

G684 8406

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

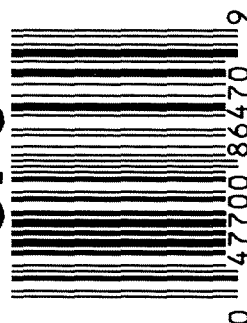
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848406

UPC



GUN SERIAL # G 6848406

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5/6/09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(R)</u>	5/8/09	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/10/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-28-09	R. G.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

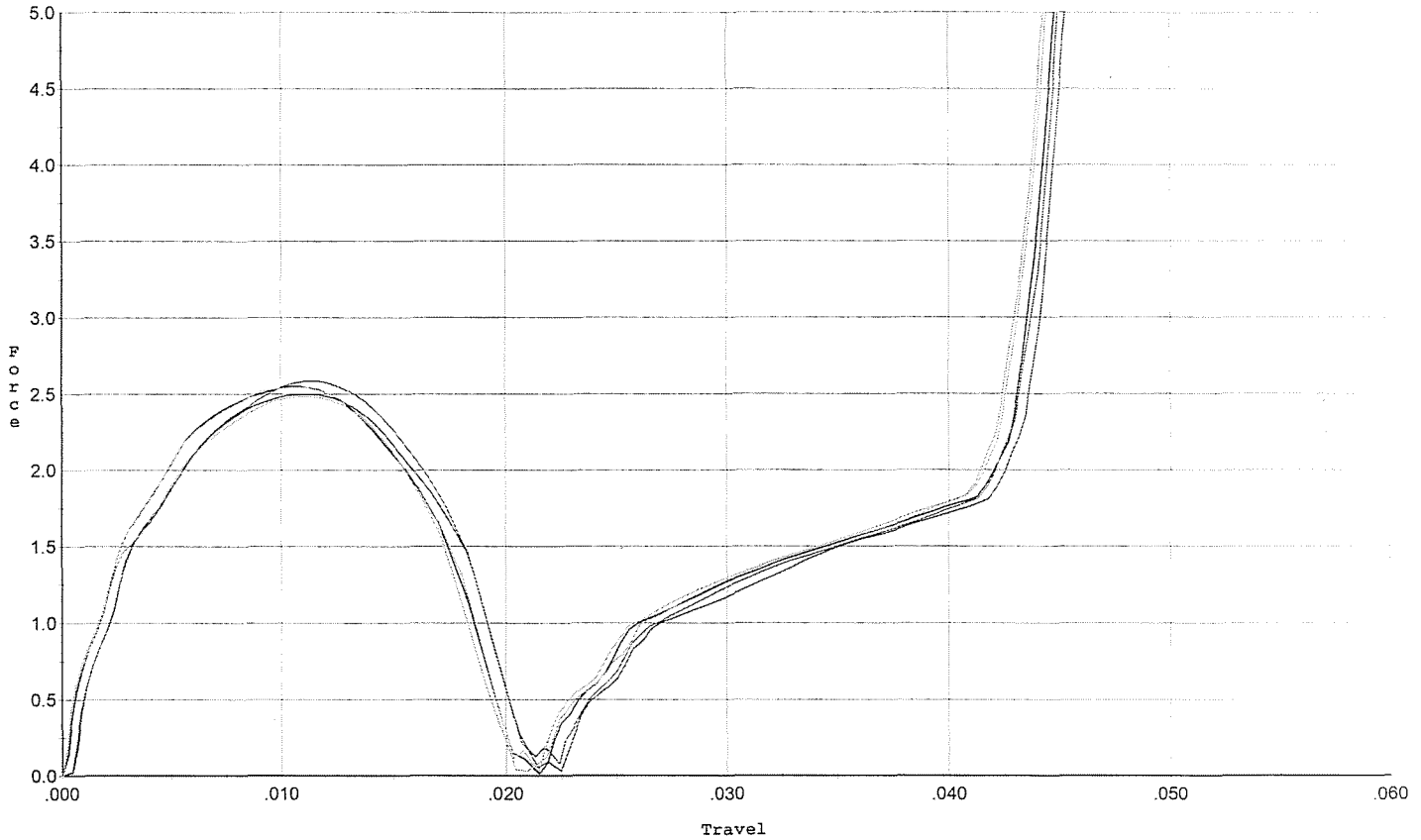
OP #	OP	BARBER - M24 6055030	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-16-09	LR
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	6-16-09	LR
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	6-16-09	LR
	J) ASSEMBLE STOCK			5-28-09	LR
	K) ASSEMBLE SWIVEL STUDS			6-16-09	LR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	6/11/09	RB
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			6/11/09	TUR
670	FINAL INSPECTION A) HEADSPACE			6-16-09	LR
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.70</u> <u>2.77</u> <u>2.66</u> <u>2.53</u>	6-15-09	LR
	C) FUNCTION			6-16-09	LR
690	PACK			7/29/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/27/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



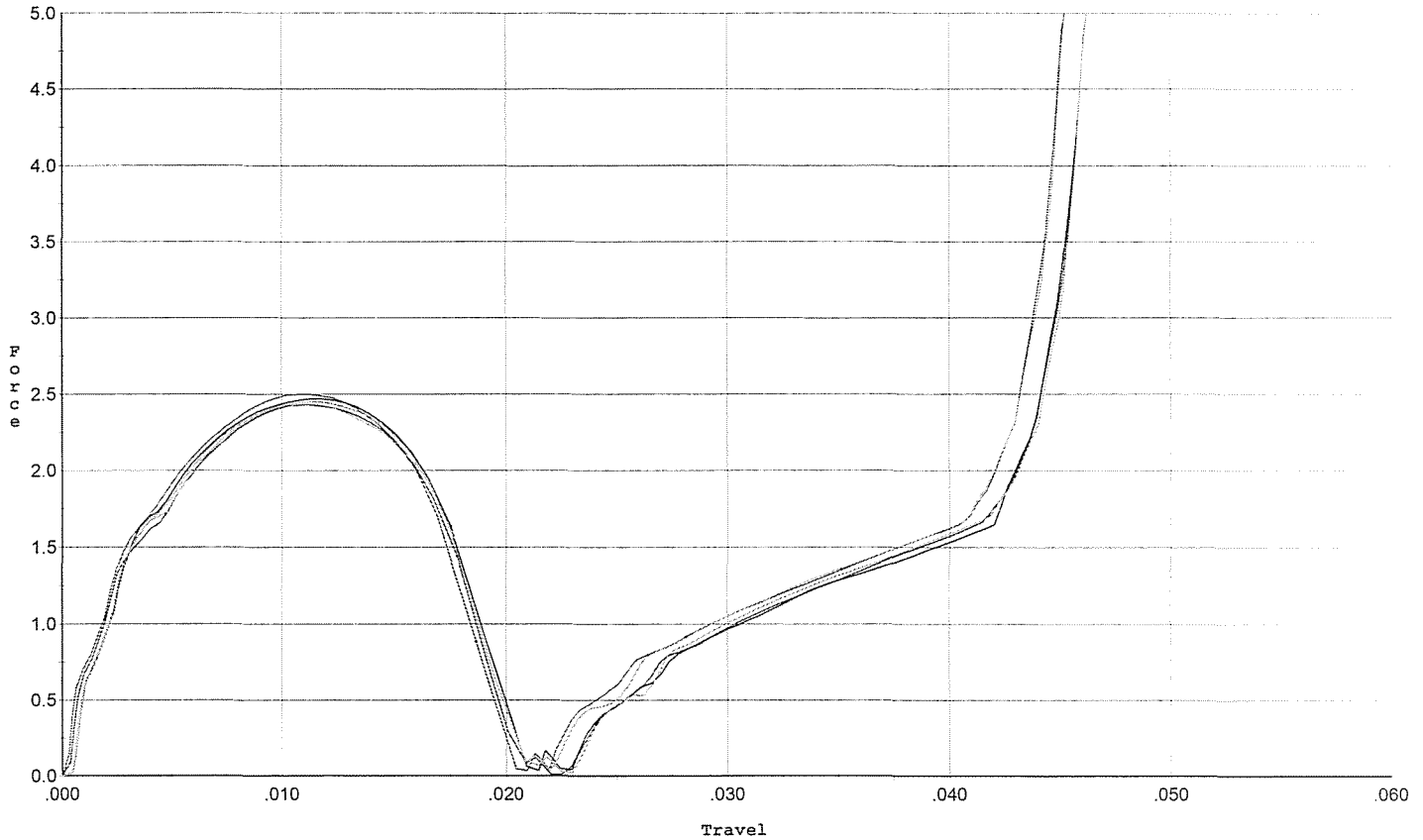
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.018	0.00	0.032	0.033		Set Trigger
2	2.551	0.018	0.00	0.032	0.034		Set Trigger
3	2.585	0.018	0.00	0.032	0.034		Set Trigger
4	2.485	0.018	0.00	0.032	0.033		Set Trigger
5	2.545	0.017	0.00	0.032	0.032		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/27/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



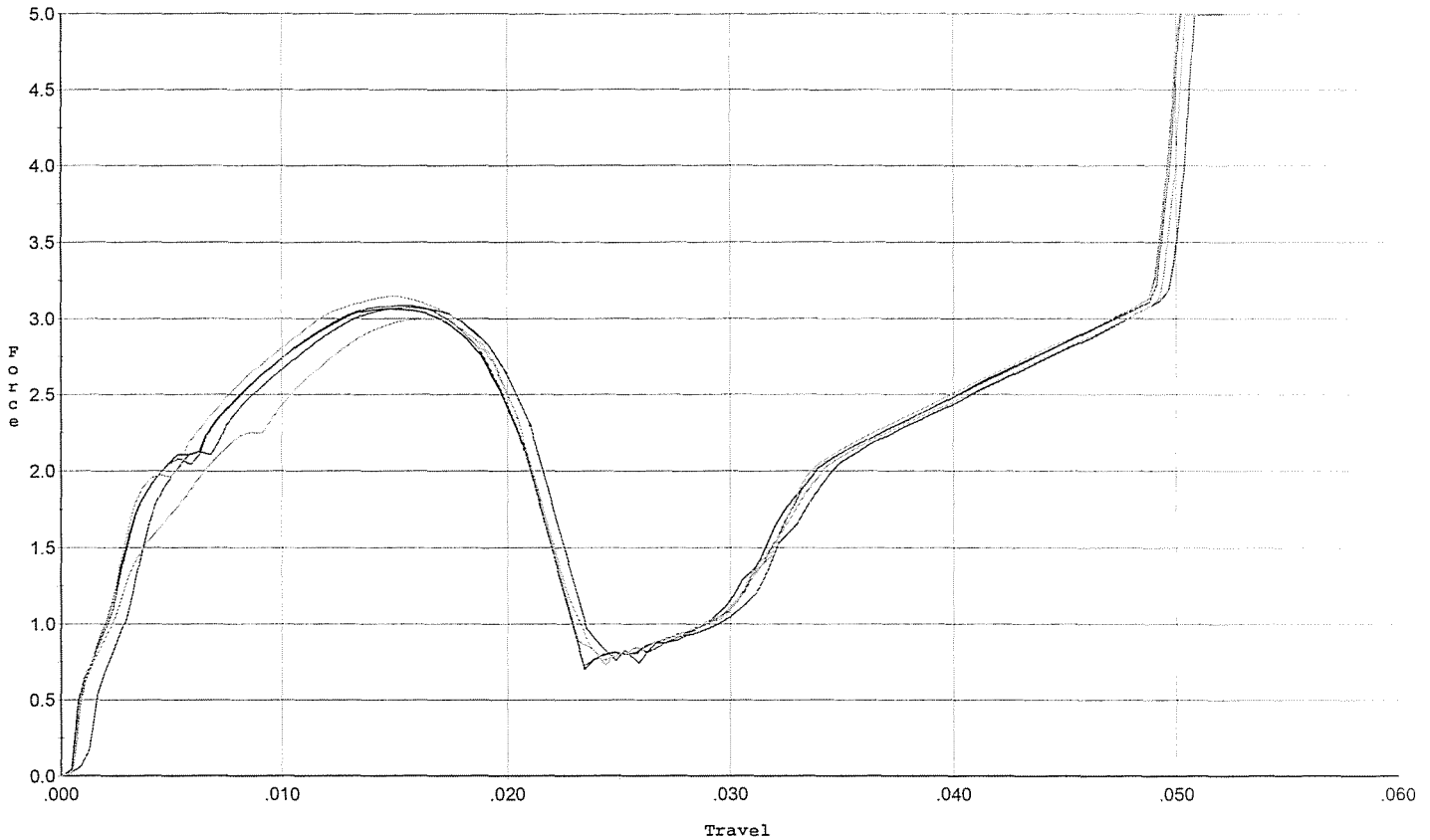
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.018	0.00	0.034	0.032		Set Trigger
2	2.469	0.018	0.00	0.034	0.032		Set Trigger
3	2.499	0.019	0.00	0.033	0.034		Set Trigger
4	2.434	0.018	0.00	0.034	0.031		Set Trigger
5	2.452	0.018	0.00	0.033	0.031		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/27/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



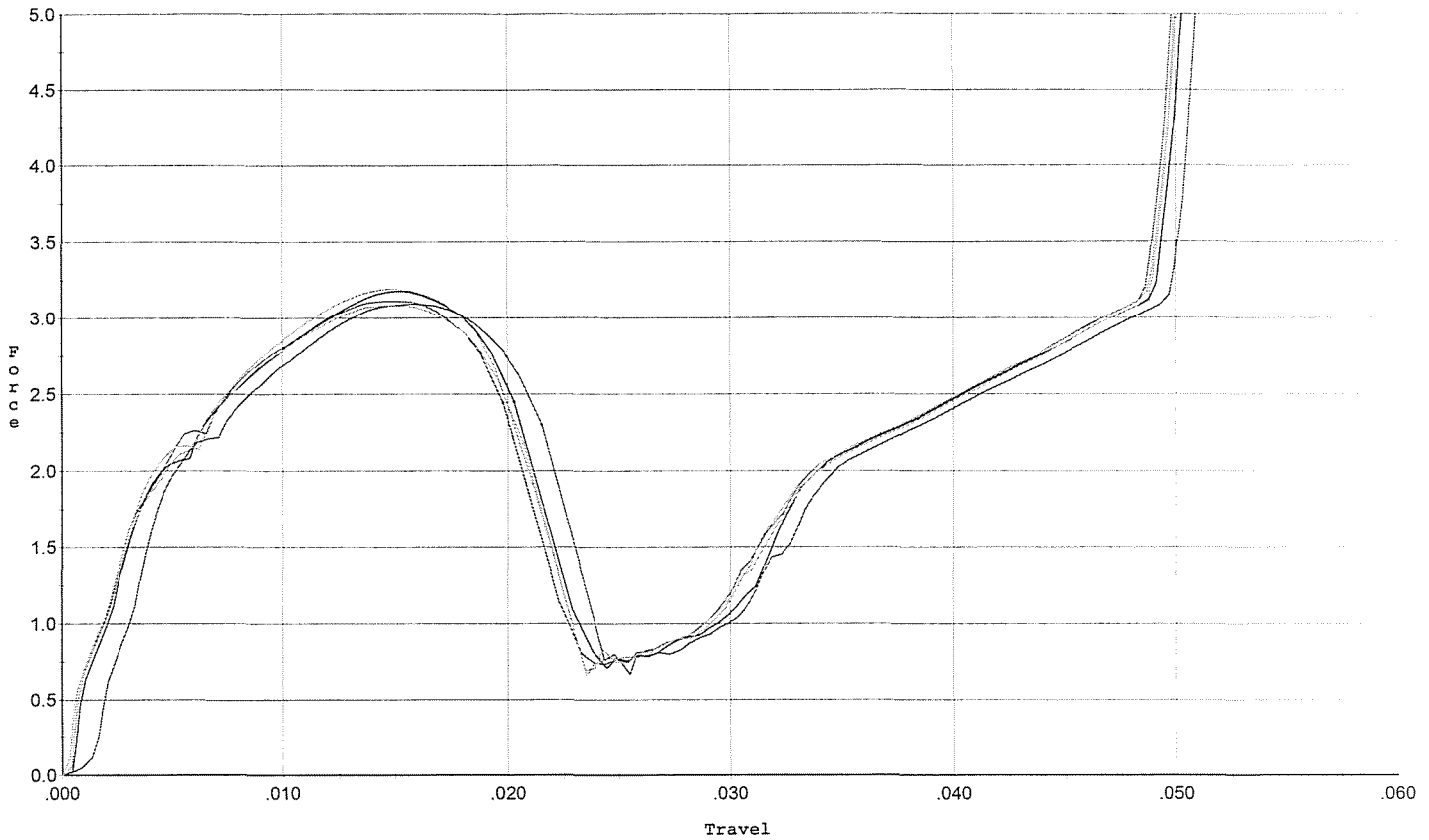
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.021	0.00	0.034	0.045		Set Trigger
2	3.062	0.021	0.00	0.033	0.046		Set Trigger
3	3.085	0.021	0.00	0.033	0.046		Set Trigger
4	3.145	0.020	0.00	0.033	0.046		Set Trigger
5	2.999	0.020	0.00	0.034	0.042		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/27/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



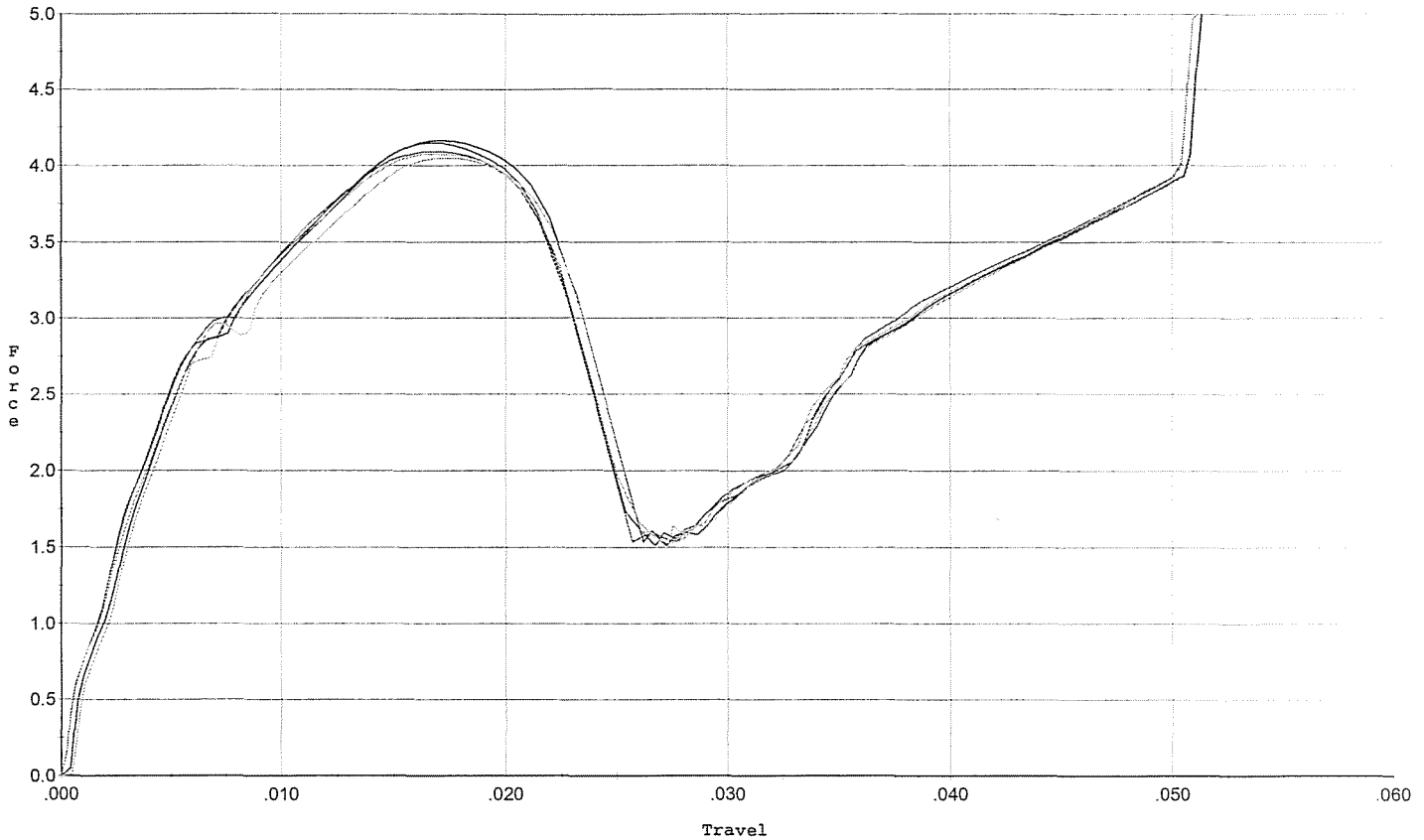
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.021	0.00	0.033	0.046		Set Trigger
2	3.180	0.020	0.00	0.034	0.046		Set Trigger
3	3.112	0.020	0.00	0.033	0.044		Set Trigger
4	3.082	0.021	0.00	0.033	0.046		Set Trigger
5	3.191	0.021	0.00	0.033	0.048		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



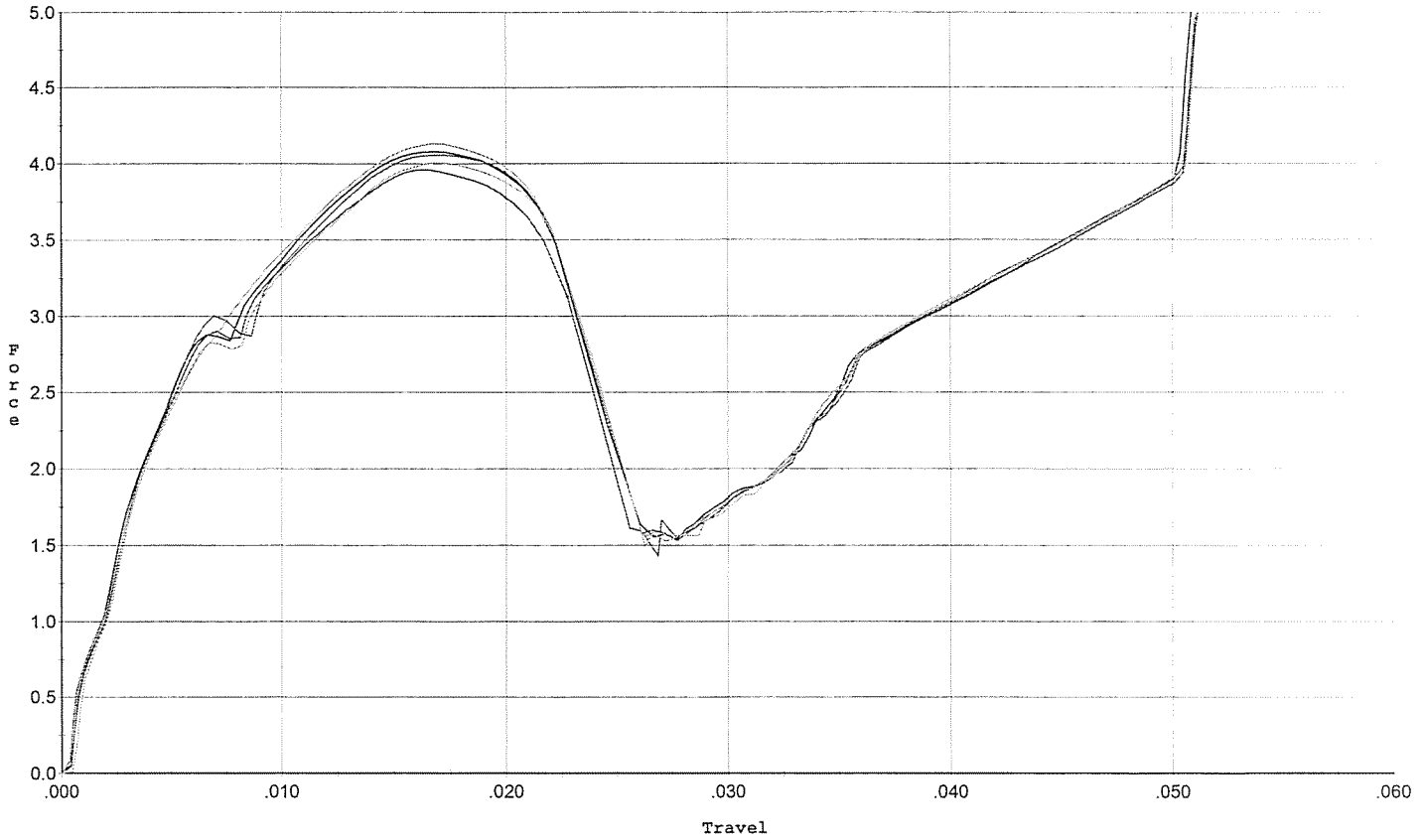
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.023	0.00	0.031	0.065		Set Trigger
2	4.164	0.023	0.00	0.031	0.067		Set Trigger
3	4.091	0.023	0.00	0.031	0.066		Set Trigger
4	4.047	0.023	0.00	0.031	0.065		Set Trigger
5	4.078	0.022	0.00	0.031	0.064		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



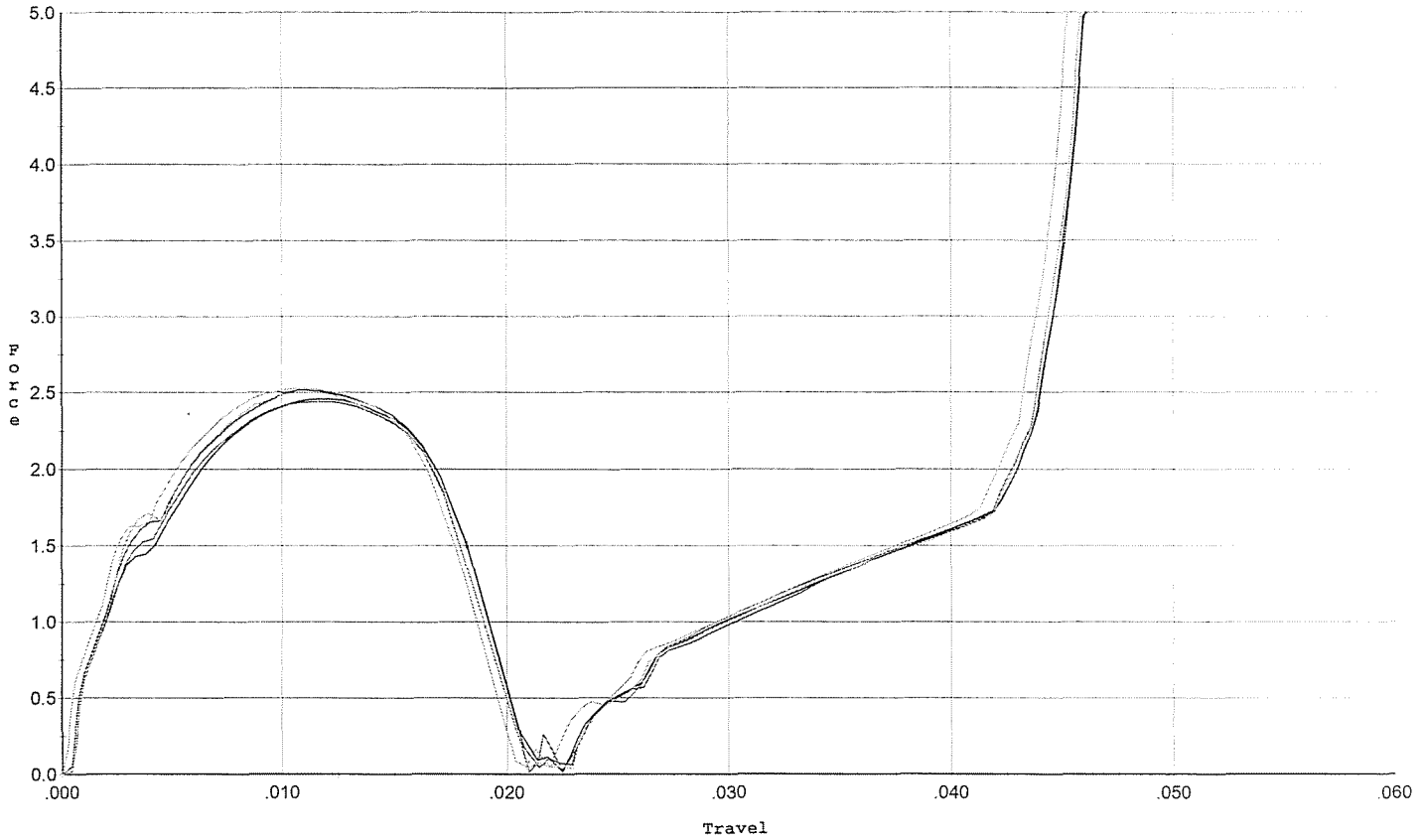
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.963	0.023	0.00	0.031	0.064		Set Trigger
2	4.080	0.022	0.00	0.031	0.064		Set Trigger
3	4.058	0.022	0.00	0.031	0.063		Set Trigger
4	4.007	0.024	0.00	0.030	0.067		Set Trigger
5	4.134	0.024	0.00	0.030	0.069		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



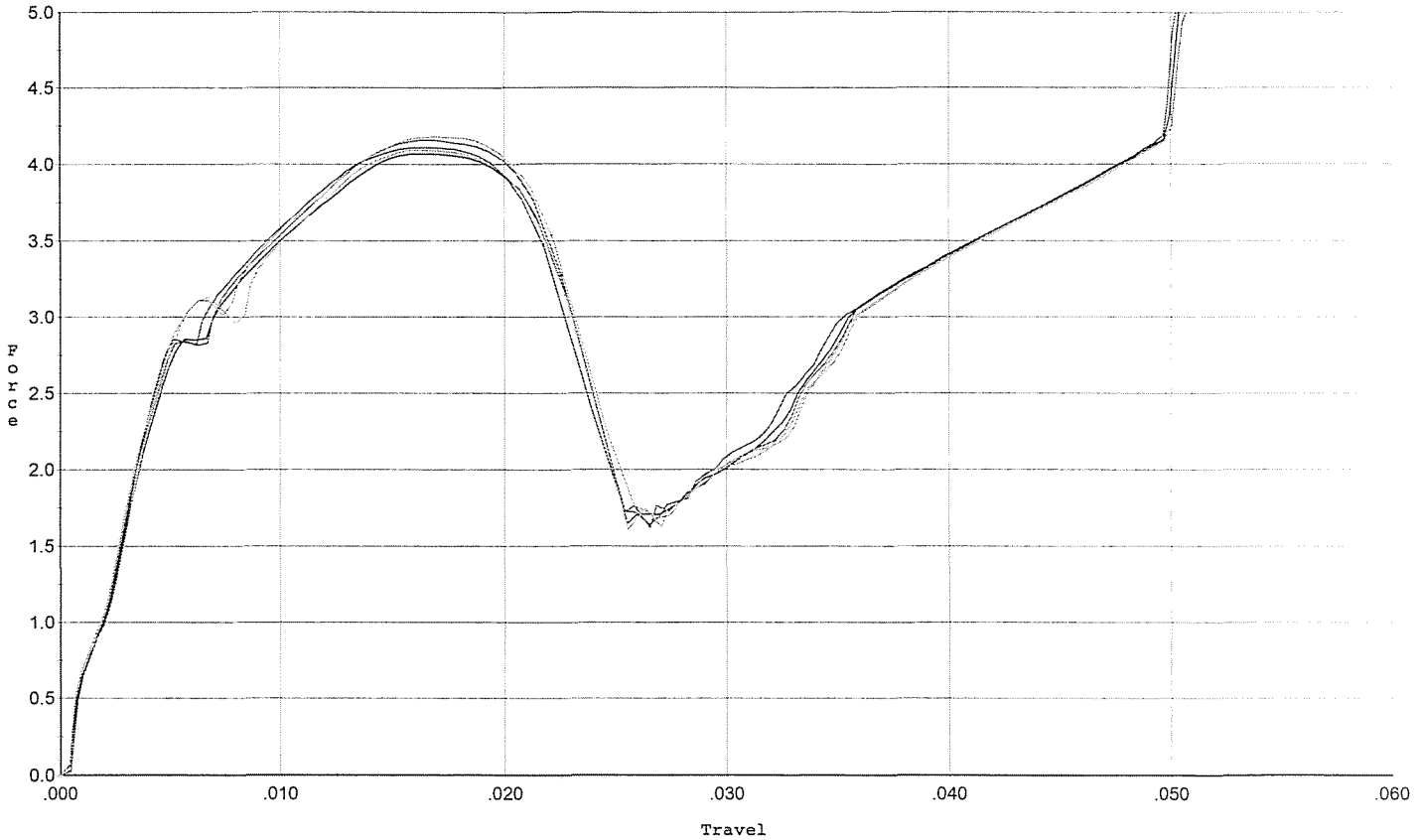
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.018	0.00	0.034	0.034		Set Trigger
2	2.456	0.018	0.00	0.034	0.032		Set Trigger
3	2.440	0.019	0.00	0.034	0.034		Set Trigger
4	2.526	0.018	0.00	0.034	0.034		Set Trigger
5	2.501	0.019	0.00	0.033	0.035		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/27/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.022	0.00	0.030	0.064		Set Trigger
2	4.068	0.023	0.00	0.030	0.066		Set Trigger
3	4.158	0.023	0.00	0.030	0.066		Set Trigger
4	4.093	0.023	0.00	0.030	0.066		Set Trigger
5	4.177	0.022	0.00	0.030	0.065		Set Trigger

Avg 4.12