

66848401

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

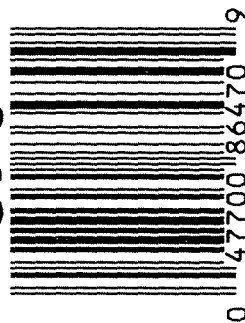
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848401

UPC



BARBER - M24 0054960 INSPECTION CHECKLIST-NEW GUNS

 GUN SERIAL # E6848401

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	ETL
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	4/8/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-6-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

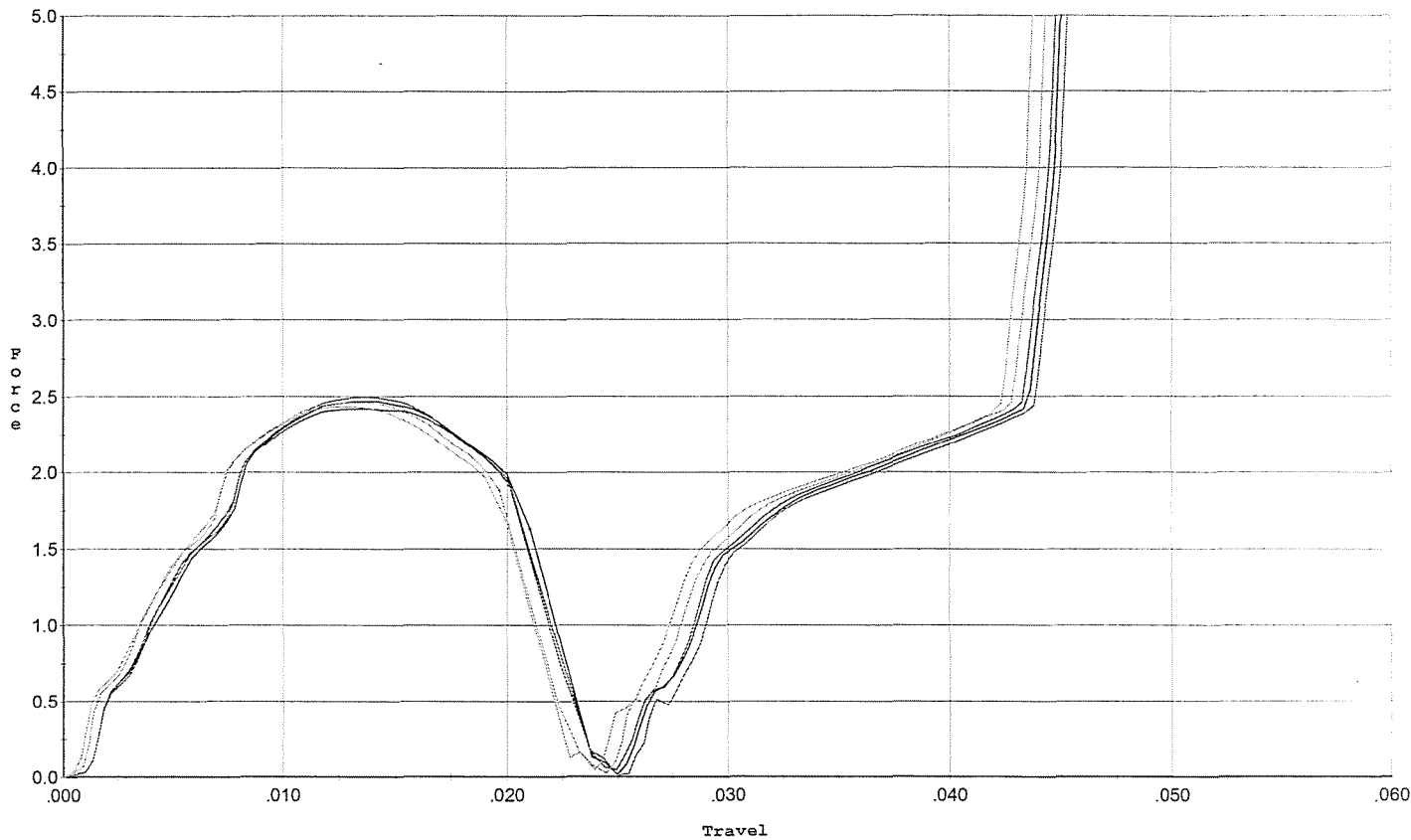
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.0	2.0	2.0	5-13-09	SPD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3.5	3.5	3.5	5-13-09	SPD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	5-13-09	SPD		
	J) ASSEMBLE STOCK					5-6-09	SPD		
	K) ASSEMBLE SWIVEL STUDS					5-13-09	SPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5-11-09	RB		
			PASS	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					5-11-09	SPD		
670	FINAL INSPECTION A) HEADSPACE					5-13-09	SPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.70	2.52	2.70	2.80	2.77	5-12-09	RT
	C) FUNCTION							5-13-09	SPD
690	PACK							7/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



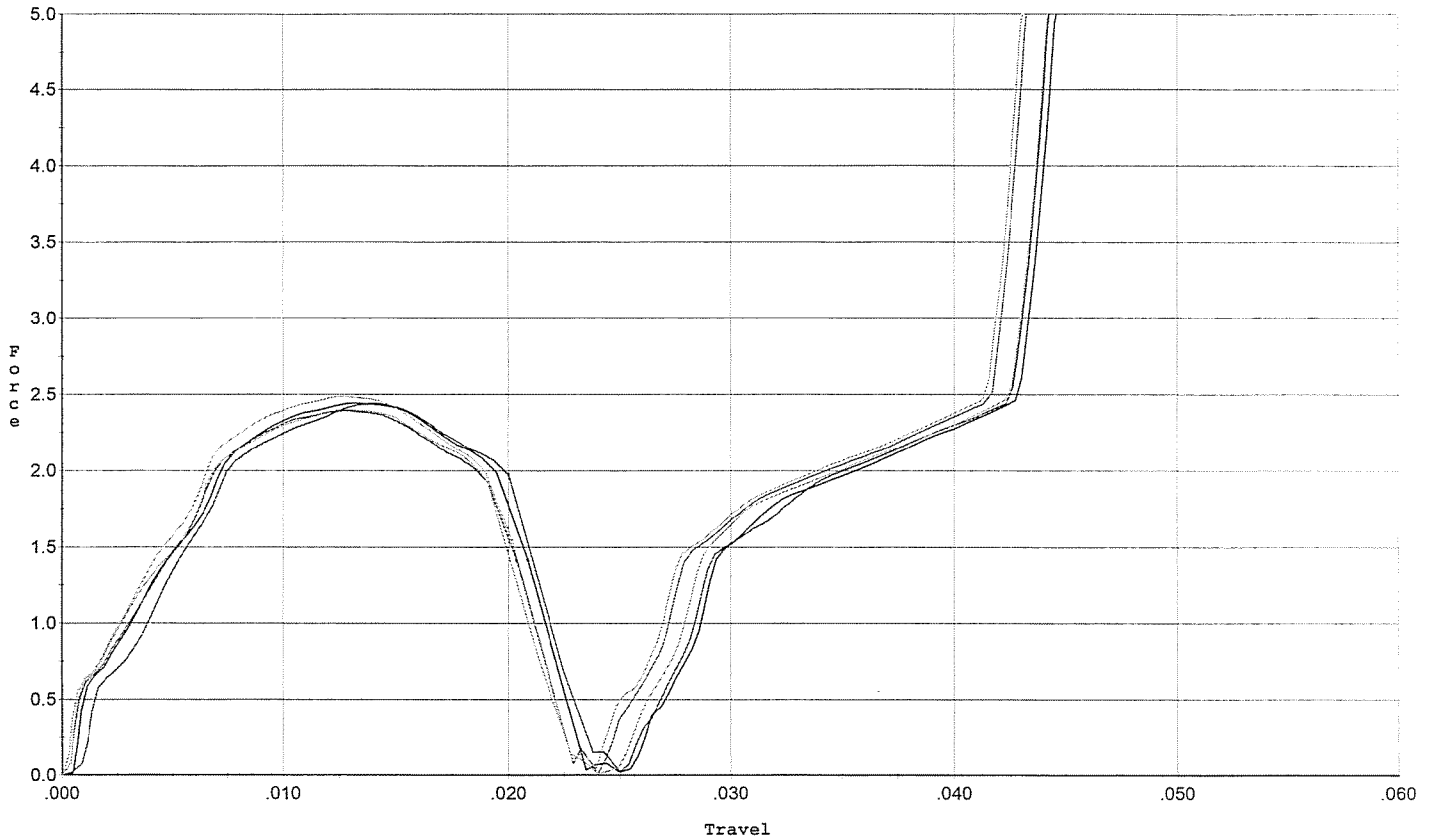
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.419	0.020	0.00	0.029	0.034		Set Trigger
2	2.468	0.021	0.00	0.029	0.035		Set Trigger
3	2.497	0.020	0.00	0.030	0.034		Set Trigger
4	2.436	0.020	0.00	0.029	0.034		Set Trigger
5	2.463	0.020	0.00	0.029	0.034		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



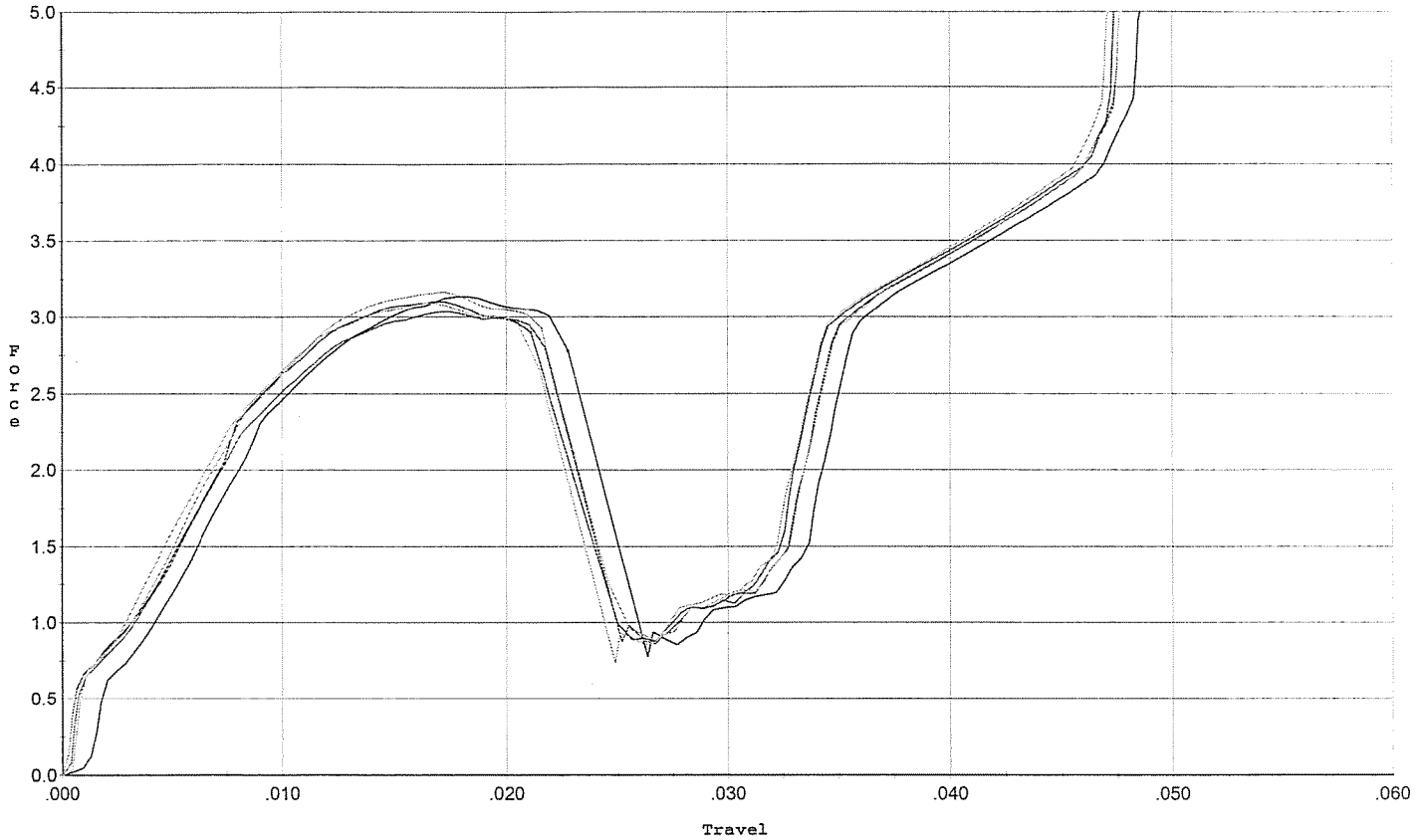
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.020	0.00	0.029	0.034		Set Trigger
2	2.445	0.021	0.00	0.029	0.036		Set Trigger
3	2.393	0.020	0.00	0.028	0.035		Set Trigger
4	2.487	0.020	0.00	0.028	0.036		Set Trigger
5	2.399	0.019	0.00	0.030	0.033		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



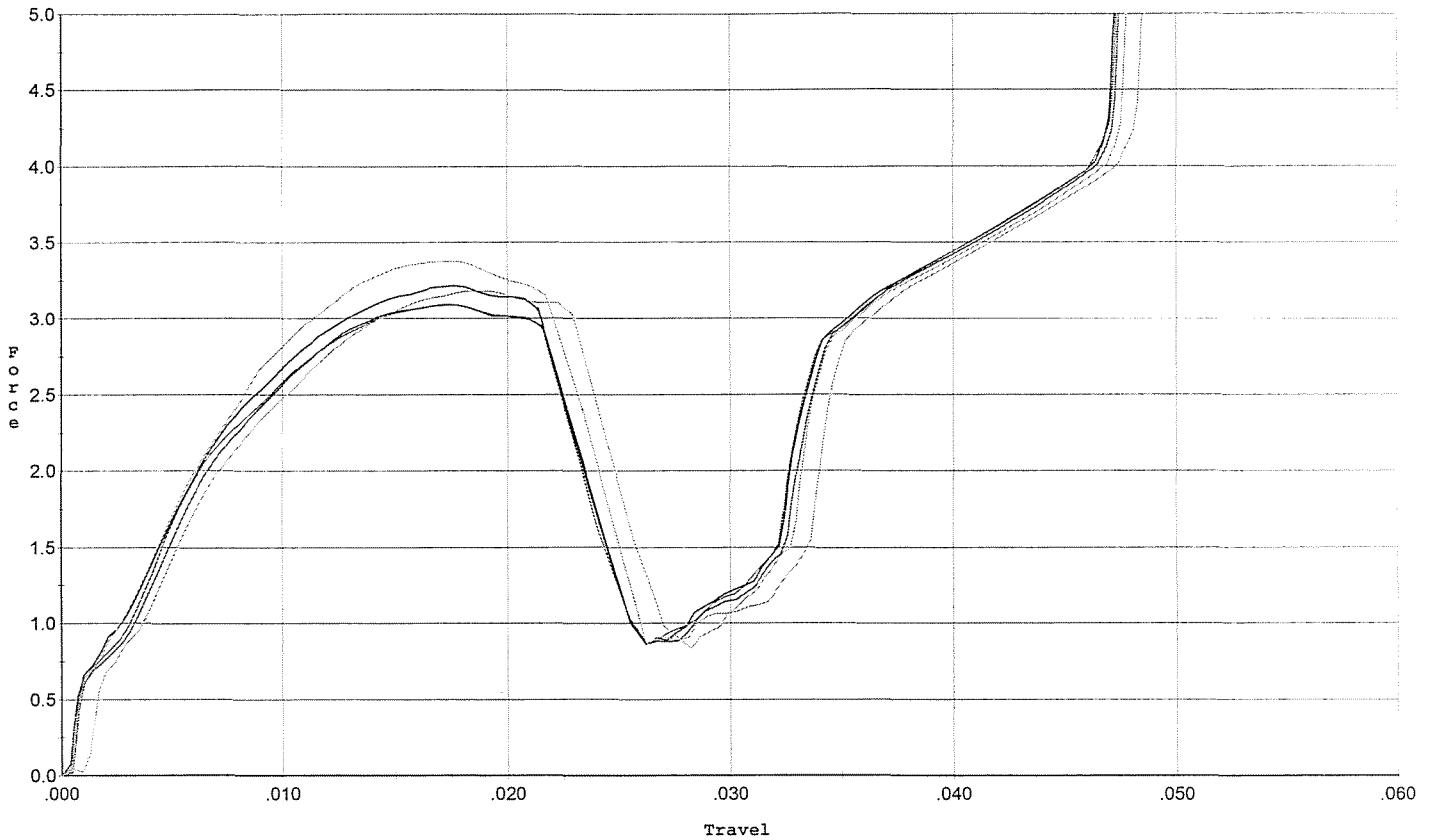
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.021	0.00	0.030	0.045		Set Trigger
2	3.136	0.023	0.00	0.030	0.048		Set Trigger
3	3.036	0.022	0.00	0.030	0.046		Set Trigger
4	3.091	0.021	0.00	0.030	0.047		Set Trigger
5	3.166	0.022	0.00	0.030	0.047		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



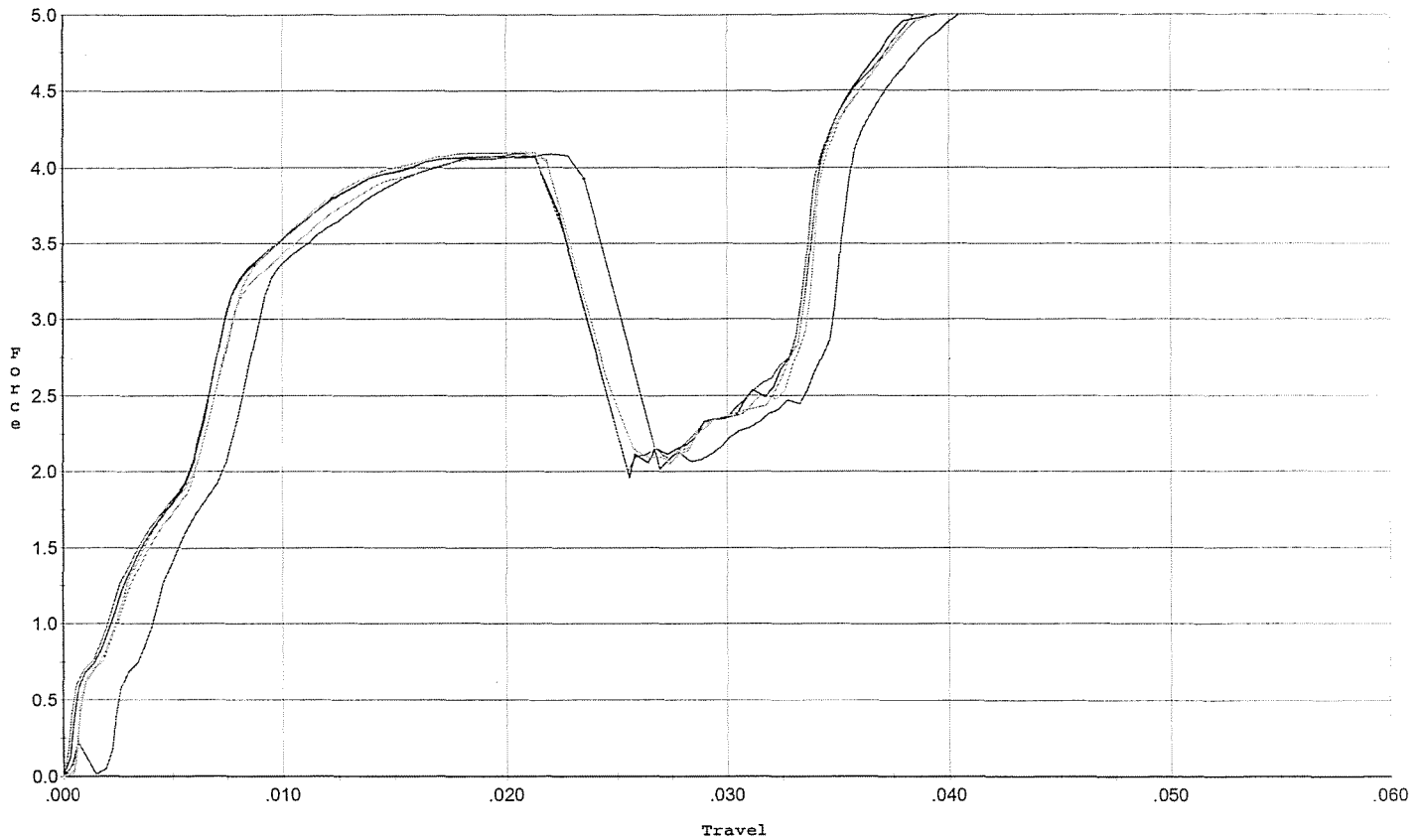
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.022	0.00	0.029	0.047		Set Trigger
2	3.216	0.021	0.00	0.029	0.048		Set Trigger
3	3.096	0.022	0.00	0.029	0.047		Set Trigger
4	3.377	0.023	0.00	0.029	0.055		Set Trigger
5	3.183	0.023	0.00	0.029	0.050		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



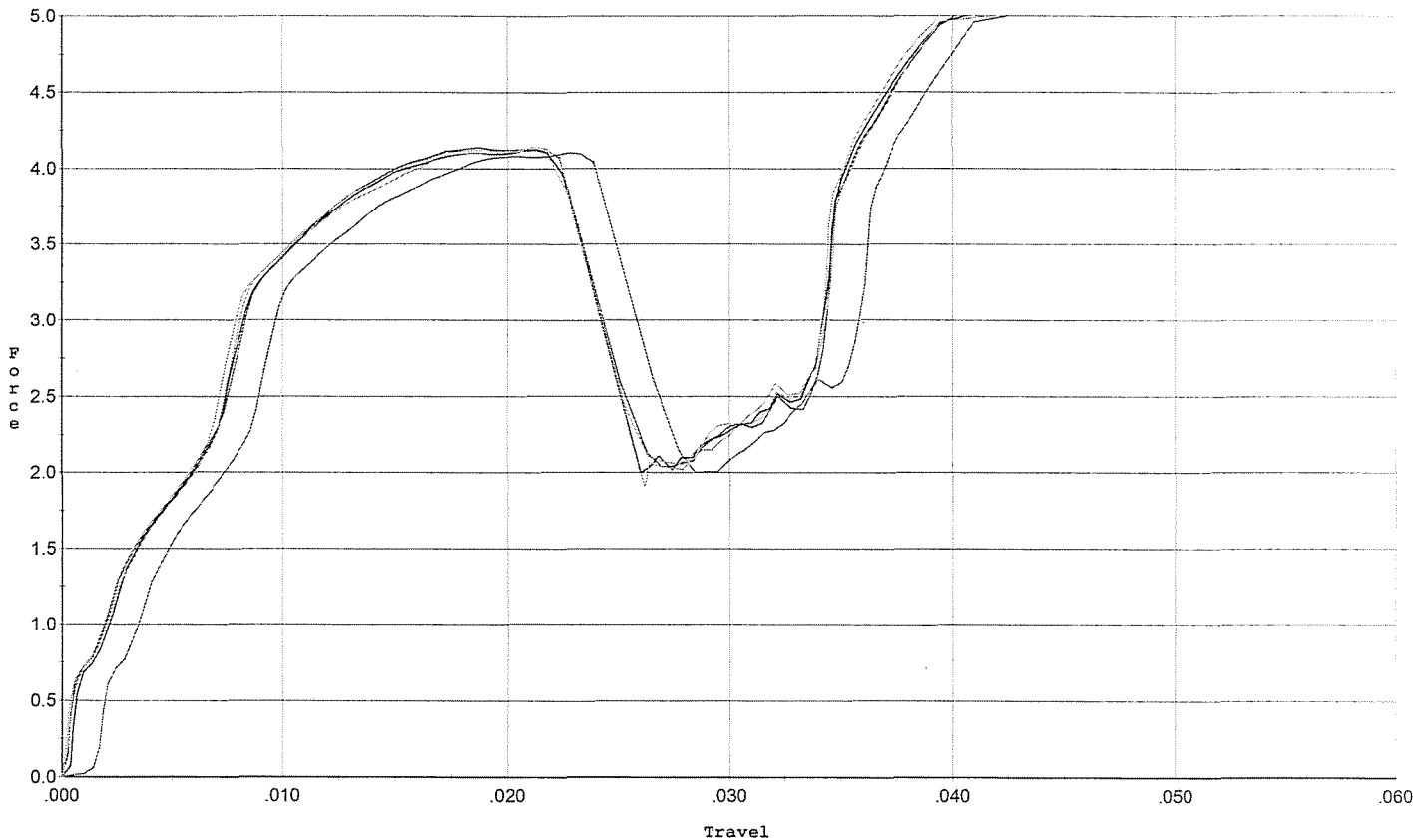
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.024	0.00	0.022	0.063		Set Trigger
2	4.077	0.022	0.00	0.022	0.064		Set Trigger
3	4.093	0.023	0.00	0.023	0.064		Set Trigger
4	4.086	0.022	0.00	0.025	0.061		Set Trigger
5	4.104	0.022	0.00	0.025	0.062		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



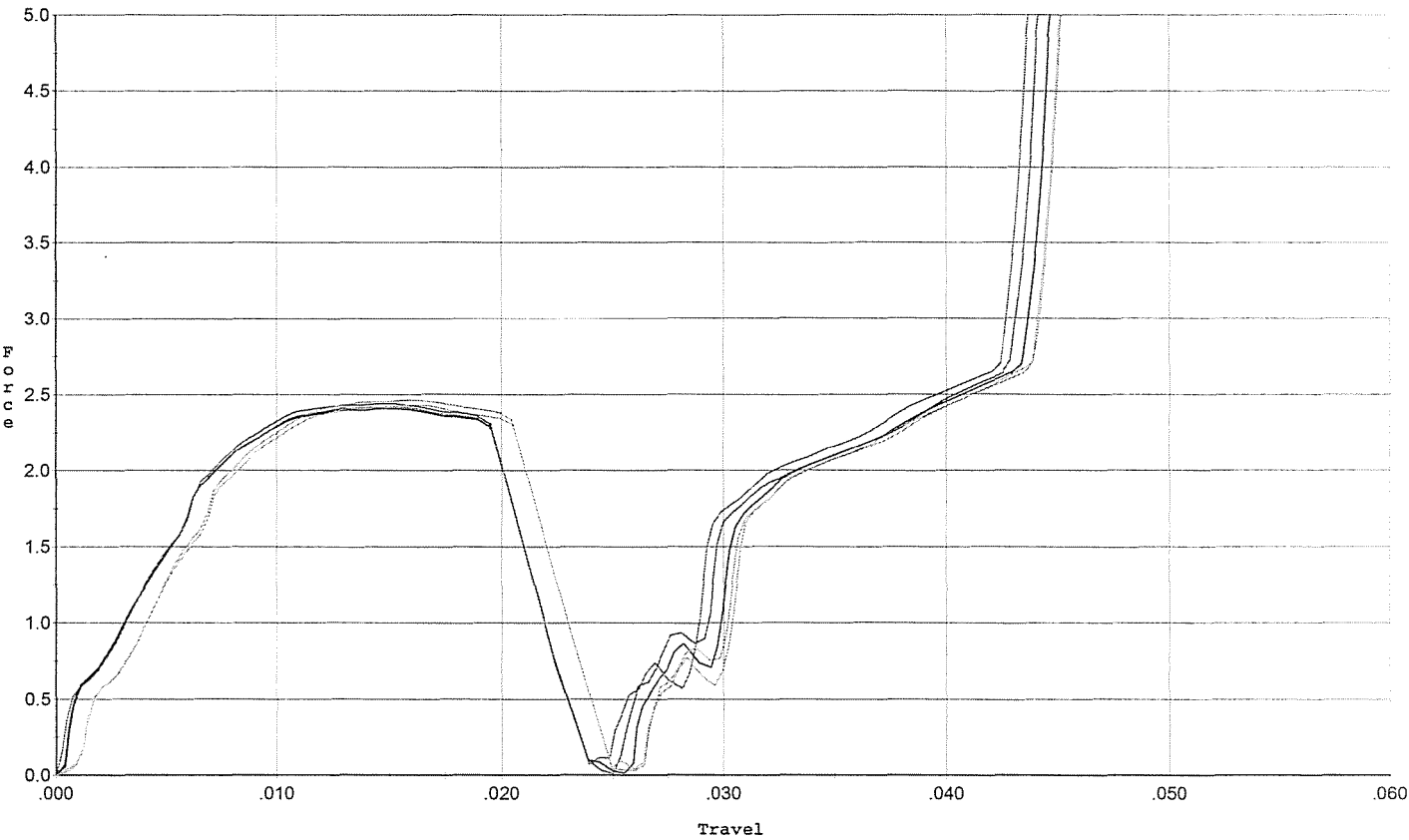
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.022	0.00	0.022	0.064		Set Trigger
2	4.128	0.022	0.00	0.022	0.064		Set Trigger
3	4.107	0.024	0.00	0.022	0.064		Set Trigger
4	4.119	0.023	0.00	0.022	0.065		Set Trigger
5	4.142	0.022	0.00	0.022	0.064		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



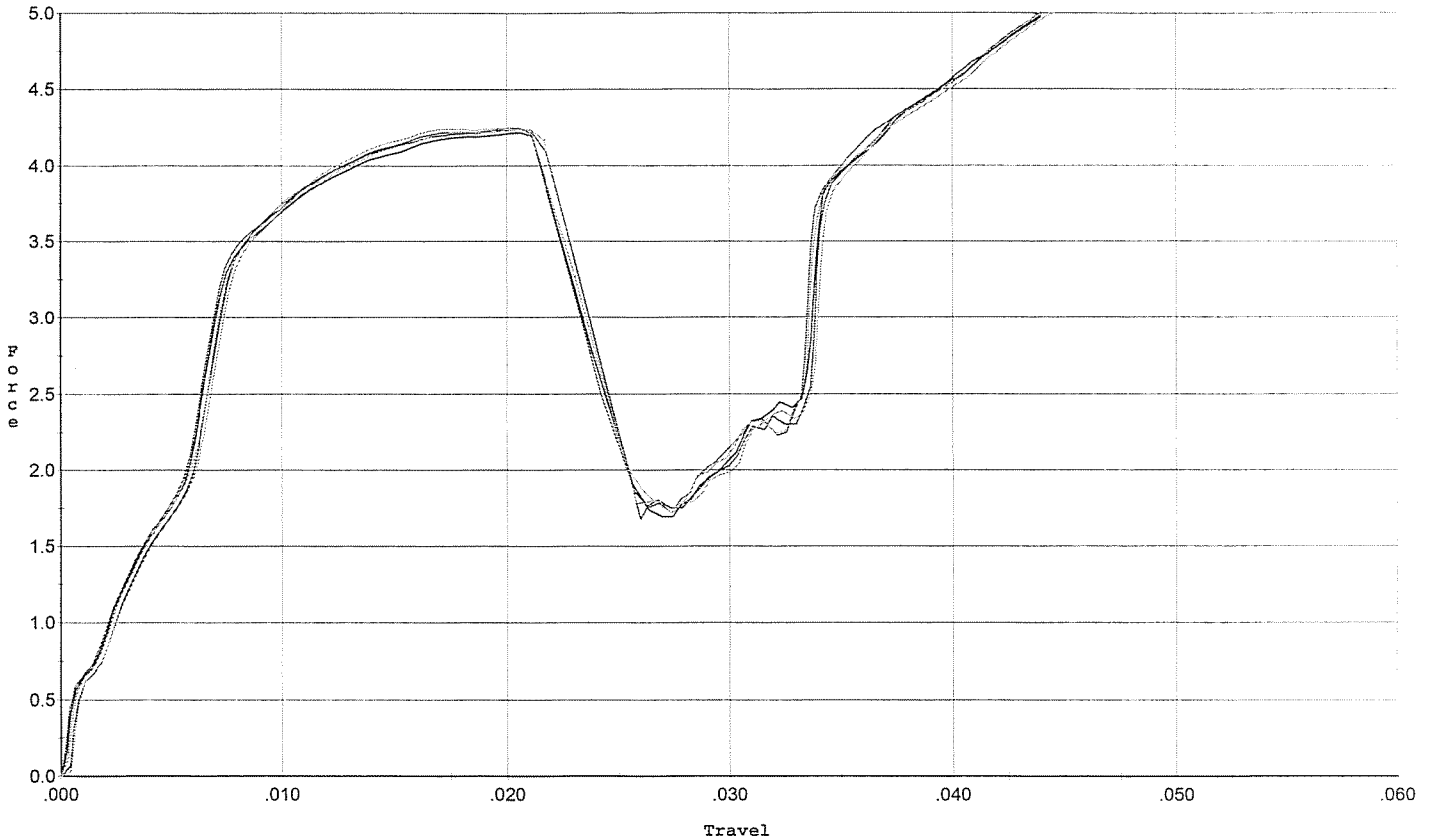
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.019	0.00	0.029	0.035		Set Trigger
2	2.410	0.020	0.00	0.030	0.035		Set Trigger
3	2.423	0.020	0.00	0.029	0.035		Set Trigger
4	2.433	0.020	0.00	0.030	0.036		Set Trigger
5	2.462	0.020	0.00	0.030	0.036		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.022	0.00	0.022	0.063		Set Trigger
2	4.216	0.021	0.00	0.026	0.061		Set Trigger
3	4.248	0.021	0.00	0.026	0.062		Set Trigger
4	4.240	0.022	0.00	0.025	0.063		Set Trigger
5	4.246	0.023	0.00	0.023	0.067		Set Trigger

Aug 4.23