

66848414

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



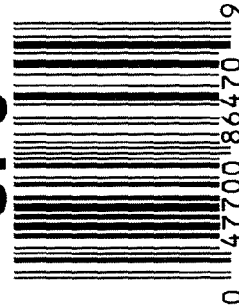
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848414

UPC



BM FORM

GUN SERIAL #

G 6848414

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/20/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-25	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

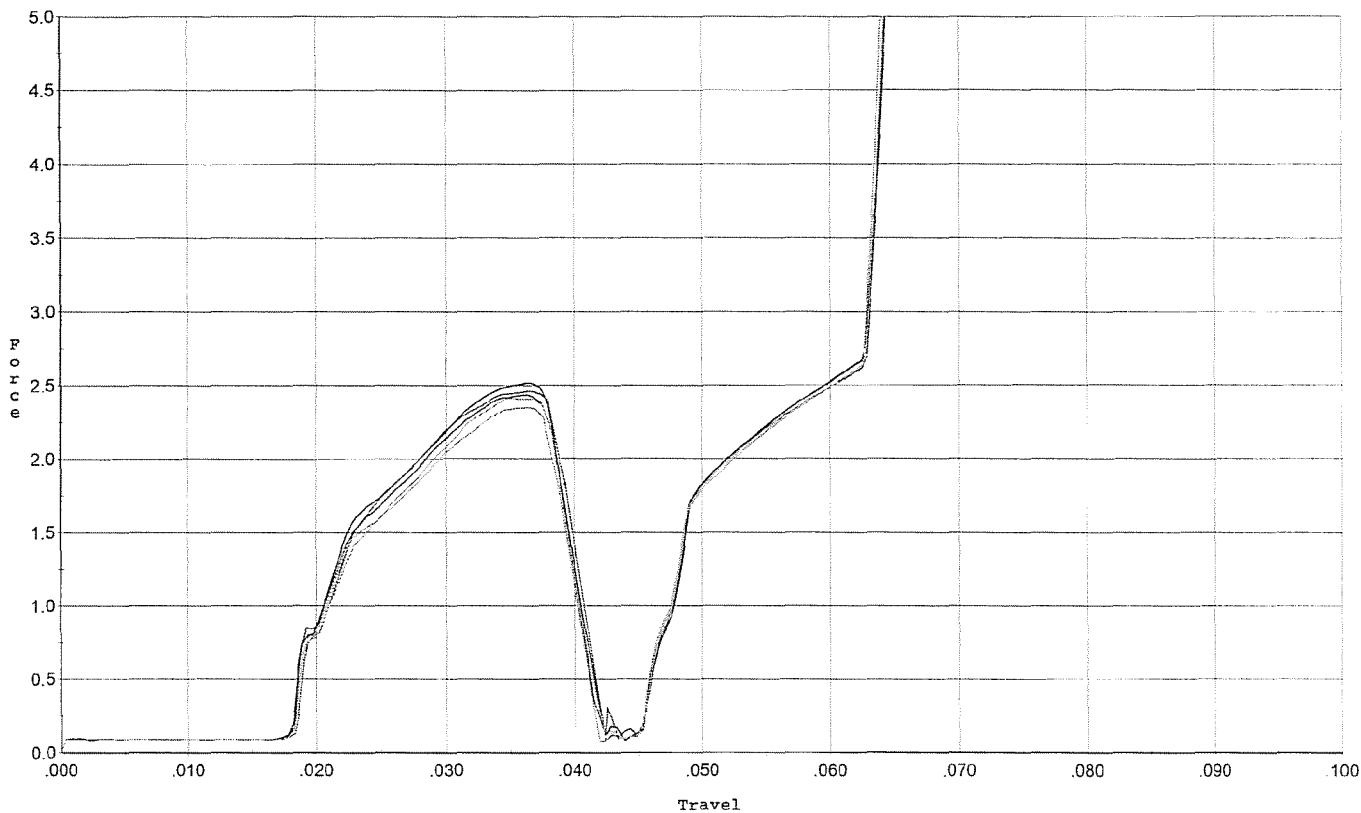
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3%</u> <u>3%</u> <u>3%</u>	8/21/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7%</u> <u>6%</u> <u>7%</u>	8/21/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	8/21/09	RR
	J) ASSEMBLE STOCK		8-18-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/21/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-20-09	SLD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-20-09	SP
670	FINAL INSPECTION A) HEADSPACE		8/21/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.76</u> <u>2.41</u> <u>2.28</u> <u>2.35</u>	8/21/09	RR
	C) FUNCTION		8/21/09	RB
690	PACK		8/22/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



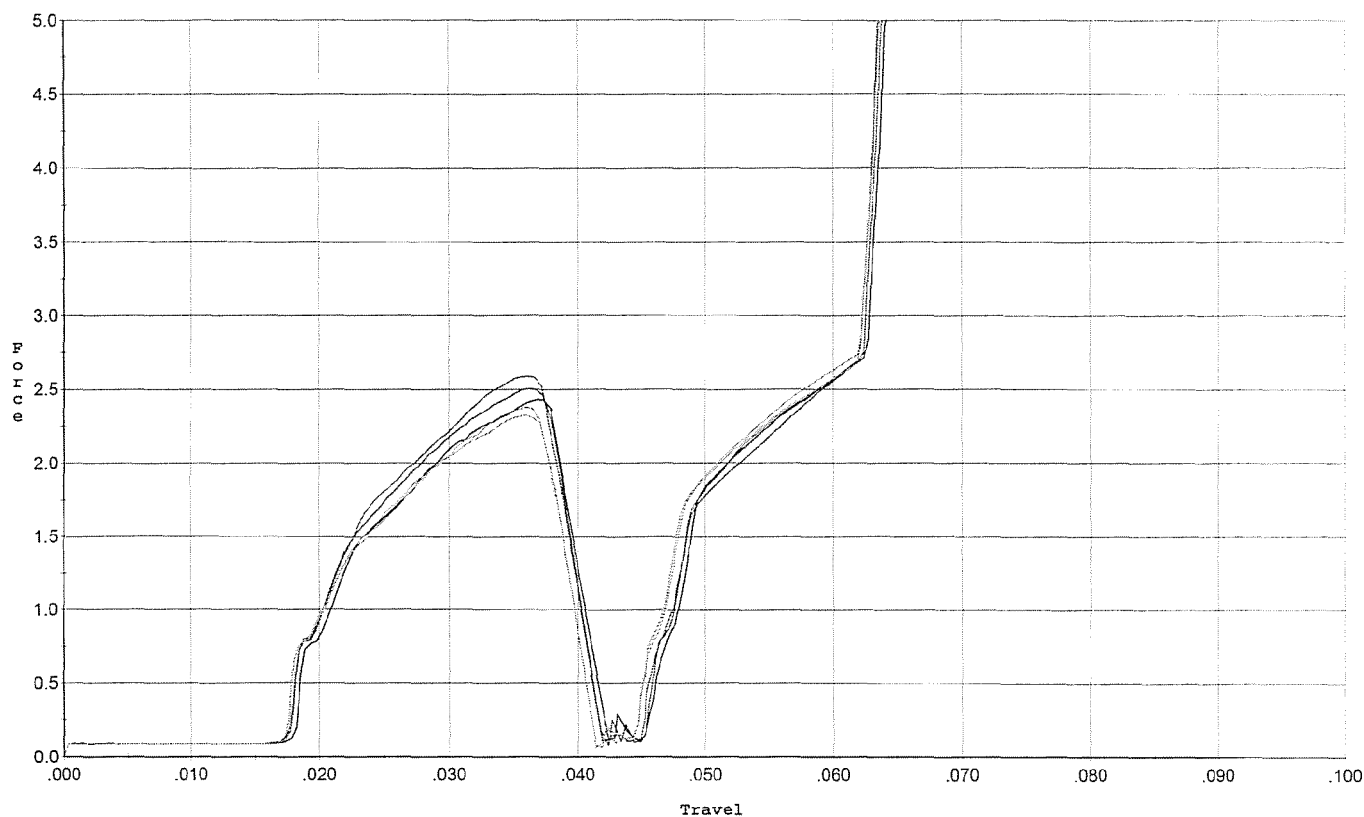
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.038	0.018	0.030	0.039		Set Trigger
2	2.518	0.038	0.018	0.029	0.040		Set Trigger
3	2.463	0.039	0.019	0.029	0.041		Set Trigger
4	2.413	0.038	0.019	0.029	0.038		Set Trigger
5	2.352	0.039	0.019	0.029	0.038		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



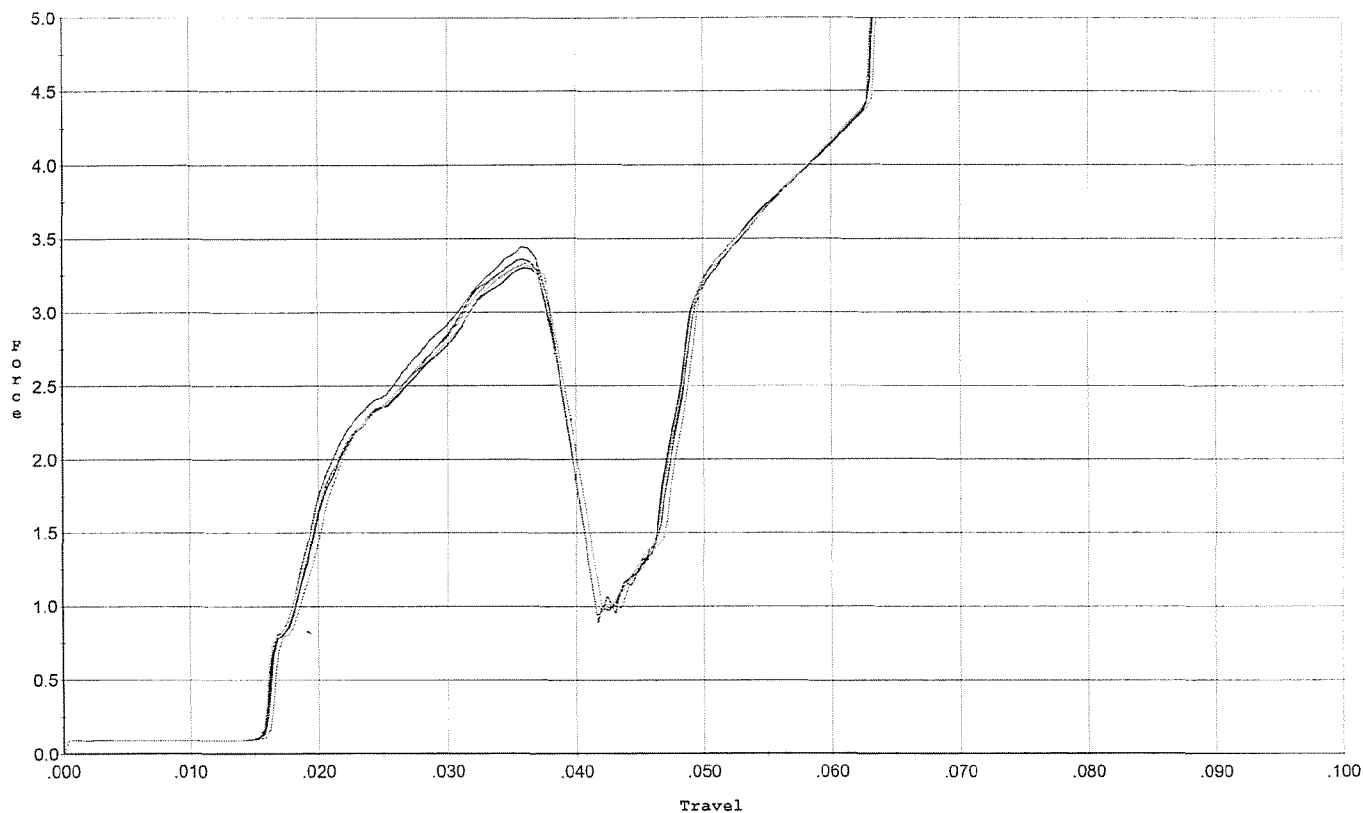
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.038	0.018	0.029	0.040		Set Trigger
2	2.429	0.038	0.018	0.029	0.038		Set Trigger
3	2.588	0.039	0.018	0.029	0.042		Set Trigger
4	2.326	0.038	0.018	0.029	0.038		Set Trigger
5	2.378	0.038	0.018	0.029	0.038		Set Trigger

A-2-44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



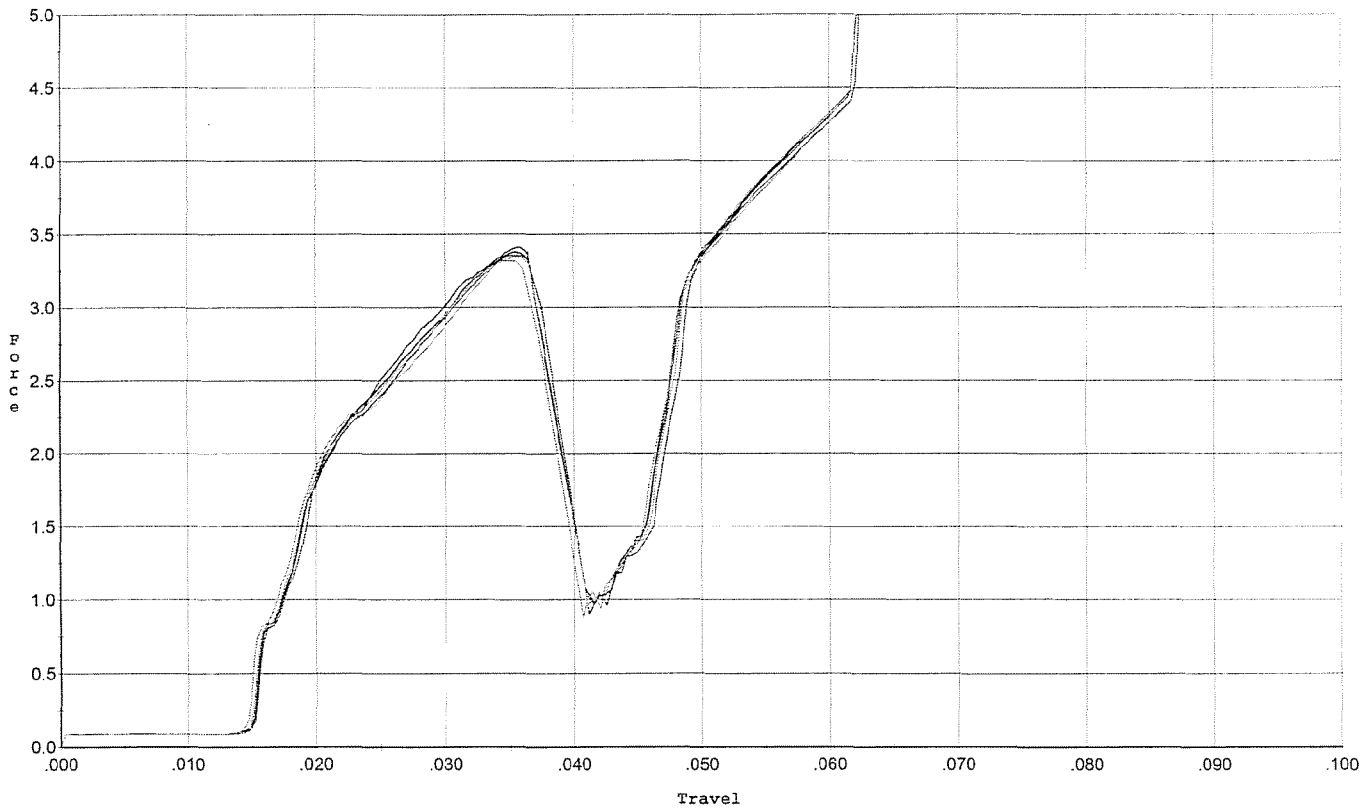
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.358	0.038	0.016	0.027	0.056		Set Trigger
2	3.299	0.038	0.016	0.027	0.055		Set Trigger
3	3.442	0.038	0.016	0.027	0.056		Set Trigger
4	3.312	0.038	0.016	0.027	0.056		Set Trigger
5	3.337	0.040	0.016	0.027	0.057		Set Trigger

4-3-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



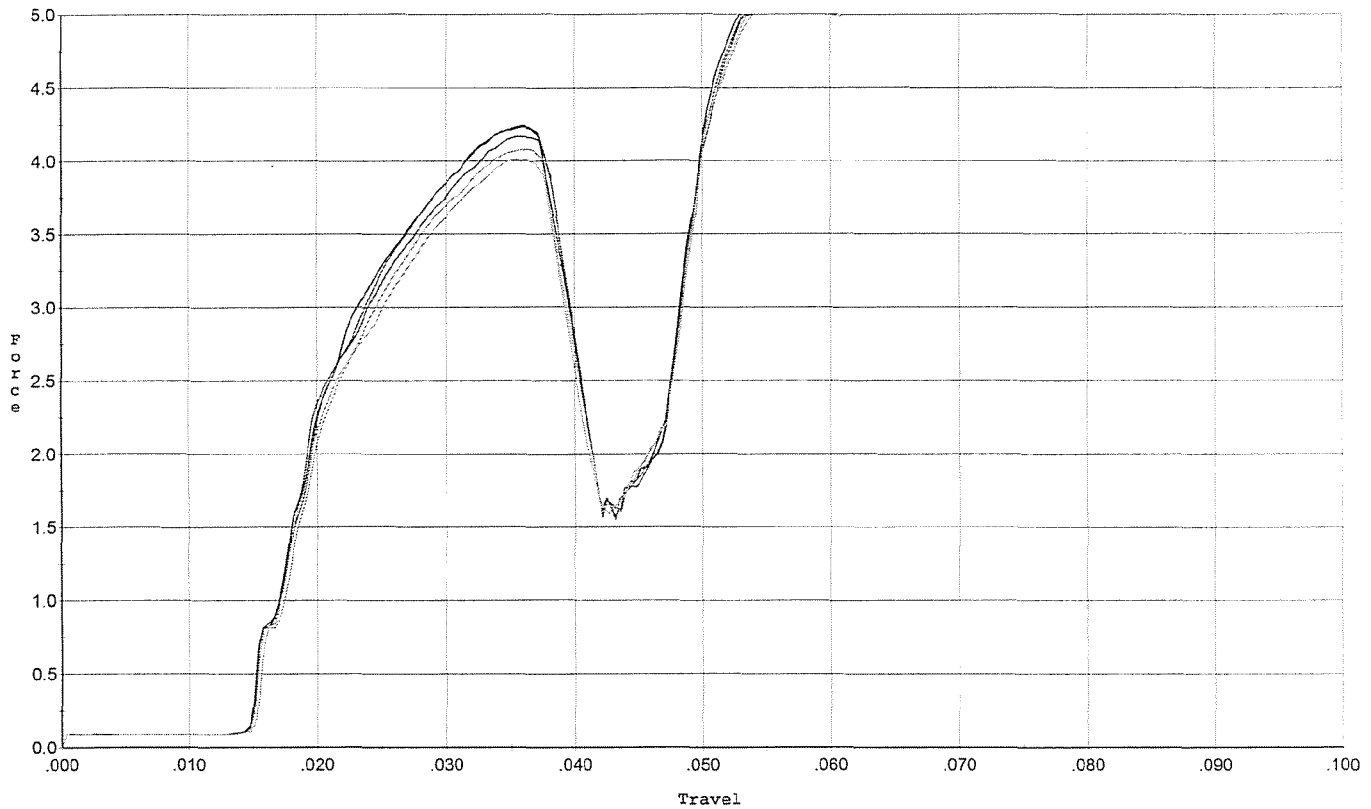
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.412	0.036	0.015	0.026	0.054		Set Trigger
2	3.378	0.036	0.015	0.027	0.054		Set Trigger
3	3.353	0.037	0.015	0.026	0.055		Set Trigger
4	3.347	0.038	0.015	0.026	0.056		Set Trigger
5	3.318	0.037	0.015	0.027	0.055		Set Trigger

A-5-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



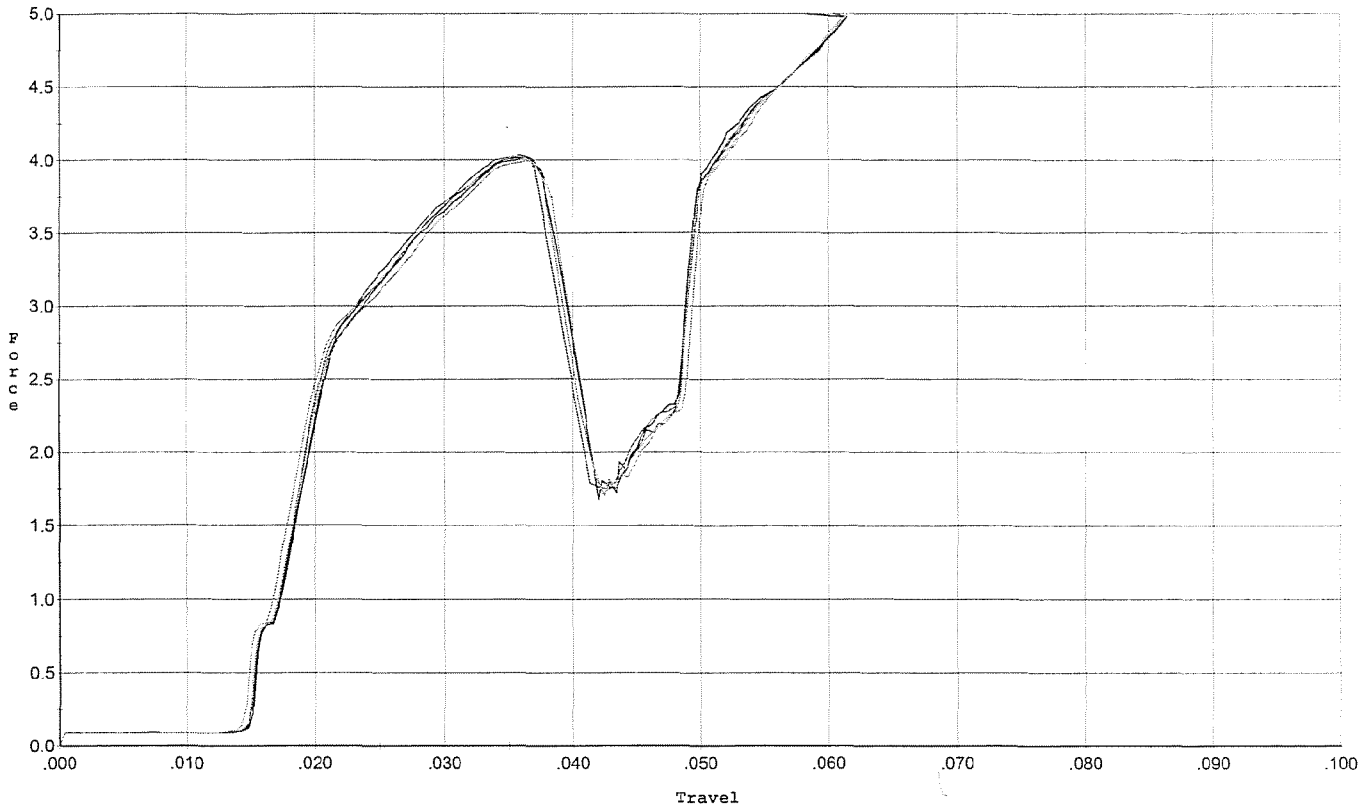
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.038	0.015	0.024	0.073		Set Trigger
2	4.236	0.039	0.015	0.024	0.076		Set Trigger
3	4.246	0.038	0.015	0.024	0.073		Set Trigger
4	4.013	0.038	0.015	0.025	0.068		Set Trigger
5	4.083	0.037	0.015	0.024	0.068		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



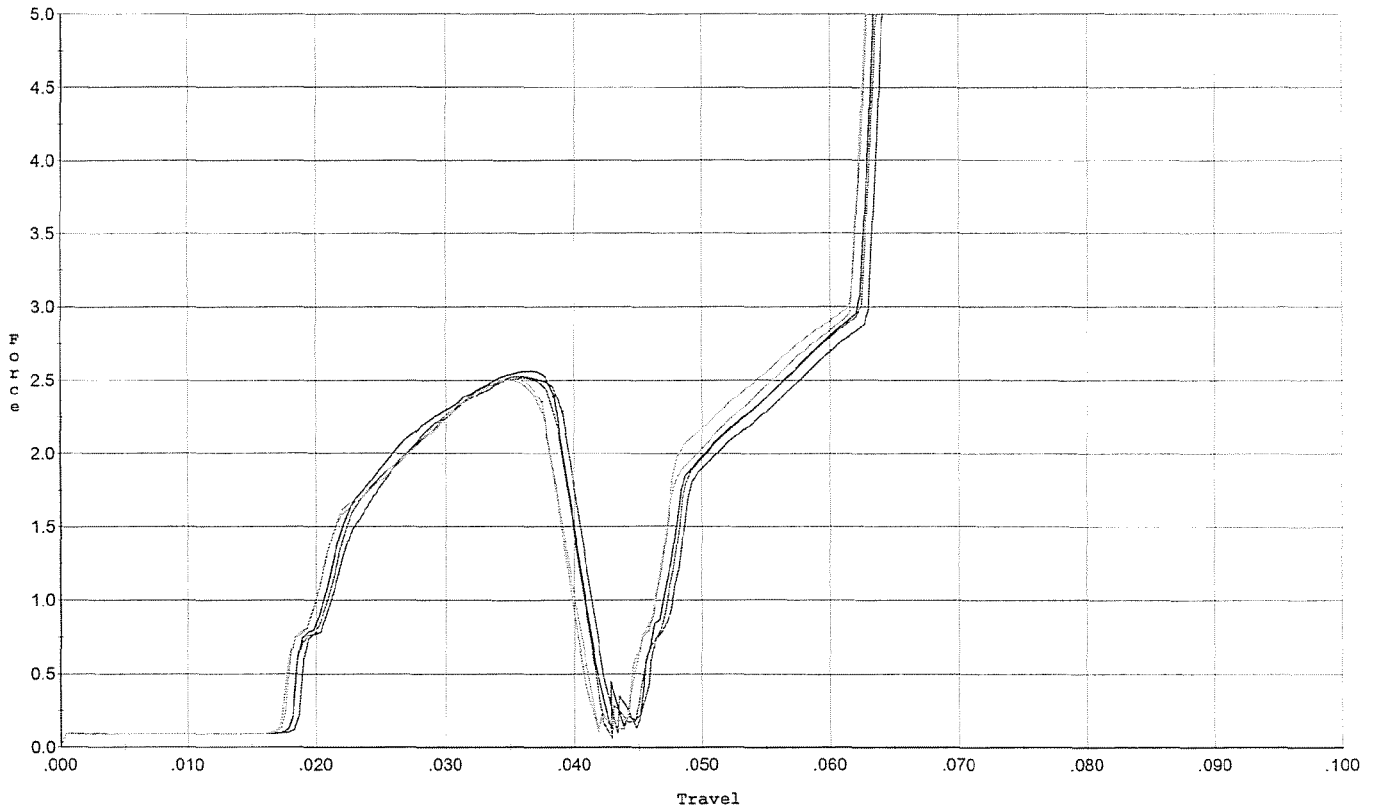
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.038	0.015	0.024	0.070		Set Trigger
2	4.017	0.039	0.015	0.024	0.073		Set Trigger
3	4.033	0.037	0.015	0.025	0.069		Set Trigger
4	4.026	0.038	0.015	0.024	0.071		Set Trigger
5	3.994	0.038	0.015	0.024	0.072		Set Trigger

A. 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



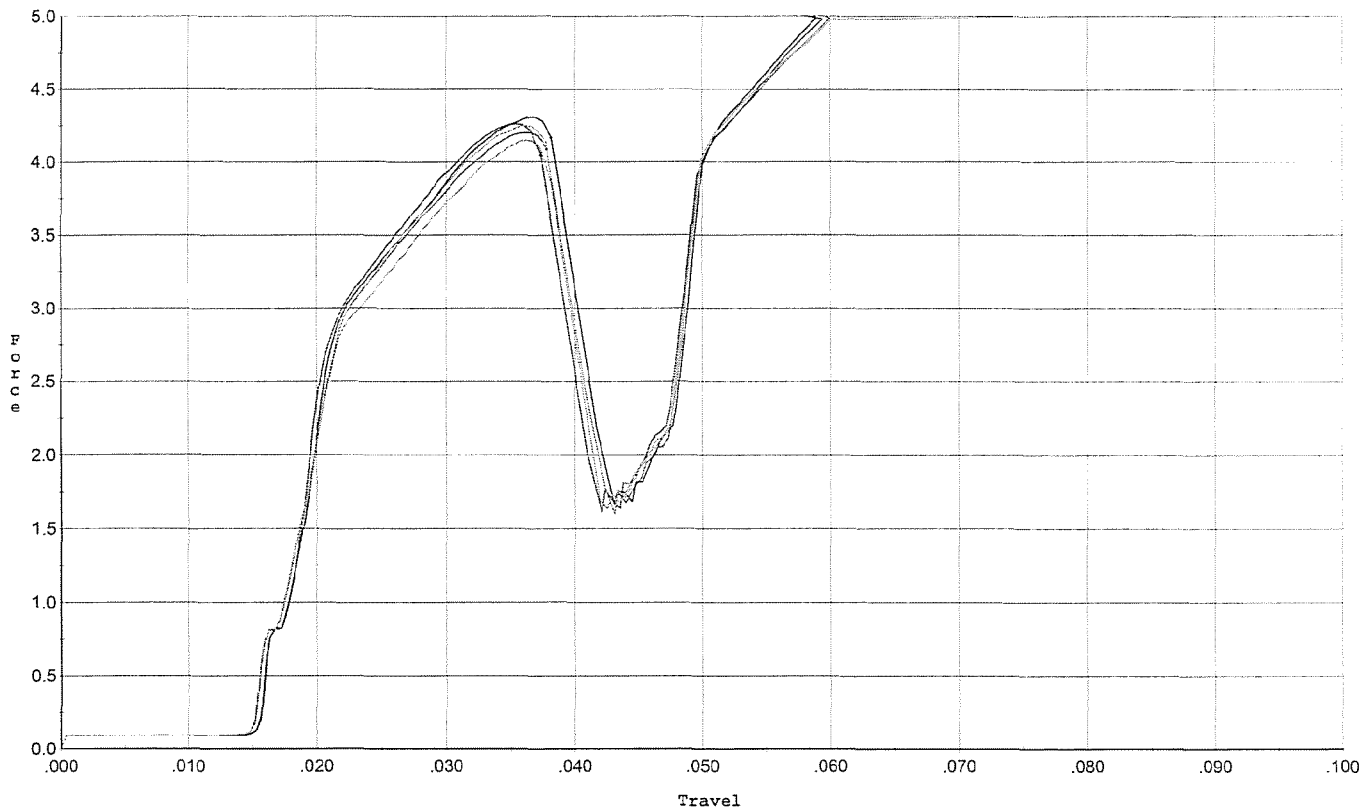
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.039	0.019	0.028	0.042		Set Trigger
2	2.563	0.038	0.018	0.028	0.043		Set Trigger
3	2.514	0.039	0.018	0.028	0.042		Set Trigger
4	2.505	0.037	0.018	0.028	0.040		Set Trigger
5	2.506	0.038	0.018	0.028	0.040		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.263	0.037	0.016	0.024	0.072		Set Trigger
2	4.309	0.038	0.016	0.023	0.075		Set Trigger
3	4.203	0.038	0.015	0.024	0.073		Set Trigger
4	4.250	0.038	0.015	0.024	0.073		Set Trigger
5	4.155	0.038	0.015	0.024	0.072		Set Trigger

A. 4.23