

G6848395

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



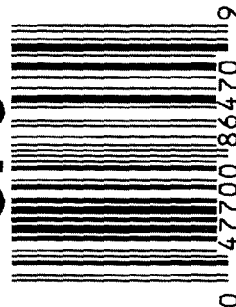
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848395

UPC



BM FORM

GUN SERIAL # G-684 8395

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4-24-09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-27-09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	JP
520	GOFF BLAST BBL / REC		4/28	RP
540	APPLY COATINGS (BARREL ACTION)		5/7	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-7-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

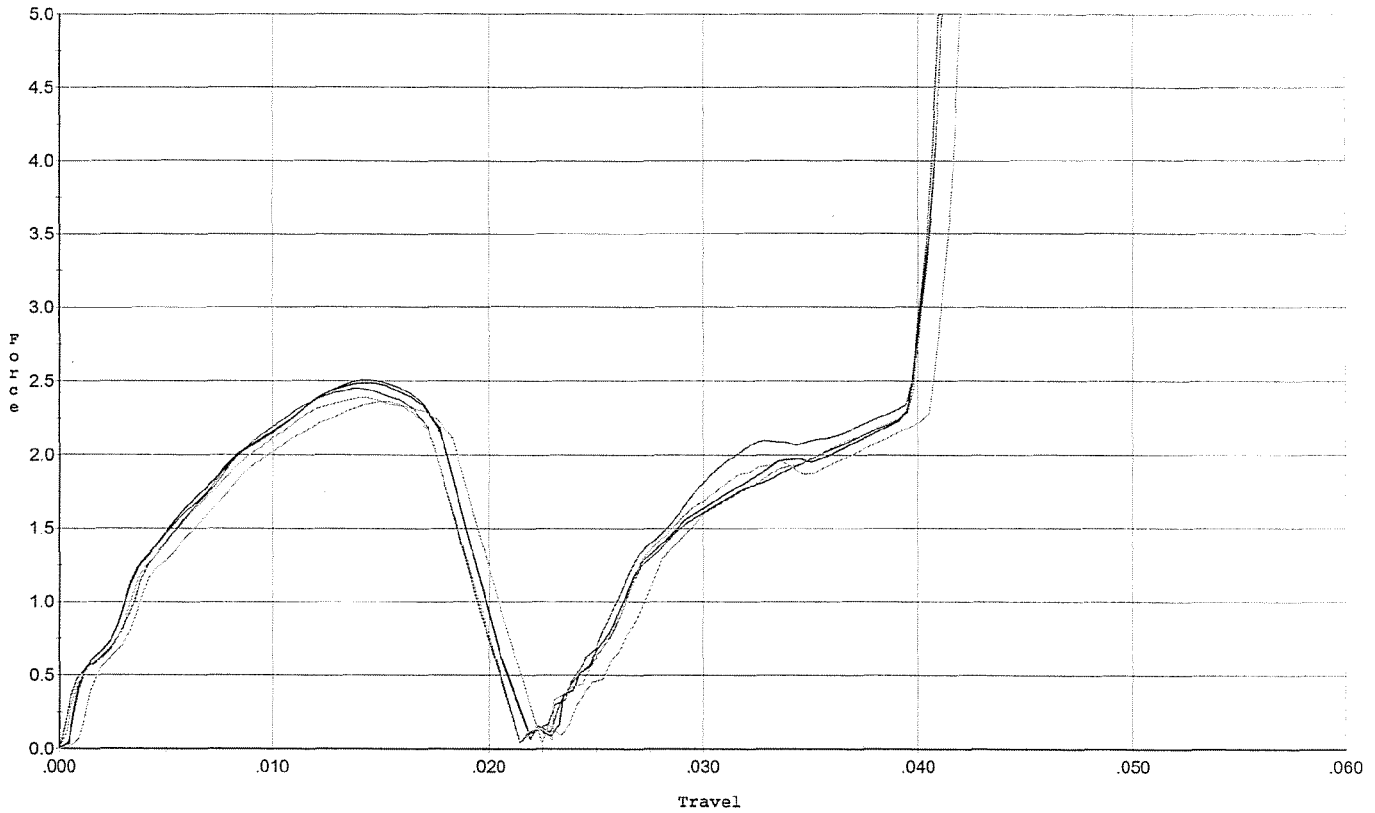
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-14-09	SPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-14-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	5-14-09	SPD
	J) ASSEMBLE STOCK		5-7-09	SPD
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	3/11/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-11-09	NT
670	FINAL INSPECTION A) HEADSPACE		5-14-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>261</u> <u>258</u> <u>263</u> <u>262</u> <u>262</u>	5-12-09	RT
	C) FUNCTION		5-14-09	SPD
690	PACK		7/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



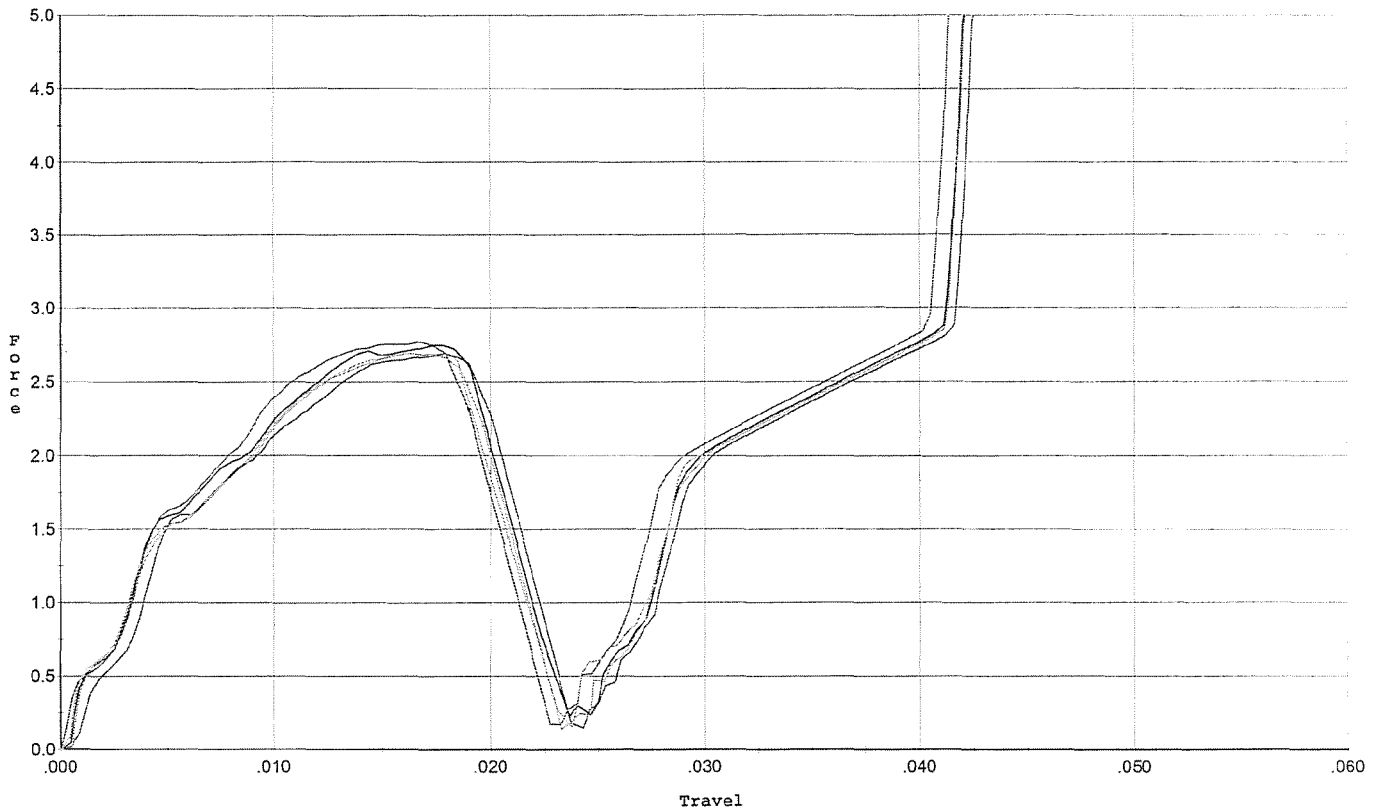
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.018	0.00	0.028	0.030		Set Trigger
2	2.487	0.018	0.00	0.028	0.030		Set Trigger
3	2.451	0.017	0.00	0.028	0.029		Set Trigger
4	2.390	0.019	0.00	0.027	0.031		Set Trigger
5	2.361	0.018	0.00	0.028	0.029		Set Trigger

A. 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



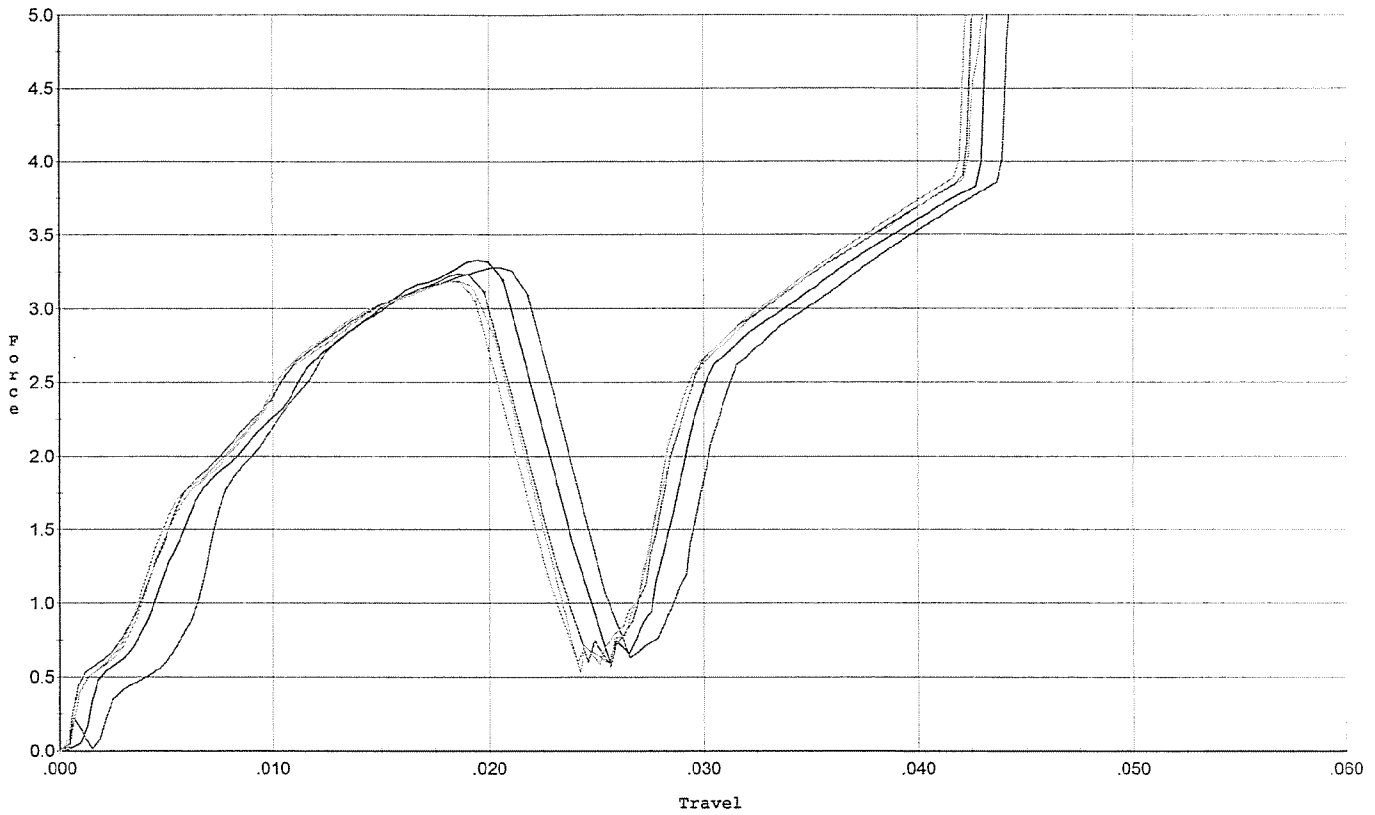
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.020	0.00	0.027	0.036		Set Trigger
2	2.747	0.019	0.00	0.027	0.036		Set Trigger
3	2.772	0.019	0.00	0.027	0.036		Set Trigger
4	2.691	0.021	0.00	0.027	0.038		Set Trigger
5	2.691	0.020	0.00	0.027	0.036		Set Trigger

A-2.71

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



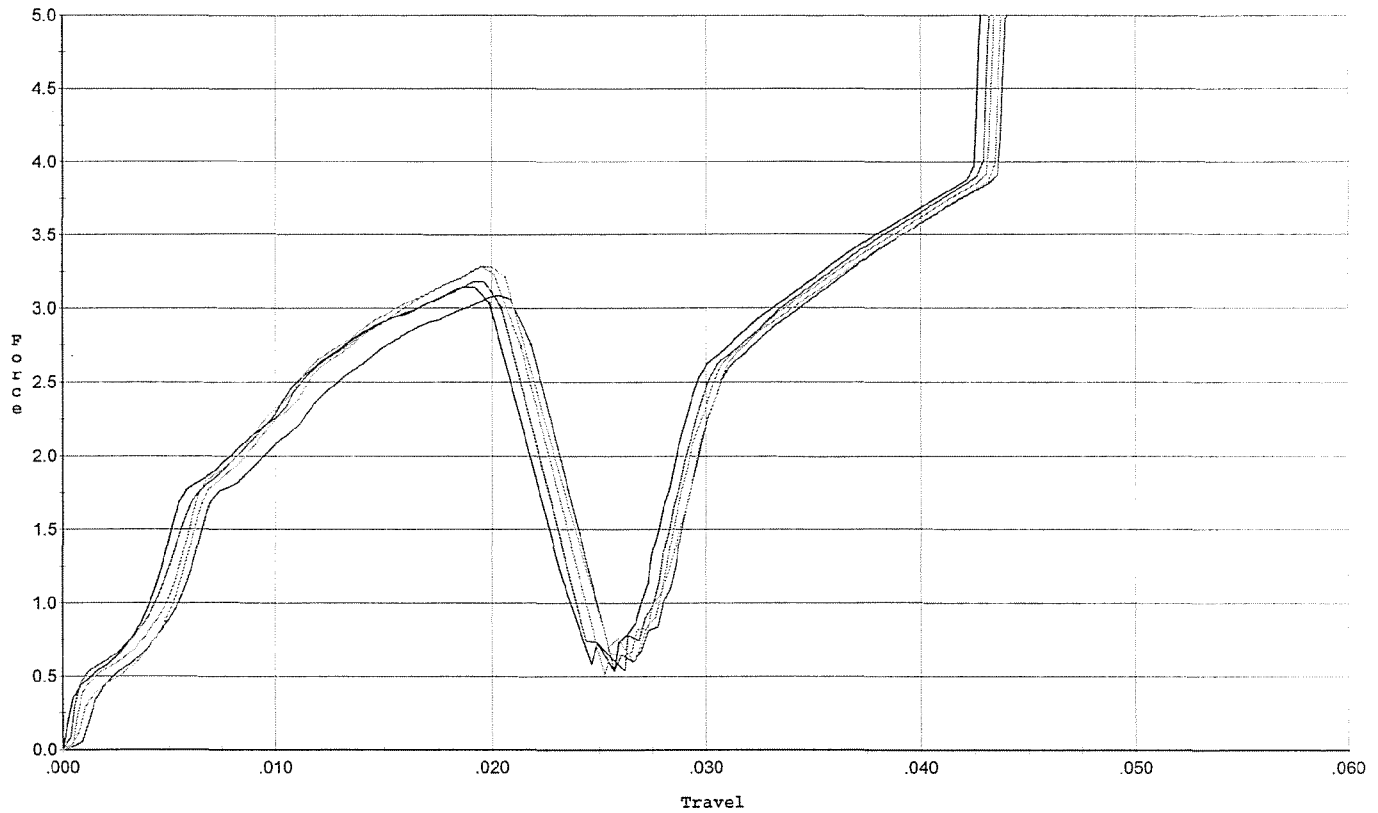
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.278	0.022	0.00	0.027	0.043		Set Trigger
2	3.326	0.021	0.00	0.026	0.042		Set Trigger
3	3.235	0.020	0.00	0.026	0.041		Set Trigger
4	3.188	0.020	0.00	0.027	0.041		Set Trigger
5	3.180	0.019	0.00	0.027	0.040		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



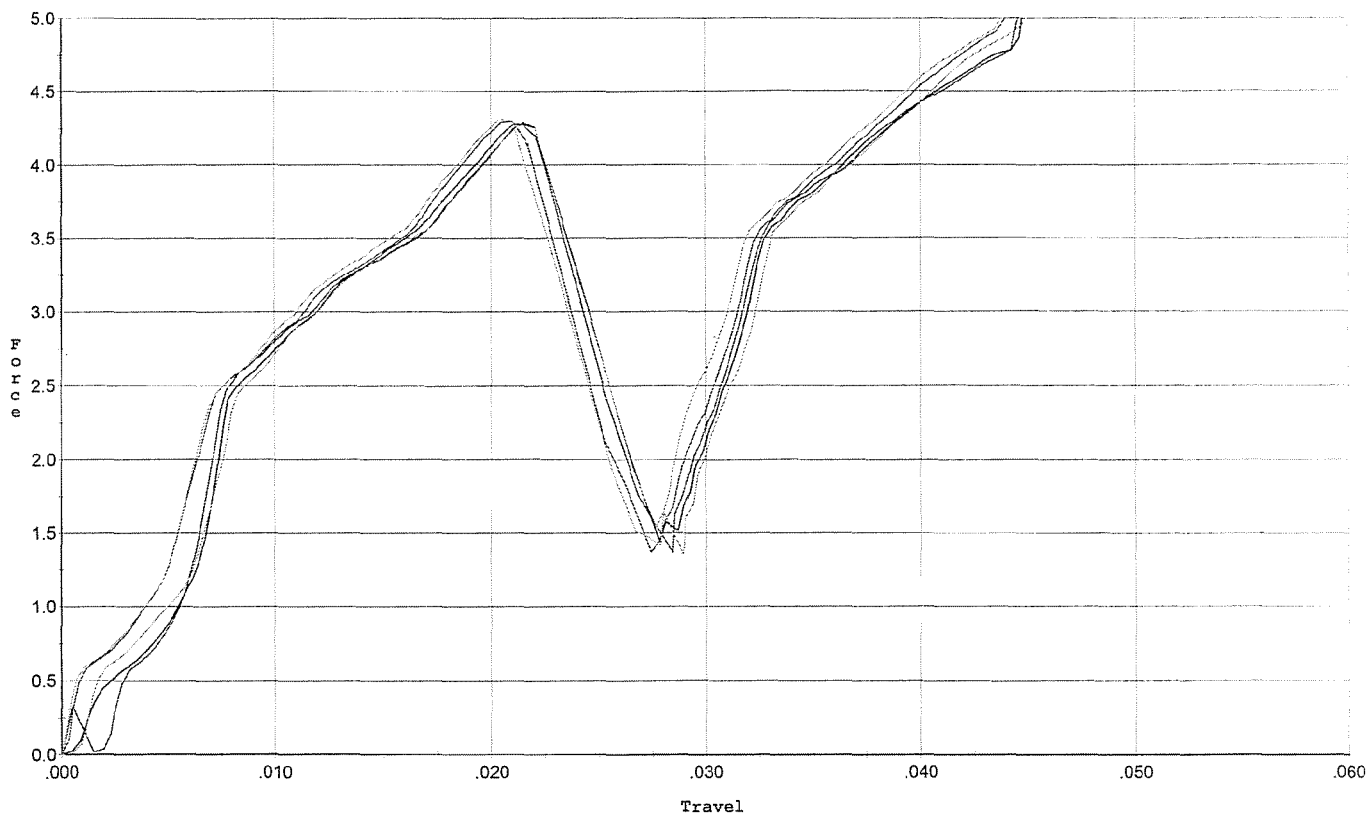
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.022	0.00	0.027	0.041		Set Trigger
2	3.143	0.020	0.00	0.027	0.040		Set Trigger
3	3.179	0.020	0.00	0.027	0.041		Set Trigger
4	3.282	0.021	0.00	0.027	0.041		Set Trigger
5	3.283	0.021	0.00	0.026	0.043		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



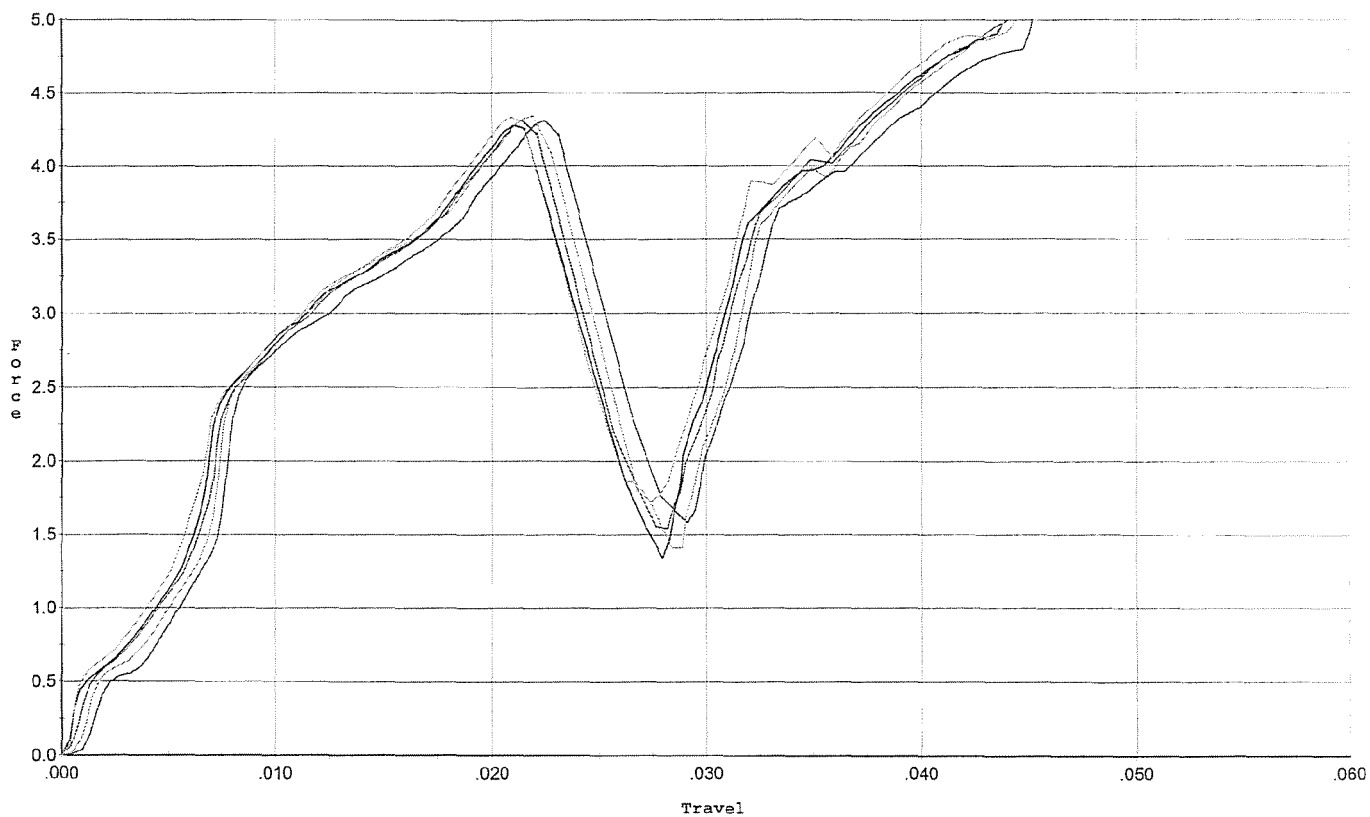
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.022	0.00	0.019	0.054		Set Trigger
2	4.282	0.024	0.00	0.019	0.059		Set Trigger
3	4.296	0.022	0.00	0.019	0.055		Set Trigger
4	4.312	0.023	0.00	0.019	0.058		Set Trigger
5	4.290	0.024	0.00	0.019	0.059		Set Trigger

A-429

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



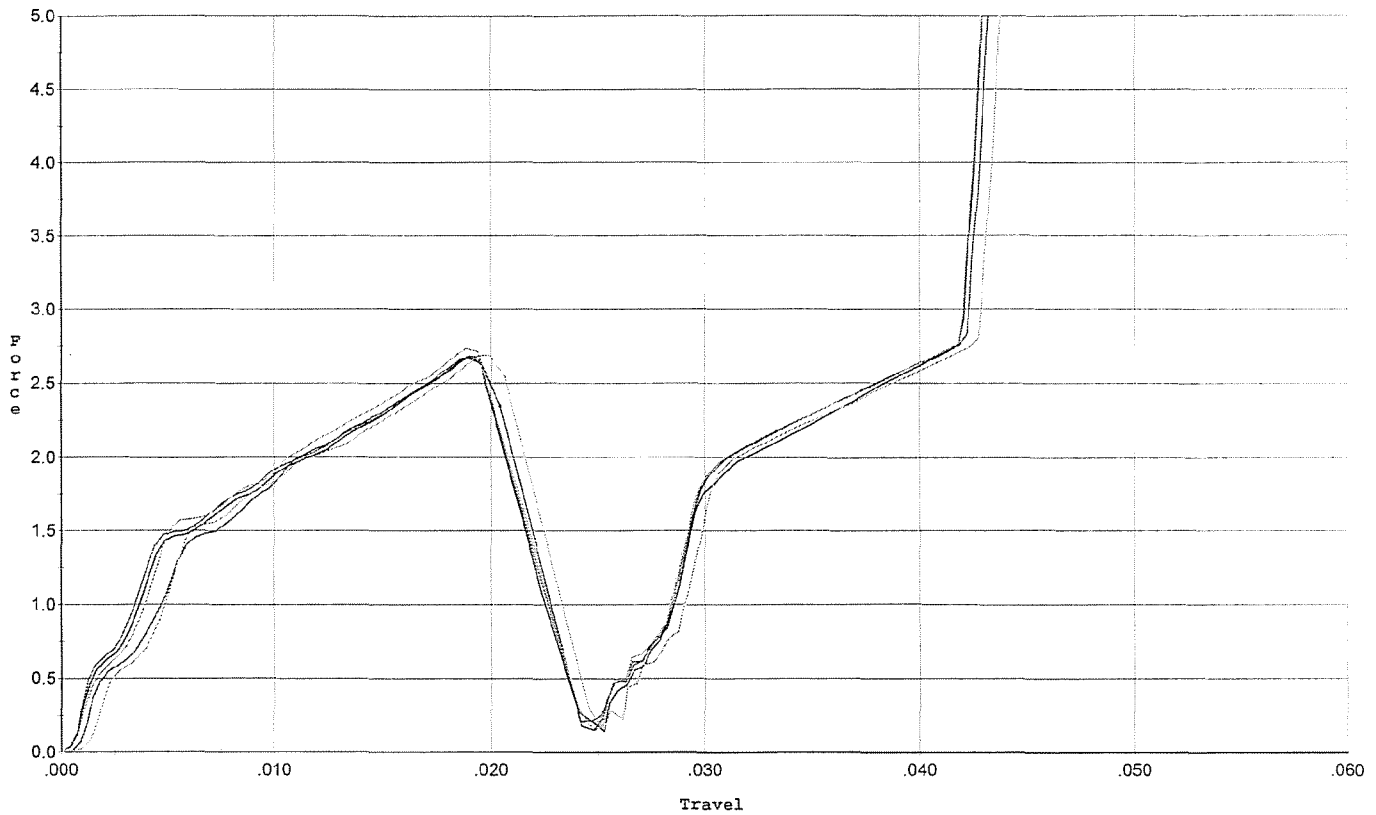
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.313	0.023	0.00	0.020	0.056		Set Trigger
2	4.279	0.022	0.00	0.019	0.053		Set Trigger
3	4.315	0.022	0.00	0.019	0.055		Set Trigger
4	4.336	0.021	0.00	0.019	0.054		Set Trigger
5	4.347	0.023	0.00	0.019	0.057		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



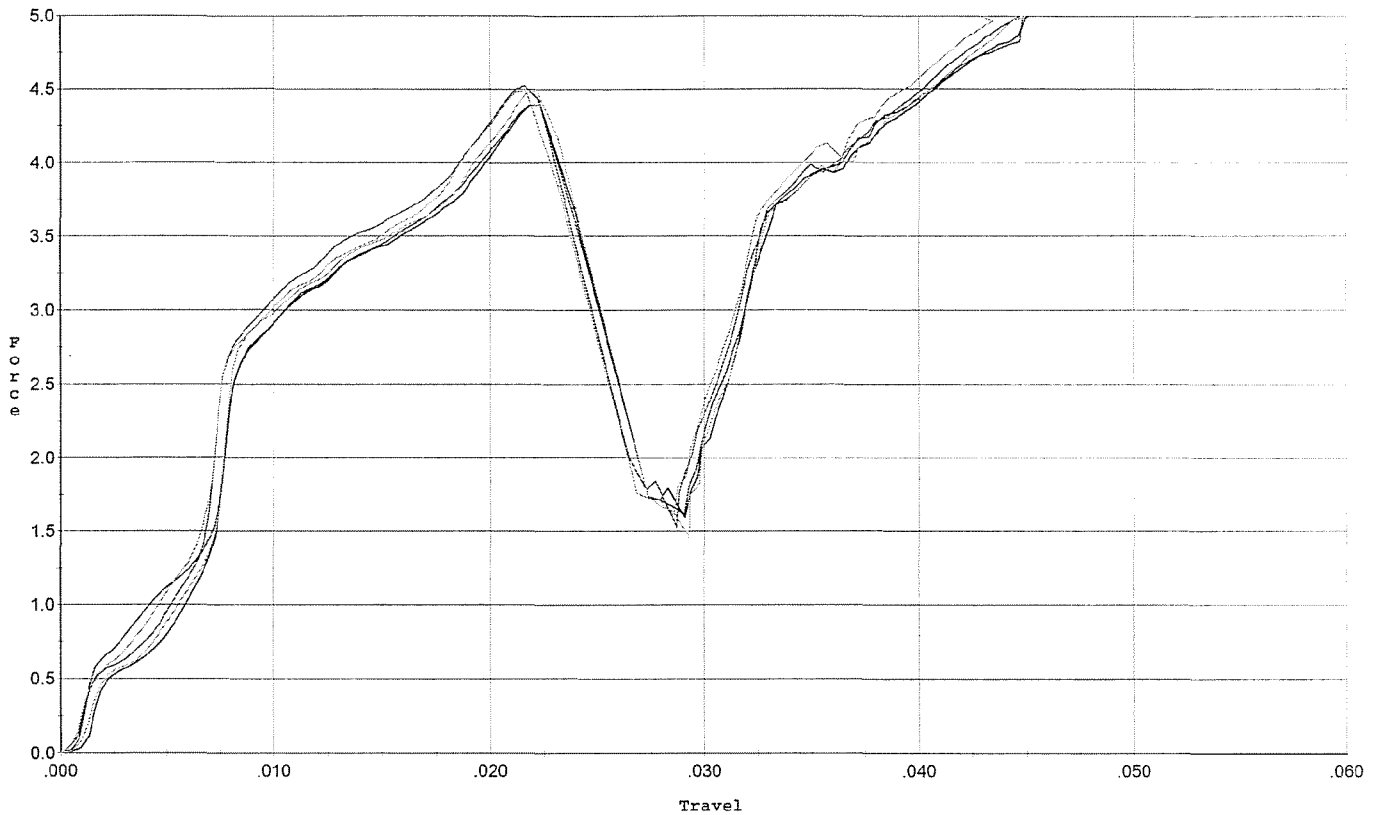
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.681	0.020	0.00	0.028	0.033		Set Trigger
2	2.672	0.019	0.00	0.028	0.033		Set Trigger
3	2.682	0.019	0.00	0.028	0.033		Set Trigger
4	2.693	0.021	0.00	0.028	0.034		Set Trigger
5	2.735	0.021	0.00	0.027	0.037		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.024	0.00	0.019	0.062		Set Trigger
2	4.396	0.024	0.00	0.019	0.059		Set Trigger
3	4.527	0.022	0.00	0.019	0.058		Set Trigger
4	4.493	0.023	0.00	0.019	0.059		Set Trigger
5	4.490	0.023	0.00	0.019	0.060		Set Trigger

A- 4.46