

G 6848404

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



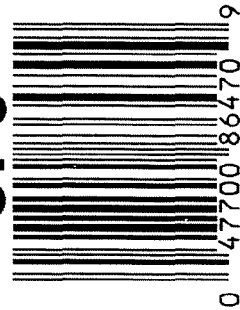
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848404

UPC



BM FORM

GUN SERIAL # 06848404

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-27-09	LJH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

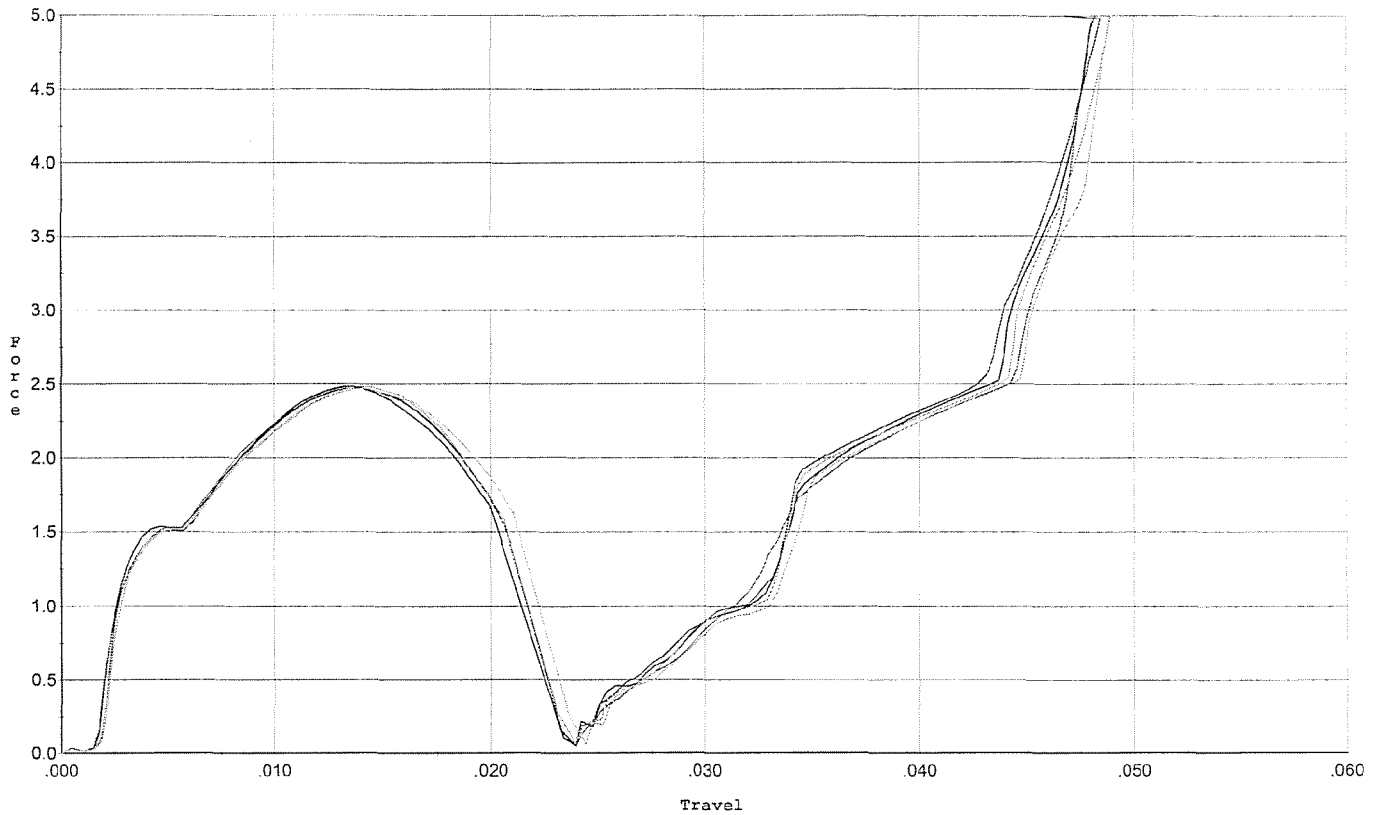
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	4-29-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-29-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-29-09	WW
	J) ASSEMBLE STOCK		4-27-09	LD
	K) ASSEMBLE SWIVEL STUDS		4-29-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4/27/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-27-09	JP
670	FINAL INSPECTION A) HEADSPACE		4-29-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.57</u> <u>2.53</u> <u>2.53</u> <u>2.53</u>	4-29-09	WW
	C) FUNCTION		4-29-09	WW
690	PACK		6/19/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



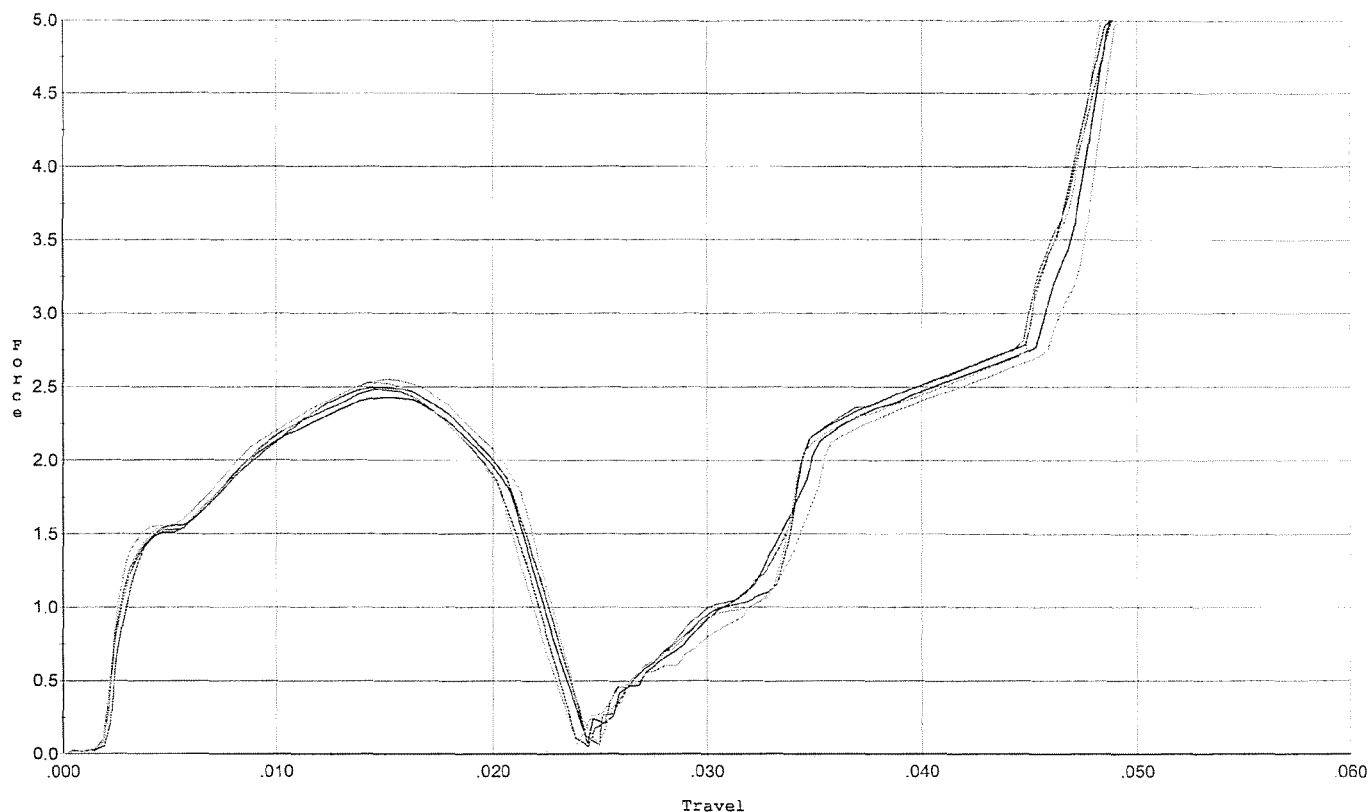
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.021	0.00	0.034	0.035		Set Trigger
2	2.484	0.020	0.006	0.034	0.034		Set Trigger
3	2.485	0.021	0.00	0.033	0.035		Set Trigger
4	2.468	0.021	0.00	0.034	0.036		Set Trigger
5	2.482	0.021	0.00	0.034	0.035		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



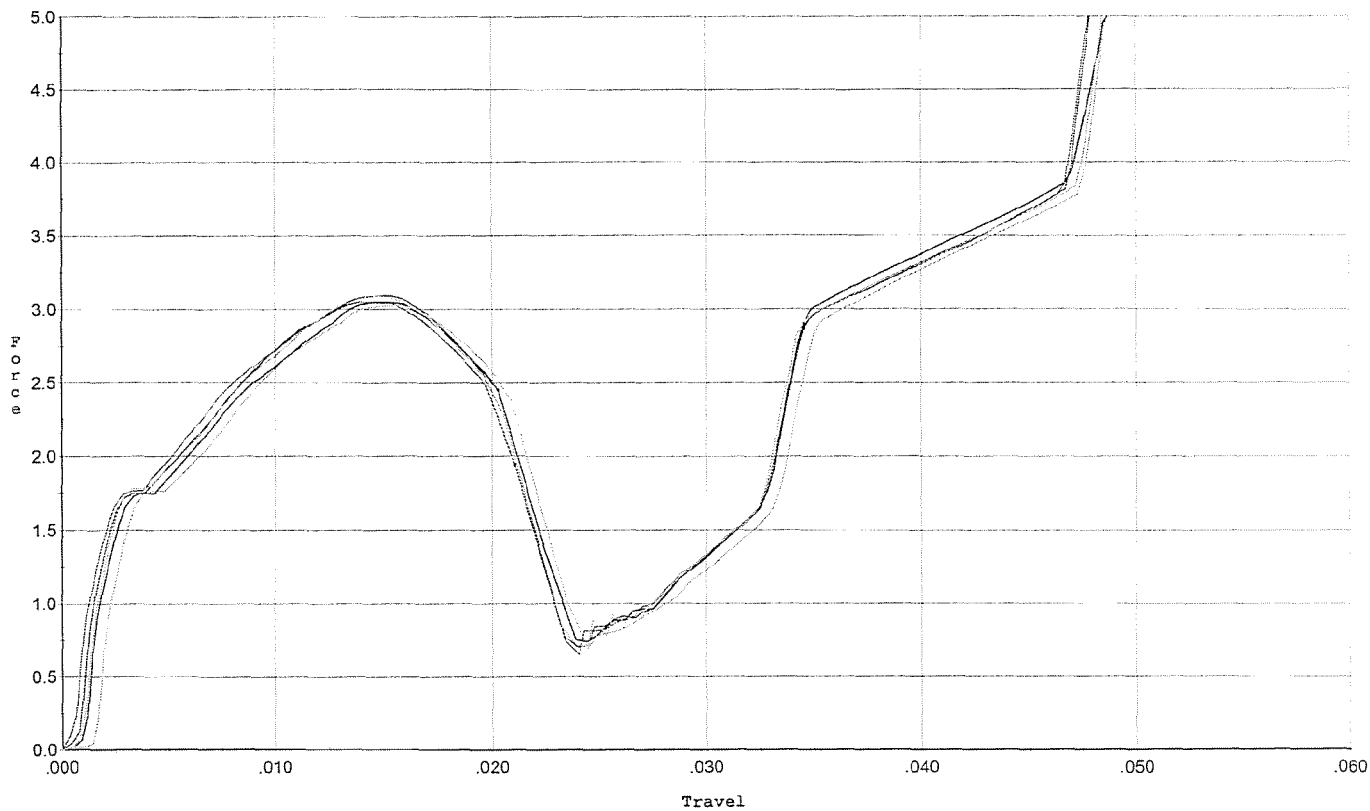
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.022	0.00	0.033	0.038		Set Trigger
2	2.426	0.021	0.00	0.033	0.035		Set Trigger
3	2.481	0.022	0.00	0.033	0.037		Set Trigger
4	2.528	0.020	0.002	0.033	0.035		Set Trigger
5	2.553	0.021	0.00	0.033	0.037		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



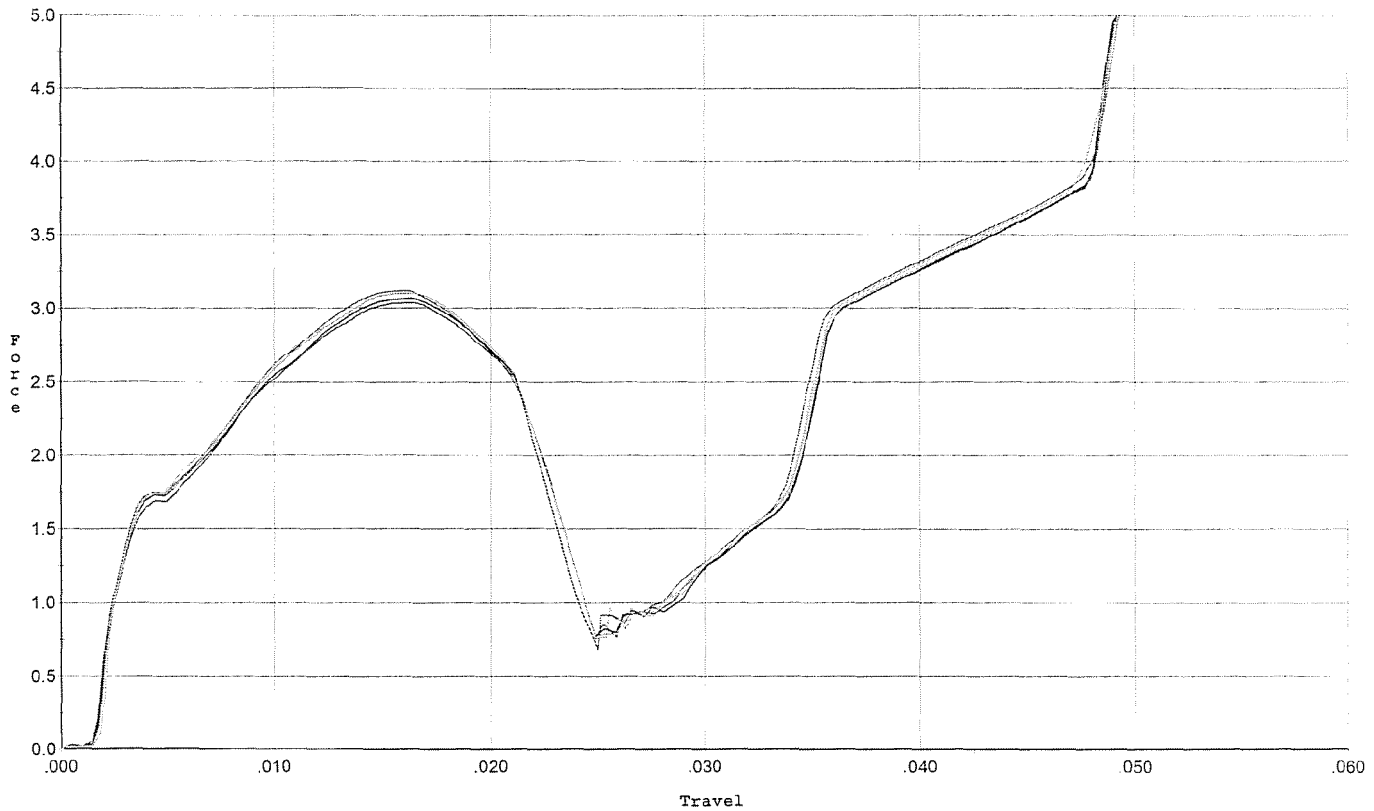
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.021	0.00	0.032	0.045		Set Trigger
2	3.048	0.020	0.00	0.032	0.043		Set Trigger
3	3.049	0.021	0.00	0.032	0.046		Set Trigger
4	3.091	0.021	0.00	0.032	0.045		Set Trigger
5	3.025	0.021	0.00	0.032	0.044		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



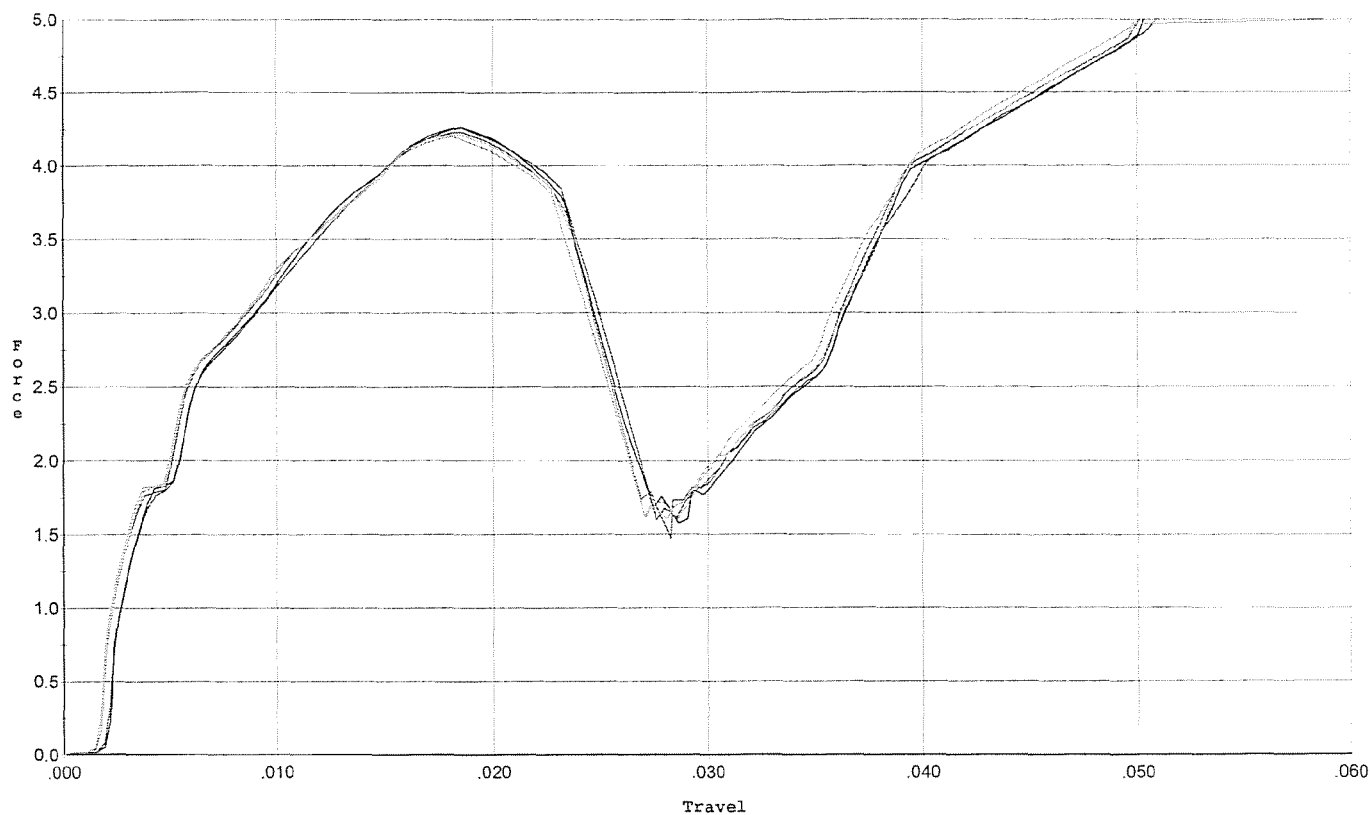
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.023	0.00	0.032	0.047		Set Trigger
2	3.066	0.023	0.00	0.032	0.047		Set Trigger
3	3.118	0.021	0.00	0.032	0.045		Set Trigger
4	3.101	0.023	0.00	0.032	0.048		Set Trigger
5	3.100	0.023	0.002	0.032	0.048		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



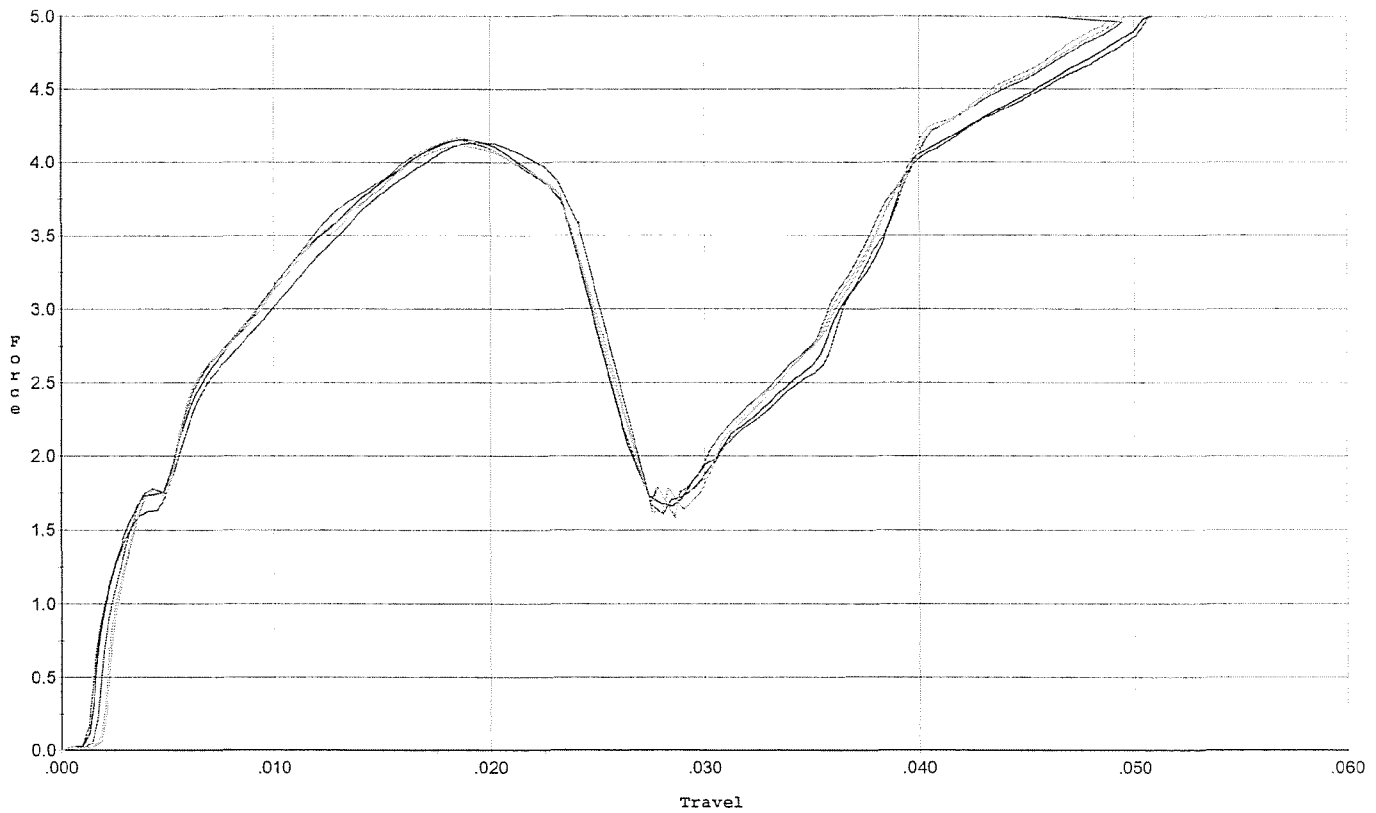
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.025	0.002	0.029	0.070		Set Trigger
2	4.263	0.023	0.002	0.029	0.065		Set Trigger
3	4.230	0.023	0.00	0.028	0.066		Set Trigger
4	4.218	0.024	0.00	0.028	0.067		Set Trigger
5	4.199	0.025	0.00	0.029	0.070		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



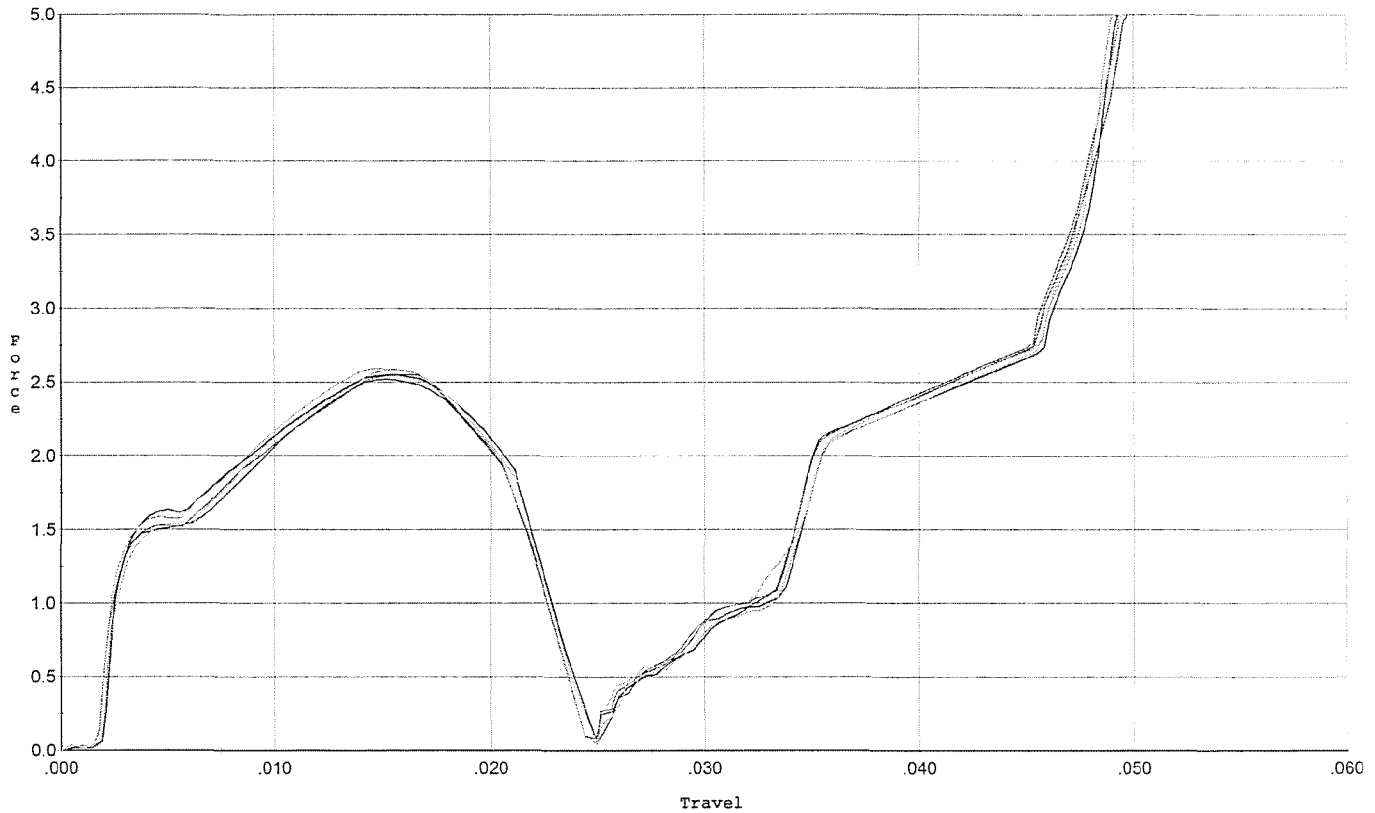
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.024	0.00	0.028	0.066		Set Trigger
2	4.153	0.023	0.00	0.029	0.065		Set Trigger
3	4.153	0.023	0.00	0.029	0.065		Set Trigger
4	4.114	0.023	0.002	0.029	0.064		Set Trigger
5	4.169	0.025	0.00	0.028	0.070		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



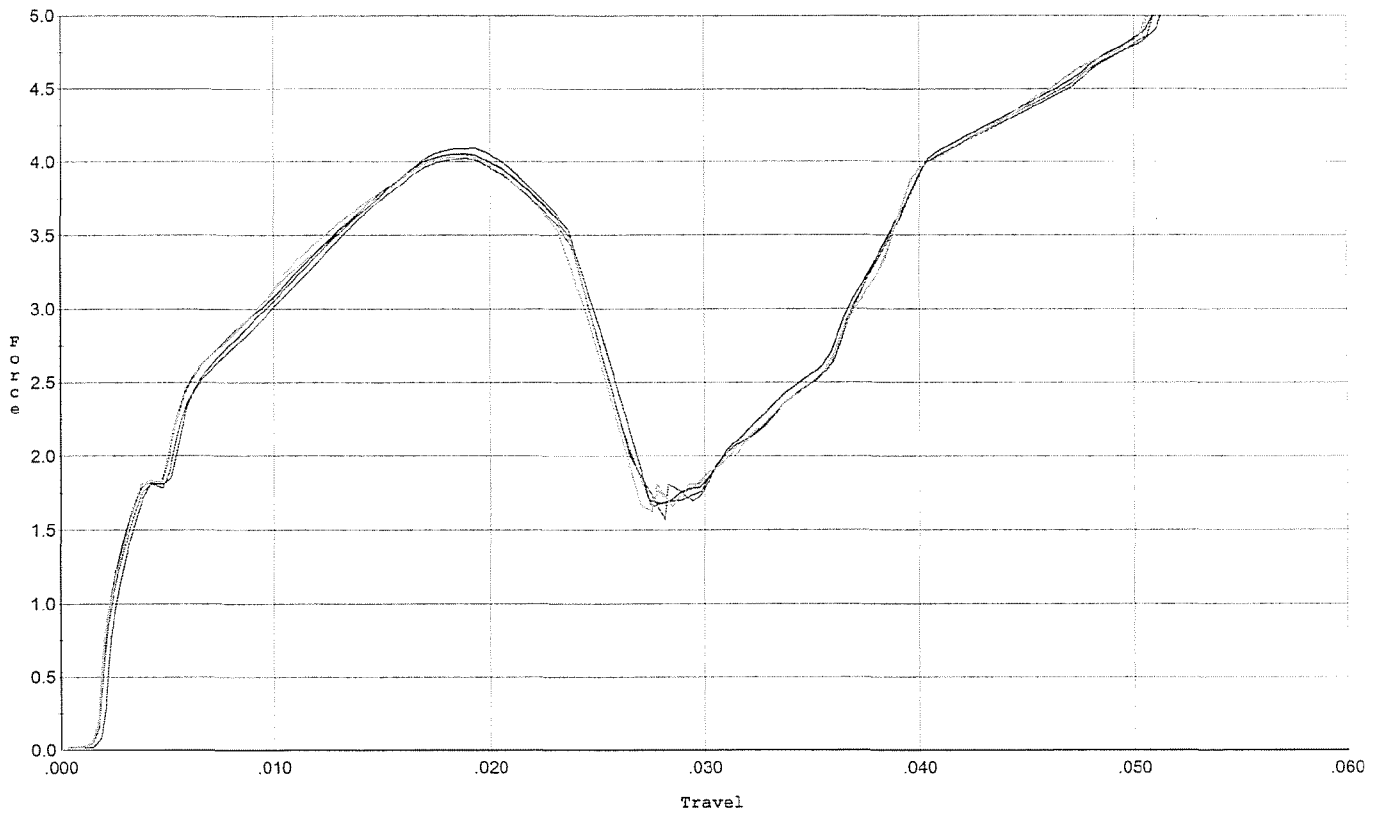
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.022	0.002	0.034	0.038		Set Trigger
2	2.551	0.021	0.00	0.034	0.038		Set Trigger
3	2.552	0.022	0.006	0.034	0.038		Set Trigger
4	2.586	0.021	0.002	0.034	0.037		Set Trigger
5	2.594	0.022	0.006	0.034	0.039		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.025	0.002	0.029	0.069		Set Trigger
2	4.056	0.024	0.00	0.029	0.065		Set Trigger
3	4.028	0.024	0.00	0.029	0.064		Set Trigger
4	4.042	0.024	0.00	0.029	0.065		Set Trigger
5	4.050	0.025	0.00	0.029	0.067		Set Trigger

Avg 4.05