

G 6848425

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



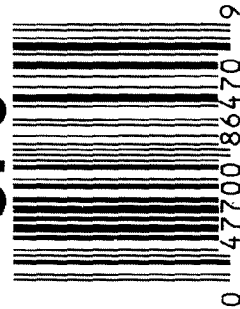
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848425

UPC



BM FORM

GUN SERIAL #

G 68484-25

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	KTC
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	cms
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	cms
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	cms
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

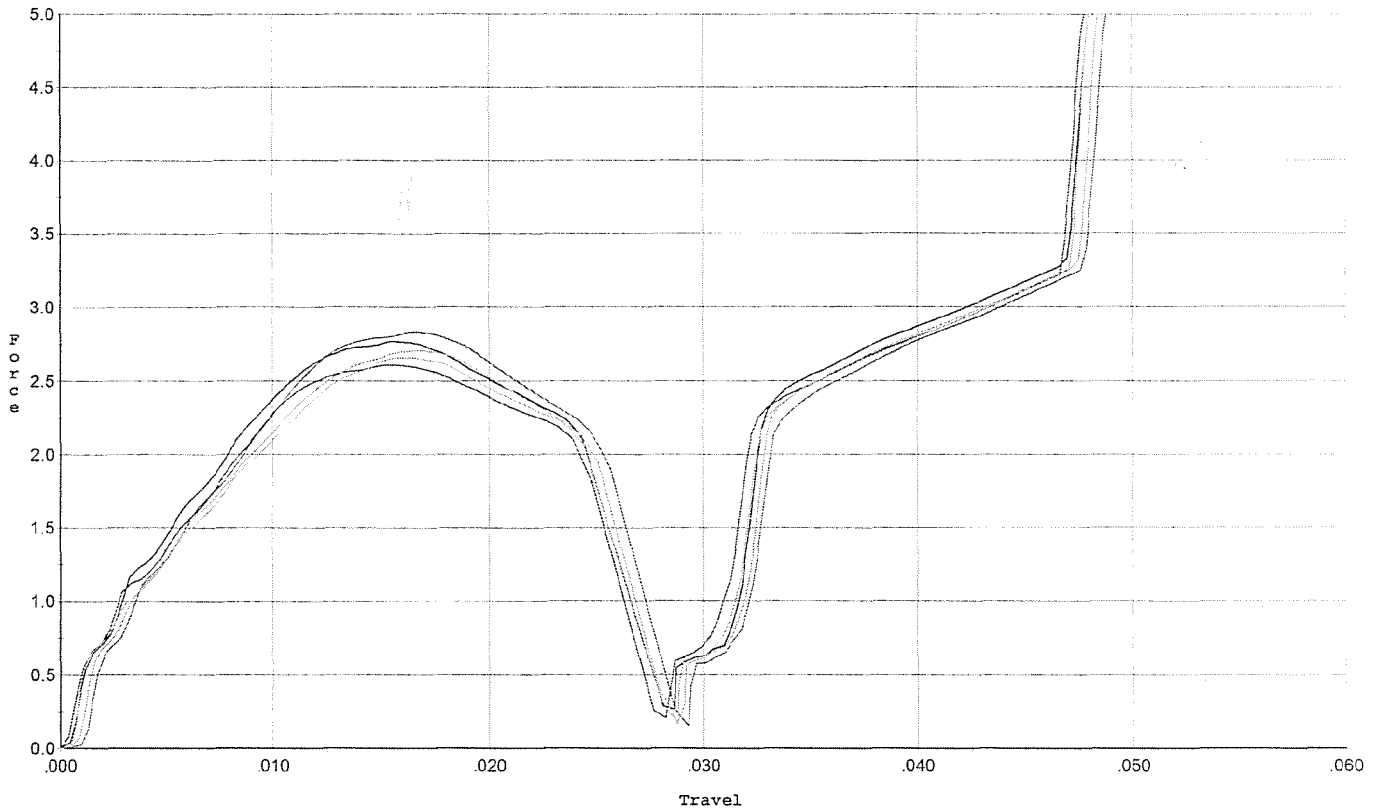
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	5-7-09	RN		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	5-9-09	RN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5-7-09	RN		
	J) ASSEMBLE STOCK					4-24-09	RN		
	K) ASSEMBLE SWIVEL STUDS					5-7-09	RN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		4-27-09	WZ		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			4-27-09	TAR		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					5-9-09	RN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>250</u>	<u>241</u>	<u>241</u>	<u>241</u>	<u>240</u>	5-1-09	RP
	C) FUNCTION					5-9-09	RN		
690	PACK					5-26-09	WZ		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



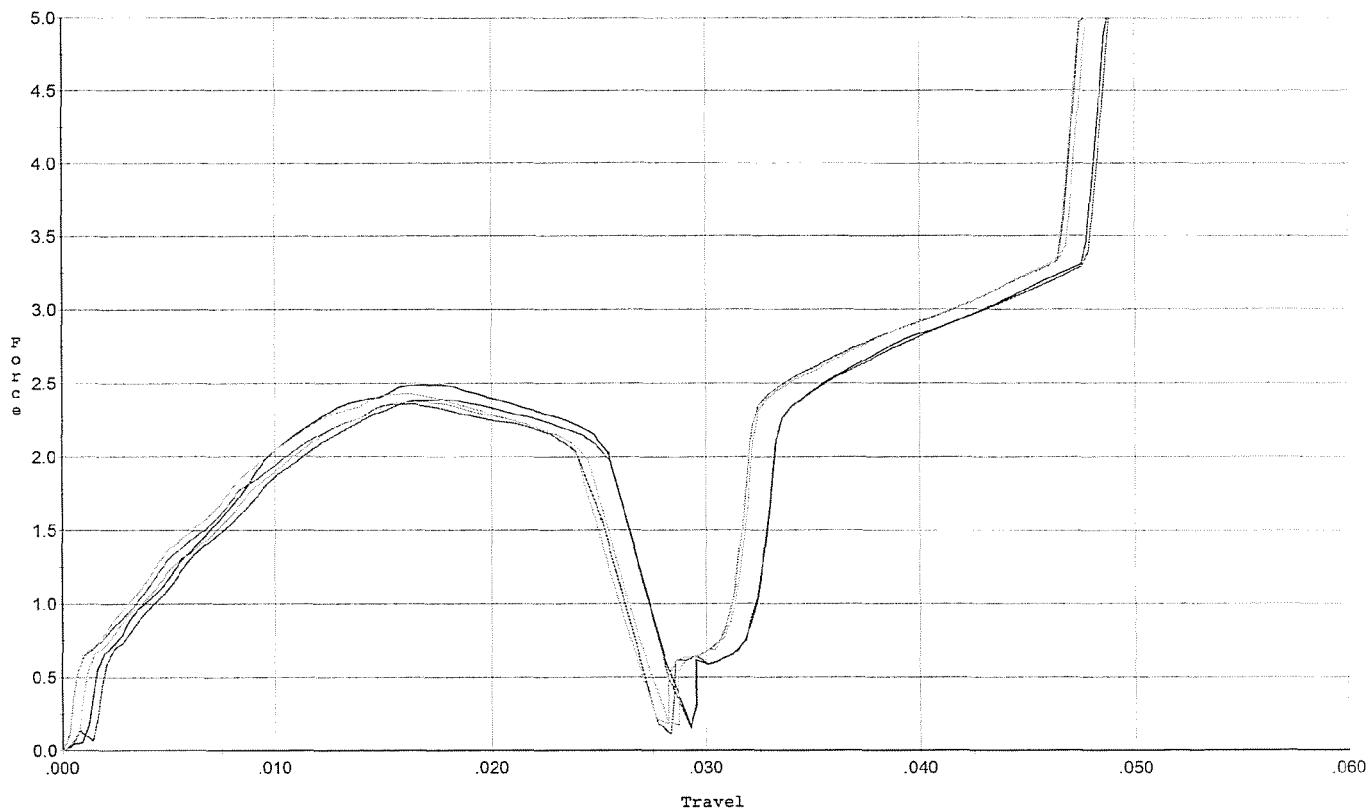
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.025	0.00	0.030	0.047		Set Trigger
2	2.764	0.024	0.00	0.030	0.048		Set Trigger
3	2.832	0.026	0.00	0.030	0.050		Set Trigger
4	2.658	0.024	0.00	0.030	0.045		Set Trigger
5	2.706	0.025	0.00	0.030	0.047		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



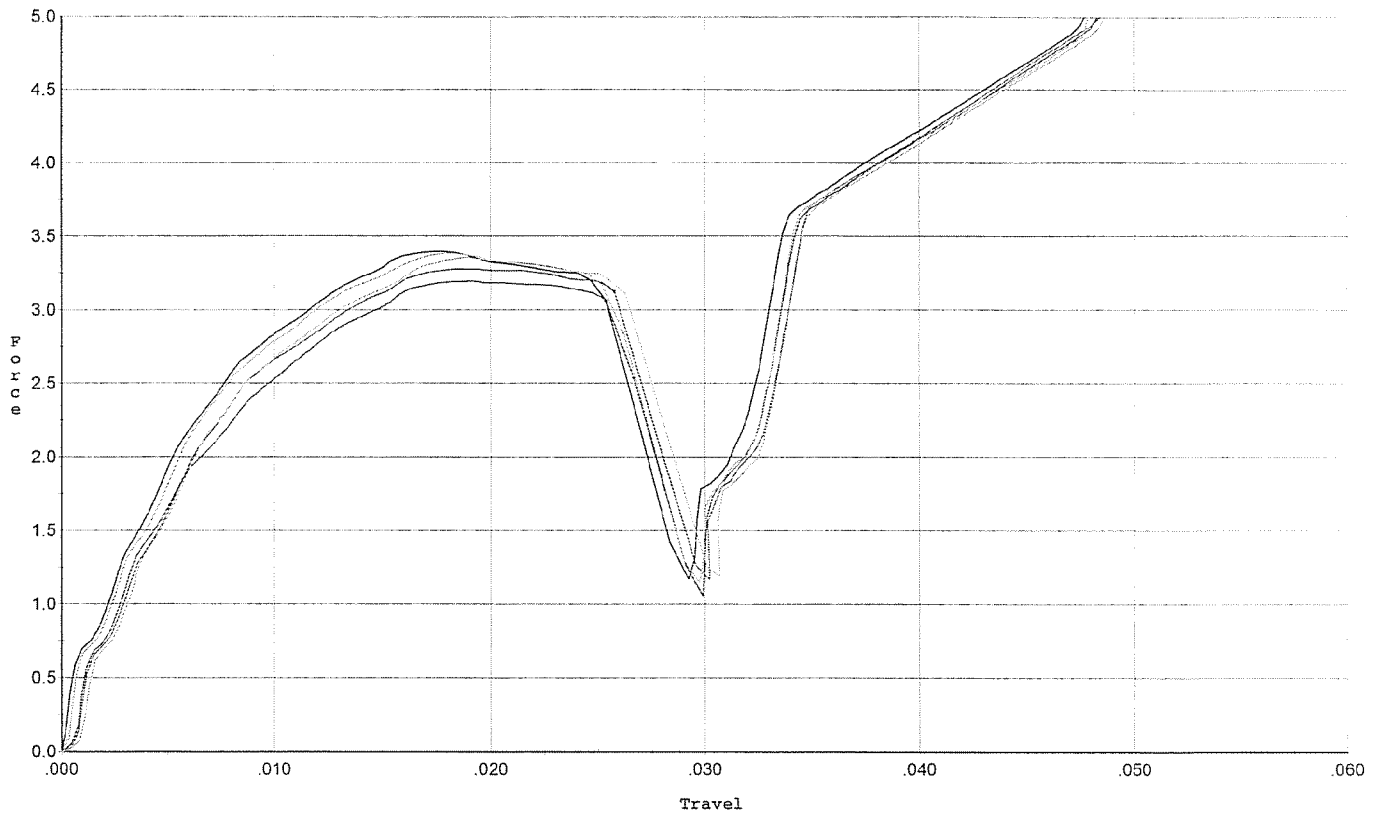
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.387	0.026	0.00	0.030	0.043		Set Trigger
2	2.488	0.025	0.00	0.030	0.045		Set Trigger
3	2.360	0.025	0.00	0.029	0.043		Set Trigger
4	2.428	0.024	0.00	0.030	0.043		Set Trigger
5	2.372	0.024	0.00	0.030	0.042		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



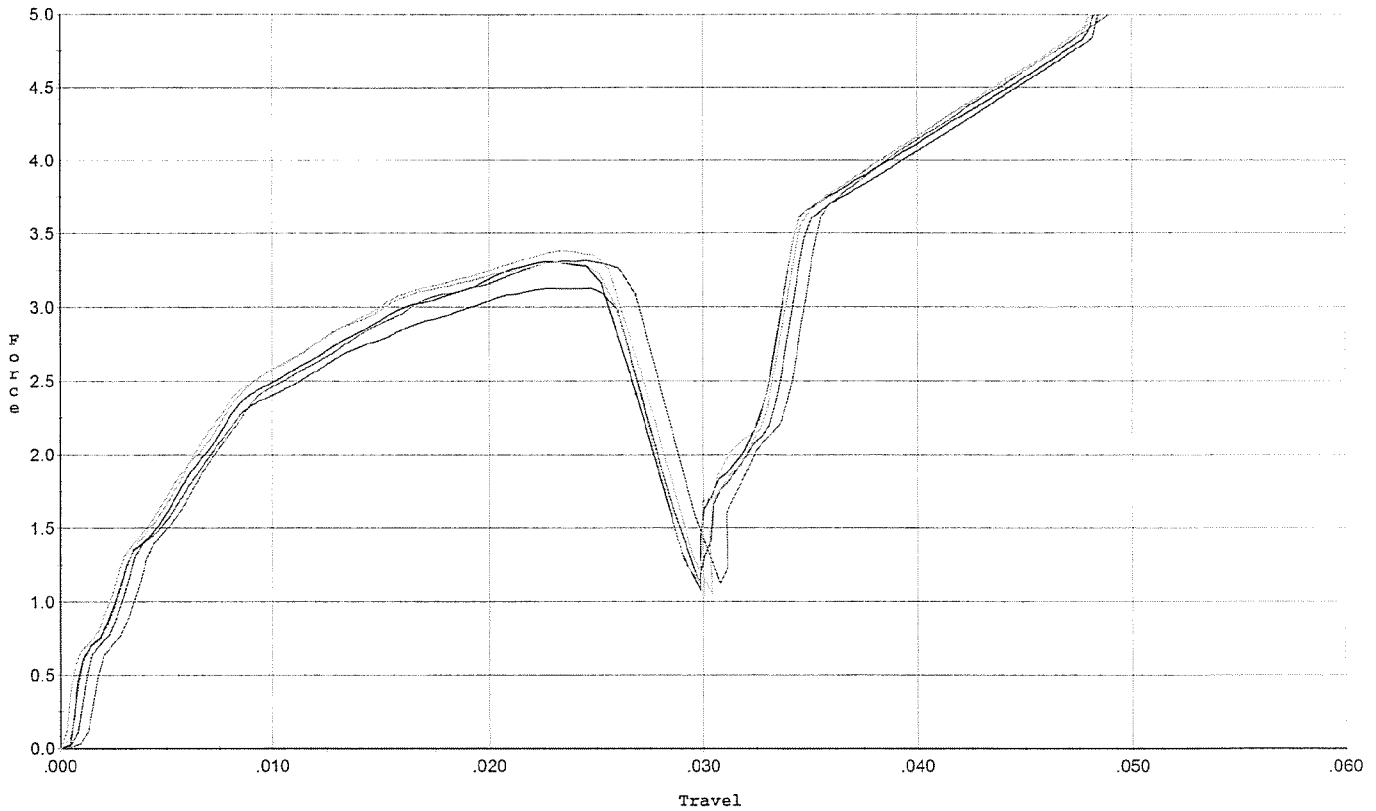
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.027	0.00	0.023	0.062		Set Trigger
2	3.397	0.025	0.00	0.023	0.064		Set Trigger
3	3.277	0.026	0.00	0.023	0.062		Set Trigger
4	3.358	0.026	0.00	0.022	0.063		Set Trigger
5	3.385	0.026	0.00	0.022	0.065		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.026	0.00	0.023	0.058		Set Trigger
2	3.304	0.027	0.00	0.023	0.062		Set Trigger
3	3.314	0.027	0.00	0.022	0.062		Set Trigger
4	3.378	0.027	0.00	0.022	0.065		Set Trigger
5	3.301	0.026	0.00	0.022	0.062		Set Trigger

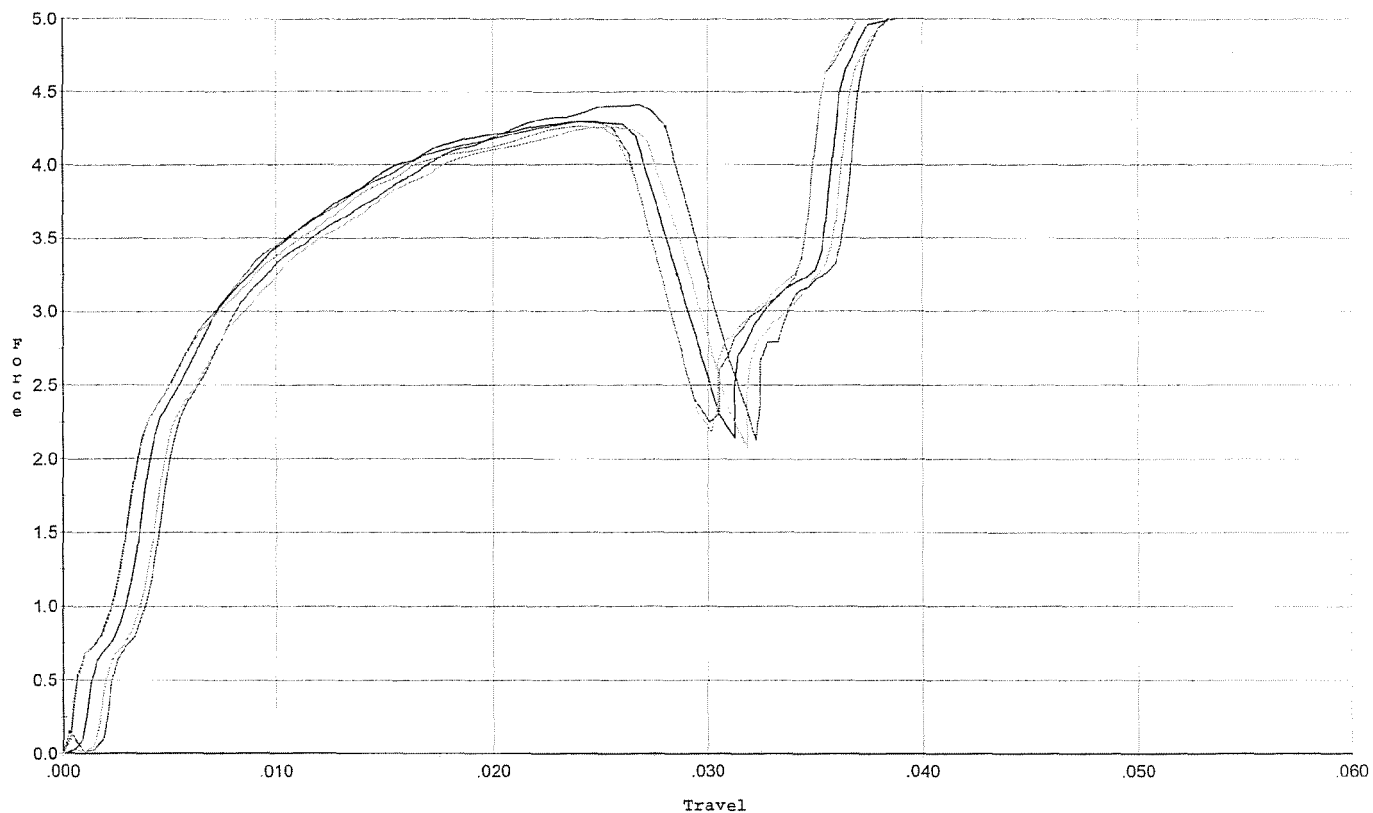
A.3.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs/inch +/- 1.0 lb

CWS



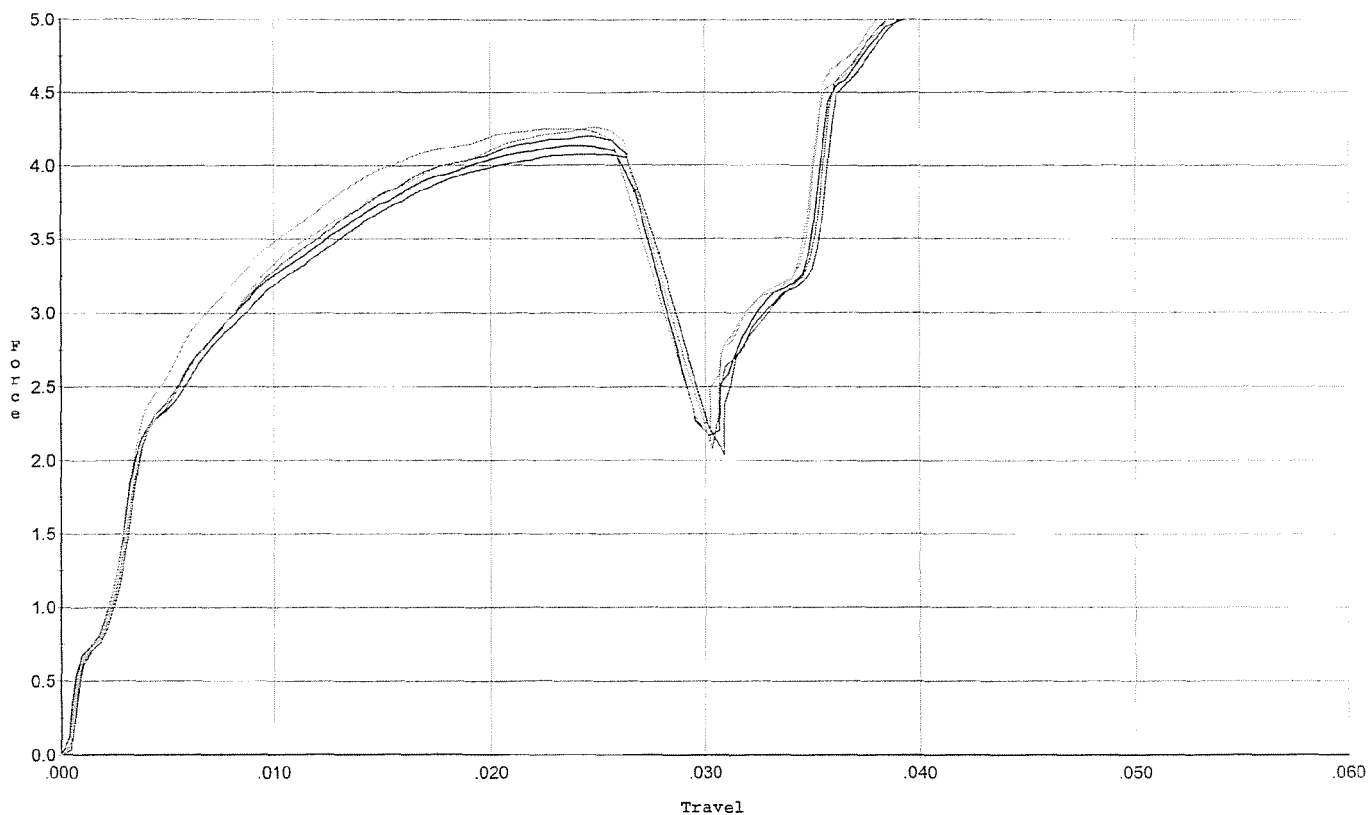
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.412	0.028	0.00	0.014	0.085		Set Trigger
2	4.295	0.029	0.00	0.013	0.088		Set Trigger
3	4.297	0.026	0.00	0.013	0.082		Set Trigger
4	4.261	0.029	0.00	0.013	0.085		Set Trigger
5	4.264	0.026	0.00	0.013	0.082		Set Trigger

A-4-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lb after 20 cycles+/- 1.0 lb



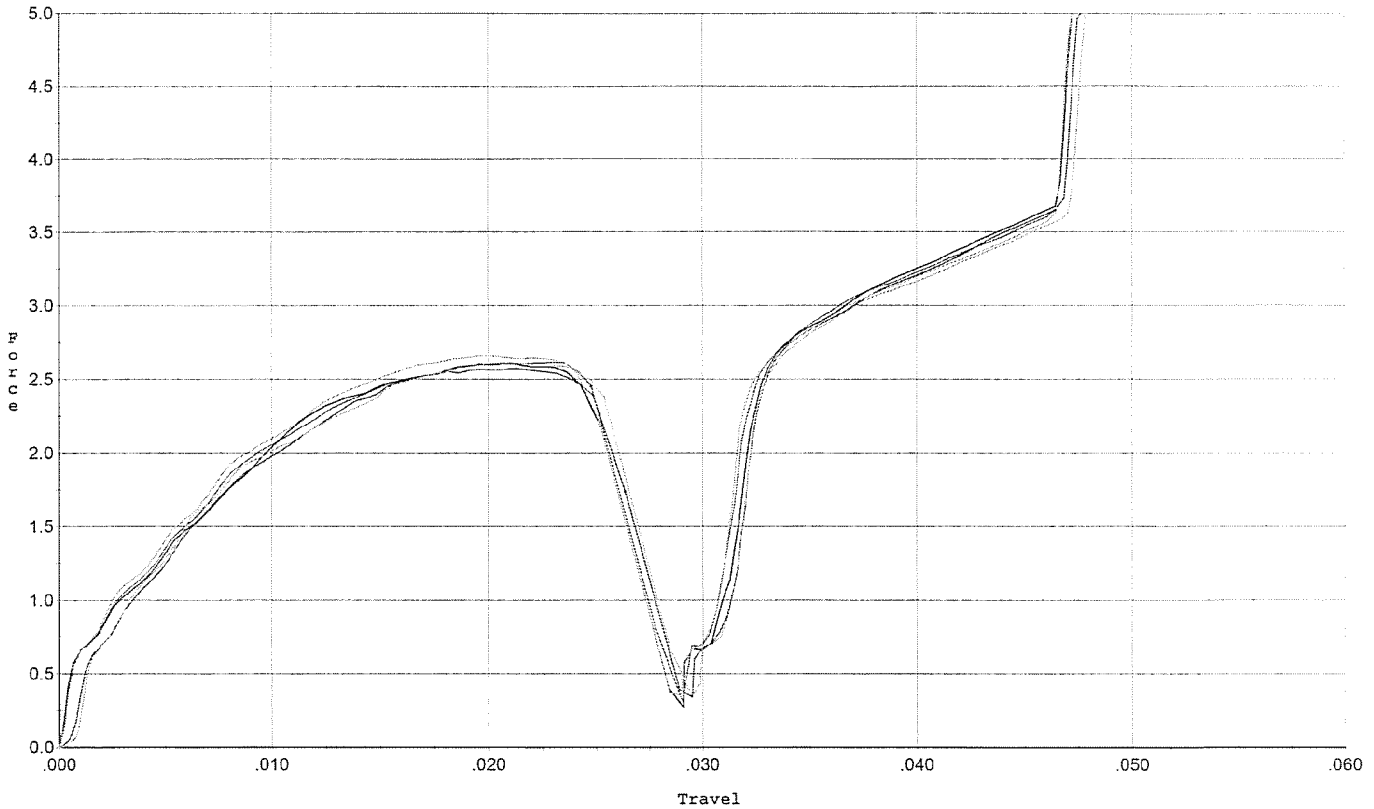
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.028	0.00	0.017	0.082		Set Trigger
2	4.135	0.027	0.00	0.017	0.080		Set Trigger
3	4.197	0.026	0.00	0.016	0.079		Set Trigger
4	4.259	0.026	0.00	0.016	0.079		Set Trigger
5	4.252	0.026	0.00	0.015	0.080		Set Trigger

A. 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



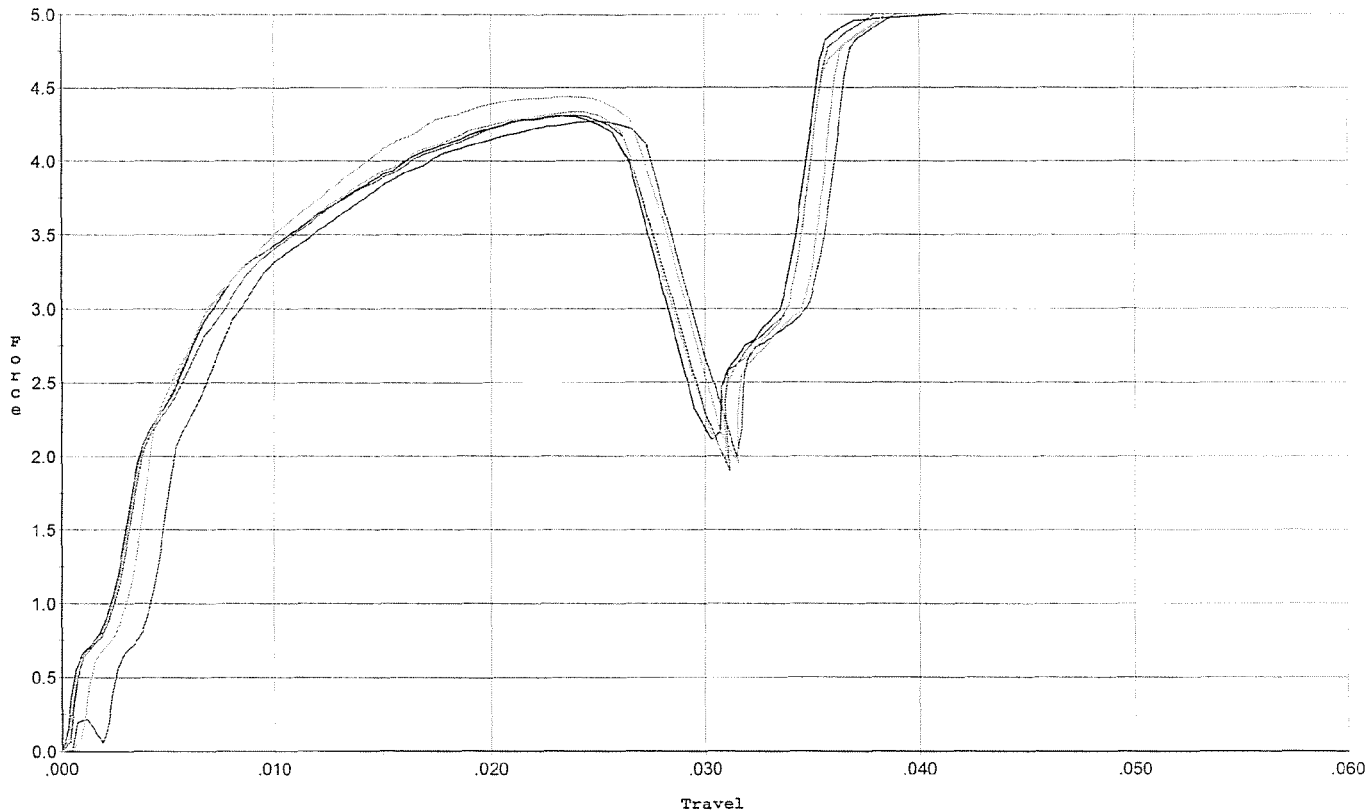
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.026	0.00	0.025	0.049		Set Trigger
2	2.607	0.025	0.00	0.028	0.048		Set Trigger
3	2.615	0.025	0.00	0.028	0.048		Set Trigger
4	2.608	0.025	0.00	0.025	0.048		Set Trigger
5	2.660	0.025	0.00	0.028	0.049		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.027	0.00	0.019	0.080		Set Trigger
2	4.307	0.026	0.00	0.019	0.082		Set Trigger
3	4.313	0.028	0.00	0.019	0.086		Set Trigger
4	4.441	0.028	0.00	0.018	0.089		Set Trigger
5	4.339	0.026	0.00	0.019	0.081		Set Trigger

A-4.33