

66848418

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

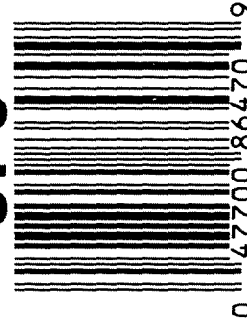
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848418

UPC



GUN SERIAL # G 6848418

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SPD
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION		7-14-09	SPD
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	OWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

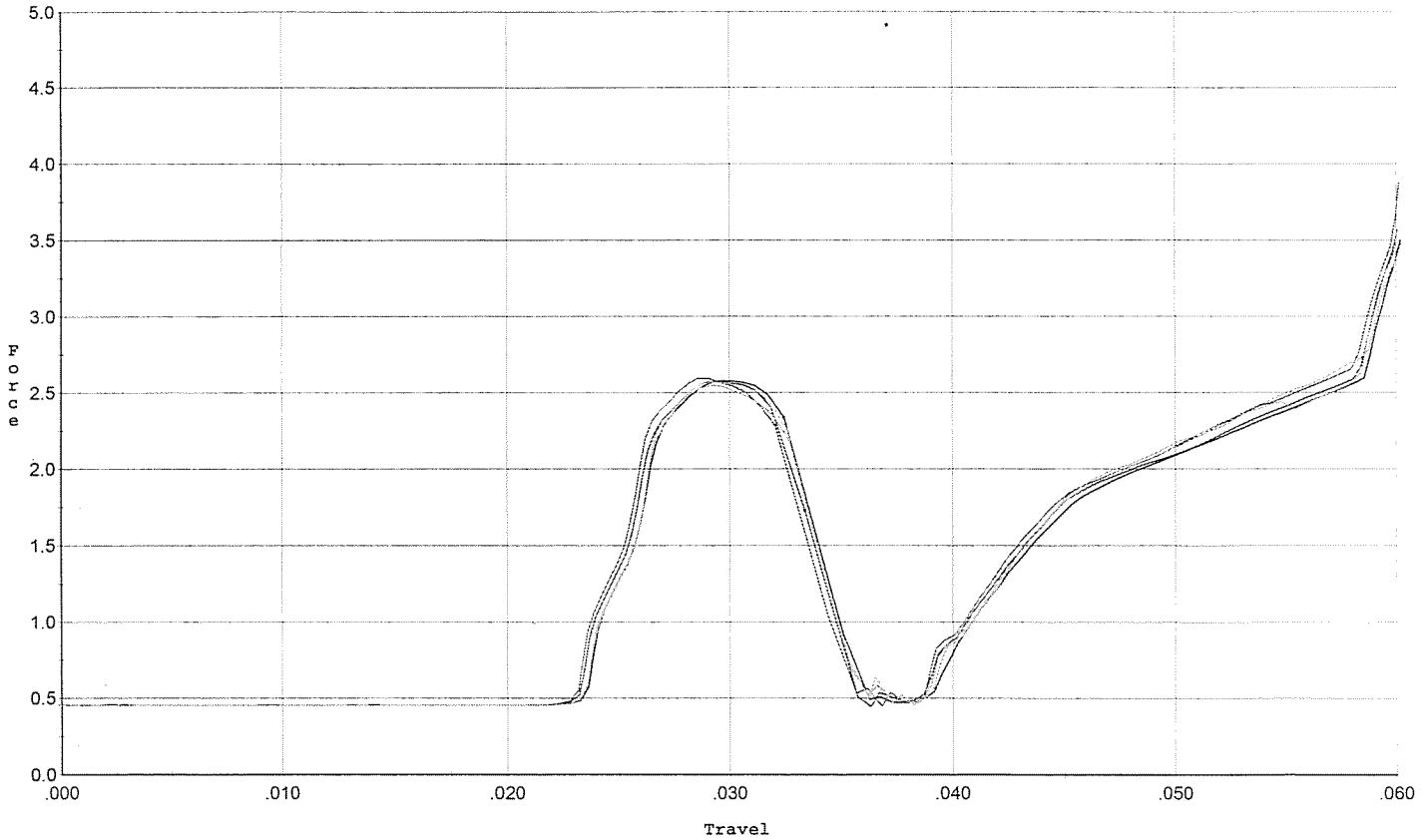
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	8-17-09	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	8-17-09	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	8-17-09	L.P.D.		
	J) ASSEMBLE STOCK					8-13-09	R.J.		
	K) ASSEMBLE SWIVEL STUDS					8-17-09	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-17-09	R.J.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-17-09	Ran		
670	FINAL INSPECTION A) HEADSPACE					8-17-09	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.93</u>	<u>2.65</u>	<u>2.65</u>	<u>2.63</u>	8/17/09	RP
	C) FUNCTION					8-17-09	L.P.D.		
690	PACK					8/18/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



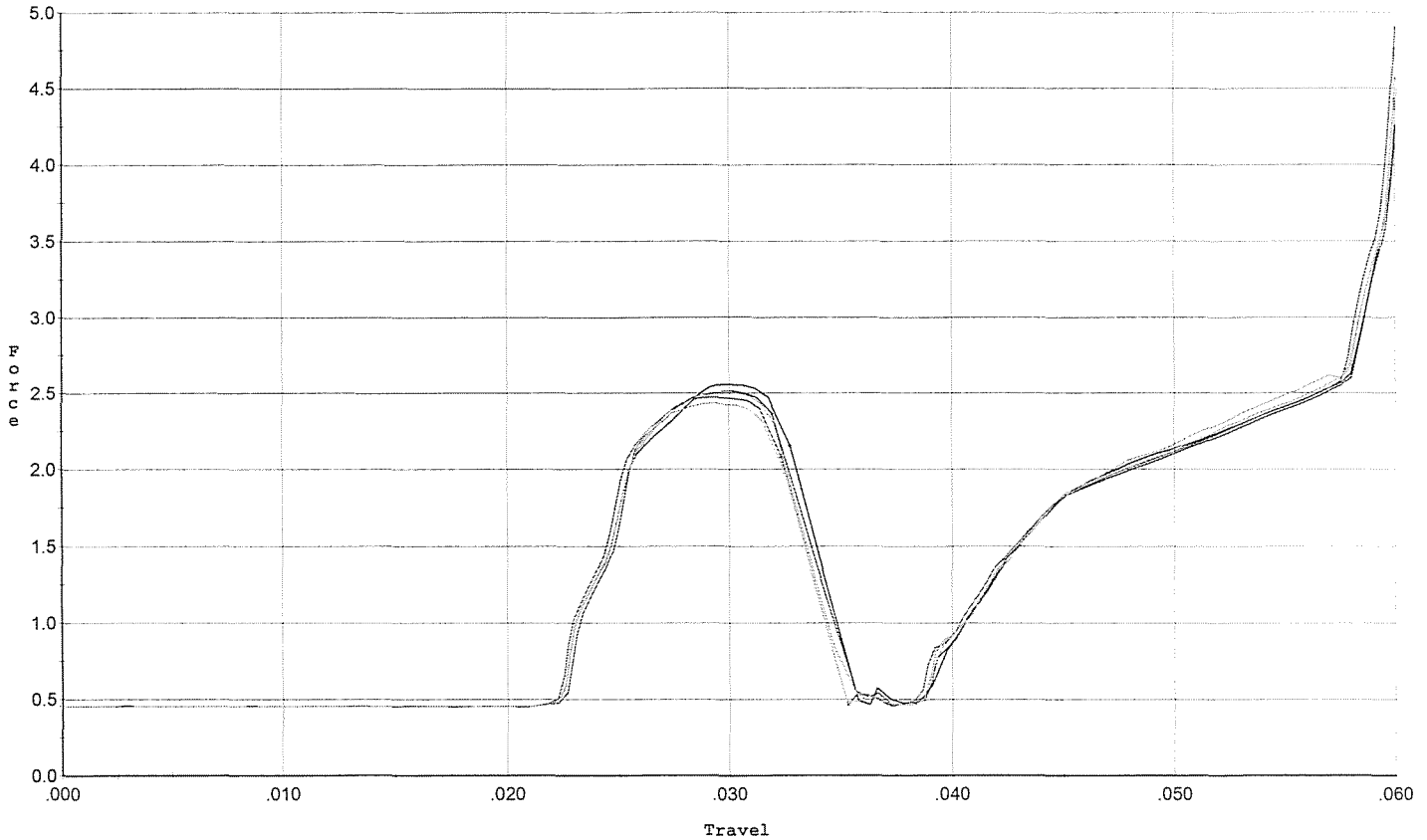
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.033	0.023	0.031	0.032		Set Trigger
2	2.576	0.032	0.024	0.031	0.031		Set Trigger
3	2.593	0.032	0.023	0.031	0.030		Set Trigger
4	2.568	0.033	0.024	0.031	0.031		Set Trigger
5	2.547	0.033	0.024	0.031	0.031		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



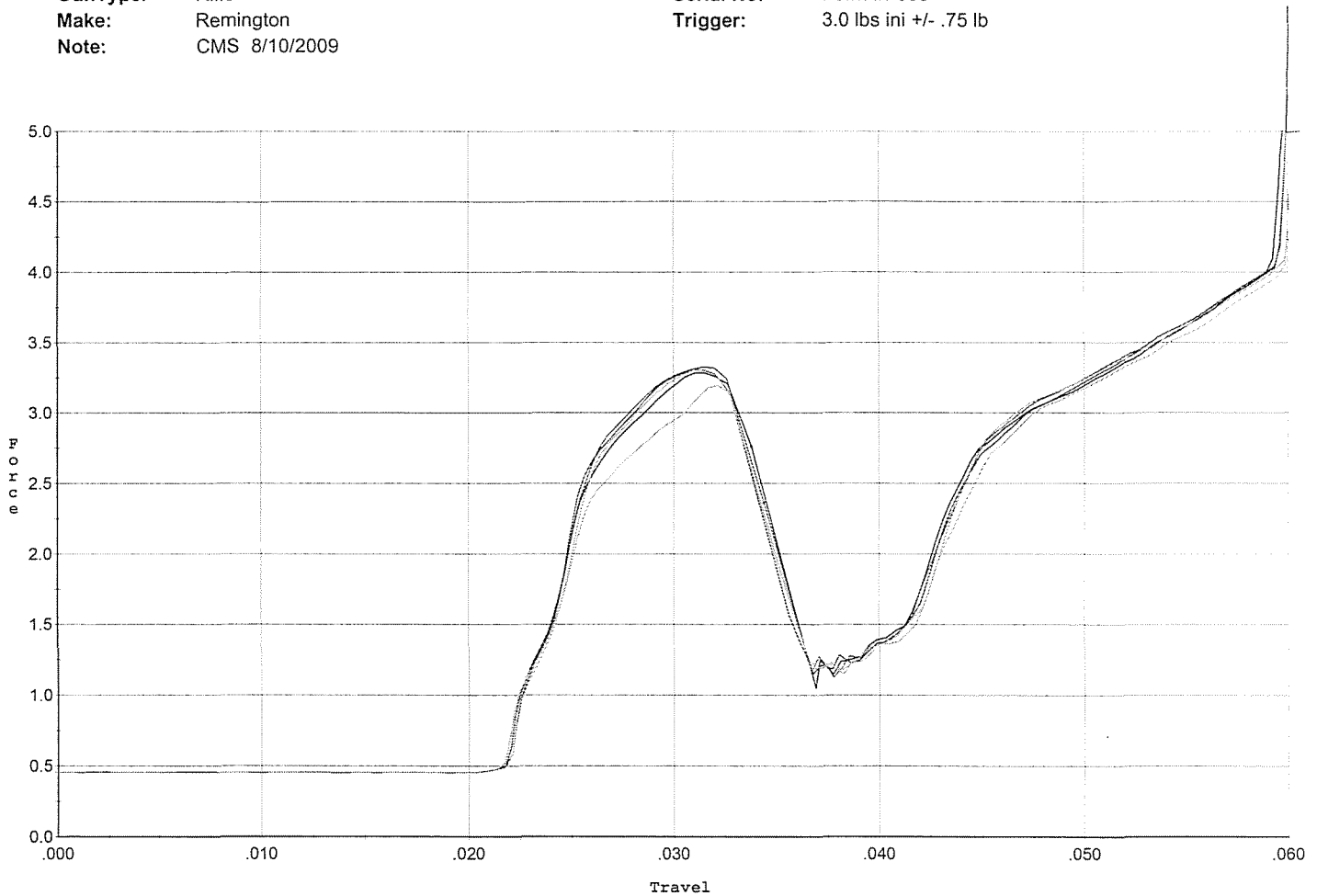
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.032	0.023	0.031	0.031		Set Trigger
2	2.558	0.033	0.023	0.030	0.032		Set Trigger
3	2.473	0.032	0.023	0.031	0.031		Set Trigger
4	2.436	0.032	0.023	0.031	0.031		Set Trigger
5	2.507	0.032	0.023	0.031	0.031		Set Trigger

A.2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



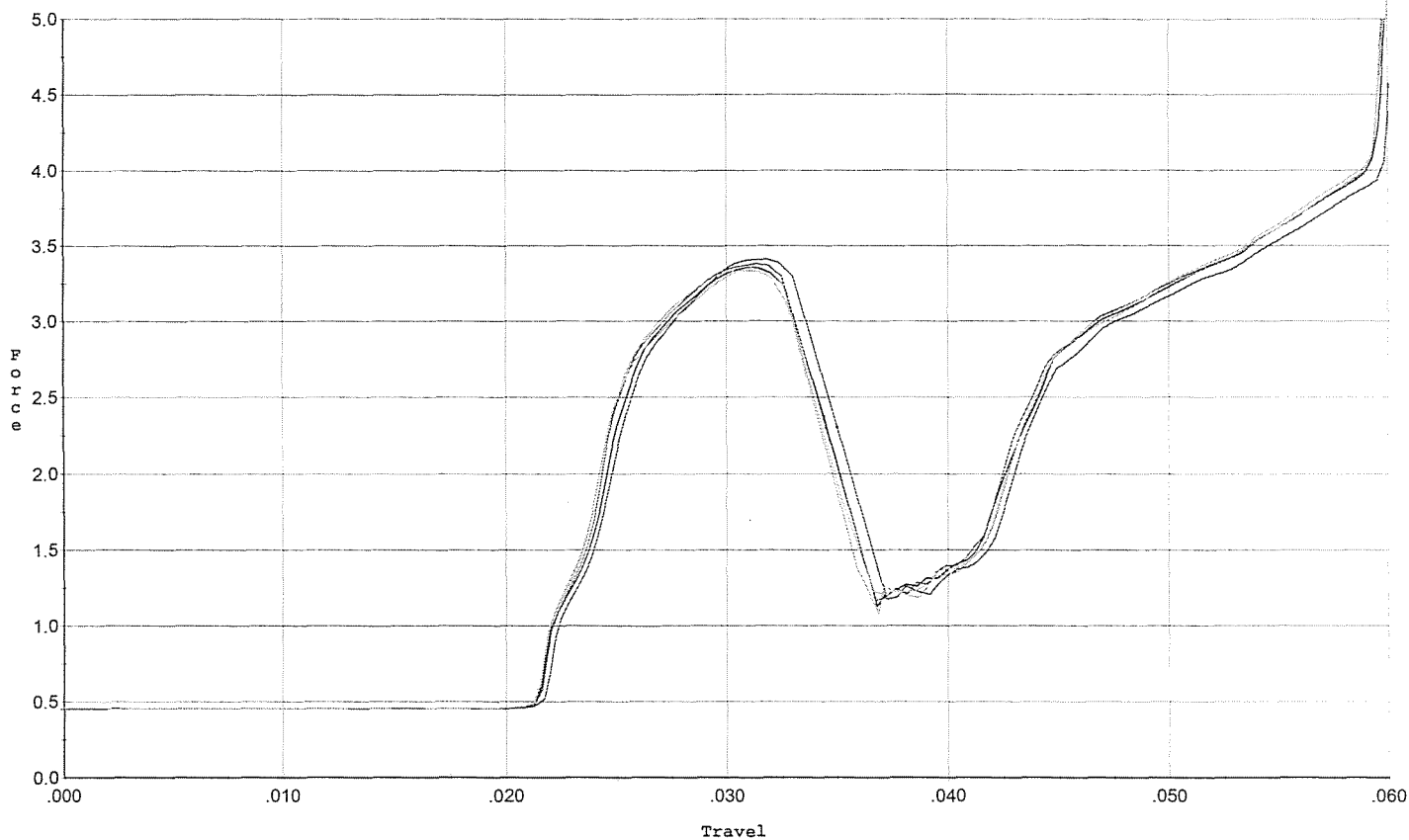
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.325	0.034	0.022	0.027	0.043		Set Trigger
2	3.284	0.034	0.022	0.027	0.042		Set Trigger
3	3.311	0.033	0.022	0.028	0.040		Set Trigger
4	3.306	0.033	0.022	0.028	0.039		Set Trigger
5	3.194	0.033	0.022	0.028	0.038		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



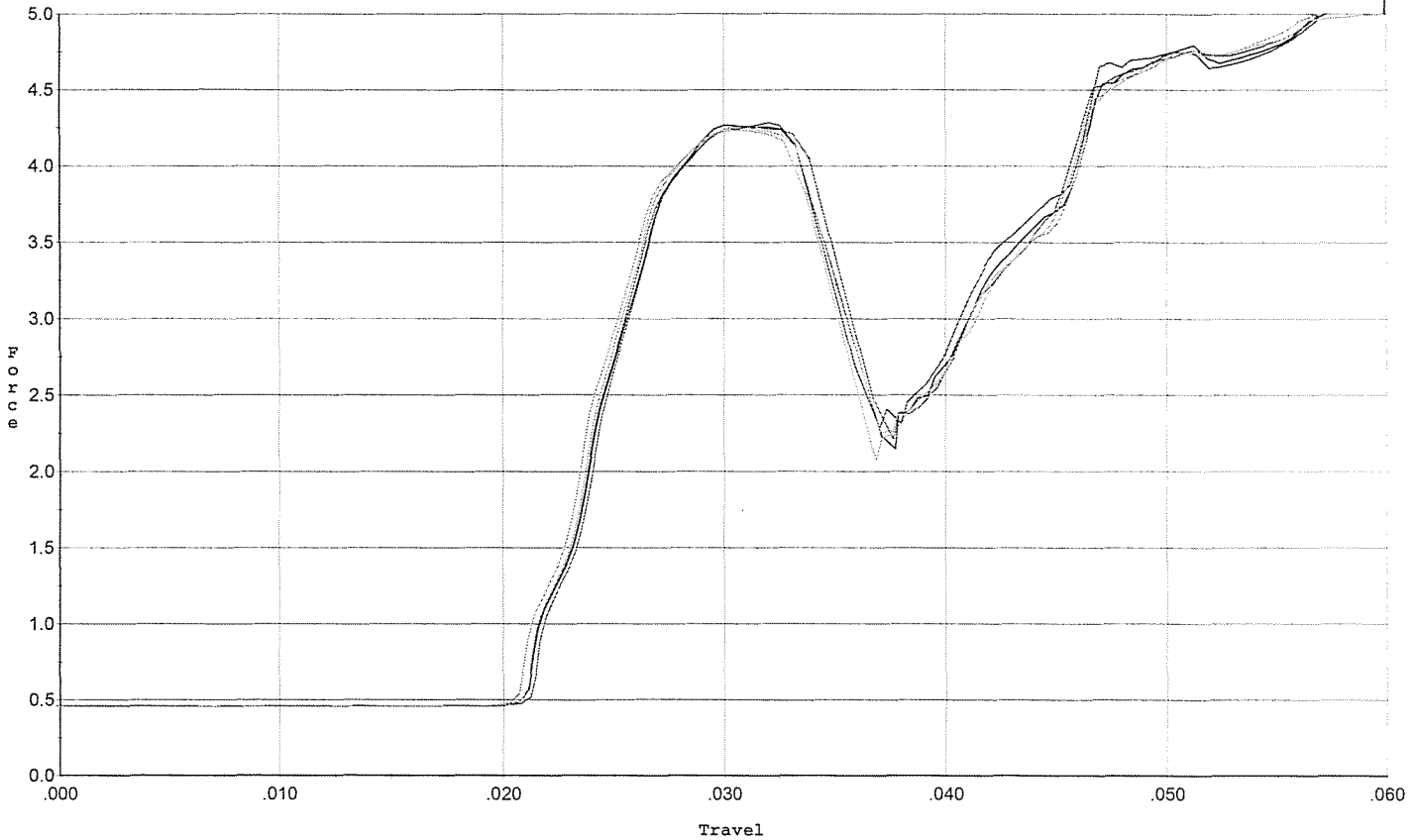
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.412	0.035	0.022	0.027	0.045		Set Trigger
2	3.355	0.034	0.022	0.027	0.044		Set Trigger
3	3.383	0.035	0.022	0.027	0.044		Set Trigger
4	3.357	0.033	0.022	0.027	0.041		Set Trigger
5	3.334	0.033	0.022	0.027	0.042		Set Trigger

A-3-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



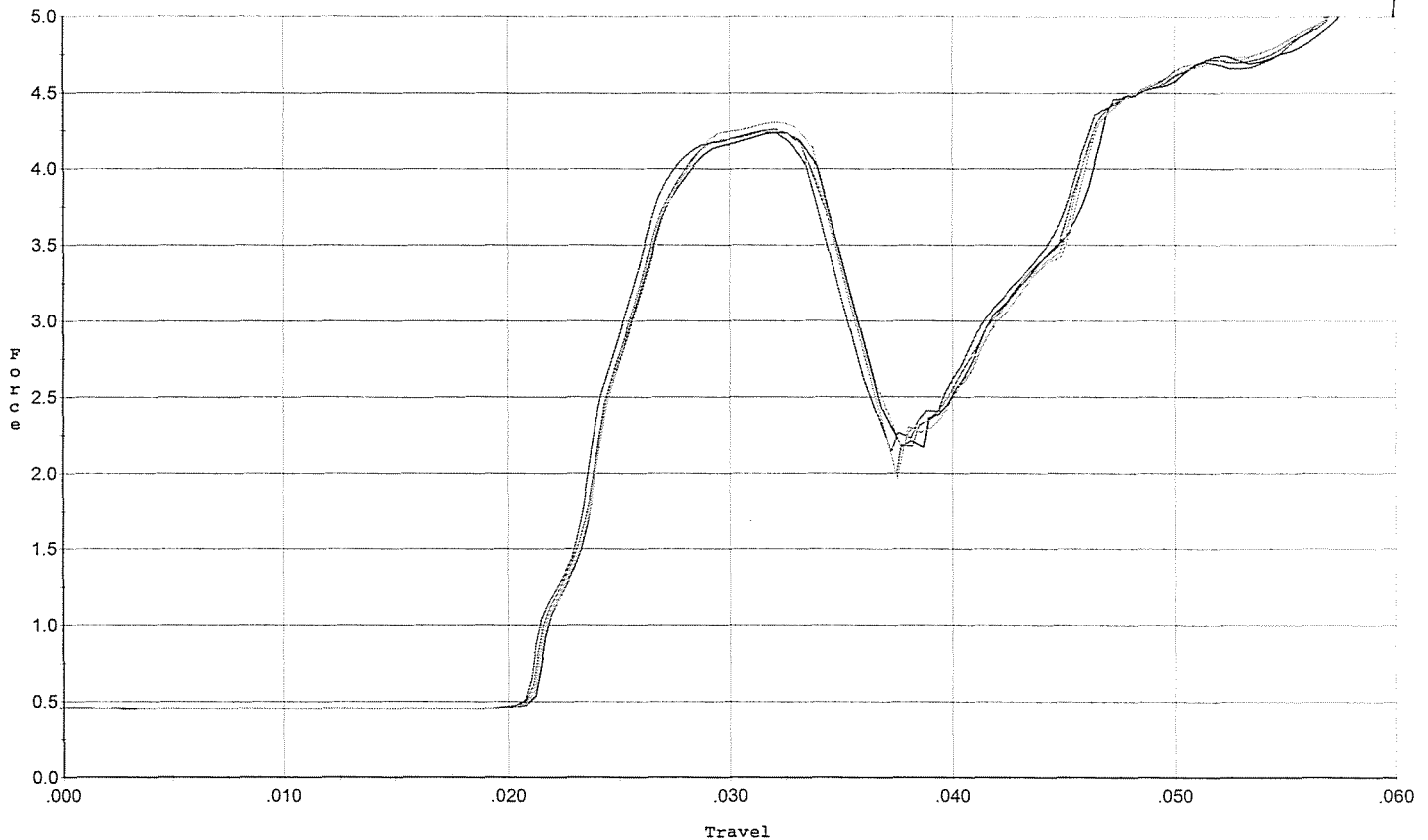
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.033	0.021	0.025	0.053		Set Trigger
2	4.269	0.035	0.021	0.025	0.056		Set Trigger
3	4.261	0.034	0.021	0.025	0.054		Set Trigger
4	4.236	0.034	0.021	0.025	0.054		Set Trigger
5	4.255	0.033	0.021	0.025	0.053		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



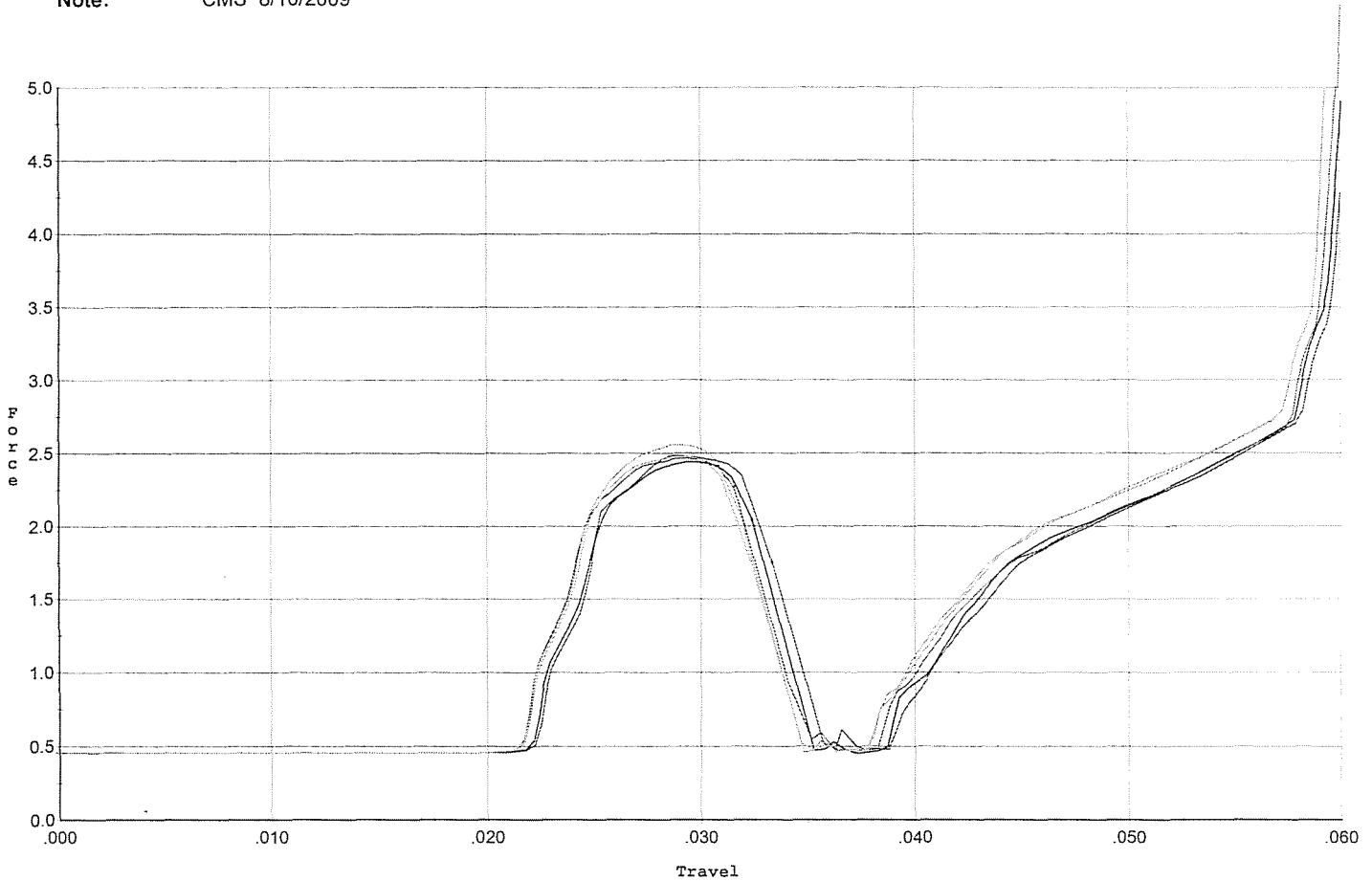
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.033	0.021	0.025	0.053		Set Trigger
2	4.239	0.034	0.021	0.025	0.054		Set Trigger
3	4.259	0.034	0.021	0.025	0.055		Set Trigger
4	4.257	0.034	0.021	0.025	0.055		Set Trigger
5	4.306	0.034	0.021	0.025	0.054		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



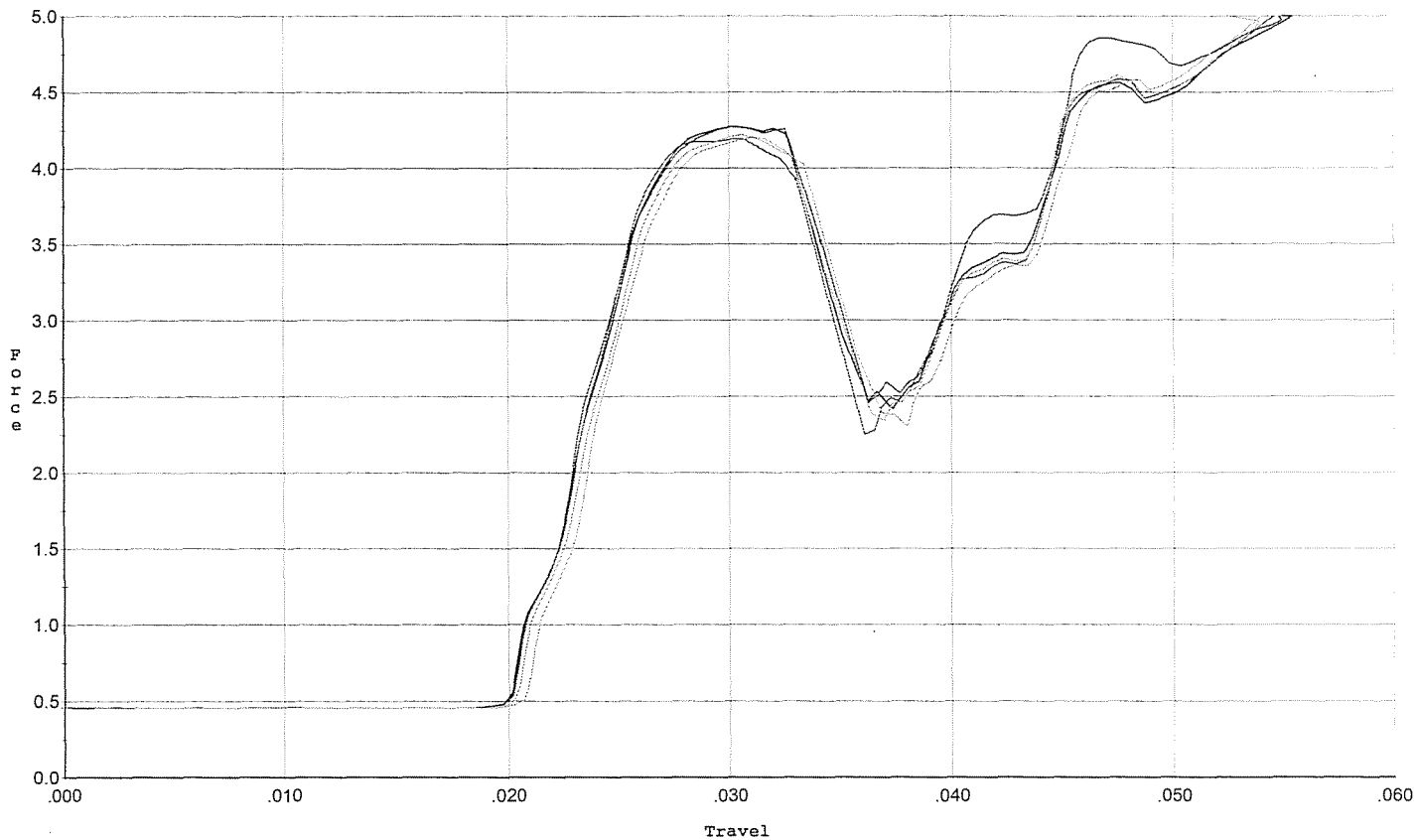
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.033	0.023	0.030	0.033		Set Trigger
2	2.441	0.032	0.022	0.031	0.031		Set Trigger
3	2.466	0.032	0.022	0.031	0.031		Set Trigger
4	2.478	0.032	0.022	0.030	0.032		Set Trigger
5	2.556	0.032	0.022	0.030	0.032		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: CMS 8/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.034	0.020	0.025	0.057		Set Trigger
2	4.271	0.033	0.020	0.025	0.053		Set Trigger
3	4.192	0.033	0.020	0.025	0.054		Set Trigger
4	4.220	0.033	0.021	0.025	0.052		Set Trigger
5	4.205	0.033	0.021	0.025	0.053		Set Trigger

A-4.23