

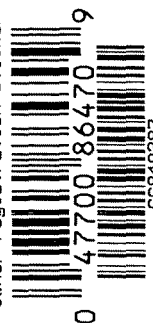
G6848397

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

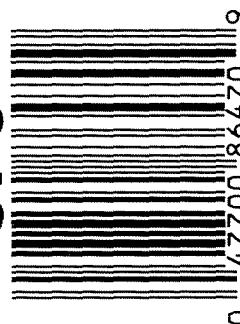


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848397**UPC**

GUN SERIAL # G6848397

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	L.P.D.
430	ASSEMBLE TO STOCK		4-3-09	JP
440	PROOF		4-3-09	L.P.D.
460	CHECK HEADSPACE		4-3-09	L.P.D.
470	DIS-ASSEMBLE ACTION		4-3-09	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES	2009	4-6-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/9/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-24-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

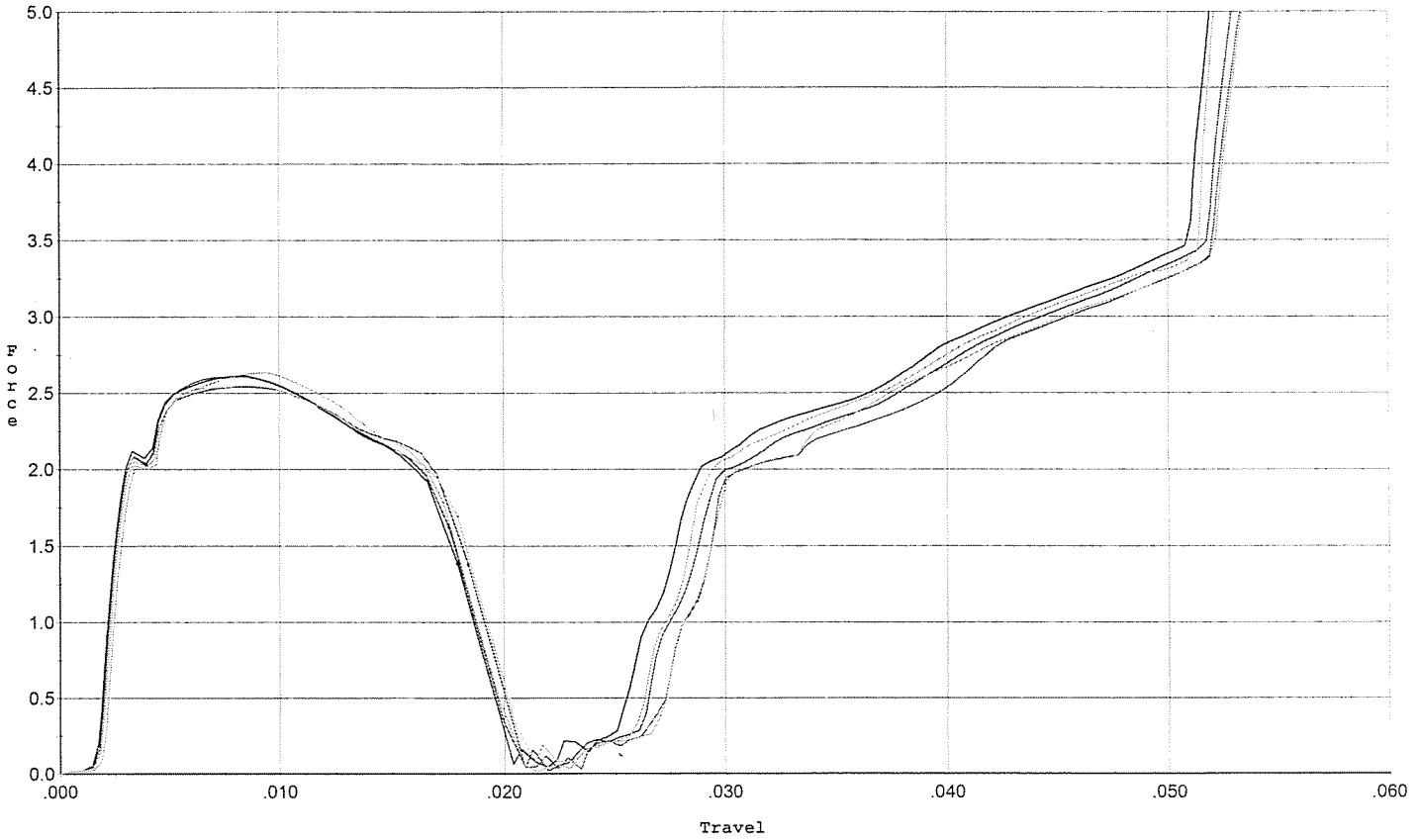
F004 REV 5/2006

560	BARBER - M24 0054912		2 LBS MIN	10 LBS MAX	4.0	4.0	4.0	5-7-09	L.N.		
CONT.											
	G) SAFETY OFF FORCE	2 LBS MIN			6.0	6.0	6.0	5-7-09	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY										
	I) FIRING PIN INDENT	.020 MIN			.024	.024	.024	5-7-09	L.N.		
	J) ASSEMBLE STOCK							4-24-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS							5-7-09	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S										
	M) IRON SIGHT ALIGNMENT										
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER										
640 &	FUNCTION TEST AND			PASS	FAIL						
650.	TARGET			PASS	FAIL			4-27-09	N.W.		
	MALFUNCTION			CORRECTION							
	MALFUNCTION			CORRECTION							
	MALFUNCTION			CORRECTION							
	MALFUNCTION			CORRECTION				4-24-09	TAR		
660	INSPECT FOR LIVE AMMO										
670	FINAL INSPECTION A) HEADSPACE							5-7-09	L.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS			2.80	2.70	2.74	2.74	2.74	4-29-09	N.W.
	C) FUNCTION							5-7-09	L.N.		
690	PACK							5/24/09	Fry		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



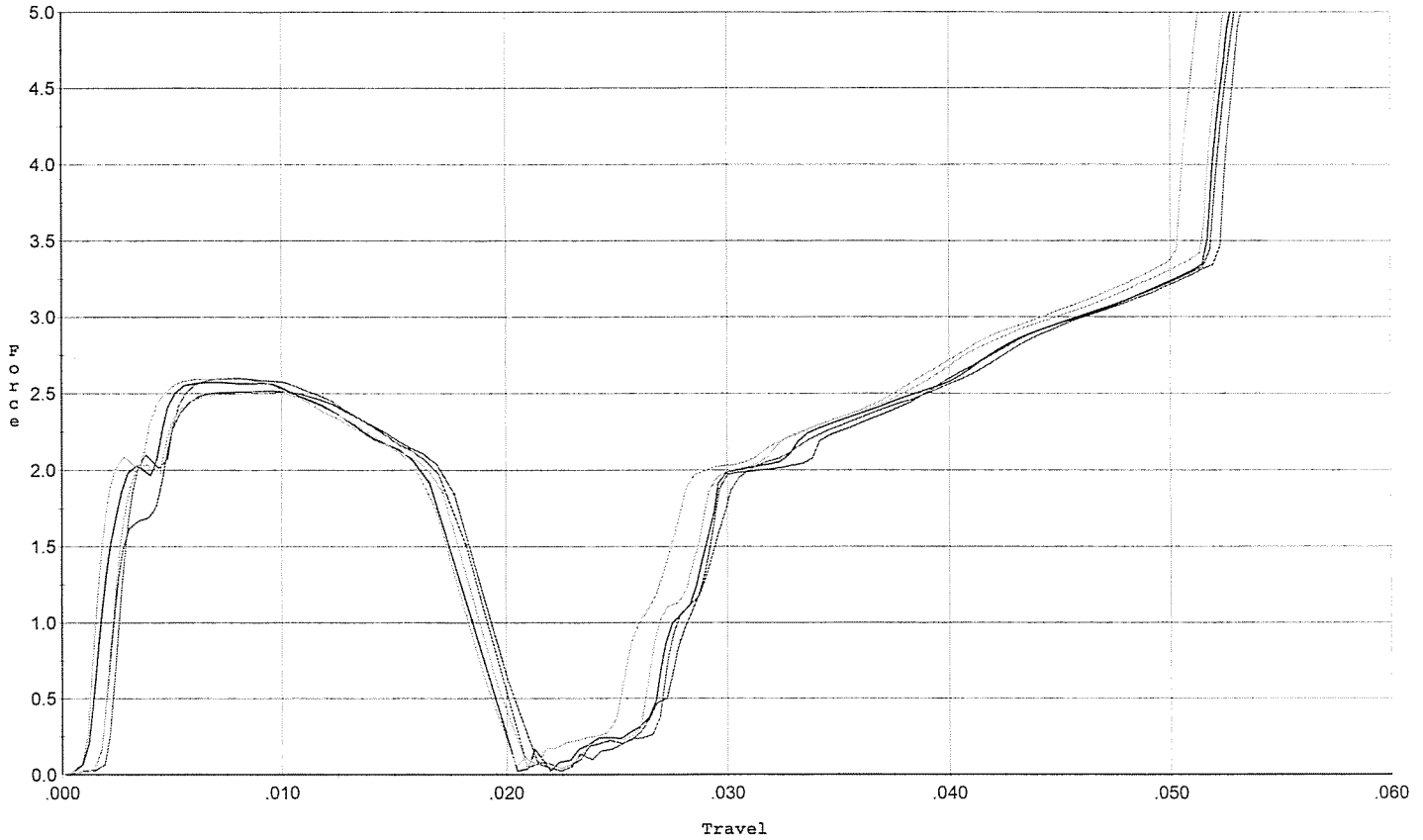
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.018	0.00	0.039	0.033		Set Trigger
2	2.612	0.018	0.00	0.038	0.034		Set Trigger
3	2.544	0.018	0.00	0.039	0.035		Set Trigger
4	2.538	0.018	0.00	0.037	0.034		Set Trigger
5	2.634	0.017	0.00	0.039	0.033		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



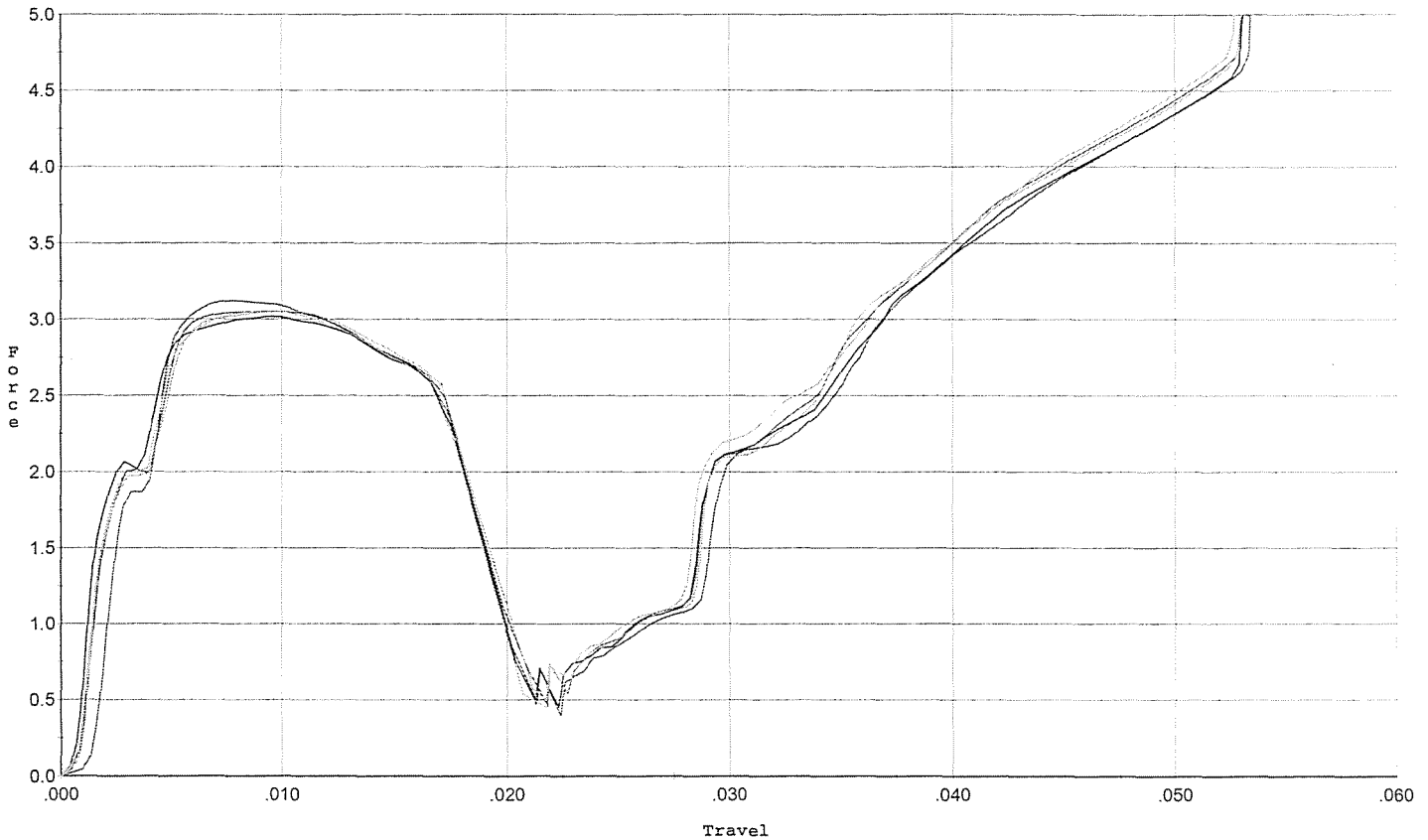
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.018	0.00	0.039	0.033		Set Trigger
2	2.574	0.018	0.00	0.039	0.035		Set Trigger
3	2.600	0.018	0.00	0.039	0.034		Set Trigger
4	2.510	0.017	0.00	0.039	0.032		Set Trigger
5	2.593	0.017	0.00	0.038	0.033		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



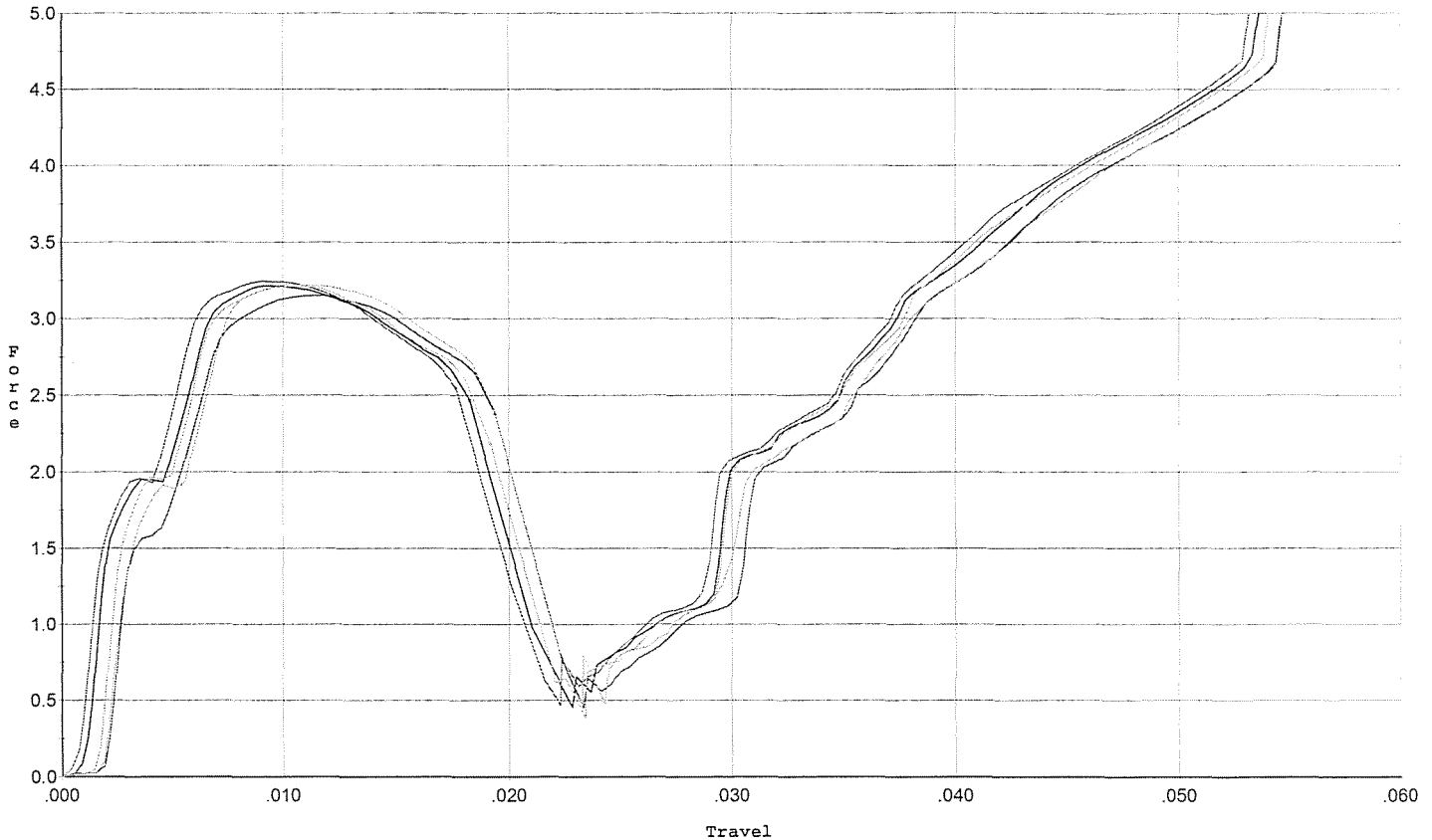
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.017	0.00	0.037	0.039		Set Trigger
2	3.019	0.018	0.00	0.037	0.041		Set Trigger
3	3.050	0.017	0.00	0.037	0.039		Set Trigger
4	3.053	0.018	0.00	0.037	0.040		Set Trigger
5	3.051	0.017	0.00	0.037	0.039		Set Trigger

A-3-05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



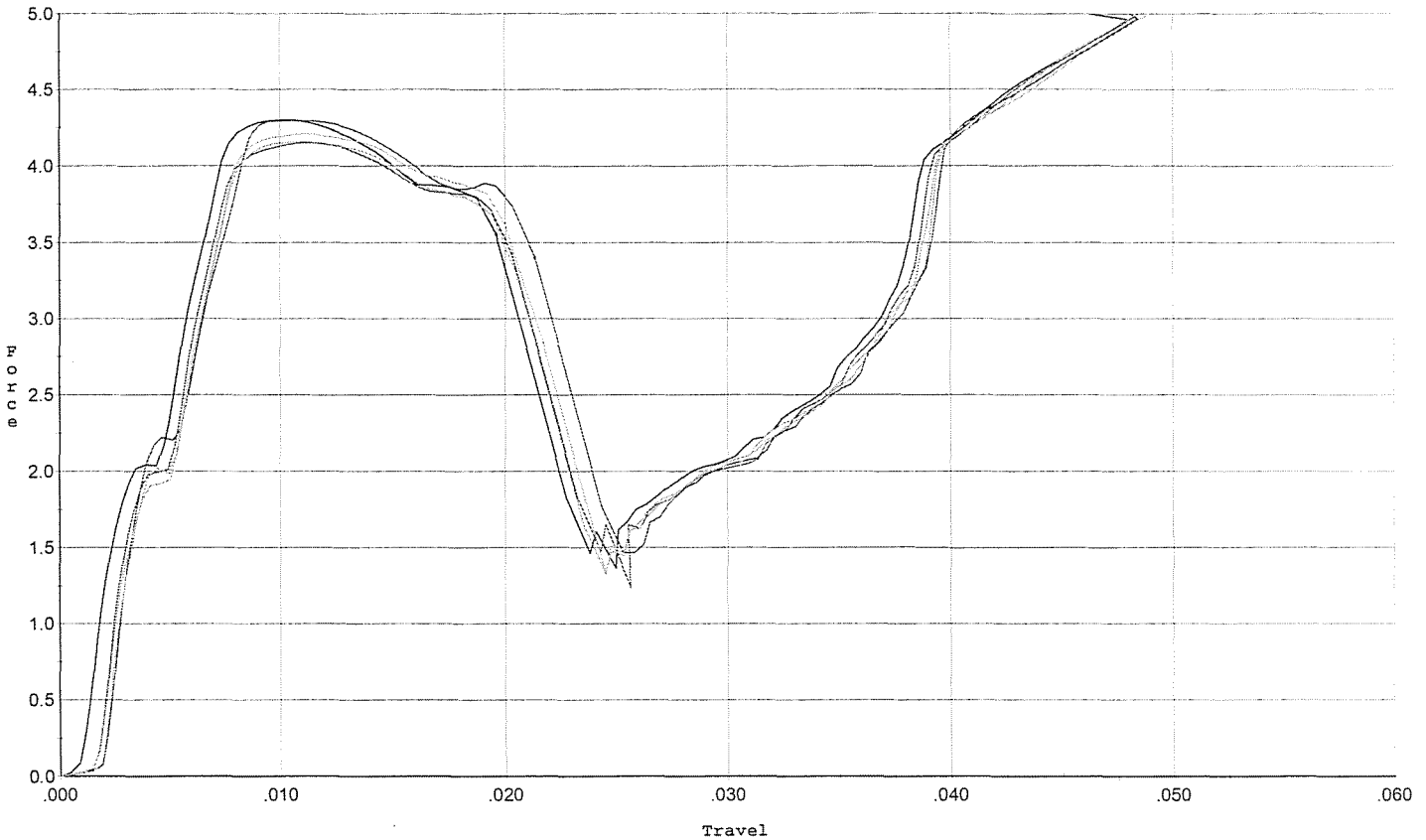
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.019	0.002	0.037	0.042		Set Trigger
2	3.215	0.018	0.005	0.037	0.042		Set Trigger
3	3.246	0.018	0.00	0.037	0.042		Set Trigger
4	3.211	0.019	0.00	0.037	0.043		Set Trigger
5	3.223	0.019	0.00	0.037	0.043		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



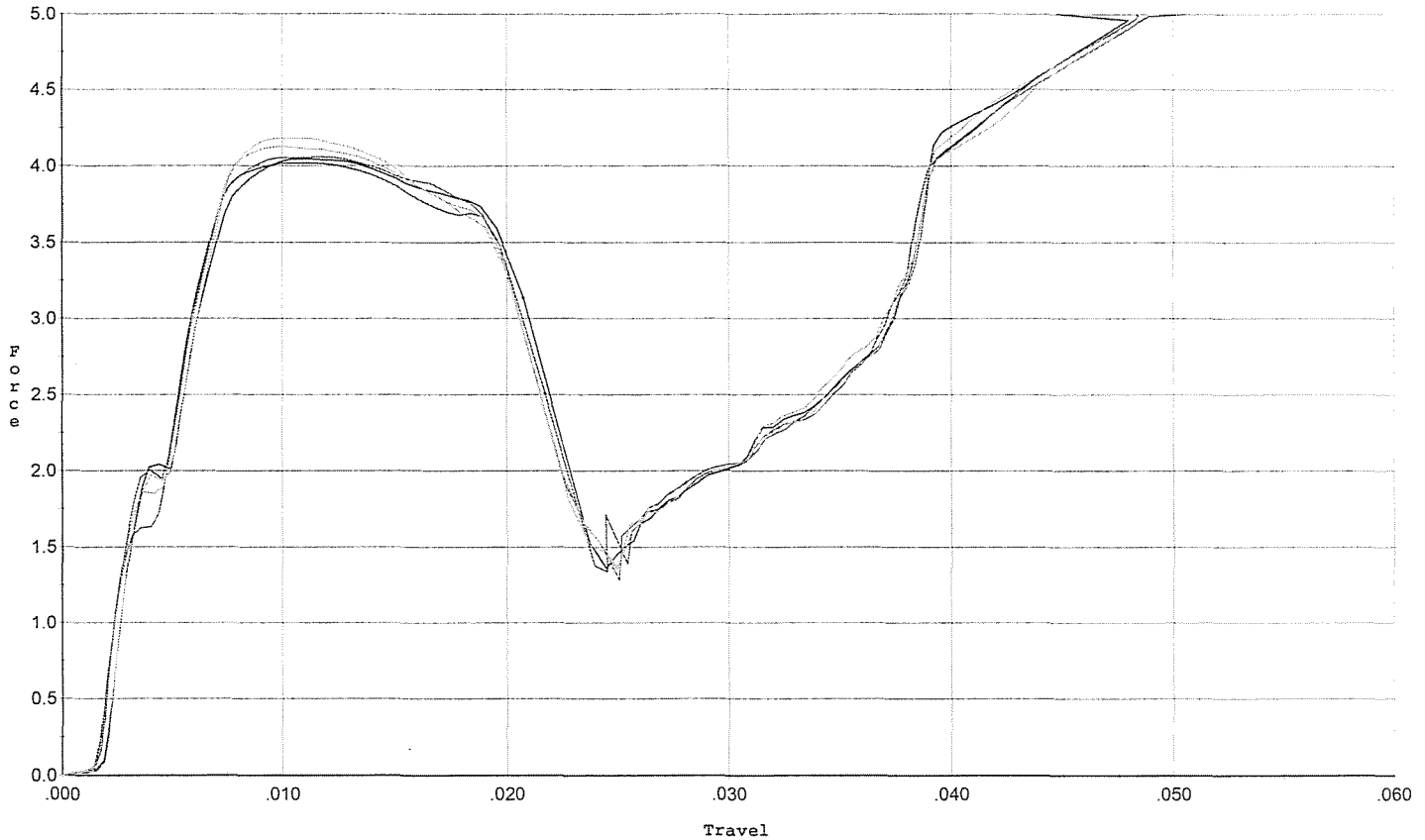
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.294	0.021	0.00	0.035	0.062		Set Trigger
2	4.301	0.020	0.00	0.035	0.058		Set Trigger
3	4.150	0.020	0.00	0.035	0.058		Set Trigger
4	4.211	0.022	0.00	0.035	0.062		Set Trigger
5	4.157	0.020	0.00	0.035	0.058		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



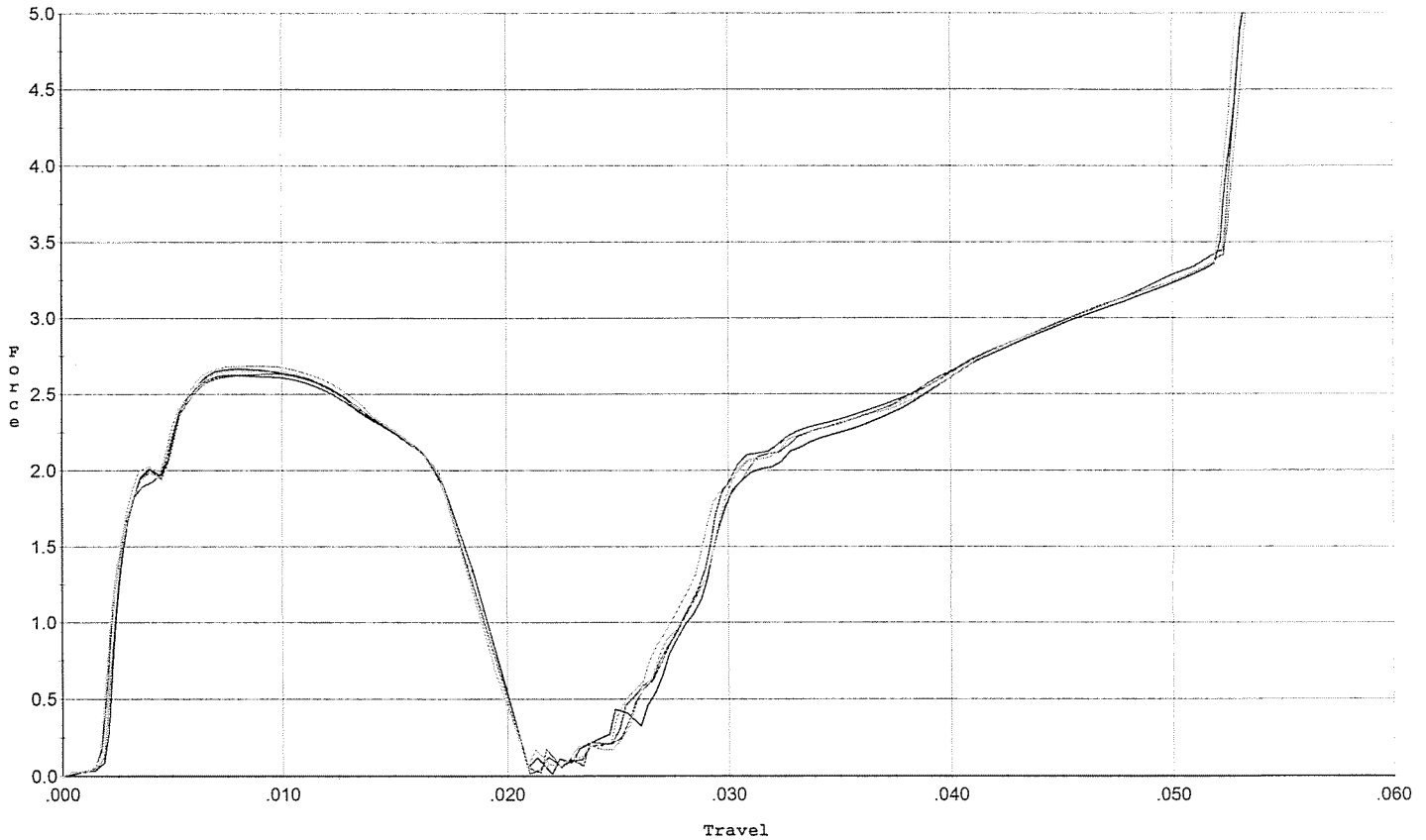
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.022	0.00	0.035	0.061		Set Trigger
2	4.044	0.021	0.00	0.035	0.058		Set Trigger
3	4.058	0.020	0.00	0.035	0.056		Set Trigger
4	4.126	0.020	0.00	0.035	0.056		Set Trigger
5	4.180	0.020	0.00	0.035	0.057		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for finaltest



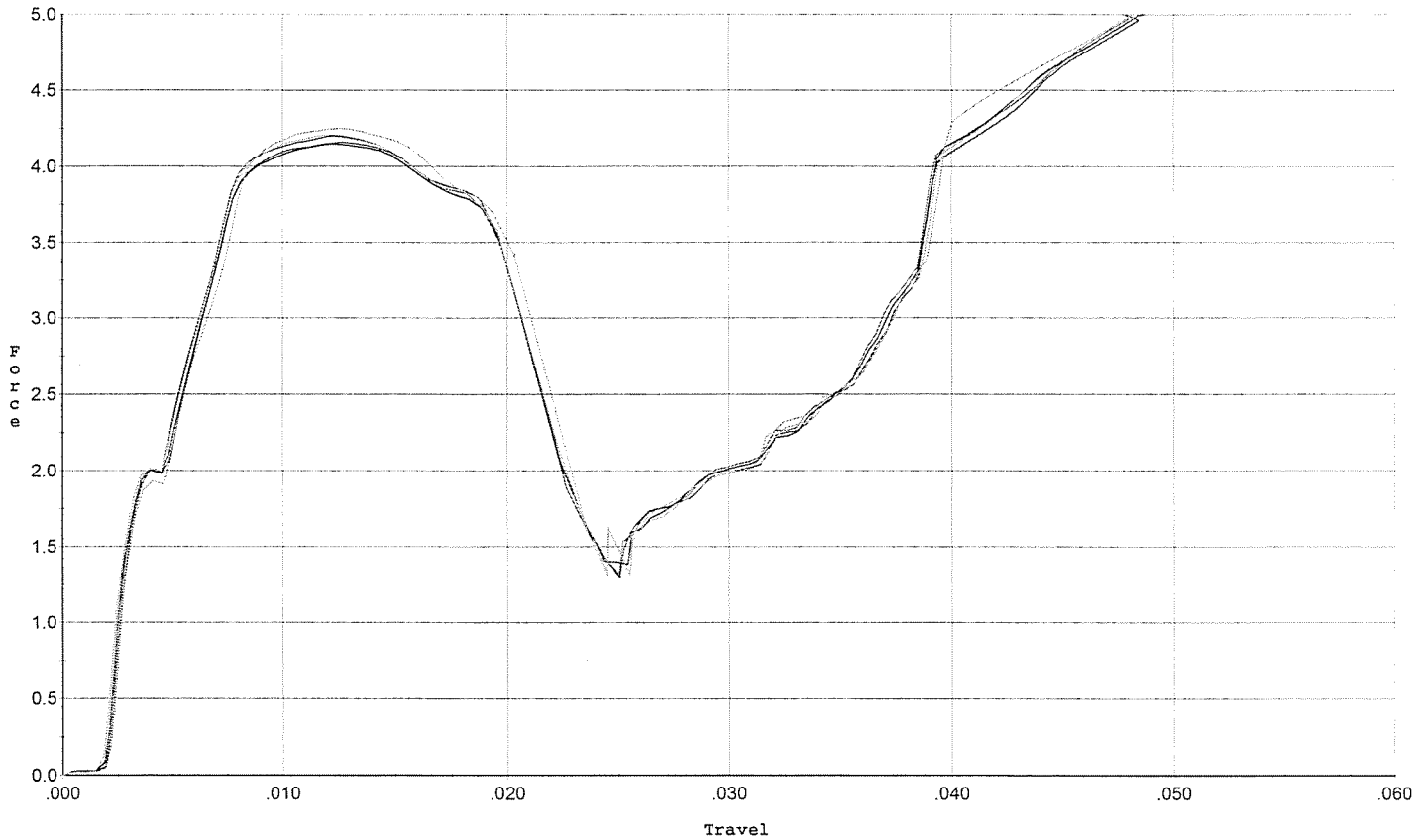
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.019	0.00	0.039	0.036		Set Trigger
2	2.668	0.018	0.00	0.039	0.035		Set Trigger
3	2.633	0.017	0.00	0.039	0.032		Set Trigger
4	2.653	0.017	0.00	0.039	0.033		Set Trigger
5	2.685	0.019	0.00	0.039	0.036		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.020	0.002	0.036	0.056		Set Trigger
2	4.148	0.020	0.002	0.036	0.056		Set Trigger
3	4.199	0.020	0.002	0.036	0.056		Set Trigger
4	4.209	0.020	0.00	0.036	0.056		Set Trigger
5	4.252	0.020	0.002	0.035	0.058		Set Trigger

A-4.19