

66848423

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

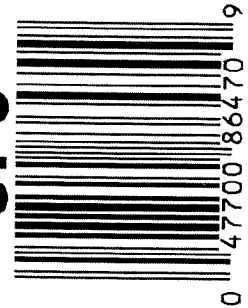
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848423

UPC



GUN SERIAL # G684 8423

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	SPD
470	DIS-ASSEMBLE ACTION		4-20-09	SPD
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4/24/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>28</u> <u>28</u> <u>26</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>38</u> <u>38</u> <u>36</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5/22/09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/14/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	RP
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.55</u> <u>2.35</u> <u>2.52</u> <u>2.46</u>	5-21-09	RP
	C) FUNCTION		5/22/09	RP
690	PACK		7/14/09	Fm

F004 REV 5/2006

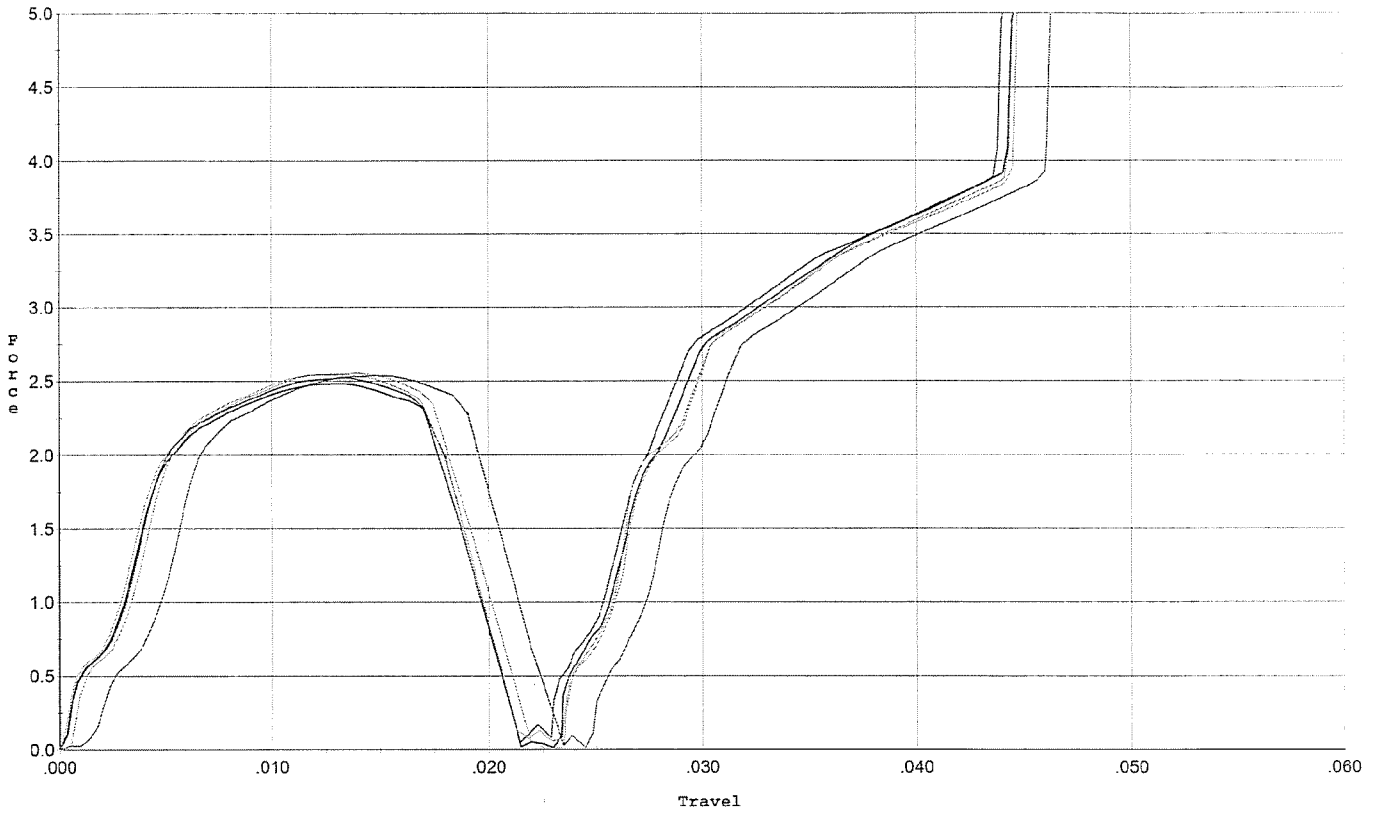
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0055138

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



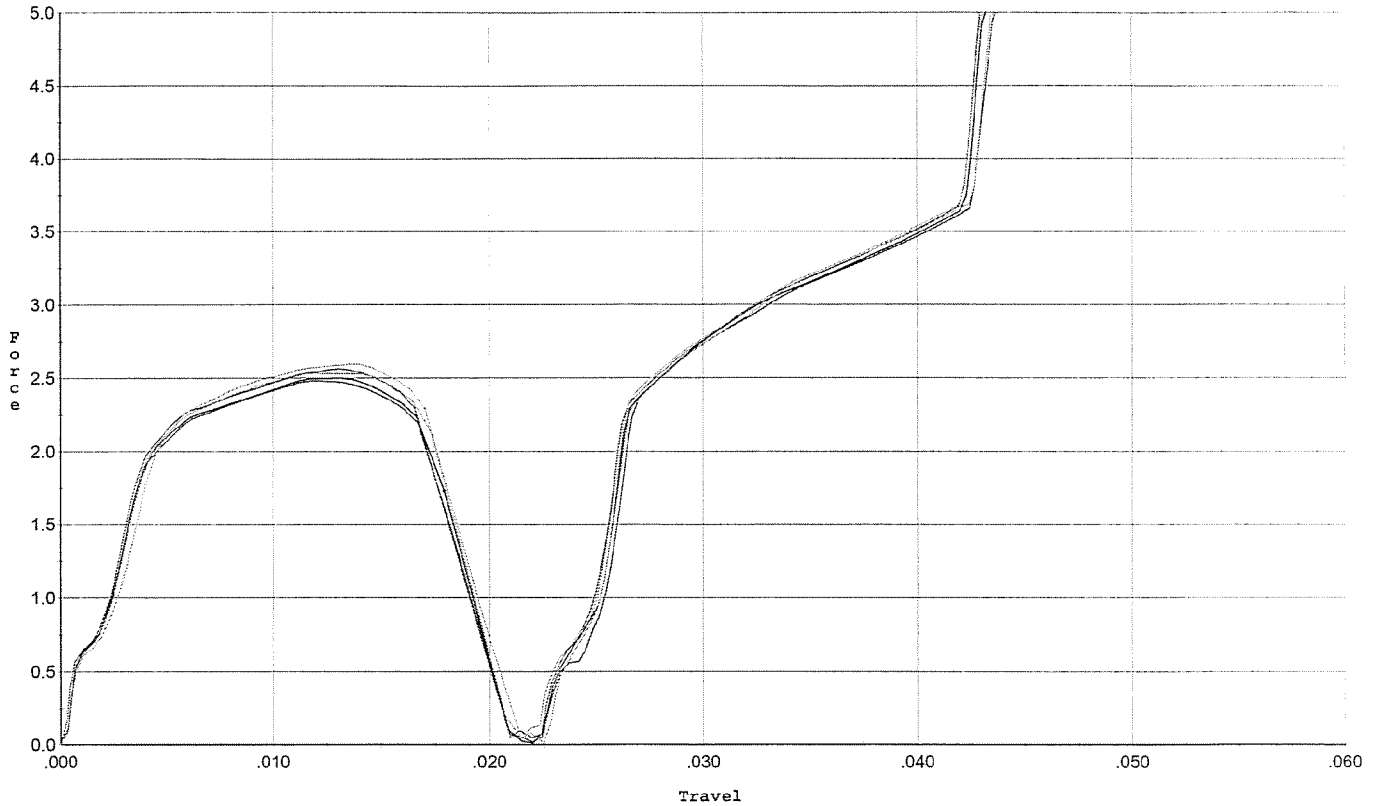
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.019	0.00	0.029	0.034		Set Trigger
2	2.482	0.018	0.00	0.029	0.033		Set Trigger
3	2.537	0.019	0.00	0.030	0.033		Set Trigger
4	2.543	0.018	0.00	0.030	0.034		Set Trigger
5	2.553	0.019	0.00	0.029	0.036		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cvycles +/- .50 lbs.



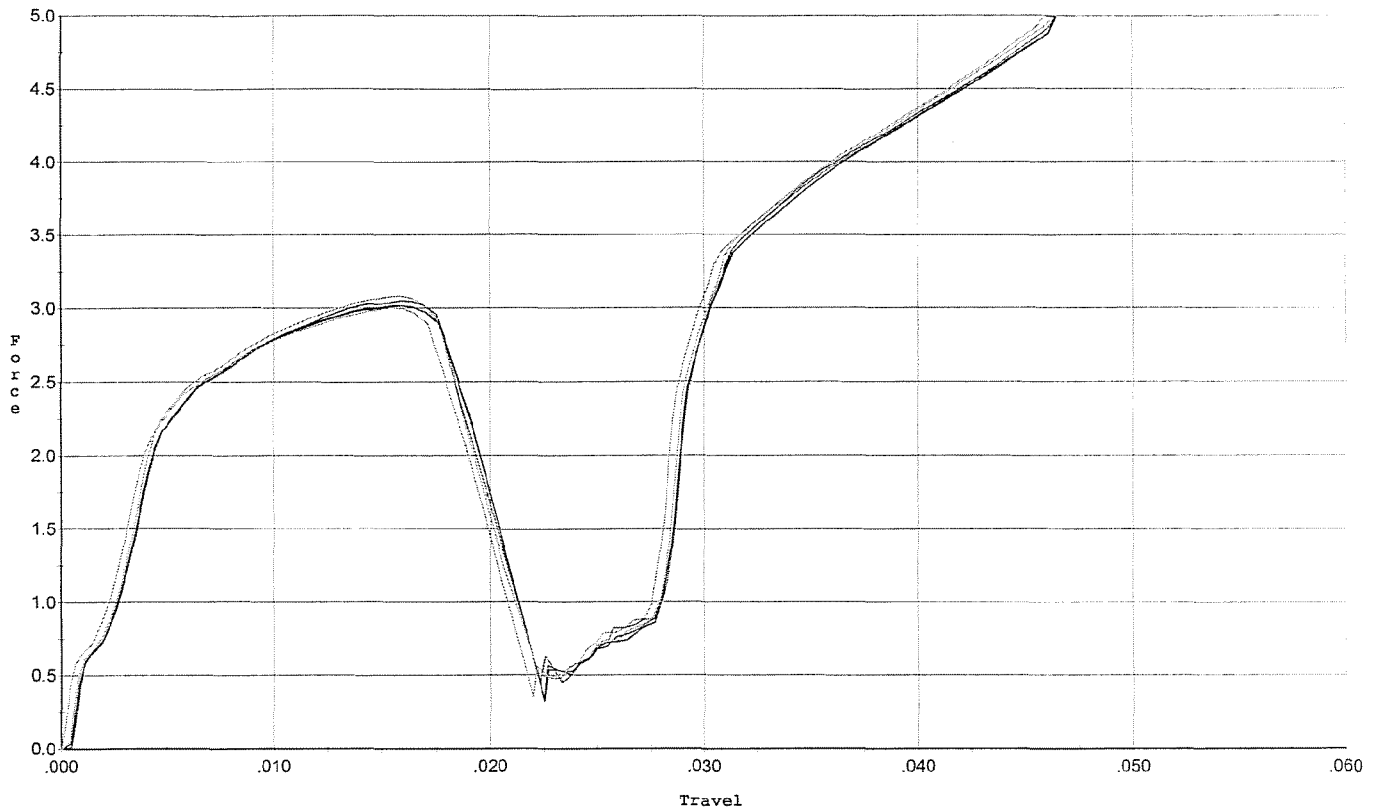
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.019	0.00	0.029	0.034		Set Trigger
2	2.499	0.018	0.00	0.029	0.034		Set Trigger
3	2.562	0.019	0.00	0.029	0.036		Set Trigger
4	2.596	0.017	0.00	0.029	0.033		Set Trigger
5	2.532	0.017	0.00	0.029	0.033		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



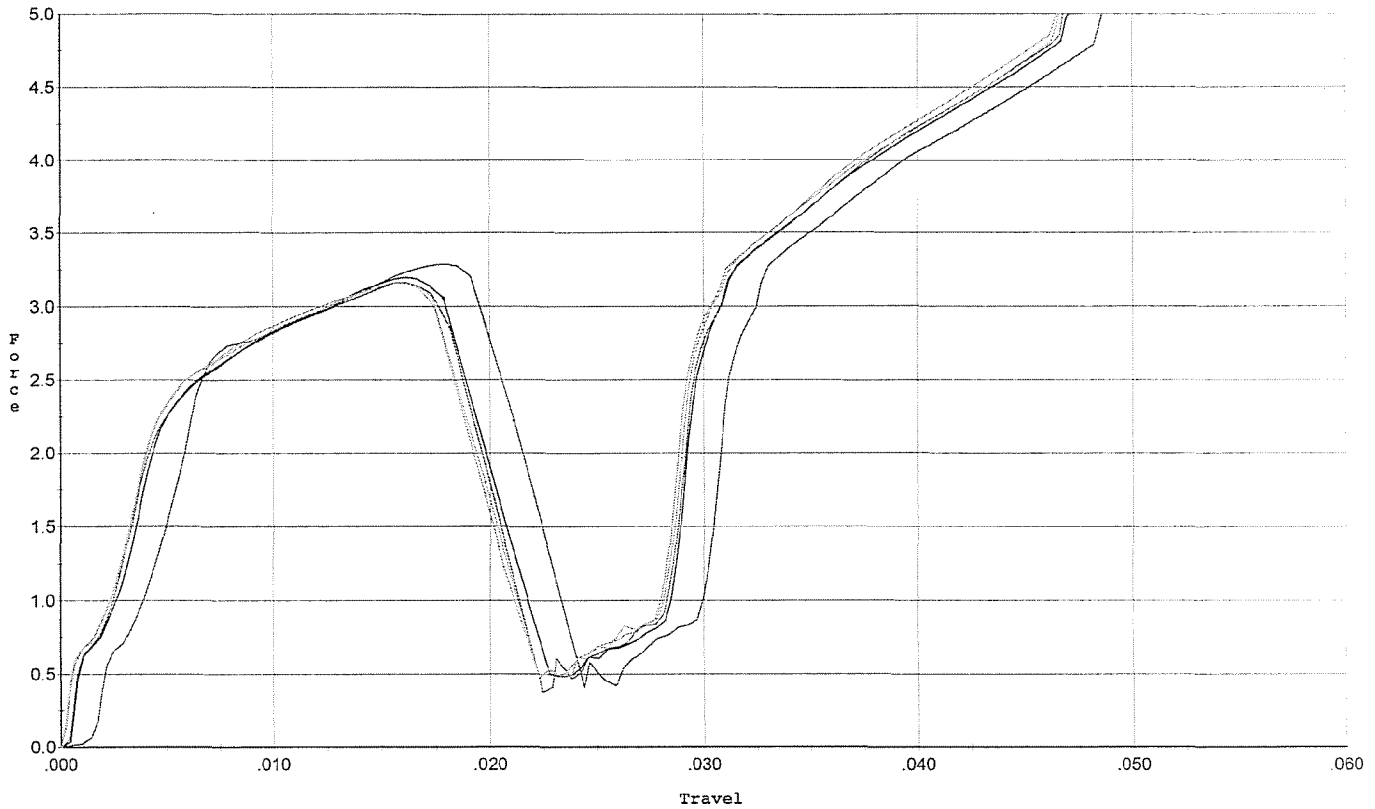
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.019	0.00	0.030	0.041		Set Trigger
2	3.016	0.019	0.00	0.030	0.041		Set Trigger
3	3.015	0.020	0.00	0.030	0.043		Set Trigger
4	3.082	0.018	0.00	0.030	0.039		Set Trigger
5	3.001	0.019	0.00	0.029	0.041		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



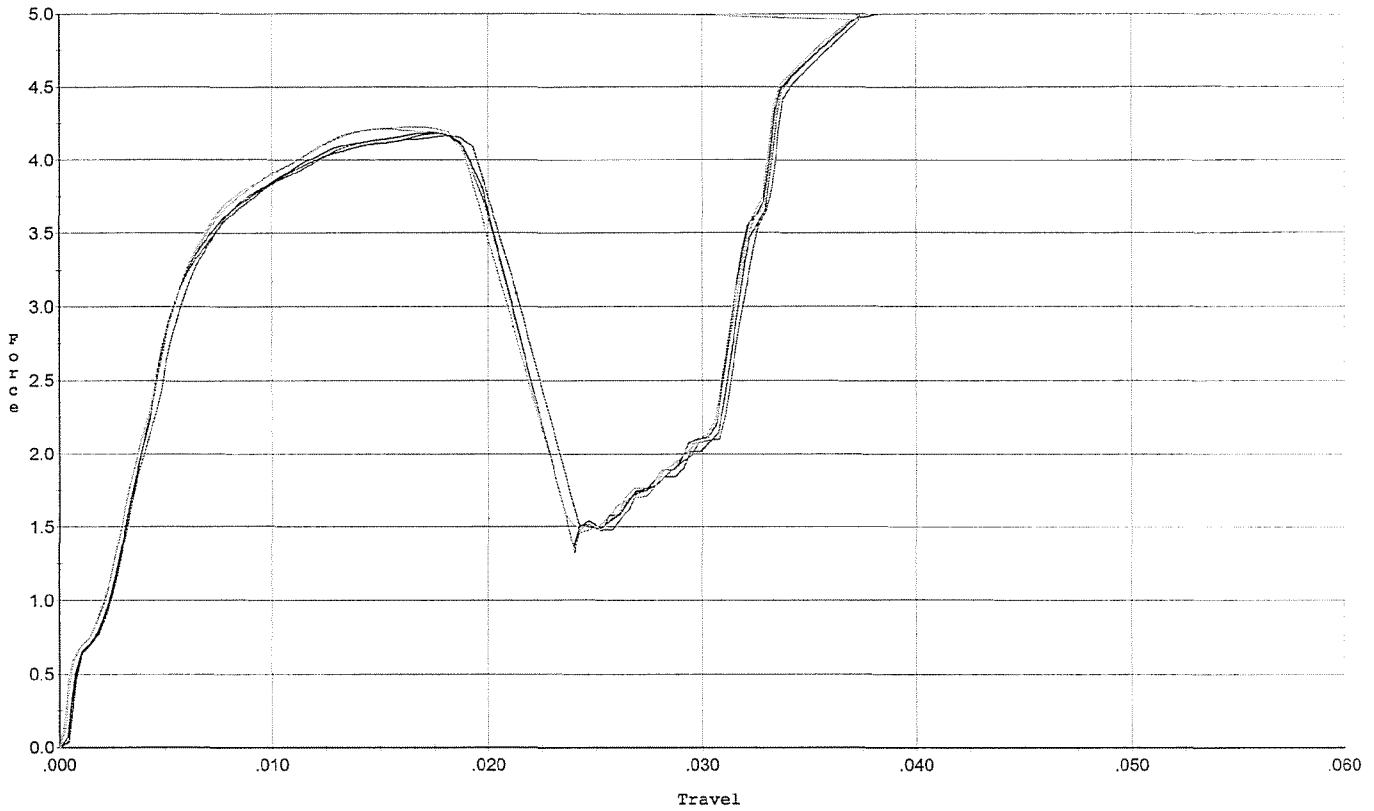
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.021	0.00	0.031	0.046		Set Trigger
2	3.196	0.018	0.00	0.030	0.040		Set Trigger
3	3.161	0.018	0.00	0.030	0.041		Set Trigger
4	3.161	0.020	0.00	0.030	0.044		Set Trigger
5	3.161	0.017	0.00	0.030	0.039		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



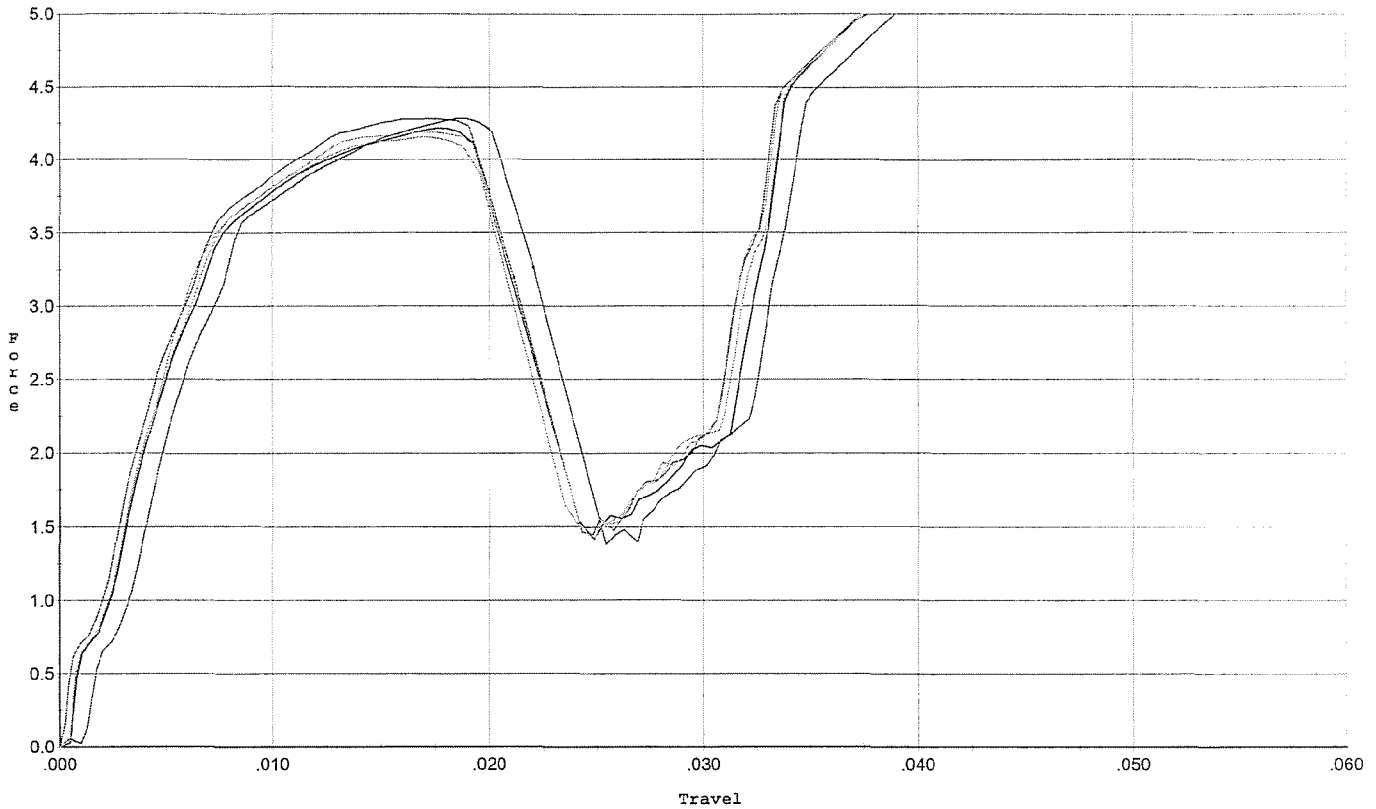
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.020	0.00	0.028	0.059		Set Trigger
2	4.191	0.020	0.00	0.029	0.058		Set Trigger
3	4.168	0.021	0.00	0.029	0.062		Set Trigger
4	4.229	0.020	0.00	0.029	0.060		Set Trigger
5	4.215	0.021	0.00	0.029	0.063		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



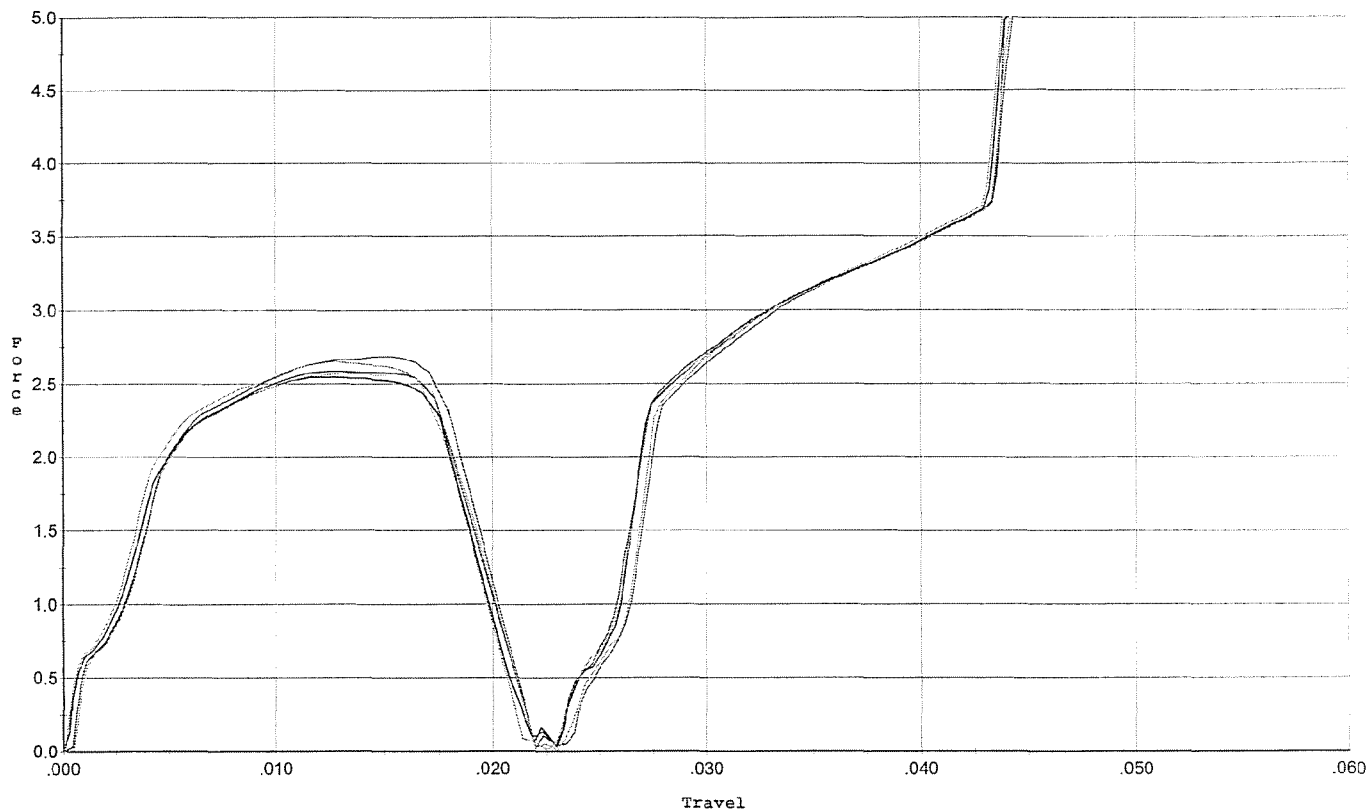
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.022	0.00	0.029	0.063		Set Trigger
2	4.216	0.019	0.00	0.029	0.056		Set Trigger
3	4.281	0.021	0.00	0.028	0.064		Set Trigger
4	4.191	0.022	0.00	0.028	0.063		Set Trigger
5	4.157	0.020	0.00	0.029	0.057		Set Trigger

Aug 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



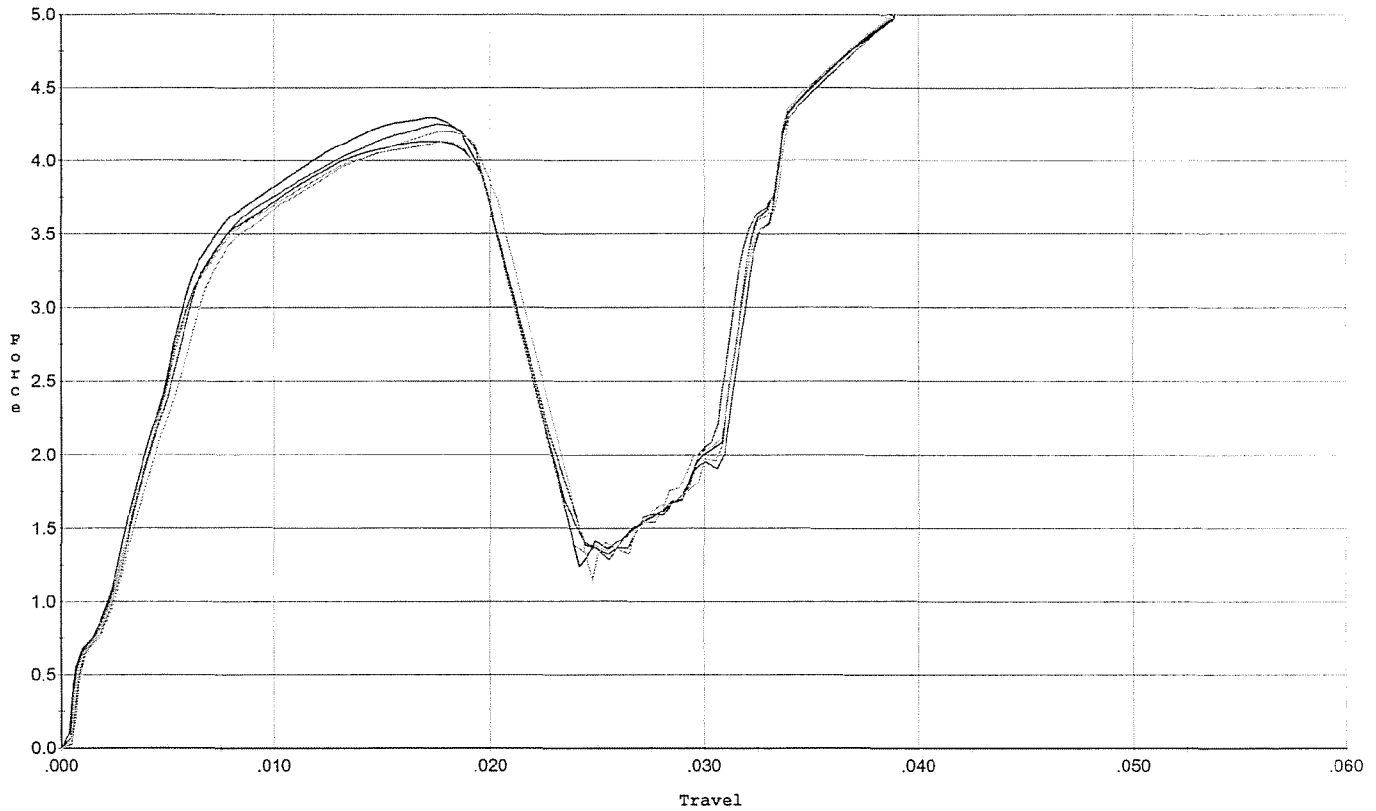
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.020	0.00	0.028	0.037		Set Trigger
2	2.545	0.018	0.00	0.029	0.034		Set Trigger
3	2.686	0.018	0.00	0.029	0.035		Set Trigger
4	2.572	0.019	0.00	0.029	0.036		Set Trigger
5	2.648	0.018	0.00	0.029	0.035		Set Trigger

AVG 260

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/30/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.020	0.00	0.029	0.056		Set Trigger
2	4.291	0.020	0.00	0.029	0.058		Set Trigger
3	4.249	0.019	0.00	0.029	0.056		Set Trigger
4	4.201	0.020	0.00	0.029	0.058		Set Trigger
5	4.131	0.020	0.00	0.029	0.056		Set Trigger

Aug 4.20