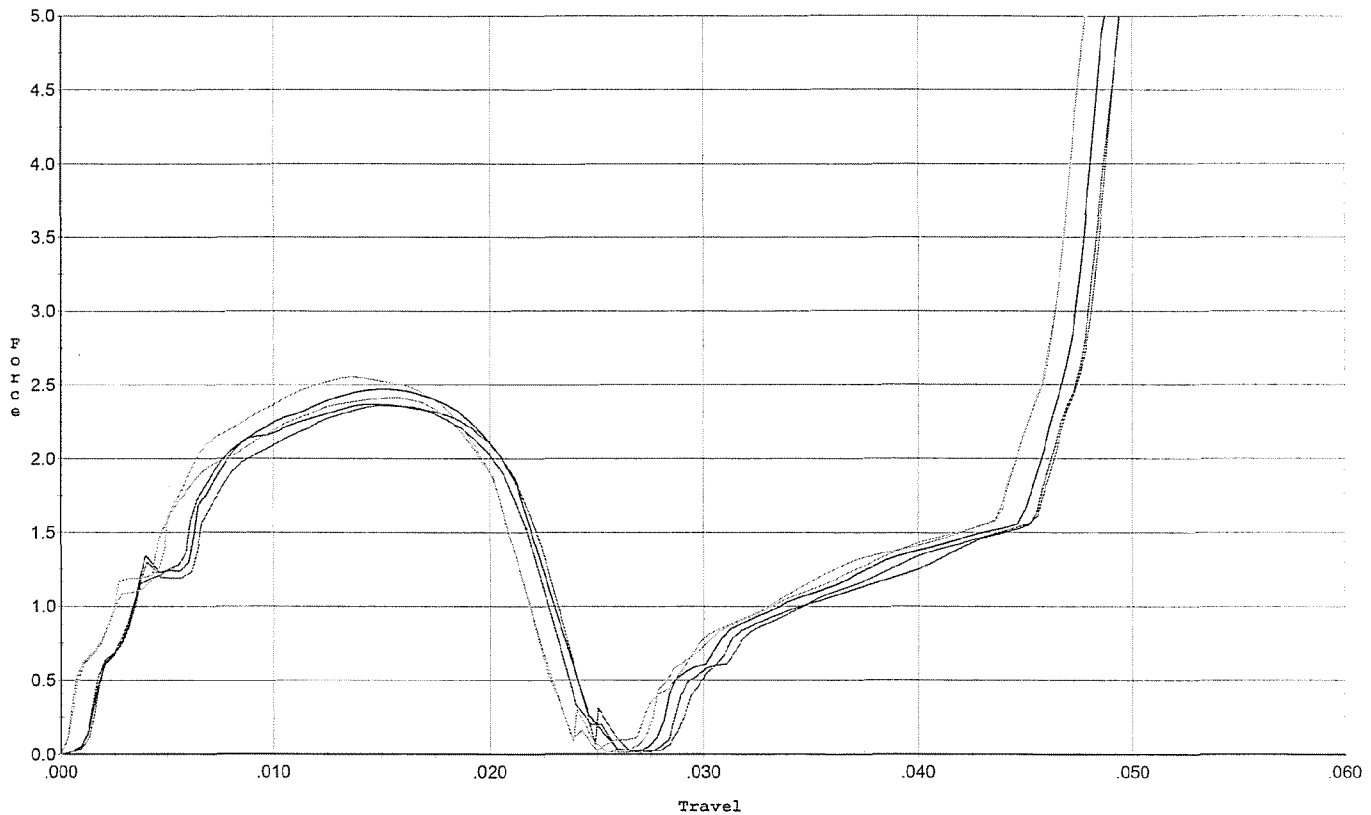
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.022	0.00	0.030	0.065		Set Trigger
2	4.164	0.021	0.00	0.030	0.061		Set Trigger
3	4.042	0.022	0.00	0.030	0.061		Set Trigger
4	4.264	0.021	0.00	0.030	0.062		Set Trigger
5	4.296	0.021	0.00	0.030	0.064		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



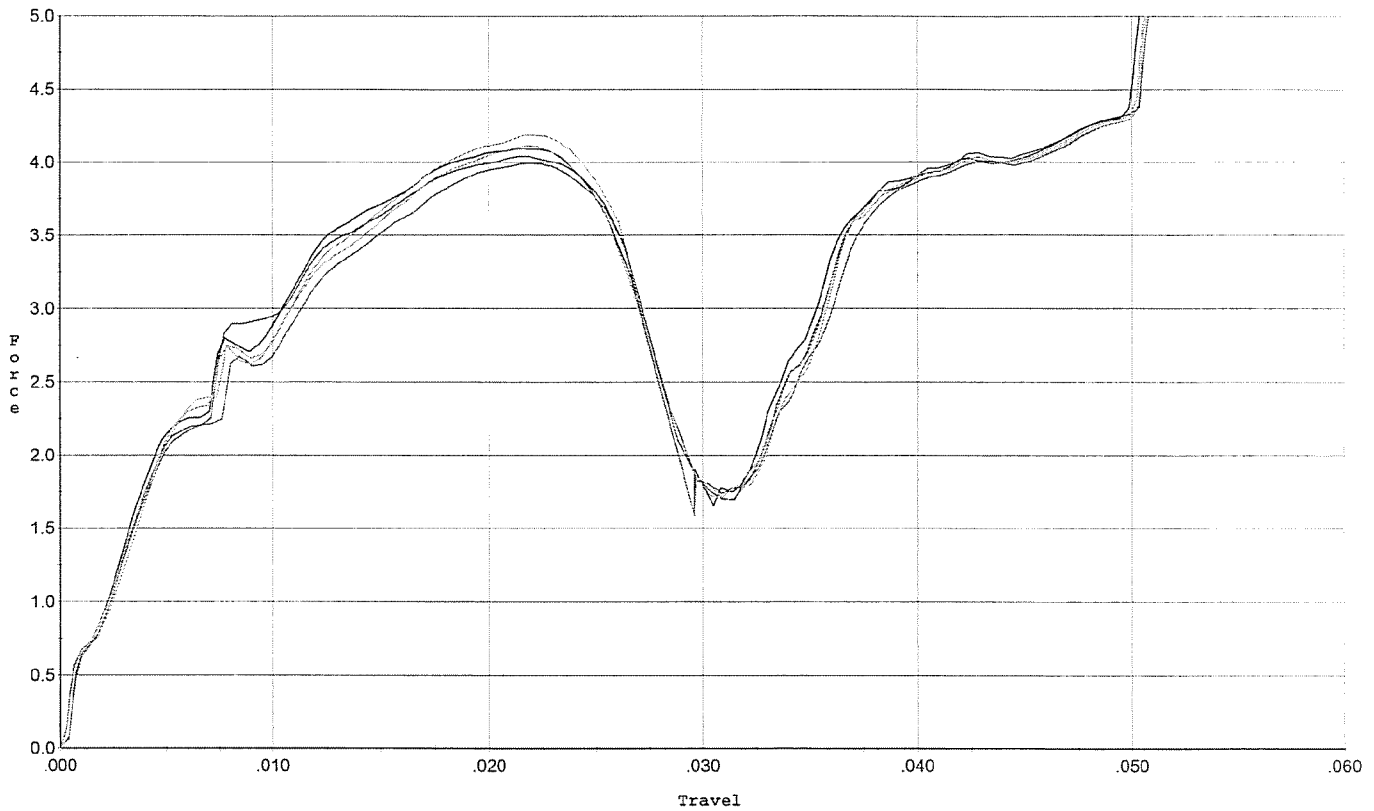
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.368	0.022	0.00	0.034	0.037		Set Trigger
2	2.470	0.021	0.00	0.033	0.037		Set Trigger
3	2.360	0.022	0.006	0.034	0.037		Set Trigger
4	2.557	0.020	0.00	0.033	0.037		Set Trigger
5	2.415	0.020	0.00	0.033	0.036		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.026	0.00	0.023	0.074		Set Trigger
2	4.096	0.027	0.00	0.023	0.076		Set Trigger
3	3.996	0.026	0.00	0.023	0.072		Set Trigger
4	4.188	0.026	0.010	0.023	0.074		Set Trigger
5	4.113	0.027	0.010	0.023	0.075		Set Trigger

Aug 4.08