

66848424

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

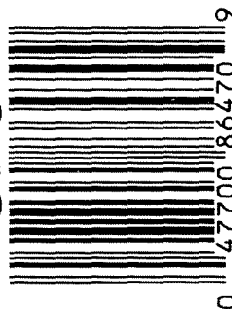
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848424

UPC



GUN SERIAL #

6684 8424

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	SPD
470	DIS-ASSEMBLE ACTION		4-20-09	SPD
472	SERIALIZE BOLT HANDLE		4-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4/24/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	mon
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

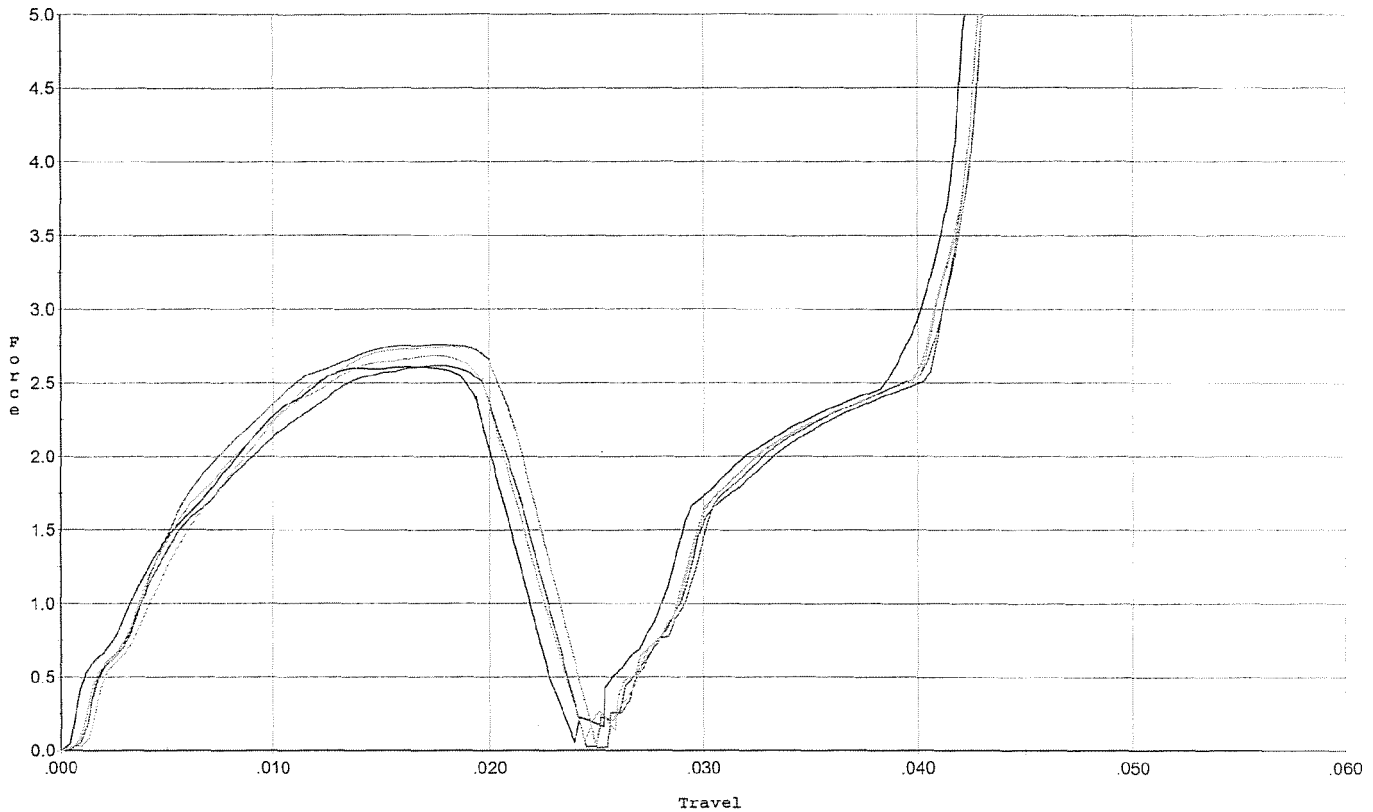
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-14-09	RPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-14-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	5-14-09	RPD
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.37</u> <u>2.33</u> <u>2.40</u> <u>2.45</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RPD
690	PACK		7/7/09	Fon

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



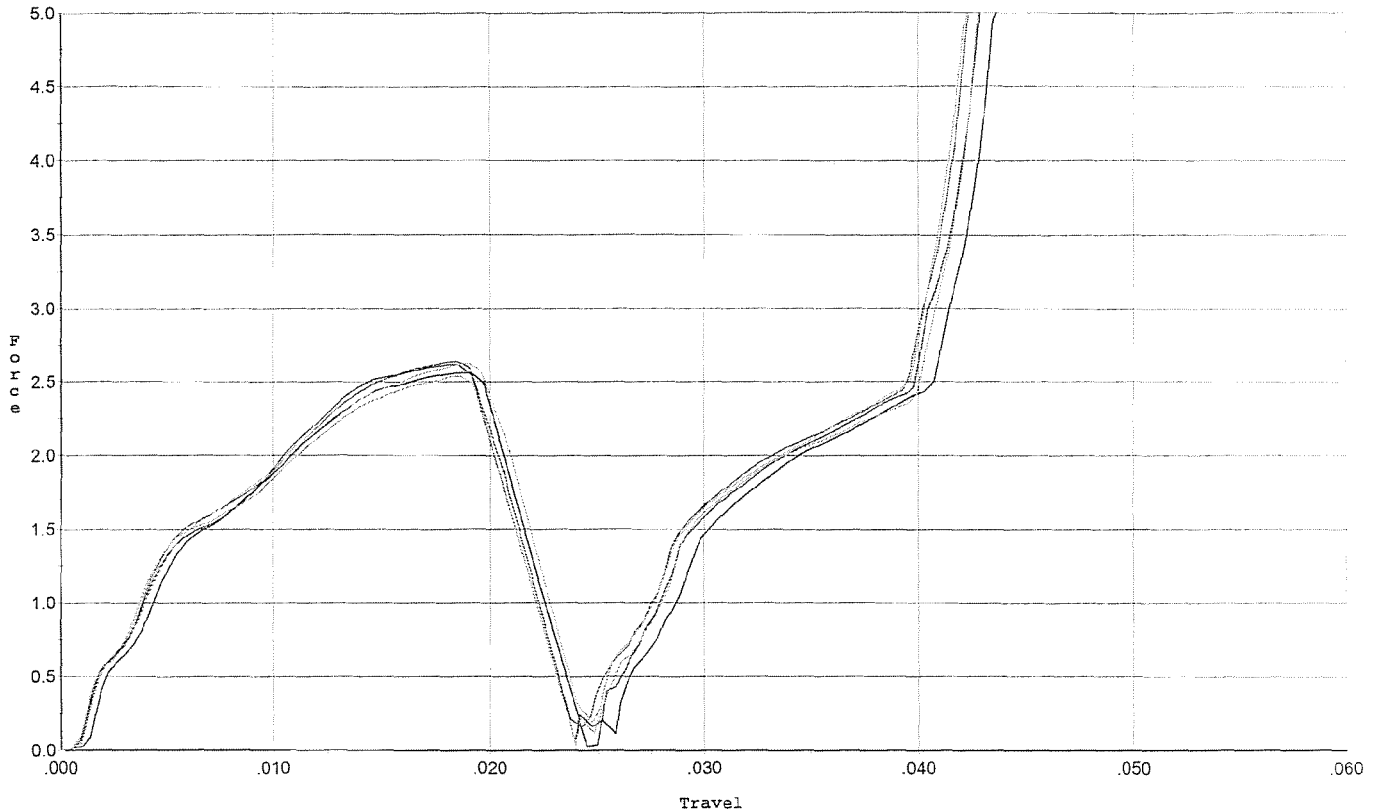
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.021	0.00	0.027	0.038		Set Trigger
2	2.608	0.019	0.00	0.028	0.035		Set Trigger
3	2.761	0.021	0.00	0.027	0.040		Set Trigger
4	2.745	0.021	0.00	0.027	0.039		Set Trigger
5	2.688	0.020	0.00	0.028	0.036		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



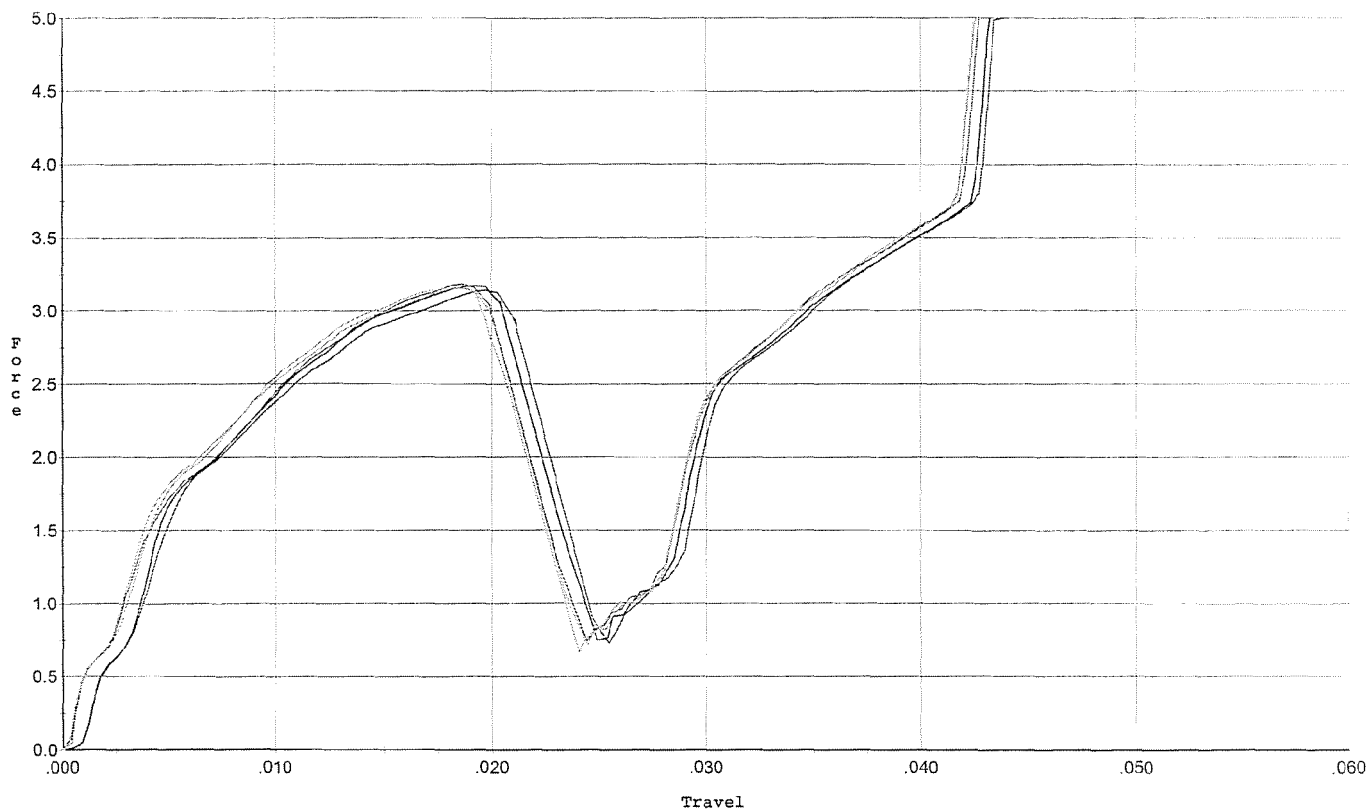
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.021	0.00	0.028	0.036		Set Trigger
2	2.562	0.020	0.00	0.029	0.032		Set Trigger
3	2.638	0.021	0.00	0.027	0.035		Set Trigger
4	2.624	0.021	0.00	0.027	0.035		Set Trigger
5	2.537	0.021	0.00	0.028	0.035		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



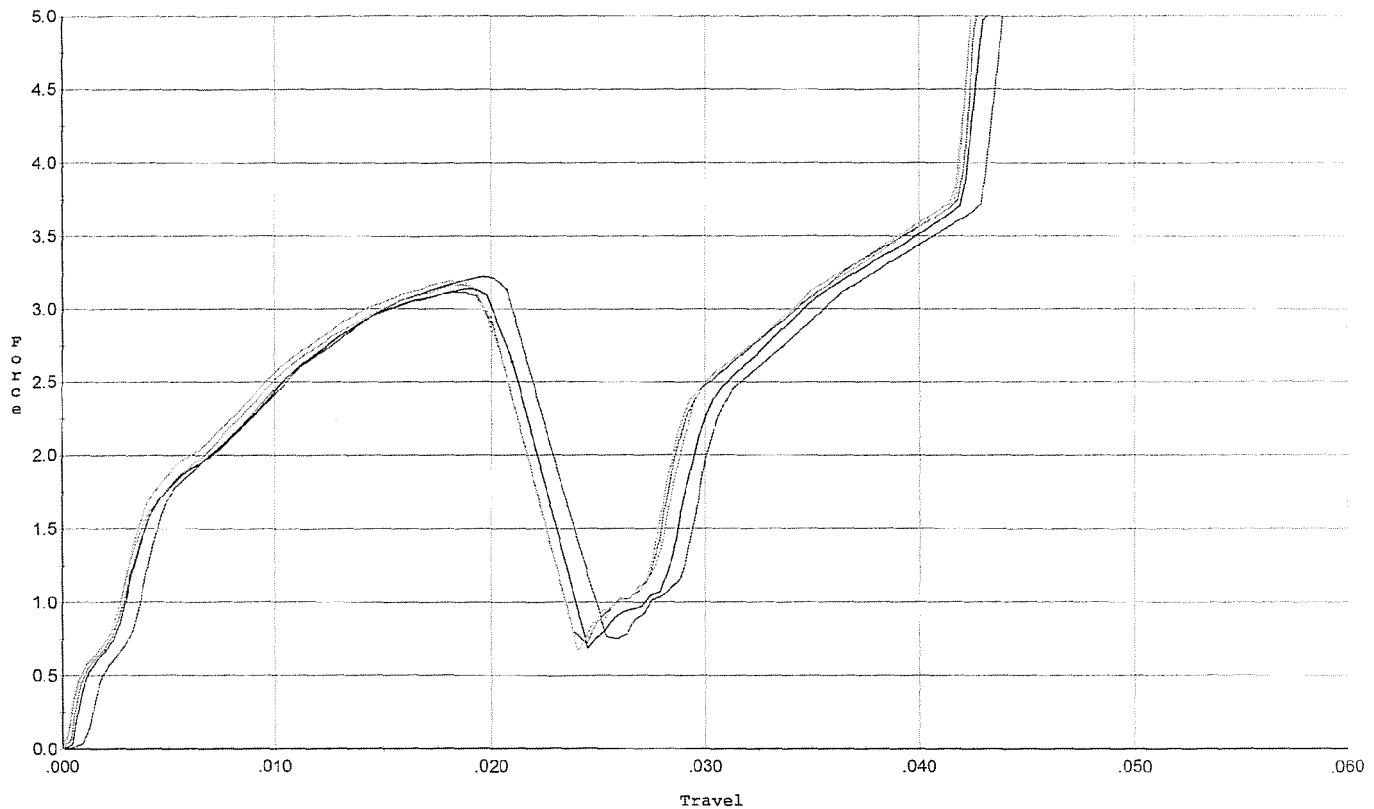
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.021	0.00	0.027	0.043		Set Trigger
2	3.172	0.020	0.00	0.026	0.042		Set Trigger
3	3.183	0.020	0.00	0.026	0.042		Set Trigger
4	3.161	0.021	0.00	0.026	0.044		Set Trigger
5	3.153	0.020	0.00	0.026	0.042		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



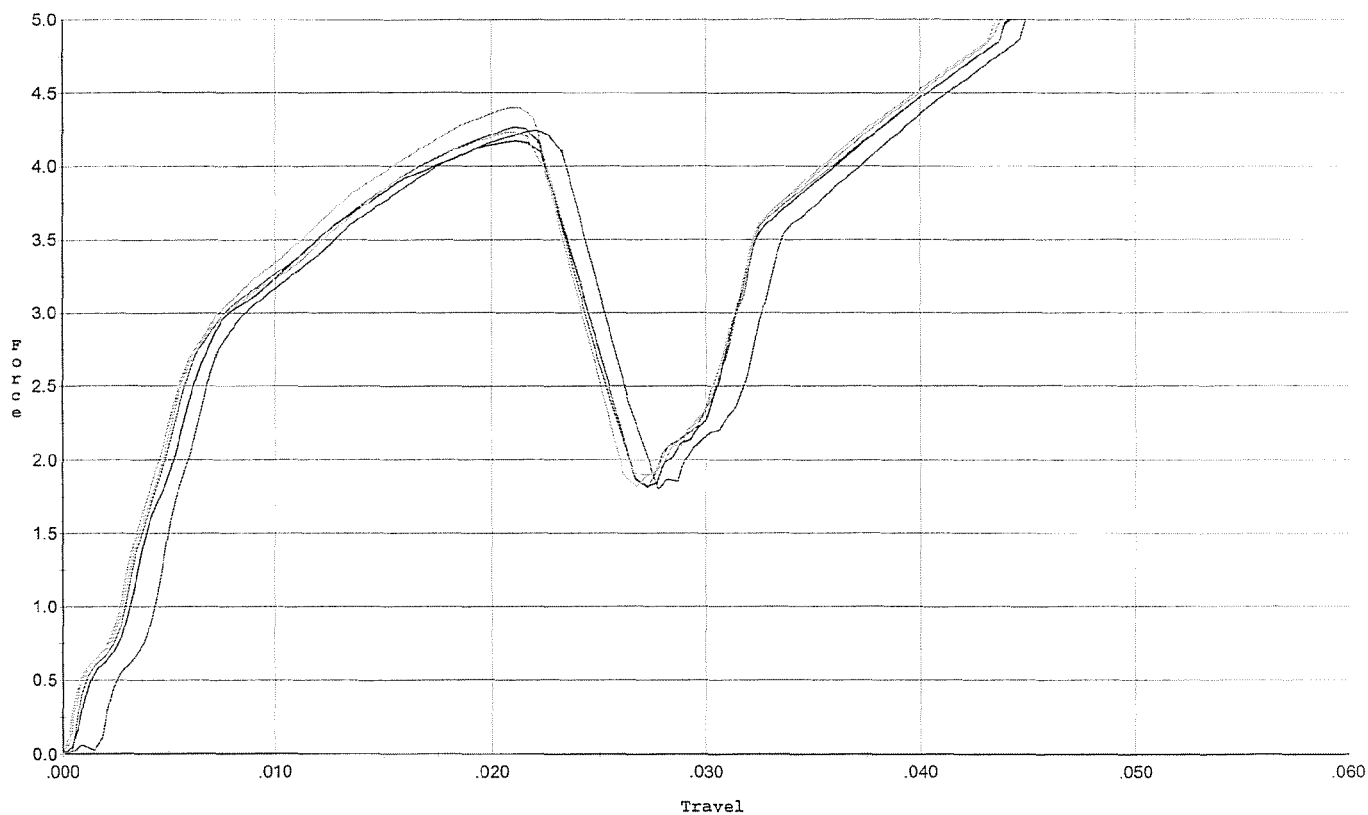
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.021	0.00	0.027	0.044		Set Trigger
2	3.139	0.021	0.00	0.027	0.044		Set Trigger
3	3.116	0.020	0.00	0.026	0.042		Set Trigger
4	3.189	0.020	0.00	0.026	0.044		Set Trigger
5	3.167	0.020	0.00	0.026	0.043		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



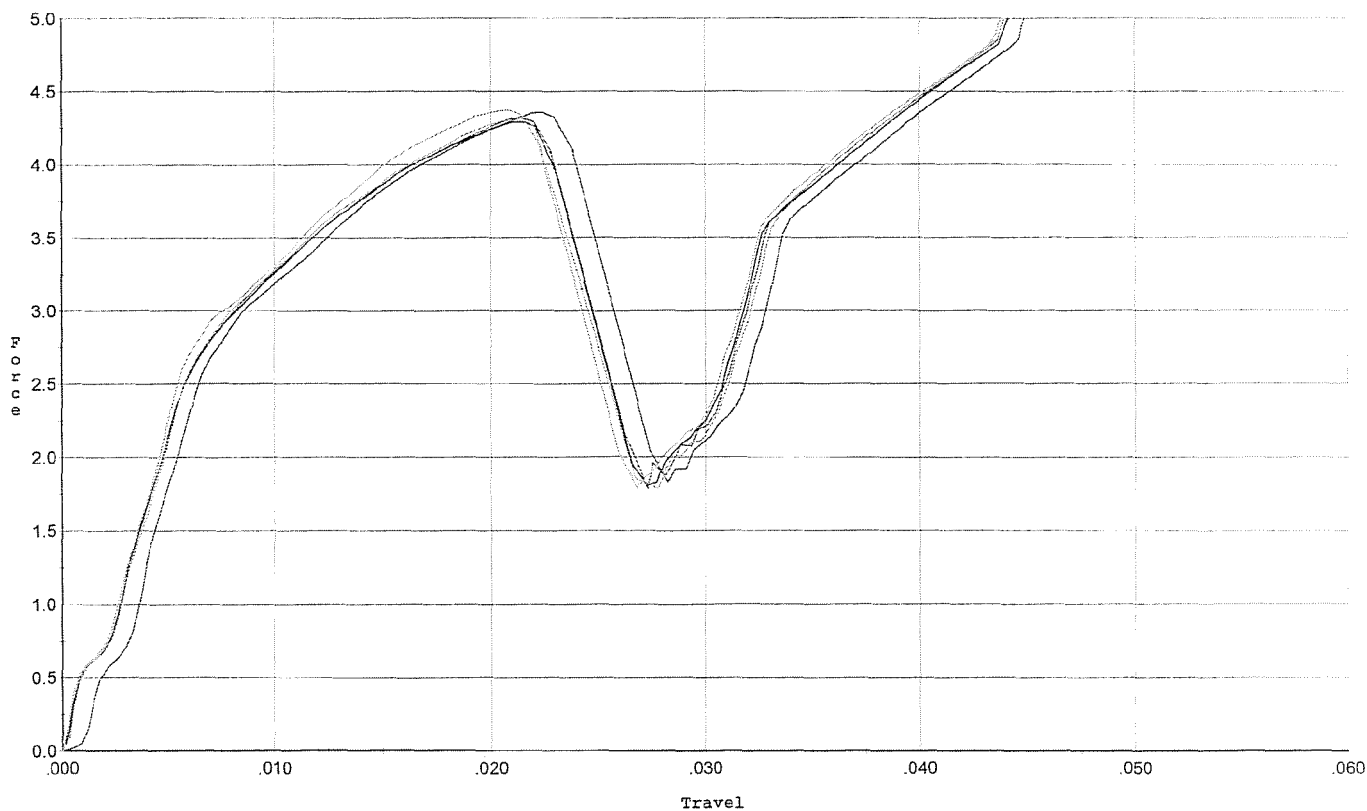
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.023	0.00	0.019	0.063		Set Trigger
2	4.173	0.024	0.00	0.019	0.068		Set Trigger
3	4.267	0.022	0.00	0.019	0.063		Set Trigger
4	4.233	0.022	0.00	0.019	0.064		Set Trigger
5	4.399	0.024	0.00	0.018	0.070		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



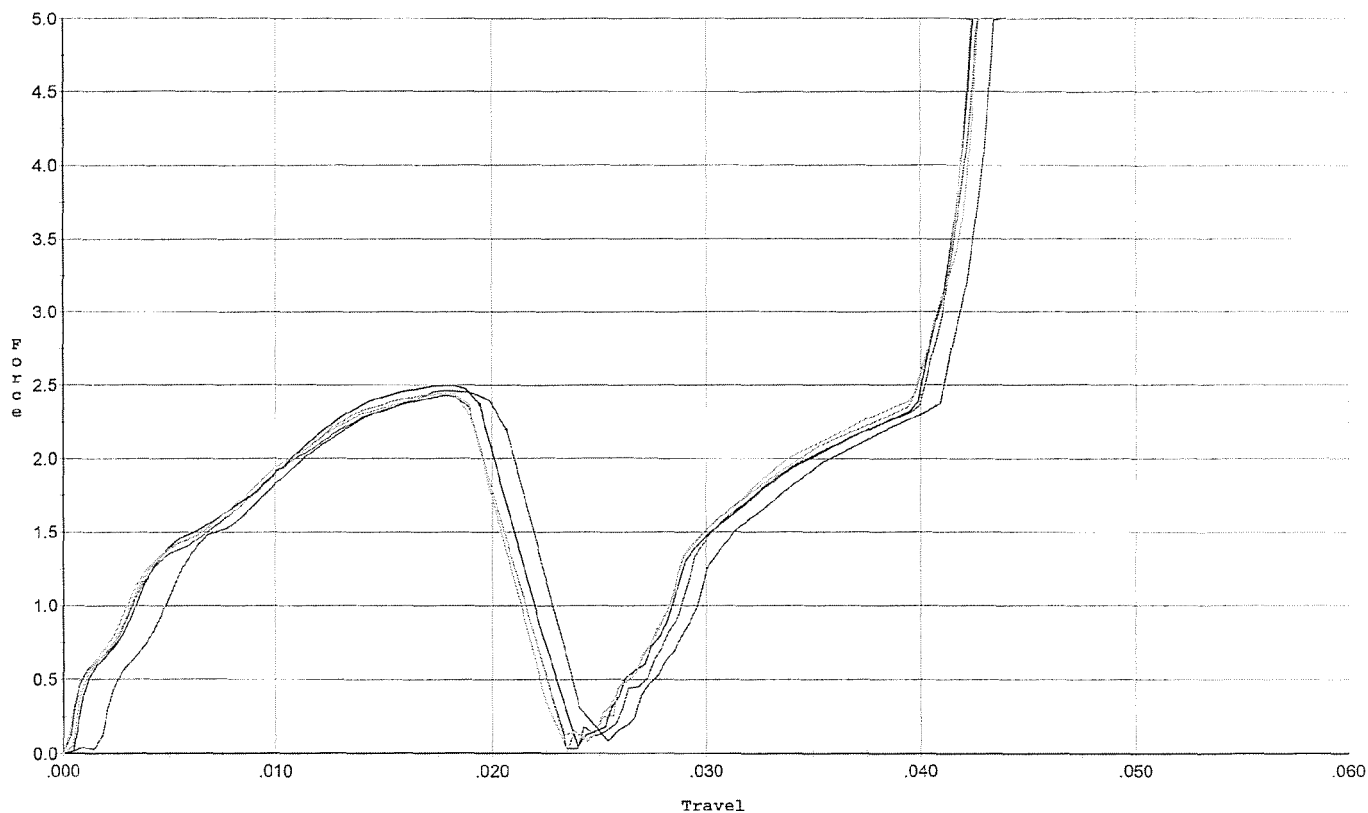
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.360	0.024	0.00	0.019	0.067		Set Trigger
2	4.292	0.023	0.00	0.019	0.066		Set Trigger
3	4.318	0.023	0.00	0.019	0.065		Set Trigger
4	4.374	0.022	0.00	0.019	0.065		Set Trigger
5	4.316	0.024	0.00	0.019	0.069		Set Trigger

A-4.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- 1.0 lb for final test



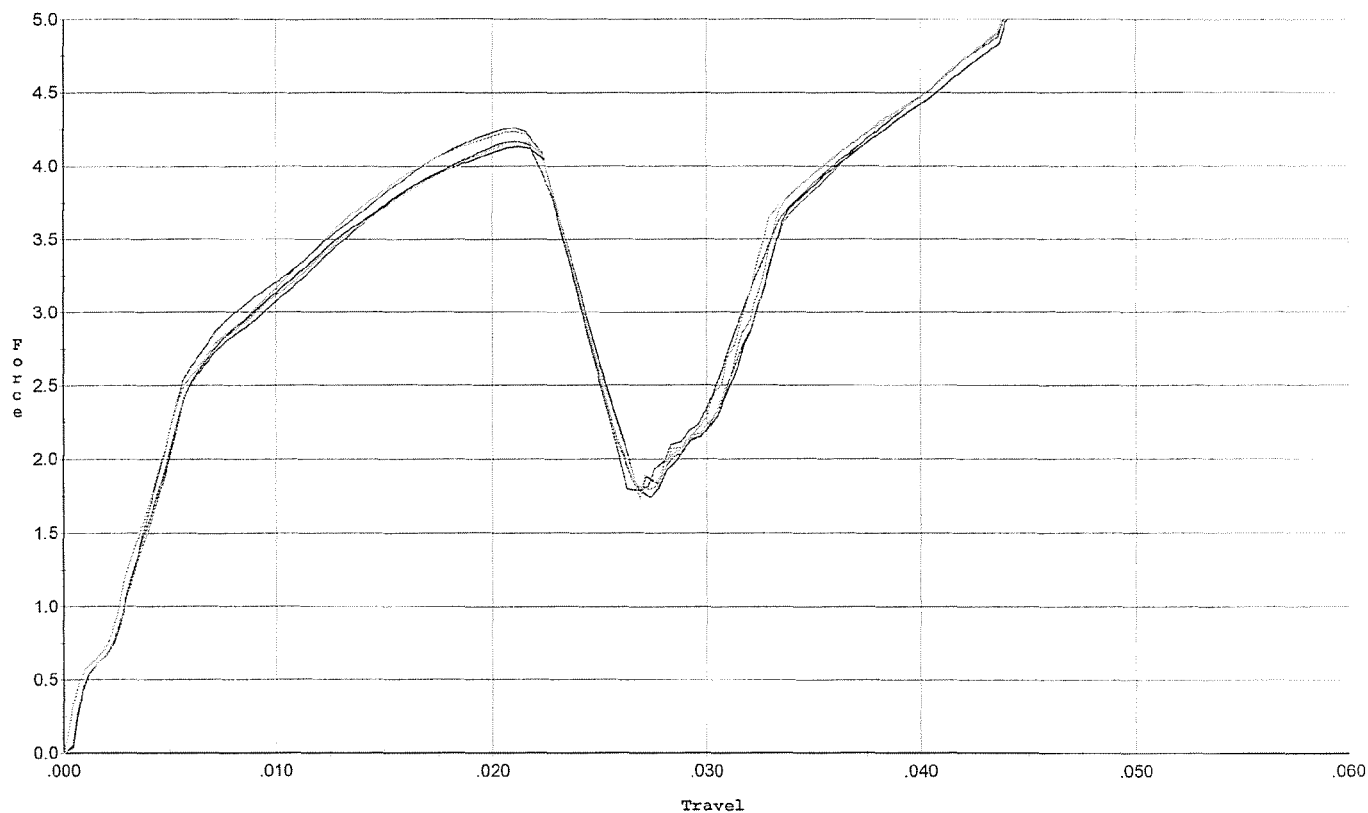
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.021	0.00	0.028	0.033		Set Trigger
2	2.496	0.019	0.00	0.028	0.033		Set Trigger
3	2.430	0.019	0.00	0.029	0.031		Set Trigger
4	2.435	0.019	0.00	0.028	0.032		Set Trigger
5	2.446	0.019	0.00	0.028	0.031		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.023	0.00	0.019	0.062		Set Trigger
2	4.134	0.022	0.00	0.019	0.062		Set Trigger
3	4.261	0.022	0.00	0.019	0.063		Set Trigger
4	4.236	0.022	0.00	0.019	0.063		Set Trigger
5	4.171	0.022	0.00	0.019	0.061		Set Trigger

A-4.19